

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-07/0025**  
**of 9 December 2016**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

fischer High-Performance Anchor FH II, FH II-I

Product family  
to which the construction product belongs

Torque-controlled expansion anchor  
for use in concrete

Manufacturer

fischerwerke GmbH & Co. KG  
Klaus-Fischer-Straße 1  
72178 Waldachtal  
DEUTSCHLAND

Manufacturing plant

fischerwerke

This European Technical Assessment  
contains

22 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Guideline for European technical approval of "Metal  
anchors for use in concrete", ETAG 001 Part 2: "Torque  
controlled expansion anchors", April 2013,  
used as European Assessment Document (EAD)  
according to Article 66 Paragraph 3 of Regulation (EU)  
No 305/2011.

**European Technical Assessment**

**ETA-07/0025**

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## Specific Part

### 1 Technical description of the product

The fischer High-Performance Anchor FH II, FH II-I is an anchor made of galvanised steel (sizes with external diameter 10, 12, 15, 18, 24, 28 and 32, sizes with internal thread 12/M6 I, 12/M8 I, 15/M10 I and 15/M12 I) or stainless steel (sizes with external diameter 10, 12, 15, 18 and 24, sizes with internal thread 12/M6 I, 12/M8 I, 15/M10 I and 15/M12 I) which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic                                        | Performance           |
|-----------------------------------------------------------------|-----------------------|
| Characteristic resistance for static and quasi static           | See Annex C 1 to C 4  |
| Characteristic resistance for seismic performance categories C1 | See Annex C 7         |
| Displacements under tension and shear loads                     | See Annex C 7 and C 8 |

#### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance                                 |
|--------------------------|---------------------------------------------|
| Reaction to fire         | Anchorage satisfy requirements for Class A1 |
| Resistance to fire       | See Annex C 5 and C 6                       |

#### 3.3 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with guideline for European technical approval ETAG 001, April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011, the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

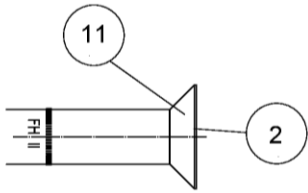
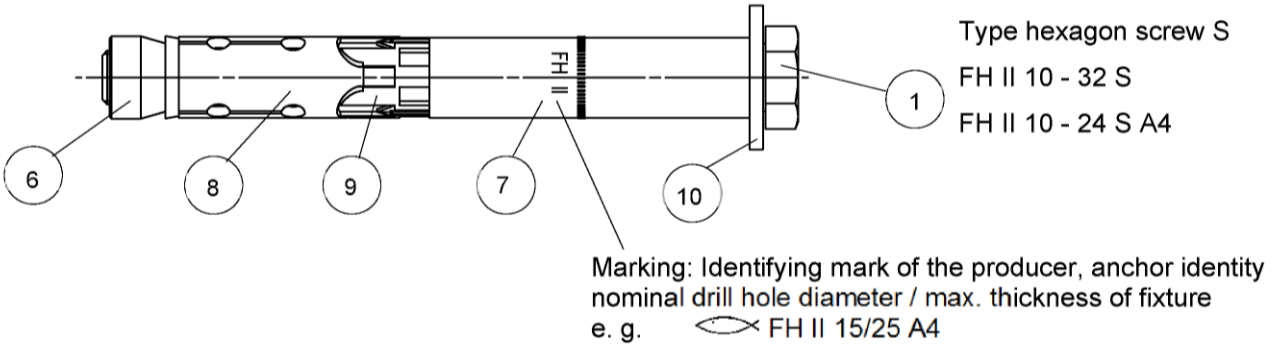
**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

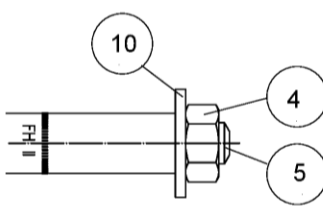
Issued in Berlin on 9 December 2016 by Deutsches Institut für Bautechnik

Andreas Kummerow  
p.p. Head of Department

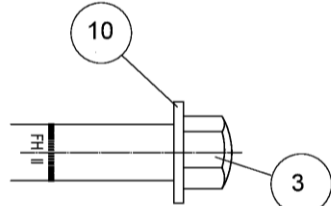
*beglaubigt:*  
Baderschneider



Type countersunk screw **SK**  
FH II 10 - 18 SK  
FH II 10 - 18 SK A4

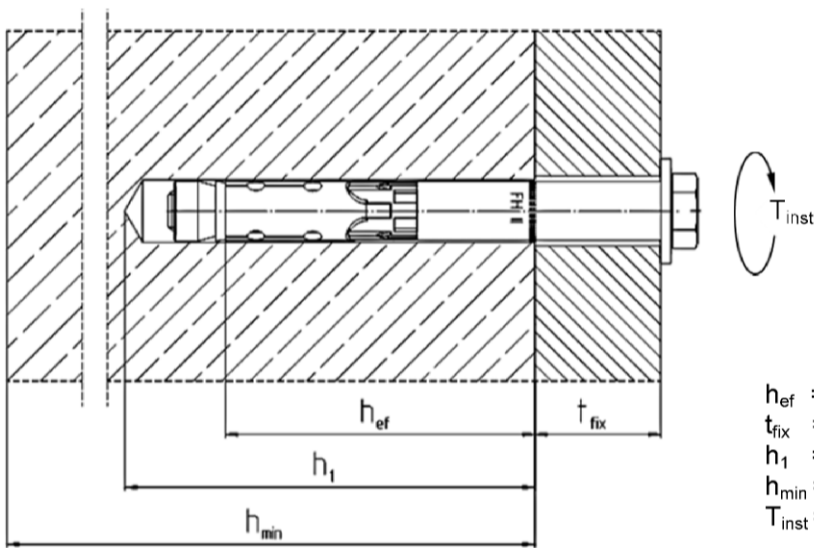


Type hexagon nut **B**  
FH II 10 - 32 B  
FH II 10 - 24 B A4



Type cap nut **H**  
FH II 10 - 24 H  
FH II 10 - 24 H A4

- |                     |                    |                   |
|---------------------|--------------------|-------------------|
| 1 Hexagon screw     | 5 Threaded rod     | 9 Plastic sleeve  |
| 2 Countersunk screw | 6 Cone nut         | 10 Washer         |
| 3 Cap nut           | 7 Distance sleeve  | 11 Conical washer |
| 4 Hexagon nut       | 8 Expansion sleeve |                   |

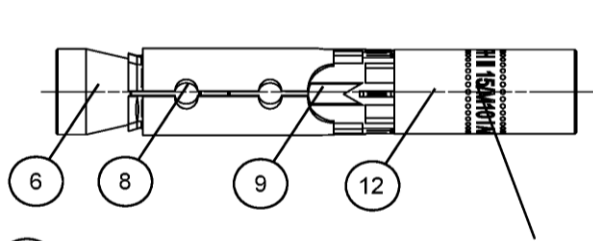


$h_{ef}$  = Effective anchorage depth  
 $t_{fix}$  = Thickness of fixture  
 $h_1$  = Drill hole depth  
 $h_{min}$  = Minimal member thickness  
 $T_{inst}$  = Installation torque

fischer High-Performance Anchor FH II, FH II-I

**Product description**  
Installed condition and Anchor types FH II, FH II A4

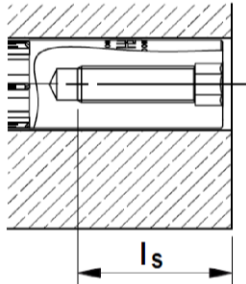
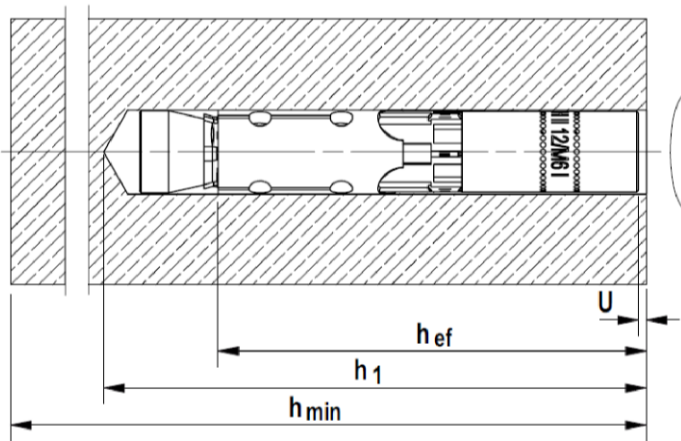
**Annex A 1**



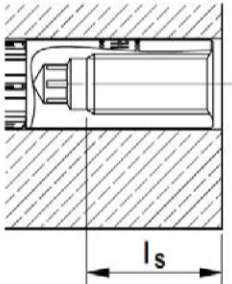
- 6 Cone nut
- 8 Expansion sleeve
- 9 Plastic sleeve
- 12 Internal thread bolt

Marking: Identifying mark of the producer, anchor identity  
nominal drill hole diameter / size of internal thread  
e. g.  FH II 15/M12 I A4

FH II 12 M6 I (A4)  
FH II 12 M8 I (A4)  
FH II 15 M10 I (A4)  
FH II 15 M12 I (A4)



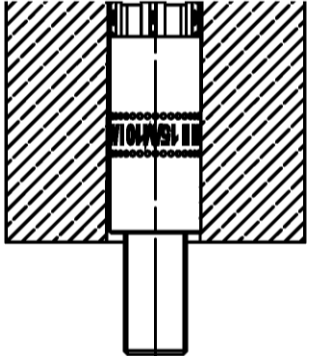
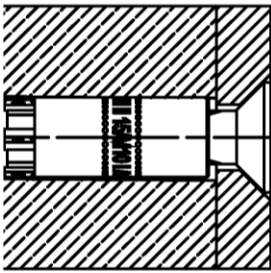
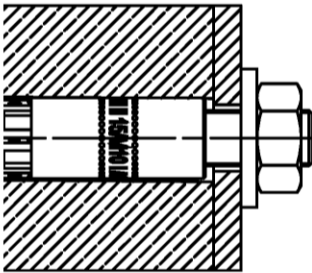
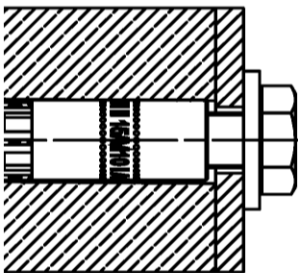
FH II-12-I



FH II-15-I

$h_{ef}$  = Effective anchorage depth  
 $h_1$  = Drill hole depth  
 $h_{min}$  = Minimal member thickness  
 $T_{inst}$  = Installation torque  
 $l_s$  = Screw in depth  
 $U$  = Gap to concrete surface

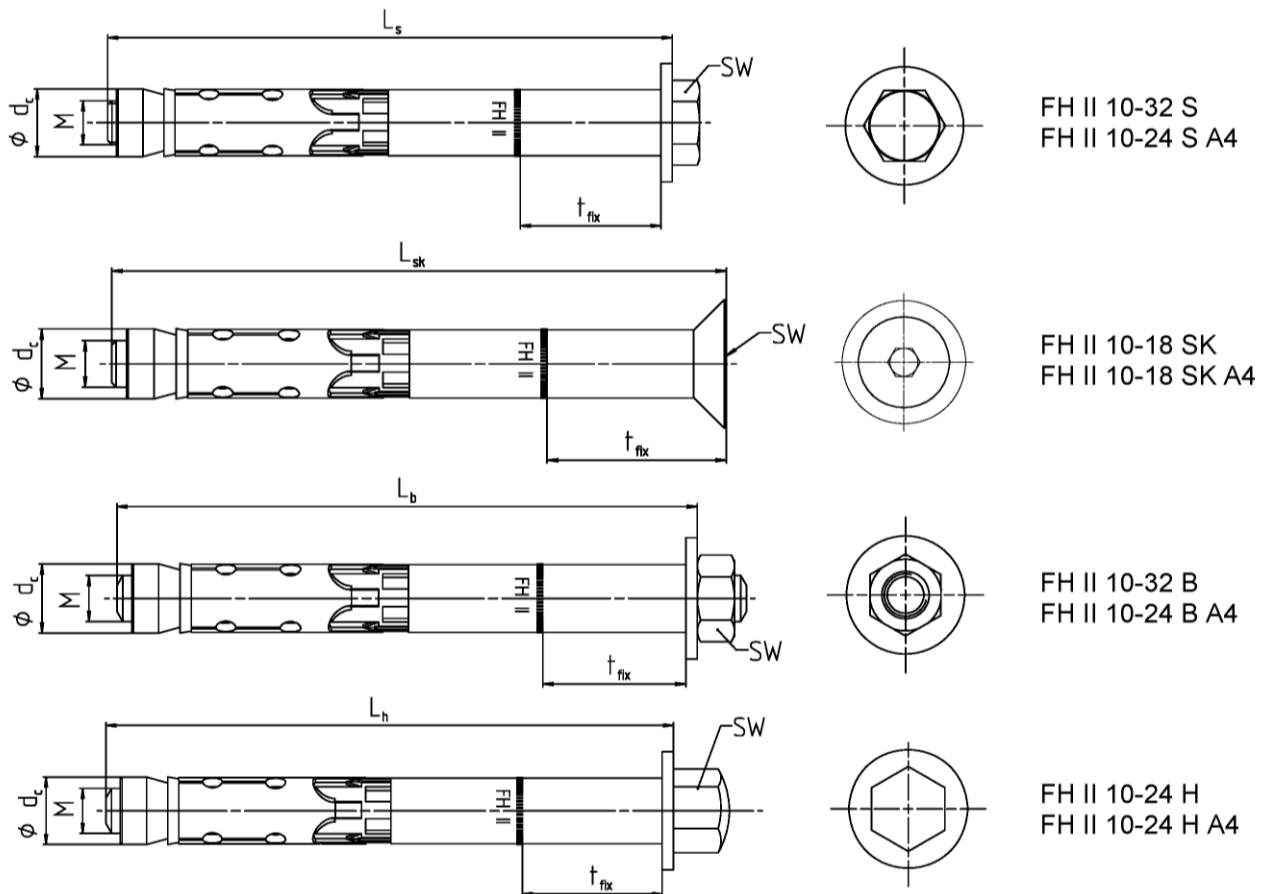
Example of possible Applications FH II-I and FH II-I A4



fischer High-Performance Anchor FH II, FH II-I

**Product description**  
Installed condition and Anchor types FH II-I, FH II-I A4

**Annex A 2**



**Table A1:** Anchor Dimensions [mm] FH II and FH II A4

| Anchor type FH II S, SK, B, H<br>and FH II S, SK, B, H A4  |                                                                        |   | FH II<br>10 | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|------------------------------------------------------------|------------------------------------------------------------------------|---|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Thread                                                     | M                                                                      | = | 6           | 8           | 10          | 12          | 16          | 20          | 24          |
| Diameter conical nut                                       | d <sub>c</sub>                                                         | = | 10          | 12          | 14,8        | 17,8        | 23,7        | 27,5        | 31,5        |
| Wrench size SW FH II                                       | FH II S, B                                                             | = | 10          | 13          | 17          | 19          | 24          | 30          | 36          |
|                                                            | FH II SK <sup>1)</sup>                                                 |   | 4           | 5           | 6           | 8           | -           | -           | -           |
|                                                            | FH II H                                                                |   | 13          | 17          | 17          | 19          | 24          | -           | -           |
| Wrench size SW FH II A4                                    | FH II S, B, H A4                                                       | = | 10          | 13          | 17          | 19          | 24          | -           | -           |
|                                                            | FH II SK A4 <sup>1)</sup>                                              |   | 4           | 5           | 6           | 8           | -           | -           | -           |
| t <sub>fix</sub> FH II + FH II A4 S, B, H                  | min                                                                    |   | 0           | 0           | 0           | 0           | 0           | 0           | 0           |
| t <sub>fix, red</sub> FH II SK + FH II SK A4 <sup>2)</sup> | min                                                                    | = | 5           | 6           | 6           | 8           | -           | -           | -           |
| t <sub>fix</sub> FH II + FH II A4                          | max                                                                    |   | 250         | 250         | 300         | 350         | 400         | 500         | 500         |
| Length of screw / bolt                                     | L <sub>s</sub> , L <sub>h</sub> , L <sub>b</sub> (- t <sub>fix</sub> ) | ≥ | 49          | 74          | 89          | 99          | 124         | 149         | 174         |
| Length of countersunk screw                                | L <sub>sk</sub> (- t <sub>fix</sub> )                                  | ≥ | 54          | 79          | 95          | 107         | -           | -           | -           |

<sup>1)</sup> Internal hexagon

<sup>2)</sup> The influence of the thickness of fixture to the characteristic resistance for shear loads, steel failure without lever arm is taken into account, see tables C3 and C4

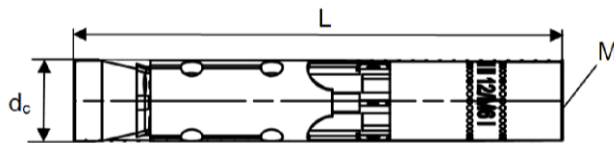
fischer High-Performance Anchor FH II, FH II-I

**Product description**

Anchor types and dimensions FH II, FH II A4

**Annex A 3**





**Table A2:** Anchor Dimensions [mm] FH II-I and FH II-I A4

| Anchor type FH II-I and FH II-I A4 |                |   | FH II 12/M6 I | FH II 12/M8 I | FH II 15/M10 I | FH II 15/M12 I |
|------------------------------------|----------------|---|---------------|---------------|----------------|----------------|
| Thread                             | M              | = | 6             | 8             | 10             | 12             |
| Diameter conical nut               | d <sub>c</sub> | = | 12            | 12            | 14,8           | 14,8           |
| Wrench size internal hexagon       |                | = | 6             | 8             | 6              | 8              |
| Anchor length                      | L              | = | 77,5          | 77,5          | 90             | 90             |

**Table A3:** Material FH II and FH II A4

| Nb. | Designation       | FH II                                                                                                 | FH II A4                                |
|-----|-------------------|-------------------------------------------------------------------------------------------------------|-----------------------------------------|
| 1   | Hexagon screw     | Steel class 8.8; EN ISO 898-1:2013 <sup>1)</sup>                                                      | Strength class ≥ 70<br>EN ISO 3506:2010 |
| 2   | Countersunk screw | Steel class 8.8; EN ISO 898-1:2013 <sup>1)</sup>                                                      |                                         |
| 3   | Cap nut           | Steel class 8 <sup>1)</sup>                                                                           |                                         |
| 4   | Hexagon nut       | Steel class 8 <sup>1)</sup>                                                                           |                                         |
| 5   | Threaded rod      | Steel f <sub>uk</sub> ≥ 800 N/mm <sup>2</sup> ; f <sub>yk</sub> ≥ 640 N/mm <sup>2</sup> <sup>1)</sup> |                                         |
| 6   | Cone nut          | Steel EN 10277:2008 <sup>1)</sup>                                                                     |                                         |
| 7   | Distance sleeve   | Steel EN 10305:2016 <sup>1)</sup>                                                                     | EN 10088:2014                           |
| 8   | Expansion sleeve  | Steel EN 10139:2016/ EN 10277:2008 <sup>1)</sup>                                                      | EN 10088:2014                           |
| 9   | Plastic sleeve    | ABS (plastic)                                                                                         |                                         |
| 10  | Washer            | Steel EN 10139:2016 <sup>1)</sup>                                                                     | EN 10088:2014                           |
| 11  | Conical washer    | Steel EN 10277:2008 <sup>1)</sup>                                                                     | EN 10088:2014                           |

<sup>1)</sup> Galvanised according to EN ISO 4042:2001, ≥ 5 µm

**Table A4:** Material FH II-I and FH II-I A4

| Nb.                              | Designation          | FH II-I                                                                                                                   | FH II-I A4                                                                                            |
|----------------------------------|----------------------|---------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|
| 6                                | Cone nut             | Steel EN 10277:2008 <sup>1)</sup>                                                                                         | Strength class ≥ 70<br>EN ISO 3506:2010                                                               |
| 8                                | Expansion sleeve     | Steel EN 10139:2016 / EN 10277:2008 <sup>1)</sup>                                                                         | EN 10088:2014                                                                                         |
| 9                                | Plastic sleeve       | ABS (plastic)                                                                                                             |                                                                                                       |
| 12                               | Internal thread bolt | Steel EN 10277:2008 <sup>1)</sup><br>f <sub>uk</sub> ≥ 750 N/mm <sup>2</sup> ,<br>f <sub>yk</sub> ≥ 600 N/mm <sup>2</sup> | EN 10088:2014<br>f <sub>uk</sub> ≥ 750 N/mm <sup>2</sup> ,<br>f <sub>yk</sub> ≥ 600 N/mm <sup>2</sup> |
| Requirements for fixing elements |                      | Steel strength class 5.8, 6.8 or 8.8<br>EN ISO 898-1:2013 <sup>1)</sup>                                                   | Steel strength class A50, A70 or A80 EN ISO 3506:2010<br>1.4362, 1.4401, 1.4404, 1.4571, 1.4529       |

<sup>1)</sup> Galvanised according to EN ISO 4042:2001, ≥ 5 µm

fischer High-Performance Anchor FH II, FH II-I

**Product description**  
Anchor types and dimensions FH II-I, FH II I-A4  
Materials

**Annex A 4**



## Specifications of intended use

### Anchorage subject to:

|                                             |    |                |                |                |         |      |      |
|---------------------------------------------|----|----------------|----------------|----------------|---------|------|------|
| Standard anchorage depth                    | ✓  |                |                |                |         |      |      |
| High Performance Anchor FH II, FH II A4     | 10 | 12             | 15             | 18             | 24      | 28   | 32   |
| High Performance Anchor FH II-I, FH II-I A4 | -  | 12             | 15             | -              |         |      |      |
| Static and quasi-static action load         | ✓  |                |                |                |         |      |      |
| Cracked and uncracked concrete              | ✓  |                |                |                |         |      |      |
| Fire exposure                               | ✓  |                |                |                |         |      |      |
| Seismic action for Performance Category C1  | -  | S, B,<br>H, SK | S, B,<br>H, SK | S, B,<br>H, SK | S, B, H | S, B | S, B |

### Base materials:

- Reinforced and unreinforced normal weight concrete (cracked and uncracked) according to EN 206-1:2000
- Strength classes C20/25 to C50/60 according to EN 206-1:2000

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (FH II, FH II A4, FH II-I, FH II-I A4)
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (FH II A4, FH II-I A4)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

### Design:

- Anchorage are to be designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorage under static or quasi-static actions are to be designed in accordance with (please choose the relevant design method):
  - ETAG 001, Annex C, design method A, Edition August 2010 or
  - CEN/TS 1992-4:2009, design method A
- Anchorage under seismic actions (cracked concrete) are to be designed in accordance with:
  - EOTA Technical Report TR 045, Edition February 2013
  - Anchorage shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure
  - Fastenings in stand-off installation or with a grout layer under seismic action are not allowed
- Anchorage under fire exposure are to be designed in accordance with:
  - EOTA Technical Report TR 020, Edition May 2004
  - CEN/TS 1992-4:2009, Annex D
  - It must be ensured that local spalling of the concrete cover does not occur

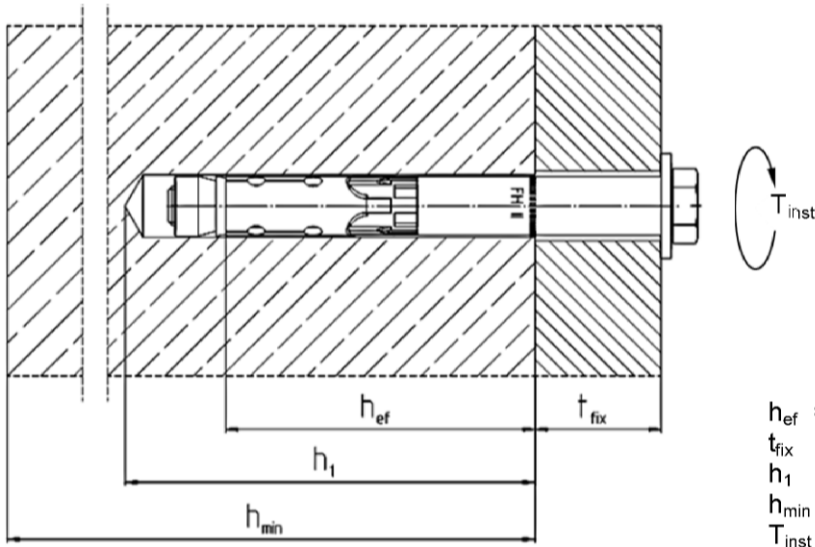
### Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Hammer or hollow drilling according to Annex B5 and B6
- In case of aborted hole: New hole must be drilled at a minimum distance of twice the depth of the aborted hole or closer, if the hole is filled with a high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load

fischer High-Performance Anchor FH II, FH II-I

**Intended use**  
Specifications

**Annex B 1**



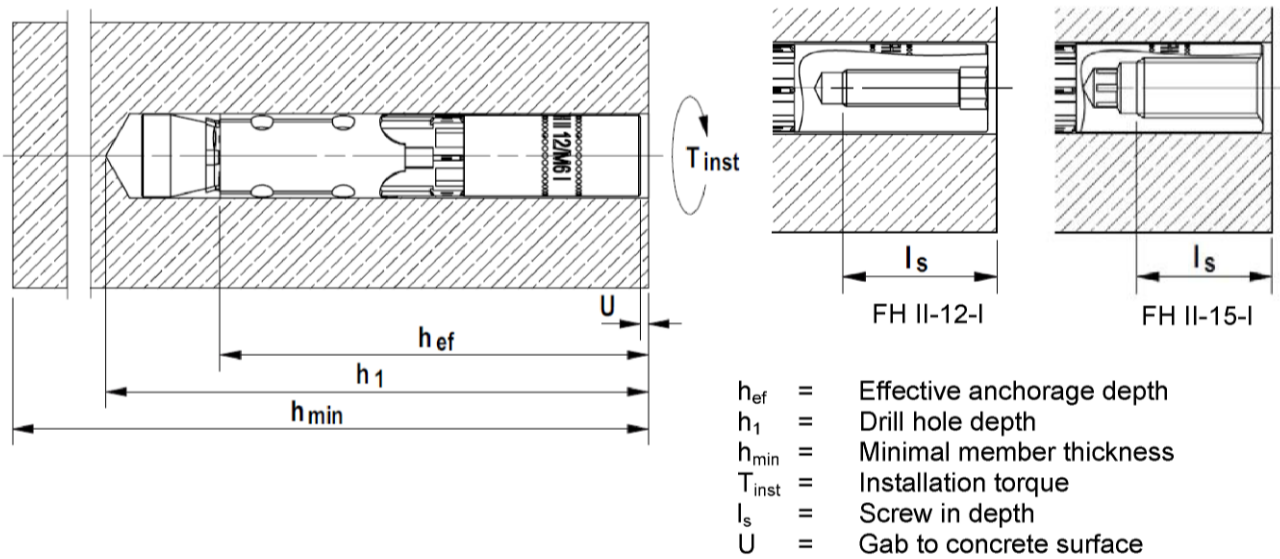
**Table B1:** Installation parameters FH II and FH II A4

| Anchor type FH II S, SK, B, H<br>and FH II S, SK, B, H A4 |                            | FH II<br>10              | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|-----------------------------------------------------------|----------------------------|--------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Nominal drill hole Diameter                               | $d_0 = [\text{mm}]$        | 10                       | 12          | 15          | 18          | 24          | 28          | 32          |
| Maximum diameter of drill bit                             | $d_{cut} \leq [\text{mm}]$ | 10,45                    | 12,50       | 15,50       | 18,50       | 24,55       | 28,55       | 32,70       |
| Depth of drill hole                                       | $h_1 \geq [\text{mm}]$     | 55                       | 80          | 90          | 105         | 125         | 155         | 180         |
| Diameter of clearance hole                                | $d_f \leq [\text{mm}]$     | 12                       | 14          | 17          | 20          | 26          | 31          | 35          |
| Diameter of counter sunk                                  | FH II SK                   | 18                       | 22          | 25          | 32          | -           | -           | -           |
| Depth of counter sunk, 90°                                | FH II SK A4                | 5,0                      | 5,8         | 5,8         | 8,0         | -           | -           | -           |
| Required<br>installation<br>torque                        | FH II S                    | $T_{inst} = [\text{Nm}]$ | 10          | 22,5        | 40          | 80          | 160         | 200         |
|                                                           | FH II B                    |                          | 10          | 17,5        | 38          | 80          | 120         | 180         |
|                                                           | FH II H                    |                          | 10          | 22,5        | 40          | 80          | 90          | -           |
|                                                           | FH II SK                   |                          | 10          | 22,5        | 40          | 80          | -           | -           |
|                                                           | FH II S, B, H A4           |                          | 15          | 25          | 40          | 100         | 160         | -           |
|                                                           | FH II SK A4                |                          | 10          | 25          | 40          | 100         | -           | -           |

fischer High-Performance Anchor FH II, FH II-I

**Intended Use**  
Installation instructions FH II, FH II A4

**Annex B 2**



**Table B2:** Installation parameters FH II-I and FH II-I A4

| Anchor type FH II-I and FH II-I A4                                                                                                  | FH II<br>12/M6 I | FH II<br>12/M8 I | FH II<br>15/M10 I | FH II<br>15/M12 I |
|-------------------------------------------------------------------------------------------------------------------------------------|------------------|------------------|-------------------|-------------------|
| Nominal drill hole diameter $d_0$ = [mm]                                                                                            | 12               |                  | 15                |                   |
| Maximum diameter of drill bit $d_{cut} \leq$ [mm]                                                                                   | 12,50            |                  | 15,50             |                   |
| Depth of drill hole $h_1 \geq$ [mm]                                                                                                 | 85               |                  | 95                |                   |
| Diameter of clearance hole $d_f \leq$ [mm]                                                                                          | 7                | 9                | 12                | 14                |
| Required gap after torquing <sup>1)</sup> $U$ = [mm]                                                                                | 3-5 mm           |                  |                   |                   |
| Required installation torque <sup>1)</sup> $T_{inst}$ = [Nm]                                                                        | 15               |                  | 25                |                   |
| Minimum screw in length $l_s \geq$ [mm]                                                                                             | 11+U             | 13+U             | 10+U              | 12+U              |
| Maximum screw in length $l_s \leq$ [mm]                                                                                             | 20+U             |                  |                   |                   |
| Maximum torque on fixture in combination with screws and threaded rods strength class $\geq 5.8$ and $\geq A50$ $T_{max} \leq$ [Nm] | 3                | 8                | 15                | 20                |

<sup>1)</sup> Only one of both requirements has to be fulfilled

fischer High-Performance Anchor FH II, FH II-I

**Intended Use**  
Installation instructions FH II-I, FH II-I A4

**Annex B 3**

**Table B3:** Minimum thickness of concrete member, minimum spacing and minimum edge distances FH II, FH II A4

| Anchor type FH II S, SK, B, H<br>and FH II S, SK, B, H A4 |                   | FH II<br>10 | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|-----------------------------------------------------------|-------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Min. member thickness                                     | $h_{\min}$ [mm]   | 80          | 120         | 140         | 160         | 200         | 250         | 300         |
| Minimum spacing,<br>cracked concrete                      | $s_{\min}$ [mm]   | 40          | 50          | 60          | 70          | 80          | 100         | 120         |
|                                                           | for $c \geq$ [mm] | 40          | 80          | 120         | 140         | 180         | 200         | 260         |
| Minimum edge distance,<br>cracked concrete                | $c_{\min}$ [mm]   | 40          | 50          | 60          | 70          | 80          | 100         | 120         |
|                                                           | for $s \geq$ [mm] | 40          | 80          | 120         | 160         | 200         | 220         | 280         |
| Minimum spacing,<br>uncracked concrete                    | $s_{\min}$ [mm]   | 40          | 60          | 70          | 80          | 100         | 120         | 160         |
|                                                           | for $c \geq$ [mm] | 70          | 100         | 100         | 160         | 200         | 220         | 360         |
| Minimum edge distance,<br>uncracked concrete              | $c_{\min}$ [mm]   | 40          | 60          | 70          | 80          | 100         | 120         | 180         |
|                                                           | for $s \geq$ [mm] | 70          | 100         | 140         | 200         | 220         | 240         | 380         |

Intermediate values may be calculated by linear interpolation.

**Table B4:** Minimum thickness of concrete member, min. spacing and min. edge distances FH II-I, FH II-I A4

| Anchor type FH II-I and FH II-I A4           |                   | FH II 12/M6 I<br>FH II 12/M8 I | FH II 15/M10 I<br>FH II 15/M12 I |
|----------------------------------------------|-------------------|--------------------------------|----------------------------------|
| Min. member thickness                        | $h_{\min}$ [mm]   | 125                            | 150                              |
| Minimum spacing,<br>cracked concrete         | $s_{\min}$ [mm]   | 50                             | 60                               |
|                                              | for $c \geq$ [mm] | 80                             | 120                              |
| Minimum edge distance,<br>cracked concrete   | $c_{\min}$ [mm]   | 50                             | 60                               |
|                                              | for $s \geq$ [mm] | 80                             | 120                              |
| Minimum spacing,<br>uncracked concrete       | $s_{\min}$ [mm]   | 60                             | 70                               |
|                                              | for $c \geq$ [mm] | 100                            | 100                              |
| Minimum edge distance,<br>uncracked concrete | $c_{\min}$ [mm]   | 60                             | 70                               |
|                                              | for $s \geq$ [mm] | 100                            | 140                              |

Intermediate values may be calculated by linear interpolation.

**Table B5:** Minimum spacings and minimum edge distances of anchors according to **TR 020** and **ETAG 001, Annex C** under **fire exposure** and according to **CEN/TS 1992-4: 2009, Annex D** under **fire exposure**

| Anchor type   | FH II<br>10     | FH II 12<br>FH II 12-I                                                                             | FH II 15<br>FH II 15-I | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II 32 |
|---------------|-----------------|----------------------------------------------------------------------------------------------------|------------------------|-------------|-------------|-------------|----------|
| Spacing       | $s_{cr,N}$ [mm] | $4 \times h_{ef}$                                                                                  |                        |             |             |             |          |
|               | $s_{\min}$ [mm] | 40                                                                                                 | 60                     | 70          | 80          | 100         | 125      |
| Edge distance | $c_{cr,n}$ [mm] | $2 \times h_{ef}$                                                                                  |                        |             |             |             |          |
|               | $c_{\min}$ [mm] | $c_{\min} = 2 \times h_{ef}$ ,<br>for fire exposure from more than one side $c_{\min} \geq 300$ mm |                        |             |             |             |          |

fischer High-Performance Anchor FH II, FH II-I

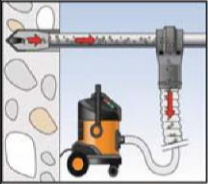
**Intended Use**  
Minimum thickness of member, minimum spacings and edge distances  
Minimum spacings and minimum edge distances of anchors

**Annex B 4**



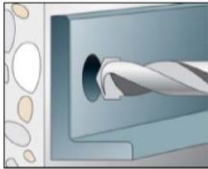
Installation instruction for the fischer high performance anchor  
**FH II 10 - FH II 32 and FH II 10 A4 - FH II 24 A4**

Hollow drilling

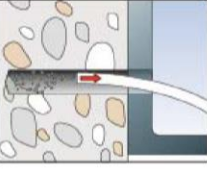


Continue with step 3, 4 and 5

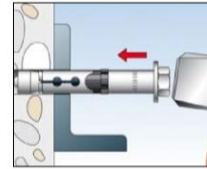
Hammer drilling



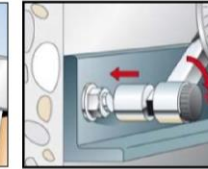
Installation instruction FH II 10 - 32 S and FH II 10-24 S A4



Installation instruction FH II 10 - 18 SK and FH II 10-18 SK A4



Installation instruction FH II 10 - 32 B and FH II 10-24 B A4



Installation instruction FH II 10 - 24 H and FH II 10-24 H A4

|      |   |   |   |   |   |
|------|---|---|---|---|---|
| Step | 1 | 2 | 3 | 4 | 5 |
|------|---|---|---|---|---|

| Step | Description                                                  |                                                        |
|------|--------------------------------------------------------------|--------------------------------------------------------|
| 1    | Create drill hole with hammer drill                          | Create drill hole with hollow drill and vacuum cleaner |
| 2    | Clean bore hole                                              | -                                                      |
| 3    | Set anchor                                                   |                                                        |
| 4    | Expand anchor with prescribed installation torque $T_{inst}$ |                                                        |
| 5    | Finished installation                                        |                                                        |

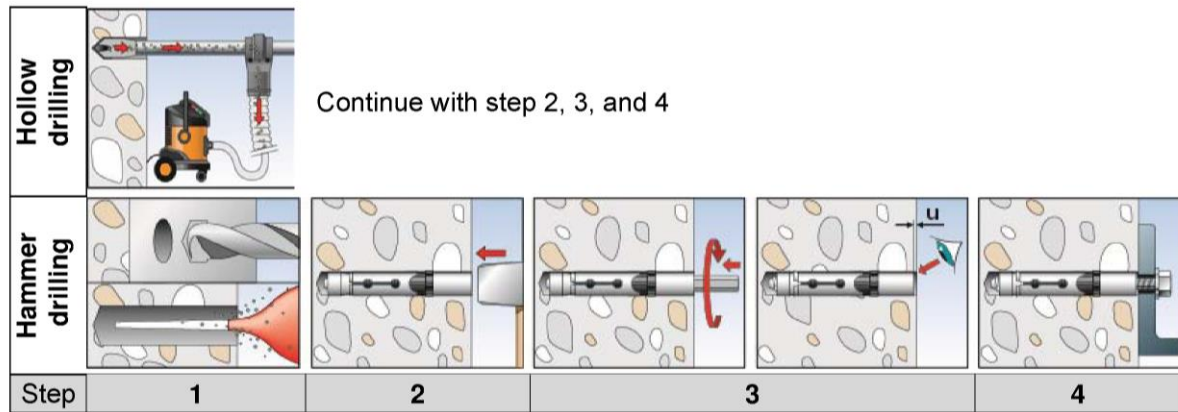
| Types of drills |                                                                                     |
|-----------------|-------------------------------------------------------------------------------------|
| Hammer drill    |  |
| Hollow drill    |  |

fischer High-Performance Anchor FH II, FH II-I

**Intended Use**  
Installation instructions FH II, FH II A4

**Annex B 5**

# Installation instruction for the fischer high performance anchor internal thread FH II-I and FH II-I A4



| Step | Description                                                                                                                                                                                                                                                                                                               |                                                        |
|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------|
| 1    | Create drill hole with hammer drill<br>Clean drill hole                                                                                                                                                                                                                                                                   | Create drill hole with hollow drill and vacuum cleaner |
| 2    | Hammering in the anchor flushed with the surface of the concrete                                                                                                                                                                                                                                                          |                                                        |
| 3    | Tightening the anchor. Tightening with the included hexagon in the package is preferred. Other tightening methods are allowed. Tighten the anchor into the concrete until the gap U is 3-5 mm or the installation torque is reached. Only one requirement has to be fulfilled.                                            |                                                        |
| 4    | Connecting the fixing and the anchor with a fitting fastener. The length of the fastener should be determined depending on the thickness of fixture $t_{fix}$ , admissible tolerances, and available thread length $l_{s,max}$ and $l_{s,min}$ including the gap U. Tightening the screw with the torque $\leq T_{max}$ . |                                                        |

| Types of drills |  |
|-----------------|--|
| Hammer drill    |  |
| Hollow drill    |  |

fischer High-Performance Anchor FH II, FH II-I

**Intended Use**  
Installation instructions FH II-I, FH II I A4

**Annex B 6**

**Table C1:** Characteristic values of **tension** resistance under static and quasi-static action  
for FH II and FH II A4 (Design method A, according to **ETAG 001, Annex C** or  
**CEN/TS1992-4:2009**)

| Anchor type FH II S, SK, B, H<br>and FH II S, SK, B, H A4                         |                                                                |        | FH II<br>10 | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|-----------------------------------------------------------------------------------|----------------------------------------------------------------|--------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Steel failure                                                                     |                                                                |        |             |             |             |             |             |             |             |
| FH II                                                                             | N <sub>Rk,s</sub>                                              | [kN]   | 16,1        | 29,3        | 46,4        | 67,4        | 125,3       | 195,8       | 282,0       |
| FH II A4                                                                          | N <sub>Rk,s</sub>                                              | [kN]   | 14,1        | 25,6        | 40,6        | 59,0        | 109,7       | -           | -           |
| Partial safety factor                                                             | γ <sub>Ms</sub> <sup>1)</sup>                                  |        | 1,5         |             |             |             |             |             |             |
| Pullout failure                                                                   |                                                                |        |             |             |             |             |             |             |             |
| cracked concrete<br>FH II and FH II A4                                            | N <sub>Rk,p</sub> [kN]                                         | C20/25 | 7,5         | 12          | 16          | 25          | 2)          |             |             |
| uncracked concrete<br>FH II                                                       | N <sub>Rk,p</sub> [kN]                                         | C20/25 | 2)          |             |             |             |             |             |             |
| uncracked concrete<br>FH II A4                                                    | N <sub>Rk,p</sub> [kN]                                         | C20/25 | 2)          | 20          | 2)          |             |             | –           |             |
| Increasing factors for N <sub>Rk,p</sub> for<br>cracked and uncracked<br>concrete | ψ <sub>c</sub>                                                 | C25/30 | 1,10        |             |             |             |             |             |             |
|                                                                                   |                                                                | C30/37 | 1,22        |             |             |             |             |             |             |
|                                                                                   |                                                                | C35/45 | 1,34        |             |             |             |             |             |             |
|                                                                                   |                                                                | C40/50 | 1,41        |             |             |             |             |             |             |
|                                                                                   |                                                                | C45/55 | 1,48        |             |             |             |             |             |             |
|                                                                                   |                                                                | C50/60 | 1,55        |             |             |             |             |             |             |
| Installation safety factor                                                        | γ <sub>2</sub> <sup>3)</sup> = γ <sub>inst</sub> <sup>4)</sup> |        | 1,0         |             |             |             |             |             |             |
| Concrete cone failure and splitting failure                                       |                                                                |        |             |             |             |             |             |             |             |
| Effective anchorage depth                                                         | h <sub>ef</sub>                                                | [mm]   | 40          | 60          | 70          | 80          | 100         | 125         | 150         |
| Factor for uncracked concrete                                                     | k <sub>ucr</sub> <sup>4)</sup>                                 | [-]    | 10,1        |             |             |             |             |             |             |
| Factor for cracked concrete                                                       | k <sub>cr</sub> <sup>4)</sup>                                  | [-]    | 7,2         |             |             |             |             |             |             |
| Spacing                                                                           | s <sub>cr,N</sub>                                              | [mm]   | 120         | 180         | 210         | 240         | 300         | 375         | 450         |
| Edge distance                                                                     | c <sub>cr,N</sub>                                              | [mm]   | 60          | 90          | 105         | 120         | 150         | 187,5       | 225         |
| Spacing (splitting)                                                               | s <sub>cr,sp</sub>                                             | [mm]   | 190         | 300         | 320         | 340         | 380         | 480         | 570         |
| Edge distance (splitting)                                                         | c <sub>cr,sp</sub>                                             | [mm]   | 95          | 150         | 160         | 170         | 190         | 240         | 285         |
| Installation safety factor                                                        | γ <sub>2</sub> <sup>3)</sup> = γ <sub>inst</sub> <sup>4)</sup> |        | 1,0         |             |             |             |             |             |             |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Pullout failure not relevant

<sup>3)</sup> Parameter relevant for design according to ETAG 001, Annex C

<sup>4)</sup> Parameter relevant for design according to CEN/TS 1992-4:2009

fischer High-Performance Anchor FH II, FH II-I

**Performances**

Characteristic values of resistance under tension loads for FH II and FH II A4

**Annex C 1**



**Table C2:** Characteristic values of **tension** resistance under static and quasi-static action  
for FH II-I and FH II-I A4 (Design method A, according to **ETAG 001, Annex C**  
or **CEN/TS 1992-4:2009**)

| Anchor type FH II-I and FH II-I A4                                                                |                                |             | FH II<br>12/M6 I                                                   | FH II<br>12/M8 I | FH II<br>15/M10 I | FH II<br>15/M12 I |
|---------------------------------------------------------------------------------------------------|--------------------------------|-------------|--------------------------------------------------------------------|------------------|-------------------|-------------------|
| Steel failure                                                                                     |                                |             |                                                                    |                  |                   |                   |
| Anchor in combination with screw / threaded rod of galvanised steel complying with DIN EN ISO 898 |                                |             |                                                                    |                  |                   |                   |
| Strength class 5.8                                                                                | N <sub>RK,s</sub>              | [kN]        | 10                                                                 | 19               | 29                | 43                |
| Strength class 6.8                                                                                | N <sub>RK,s</sub>              | [kN]        | 12                                                                 | 23               | 35                | 44                |
| Strength class 8.8                                                                                | N <sub>RK,s</sub>              | [kN]        | 16                                                                 | 27               | 44                | 44                |
| Partial safety factor                                                                             |                                |             | γ <sub>Ms</sub> <sup>1)</sup> 1,5                                  |                  |                   |                   |
| Anchor in combination with screw / threaded rod of stainless steel complying with DIN EN ISO 3506 |                                |             |                                                                    |                  |                   |                   |
| Screw/thread strength class A50                                                                   | N <sub>RK,s</sub>              | [kN]        | 10                                                                 | 19               | 29                | 43                |
| Partial safety factor                                                                             |                                |             | γ <sub>Ms</sub> <sup>1)</sup> 2,86                                 |                  |                   |                   |
| Screw/thread strength class A70                                                                   | N <sub>RK,s</sub>              | [kN]        | 14                                                                 | 26               | 41                | 54                |
| Partial safety factor                                                                             |                                |             | γ <sub>Ms</sub> <sup>1)</sup> 1,87                                 |                  |                   |                   |
| Screw/thread strength class A80                                                                   | N <sub>RK,s</sub>              | [kN]        | 16                                                                 | 29               | 46                | 46                |
| Partial safety factor                                                                             |                                |             | γ <sub>Ms</sub> <sup>1)</sup> 1,60                                 |                  |                   |                   |
| Pullout failure                                                                                   |                                |             |                                                                    |                  |                   |                   |
| cracked concrete                                                                                  | N <sub>RK,p</sub>              | [kN] C20/25 | 9                                                                  |                  | 12                |                   |
| uncracked concrete                                                                                | N <sub>RK,p</sub>              | [kN] C20/25 | 20                                                                 |                  | 2)                |                   |
| Increasing factors for N <sub>RK,p</sub> for cracked and uncracked concrete                       | ψ <sub>c</sub>                 | C25/30      | 1,10                                                               |                  |                   |                   |
|                                                                                                   |                                | C30/37      | 1,22                                                               |                  |                   |                   |
|                                                                                                   |                                | C35/45      | 1,34                                                               |                  |                   |                   |
|                                                                                                   |                                | C40/50      | 1,41                                                               |                  |                   |                   |
|                                                                                                   |                                | C45/55      | 1,48                                                               |                  |                   |                   |
|                                                                                                   |                                | C50/60      | 1,55                                                               |                  |                   |                   |
| Installation safety factor                                                                        |                                |             | γ <sub>2</sub> <sup>3)</sup> = γ <sub>inst</sub> <sup>4)</sup> 1,0 |                  |                   |                   |
| Concrete cone failure and splitting failure                                                       |                                |             |                                                                    |                  |                   |                   |
| Effective anchorage depth                                                                         | h <sub>ef</sub>                | [mm]        | 60                                                                 |                  | 70                |                   |
| Factor for uncracked concrete                                                                     | k <sub>ucr</sub> <sup>4)</sup> | [-]         | 10,1                                                               |                  |                   |                   |
| Factor for cracked concrete                                                                       | k <sub>cr</sub> <sup>4)</sup>  | [-]         | 7,2                                                                |                  |                   |                   |
| Spacing                                                                                           | s <sub>cr,N</sub>              | [mm]        | 180                                                                |                  | 210               |                   |
| Edge distance                                                                                     | c <sub>cr,N</sub>              | [mm]        | 90                                                                 |                  | 105               |                   |
| Spacing (splitting)                                                                               | s <sub>cr,sp</sub>             | [mm]        | 300                                                                |                  | 320               |                   |
| Edge distance (splitting)                                                                         | c <sub>cr,sp</sub>             | [mm]        | 150                                                                |                  | 160               |                   |
| Installation safety factor                                                                        |                                |             | γ <sub>2</sub> <sup>3)</sup> = γ <sub>inst</sub> <sup>4)</sup> 1,0 |                  |                   |                   |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Pullout failure is not decisive

<sup>3)</sup> Parameter relevant for design according to ETAG 001, Annex C

<sup>4)</sup> Parameter relevant for design according to CEN/TS 1992-4:2009

fischer High-Performance Anchor FH II, FH II-I

#### Performances

Characteristic values of resistance under tension loads for FH II-I and FH II-I A4

**Annex C 2**

**Table C3:** Characteristic values of **shear** resistance for **FH II** and **FH II A4** under static and quasi-static action (Design method A, according to **ETAG 001, Annex C** or **CEN/TS 1992-4:2009**)

| Anchor type FH II S, SK, B, H<br>and FH II S, SK, B, H A4                         |                                      | FH II<br>10 | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|-----------------------------------------------------------------------------------|--------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Steel failure without lever arm                                                   |                                      |             |             |             |             |             |             |             |
| FH II S                                                                           | $V_{Rk,s}$ [kN]                      | 18          | 33          | 59          | 76          | 146         | 174         | 217         |
| FH II B + FH II H                                                                 | $V_{Rk,s}$ [kN]                      | 16          | 27          | 41          | 62          | 119         | 146         | 169         |
| FH II S A4,<br>FH II B A4, FH II H A4                                             | $V_{Rk,s}$ [kN]                      | 18          | 28          | 43          | 66          | 119         | -           | -           |
| FH II SK for $t_{fix}$ standard                                                   | $V_{Rk,s}$ [kN]                      | 18          | 33          | 59          | 76          | -           | -           | -           |
| FH II SK A4 for $t_{fix}$ standard                                                | $V_{Rk,s}$ [kN]                      | 18          | 28          | 43          | 66          | -           | -           | -           |
| $t_{fix}$ standard for FH II SK                                                   | $t_{fix}$ [mm]                       | ≥10         | ≥10         | ≥15         | ≥15         | -           |             | -           |
| FH II SK for $t_{fix}$ reduced                                                    | $V_{Rk,s}$ [kN]                      | 8           | 14          | 23          | 34          | -           | -           | -           |
| FH II SK A4 for $t_{fix}$ reduced                                                 | $V_{Rk,s}$ [kN]                      | 7           | 13          | 20          | 30          | -           | -           | -           |
| $t_{fix}$ reduced for FH II SK                                                    | $t_{fix}$ [mm]                       | <10         | <10         | <15         | <15         | -           | -           | -           |
| Partial safety factor                                                             | $\gamma_{Ms}^{1)}$                   | 1,25        |             |             |             |             |             |             |
| Factor for ductility                                                              | $k_2^{2)}$                           | 1,0         |             |             |             |             |             |             |
| Steel failure with lever arm                                                      |                                      |             |             |             |             |             |             |             |
| Bending FH II                                                                     | $M^0_{Rk,s}$ [Nm]                    | 12          | 30          | 60          | 105         | 266         | 518         | 896         |
| Bending FH II A4                                                                  | $M^0_{Rk,s}$ [Nm]                    | 11          | 26          | 52          | 92          | 232         | -           | -           |
| Partial safety factor                                                             | $\gamma_{Ms}^{1)}$                   | 1,25        |             |             |             |             |             |             |
| Concrete pryout failure                                                           |                                      |             |             |             |             |             |             |             |
| Factor k according to ETAG<br>001, Annex C or $k_3$ according<br>to CEN/TS 1992-4 | $k^{2)}=k_3^{3)}$                    | 1,0         | 2,0         |             |             |             |             |             |
| Concrete edge failure                                                             |                                      |             |             |             |             |             |             |             |
| Effective length of anchor                                                        | $l_f$ [mm]                           | 40          | 60          | 70          | 80          | 100         | 125         | 150         |
| Effective diameter of anchor                                                      | $d_{nom}$ [mm]                       | 10          | 12          | 15          | 18          | 24          | 28          | 32          |
| Installation safety factor                                                        | $\gamma_2^{2)} = \gamma_{inst}^{3)}$ | 1,0         |             |             |             |             |             |             |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Parameter relevant for design according to ETAG 001, Annex C

<sup>3)</sup> Parameter relevant for design according to CEN/TS 1992-4:2009

fischer High-Performance Anchor FH II, FH II-I

#### Performances

Characteristic values of resistance under **shear** loads for FH II and FH II A4

**Annex C 3**

**Table C4:** Characteristic values of **shear** resistance for **FH II-I** and **FH II-I A4** under static and quasi-static action (Design method A, according to **ETAG 001, Annex C** or **CEN/TS 1992-4:2009**)

| Anchor type FH II-I and FH II-I A4                                                                |                                      | FH II<br>12/M6 I | FH II<br>12/M8 I | FH II<br>15/M10 I | FH II<br>15/M12 I |
|---------------------------------------------------------------------------------------------------|--------------------------------------|------------------|------------------|-------------------|-------------------|
| Steel failure without lever arm                                                                   |                                      |                  |                  |                   |                   |
| Anchor in combination with screw / threaded rod of galvanised steel complying with DIN EN ISO 898 |                                      |                  |                  |                   |                   |
| Strength class 5.8                                                                                | $V_{Rk,s}$ [kN]                      | 5                | 9                | 15                | 21                |
| Strength class 6.8                                                                                | $V_{Rk,s}$ [kN]                      | 6                | 11               | 18                | 24                |
| Strength class 8.8                                                                                | $V_{Rk,s}$ [kN]                      | 8                | 14               | 23                | 24                |
| Partial safety factor                                                                             | $\gamma_{Ms}^{1)}$                   | 1,25             |                  |                   |                   |
| Factor for ductility                                                                              | $k_2^{2)}$                           | 1,0              |                  |                   |                   |
| Anchor in combination with screw / threaded rod of stainless steel complying with DIN EN ISO 3506 |                                      |                  |                  |                   |                   |
| Strength class A50                                                                                | $V_{Rk,s}$ [kN]                      | 5                | 9                | 15                | 21                |
| Partial safety factor                                                                             | $\gamma_{Ms}^{1)}$                   | 2,38             |                  |                   |                   |
| Strength class A70                                                                                | $V_{Rk,s}$ [kN]                      | 7                | 13               | 20                | 30                |
| Partial safety factor                                                                             | $\gamma_{Ms}^{1)}$                   | 1,56             |                  |                   |                   |
| Strength class A80                                                                                | $V_{Rk,s}$ [kN]                      | 8                | 15               | 23                | 32                |
| Partial safety factor                                                                             | $\gamma_{Ms}^{1)}$                   | 1,33             |                  |                   |                   |
| Factor for ductility                                                                              | $k_2^{2)}$                           | 1,0              |                  |                   |                   |
| Steel failure with lever arm                                                                      |                                      |                  |                  |                   |                   |
| Anchor in combination with screw / threaded rod of galvanised steel complying with DIN EN ISO 898 |                                      |                  |                  |                   |                   |
| Strength class 5.8                                                                                | $M^0_{Rk,s}$ [Nm]                    | 8                | 19               | 37                | 65                |
| Strength class 6.8                                                                                | $M^0_{Rk,s}$ [Nm]                    | 9                | 23               | 44                | 78                |
| Strength class 8.8                                                                                | $M^0_{Rk,s}$ [Nm]                    | 12               | 30               | 60                | 105               |
| Partial safety factor                                                                             | $\gamma_{Ms}^{1)}$                   | 1,25             |                  |                   |                   |
| Factor for ductility                                                                              | $k_2^{2)}$                           | 1,0              |                  |                   |                   |
| Anchor in combination with screw / threaded rod of stainless steel complying with DIN EN ISO 3506 |                                      |                  |                  |                   |                   |
| Strength class A50                                                                                | $M^0_{Rk,s}$ [Nm]                    | 8                | 19               | 37                | 65                |
| Partial safety factor                                                                             | $\gamma_{Ms}^{1)}$                   | 2,38             |                  |                   |                   |
| Strength class A70                                                                                | $M^0_{Rk,s}$ [Nm]                    | 11               | 26               | 52                | 92                |
| Partial safety factor                                                                             | $\gamma_{Ms}^{1)}$                   | 1,56             |                  |                   |                   |
| Strength class A80                                                                                | $M^0_{Rk,s}$ [Nm]                    | 12               | 30               | 60                | 105               |
| Partial safety factor                                                                             | $\gamma_{Ms}^{1)}$                   | 1,33             |                  |                   |                   |
| Factor for ductility                                                                              | $k_2^{2)}$                           | 1,0              |                  |                   |                   |
| Concrete pryout failure                                                                           |                                      |                  |                  |                   |                   |
| Factor k according to ETAG 001, Annex C or $k_3$ according to CEN/TS 1992-4                       | $k^{2)} = k_3^{3)}$                  | 2,0              |                  |                   |                   |
| Concrete edge failure                                                                             |                                      |                  |                  |                   |                   |
| Effective length of anchor under                                                                  | $l_f$ [mm]                           | 60               |                  | 70                |                   |
| Effective diameter of anchor                                                                      | $d_{nom}$ [mm]                       | 12               |                  | 15                |                   |
| Installation safety factor                                                                        | $\gamma_2^{2)} = \gamma_{inst}^{3)}$ | 1,0              |                  |                   |                   |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Parameter relevant for design according to ETAG 001, Annex C

<sup>3)</sup> Parameter relevant for design according to CEN/TS 1992-4:2009

fischer High-Performance Anchor FH II, FH II-I

#### Performances

Characteristic values of resistance under **shear** loads for FH II-I and FH II-I A4

**Annex C 4**

**Table C5:** Characteristic values of **tension** resistance under **fire exposure** in cracked and uncracked concrete (Design according to **TR 020** and **ETAG 001**, **Annex C** or **CEN/TS 1992-4: 2009, Annex D**)

| Anchor type                               | R30                             |                                 |                                              | R60                              |                                  |                                               |
|-------------------------------------------|---------------------------------|---------------------------------|----------------------------------------------|----------------------------------|----------------------------------|-----------------------------------------------|
|                                           | N <sub>Rk,s,fi,30</sub><br>[kN] | N <sub>Rk,p,fi,30</sub><br>[kN] | N <sup>0</sup> <sub>Rk,c,fi,30</sub><br>[kN] | N <sub>Rk,s,fi,60</sub><br>[kN]  | N <sub>Rk,p,fi,60</sub><br>[kN]  | N <sup>0</sup> <sub>Rk,c,fi,60</sub><br>[kN]  |
| FH II 10 (A4)                             | 0,2                             | 1,8                             | 1,8                                          | 0,2                              | 1,8                              | 1,8                                           |
| FH II 12 (A4)                             | 2,0                             | 3,0                             | 5,0                                          | 1,3                              | 3,0                              | 5,0                                           |
| FH II 15 (A4)                             | 3,2                             | 4,0                             | 7,4                                          | 2,3                              | 4,0                              | 7,4                                           |
| FH II 18 (A4)                             | 4,8                             | 6,3                             | 10,3                                         | 3,9                              | 6,3                              | 10,3                                          |
| FH II 24 (A4)                             | 8,9                             | 9,0                             | 18,0                                         | 7,3                              | 9,0                              | 18,0                                          |
| FH II 28                                  | 13,9                            | 12,6                            | 31,4                                         | 11,3                             | 12,6                             | 31,4                                          |
| FH II 32                                  | 20,0                            | 16,5                            | 49,6                                         | 16,3                             | 16,5                             | 49,6                                          |
| FH II 12/M6 I (A4) 5.8/A50 <sup>1)</sup>  | 0,1                             | 2,3                             | 5,0                                          | 0,1                              | 2,3                              | 5,0                                           |
| 8.8, A70, A80 <sup>1) 2)</sup>            | 0,2                             |                                 |                                              | 0,2                              |                                  |                                               |
| FH II 12/M8 I (A4) 5.8/A50 <sup>1)</sup>  | 1,3                             |                                 |                                              | 0,8                              |                                  |                                               |
| 8.8, A70, A80 <sup>1) 2)</sup>            | 2,0                             |                                 |                                              | 1,3                              |                                  |                                               |
| FH II 15/M10 I (A4) 5.8/A50 <sup>1)</sup> | 2,0                             | 3,0                             | 7,4                                          | 1,4                              | 3,0                              | 7,4                                           |
| 8.8, A70, A80 <sup>1) 2)</sup>            | 3,2                             |                                 |                                              | 2,3                              |                                  |                                               |
| FH II 15/M12 I (A4) 5.8/A50 <sup>1)</sup> | 3,0                             |                                 |                                              | 2,4                              |                                  |                                               |
| 8.8, A70, A80 <sup>1) 2)</sup>            | 4,8                             |                                 |                                              | 3,9                              |                                  |                                               |
|                                           | R90                             |                                 |                                              | R120                             |                                  |                                               |
|                                           | N <sub>Rk,s,fi,90</sub><br>[kN] | N <sub>Rk,p,fi,90</sub><br>[kN] | N <sup>0</sup> <sub>Rk,c,fi,90</sub><br>[kN] | N <sub>Rk,s,fi,120</sub><br>[kN] | N <sub>Rk,p,fi,120</sub><br>[kN] | N <sup>0</sup> <sub>Rk,c,fi,120</sub><br>[kN] |
| FH II 10 (A4)                             | 0,1                             | 1,8                             | 1,8                                          | 0,1                              | 1,5                              | 1,5                                           |
| FH II 12 (A4)                             | 0,6                             | 3,0                             | 5,0                                          | 0,2                              | 2,4                              | 4,0                                           |
| FH II 15 (A4)                             | 1,4                             | 4,0                             | 7,4                                          | 1,0                              | 3,2                              | 5,9                                           |
| FH II 18 (A4)                             | 3,0                             | 6,3                             | 10,3                                         | 2,6                              | 5,0                              | 8,2                                           |
| FH II 24 (A4)                             | 5,6                             | 9,0                             | 18,0                                         | 4,8                              | 7,2                              | 14,4                                          |
| FH II 28                                  | 8,8                             | 12,6                            | 31,4                                         | 7,5                              | 10,1                             | 25,2                                          |
| FH II 32                                  | 12,6                            | 16,5                            | 49,6                                         | 10,8                             | 13,2                             | 39,7                                          |
| FH II 12/M6 I (A4) 5.8/A50 <sup>1)</sup>  | 0,1                             | 2,3                             | 5,0                                          | 0,1                              | 1,8                              | 4,0                                           |
| 8.8, A70, A80 <sup>1) 2)</sup>            | 0,1                             |                                 |                                              | 0,1                              |                                  |                                               |
| FH II 12/M8 I (A4) 5.8/A50 <sup>1)</sup>  | 0,4                             |                                 |                                              | 0,1                              |                                  |                                               |
| 8.8, A70, A80 <sup>1) 2)</sup>            | 0,6                             |                                 |                                              | 0,2                              |                                  |                                               |
| FH II 15/M10 I (A4) 5.8/A50 <sup>1)</sup> | 0,9                             | 3,0                             | 7,4                                          | 0,6                              | 2,4                              | 5,9                                           |
| 8.8, A70, A80 <sup>1) 2)</sup>            | 1,4                             |                                 |                                              | 1,0                              |                                  |                                               |
| FH II 15/M12 I (A4) 5.8/A50 <sup>1)</sup> | 1,9                             |                                 |                                              | 1,6                              |                                  |                                               |
| 8.8, A70, A80 <sup>1) 2)</sup>            | 3,0                             |                                 |                                              | 2,6                              |                                  |                                               |

<sup>1)</sup> Intermediate values by linear interpolation

<sup>2)</sup> In combination with screw / threaded rod strength class 8.8, A70, A80

In absence of other national regulations the partial safety factor for resistance under fire exposure

$\gamma_{M,fi} = 1,0$  is recommended.

fischer High-Performance Anchor FH II, FH II-I

#### Performances

Characteristic values of **tension** resistance under **fire exposure** in cracked and uncracked concrete

**Annex C 5**

**Table C6:** Characteristic values of **shear resistance** under **fire exposure** in cracked and uncracked concrete (Design according to **TR 020** and **ETAG 001, Annex C** or **CEN/TS 1992-4:2009, Anhang D**)

| Anchor type                 | R30                        |                            | R60                         |                             |
|-----------------------------|----------------------------|----------------------------|-----------------------------|-----------------------------|
|                             | Fire resistance 30 minutes |                            | Fire resistance 60 minutes  |                             |
|                             | $V_{Rk,s,fi,30}$<br>[kN]   | $M_{Rk,s,fi,30}^0$<br>[Nm] | $V_{Rk,s,fi,60}$<br>[kN]    | $M_{Rk,s,fi,60}^0$<br>[Nm]  |
| FH II 10 (A4)               | 0,3                        | 0                          | 0,3                         | 0                           |
| FH II 12 (A4)               | 2,0                        | 2                          | 1,3                         | 1                           |
| FH II 15 (A4)               | 3,2                        | 4                          | 2,3                         | 3                           |
| FH II 18 (A4)               | 4,8                        | 7                          | 3,9                         | 6                           |
| FH II 24 (A4)               | 8,9                        | 19                         | 7,3                         | 15                          |
| FH II 28                    | 13,9                       | 37                         | 11,3                        | 30                          |
| FH II 32                    | 20,0                       | 64                         | 16,3                        | 52                          |
| FH II 12/M6 I (A4) 5.8/A50  | 0,2                        | 0                          | 0,2                         | 0                           |
| 8.8, A70, A80 <sup>1)</sup> | 0,3                        | 0                          | 0,3                         | 0                           |
| FH II 12/M8 I (A4) 5.8/A50  | 1,3                        | 1                          | 0,8                         | 1                           |
| 8.8, A70, A80 <sup>1)</sup> | 2,0                        | 2                          | 1,3                         | 1                           |
| FH II 15/M10 I (A4) 5.8/A50 | 2,0                        | 3                          | 1,4                         | 2                           |
| 8.8, A70, A80 <sup>1)</sup> | 3,2                        | 4                          | 2,3                         | 3                           |
| FH II 15/M12 I (A4) 5.8/A50 | 3,0                        | 4                          | 2,4                         | 4                           |
| 8.8, A70, A80 <sup>1)</sup> | 4,8                        | 7                          | 3,9                         | 6                           |
|                             | R90                        |                            | R120                        |                             |
|                             | Fire resistance 90 minutes |                            | Fire resistance 120 minutes |                             |
|                             | $V_{Rk,s,fi,90}$<br>[kN]   | $M_{Rk,s,fi,90}^0$<br>[Nm] | $V_{Rk,s,fi,120}$<br>[kN]   | $M_{Rk,s,fi,120}^0$<br>[Nm] |
| FH II 10 (A4)               | 0,2                        | 0                          | 0,1                         | 0                           |
| FH II 12 (A4)               | 0,6                        | 1                          | 0,2                         | 0                           |
| FH II 15 (A4)               | 1,4                        | 2                          | 1,0                         | 1                           |
| FH II 18 (A4)               | 3,0                        | 5                          | 2,6                         | 4                           |
| FH II 24 (A4)               | 5,6                        | 12                         | 4,8                         | 10                          |
| FH II 28                    | 8,8                        | 23                         | 7,5                         | 20                          |
| FH II 32                    | 12,6                       | 40                         | 10,8                        | 34                          |
| FH II 12/M6 I (A4) 5.8/A50  | 0,1                        | 0                          | 0,1                         | 0                           |
| 8.8, A70, A80 <sup>1)</sup> | 0,2                        | 0                          | 0,1                         | 0                           |
| FH II 12/M8 I (A4) 5.8/A50  | 0,4                        | 1                          | 0,1                         | 0                           |
| 8.8, A70, A80 <sup>1)</sup> | 0,6                        | 1                          | 0,2                         | 0                           |
| FH II 15/M10 I (A4) 5.8/A50 | 0,9                        | 2                          | 0,6                         | 1                           |
| 8.8, A70, A80 <sup>1)</sup> | 1,4                        | 3                          | 1,0                         | 1                           |
| FH II 15/M12 I (A4) 5.8/A50 | 1,9                        | 4                          | 1,6                         | 3                           |
| 8.8, A70, A80 <sup>1)</sup> | 3,0                        | 6                          | 2,6                         | 4                           |

<sup>1)</sup> In combination with screw / threaded rod strength class 8.8, A70, A80

**Concrete pryout failure:** In Equation (5.6) of ETAG 001, Annex C, 5.2.3.3, the k-factor for FH II 12-32 is 2,0, respectively 1,0 for FH II 10 and the relevant values of  $N_{Rk,c,fi}^0$  of Table C5 have to be considered in the design.

**Concrete edge failure:** The characteristic resistance  $V_{0Rk,c,fi}$  in concrete C20/25 to C50/60 is determined by:  $V_{0Rk,c,fi} = 0,25 \times V_{0Rk,c}^0$  (R30, R60, R90),  $V_{0Rk,c,fi} = 0,20 \times V_{0Rk,c}^0$  (R120) with  $V_{0Rk,c}^0$  as initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature according to ETAG 001, Annex C, 5.2.3.4. In absence of other national regulations the partial safety factor for resistance under fire exposure  $\gamma_{M,fi} = 1,0$  is recommended.

fischer High-Performance Anchor FH II, FH II-I

#### Performances

Characteristic values of shear resistance under **fire exposure** in cracked and uncracked concrete

**Annex C 6**



**Table C7:** Characteristic values for seismic action valid for performance category C1 for FH II

|                                 |                             | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|---------------------------------|-----------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Steel failure                   |                             |             |             |             |             |             |             |
| Anchor type FH II S, SK, B, H   | $N^0_{Rk,s,seis}$ [kN]      | 29,3        | 46,4        | 67,4        | 125,3       | 195,8       | 282,0       |
| Anchor type FH II S, SK, B, H   | $\gamma_{Ms,seis}^{1)}$ [-] | 1,5         |             |             |             |             |             |
| Pullout failure                 |                             |             |             |             |             |             |             |
| Anchor type FH II S, SK, B, H   | $N^0_{Rk,P,seis}$ [kN]      | 12,0        | 16,0        | 25,0        | 36,0        | 50,3        | 66,1        |
| Anchor type FH II S, SK, B, H   | $\gamma_{Mp,seis}^{1)}$ [-] | 1,5         |             |             |             |             |             |
| Steel failure without lever arm |                             |             |             |             |             |             |             |
| Anchor type FH II S, SK         | $V^0_{Rk,s,seis}$ [kN]      | 25          | 41          | 60          | 123         | 141         | 200         |
| Anchor type FH II B, H          | $V^0_{Rk,s,seis}$ [kN]      | 17          | 30          | 46          | 103         | 117         | 169         |
| Anchor type FH II S, SK, B, H   | $\gamma_{Ms,seis}^{1)}$ [-] | 1,25        |             |             |             |             |             |

<sup>1)</sup> In absence of other national regulations

**Table C8:** Displacements due to tension loads for FH II and FH II A4

| Anchor type FH II S, SK, B, H<br>and FH II S, SK, B, H A4 |                         | FH II<br>10 | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|-----------------------------------------------------------|-------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Tension load cracked concrete                             | N [kN]                  | 3,6         | 5,7         | 7,6         | 11,9        | 17,1        | 24,0        | 31,5        |
| Corresponding displacements                               | $\delta_{N0}$ [mm]      | 1,0         | 1,0         | 1,0         | 1,0         | 1,0         | 0,7         | 0,7         |
|                                                           | $\delta_{N\infty}$ [mm] | 1,7         | 1,6         | 1,6         | 1,6         | 1,8         | 1,3         | 1,1         |
| Tension load uncracked concrete                           | N [kN]                  | 6,0         | 11,2        | 14,1        | 17,2        | 24,0        | 33,6        | 44,2        |
| Corresponding displacements                               | $\delta_{N0}$ [mm]      | 0,6         | 1,0         | 1,0         | 1,0         | 1,0         | 0,3         | 0,3         |
|                                                           | $\delta_{N\infty}$ [mm] | 1,7         | 1,6         | 1,6         | 1,6         | 1,8         | 1,3         | 1,1         |

**Table C9:** Displacements due to tension loads for FH II-I and FH II-I A4

| Anchor type FH II-I and FH II-I A4 |                         | FH II 12/M6 I<br>FH II 12/M8 I | FH II 15/M10 I<br>FH II 15/M12 I |
|------------------------------------|-------------------------|--------------------------------|----------------------------------|
| Tension load cracked concrete      | N [kN]                  | 4,3                            | 5,7                              |
| Tension load uncracked concrete    |                         | 9,5                            | 14,1                             |
| Corresponding displacements        | $\delta_{N0}$ [mm]      | 1,7                            | 1,9                              |
|                                    | $\delta_{N\infty}$ [mm] | 2,2                            | 2,9                              |

fischer High-Performance Anchor FH II, FH II-I

**Performances**

Characteristic values for seismic action valid for performance category C1  
Displacements under tension loads

**Annex C 7**

**Table C10:** Displacements due to shear loads for FH II S and SK <sup>1)</sup>

| Anchor type FH II S and FH II SK             |                    |      | FH II<br>10 | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|----------------------------------------------|--------------------|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Shear load in cracked and uncracked concrete | V                  | [kN] | 10,3        | 18,9        | 33,7        | 43,4        | 83,4        | 99,4        | 124,0       |
| Corresponding displacements                  | $\delta_{V0}$      | [mm] | 2,4         | 2,7         | 4,4         | 5,0         | 7,0         | 6,0         | 8,0         |
|                                              | $\delta_{V\infty}$ | [mm] | 3,6         | 4,1         | 6,6         | 7,5         | 10,5        | 9,0         | 12,0        |

<sup>1)</sup> Tolerance of clearance hole not included in the displacements

**Table C11:** Displacements due to shear loads for FH II B and H <sup>1)</sup>

| Anchor type: FH II B and FH II H             |                    |      | FH II<br>10 | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 | FH II<br>28 | FH II<br>32 |
|----------------------------------------------|--------------------|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Shear load in cracked and uncracked concrete | V                  | [kN] | 8,9         | 15,4        | 23,4        | 35,4        | 68,0        | 83,4        | 96,6        |
| Corresponding displacements                  | $\delta_{V0}$      | [mm] | 2,2         | 2,3         | 3,0         | 5,0         | 7,0         | 5,0         | 5,0         |
|                                              | $\delta_{V\infty}$ | [mm] | 3,3         | 3,5         | 4,5         | 7,5         | 10,5        | 7,5         | 7,5         |

<sup>1)</sup> Tolerance of clearance hole not included in the displacements

**Table C12:** Displacements due to shear loads for FH II S A4, FH II SK A4, FH II B A4 and FH II H A4 <sup>1)</sup>

| Anchor type: FH II S A4, FH II SK A4, FH II B A4, FH II H A4 |                    |      | FH II<br>10 | FH II<br>12 | FH II<br>15 | FH II<br>18 | FH II<br>24 |
|--------------------------------------------------------------|--------------------|------|-------------|-------------|-------------|-------------|-------------|
| Shear load in cracked and uncracked concrete                 | V                  | [kN] | 10,3        | 16,0        | 24,6        | 37,7        | 68,0        |
| Corresponding displacements                                  | $\delta_{V0}$      | [mm] | 3,5         | 3,5         | 3,7         | 5,7         | 9,0         |
|                                                              | $\delta_{V\infty}$ | [mm] | 5,3         | 5,3         | 5,6         | 8,6         | 13,5        |

<sup>1)</sup> Tolerance of clearance hole not included in the displacements

**Table C13:** Displacements due to shear loads for FH II-I and FH II-I A4 <sup>1)</sup>

| Anchor type FH II-I and FH II-I A4           |                    |      | FH II<br>12/M6 I | FH II<br>12/M8 I | FH II<br>15/M10 I | FH II<br>15/M12 I |
|----------------------------------------------|--------------------|------|------------------|------------------|-------------------|-------------------|
| Shear load in cracked and uncracked concrete | V                  | [kN] | 4,6              | 8,3              | 13,3              | 13,7              |
| Corresponding displacements                  | $\delta_{V0}$      | [mm] | 2,6              | 2,6              | 2,2               | 2,2               |
|                                              | $\delta_{V\infty}$ | [mm] | 3,9              | 3,9              | 3,3               | 3,3               |

<sup>1)</sup> Tolerance of clearance hole not included in the displacements

fischer High-Performance Anchor FH II, FH II-I

**Performances**  
Displacements under shear loads

**Annex C 8**