

## Curing times

FIS Green Cartridge temperature (mortar) [°C]	Maximum processing time $t_{\text{work}}$ [min.]	Temperature at anchoring base [°C]	Minimum curing time <sup>1)</sup>	
			$t_{\text{cure}}$ [hrs.]	[min.]
+5	13	±0 – +5	6	–
+10	9	> +5 – +10	4	–
+20	5	> +10 – +20	–	90
+30	4	> +20 – +30	–	60
+40	2	> +30 – +40	–	30

1) In damp concrete and water-filled holes, the curing time is to be doubled.