

## Curing times

FIS P 380 C Cartridge temperature (mortar) [°C]	Maximum processing time $t_{\text{work}}$ [min.]	Temperature at anchoring base [°C]	Minimum curing time $t_{\text{cure}}$	
			[hrs.]	[min.]
		-5 - 0	6	-
		0 - +5	3	-
+5 - +20	5	+5 - +20	-	90
+20 - +30	4	+20 - +30	-	45
+30 - +40	2	+30 - +40	-	30

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.