

## fischer High Temperature Silicone Premium DHS

Properties	Value	Unit	Method / Remarks
Uncured Rubber:			
Crosslinking System	acetoxo		
Colour	red		
Tack Free Time	10 - 15	min	23 °C, 50 % RH
Consistency	non-sag		
Application Temperature	+5 to +40	°C	
Curing Speed	2 - 3	mm/24h	23 °C, 50 % RLF
Shelf Life	24	months	+5°C to +25 °C
Cured Rubber:			
Joint movement capability	25	%	
Hardness, Shore A	25		
Temperature Resistance (short time)	-40 to +300	°C	

**Direction for use**

The surfaces must be clean and dry, free of dust, dirt, oil, grease or the like. Clean non-porous substrates with organic solvents and a clean, white, non-fuzzing cotton cloth. Dry the surface immediately (before the solvent evaporates) with a second clean cotton cloth.

fischer High Temperature Silicone Premium DHS shows good adhesion to most materials without using a primer on lots of non-porous, alkaline substrates such as glass, ceramic tile, glazed ceramic tile, enamel or clinker, on coated wood; on plastics such as Epoxy, Polyester, Polystyrene, anodized aluminium. For special substrates it is recommended to perform adhesion tests.

fischer High Temperature Silicone Premium DHS may be discolored in contact with some organic elastomers, e.g. EPDM, APTK and neoprene. Among others not recommended for PE, PP and Teflon. It is not suitable for applications involving contact with natural stone e.g. marble, concrete, fibrated concrete or mortar as acetic acid is released during vulcanization. Because of corrosion the silicon should not come in contact with metals such as lead, copper, zinc or brass. The silicon is not suited for components permanently exposed to fuel.

fischer DHS is not paintable.

**Product Details**

fischer high-temperature silicone DHS is a one-component, acid-curing silicone sealant for universal use in elevated temperature applications up to +300 ° C. The product vulcanizes under the influence of humidity to a permanently elastic mass.

fischer high-temperature silicone DHS is suitable for heat-resistant seals and adhesions in oven, heating and air conditioning systems.

The silicone is suitable for sealing joints in furnaces, fireplaces, boilers and joints on pipes and ducts subject to temperature and wall connections.

For further safe handling information on this product, consult the Safety Data Sheet (SDS).

The information in this adhesives brochure and our application-technology consulting, verbally and in writing, is given to the best of our knowledge, but is non-binding and is not a guarantee in the sense of § 443 BGB. We recommend that, before using our products, you check the suitability for the intended application. As the individual product can be used for a wide range of applications and the conditions on site that cannot be estimated, we also recommend testing the bonding before using the product.