

Curing times

| FCS Temperature [°C] | Processing time [min.] | Curing time [hrs.] |
|----------------------------|---------------------------|-----------------------|
| +5 | 70 | 60 |
| +10 | 60 | 30 |
| +20 | 45 | 24 |
| -30 | 30 | 20 |
| +40 | 15 | 16 |

The gelling time starts when the components get in contact. Stir the components thoroughly until the colour of the mortar is evenly. This is essential to achieve the full performance of the mortar.