

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-18/0864
of 12 December 2018

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

Upat High-performance-Bonded-Anchor UHB-I

Product family
to which the construction product belongs

Bonded fastener for use in concrete

Manufacturer

Upat Vertriebs GmbH
Bebelstraße 11
79108 Freiburg im Breisgau
DEUTSCHLAND

Manufacturing plant

Upat

This European Technical Assessment
contains

22 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330499-00-0601

**European Technical Assessment
ETA-18/0864**

Page 2 of 22 | 12 December 2018

English translation prepared by DIBt

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English translation prepared by DIBt

Specific Part

1 Technical description of the product

The Upat High-performance-Bonded-Anchor UHB is a torque controlled bonded anchor consisting of a mortar cartridge with mortar UPM 66 and an anchor rod UHB – I – A L or UHB - I – A S with hexagon nut and washer.

The anchor rod is placed into a drilled hole filled with injection mortar. The load transfer is realised by mechanical interlock of several cones in the bonding mortar and then via a combination of bonding and friction forces in the anchorage ground (concrete).

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1 and C 2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 3 and C 4
Displacements (static and quasi-static loading)	See Annex C 5 and C 6
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 12 December 2018 by Deutsches Institut für Bautechnik

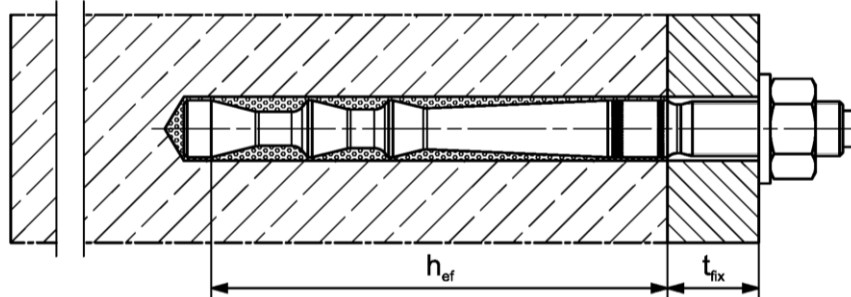
BD Dipl.-Ing. Andreas Kummerow
Head of Department

beglaubigt:
Lange

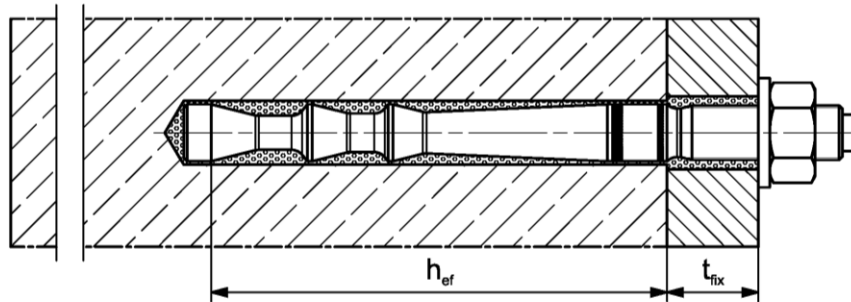
Installation conditions part 1

Upat High-performance-Bonded-Anchor UHB - I - A L

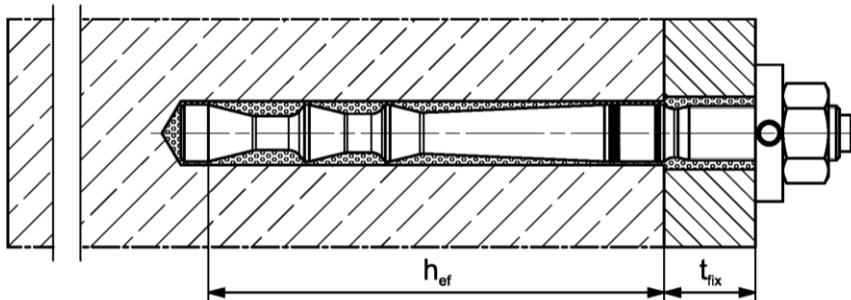
Pre-positioned installation



Push through installation (annular gap filled with mortar)



Pre-positioned or push through installation with subsequently pressed filling disk
(annular gap filled with mortar)



Pictures not to scale

h_{ef} = effective anchorage depth

t_{fix} = thickness of fixture

Upat High-performance-Bonded-Anchor UHB-I

Product description

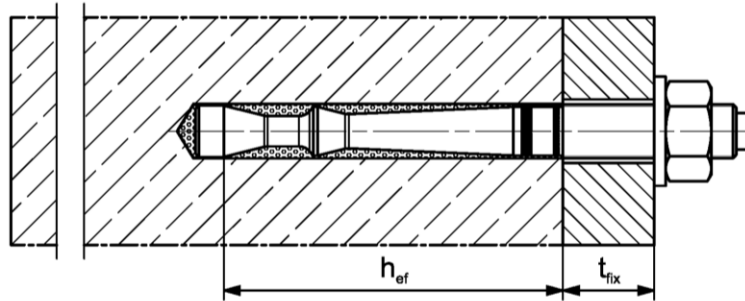
Installation conditions part 1; UHB - I - A L

Annex A 1

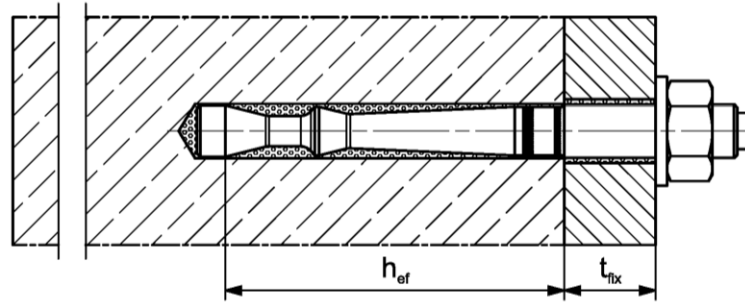
Installation conditions part 2

Upat High-performance-Bonded-Anchor UHB - I - A S

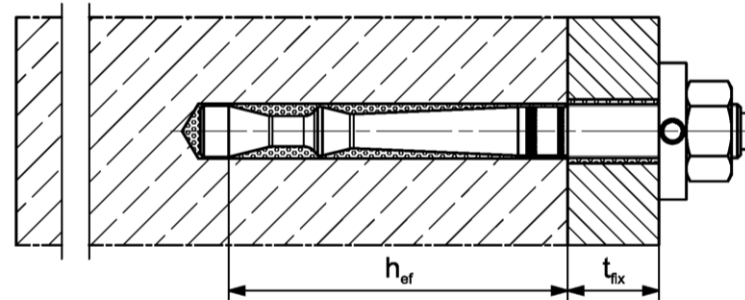
Pre-positioned installation



Push through installation



Pre-positioned or push through installation with subsequently pressed filling disk (annular gap filled with mortar)



Pictures not to scale

h_{ef} = effective anchorage depth

t_{fix} = thickness of fixture

Upat High-performance-Bonded-Anchor UHB-I

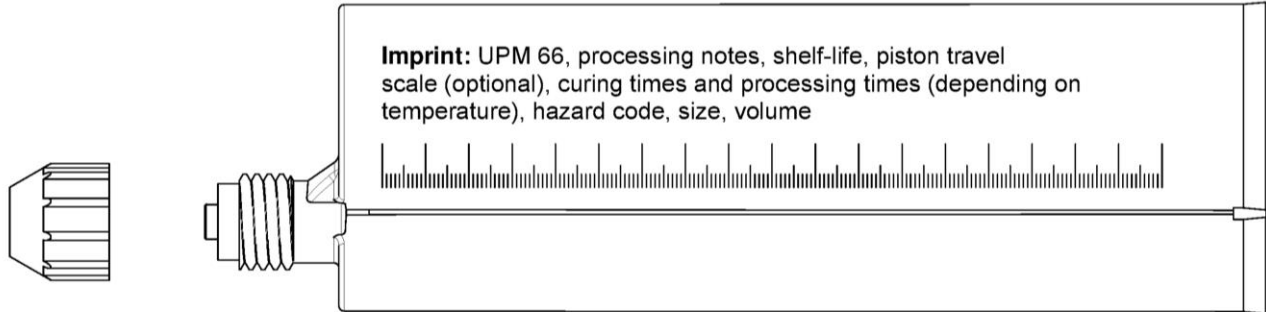
Product description

Installation conditions part 2; UHB - I - A S

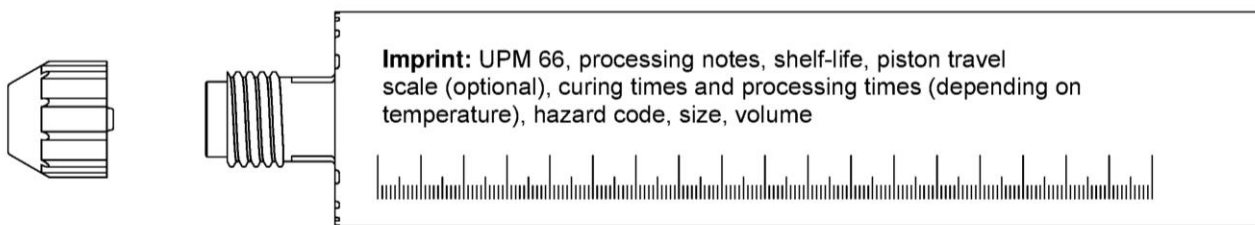
Annex A 2

Overview system components part 1

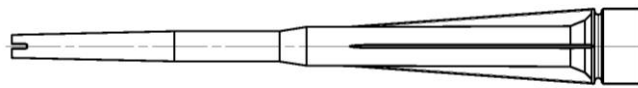
Mortar cartridge (shuttle cartridge) with sealing cap; Size: 360 ml



Mortar cartridge (coaxial cartridge) with sealing cap; Size: 150 ml, 300 ml



Static mixer Upat MR Plus



Extension tube for static mixer



Cleaning brush BS



Blow-out pump



Pictures not to scale

Upat High-performance-Bonded-Anchor UHB-I

System description
Overview system components part 1;
cartridges / accessories

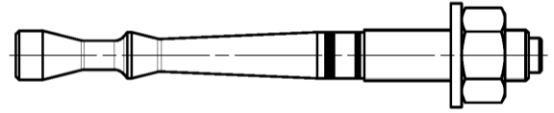
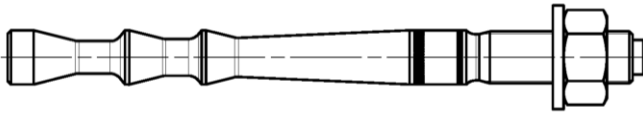
Annex A 3

Overview system components part 2

Upat High-performance-Anchor rod; pre-assembled condition

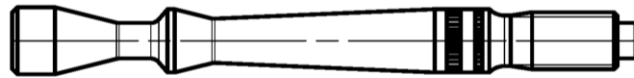
Upat High-performance-Anchor rod UHB - I - A L

Upat High-performance-Anchor rod UHB - I - A S



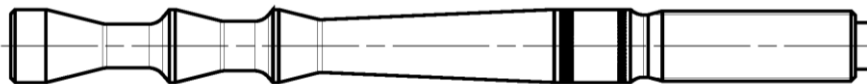
Anchor rod UHB - I - A L

Size: M8



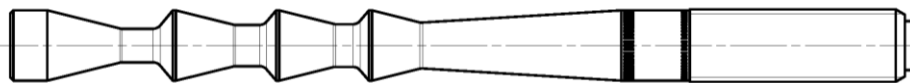
Anchor rod UHB - I - A L

Size: M10, M12, M16



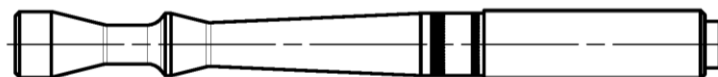
Anchor rod UHB - I - A L

Size: M20, M24

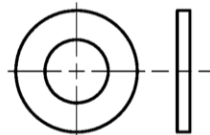


Anchor rod UHB - I - A S

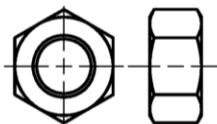
Size: M10, M12, M16, M20, M24



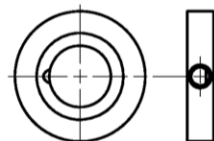
Washer



Hexagon nut



Filling disk



Pictures not to scale

Upat High-performance-Bonded-Anchor UHB-I

System description

Overview system components part 2;
Anchor rod / washer / hexagon nut / filling disk

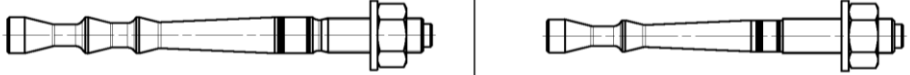


Annex A 4

Table A5.1: Materials

Part	Designation	Material		
1	Mortar cartridge	Mortar, hardener, filler		
	Steel grade	Steel, zinc plated	Stainless steel A4	High corrosion resistant steel C
2	Upat High-performance-Anchor rod UHB - I - A L or UHB - I - A S	Property class 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$, EN ISO 4042:1999 A2K $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12 \%$ fracture elongation	Property class 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462 EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12 \%$ fracture elongation	Property class 80 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12 \%$ fracture elongation
3	Washer ISO 7089:2000	zinc plated $\geq 5 \mu\text{m}$, EN ISO 4042:1999 A2K	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529 EN 10088-1:2014
4	Hexagon nut	Property class 8; EN ISO 898-2:2012 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:1999 A2K	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014
5	Filling disk similar to DIN 6319-G	zinc plated $\geq 5 \mu\text{m}$, EN ISO 4042:1999 A2K	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529 EN 10088-1:2014
Upat High-performance-Bonded-Anchor UHB-I				Annex A 5
System description Materials				

Specifications of intended use (part 1)

Table B1.1: Overview use and performance categories

Anchorages subject to		UPM 66 with ...			
		UHB - I - A L		UHB - I - A S	
					
Hammer drilling with standard drill bit		all sizes			
Hammer drilling with hollow drill bit (fischer "FHD", Heller "Duster Expert", Bosch "Speed-Clean" or Hilti "TE-CD, TE-YD")		Nominal drill bit diameter (d_0) \geq 12 mm			
Static or quasi static load, in	cracked concrete	all sizes	Tables: C1.1, C3.1, C5.1	all sizes	Tables: C2.1, C4.1, C6.1
	uncracked concrete				
Use category	dry or wet concrete	all sizes			
Kind of installation	Pre-positioned anchor	all sizes			
	Push through anchor	all sizes			
Installation temperature		0°C to +40°C			
In-service temperature		-40°C to +80°C (max. short term temperature +80 °C and max. long term temperature +50 °C)			
Upat High-performance-Bonded-Anchor UHB-I					Annex B 1
Intended use Specifications (part 1)					

Specifications of intended use (part 2)

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of Strength classes C20/25 to C50/60 according to EN 206:2013

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
(zinc coated steel, stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist
(stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure, to permanently damp internal conditions or in other particular aggressive conditions (high corrosion resistant steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages have to be designed by a responsible engineer with experience of concrete anchor design
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages are designed in accordance with EN 1992-4:2018 and EOTA Technical Report TR055

Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- In case of aborted hole: The hole shall be filled with mortar
- Observe the effective anchorage depth
- Overhead installation is allowed

Upat High-performance-Bonded-Anchor UHB-I

Intended Use
Specifications (part 2)

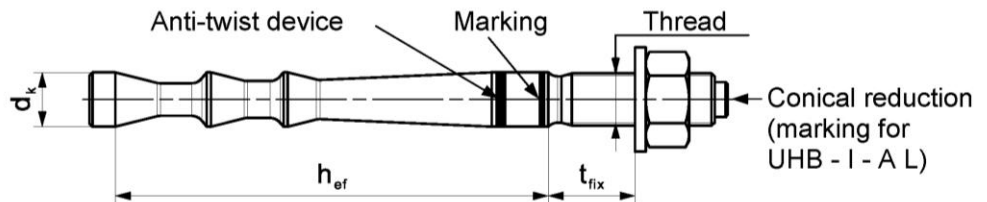
Annex B 2

Table B3.1: Installation parameters for Upat High-performance-Bonded-Anchor rods
UHB - I - A L

Anchor rod UHB - I - A L	Thread	M8x		M10x		M12x		M16x			M20x	M24x
		60	95	100	120	125	145	160	210	210		
Cone diameter	d_k	9,4	10,7	12,5		16,8			23,0			
Width across flats	SW	13	17	19		24			30	36		
Nominal drill hole diameter	d_0	10	12	14		18			25			
Drill hole depth	h_0	66	101	106	126	131	151	166	216			
Effective anchorage depth	h_{ef}	60	95	100	120	125	145	160	210			
Minimum spacing and minimum edge distance	$s_{min} = c_{min}$	40		50		55	60	70	90			
Diameter of clearance hole in the fixture	pre-positioned anchorage $d_f \leq$	9	12	14		18			22	26		
	push through anchorage $d_f \leq$	11	14	16		20			26			
Min. thickness of concrete member	h_{min}	100	140		170		190	220	280			
Installation torque	T_{inst} [Nm]	15	20	40		60			100			
Thickness of fixture	$t_{fix} \leq$	1500										
Filling disk ¹⁾	$\geq d_a$	-	26	30		38			46	54		
	t_s	-	6	6		7			8	10		

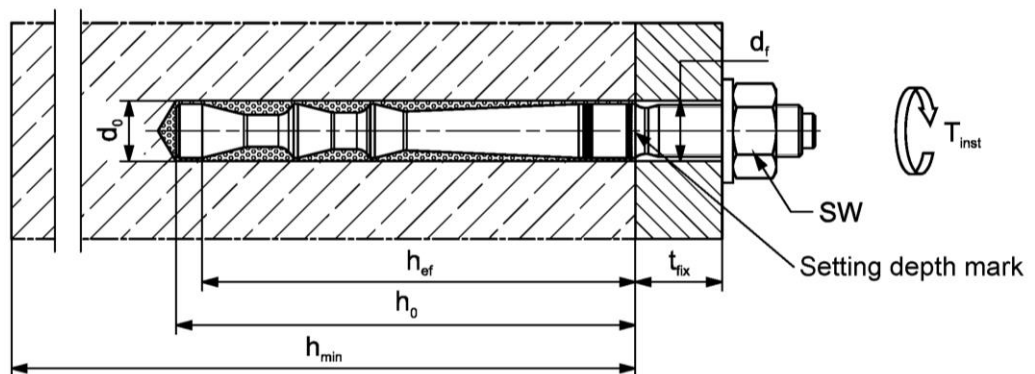
¹⁾ Using filling disk reduces t_{fix} (usable length of the anchor)

Upat High-performance-Bonded-Anchor rod UHB - I - A L



Marking: work symbol, size of anchor, setting depth. e.g.: UHB-I M10x95
For stainless steel additional **A4**. For high corrosion resistant steel additional **C**.
For high corrosion resistant steel additional marking **C** also on the face side

Installation conditions :



Pictures not to scale

Upat High-performance-Bonded-Anchor UHB-I

Intended Use

Installation parameters Upat High-performance-Bonded-Anchor rod UHB - I - A L

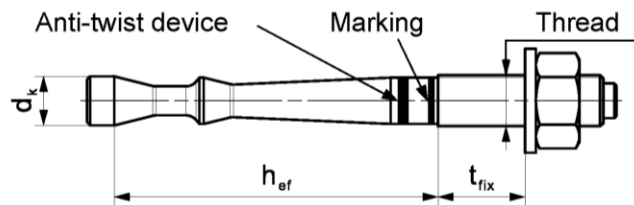
Annex B 3

Table B4.1: Installation parameters for Upat High-performance-Bonded-Anchor rods UHB - I - A S

Anchor rod UHB - I - A S	Thread	M10x		M12x	M16x	M20x	M24x
		60	75	75	95	170	170
Cone diameter	d_k	9,4		11,3	14,5	23,0	
Width across flats	SW	17		19	24	30	36
Nominal drill hole diameter	d_0	10		12	16	25	
Drill hole depth	h_0	66	81	81	101	176	
Effective anchorage depth	h_{ef}	60	75	75	95	170	
Minimum spacing and minimum edge distance	$s_{min} = c_{min}$	40			50	80	
Diameter of clearance hole in the fixture	pre-positioned anchorage	$d_f \leq 12$		14	18	22	26
	push through anchorage	$d_f \leq 12$		14	18	26	
Min. thickness of concrete member	h_{min}	100	120		150	240	
Installation torque	T_{inst}	15		30	50	100	
Thickness of fixture	$t_{fix} \leq$	1500					
filling disk ¹⁾	$\geq d_a$	26		30	38	46	54
	t_s	6		6	7	8	10

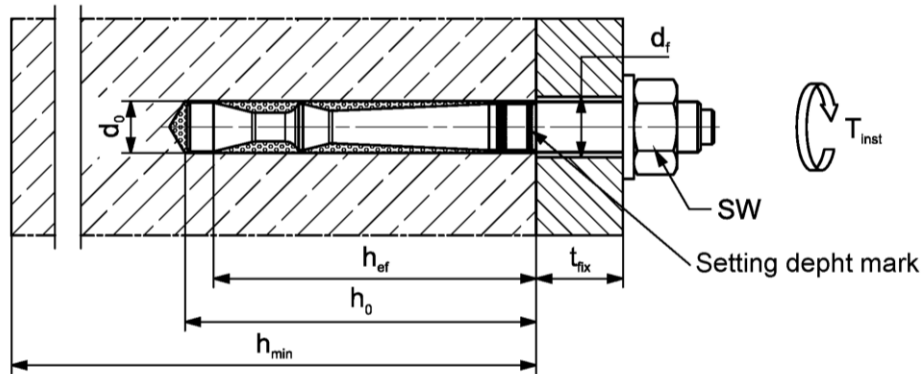
¹⁾ Using filling disk reduces t_{fix} (usable length of the anchor)

Upat High-performance-Bonded-Anchor rod UHB - I - A S



Marking: work symbol, size of anchor, setting depth. e.g.: UHB-I M10x75
For stainless steel additional **A4**. For high corrosion resistant steel additional **C**.
For high corrosion resistant steel additional marking **C** also on the face side

Installation conditions:



Pictures not to scale

Upat High-performance-Bonded-Anchor UHB-I

Intended Use

Installation parameters Upat High-performance-Bonded-Anchor rod UHB - I - A S

Annex B 4

Table B5.1: Parameters of the cleaning brush BS (steel brush)

The size of the steel brush refers to the nominal drill hole diameter

Drill hole diameter	d_0	[mm]	10	12	14	16	18	25
Brush diameter	d_b		11	13	16	20		27

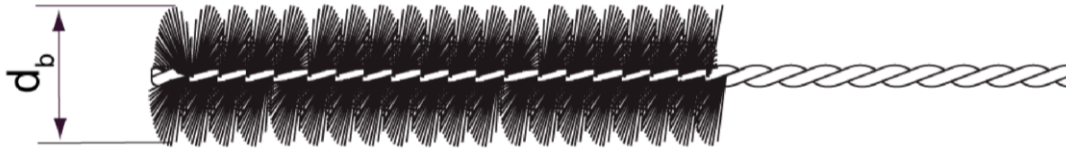


Table B5.2: Maximum processing time of the mortar **UPM 66** and minimum curing time (During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

Concrete temperature [°C]	Maximum processing time t_{work}	Minimum curing time ¹⁾ t_{cure}
0 to +4	---	3 h
> +5 to +9	15 min	90 min
> +10 to +19	6 min	35 min
> +20 to +29	4 min	20 min
> +30 to +40	2 min	12 min

¹⁾ In wet concrete the curing times must be doubled

Pictures not to scale

Upat High-performance-Bonded-Anchor UHB-I

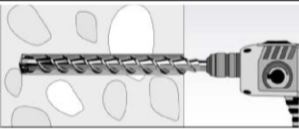


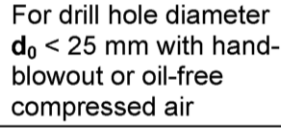
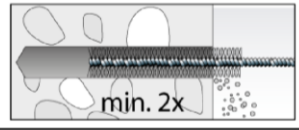
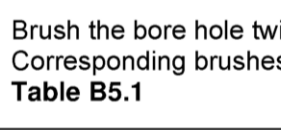


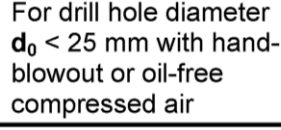
Intended Use

Parameters of the cleaning brush; Processing times and curing times

Annex B 5


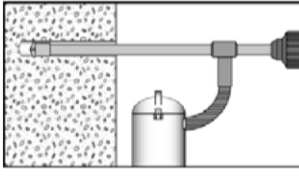
Installation instructions part 1; Installation with UPM 66

Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		Drill the hole with hammer drill. Drill hole diameter d_0 and drill hole depth h_0 see Tables B3.1, B4.1
2		Blow out the drill hole twice. If necessary, remove standing water out of the bore hole
		For drill hole diameter $d_0 < 25$ mm with hand-blowout or oil-free compressed air
		For drill hole diameter $d_0 = 25$ mm with oil-free compressed air (> 6 bar) Use a cleaning nozzle.
3		Brush the bore hole twice. Corresponding brushes see Table B5.1
		
4		Blow out the drill hole twice
		For drill hole diameter $d_0 < 25$ mm with hand-blowout or oil-free compressed air
		For drill hole diameter $d_0 = 25$ mm with oil-free compressed air (> 6 bar) Use a cleaning nozzle.

Go to step 5

Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1		Check a suitable hollow drill (see Table B1.1) for correct operation of the dust extraction
2		Use a suitable dust extraction system, e. g. Bosch GAS 35 M AFC or a comparable dust extraction system with equivalent performance data Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. Diameter of drill hole d_0 and drill hole depth h_0 see Tables B3.1, B4.1

Go to step 5

Upat High-performance-Bonded-Anchor UHB-I


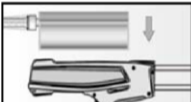



Intended use

Installation instructions part 1; Installation with injection mortar

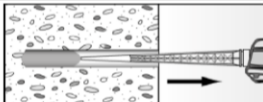
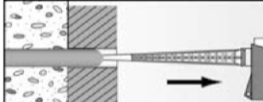
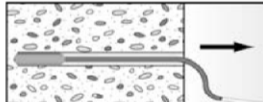
Annex B 6

Installation instructions part 2; Installation with UPM 66

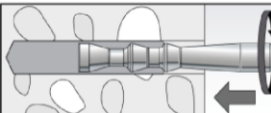
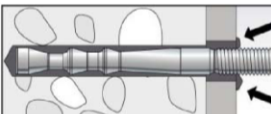



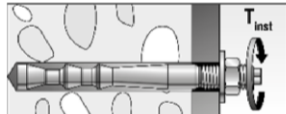

Preparing the cartridge

5		<p>Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible)</p>
6		 <p>Place the cartridge into the dispenser</p>
7		 <p>Extrude approximately 10 cm of material until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey</p>

Injection of the mortar

		<p>Fill approximately 2/3 of the drill hole with mortar. Exact quantity of mortar (travel scale on the cartridge) see instruction sheet. Fill the drill hole with mortar, always begin from the bottom of the hole to avoid bubbles</p>
8		<p>Push-through installation: By using High-performance-Bonded-Anchor rods UHB - I - AL the drill hole in the fixture must be also filled with mortar. By using High-performance-Bonded-Anchor rods UHB - I - AS is this not necessary.</p>
		<p>For drill hole depth ≥ 170 mm use an extension tube</p>

Installation High-performance-Bonded-Anchor rods UHB - I - A L and UHB - I - A S

9		<p>Only use clean and oil-free anchor rods. Push the anchor rod down to the bottom of the hole, turning it slightly while doing so.</p>	
10		<p>After inserting the anchor rod UHB - I - AL, surplus mortar must be escaped from the fixture. After inserting the anchor rod UHB - I - AS, surplus mortar must be escaped from the bore hole or must be visible in the fixture.</p>	
		<p>For overhead installations support the anchor rod with wedges. (e.g. Upat centering wedges)</p> 	
11		<p>Wait for the specified curing time t_{cure} see Table B5.2</p>	<p>12  Mounting the fixture T_{inst} see Tables B3.1, B4.1</p>
Option		<p>After the minimum curing time is reached, the gap between anchor and fixture (annular clearance) may be filled with mortar via the filling disc. Compressive strength ≥ 50 N/mm² (e.g. UPM 66). ATTENTION: Using filling disk reduces t_{fix} (usable length of the anchor)</p>	

Upat High-performance-Bonded-Anchor UHB-I

Intended use
Installation instructions part 2; Installation with injection mortar

Annex B 7

Table C1.1: Essential characteristics under static and quasi-static tension load for Upat High-performance-Bonded-Anchors UHB - I - A L											
Anchor rod UHB - I - A L			M8x 60	M10x 95	M12x 100 120		M16x 125 145 160			M20x 210	M24x 210
Bearing capacity under tensile load, steel failure											
Characteristic resistance $N_{Rk,s}$	Steel, zinc plated	[kN]	25,1	34,4	49,8		96,6			137,6	
	Stainless steel A4		25,1	34,4	49,8		96,6			137,6	
	High corrosion resistant steel C		25,1	34,4	49,8		96,6			137,6	
Partial factors¹⁾											
Partial factor $\gamma_{Ms,N}$	Steel, zinc plated	[-]	1,5 ¹⁾								
	Stainless steel A4		1,5 ¹⁾								
	High corrosion resistant steel C		1,5 ¹⁾								
Pullout failure in cracked concrete C20/25											
Characteristic resistance	$N_{Rk,p}$	[kN]	--- ²⁾								
Pullout and splitting failure in uncracked concrete C20/25											
Characteristic resistance	$N_{Rk,p}$	[kN]	--- ²⁾								
Spacing	$s_{cr,sp}$	[mm]	300	476	380	600	375	500	580	630	
Edge distance	$c_{cr,sp}$		150	238	190	300	188	250	290	315	
Pullout and splitting failure in uncracked concrete C20/25											
Characteristic resistance	$N_{Rk,p}$	[kN]	20	35	40	50	--- ²⁾	75	95	--- ²⁾	
Spacing	$s_{cr,sp}$	[mm]	3,0 h_{ef}								
Edge distance	$c_{cr,sp}$		1,5 h_{ef}								
Factors for the compressive strength of concrete > C20/25											
Increasing factor for $N_{Rk,p}$	C25/30	Ψ_c	[-]	1,10							
	C30/37			1,22							
	C35/45			1,34							
	C40/50			1,41							
	C45/55			1,48							
	C50/60			1,55							
Factors for concrete cone failure											
Cracked concrete	$k_{cr,N}$	[-]	7,7								
Uncracked concrete	$k_{ucr,N}$		11,0								
Concrete cone failure											
Effective anchorage depth	h_{ef}	[mm]	60	95	100	120	125	145	160	210	
Partial factor ^{1) 3)}	γ_{Mc}	[-]	1,8								
¹⁾ In absence of other national regulations. ²⁾ Not decisive ³⁾ $\gamma_{inst} = 1,2$ is included.											
Upat High-performance-Bonded-Anchor UHB-I										Annex C 1	
Performance Essential characteristics under static and quasi-static tension load for Upat High-performance-Bonded-Anchors UHB - I - A L											

Table C2.1: Essential characteristics under static and quasi-static tension load for Upat High-performance-Bonded-Anchors UHB - I - A S							
Anchor rod UHB - I - A S		M10x		M12x	M16x	M20x	M24x
		60	75	75	95	170	170
Bearing capacity under tensile load, steel failure							
Characteristic resistance $N_{Rk,s}$	Steel, zinc plated	[kN]	25,1	34,4	61,6	128,5	
	Stainless steel A4		25,1	34,4	61,6	128,5	
	High corrosion resistant steel C						
Partial factors¹⁾							
Partial factor $\gamma_{Ms,N}$	Steel, zinc plated	[-]	1,5 ¹⁾				
	Stainless steel A4		1,5 ¹⁾				
	High corrosion resistant steel C		1,5 ¹⁾				
Pullout failure in cracked concrete C20/25							
Characteristic resistance	$N_{Rk,p}$	[kN]	--- ²⁾				
Pullout and splitting failure in uncracked concrete C20/25							
Characteristic resistance	$N_{Rk,p}$	[kN]	--- ²⁾				
Spacing	$s_{cr,sp}$	[mm]	300		340	510	
Edge distance	$c_{cr,sp}$		150		170	255	
Pullout and splitting failure in uncracked concrete C20/25							
Characteristic resistance	$N_{Rk,p}$	[kN]	20	25	40	--- ²⁾	
Spacing	$s_{cr,sp}$	[mm]	3,0h _{ef}				
Edge distance	$c_{cr,sp}$		1,5h _{ef}				
Factors for the compressive strength of concrete > C20/25							
Increasing factor for $N_{Rk,p}$	C25/30	Ψ_c	[-]	1,10			
	C30/37			1,22			
	C35/45			1,34			
	C40/50			1,41			
	C45/55			1,48			
	C50/60			1,55			
Factors for concrete cone failure							
Cracked concrete	$k_{cr,N}$	[-]	7,7				
Uncracked concrete	$k_{ucr,N}$		11,0				
Concrete cone failure							
Effective anchorage depth	h_{ef}	[mm]	60	75	95	170	
Partial factor ^{1) 3)}	γ_{Mc}	[-]	1,8				
¹⁾ In absence of other national regulations. ²⁾ Not decisive ³⁾ $\gamma_{inst} = 1,2$ is included.							
Upat High-performance-Bonded-Anchor UHB-I						Annex C 2	
Performance Essential characteristics under static and quasi-static tension load for Upat High-performance-Bonded-Anchors UHB - I - A S							

Table C3.1: Essential characteristics under static and quasi-static shear load for Upat High-performance-Bonded-Anchors UHB - I - A L									
Anchor rod UHB - I - A L		M8x 60	M10x 95	M12x 100 120		M16x 125 145 160		M20x 210	M24x 210
Bearing capacity under shear load, steel failure									
without lever arm									
Characteristic resistance	Steel, zinc plated	13,7	20,8	30,3		56,3		87,9	126,9
	Stainless steel A4 and High corrosion resistant steel C	15,2	23,2	33,7		62,7		97,9	141
		$V_{Rk,s}^0$ [kN]							
with lever arm									
Characteristic bending moment	Steel, zinc plated	31	62	105		266		519	896
	Stainless steel A4 and High corrosion resistant steel C	31	62	105		266		519	896
		$M_{Rk,s}^0$ [Nm]							
Partial factors									
Partial factor ¹⁾		$\gamma_{Ms,V}$	[-]		1,25				
Ductility factor		k_7	[-]		1,0				
Concrete pry-out failure									
Factor		k_8	[-]		2,0				
Partial factor ¹⁾		γ_{Mcp}	[-]		1,5				
Concrete edge failure									
Effective length of anchor	l_f	[mm]	60	95	100	112	125	144	200
Calculation diameter	d		10	12	14		18		25
Partial factor ¹⁾		γ_{Mc}	[-]		1,5				
¹⁾ In absence of other national regulations.									
Upat High-performance-Bonded-Anchor UHB-I								Annex C 3	
Performance Essential characteristics under static and quasi-static shear load for Upat High-performance-Bonded-Anchors UHB - I - A L									

Table C4.1: Essential characteristics under static and quasi-static shear load for Upat High-performance-Bonded-Anchors UHB - I - A S

Anchor rod UHB - I - A S			M10x		M12x	M16x	M20x	M24x
			60	75	75	95	170	170
Bearing capacity under shear load, steel failure								
without lever arm								
Characteristic resistance	Steel, zinc plated	$V_{Rk,s}^0$ [kN]	19,7	27,3	50,8	80,3	114,2	
	Stainless steel A4		24,1	33,7	62,7	97,9	124,5	
	High corrosion resistant steel C		24,1	33,7	62,7	97,9	141	
with lever arm								
Characteristic bending moment	Steel, zinc plated	$M_{Rk,s}^0$ [Nm]	62	105	266	519	896	
	Stainless steel A4 and High corrosion resistant steel C		62	105	266	519	896	
Partial factors								
Partial factor ¹⁾	$\gamma_{Ms,V}$	[-]	1,25					
Ductility factor	k_7	[-]	1,0					
Concrete pry-out failure								
Factor	k_8	[-]	2,0					
Partial factor ¹⁾	γ_{Mcp}	[-]	1,5					
Concrete edge failure								
Effective length of anchor	l_f	[mm]	60	75	95	170		
Calculation diameter	d		10	12	16	25		
Partial factor ¹⁾	γ_{Mc}	[-]	1,5					
¹⁾ In absence of other national regulations.								
Upat High-performance-Bonded-Anchor UHB-I							Annex C 4	
Performance Essential characteristics under static and quasi-static shear load for Upat High-performance-Bonded-Anchors UHB - I - A S								

Table C5.1: Displacement for Upat High-performance-Bonded-Anchor UHB - I - A L									
Anchor rod UHB - I - A L	M8x 60	M10x 95	M12x		M16x			M20x 210	M24x 210
			100	120	125	145	160		
Displacement under tension load									
Cracked concrete									
Tension load [kN]	6,6	15,9	17,1	22,5	24,0	30,0	34,7	52,2	52,2
δ_{N0} [mm]	0,8				0,6				
$\delta_{N\infty}$ [mm]	1,7								
Uncracked concrete									
Tension load [kN]	9,3	22,3	24,0	31,6	33,6	42,0	48,7	73,2	73,2
δ_{N0} [mm]	0,2	0,4						0,6	
$\delta_{N\infty}$ [mm]	1,7								
Displacement under shear load									
Uncracked or cracked concrete									
Steel zinc plated									
Shear load [kN]	7,8	11,9	17,3		32,2			50,2	72,5
δ_{V0} [mm]	1,2		1,3				3,5		
$\delta_{V\infty}$ [mm]	1,8		2,0				5,3		
Stainless steel A4									
Shear load [kN]	8,7	13,3	19,3		35,8			55,9	80,6
δ_{V0} [mm]	1,0		1,1		2,2			3,5	
$\delta_{V\infty}$ [mm]	1,5		1,7		3,3			5,3	
High corrosion resistant steel C									
Shear load [kN]	8,7	13,3	19,3		35,8			55,9	80,6
δ_{V0} [mm]	1,2		1,3		2,4			3,7	5,0
$\delta_{V\infty}$ [mm]	1,8		2,0		3,6			5,6	7,5
Upat High-performance-Bonded-Anchor UHB-I								Annex C 5	
Performance Displacement for Upat High-performance-Bonded-Anchor UHB - I - A L									

Table C6.1: Displacement for Upat High-performance-Bonded-Anchor UHB - I - A S						
Anchor rod UHB - I - A S	M10x		M12x	M16x	M20x	M24x
	60	75	75	95	170	170
Displacement under tension load						
Cracked concrete						
Tension load [kN]	6,6	11,1		15,9		38,0
δ_{N0} [mm]	0,8	0,3		0,4		0,6
$\delta_{N\infty}$	1,7					
Uncracked concrete						
Tension load [kN]	9,3	15,6		22,3		53,3
δ_{N0} [mm]	0,2					0,5
$\delta_{N\infty}$	1,7					
Displacement under shear load						
Cracked or uncracked concrete						
Steel zinc plated						
Shear load [kN]	11,3	12,7		29,0	45,9	65,3
δ_{V0} [mm]	1,2		1,5			2,8
$\delta_{V\infty}$	1,8		2,3			4,2
Stainless steel A4						
Shear load [kN]	13,8	19,3		35,8	55,9	71,1
δ_{V0} [mm]	1,0	1,1		2,2		3,5
$\delta_{V\infty}$	1,5	1,7		3,3		5,3
High corrosion resistant steel C						
Querlast [kN]	13,8	19,3		35,8	55,9	80,6
δ_{V0} [mm]	1,2	1,3		2,4	3,7	5,0
$\delta_{V\infty}$	1,8	2,0		3,6	5,6	7,5
Upat High-performance-Bonded-Anchor UHB-I					Annex C 6	
Performance Displacement for Upat High-performance-Bonded-Anchor UHB - I - A S						