

Curing times

| FIS V Plus Cartridge temperature (mortar) [°C] | Maximum gelling time t_{work} [min.] | Temperature at anchoring base [°C] | Minimum curing time t_{cure} [min.] [hrs.] |
|--|---|---------------------------------------|---|
| | | -5 – 0 | 24 |
| 0 – +5 | 13 | > 0 – +5 | 3 |
| > +5 – +10 | 9 | > +5 – +10 | 90 |
| > +10 – +20 | 5 | > +10 – +20 | 60 |
| > +20 – +30 | 4 | > +20 – +30 | 45 |
| > +30 – +40 | 2 | > +30 – +40 | 35 |

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.

Curing times

| FIS VS Plus Low Speed Cartridge temperature (mortar) [°C] | Maximum gelling time t_{work} [min.] | Temperature at anchoring base [°C] | Minimum curing time t_{cure} [min.] [hrs.] |
|---|---|---------------------------------------|---|
| | | 0 – +5 | 6 |
| +5 – +10 | 20 | > +5 – +10 | 3 |
| > +10 – +20 | 10 | > +10 – +20 | 2 |
| > +20 – +30 | 6 | > +20 – +30 | 60 |
| > +30 – +40 | 4 | > +30 – +40 | 30 |

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.

Curing times

| FIS VW Plus High Speed Cartridge temperature (mortar) [°C] | Maximum gelling time t_{work} [min.] | Temperature at anchoring base [°C] | Minimum curing time t_{cure} [min.] [hrs.] |
|--|---|---------------------------------------|---|
| | | -10 – -5 | 12 |
| -5 – 0 | 5 | > -5 – 0 | 3 |
| > 0 – +5 | 5 | > 0 – +5 | 3 |
| > +5 – +10 | 3 | > +5 – +10 | 50 |
| > +10 – +20 | 1 | > +10 – +20 | 30 |

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.