



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-20/0206 of 29 June 2020

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of Deutsches Institut für Bautechnik

fischer Dynamic-Anchor FDA

Post-installed fasteners in concrete under fatigue cyclic loading

fischerwerke GmbH & Co. KG Otto-Hahn-Straße 15 79211 Denzlingen DEUTSCHLAND

fischerwerke

18 pages including 3 annexes which form an integral part of this assessment

EAD 330250-00-0601, Edition 09/2019

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Specific Part

1 Technical description of the product

The fischer Dynamic-Anchor FDA is a bonded expansion anchor consisting of a cartridge with injection mortar fischer FIS HB, a fischer Anchor rod FDA-A with a centering sleeve, a washer, a hexagon nut and a lock nut.

The load transfer is realised by mechanical interlock of several cones in the bonding mortar and then via a combination of bonding and friction forces in the base material (concrete).

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance	
Characteristic fatigue resistance under cyclic tension loading (Assessment met	thod A)	
Characteristic steel fatigue resistance		
Characteristic concrete cone and splitting fatigue resistance	See Annexes C1 and C3	
Characteristic combined pull- out /concrete cone fatigue resistance		
Characteristic fatigue resistance under cyclic shear loading (Assessment meth	od A)	
Characteristic steel fatigue resistance		
Characteristic concrete edge fatigue resistance	See Annexes C2 and C3	
Characteristic concrete pry out fatigue resistance		



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Essential characteristic	Performance				
Characteristic fatigue resistance under cyclic combined tension and shear loading (Assessment method A)					
Characteristic steel fatigue resistance	See Annexes C1 to C3				
Load transfer factor for cyclic tension and shear loading					
Load transfer factor	See Annexes C1 to C3				

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document No. 330250-00-0601, the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 29 June 2020 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow Head of Department *beglaubigt:* Baderschneider

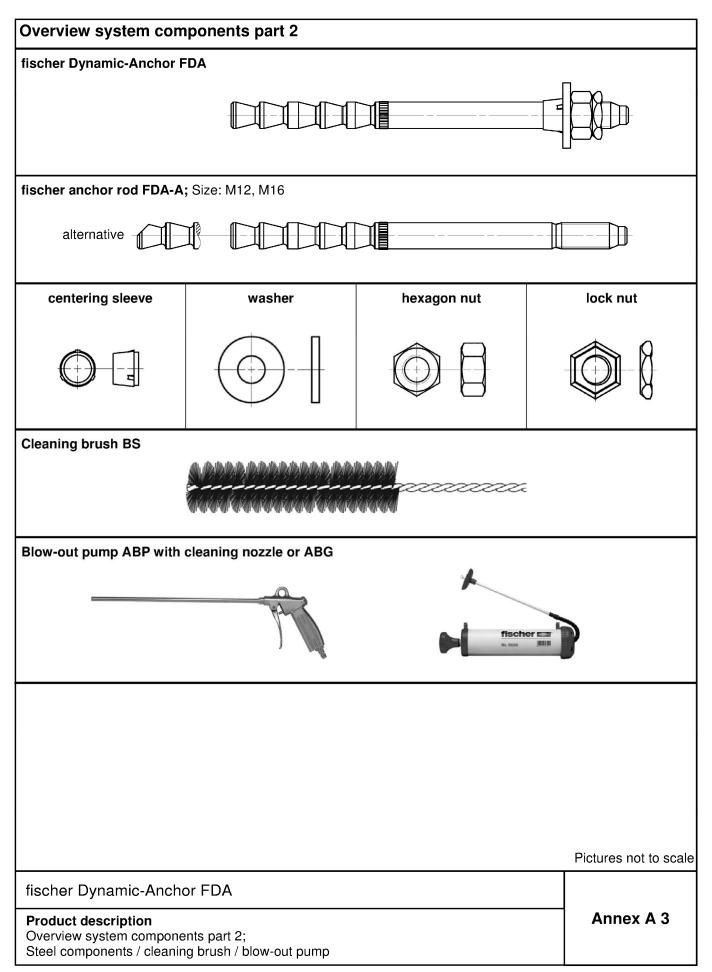


Installation conditions fischer Dynamic-Anchor FDA	
Push through installation	
	Pictures not to sc
fischer Dynamic-Anchor FDA	
Product description Installation conditions	Annex A 1
8.20	8.06.01-24/2



Overview system components part 1	
Injection cartridge (shuttle cartridge) with sealing cap Size: 345 ml, 350 ml, 360 ml, 390 ml, 585 ml, 1500 ml	
Imprint: fischer FIS HB, processing notes, shelf-life, piston trav (optional), curing times and processing times (depending on te hazard code, size, volume	mperature),
Injection cartridge (coaxial cartridge) with sealing cap Size: 150 ml, 200 ml, 300 ml, 400 ml, 410 ml	
Imprint: fischer FIS HB, processing notes, shelf-life, piston tra- scale (optional), curing times and processing times (depending temperature), hazard code, size, volume	jon
Static mixer FIS MR Plus for injection cartridges up to 410 ml	
Static mixer FIS UMR for injection cartridges from 585 ml	
E	
Injection adapter and extension tube Ø 9 for static mixer FIS MR Plus; Injection adapter and extension tube Ø 9 or Ø 15 for static mixer FIS UMR	
	Pictures not to scale
fischer Dynamic-Anchor FDA	
Product description Overview system components part 1; cartridges / static mixer / injection adapter	Annex A 2







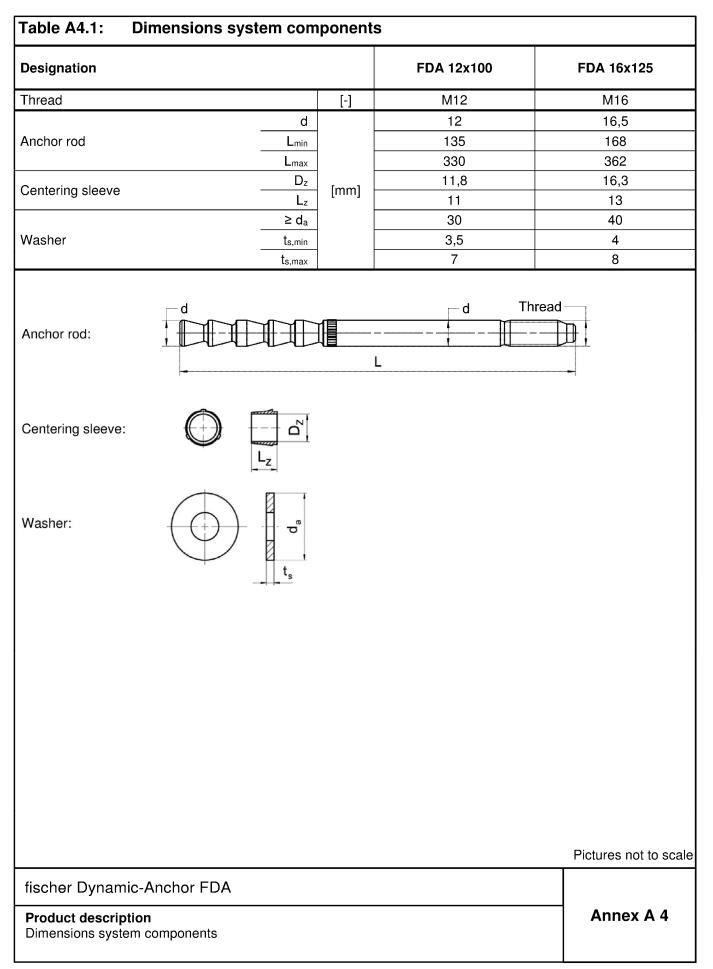




Table A5.1: Materials				
Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
	Steel grade	Steel, zinc plated		
2	fischer anchor rod FDA-A	Property class 8.8; EN ISO 898-1:2013 zinc plated \geq 5 µm, EN ISO 4042: 2018/Zn5/An(A2K) $f_{uk} \leq$ 1000 N/mm ² A ₅ > 12 % fracture elongation coated		
3	Centering sleeve	Plastic		
4	Washer	zinc plated ≥ 5 μm, EN ISO 4042: 2018/Zn5/An(A2K)		
5	Property class 8; EN ISO 898-2:2012 zinc plated \geq 5 µm, ISO 4042: 2018/Zn5/An(A2K)			
6	Lock nut	zinc plated ≥ 5 μm, EN ISO 4042: 2018/Zn5/An(A2K)		

fischer Dynamic-Anchor FDA

Product description Materials

Annex A 5



Specifications of intended use (part 1) Table B1.1: Overview use and performance categories						
	fischer Dynamic-Anchor FDA					
Hammer drilling with standard drill bit Hammer drilling with hollow drill bit (fischer "FHD", Heller "Duster Expert"; Bosch "Speed Clean"; Hilti "TE-CD, TE-YD"; DreBo "D-Plus"; DreBo "D-Max")	Nominal drill bit diameter (d₀) 14 mm and 18 mm					
Fatigue load, in Cracked concrete concrete	M12 and M16					
Design method I acc. to TR061	Number of load cycles $n = 1$ to $n = \infty$					
Design method II acc. to TR061	Number of load cycles n = ∞					
Use I1 dry or wet category Concrete	M12 and M16					
Installation direction	D3 Downwards, horizontal and upwards (overhead) installation					
Installation method	push through installation					
Installation temperature	FIS HB: $T_{i,min} = -5 \text{ °C to } T_{i,max} = +40 \text{ °C}$					
In-service Temperature temperature range I:	-40 °C to +80 °C (max. short term temperature +80 °C; max. long term temperature +50 °C)					

fischer Dynamic-Anchor FDA

Intended use Specifications (part 1) Annex B 1



Specifications of intended use (part 2)

Anchorages subject to:

Fatigue cycling load Note:

static and quasi-static load according to EN 1992-4:2018 and ETA-06/0171 (FDA corresponds to FHB)

Base materials:

 Compacted reinforced or unreinforced normal weight concrete without fibers of strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

Use conditions (Environmental conditions):

 Structures subject to dry internal conditions (zinc plated steel)

Design:

- Anchorages have to be designed by a responsible engineer with experience of concrete anchor design.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports).
- · Anchorages are designed in accordance with:
 - EN 1992-4:2018 and
 - EOTA Technical Report TR 061 "Design method for fasteners in concrete under fatigue cyclic loading", edition January 2013
- Fastening in stand-off installation or with a grout layer is not covered by this European Technical Assessment (ETA)

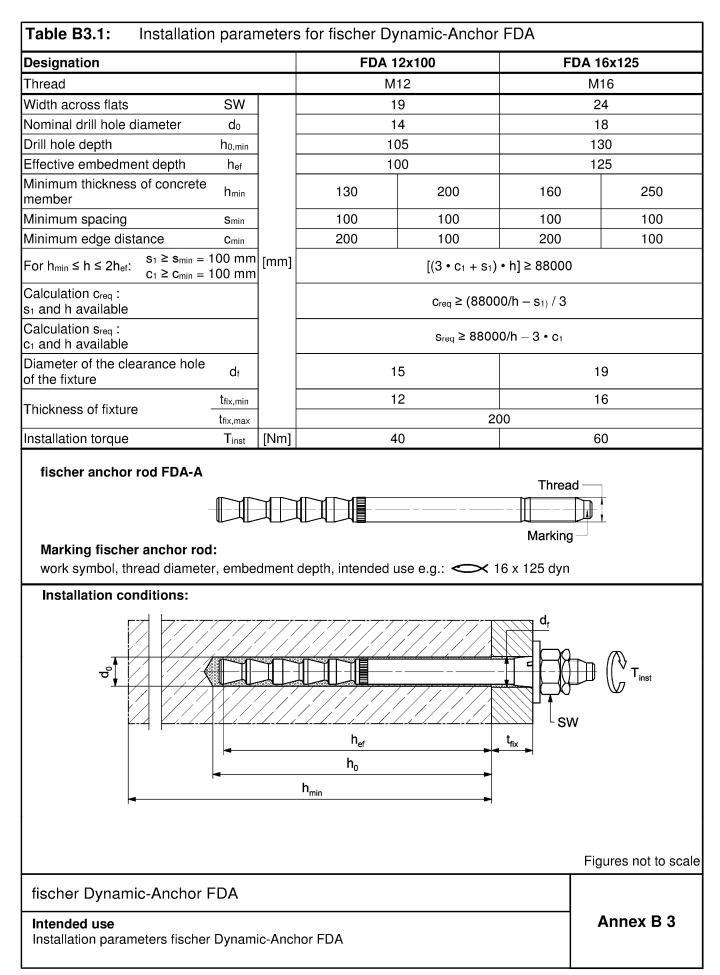
Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- · In case of aborted hole: The hole shall be filled with mortar
- In case of pure tensile load, the area between anchor and fixture (annular gap) does not have to be filled.
- · Overhead installation is allowed

fischer Dynamic-Anchor FDA

Intended use Specifications (part 2) Annex B 2

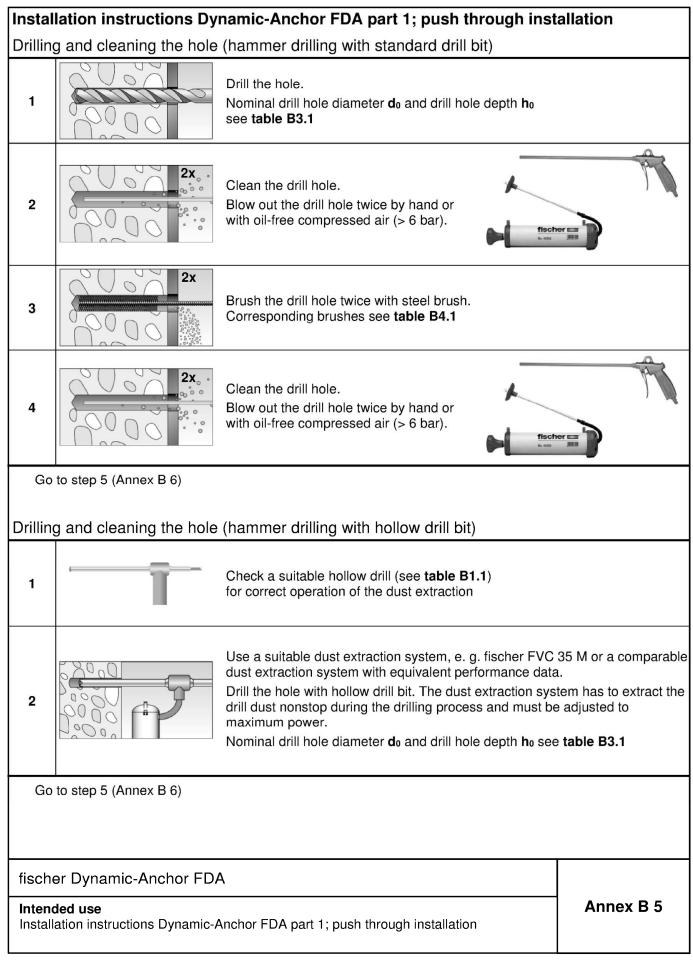






Nominal drill hole do liameter	14	18
Steel brush liameter d _b	[mm]16	20
Table B4.2: Proc	essing time twork and curing time t	tcure (FIS HB)
		he concrete temperature may not fall e. Minimal cartridge temperature +5 °C)
Temperature at anchoring base [°C]	Maximum processing time t _{work}	Minimum curing time ¹⁾ t _{cure}
-5 to 0		6 h
> 0 to 5		3 h
> 5 to 10	15 min	90 min
> 10 to 20	6 min	35 min
> 20 to 30	4 min	20 min
> 30 to 40	2 min	12 min







	-	namic-Anchor FDA part 2; push through	installation			
Prepa	ring the cartridge					
5		Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible)				
6		Place the cartridge into	the dispenser			
7	X	Extrude approximately the resin is evenly grey Do not use mortar that				
Install	ation Dynamic-Anchor					
8		Fill approximately 2/3 of the drill hole incl. fixture with the bottom of the hole and avoid bubbles. For drill hole depth \ge 150 mm use an extension tube. deep holes h ₀ > 250 mm use an injection-adapter.	, ,			
9		Push the pre-assembled fischer anchor rod (with c hexagon nut and lock nut) into the drill hole until th with the surface, turning it slightly while doing so. C to the setting depth. Ensure the correct position of the metal parts and to Only use clean and oil-free metal parts.	e washer is in full contact Gently hammer the anchor			
		After inserting the pre-assembled anchor rod, excess mortar must be emerged under the entire washer. If not, pull out the anchor rod immediately and reinject mortar.				
10		Wait for the specified curing time t_{cure} see table B4.2				
11	T _{inst}	Tighten the hexagon nut with installation torque T _{in} Tighten lock nut manually, then use wrench to give turn.				
fische	er Dynamic-Anchor FDA	A				
	ded use ation instructions Dynamic-A	Anchor FDA part 2; push through installation	Annex B 6			

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Table C1.1:Resistand Assessm			jue load; esign method I according	to TR 061)
fischer Dynamic-Anchor FD	A		12x100	16x125
Tension load capacity, steel	failure			
Characteristic steel fatigue res	sistance	[kN]		x,s,0,n
		1	44,0	82,0
		≤ 10 ³	42,0	79,5
		≤ 3 • 10 ³	39,9	76,2
		≤ 10 ⁴	36,0	69,7
Number of load cycles	n	≤ 3 • 10 ⁴	31,1	60,6
		≤ 10 ⁵	25,0	48,2
		≤ 3 • 10 ⁵	20,0	37,3
		≤ 10 ⁶	16,5	29,2
		> 10 ⁶	14,6	25,0
Partial factor	γMc,N,fat	[-]	according to T	R 061, Eq. (3)
Tension load capacity, conc	rete cone	failure, c	oncrete splitting and pull out	
Characteristic fatigue resistan	ce for con	crete cone	failure, concrete splitting and pu	ll out
Effective embedment depth	h _{ef}	[mm]	100	125
Reduction factor 1)		[-]	ηk,c,N,fat,n / ηk,sp,t	N,fat,n / ηk,p,N,fat,n
		1	1,0	00
		≤ 10 ³	0,88	
		≤ 3 • 10 ³	0,8	33
		≤ 10 ⁴	0,7	7
Number of load cycles	n	≤ 3 • 10 ⁴	0,7	73
		≤ 10 ⁵	0,6	59
		≤ 3 • 10 ⁵	0,6	6
		≤ 10 ⁶	0,6	65
		> 10 ⁶	0,6	64
Partial factor	γMc/sp/p,fat		1,5	50
Load-transfer factor	ΨFN	- ,,	0,7	78
Exponent for combined load	αsn	- [-]	0,81	1,08
Exponent for combined load	αc		1,5	50

¹⁾ $\Delta N_{Rk,c,0,n} = \eta_{k,c,N,fat,n} \bullet N_{Rk,c}$ with $N_{Rk,c}$ acc. to EN 1992-4:2018 (with $N^0_{Rk,c}$ with $k_{cr,N} = 7,7$ and $k_{ucr,N} = 11,0$)

 $\Delta N_{\text{Rk,sp},0,n} = \eta_{\text{k,sp},\text{N,fat,n}} \bullet N_{\text{Rk,sp}} \text{ with } N_{\text{Rk,sp}} \text{ acc. to EN 1992-4:2018 (with } N^0_{\text{Rk,sp}} = min (N_{\text{Rk,p}}; N^0_{\text{Rk,c}}))$

 $\Delta N_{\text{Rk},p,0,n} = \eta_{k,p,N,\text{fat},n}$ • $N_{\text{Rk},p}$ with $N_{\text{Rk},p}$ acc. to ETA-06/0171

Anchor FDA 12 x 100 corresponds to the anchor FHB-A 12 x 100 in ETA-06/0171 for the design under static and quasi-static load

Anchor FDA 16 x 125 corresponds to the anchor FHB-A 16 x 125 in ETA-06/0171 for the design under static and quasi-static load

fischer Dynamic-Anchor FDA

Performance

Resistance to tension fatigue load; Design method I according to TR 061 Annex C 1

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Table C2.1:ResistandAssessme		•	e load; esign method I according	to TR 061)
fischer Dynamic-Anchor FD	A		12x100	16x125
Shear load capacity, steel fa	ilure			L
Characteristic steel fatigue res	sistance	[kN]	ΔV_{R}	k,s,0,n
		1	30,0	55,0
		≤ 10 ³	25,2	52,7
		≤ 3 • 10 ³	22,0	49,3
		≤ 10 ⁴	17,8	42,6
Number of load cycles	n	≤ 3 • 10 ⁴	13,9	33,4
		≤ 10 ⁵	10,4	22,7
		≤ 3 • 10 ⁵	8,4	15,8
		≤ 10 ⁶	7,3	12,8
		> 10 ⁶	6,8	12,3
Partial factor γ _{Ms,V,fat} [-]			according to TR 061, Eq. (3)	
Shear load capacity, concre	te pry out	failure ar	nd concrete edge failure	
Characteristic fatigue resistand	ce for con	crete pry o	ut failure and concrete edge fail	ure
Effective length of fastener	lf	- [mm]	100	125
Effective diameter of fastener	d_{nom}	[[]]]	14	18
Reduction factor 1)		[-]	ຖk.c.V.fat.n /	ηκ.cp.V.fat,n
		1	1,00	
		≤ 10 ³	0,71	
		≤ 3 • 10 ³	0,	66
		≤ 10 ⁴	0,	64
Number of load cycles	n	≤ 3 • 10 ⁴	0,63	
		≤ 10 ⁵	0,	62
		≤ 3 • 10 ⁵	0,	62
		≤ 10 ⁶	0,62	
		> 10 ⁶	0,	62
Partial factor	γMc/sp/p,fat	_	1,,	50
Load-transfer factor	ΨFV		0,	85
Exponent for combined load	$lpha_{sn}$	- [-]	0,81	1,08
Exponent for combined load	αc	-	1,	50

 $^{1)}$ $\Delta V_{Rk,c,0,n}=\eta_{k,c,V,fat,n}$ \bullet $V_{Rk,c}$ with $V_{Rk,c}$ acc. to EN 1992-4:2018

 $\Delta V_{Rk,cp,0,n} = \eta_{k,cp,V,fat,n} \bullet V_{Rk,cp}$ with $V_{Rk,cp}$ acc. to EN 1992-4:2018 (with $k_8 = 2,0$)

fischer Dynamic-Anchor FDA

Performance

Resistance to shear fatigue load; Design method I according to TR 061 Annex C 2



fischer Dynamic-Anchor FD	A		12x100	16x125
Tension load capacity, stee	l failure			
Characteristic steel fatigue resistance	∆N _{Rk,s,0,∞}	[kN]	14,6	25,0
Partial factor	γMs,N,fat	[-]	1,35	
Tension load capacity, con	crete cone f	iailure, c	oncrete splitting and pull out	
Effective embedment depth	h _{ef}	[mm]	100	125
Reduction factor 1)	ηk,c,N,fat,∞		0,6	4
Partial factor	γMc,fat		1,5	0
Load-transfer factor	ΨFN	[-]	0,78	
Exponent for combined load	αsn	-	0,81	1,08

 $\Delta \operatorname{INRK}_{c,0,\infty} = \operatorname{I}_{k,c,N,\text{rat},\infty} \circ \operatorname{INRK}_{c} \operatorname{with} \operatorname{INRK}_{c} \operatorname{acc. to} \operatorname{Lin} \operatorname{ISS2}^{-4.2010} (\operatorname{with} \operatorname{INR}_{k,c} \operatorname{with} \operatorname{Rcr}_{N} = 7,7 \operatorname{and} \operatorname{Rcr}$

 $\Delta N_{\text{Rk,sp},0,\bullet} = \eta_{\text{k,sp},\text{N,fat,}\bullet} \bullet N_{\text{Rk,sp}} \text{ with } N_{\text{Rk,sp}} \text{ acc. to EN 1992-4:2018 (with } N^0_{\text{Rk,sp}} = min (N_{\text{Rk,sp}}; N^0_{\text{Rk,c}}))$

 $\Delta N_{\text{Rk},p,0,\texttt{w}} = \eta_{k,p,N,\text{fat},\texttt{w}} \bullet N_{\text{Rk},p}$ with $N_{\text{Rk},p}$ acc. to ETA-06/0171

 $\eta_{k,c,N,\text{fat},\infty} = \eta_{k,sp,N,\text{fat},\infty} = \eta_{k,p,N,\text{fat},\ ,\infty}$

Anchor FDA 12 x 100 corresponds to the anchor FHB-A 12 x 100 in ETA-06/0171 for the design under static and quasi-static load

Anchor FDA 16 x 125 corresponds to the anchor FHB-A 16 x 125 in ETA-06/0171 for the design under static and quasi-static load

Table C3.2:Resistance to shear fatigue load;
Assessment method A; (Design method II according to TR 061)

fischer Dynamic-Anchor FD	Α		12x100	16x125
Shear load capacity, steel fa	ilure		1	1
Characteristic steel fatigue resistance	∆V _{Rk,s,0,∞}	[kN]	6,8	12,3
Partial factor	γMs,V,fat	[-]	1,	35
Shear load capacity, concre	te pry out	failure ai	nd concrete edge failure	
Characteristic fatigue resistan	ce for conc	rete pry c	out failure and concrete edge fail	ure
Effective length of fastener	lf	[mm]	100	125
Effective diameter of fastener	d _{nom}	[]	14	18
Reduction factor ¹⁾	ηk,c,V,fat,∞		0,	62
Partial factor	γMc,fat	[_]	1,;	50
Load-transfer factor	ΨFV	[-]	0,	85
Exponent for combined load	α_{sn}		0,81	1,08
¹⁾ ΔV _{Rk,c,0,∞} = η _{k,c} ,V,fat,∞ • V _{Rk,c} w ΔV _{Rk,cp,0,∞} = η _{k,cp} ,V,fat,∞ • V _{Rk,cp} η _{k,c} ,N,fat,∞ = η _{k,cp} ,N,fat,∞	o with V _{Rk,cp}		1992-4:2018 IN 1992-4:2018 (with k ₈ = 2,0)	
Performance Resistance to tension fatigue Design method II according to	load and s	hear fatig	jue load;	Annex C 3