

Curing times

FHB II P/FHB II-PF HIGH SPEED System temperature [°C]	Minimum curing time FHB II-P t_{cure} [min.]	Minimum curing time FHB II-PF HIGH SPEED t_{cure} [min.]
-5 – ±0	240	8
> +1 – +10	45	6
> +11 – +20	20	4
> +20	10	2

In wet concrete or flooded holes the curing times must be doubled.