

Curing times

FIS P 300 T Cartridge temperature (mortar) [°C]	Maximum processing time t_{work} [min.]	Temperature at anchoring base [°C]	Minimum curing time t_{cure}	
			[hrs.]	[min.]
		0 – +5	6	–
+5 – +10	15	+5 – +10	3	–
+10 – +20	8	+10 – +20	2	–
+20 – +30	5	+20 – +30	–	60
+30 – +40	3	+30 – +40	–	30

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.