

Production Line 24V

Terminal strip assignment plan

Clamp	Actuator function	BMK
1	Power supply (+) - Actuators	24V DC
2	Power supply (+) - Sensors	24V DC
3	Power supply (-)	0V
4	Power supply (-)	0V
5	Limit position switch converter pos. belt	S1 (I1)
6	Limit position switch converter pos. turntable	S2 (I2)
7	Limit switch slider home position	S3 (I3)
8	Light barrier belt	B1 (I4)
9	Light barrier pallet top	B2 (I5)
10	Rotary table limit switch in position	S4 (I6)
11	Light barrier pallet bottom	B3 (I7)
12	Light barrier magazine	B4 (I8)
13		
14		
15	Transfer unit in turntable direction	Q1
16	Transfer unit in direction of belt	Q2
17	Motor pusher (palletising)	Q3
18	Motor turntable	Q4
19	Belt motor	Q5
20	Valve Separator	Q6
21	Magazine valve	Q7
22	Vacuum valve	Q8
23	Motor Drill	Q9
24	Welding lamp	Q10

