

Curing times

FIS VL High Speed FIS VL						
Temperature at anchoring base [°C]	Maximum processing time t_{work}		Minimum curing time ¹⁾ t_{cure}			
	FIS VL High Speed	FIS VL	FIS VL High Speed		FIS VL	
	[min.]	[min.]	[hrs.]	[min.]	[hrs.]	[min.]
-10 – -5 ²⁾	> 5	–	12	–	–	–
> -5 – 0 ²⁾	5	> 13	3	–	24	–
> 0 – +5 ²⁾	5	13	3	–	3	–
> +5 – +10	3	9	–	50	–	90
> +10 – +20	1	5	–	30	–	60
> +20 – +30	–	4	–	–	–	45
> +30 – +40	–	2	–	–	–	35

¹⁾ In wet concrete or water filled holes the curing times must be doubled.

²⁾ Minimal cartridge temperature +5 °C