Loads

Type

Anchorage depth

Recommended loads^{1) 3)} for a single anchor or a fixing point^{4) 5) 6)} in solid brick masonry.

Solid clay brick (EN771-1) ≥ 240 x 113 x 115 mm

Solid clay brick (EN771-1) ≥ 240 x 113 x 115 mm

Solid sand-lime brick (EN771-2) ≥ 240 x 71 x 115 mm

Aerated concrete (EN771-4) ≥ 499 x 249 x 120 mm

Minimum spacing (s_{min}) and edge distances (c_{min}) Minimum spacing within anchor groups of 2 or 4 anchors

Minimum distance to the horizontal joint

¹⁾ An appropriate safety factor is considered.

10) The values are valid for unperforated solid bricks.

Minimum distance to the vertical joint

Minimum distance to the free edge

Solid clay brick10)

Aerated concrete

Solid sandlime brick101

7) Brick pull-out is decisive.

M 2.5.

Minimum spacing between single anchors or anchor groups

Tightening torque⁹⁾ (T_{tighten}) in respective base material

concrete screws only work in the brick but not in mortar joints.

Concrete srew UltraCut FBS II

Recommended loads (F,) in the respective base material 2)3)

h f, ≥ 12 f, ≥ 20

f, ≥ 12

 $f_{b} \ge 6$

Smin

 S_{min}

C_{min,h}⁸⁾

 $\mathsf{T}_{\mathsf{tighten}}$

T_{tighter}

⁵⁾ A fixing point can be a single anchor, 2 anchors or 4 anchors with a minimum spacing s_{min}. Anchor groups of 4 anchors are arranged in rectangular disposition.

³⁾ The loads only apply to multiple fixings of non-load-bearing systems and are valid for tensile load, shear load and oblique load under any angle.

6) The fixing points have to be arranged in this way that there will be always maximum one fixing point arranged in one brick.

assembled object. The specified tightening torque must then be applied with a torque wrench.

The given loads apply to the given brick measures for masonry with superimposed load. Larger brick formats are at least equivalent in case of the loads. Base material f, in [N/mm²].

4) To confirm the given technical data, it is recommended to carry out tests on the construction site. In case of not visible joints a 100% testing of the anchors is recommended as the

19 The values c_min_ and c_min_k are only valid if the mortar joints are filled proper. Otherwise the joints has to be considered as free edges and c_min_k are only valid if the mortar joints are filled proper. Otherwise the joints has to be considered as free edges and c_min_k are only valid if the mortar joints are filled proper. Otherwise the joints has to be considered as free edges and c_min_k are only valid if the mortar joints are filled proper. Otherwise the joints has to be considered as free edges and c_min_k are only valid if the mortar joints are filled proper.

9 The screw is screwed in with a cordless screwdriver, an impact screwdriver or by hand. The screwing process must be finished immediately when the screw head is in contact with the

C_{min, free edge}

FBS II 8

65

1110)

1.67)10)

1.27)10)

0.7

80

80

20

40

200

10

15

5

[mm]

[kN]

[kN]

[kN]

[kN]

[mm]

[mm]

[mm]

[mm]

[mm]

[Nm]

[Nm]

[Nm]

FBS II 10

85

1 410)

1.67)10)

1.27)10)

0.9

80

80

20

40

200

10

15

5