

## CURING TIME - FIS HB

Cartridge temperature FIS HB (minimum + 5°C)	Gelling time FIS HB	Temperature at anchoring base	Curing time FIS HB
		- 5°C - ± 0°C	360 min.
		± 0°C - + 5°C	180 min.
+ 5°C - +20°C	15 min.	+ 5°C - +20°C	90 min.
+20°C - +30°C	6 min.	+20°C - +30°C	35 min.
+30°C - +40°C	4 min.	+30°C - +40°C	20 min.
> +40°C	2 min.	> +40°C	12 min.

Please note: The curing times apply for dry anchoring bases, in damp anchoring bases they should be doubled. Remove water from drill hole.