

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-17/0624  
of 28 April 2020

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

fischer Bolt Anchor FBZ, FBZ R

Product family  
to which the construction product belongs

Mechanical anchor  
for use in concrete

Manufacturer

fischerwerke GmbH & Co. KG  
Klaus-Fischer-Straße 1  
72178 Waldachtal  
DEUTSCHLAND

Manufacturing plant

fischerwerke

This European Technical Assessment  
contains

17 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330232-00-0601

This version replaces

ETA-17/0624 issued on 8 September 2017

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**Specific Part**

**1 Technical description of the product**

The Fischer Bolt Anchor FBZ is an anchor made of galvanised steel (FBZ) or made of stainless steel (FBZ R) which is placed into a drilled hole and anchored by torque-controlled expansion. The product description is given in Annex A.

**2 Specification of the intended use in accordance with the applicable European Assessment Document**

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B. The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

**3 Performance of the product and references to the methods used for its assessment**

**3.1 Mechanical resistance and stability (BWR 1)**

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B 3, C 1 and C 2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 3
Displacements (static and quasi-static loading)	See Annex C 5
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed
Durability	See Annex B 1

**3.2 Safety in case of fire (BWR 2)**

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 4

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with the European Assessment Document EAD 330232-00-0601 the applicable European legal act is: [96/582/EC].  
 The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

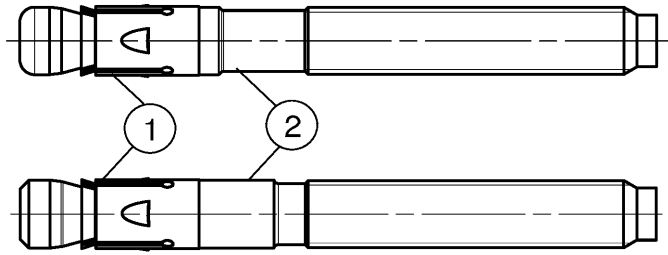
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 28 April 2020 by Deutsches Institut für Bautechnik

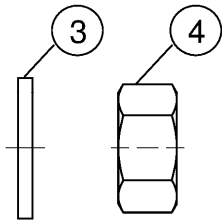
BD Dipl.-Ing. Andreas Kummerow  
Head of Department

*beglaubigt:*  
Baderschneider

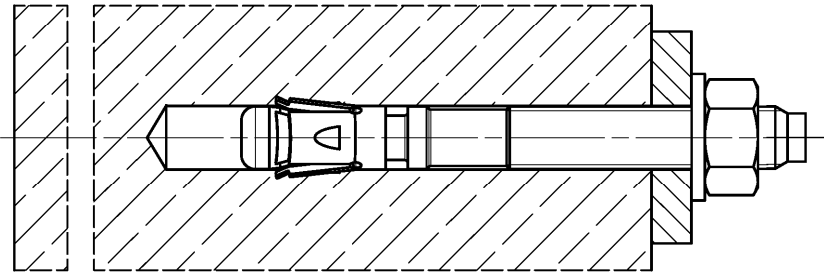
Cone bolt manufactured by cold - forming:



Cone bolt manufactured by turning:



- ① Expansion sleeve
- ② Cone bolt (cold – formed or turned)
- ③ Washer
- ④ Hexagon nut



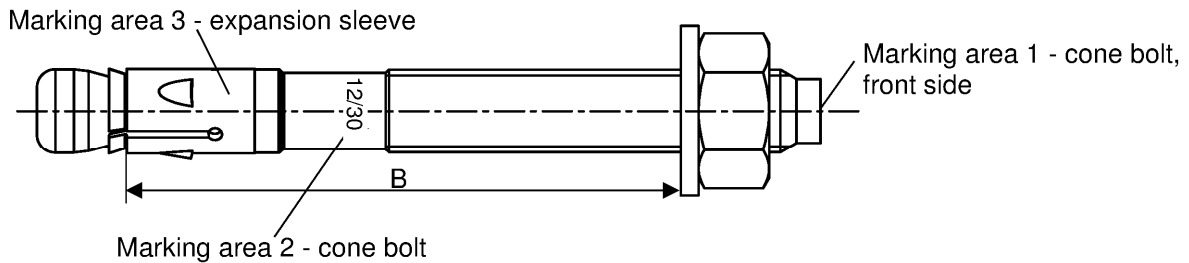
(Fig. not to scale)

fischer Bolt Anchor FBZ, FBZ R

**Product description**  
Installed condition

**Annex A 1**

**Product label and letter-code:**



Product label, example:



Brand | type of fastener placed at marking area 2 or marking area 3      Thread size / max. thickness of the fixture ( $t_{fix}$ ) identification R placed at marking area 2

FBZ: carbon steel, galvanized  
FBZ R: stainless steel

**Table A2.1:** Letter - code at marking area 1:

Marking	(a)	(b)	(c)	(d)	(A)	(B)	(C)	(D)	(E)	(F)	(G)	(H)	(I)	(K)
Max. $t_{fix}$	5	10	15	20	5	10	15	20	25	30	35	40	45	50
$B \geq [mm]$	M8	40	45	-	50	55	60	65	70	75	80	85	90	95
	M10	45	50	55	60	65	70	75	80	85	90	95	100	105
	M12	55	60	65	70	75	80	85	90	95	100	105	110	115
	M16	70	75	80	85	90	95	100	105	110	115	120	125	130
	M20	-	-	-	-	105	110	115	120	125	130	135	140	145
Marking	(L)	(M)	(N)	(O)	(P)	(R)	(S)	(T)	(U)	(V)	(W)	(X)	(Y)	(Z)
Max. $t_{fix}$	60	70	80	90	100	120	140	160	180	200	250	300	350	400
$B \geq [mm]$	M8	105	115	125	135	145	165	185	205	225	245	295	345	395
	M10	120	130	140	150	160	180	200	220	240	260	310	360	410
	M12	130	140	150	160	170	190	210	230	250	270	320	370	420
	M16	145	155	165	175	185	205	225	245	265	285	335	385	435
	M20	160	170	180	190	200	220	240	260	280	300	350	400	450

**Calculation existing  $h_{ef}$  for installed fasteners:**

$$\text{existing } h_{ef} = B_{(\text{according to table A2.1})} - \text{existing } t_{fix}$$

Thickness of the fixture  $t_{fix}$  including thickness of fastener plate  $t$  and e.g. thickness of grout layer  $t_{grout}$  or other non-structural layers

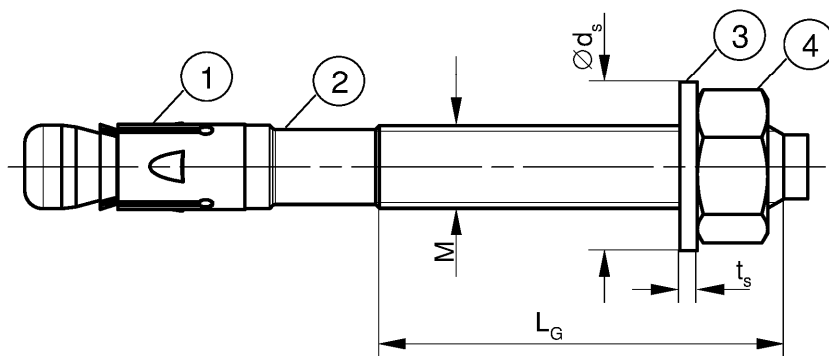
(Fig. not to scale)

fischer Bolt Anchor FBZ, FBZ R

**Product description**  
Product label and letter code

**Annex A 2**

### Product dimensions



**Table A3.1:** Dimensions [mm]

Part	Designation		FBZ, FBZ R				
			M8	M10	M12	M16	M20
1	Expansion sleeve	Sheet thickness	1,3	1,4	1,6	2,4	
2	Cone bolt	Thread size M	8	10	12	16	20
		$L_G$	19	26	31	40	50
3	Washer	$t_s$	1,4	1,8	2,3	2,7	
		$\varnothing d_s$	15	19	23	29	36
4	Hexagon nut	Wrench size	13	17	19	24	30

(Fig. not to scale)

fischer Bolt Anchor FBZ, FBZ R

**Product description**  
Dimensions

**Annex A 3**

**Table A4.1: Materials FBZ (ISO 4042:2018/Zn5/An(A2K))**

Part	Designation	Material
1	Expansion sleeve	Cold strip, EN 10139:2016 or stainless steel EN 10088:2014
2	Cone bolt	Cold form steel or free cutting steel
3	Washer	Cold strip, EN 10139:2016
4	Hexagon nut	Steel, property class min. 8, EN ISO 898-2:2012

**Table A4.2: Materials FBZ R**

Part	Designation	Material
1	Expansion sleeve	Stainless steel EN 10088:2014
2	Cone bolt	
3	Washer	
4	Hexagon nut	Stainless steel EN 10088:2014; ISO 3506-2:2018; property class – min. 70

fischer Bolt Anchor FBZ, FBZ R

**Product description**  
Materials

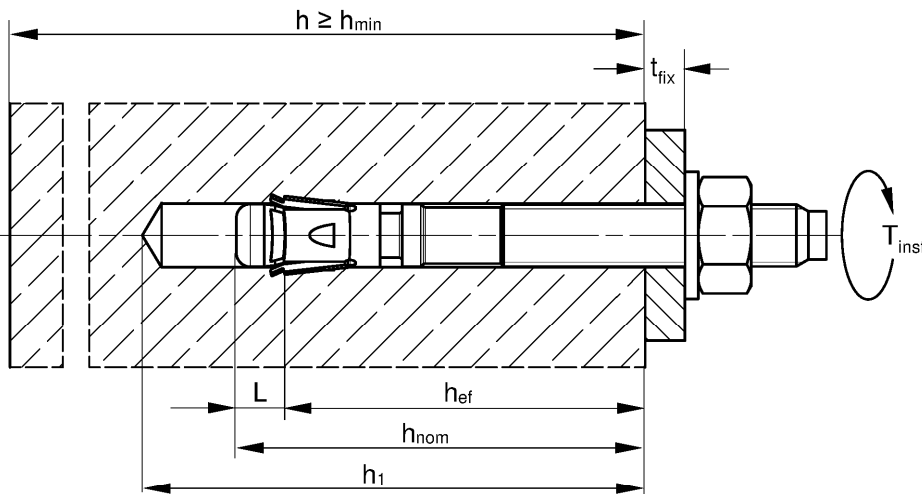
**Annex A 4**



Specifications of intended use					
<b>Anchorage subject to:</b>					
Size	FBZ, FBZ R				
	M8	M10	M12	M16	M20
Static and quasi-static loads	✓				
Cracked and uncracked concrete					
Fire exposure					
<p><b>Base materials:</b></p> <ul style="list-style-type: none"> <li>• Compacted reinforced and unreinforced normal weight concrete without fibres (cracked and uncracked) according to EN 206-1:2013+A1:2016</li> <li>• Strength classes C20/25 to C50/60 according to EN 206-1:2013+A1:2016</li> </ul> <p><b>Use conditions (Environmental conditions):</b></p> <ul style="list-style-type: none"> <li>• Structures subject to dry internal conditions (FBZ, FBZ R)</li> <li>• Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (FBZ R) Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where deicing materials are used)</li> </ul> <p><b>Design:</b></p> <ul style="list-style-type: none"> <li>• Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work</li> <li>• Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)</li> <li>• Design of fastenings according to EN 1992-4:2018 and EOTA Technical Report TR 055</li> <li>• For effective embedment depth <math>h_{ef} &lt; 40</math> mm only statically indeterminate fixings (e.g. light-weight suspended ceilings with internal exposure) are covered by the ETA</li> </ul>					
fischer Bolt Anchor FBZ, FBZ R					<b>Annex B 1</b>
<b>Intended Use Specifications</b>					

**Table B2.1:** Installation parameters

Size	FBZ, FBZ R				
	M8	M10	M12	M16	M20
Nominal drill hole diameter $d_0 =$	8	10	12	16	20
Maximum bit diameter with hammer or hollow drilling $d_{cut,max}$ [mm]	8,45	10,45	12,5	16,5	20,55
Maximum bit diameter with diamond drilling	8,15		12,25	16,45	20,50
Overall fastener embedment depth in the concrete $h_{nom} \geq$ (L) [mm]	44,5 (9,5)	52,0 (12)	63,5 (13,5)	82,5 (17,5)	120 (20)
Existing $h_{ef} + L = h_{nom}$					
Depth of drill hole to deepest point $h_1 \geq$	$h_{nom} + 5$				$h_{nom} + 10$
Diameter of clearance hole in the fixture $d_f \leq$ [mm]	9	12	14	18	22
Required setting torque $T_{inst} =$ [Nm]	20	45	60	110	200



- $h_{ef}$  = Effective embedment depth
- $t_{fix}$  = Thickness of the fixture
- $h_1$  = Depth of drill hole to deepest point
- $h$  = Thickness of the concrete member
- $h_{min}$  = Minimum thickness of concrete member
- $h_{nom}$  = Overall fastener embedment depth in the concrete
- $T_{inst}$  = Required setting torque

(Fig. not to scale)

fischer Bolt Anchor FBZ, FBZ R

**Intended Use**  
Installation parameters

**Annex B 2**

**Table B3.1:** Minimum thickness of concrete members, minimum spacings and minimum edge distances of anchors for **standard anchorage depth** ( $h_{ef, sta}$ )

Size		FBZ, FBZ R				
		M8	M10	M12	M16	M20
<b>Standard anchorage depth</b> $h_{ef, sta} \geq$		<b>45</b>	<b>60</b>	<b>70</b>	<b>85</b>	<b>100</b>
<b>Concrete members with thickness <math>\geq 2 \times h_{ef, sta}</math></b>	Minimum thickness of concrete member $h_{min,1}$ [mm]	<b>100</b>	<b>120</b>	<b>140</b>	<b>170</b>	<b>200</b>
	<b>Uncracked concrete</b>					
	Minimum spacing $\frac{s_{min}}{\text{for } c \geq}$ [mm]	40		50	65	95
	Minimum edge distance $\frac{c_{min}}{\text{for } s \geq}$ [mm]	50	60	70	95	180
		40	45	55	65	95
		100	80	110	150	190
<b>Cracked concrete</b>						
Minimum spacing $\frac{s_{min}}{\text{for } c \geq}$ [mm]	35	40	50	65	95	
	50	55	70	95	140	
Minimum edge distance $\frac{c_{min}}{\text{for } s \geq}$ [mm]	40	45	55	65	85	
	70	80	110	150	190	
<b>Concrete members with thickness <math>&lt; 2 \times h_{ef, sta}</math></b>	Minimum thickness of concrete member $h_{min,2}$ [mm]	<b>80</b>	<b>100</b>	<b>120</b>	<b>140</b>	<b>160</b>
	<b>Cracked and uncracked concrete</b>					
	Minimum spacing $\frac{s_{min}}{\text{for } c \geq}$ [mm]	35	40	50	80	125
		70	100	90	130	220
Minimum edge distance $\frac{c_{min}}{\text{for } s \geq}$ [mm]	40	60		65	125	
	100	90	120	180	230	

Intermediate values for  $s_{min}$  and  $c_{min}$  inside of the same thickness of concrete member by linear interpolation

**Table B3.2:** Minimum thickness of concrete members, minimum spacings and minimum edge distances of anchors for **reduced anchorage depth** ( $h_{ef, red}$ )

Size		FBZ, FBZ R				
		M8	M10	M12	M16	
<b>Reduced anchorage depth</b> $h_{ef, red} \geq$		<b>35<sup>1)</sup></b>	<b>40</b>	<b>50</b>	<b>65</b>	
<b>Concrete members with thickness <math>\geq 2 \times h_{ef, red}</math></b>	Minimum thickness of concrete member $h_{min,3}$ [mm]	<b>80</b>		<b>100</b>	<b>140</b>	
	<b>Uncracked concrete</b>					
	Minimum spacing $\frac{s_{min}}{\text{for } c \geq}$ [mm]	40		50	65	
		100		110	130	
	Minimum edge distance $\frac{c_{min}}{\text{for } s \geq}$ [mm]	45		55	65	
		180		220	250	
<b>Cracked concrete</b>						
Minimum spacing $\frac{s_{min}}{\text{for } c \geq}$ [mm]	40		50	65		
	90		110	130		
Minimum edge distance $\frac{c_{min}}{\text{for } s \geq}$ [mm]	45		55	65		
	180		220	250		

Intermediate values for  $s_{min}$  and  $c_{min}$  by linear interpolation

<sup>1)</sup> Only in anchoring structural components which are statically indeterminate


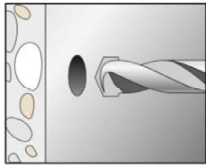
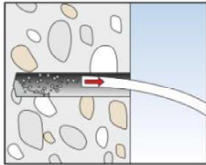

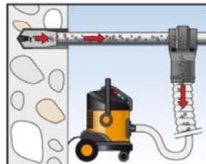

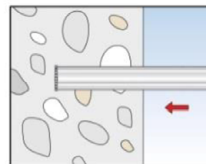
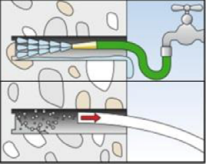
fischer Bolt Anchor FBZ, FBZ R	<b>Annex B 3</b>
<b>Intended Use</b> Minimum thickness of member, minimum spacing and edge distance	

### Installation instructions:

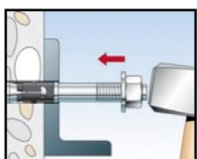
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Use of the anchor only as supplied by the manufacturer without exchanging the components of the anchor
- Checking before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply
- Check of concrete being well compacted, e.g. without significant voids
- Hammer, hollow or diamond drilling according to Annex B4
- Drill hole created perpendicular  $\pm 5^\circ$  to concrete surface, positioning without damaging the reinforcement
- In case of aborted hole: new drilling at a minimum distance twice the depth of the aborted drill hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application
- It must be ensured that in case of fire local spalling of the concrete cover does not occur
- Fastenings in stand-off installation or with a grout layer under seismic action are not covered
- In case of seismic applications the fastener shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure

### Installation instructions: Drilling and cleaning the hole

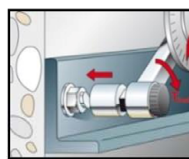
Types of drills and cleaning

Hammer drill		 1: Drill the hole	 2: Clean the hole
Hollow drill		 1: Drill the hole with automatic cleaning	-
Diamond drill, for non seismic applications only and $\geq$ drill $\varnothing 8$		 1: Drill the hole	 2: Clean the hole

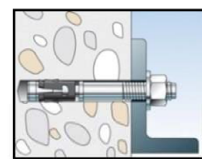
### Installation instructions: Installation of the anchor



3: Set the fastener



4: Apply  $T_{inst}$



5: Installed fastener

fischer Bolt Anchor FBZ, FBZ R

**Intended Use**  
Installation instructions

**Annex B 4**

<b>Table C1.1: Characteristic tension resistance for standard anchorage depth</b>								
Size	FBZ, FBZ R							
	M8	M10	M12	M16	M20			
<b>Steel failure for standard anchorage depth</b>								
Characteristic resistance	FBZ	N <sub>Rk,s</sub> [kN]		16,6	28,3	43,2	67,0	123,3
	FBZ R			17,0	29,0	44,3	70,6	124,9
Partial factor for steel failure	γ <sub>Ms</sub> <sup>1)</sup> [-]		1,5					
<b>Pullout failure for standard anchorage depth</b>								
Effective embedment depth for calculation	h <sub>ef,sta</sub> [mm]	45	60	70	85	100		
Characteristic resistance in cracked concrete C20/25	N <sub>Rk,p</sub> [kN]		6	10	16	26	30	
Characteristic resistance in uncracked concrete C20/25			11	16	17	34	42	
Increasing factors for N <sub>Rk,p</sub> for cracked and uncracked concrete	C25/30		1,12					
	C30/37		1,22					
	C35/45		1,32					
	C40/50		1,41					
	C45/55		1,50					
	C50/60		1,58					
Installation factor	γ <sub>inst</sub> [-]		1,0					
<b>Concrete cone and splitting failure for standard anchorage depth in applications with concrete members of thickness ≥ 2x h<sub>ef,sta</sub></b>								
Effective embedment depth	h <sub>ef,sta</sub> [mm]	45	60	70	85	100		
Factor for uncracked concrete	k <sub>ucr,N</sub>	11,0 <sup>2)</sup>						
Factor for cracked concrete	k <sub>cr,N</sub> [-]	7,7 <sup>2)</sup>						
Minimum thickness of concrete member	h <sub>min,1</sub>	100	120	140	170	200		
Characteristic spacing	s <sub>cr,N</sub>	3 · h <sub>ef</sub>						
Characteristic edge distance	c <sub>cr,N</sub> [mm]	1,5 · h <sub>ef</sub>						
Spacing (splitting failure) <sup>4)</sup>	s <sub>cr,sp</sub>	140	180	210	260	370		
Edge distance (splitting failure) <sup>4)</sup>	c <sub>cr,sp</sub>	70	90	105	130	185		
Characteristic resistance to splitting	N <sup>0</sup> <sub>Rk,sp</sub> [kN]	min {N <sup>0</sup> <sub>Rk,c</sub> ; N <sub>Rk,p</sub> } <sup>3)</sup>						
<b>Concrete cone and splitting failure for standard anchorage depth in applications with concrete members of thickness ≥ 2x h<sub>ef,sta</sub></b>								
Effective embedment depth	h <sub>ef,sta</sub> [mm]	45	60	70	85	100		
Factor for uncracked concrete	k <sub>ucr,N</sub>	11,0 <sup>2)</sup>						
Factor for cracked concrete	k <sub>cr,N</sub> [-]	7,7 <sup>2)</sup>						
Minimum thickness of concrete member	h <sub>min,2</sub>	80	100	120	140	160		
Characteristic spacing	s <sub>cr,N</sub>	3 · h <sub>ef</sub>						
Characteristic edge distance	c <sub>cr,N</sub> [mm]	1,5 · h <sub>ef</sub>						
Spacing (splitting failure) <sup>4)</sup>	s <sub>cr,sp</sub>	180	240	280	340	480		
Edge distance (splitting failure) <sup>4)</sup>	c <sub>cr,sp</sub>	90	120	140	170	240		
Characteristic resistance to splitting	N <sup>0</sup> <sub>Rk,sp</sub> [kN]	min {N <sup>0</sup> <sub>Rk,c</sub> ; N <sub>Rk,p</sub> } <sup>3)</sup>						
<sup>1)</sup> In absence of other national regulations <sup>2)</sup> Based on concrete strength as cylinder strength <sup>3)</sup> N <sup>0</sup> <sub>Rk,c</sub> according to EN 1992-4:2018 <sup>4)</sup> Intermediate values for s <sub>cr,sp</sub> and c <sub>cr,sp</sub> between concrete thickness h <sub>min,2</sub> and h <sub>min,1</sub> by linear interpolation								
fischer Bolt Anchor FBZ, FBZ R					<b>Annex C 1</b>			
<b>Performances</b> Characteristic values of resistance under tension loads								

<b>Table C2.1: Characteristic tension resistance for reduced anchorage depth</b>							
Size	FBZ, FBZ R						
	M8	M10	M12	M16			
<b>Steel failure for reduced anchorage depth</b>							
Characteristic resistance	FBZ	$N_{Rk,s}$	[kN]	16,6	28,3	43,2	67,0
	FBZ R	$N_{Rk,s}$		17,0	29,0	44,3	70,6
Partial factor for steel failure		$\gamma_{Ms}^{3)}$	[-]	1,5			
<b>Pullout failure for reduced anchorage depth</b>							
Effective anchorage depth for calculation	$h_{ef,red} \geq$	[mm]		35 <sup>1)</sup>	40	50	65
Characteristic resistance in cracked concrete C20/25		$N_{Rk,p}$	[kN]	4	7	10	15
Characteristic resistance in uncracked concrete 20/25		$N_{Rk,p}$		8	10	15	22
Increasing factors for $N_{Rk,p}$ for cracked and uncracked concrete		C25/30		1,12			
		C30/37		1,22			
		C35/45		1,32			
		$\psi_c$ C40/50		1,41			
		C45/55		1,50			
		C50/60		1,58			
Installation factor		$\gamma_{inst}$	[-]	1,0			
<b>Concrete cone and splitting failure for reduced anchorage depth</b>							
Effective anchorage depth	$h_{ef,red}$	[mm]		35 <sup>1)</sup>	40	50	65
Factor for uncracked concrete		$k_{ucr,N}$	[-]	11 <sup>2)</sup>			
Factor for cracked concrete		$k_{cr,N}$		7,7 <sup>2)</sup>			
Min. thickness of concrete member		$h_{min,3}$		80	100	140	
Characteristic spacing		$s_{cr,N}$		3 $h_{ef}$			
Characteristic edge distance		$c_{cr,N}$	[mm]	1,5 $h_{ef}$			
Spacing (splitting failure)		$s_{cr,sp}$		140	160	200	260
Edge distance (splitting failure)		$c_{cr,sp}$		70	80	100	130
Characteristic resistance to splitting		$N^0_{Rk,sp}$	[kN]	$\min \{N^0_{Rk,c}; N_{Rk,p}\}^{4)}$			
<sup>1)</sup> Use restricted to anchoring of structural components which are statically indeterminate <sup>2)</sup> Based on concrete strength as cylinder strength <sup>3)</sup> In absence of other national regulations <sup>4)</sup> $N^0_{Rk,c}$ according to EN 1992-4:2018							
fischer Bolt Anchor FBZ, FBZ R						<b>Annex C 2</b>	
<b>Performances</b> Characteristic values of resistance under tension loads							

<b>Table C3.1: Characteristic values of shear resistance for standard and reduced anchorage depth</b>								
Size	FBZ, FBZ R							
	M8	M10	M12	M16	M20			
<b>Steel failure without lever arm for standard and reduced anchorage depth</b>								
Characteristic resistance	FBZ	$V_{Rk,s}^0$	[kN]	12,0	21,4	30,6	55,0	70,0
	FBZ R	$V_{Rk,s}^0$		16,1	26,5	37,4	57,2	
Partial factor for steel failure	$\gamma_{Ms}^{1)}$			1,25				
Factor for ductility	$k_7$			1,0				
<b>Standard anchorage depth</b>								
<b>Steel failure with lever arm</b>								
Characteristic bending resistance	FBZ	$M_{Rk,s}^0$	[Nm]	26	52	92	233	513
	FBZ R	$M_{Rk,s}^0$		29	59	100	256	519
Partial factor for steel failure	$\gamma_{Ms}^{1)}$			1,25				
Factor for ductility	$k_7$			1,0				
<b>Concrete pryout failure</b>								
Factor for pryout failure	$k_8$		[-]	2,8	3,2	3,0	2,6	
<b>Concrete edge failure</b>								
Effective embedment depth for calculation	$l_f$		[mm]	45	60	70	85	100
Outside diameter of a fastener	$d_{nom}$			8	10	12	16	20
<b>Reduced anchorage depth</b>								
<b>Steel failure with lever arm</b>								
Characteristic bending resistance	FBZ	$M_{Rk,s}^0$	[Nm]	20	44	92	184	-
	FBZ R	$M_{Rk,s}^0$		21	45	100	193	-
Partial factor for steel failure	$\gamma_{Ms}^{1)}$			1,25				
Factor for ductility	$k_7$			1,0				
<b>Concrete pryout failure</b>								
Factor for pryout failure	$k_8$		[-]	2,5	2,6	3,1	3,2	-
<b>Concrete edge failure</b>								
Effective embedment depth for calculation	$l_f$		[mm]	35	40	50	65	-
Outside diameter of a fastener	$d_{nom}$			8	10	12	16	-
<sup>1)</sup> In absence of other national regulations								
fischer Bolt Anchor FBZ, FBZ R							<b>Annex C 3</b>	
<b>Performances</b> Characteristic values of resistance under shear loads								



**Table C4.1: Characteristic values of tension resistance under fire exposure**

Size		FBZ, FBZ R					
		M8	M10	M12	M16	M20	
h <sub>ef</sub> ≥ [mm]		35 / 45	40 / 60	50 / 70	65 / 85	100	
Characteristic resistance <b>steel failure</b>	N <sub>Rk,s,fi</sub>	R30	1,4	2,8	5,0	9,4	14,7
		R60	1,2	2,3	4,1	7,7	12,0
		R90	0,9	1,9	3,2	6,0	9,4
		R120	0,8	1,6	2,8	5,2	8,1
Characteristic resistance <b>Concrete cone failure</b>	N <sub>Rk,c,fi</sub>	R30 - R90	7,7 · h <sub>ef</sub> <sup>1,5</sup> · (20) <sup>0,5</sup> · h <sub>ef</sub> / 200 / 1000				
		R120	7,7 · h <sub>ef</sub> <sup>1,5</sup> · (20) <sup>0,5</sup> · h <sub>ef</sub> / 200 / 1000 · 0,8				
Characteristic resistance <b>pullout failure</b>	N <sub>Rk,p,fi</sub>	R30	0,9 / 2,0	2,2 / 3,3	3,0 / 5,0	4,5 / 6,8	8,6
		R60	0,8 / 2,0				
		R90	0,5 / 2,0				
		R120	0,3 / 1,6	1,7 / 2,6	2,4 / 4,0	3,6 / 5,4	6,9

**Table C4.2: Characteristic values of shear resistance under fire exposure**

Size FBZ, FBZ R		R30		R60	
		V <sub>Rk,s,fi,30</sub> [kN]	M <sup>0</sup> <sub>Rk,s,fi,30</sub> [Nm]	V <sub>Rk,s,fi,60</sub> [kN]	M <sup>0</sup> <sub>Rk,s,fi,60</sub> [Nm]
M8	35	1,8	1,4	1,6	1,2
M10	40	3,6		2,9	3,0
M12	50	6,3	7,8	4,9	6,4
M16	65	11,7	19,9	9,1	16,3
M20	100	18,2	39,0	14,2	31,8

Size FBZ, FBZ R		R90		R120	
		V <sub>Rk,s,fi,90</sub> [kN]	M <sup>0</sup> <sub>Rk,s,fi,90</sub> [Nm]	V <sub>Rk,s,fi,120</sub> [kN]	M <sup>0</sup> <sub>Rk,s,fi,120</sub> [Nm]
M8	35	1,3	1,0	1,2	0,8
M10	40	2,2	2,4	1,9	2,1
M12	50	3,5	5,0	2,8	4,3
M16	65	6,6	12,6	5,3	11,0
M20	100	10,3	24,6	8,3	21,4

Concrete pryout failure according to EN 1992-4:2018

**Table C4.3: Minimum spacings and minimum edge distances of anchors under fire exposure for tension and shear load**

Size		FBZ, FBZ R				
		M8	M10	M12	M16	M20
Spacing	s <sub>min</sub>	Annex B3				
Edge distance	c <sub>min</sub>	c <sub>min</sub> = 2 · h <sub>ef</sub> , for fire exposure from more than one side c <sub>min</sub> ≥ 300 mm				

fischer Bolt Anchor FBZ, FBZ R

**Performances**  
Characteristic values of resistance under fire exposure

**Annex C 4**



**Table C5.1:** Displacements under static and quasi static **tension** loads

Size	FBZ, FBZ R				
	M8	M10	M12	M16	M20
<b>Displacement – factor for tensile load<sup>1)</sup></b>					
$\delta_{N0}$ - factor	0,22	0,12	0,09	0,08	0,07
$\delta_{N\infty}$ - factor	0,78	0,40	0,19	0,09	
in cracked concrete					
$\delta_{N0}$ - factor	0,07	0,05	0,06		0,05
$\delta_{N\infty}$ - factor	0,29	0,21	0,14	0,10	0,06
in uncracked concrete					

**Table C5.2:** Displacements under static and quasi static **shear** loads

Size	FBZ				
	M8	M10	M12	M16	M20
<b>Displacement – factor for shear load<sup>2)</sup></b>					
$\delta_{V0}$ - factor	0,35	0,37	0,27	0,10	0,09
$\delta_{V\infty}$ - factor	0,52	0,55	0,40	0,14	0,15
in cracked and uncracked concrete					
[mm/kN]					
<b>FBZ R</b>					
$\delta_{V0}$ - factor	0,23	0,19	0,18	0,10	0,11
$\delta_{V\infty}$ - factor	0,27	0,22	0,16	0,11	0,05

1) Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0} - \text{factor} \cdot N_{ED}$$

$$\delta_{N\infty} = \delta_{N\infty} - \text{factor} \cdot N_{ED}$$

( $N_{ED}$ : Design value of the applied tension force)

2) Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0} - \text{factor} \cdot V_{ED}$$

$$\delta_{V\infty} = \delta_{V\infty} - \text{factor} \cdot V_{ED}$$

( $V_{ED}$ : Design value of the applied shear force)

fischer Bolt Anchor FBZ, FBZ R

**Performances**

Displacements under tension and shear loads

**Annex C 5**