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European Technical Assessment Body
for construction products



European Technical Assessment

ETA-22/0674
of 12 April 2024

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

fischer Strong Undercut Anchor FSU

Product family
to which the construction product belongs

Mechanical fastener for use in concrete

Manufacturer

fischerwerke GmbH & Co. KG
Klaus-Fischer-Straße 1
72178 Waldachtal
DEUTSCHLAND

Manufacturing plant

fischerwerke

This European Technical Assessment
contains

20 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330232-01-0601-v02, Edition 12/2023

This version replaces

ETA-22/0674 issued on 26 July 2023

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Specific Part

1 Technical description of the product

The fischer Strong Undercut Anchor is an anchor made of galvanised steel or of stainless steel which is placed in a cylindrical hole and anchored by displacement-controlled, self-undercutted mechanical interlock.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years and 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|--|---------------------|
| Characteristic resistance to tension load (static and quasi-static loading), Method A | See Annex C1 and C3 |
| Characteristic resistance to shear load (static and quasi-static loading) | See Annex C2 |
| Displacements | See Annex C6 and C8 |
| Characteristic resistance and displacements for seismic performance categories C1 and C2 | See Annex C5 and C7 |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--------------------------|--------------|
| Reaction to fire | Class A1 |
| Resistance to fire | See Annex C4 |

3.3 Aspects of Durability

| Essential characteristic | Performance |
|--------------------------|--------------|
| Durability | See Annex B1 |

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-01-0601-v02 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

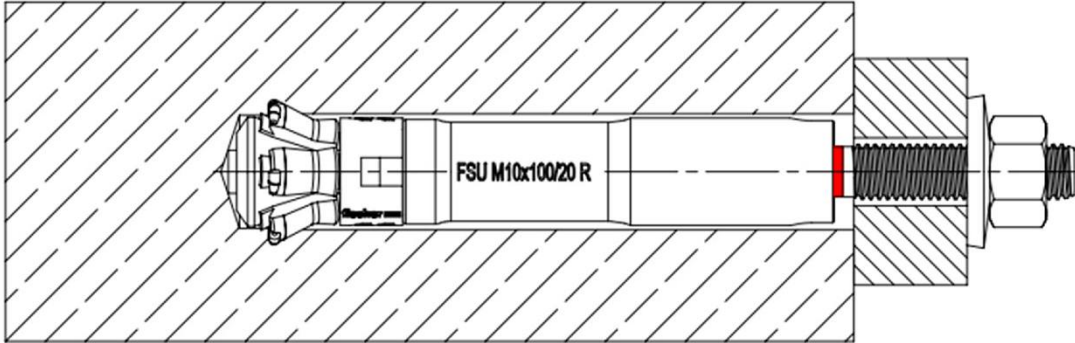
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 12 April 2024 by Deutsches Institut für Bautechnik

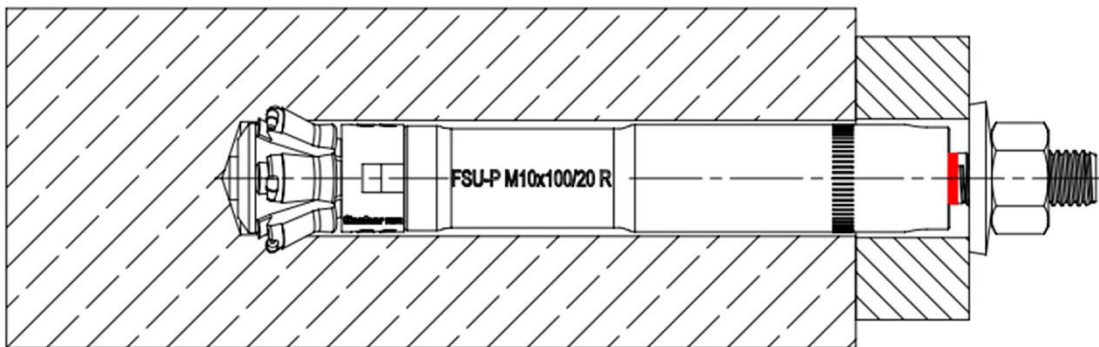
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Ziegler

Pre-setting anchor FSU / FSU R



Push-through anchor FSU-P / FSU-P R



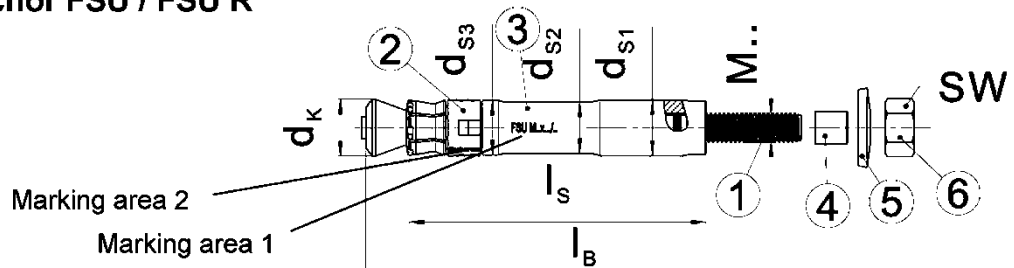
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fischer Strong Undercut Anchor FSU

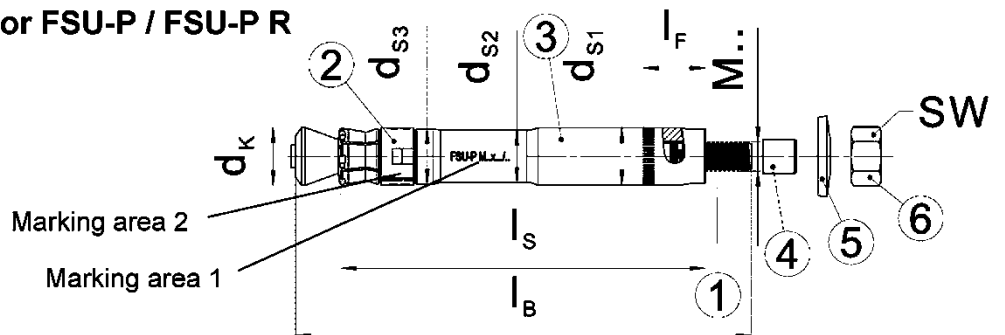
Product description
Installed condition

Annex A1

Pre-setting anchor FSU / FSU R



Push-through anchor FSU-P / FSU-P R



Product marking, example: FSU-P M10x100/20 R optional: Brand

Type of fastener Identification R (stainless steel version)
Thread size x effective embedment depth (l_{ef}) / Max. thickness of the fixture (t_{fix})

Table A2.1: Dimensions [mm]

| Type of anchor | t_{fix} | d_k | d_{s1} | d_{s2} | d_{s3} | M | l_s | l_b | l_F | SW |
|----------------------|-------------------|-------|----------|----------|----------|----|-------|-------|-------|----|
| FSU M10x100/20 (R) | ≤ 20 | 19,3 | 19 | 17,5 | 18,5 | 10 | 100 | 148 | - | 17 |
| FSU M12x125/30 (R) | ≤ 30 | 21,5 | 21 | 19,3 | 20,5 | 12 | 125 | 188 | - | 19 |
| FSU M12x125/50 (R) | ≤ 50 | 21,5 | 21 | 19,3 | 20,5 | 12 | 125 | 208 | - | 19 |
| FSU-P M10x100/20 (R) | $\geq 10 \leq 20$ | 19,3 | 19 | 17,5 | 18,5 | 10 | 120 | 148 | 20 | 17 |
| FSU-P M12x125/30 (R) | $\geq 12 \leq 30$ | 21,5 | 21 | 19,3 | 20,5 | 12 | 155 | 188 | 30 | 19 |
| FSU-P M12x125/50 (R) | $\geq 12 \leq 50$ | 21,5 | 21 | 19,3 | 20,5 | 12 | 175 | 208 | 50 | 19 |

Table A2.2: Materials FSU

| Part | Designation | Material | |
|------|----------------|--|--|
| | | FSU, FSU-P | FSU R, FSU-P R |
| 1 | Cone bolt | Steel, zinc plated $\geq 5 \mu\text{m}$, EN ISO 4042:2022 | Stainless steel according to EN 10088:2014 |
| 2 | Plastic sleeve | Plastic | |
| 3 | Sleeve | Steel, zinc plated $\geq 5 \mu\text{m}$, EN ISO 4042:2022 | Stainless steel according to EN 10088:2014 |
| 4 | Protective cap | Plastic | |
| 5 | Washer | Steel, zinc plated $\geq 5 \mu\text{m}$, EN ISO 4042:2022 | Stainless steel according to EN 10088:2014 |
| 6 | Hexagon nut | Steel, zinc plated $\geq 5 \mu\text{m}$, EN ISO 4042:2022 | Stainless steel A4-80 |

(Figures not to scale)

fischer Strong Undercut Anchor FSU

Product description
Product marking, dimensions and materials

Annex A2

Stop drill bit FSU-SD

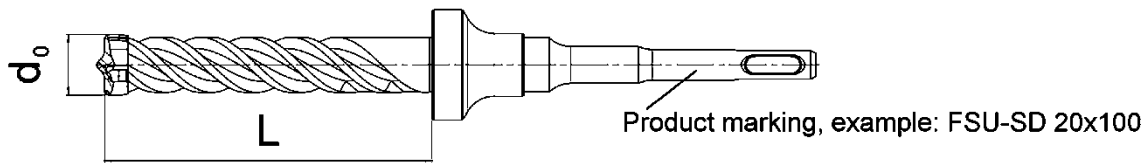


Table A3.1: Required stop drill bits for FSU

| Type of anchor | Type of stop drill bit | d ₀ [mm] | L [mm] |
|----------------------|------------------------|---------------------|--------|
| FSU M10x100/20 (R) | FSU-SD 20x100 | 20 | 107 |
| FSU M12x125/30 (R) | FSU-SD 22x125 | 22 | 132 |
| FSU M12x125/50 (R) | | | |
| FSU-P M10x100/20 (R) | FSU-SD 20x120 | 20 | 127 |
| FSU-P M12x125/30 (R) | FSU-SD 22x155 | 22 | 162 |
| FSU-P M12x125/50 (R) | FSU-SD 22x175 | 22 | 182 |

Machine setting tool FSU-ST

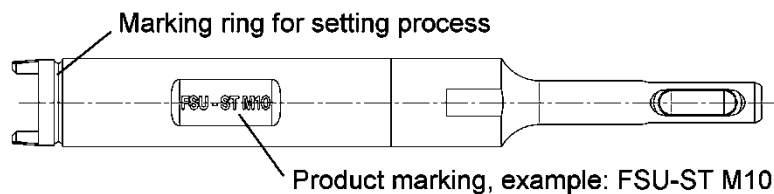


Table A3.2: Required setting tools for FSU

| Type of anchor | Type of setting tool |
|----------------------|----------------------|
| FSU M10x100/20 (R) | FSU-ST M10 |
| FSU M12x125/30 (R) | FSU-ST M12 |
| FSU M12x125/50 (R) | |
| FSU-P M10x100/20 (R) | FSU-ST M10 |
| FSU-P M12x125/30 (R) | FSU-ST M12 |
| FSU-P M12x125/50 (R) | |

Table A3.3: Recommendations for hammer drills used with FSU-ST

| Technical feature | Recommendation |
|---------------------------|----------------|
| Drill chuck [-] | SDS plus |
| Hammer drilling RPM [rpm] | 600 - 1800 |
| Hammer impact energy [J] | 2,5 - 6 |

(Figures not to scale)

fischer Strong Undercut Anchor FSU

Product description
Setting tools

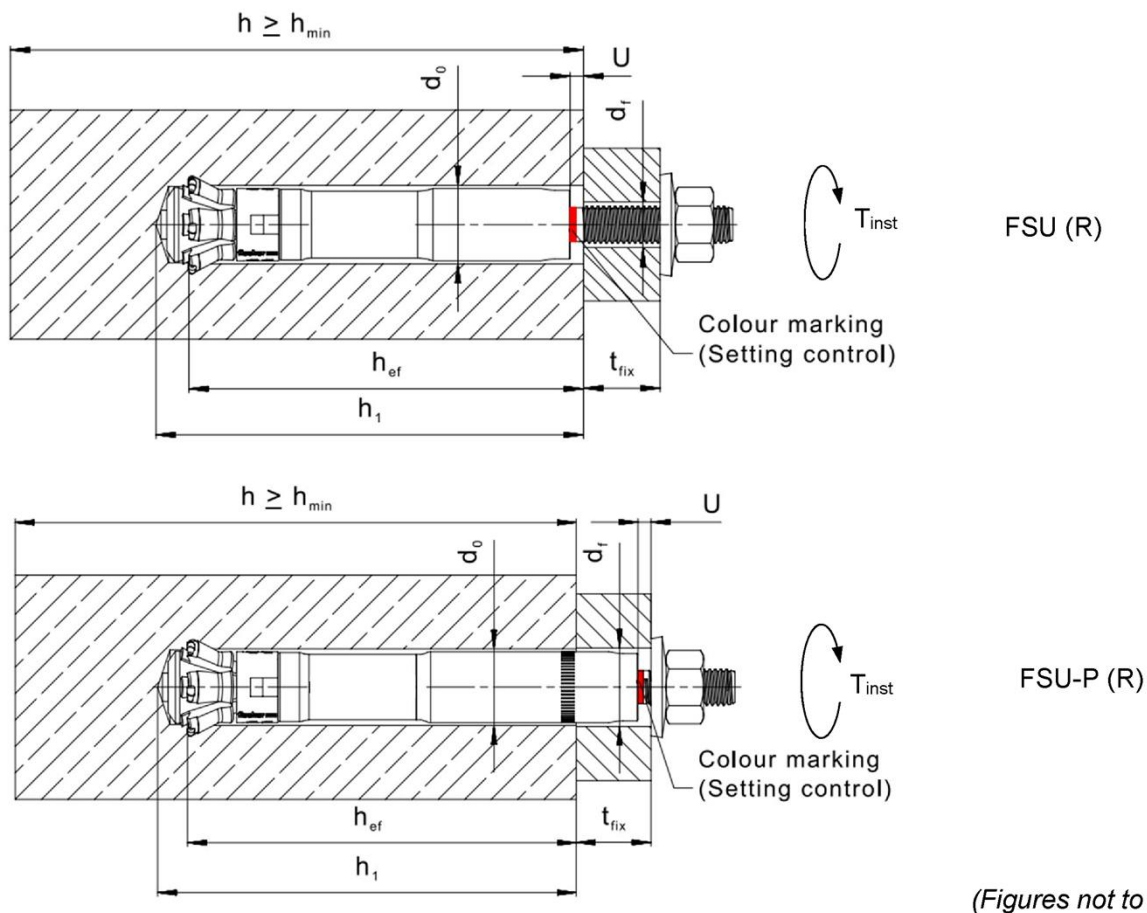
Annex A3

| Specifications of intended use with working life 50 and 100 years | | | | | | |
|---|----------------|----------------|----------------|----------------|----------------|-----------------|
| Fastenings subject to: | | | | | | |
| Size | FSU, FSU R | | | FSU-P, FSU-P R | | |
| | M10x100 /20 | M12x125 /30 | M12x125 /50 | M10x100 /20 | M12x125 /30 | M12x125 /50 |
| Static and quasi-static loads | ✓ | | | | | |
| Cracked and uncracked concrete | | | | | | |
| Seismic performance category C1 | | | | | | |
| Seismic performance category C2 | | | | | | |
| Fire exposure | | | | | | |
| <p>Base materials:</p> <ul style="list-style-type: none"> • Compacted reinforced and unreinforced normal weight concrete without fibres (cracked and uncracked) according to EN 206:2013+A2:2021 • Strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021 <p>Use conditions (Environmental conditions):</p> <ul style="list-style-type: none"> • Structures subject to dry internal conditions (FSU, FSU-P, FSU R, FSU-P R) • For all other conditions according to EN 1993-1-4:2006 + A1:2015 corresponding to corrosion resistance class CRC III: FSU R, FSU-P R <p>Design:</p> <ul style="list-style-type: none"> • Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work. • Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.). • Anchorages are designed in accordance with EN 1992-4:2018 and EOTA Technical Report TR 055:2018. • For requirements to resistance to fire local spalling of the concrete cover must be avoided. • The stiffness characteristics k_A-k_D (Annex C8) are intended to be used in finite element calculations, such as linear- and non-linear spring models, for the design of the fastener as a function of fastener displacements and the anchor plate stiffness. | | | | | | |
| fischer Strong Undercut Anchor FSU | | | | | | Annex B1 |
| Intended Use Specifications | | | | | | |

Installation parameters

Table B2.1: Installation parameters

| Size | FSU, FSU R | | | FSU-P, FSU-P R | | |
|--|----------------|----------------|----------------|-------------------|-------------------|-------------------|
| | M10x100 /20 | M12x125 /30 | M12x125 /50 | M10x100 /20 | M12x125 /30 | M12x125 /50 |
| Nominal drill hole diameter d_0 | 20 | 22 | 22 | 20 | 22 | 22 |
| Cutting diameter of drill bits $d_{cut} \leq$ | 20,5 | 22,5 | 22,5 | 20,5 | 22,5 | 22,5 |
| Depth of drill hole to deepest point $h_1 \geq$ | 107 | 132 | 132 | 127- t_{fix} | 162- t_{fix} | 182- t_{fix} |
| Effective embedment depth $h_{ef} \geq$ | 100 | 125 | 125 | 100 | 125 | 125 |
| Diameter of clearance hole in the fixture $d_f \leq$ | 12 | 14 | 14 | 21 | 23 | 23 |
| Thickness of the fixture t_{fix} | ≤ 20 | ≤ 30 | ≤ 50 | $\geq 10 \leq 20$ | $\geq 12 \leq 30$ | $\geq 12 \leq 50$ |
| Gap after setting U | 2 - 5 | 3 - 6 | 3 - 6 | 2 - 5 | 3 - 6 | 3 - 6 |
| Required setting torque T_{inst} [Nm] | 40 | 80 | 80 | 40 | 80 | 80 |



fischer Strong Undercut Anchor FSU

Intended Use
Installation parameters

Annex B2

Installation instructions

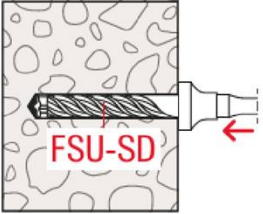
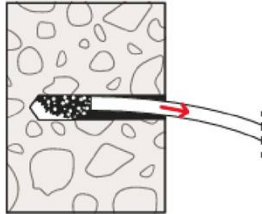
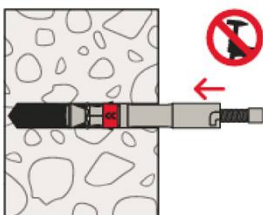
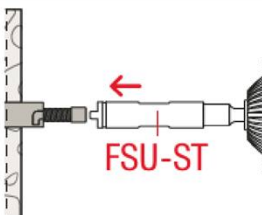
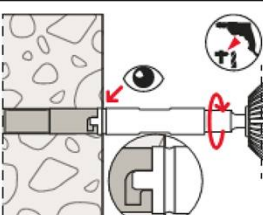
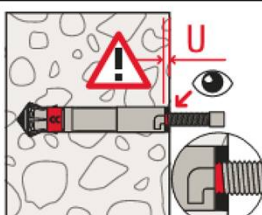
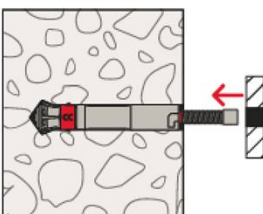
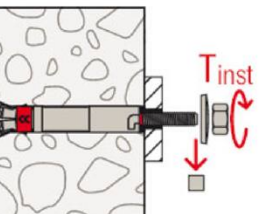
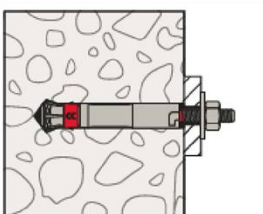
- Fastener installation carried out by appropriately qualified personnel according to the design drawings and under the supervision of the person responsible for technical matters on the site.
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener.
- Fastener installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools (machine setting tool FSU-ST, stop drill bit FSU-SD).
- Drill hole created perpendicular (tolerance +/- 5°) to concrete surface.
- Cleaning the hole of drilling dust.
- Fastener installation ensuring complete expansion of the sleeve with checking that the coloured ring marking on the bolt is visible above the top edge of the anchor sleeve, therefore it is required using the setting tool FSU-ST, that is the appropriate depth ring marking of the setting tool at least flush with the concrete surface (pre-setting) respecting with the fixture surface (Push-through-setting).
- Fastener installation ensuring complete shear load capacity, after setting the gap between the top edge of the sleeve and the concrete surface (pre-setting) or with surface of the fixture (Push-through-setting) has to be in the specified range according to Annex B2, Table B2.1.
- Positioning of the drill holes and the undercut without damaging the reinforcement.
- In case of aborted hole: new drilling at a minimum distance twice the depth of the aborted drill hole or smaller distance, if the aborted drill hole is filled with high strength mortar and, if under shear or oblique tension load, it is not in the direction of load application.
- Application of the torque moment given in Annex B2, Table B2.1 using a calibrated torque wrench.

fischer Strong Undercut Anchor FSU

Intended Use
Installation instructions

Annex B3

Installation instructions for pre-setting anchor FSU, FSU R

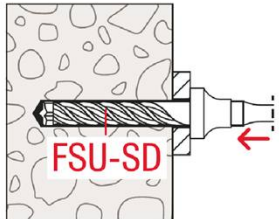
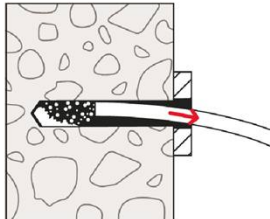
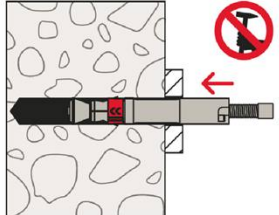
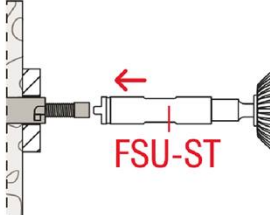
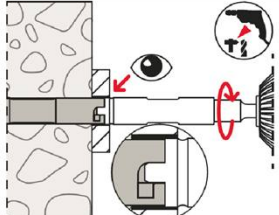
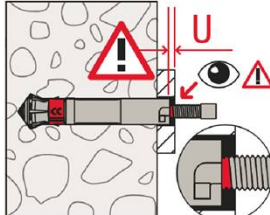
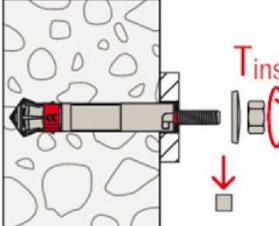
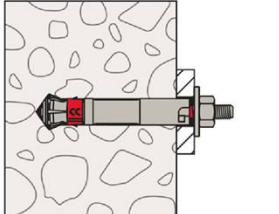
| | | |
|---|---|--|
| <p>1) </p> | <p>2) </p> | <p>1) Drill the hole with the designated stop drill bit FSU-SD (see Table A3.1). 2) Clean the hole.</p> |
| <p>3) </p> | <p>4) </p> | <p>3) Place the anchor in the hole by hand. Do not use any hammering tools. 4) Use the designated setting tool FSU-ST (see Table A3.2) and follow the recommendations for the hammer drill (see Table A3.3).</p> |
| <p>5) </p> | <p>6) </p> | <p>5) Place the setting tool in the grooves provided on the anchor. Carry out the setting process with the rotary-impact mode of the hammer drill. The setting process is completed when the marking ring of the setting tool is flush with the concrete surface. 6) After removing the setting tool, the red coloured ring marking on the bolt must be visible above the top edge of the anchor sleeve. The gap U between the top edge of the sleeve and the concrete surface must be in the specified range according to Table B2.1.</p> |
| <p>7) </p> | <p>8) </p> | <p>7) Place the fixture. 8) Remove the protective cap. Place the spring washer and the hexagon nut on the bolt. Take care of the right orientation of the spring washer, in the way, that the outer diameter of the washer in uncompressed condition is in touch with the fixture, only. Apply the installation torque.</p> |
| <p>9) </p> | | <p>9) Correctly installed fastener.</p> |

fischer Strong Undercut Anchor FSU

Intended Use
Installation instructions

Annex B4

Installation instructions for push-through anchor FSU-P, FSU-P R

| | | |
|---|--|--|
| <p>1) </p> | <p>2) </p> | <p>1) Drill the hole with the designated stop drill bit FSU-SD (see table A3.1) in compliance with the specified range of fixture thicknesses (see Table B2.1). 2) Clean the hole.</p> |
| <p>3) </p> | <p>4) </p> | <p>3) Place the anchor in the hole by hand. Do not use any hammering tools. 4) Use the designated setting tool FSU-ST (see Table A3.2) and follow the recommendations for the hammer drill (see Table A3.3).</p> |
| <p>5) </p> | <p>6) </p> | <p>5) Place the setting tool in the grooves provided on the anchor. Carry out the setting process with the rotary-impact mode of the hammer drill. The setting process is completed when the marking ring of the setting tool is flush with the fixture surface. 6) After removing the setting tool, the red coloured ring marking on the bolt must be visible above the top edge of the anchor sleeve. The gap U between the top edge of the sleeve and the fixture surface must be in the specified range according to Table B2.1.</p> |
| <p>7) </p> | | <p>7) Remove the protective cap. Place the spring washer and the hexagon nut on the bolt. Take care of the right orientation of the spring washer, in the way, that the outer diameter of the washer in uncompressed condition is in touch with the fixture, only. Apply the installation torque.</p> |
| <p>8) </p> | | <p>8) Correctly installed fastener.</p> |

fischer Strong Undercut Anchor FSU

Intended Use
Installation instructions

Annex B5

Table C1.1: Characteristic tension resistance under static and quasi-static action for working life 50 and 100 years

| Size | | | FSU, FSU-P, FSU R, FSU-P R | |
|---|---------------------------|--|--------------------------------------|-----------------|
| | | | M10x100 | M12x125 |
| Steel failure | | | | |
| Characteristic resistance | $N_{Rk,s}$ FSU, FSU | [kN] | 44,2 | 65,9 |
| | $N_{Rk,s}$ FSU R, FSU-P R | | 45,7 | 67,4 |
| Partial factor for steel failure | γ_{Ms} | [-] | 1,5 | |
| Pullout failure | | | | |
| Characteristic resistance in C20/25 | cracked concrete | $N_{Rk,p} = N_{Rk,p,100}$ | 30,0 | 40,0 |
| | uncracked concrete | $N_{Rk,p} = N_{Rk,p,100}$ FSU, FSU-P | 44,2 | 65,9 |
| | | $N_{Rk,p} = N_{Rk,p,100}$ FSU R, FSU-P R | 45,7 | 69,4 |
| Increasing factor for $N_{Rk,p}$; $N_{Rk,p,100}$ | | | C25/30 | 1,12 |
| $N_{Rk,p} = \psi_c * N_{Rk,p}$ (C20/25) | | | C30/37 | 1,22 |
| $N_{Rk,p,100} = \psi_c * N_{Rk,p,100}$ (C20/25) | | ψ_c [-] | C35/45 | 1,32 |
| | | | C40/50 | 1,41 |
| | | | C45/55 | 1,50 |
| | | | C50/60 | 1,58 |
| Installation sensitivity factor | γ_{inst} | [-] | 1,0 | |
| Concrete cone and splitting failure | | | | |
| Effective embedment depth | h_{ef} | [mm] | 100 | 125 |
| Factor for cracked concrete | $k_{cr,N}$ | [-] | 8,9 | |
| Factor for uncracked concrete | $k_{ucr,N}$ | | 12,7 | |
| Characteristic spacing | $s_{cr,N}$ | [mm] | 3 x h_{ef} | |
| Characteristic edge distance | $c_{cr,N}$ | | 1,5 x h_{ef} | |
| Characteristic spacing | $s_{cr,sp}$ | | 3 x h_{ef} | |
| Characteristic edge distance | $c_{cr,sp}$ | | 1,5 x h_{ef} | |
| Characteristic resistance to splitting | $N^0_{Rk,sp}$ | [kN] | $\min \{N^0_{Rk,c}; N_{Rk,p}\}^{1)}$ | |
| 1) $N^0_{Rk,c}$ according to EN 1992-4:2018 | | | | |
| fischer Strong Undercut Anchor FSU | | | | Annex C1 |
| Performances Characteristic tension resistance under static and quasi-static action for working life 50 and 100 years | | | | |

| Table C2.1: Characteristic shear resistance under static and quasi-static action for working life 50 and 100 years FSU, FSU R | | | | | | |
|--|---|----------------|------------------------|---------------------------|------------------------|---------------------------|
| Size | | FSU, FSU R | | | | |
| | | M10x100 | | M12x125 | | |
| Steel failure without lever arm | | | | | | |
| Characteristic resistance | $\frac{V_{RK,s}^0 \text{ FSU}}{V_{RK,s}^0 \text{ FSU R}}$ | [kN] | 26,8 | | 38,2 | |
| | | | 32,9 | | 49,9 | |
| Partial factor for steel failure | γ_{Ms} | [-] | 1,25 | | | |
| Factor for ductility | k_7 | | 1,0 | | | |
| Steel failure with lever arm | | | | | | |
| Characteristic bending resistance | $M_{RK,s}^0$ | [Nm] | 59,8 | | 104,8 | |
| Partial factor for steel failure | γ_{Ms} | [-] | 1,25 | | | |
| Concrete pryout failure | | | | | | |
| Factor for pryout failure | k_8 | [-] | 2,4 | | | |
| Concrete edge failure | | | | | | |
| Effective length in concrete | l_f | [mm] | 100 | | 125 | |
| Effective diameter of fastener | d_{nom} | | 19 | | 21 | |
| Table C2.2: Characteristic shear resistance under static and quasi-static action for working life 50 and 100 years FSU-P, FSU-P R | | | | | | |
| Size | | FSU-P, FSU-P R | | | | |
| | | M10x100 | | M12x125 | | |
| Steel failure without lever arm | | | | | | |
| Characteristic resistance | for t_{fix} | [mm] | $10 \leq t_{fix} < 15$ | $15 \leq t_{fix} \leq 20$ | $12 \leq t_{fix} < 20$ | $20 \leq t_{fix} \leq 50$ |
| | $\frac{V_{RK,s}^0 \text{ FSU-P}}{V_{RK,s}^0 \text{ FSU-P R}}$ | [kN] | 66,1 | 69,6 | 86,4 | 96,7 |
| | | | 74,6 | 80,6 | 102,9 | 103,6 |
| Partial factor for steel failure | γ_{Ms} | [-] | 1,25 | | | |
| Factor for ductility | k_7 | | 1,0 | | | |
| Steel failure with lever arm | | | | | | |
| Characteristic bending resistance | $M_{RK,s}^0$ | [Nm] | 59,8 | | 104,8 | |
| Partial factor for steel failure | γ_{Ms} | [-] | 1,25 | | | |
| Concrete pryout failure | | | | | | |
| Factor for pryout failure | k_8 | | 2,4 | | | |
| Concrete edge failure | | | | | | |
| Effective length in concrete | l_f | [mm] | 100 | | 125 | |
| Effective diameter of fastener | d_{nom} | | 19 | | 21 | |
| fischer Strong Undercut Anchor FSU | | | | | | Annex C2 |
| Performances Characteristic shear resistance under static and quasi-static action for working life 50 and 100 years | | | | | | |

Table C3.1: Minimum thickness of concrete members FSU, FSU R

| Size | FSU | | |
|---|------------|------------|------------|
| | M10x100/20 | M12x125/30 | M12x125/50 |
| Minimum thickness of concrete member h_{min} [mm] | 170 | 215 | |

Table C3.2: Minimum thickness of concrete members FSU-P, FSU-P R

| Size | FSU-P | | |
|---|--------------------|--------------------|--------------------|
| | M10x100/20 | M12x125/30 | M12x125/50 |
| Maximum thickness of the fixture $t_{fix,max}$ [mm] | 20 | 30 | 50 |
| Minimum thickness of concrete member h_{min} | $190-t_{fix}^{1)}$ | $245-t_{fix}^{1)}$ | $265-t_{fix}^{1)}$ |

¹⁾ t_{fix} = actual thickness of the fixture

Table C3.3: Minimum spacings and edge distances

| Size | FSU, FSU-P, FSU R, FSU-P R | | |
|---------------------------------|----------------------------|------------|------------|
| | M10x100/20 | M12x125/30 | M12x125/50 |
| Minimum spacing s_{min} [mm] | 80 | 90 | |
| Minimum edge distance c_{min} | 80 | 90 | |

fischer Strong Undercut Anchor FSU

Performances

Minimum thickness of concrete member, minimum spacings and edge distances

Annex C3

**Table C4.1: Characteristic tension resistance under fire exposure
for working life 50 and 100 years**

| Size | FSU, FSU-P | | FSU R, FSU-P R | | | |
|--|---------------|---------|----------------|---------|------|------|
| | M10x100 | M12x125 | M10x100 | M12x125 | | |
| Characteristic resistance steel failure | $N_{Rk,s,fi}$ | R30 | 3,7 | 4,5 | 7,2 | 10,4 |
| | | R60 | 2,2 | 3,2 | 5,3 | 7,7 |
| | | R90 | 1,7 | 2,8 | 4,7 | 6,8 |
| | | R120 | 1,5 | 2,6 | 4,4 | 6,4 |
| Characteristic resistance Concrete cone failure | $N_{Rk,c,fi}$ | R30-R90 | 19,9 | 34,8 | 19,9 | 34,8 |
| | | R120 | 15,9 | 27,7 | 15,9 | 27,8 |
| Characteristic resistance pullout failure | $N_{Rk,p,fi}$ | R30-R90 | 7,5 | 10,0 | 7,5 | 10,0 |
| | | R120 | 6,0 | 8,0 | 6,0 | 8,0 |

**Table C4.2: Characteristic shear resistance under fire exposure
for working life 50 and 100 years**

| Size | FSU, FSU-P | | FSU R, FSU-P R | | | |
|--|-----------------|-----------------------------|----------------|---------|-----|------|
| | M10x100 | M12x125 | M10x100 | M12x125 | | |
| Characteristic resistance steel failure without lever arm | $V_{Rk,s,fi}$ | R30 | 3,7 | 4,4 | 7,2 | 10,4 |
| | | R60 | 2,2 | 3,0 | 5,3 | 7,7 |
| | | R90 | 1,7 | 2,6 | 4,7 | 6,8 |
| | | R120 | 1,5 | 2,3 | 4,4 | 6,4 |
| Characteristic bending resistance steel failure with lever arm | $M^0_{Rk,s,fi}$ | R30 | 4,8 | 6,9 | 9,2 | 16,2 |
| | | R60 | 2,9 | 5,0 | 6,9 | 12,0 |
| | | R90 | 2,2 | 4,4 | 6,1 | 10,6 |
| | | R120 | 1,9 | 4,0 | 5,7 | 9,9 |
| Concrete failure $V^0_{Rk,c,fi}$ and $V_{Rk,cp,fi}$ | | According to EN 1992-4:2018 | | | | |

**Table C4.3: Minimum spacings and minimum edge distances under fire exposure
for tension and shear load**

| Size | FSU, FSU-P, FSU R, FSU-P R | |
|---------------|----------------------------|---|
| | All sizes | |
| Spacing | $s_{min,fi}$ | 4 · h _{ef} |
| Edge distance | $c_{min,fi}$ | 2 · h _{ef} , for fire exposure from more than one side $c_{min,fi} \geq 300$ mm |

fischer Strong Undercut Anchor FSU

Performances

Characteristic resistance under fire exposure with working life 50 and 100 years

Annex C4

| Table C5.1: Characteristic values of tension and shear resistance under seismic performance category C1 for working life 50 and 100 years | | | | | | | |
|---|--------------------------------|----------------|---------------|-----------------------------------|---------------------------|------------------------|---------------------------|
| Size | | | | FSU, FSU-P, FSU R, FSU-P R | | | |
| | | | | M10x100 | M12x125 | | |
| Factor for annular gap | Without filling of annular gap | α_{gap} | [-] | 0,5 | | | |
| Steel failure | | | | | | | |
| Characteristic resistance tension load C1 | $N_{Rk,s,C1}$ | FSU, FSU-P | [kN] | 44,2 | 65,9 | | |
| | | FSU R, FSU-P R | | 46,2 | 67,4 | | |
| Pullout failure | | | | | | | |
| Characteristic resistance tension load in cracked concrete C1 | | | $N_{Rk,p,C1}$ | [kN] | 30,0 40,0 | | |
| Steel failure without lever arm | | | | | | | |
| Characteristic resistance shear load C1 | $V_{Rk,s,C1}$ | for t_{fix} | [mm] | $10 \leq t_{fix} < 15$ | $15 \leq t_{fix} \leq 20$ | $12 \leq t_{fix} < 20$ | $20 \leq t_{fix} \leq 50$ |
| | | FSU | | 18,8 | | 26,8 | |
| | | FSU R | | 23,0 | | 34,9 | |
| | | FSU-P | [kN] | 46,3 | 48,7 | 60,5 | 67,7 |
| | | FSU-P R | | 52,2 | 56,4 | 72,0 | 72,5 |
| Table C5.2: Characteristic values of tension and shear resistance under seismic performance category C2 with working life 50 and 100 years | | | | | | | |
| Size | | | | FSU, FSU-P, FSU R, FSU-P R | | | |
| | | | | M10x100 | M12x125 | | |
| Factor for annular gap | Without filling of annular gap | α_{gap} | [-] | 0,5 | | | |
| Steel failure | | | | | | | |
| Characteristic resistance tension load C2 | $N_{Rk,s,C2}$ | FSU, FSU-P | [kN] | 44,2 | 65,9 | | |
| | | FSU R, FSU-P R | | 45,0 | 67,4 | | |
| Pullout failure | | | | | | | |
| Characteristic resistance tension load in cracked concrete C2 | | | $N_{Rk,p,C2}$ | [kN] | 30,0 40,0 | | |
| Steel failure without lever arm | | | | | | | |
| Characteristic resistance shear load C2 | $V_{Rk,s,C2}$ | for t_{fix} | [mm] | $10 \leq t_{fix} < 15$ | $15 \leq t_{fix} \leq 20$ | $12 \leq t_{fix} < 20$ | $20 \leq t_{fix} \leq 50$ |
| | | FSU | | 20,1 | | 24,5 | |
| | | FSU R | | 22,8 | | 31,9 | |
| | | FSU-P | [kN] | 39,6 | 41,8 | 51,8 | 62,9 |
| | | FSU-P R | | 37,2 | | 56,6 | 67,3 |
| fischer Strong Undercut Anchor FSU | | | | | Annex C5 | | |
| Performances Characteristic resistance under seismic performance categories C1 and C2 for working life 50 and 100 years | | | | | | | |

| Table C6.1: Displacements under static and quasi-static tension loads for working life 50 and 100 years | | | | |
|--|--|------|----------------------------|---------|
| Size | | | FSU, FSU-P, FSU R, FSU-P R | |
| | | | M10x100 | M12x125 |
| Tension load in cracked concrete C20/25 | N | [kN] | 21,8 | 33,1 |
| Displacements | $\frac{\delta_{N0}}{\delta_{N\infty}}$ | [mm] | 1,1 | 1,3 |
| | | | 1,3 | 1,3 |
| Tension load in uncracked concrete C20/25 | N | [kN] | 21,8 | 33,1 |
| Displacements | $\frac{\delta_{N0}}{\delta_{N\infty}}$ | [mm] | 1,1 | 1,7 |
| | | | 2,8 | 2,8 |
| Table C6.2: Displacements under static and quasi-static shear loads for working life 50 and 100 years | | | | |
| Size | | | FSU, FSU-P, FSU R, FSU-P R | |
| | | | M10x100 | M12x125 |
| Shear load in cracked and uncracked concrete C20/25 | V | [kN] | 13,8 | 21,3 |
| Displacements FSU | $\frac{\delta_{V0}}{\delta_{V\infty}}$ | [mm] | 5,4 | 6,7 |
| | | | 8,0 | 10,0 |
| Shear load in cracked and uncracked concrete C20/25 | V | [kN] | 16,9 | 25,6 |
| Displacements FSU R | $\frac{\delta_{V0}}{\delta_{V\infty}}$ | [mm] | 2,4 | 3,8 |
| | | | 3,6 | 5,8 |
| Shear load in cracked and uncracked concrete C20/25 | V | [kN] | 36,3 | 52,2 |
| Displacements FSU-P | $\frac{\delta_{V0}}{\delta_{V\infty}}$ | [mm] | 5,9 | 7,2 |
| | | | 8,8 | 10,7 |
| Shear load in cracked and uncracked concrete C20/25 | V | [kN] | 39,6 | 55,4 |
| Displacements FSU-P R | $\frac{\delta_{V0}}{\delta_{V\infty}}$ | [mm] | 8,91 | 8,7 |
| | | | 13,4 | 13,1 |
| fischer Strong Undercut Anchor FSU | | | Annex C6 | |
| Performances Displacement under static and quasi-static loads for working life 50 and 100 years | | | | |

Table C7.1: Displacements under tension loads for seismic performance category C2 for working life 50 and 100 years

| Size | | FSU, FSU-P, FSU R, FSU-P R | |
|--------------|-----|----------------------------|---------|
| | | M10x100 | M12x125 |
| Displacement | DLS | 4,6 | 4,6 |
| | ULS | 11,4 | 10,4 |

Table C7.2: Displacements under shear loads for seismic performance category C2 for working life 50 and 100 years

| Size | | FSU, FSU-P, FSU R, FSU-P R | |
|----------------------|-----|----------------------------|---------|
| | | M10x100 | M12x125 |
| Displacement FSU | DLS | 5,2 | 5,0 |
| | ULS | 7,3 | 6,7 |
| Displacement FSU R | DLS | 4,7 | 4,1 |
| | ULS | 6,8 | 5,9 |
| Displacement FSU-P | DLS | 4,8 | 5,0 |
| | ULS | 10,7 | 18,5 |
| Displacement FSU-P R | DLS | 3,7 | 4,2 |
| | ULS | 7,8 | 13,2 |

fischer Strong Undercut Anchor FSU

Performances

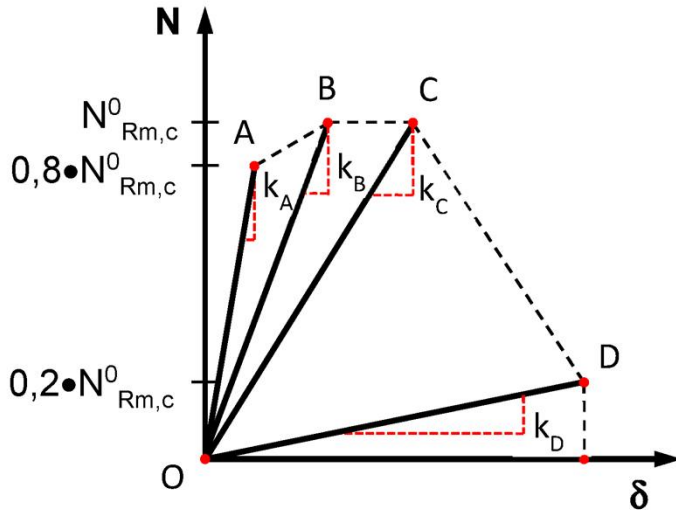
Displacement under tension and shear loads for seismic performance category C2 for working life 50 and 100 years

Annex C7

Table C8.1: Stiffness characteristics (mean values) under static and quasi-static tension loads for working life 50 and 100 years

| Size | FSU, FSU-P, FSU-R, FSU-P R | | |
|---|----------------------------|---------|------|
| | M10x100 | M12x125 | |
| Stiffness characteristics in cracked concrete | $k_{A,cr}$ | 20,1 | 22,6 |
| | $k_{B,cr}$ | 13,8 | 16,0 |
| | $k_{C,cr}$ | 10,4 | 12,2 |
| | $k_{D,cr}$ | 1,8 | 2,0 |
| Stiffness characteristics in uncracked concrete | $k_{A,ucr}$ | 33,1 | 35,0 |
| | $k_{B,ucr}$ | 25,2 | 24,5 |
| | $k_{C,ucr}$ | 20,6 | 17,3 |
| | $k_{D,ucr}$ | 3,7 | 3,4 |

- The stiffness characteristics k_A - k_D are intended to be used in finite element calculations, such as linear- and non-linear spring models (k_A for linear spring model and k_A - k_D for non-linear spring model), for the design of the fastener as a function of fastener displacements and the anchor plate stiffness.
- $N_{Rm,c}^0$ = mean resistance of a single anchor (concrete cone failure). $N_{Rm,c}^0 = \frac{1}{0,75} \times N_{Rk,c}^0$ with $N_{Rk,c}^0$ according to EN 1992-4:2018
- For linear spring model: mean displacement for any load N : $\delta_{mean} = N / k_A$



fischer Strong Undercut Anchor FSU

Performances

Stiffness characteristics under static and quasi-static loads with working life 50 and 100 years

Annex C8