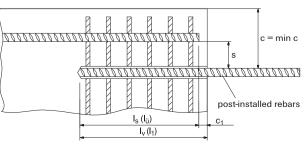
## LOADS

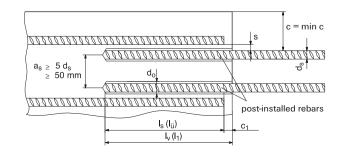
## Injection systems FIS EM, FIS SB and FIS V with reinforcing steel B500B<sup>5)</sup> in accordance with rebar theory

Design resistances and permissible loads <sup>1)6)</sup> of single, post-installed rebars in cracked or non-cracked normal concrete of the strength class C20/25 <sup>2)</sup>										
Reinforcing steel B500B	Basic value for the anchorage length for FIS EM	Basic value for the anchorage length for FIS SB	Basic value for the anchorage length for FIS V	Maximum anchorage depth	Maximum design resistance for axial tensile load	Maximum permissible tensile load				
	lb,rqd <sup>4)</sup> [mm]	l <sub>b,rqd</sub> 4) [mm]	l <sub>b,rqd</sub> 4) [Nm]	l <sub>v,max</sub>	N <sub>Rd,s</sub> <sup>3)</sup>	N <sub>perm,s</sub> ³) [kN]				
Ø 8 mm	378	378	378	1800 (3000) <sup>8)</sup>	21,9	15,6				
Ø 10 mm	473	473	473	1800 (3000) <sup>8)</sup>	34,1	24,4				
Ø 12 mm	567	567	567	1800 (3000) <sup>8)</sup>	49,2	35,1				
Ø 14 mm	662	662	662	1800 (3000) <sup>8)</sup>	66,9	47,8				
Ø 16 mm	756	756	756	1800 (3000) <sup>8)</sup>	87,4	62,4				
Ø 20 mm	945	945	945	1800 (3000) <sup>8)</sup>	136,6	97,6				
Ø 22 mm <sup>7)</sup>	1040	-	-	2000	165,3	118,1				
Ø 24 mm <sup>7)</sup>	1134	-	-	2000	196,7	140,5				
Ø 25 mm	1181	1181	1181	2000 (3000)8)	213,4	152,4				
Ø 26 mm <sup>7)</sup>	1229	-	-	2000	230,8	164,9				
Ø 28 mm	1323	1323	1323	2000 (3000)8)	267,7	191,2				
Ø 30 mm <sup>7)</sup>	1418	-	-	2000	307,3	219,5				
Ø 32 mm <sup>9)</sup>	1512	1512	-	2000 (3000)8)	349,7	249,8				
Ø 34 mm <sup>7)</sup>	1607	-	-	2000	394,7	282,0				
Ø 36 mm <sup>7)</sup>	1701	-	-	2000	442,6	316,1				
Ø 40 mm <sup>7)</sup>	1890	_	_	2000	546.4	390.3				

For planning and design the complete European Technical Assessments ETA-09/0089 (FIS EM), ETA-13/0651 (FIS SB) or resp. ETA-08/0266 (FIS V) have to be considered. For determination of the installation parameters (minimum concrete cover distance, etc.) as well as required transverse reinforcement see EN 1992-1-1 and general installation rules of the assessments.

- 1) The partial safety factors for resistance taken from the European standard EN 1992-1-1 as well as a partial safety factor for action of  $\gamma_1$  = 1,4 are considered.
- <sup>21</sup> The ETAs for FIS EM, FIS SB and FIS V permit post-installed rebar connections in concrete C12/15 up to C50/60. The above mentioned basic value for anchorage length changes depending on the relevant concrete strength class.
- 3) For utilisation of the full steel capacity.
- 4) Basic value of the anchorage length in accordance with EN 1992-1-1, section 8.4.3 for concrete strength class C20/25 and good bond conditions.
- Reinforcing steel with characteristic yield strength  $f_{VK} = 400 600 \text{ N/mm}^2$  in accordance with EN 1992-1-1 Annex C, Table C.1 and C.2N is approved. The above mentioned basic value for the anchorage
- length as well as maximum steel resitance (see foot note 3) will change accordingly.
- With FIS EM, FIS SB or FIS V post-installed rebars are approved in dry or wet concrete with temperatures up to +50 °C (resp. short term up to +80 °C) and drill hole cleaning in accordance with ETA.
- 7) Only FIS EM.
- Values in brackets apply for FIS SB.
- 9) Only FIS EM or FIS SB.





## Rebar anchor FRA with injection systems FIS EM, FIS SB and FIS V in accordance with rebar theory

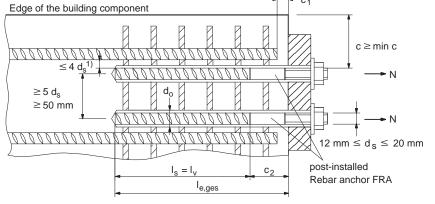
Design resistances and permissible loads <sup>1)5)</sup> of single, post-installed Rebar anchor in cracked or non-cracked normal concrete of the strength class C20/25 <sup>2)</sup>									
Туре	Basic value for	Maximum	Maximum	Maximum	Maximum	Maximum			
	the anchorage length	anchorage depth	embedment depth	torque moment	design resistance for	permissible tensile			
					axial tensile load	load			
	l <sub>b,rqd</sub> 4)	I <sub>v,max</sub>	l <sub>e,ges,max</sub>	T <sub>inst</sub>	N <sub>Rd,s</sub> 3)	N <sub>perm,s</sub> ³)			
	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]			
FRA 12/900 M12	567	800	900	≤ 50	49,2	35,1			
FRA 16/1100 M16	756	1000	1100	≤ 100	87,4	62,4			
FRA 20/1400 M20	945	1300	1400	≤ 150	136,6	97,6			

For planning and design the complete European Technical Assessments ETA-09/0089 (FIS EM), ETA-13/0651 (FIS SB) or resp. ETA-08/0266 (FIS V) have to be considered. For determination of the installation parameters (minimum concrete cover distances, etc.) as well as required transverse reinforcement see EN 1992-1-1 and general installation rules of the assessments.

- 11 The partial safety factors for resistance taken from the European standard EN 1992-1-1 as well as a partial safety factor for action of  $\gamma_1 = 1.4$  are considered.
- <sup>2)</sup> The ETAs for FIS EM, FIS SB and FIS V permit post-installed rebar connections in concrete C12/15 up to C50/60. The above mentioned basic value for anchorage length changes depending on the relevant concrete strength class.
- 3) For utilisation of the full steel capacity.
- 4) Basic value of the anchorage length in accordance with EN 1992-1-1, section 8.4.3 for concrete strength class C20/25 and good bond conditions.
- With FIS EM, FIS SB or FIS V post-installed Rebar anchors are approved in dry or wet concrete with temperatures up to +50 °C (resp. short term up to +80 °C) and drill hole cleaning in accordance with ETA.

## General rules of consstructions

- The Rebar anchor FRA is permitted to transfer tension loads in direction of the axis of the rebar only.
- I<sub>v</sub> and I<sub>s</sub> according to approval.
- According to approval it has to be proved that sufficient transverse reinforcement is available.



- c Concrete cover of the post-installed rebar anchor

  c1 Concrete cover of the front side of the existing rebar

  c2 Concrete cover above the welding
- min c Minimum concrete cover acc. to approval
- d<sub>S</sub> Diameter of the post-installed rebar anchor
- Lap length
- v Effective anchorage depth of the rebar anchor
- e,qes Embedment depth of the rebar anchor
- l<sub>O</sub> Nominal drill diameter

 $<sup>^{1)}</sup>$  If the clear distance of the lapped bars is larger than 4 x d $_{\rm S}$ , EC2 has to be applied.