

CURING TIME

Cartridge temperature (mortar)	Gelling time	Temperature at anchoring base	Curing time
		$\pm 0^{\circ}\text{C} - + 5^{\circ}\text{C}$	6 hrs.
+ $5^{\circ}\text{C} - +10^{\circ}\text{C}$	20 min.	+ $5^{\circ}\text{C} - +10^{\circ}\text{C}$	3 hrs.
+ $10^{\circ}\text{C} - +20^{\circ}\text{C}$	10 min.	+ $10^{\circ}\text{C} - +20^{\circ}\text{C}$	2 hrs.
+ $20^{\circ}\text{C} - +30^{\circ}\text{C}$	6 min.	+ $20^{\circ}\text{C} - +30^{\circ}\text{C}$	60 min.
+ $30^{\circ}\text{C} - +40^{\circ}\text{C}$	4 min.	+ $30^{\circ}\text{C} - +40^{\circ}\text{C}$	30 min.

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least $+5^{\circ}\text{C}$. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.