

## DECLARAȚIA DE PERFORMANȚĂ

### DoP 0281

pentru ancora fischer Highbond-Anchor FHB II Inject (ancoră chimică expandabilă pentru utilizare în beton)

RO

1. Cod unic de identificare al produsului-tip: DoP 0281
2. Utilizare (utilizări) preconizată (preconizate): Prindere cu instalare ulterioară în beton fisurat sau nefisurat consultați suplimentul, în special anexele B1 - B7.
3. Fabricant: fischerwerke GmbH & Co. KG, Otto-Hahn-Straße 15, 79211 Denzlingen, Germany
4. Reprezentant autorizat: -
5. Sistemul (sistemele) de evaluare și de verificare a constantei performanței: 1
6. Documentul de evaluare european: ETAG 001, Part 5, April 2013, folosit ca EAD  
Evaluarea tehnică europeană: ETA-16/0637; 2017-12-14  
Organismul de evaluare tehnică: DIBt- Deutsches Institut für Bautechnik  
Organism (organisme) notificat(e): 2873 TU Darmstadt
7. Performanța (performanțe) declarată (declare):  
**Rezistență mecanică și stabilitate (BWR 1)**  
**Rezistența caracteristică la întindere (pentru încărcări statice și cvasistatice):**  
Rezistența la cedarea oțelului: Anexele C1, C2  
Rezistența în ipoteza cedării conului de beton combinată cu smulgerea ancorei: Anexele C1, C2  
Rezistența la cedarea conului de beton: Anexele C1, C2  
Distanța față de margine pentru a preveni fisuri sub încărcare: Anexele C1, C2  
Robustețe: Anexele C1, C2  
Momentul de strângere: Anexele B3, B4  
Distanța minimă față de margine și între ancore: Anexele B3, B4  
**Rezistența caracteristică la forfecare (pentru încărcări statice și cvasistatice):**  
Rezistența la cedarea oțelului: Anexele C3, C4  
Rezistența la cedarea cu braț de levier: Anexele C3, C4  
Rezistența la cedarea muchiei betonului: Anexele C3, C4  
**Deplasări în condiții de încărcare pe termen scurt și pe termen lung:**  
Deplasări în condiții de încărcare pe termen scurt și pe termen lung: Anexele C5, C6  
**Rezistența caracteristică și Deplasări pentru performanță seismică de categoriile C1 și C2:**  
Rezistența la întindere, deplasări, categoria C1: NPD  
Rezistența la întindere, deplasări, categoria C2: NPD  
Rezistența la forfecare, deplasări, categoria C1: NPD  
Rezistența la forfecare, deplasări, categoria C2: NPD  
Factor gol circular: NPD  
**Igienă, sănătate și mediu (BWR 3)**  
Conținutul, emisia și / sau eliberarea de substanțe periculoase: NPD
8. Documentație tehnică adecvată și/sau documentație tehnică specifică: -

Performanța produsului identificat mai sus este în conformitate cu setul de performanțe declarate. Această declarație de performanță este eliberată în conformitate cu Regulamentul (UE) nr. 305/2011, pe răspunderea exclusivă a fabricantului identificat mai sus.

Semnata pentru și în numele fabricantului de către:



Dr.-Ing. Oliver Geibig, Director Executiv Departament Business & Inginerie  
Tumlingen, 2021-01-19



Jürgen Grün, Director Executiv Departament Chimic & Calitate

Această declarație de performanță a fost întocmită în mai multe limbi. În cazul unei divergențe de interpretare, versiunea în limba engleză prevalează întotdeauna.

Suplimentul include informații voluntare și complementare în limba engleză, în afara cerințelor legale (specificate neutru din punct de vedere al limbii).

## Specific Part

### 1 Technical description of the product

The fischer Highbond-Anchor FHB II is a torque controlled bonded anchor consisting of a mortar cartridge with mortar fischer FIS HB and an anchor rod FHB II - A L or FHB II - A S with hexagon nut and washer.

The anchor rod is placed into a drilled hole filled with injection mortar. The load transfer is realised by mechanical interlock of several cones in the bonding mortar and then via a combination of bonding and friction forces in the anchorage ground (concrete).

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic                           | Performance           |
|----------------------------------------------------|-----------------------|
| Characteristic values under tension and shear load | See Annex C 1 to C 4  |
| Displacements under tension and shear loads        | See Annex C 5 and C 6 |

#### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance                                 |
|--------------------------|---------------------------------------------|
| Reaction to fire         | Anchorage satisfy requirements for Class A1 |
| Resistance to fire       | No performance assessed                     |

#### 3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

#### 3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with guideline for European technical approval ETAG 001, April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011, the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 14 December 2017 by Deutsches Institut für Bautechnik

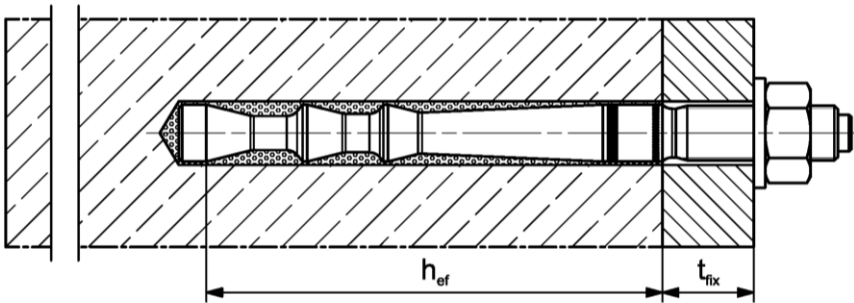
BD Dipl.-Ing. Andreas Kummerow  
Head of Department

*beglaubigt:*  
Lange

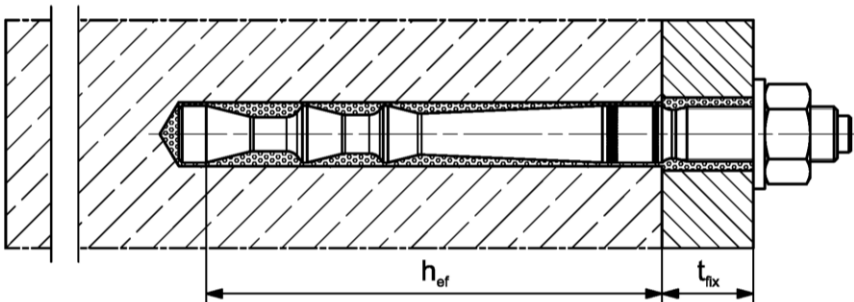
Installation conditions part 1

fischer Highbond - Anchor FHB II Inject - A L

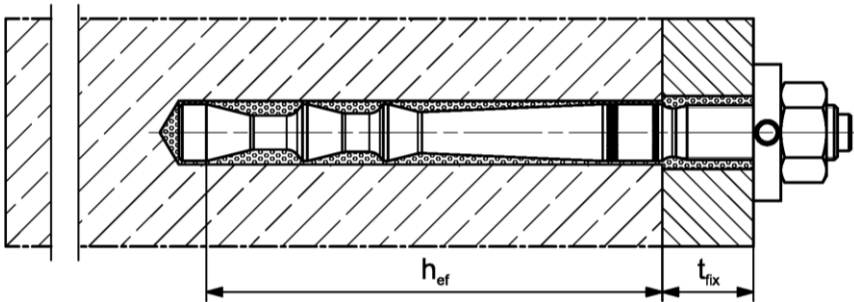
Pre-positioned installation



Push through installation not with mortar capsule (annular gap filled with mortar)



Pre-positioned or push through installation with subsequently pressed filling disk  
(annular gap filled with mortar)



Pictures not to scale

$h_{ef}$  = effective anchorage depth

$t_{fix}$  = thickness of fixture

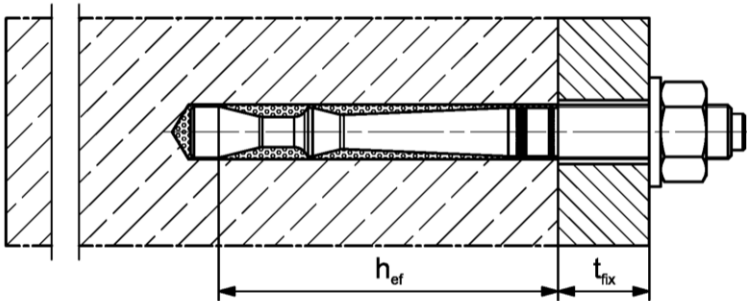
fischer Highbond-Anchor FHB II Inject

Product description  
Installation conditions part 1; FHB II Inject – A L

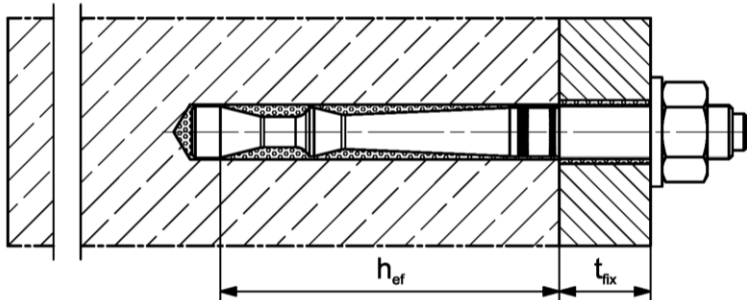
Installation conditions part 2

fischer Highbond - Anchor FHB II Inject - A S

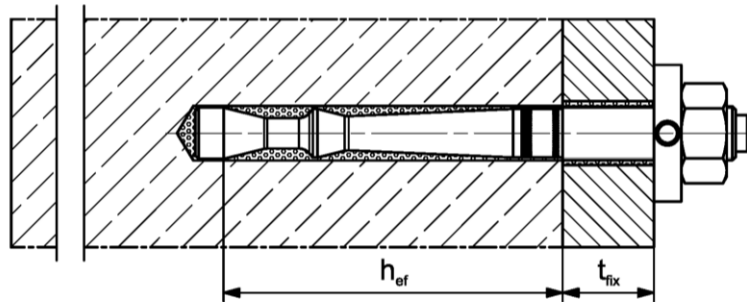
Pre-positioned installation



Push through installation



Pre-positioned or push through installation with subsequently pressed filling disk  
(annular gap filled with mortar)



Pictures not to scale

$h_{ef}$  = effective anchorage depth

$t_{fix}$  = thickness of fixture

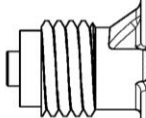
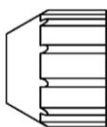
fischer Highbond-Anchor FHB II Inject

**Product description**  
Installation conditions part 2; FHB II Inject – A S

**Annex A 2**  
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Overview system components part 1

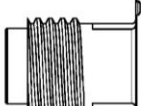
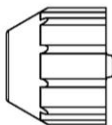
Mortar cartridge (shuttle cartridge) with sealing cap; Size: 360 ml, 950 ml



**Imprint:** fischer FIS HB, processing notes, shelf-life, piston travel scale (optional), curing times and processing times (depending on temperature), hazard code, size, volume



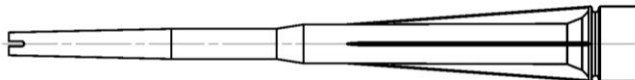
Mortar cartridge (coaxial cartridge) with sealing cap; Size: 150 ml, 300 ml



**Imprint:** fischer FIS HB, processing notes, shelf-life, piston travel scale (optional), curing times and processing times (depending on temperature), hazard code, size, volume



Static mixer MR or UMR



Extension tube for static mixer



Cleaning brush BS



Blow-out pump ABG or ABP with cleaning nozzle



Pictures not to scale

fischer Highbond-Anchor FHB II Inject

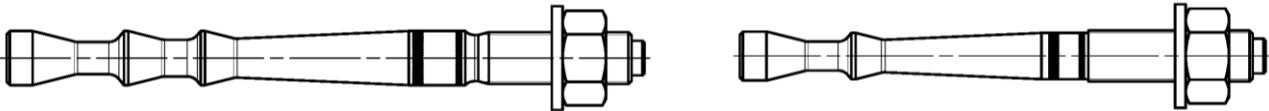
|                                                                                                              |                                     |
|--------------------------------------------------------------------------------------------------------------|-------------------------------------|
| <b>System description</b><br>Overview system components part 1;<br>cartridges / mortar capsule / accessories | <b>Annex A 3</b><br>Appendix 5 / 20 |
|--------------------------------------------------------------------------------------------------------------|-------------------------------------|

Overview system components part 2

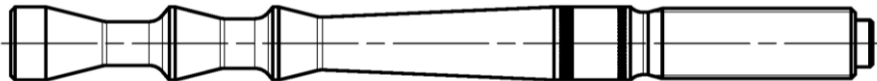
fischer Highbond - Anchor rod; pre-assembled condition

fischer Highbond - Anchor rod FHB II Inject - A L

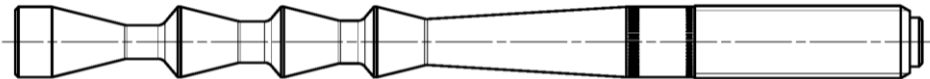
fischer Highbond - Anchor rod FHB II Inject - A S



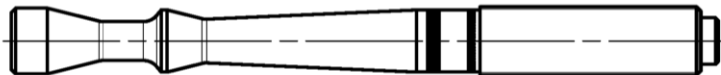
**Anchor rod FHB II Inject - A L**  
Size: M8, M10, M12, M16, M20



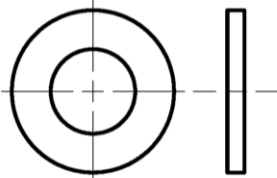
**Anchor rod FHB II Inject - A L**  
Size: M24



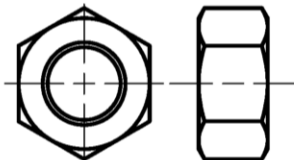
**Anchor rod FHB II Inject - A S**  
Size: M10, M12, M16, M20, M24



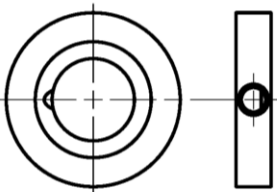
**Washer**



**Hexagon nut**



**fischer filling disk FFD**



Pictures not to scale

fischer Highbond-Anchor FHB II Inject

**System description**  
Overview system components part 2;  
Anchor rod / washer / hexagon nut / fischer filling disk FFD

**Table A5.1: Materials**

| Part | Designation                                                    | Material                                                                                                                                                                            |                                                                                                                                                                                                                         |                                                                                                                                                           |
|------|----------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | Mortar cartridge                                               | Mortar, hardener, filler                                                                                                                                                            |                                                                                                                                                                                                                         |                                                                                                                                                           |
|      | Steel grade                                                    | Steel, zinc plated                                                                                                                                                                  | Stainless steel A4                                                                                                                                                                                                      | High corrosion resistant steel C                                                                                                                          |
| 2    | Fischer Highbond-Anchor rod<br>FHB II - A L or<br>FHB II - A S | Property class 8.8;<br>EN ISO 898-1:2013<br>zinc plated $\geq 5 \mu\text{m}$ ,<br>EN ISO 4042:1999 A2K<br>$f_{uk} \leq 1000 \text{ N/mm}^2$<br>$A_5 > 12 \%$<br>fracture elongation | Property class 80<br>EN ISO 3506-1:2009<br>1.4401; 1.4404; 1.4578;<br>1.4571; 1.4439; 1.4362;<br>1.4062, 1.4662, 1.4462<br>EN 10088-1:2014<br>$f_{uk} \leq 1000 \text{ N/mm}^2$<br>$A_5 > 12 \%$<br>fracture elongation | Property class 80<br>EN ISO 3506-1:2009<br>1.4565; 1.4529<br>EN 10088-1:2014<br>$f_{uk} \leq 1000 \text{ N/mm}^2$<br>$A_5 > 12 \%$<br>fracture elongation |
| 3    | Washer<br>ISO 7089:2000                                        | zinc plated $\geq 5 \mu\text{m}$<br>EN ISO 4042:1999 A2K                                                                                                                            | 1.4401; 1.4404;<br>1.4578; 1.4571;<br>1.4439; 1.4362;<br>EN 10088-1:2014                                                                                                                                                | 1.4565; 1.4529<br>EN 10088-1:2014                                                                                                                         |
| 4    | Hexagon nut                                                    | Property class 8;<br>EN ISO 898-2:2012<br>zinc plated $\geq 5 \mu\text{m}$ ,<br>ISO 4042:1999 A2K                                                                                   | Property class 70<br>EN ISO 3506-1:2009<br>1.4401; 1.4404;<br>1.4578; 1.4571;<br>1.4439; 1.4362;<br>EN 10088-1:2014                                                                                                     | Property class 70<br>EN ISO 3506-1:2009<br>1.4565; 1.4529<br>EN 10088-1:2014                                                                              |
| 5    | fischer filling disk FFD<br>similar to DIN 6319-G              | zinc plated $\geq 5 \mu\text{m}$ ,<br>EN ISO 4042:1999 A2K                                                                                                                          | 1.4401; 1.4404;<br>1.4578; 1.4571;<br>1.4439; 1.4362;<br>EN 10088-1:2014                                                                                                                                                | 1.4565; 1.4529<br>EN 10088-1:2014                                                                                                                         |

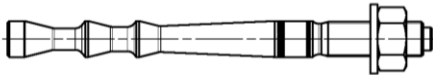
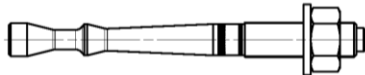
fischer Highbond-Anchor FHB II Inject

**System description**  
 Materials
**Annex A 5**

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## Specifications of intended use (part 1)

**Table B1.1:** Overview use and performance categories

| Anchorages subject to                                                                                                                                                    |                       | fischer injection mortar FIS HB with ...                                                  |                             |                                                                                    |                                  |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------------------------------------------------------------------------------------|-----------------------------|------------------------------------------------------------------------------------|----------------------------------|--|--|
|                                                                                                                                                                          |                       | FHB II Inject – A L                                                                       |                             | FHB II Inject – A S                                                                |                                  |  |  |
|                                                                                                                                                                          |                       |          |                             |  |                                  |  |  |
| Hammer drilling with standard drill bit                                                 |                       | all sizes                                                                                 |                             |                                                                                    |                                  |  |  |
| Hammer drilling with hollow drill bit (Heller "Duster Expert" or Hilti "TE-CD, TE-YD")  |                       | Nominal drill bit diameter (d <sub>0</sub> ) ≥ 12 mm                                      |                             |                                                                                    |                                  |  |  |
| Static or quasi static load, in                                                                                                                                          | uncracked concrete    | all sizes                                                                                 | Tables:<br>C1.1, C3.1, C5.1 | all Sizes                                                                          | Tables:<br>C2.1, C4.1, C6.1      |  |  |
|                                                                                                                                                                          | cracked concrete      |                                                                                           |                             |                                                                                    |                                  |  |  |
| Use category                                                                                                                                                             | dry or wet concrete   | all sizes                                                                                 |                             |                                                                                    |                                  |  |  |
| Kind of installation                                                                                                                                                     | Pre-positioned anchor | all sizes                                                                                 |                             |                                                                                    |                                  |  |  |
|                                                                                                                                                                          | Push through anchor   | all sizes                                                                                 |                             |                                                                                    |                                  |  |  |
| Installation temperature                                                                                                                                                 |                       | -5 C to +40 C                                                                             |                             |                                                                                    |                                  |  |  |
| In-service temperature                                                                                                                                                   |                       | -40°C to +80°C (max. short term temperature +80 °C and max. long term temperature +50 °C) |                             |                                                                                    |                                  |  |  |
|                                                                                                                                                                          |                       |                                                                                           |                             |                                                                                    |                                  |  |  |
|                                                                                                                                                                          |                       |                                                                                           |                             |                                                                                    |                                  |  |  |
| fischer Highbond-Anchor FHB II Inject                                                                                                                                    |                       |                                                                                           |                             |                                                                                    | Annex B 1<br><br>Appendix 8 / 20 |  |  |
| Intended use<br>Specifications (part 1)                                                                                                                                  |                       |                                                                                           |                             |                                                                                    |                                  |  |  |

## Specifications of intended use (part 2)

### Base materials:

- Reinforced or unreinforced normal weight concrete Strength classes C20/25 to C50/60 according to EN 206-1:2000

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions  
(zinc coated steel, stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist  
(stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure, to permanently damp internal conditions or in other particular aggressive conditions (high corrosion resistant steel)

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

### Design:

- Anchorages have to be designed by a responsible engineer with experience of concrete anchor design
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages under static or quasi-static actions are designed in accordance with:  
EOTA ETAG 001 Annex C, 08/2010 or CEN/TS 1992-4:2009

### Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- In case of aborted hole: The hole shall be filled with mortar
- Observe the effective anchorage depth
- Overhead installation is allowed

fischer Highbond-Anchor FHB II Inject

**Intended Use**  
Specifications (part 2)

**Annex B 2**

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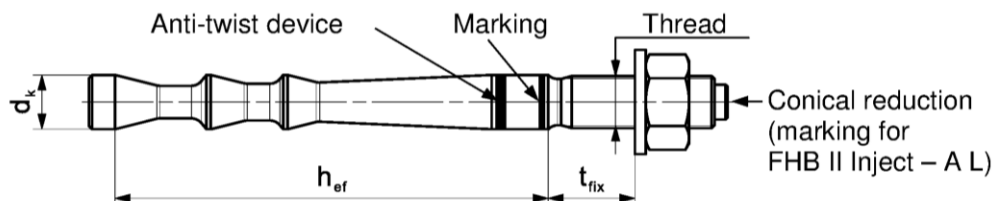
**Table B3.1:** Installation parameters for fischer Highbond – Anchor rods FHB II Inject – A L

| Anchor rod FHB II Inject– A L                                                       |                  | Thread             | M8x<br>60 | M10x<br>95 | M12x<br>100   120 |     | M16x<br>125   145   160 |     |     | M20x<br>210 | M24x<br>210 |  |
|-------------------------------------------------------------------------------------|------------------|--------------------|-----------|------------|-------------------|-----|-------------------------|-----|-----|-------------|-------------|--|
| Cone diameter                                                                       | d <sub>k</sub>   | [mm]               | 9,4       | 10,7       | 12,5              |     | 16,8                    |     |     | 23,0        |             |  |
| Width across flats                                                                  | SW               |                    | 13        | 17         | 19                |     | 24                      |     |     | 30          | 36          |  |
| Nominal drill hole diameter                                                         | d <sub>0</sub>   |                    | 10        | 12         | 14                |     | 18                      |     |     | 25          |             |  |
| Drill hole depth                                                                    | h <sub>0</sub>   |                    | 66        | 101        | 106               | 126 | 131                     | 151 | 166 | 216         |             |  |
| Effective anchorage depth                                                           | h <sub>ef</sub>  |                    | 60        | 95         | 100               | 120 | 125                     | 145 | 160 | 210         |             |  |
| Minimum spacing and minimum edge distance<br>s <sub>min</sub> = c <sub>min</sub>    |                  |                    | 40        |            | 50                |     | 55                      | 60  | 70  | 90          |             |  |
| Diameter of pre-positioned anchorage<br>clearance hole in the fixture <sup>1)</sup> | d <sub>f</sub> ≤ |                    | 9         | 12         | 14                |     | 18                      |     |     | 22          | 26          |  |
|                                                                                     | d <sub>f</sub> ≤ |                    | 11        | 14         | 16                |     | 20                      |     |     | 26          |             |  |
| Min. thickness of concrete member                                                   |                  | h <sub>min</sub>   | 100       | 140        |                   | 170 |                         | 190 | 220 | 280         |             |  |
| Installation torque                                                                 |                  | T <sub>inst</sub>  | [Nm]      | 15         | 20                | 40  |                         | 60  |     |             | 100         |  |
| Thickness of fixure                                                                 |                  | t <sub>fix</sub> ≤ | [mm]      | 1500       |                   |     |                         |     |     |             |             |  |
| fischer filling disk FFD <sup>2)</sup>                                              | ≥ d <sub>a</sub> | -                  |           | 26         | 30                |     | 38                      |     |     | 46          | 54          |  |
|                                                                                     | t <sub>s</sub>   | -                  |           | 6          | 6                 |     | 7                       |     |     | 8           | 10          |  |

<sup>1)</sup> For larger clearance holes in the fixture see EOTA ETAG 001 Annex C, 08/2010 or CEN/TS 1992-4:2009

<sup>2)</sup> Using fischer filling disk FFD reduces  $t_{fix}$  (usable length of the anchor)

### fischer Highbond – Anchor rod FHB II Inject – A L

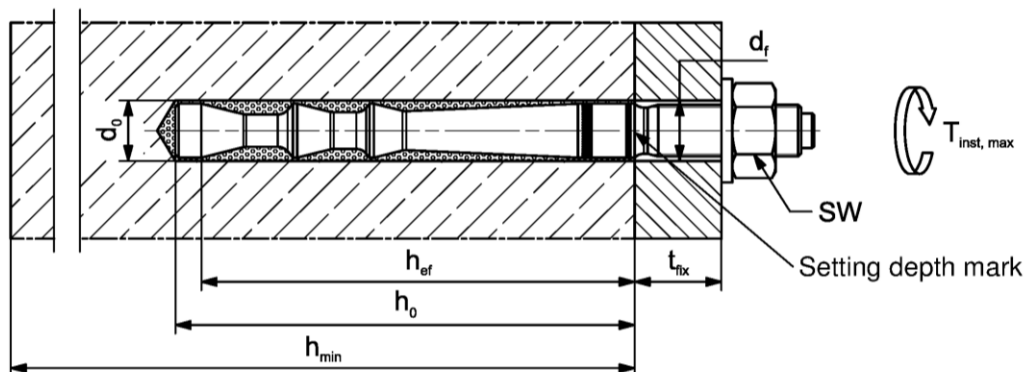


**Marking:** work symbol, size of anchor, setting depth. e.g.:  M10x95

For stainless steel additional **A4**. For high corrosion resistant steel additional **C**.

For high corrosion resistant steel additional marking **C** also on the face side

### Installation conditions:



Pictures not to scale

fischer Highbond-Anchor FHB II Inject

### Intended Use

Installation parameters fischer Highbond-Anchor rod FHB II Inject – A L

### Annex B 3

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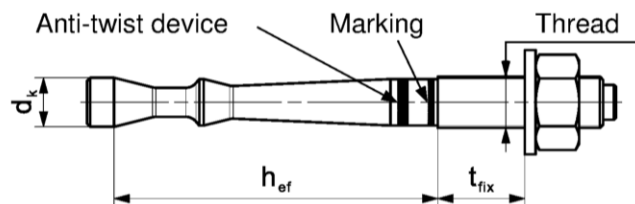
**Tabelle B4.1:** Installation parameters for fischer Highbond – Anchor rods FHB II Inject – A S

| Anchor rod FHB II Inject – A S                          |                                              | Thread | M10x |     | M12x | M16x | M20x | M24x |    |
|---------------------------------------------------------|----------------------------------------------|--------|------|-----|------|------|------|------|----|
|                                                         |                                              |        | 60   | 75  | 75   | 95   | 170  | 170  |    |
| Cone diameter                                           | d <sub>k</sub>                               | [mm]   | 9,4  |     | 11,3 | 14,5 | 23,0 |      |    |
| Width across flats                                      | SW                                           |        | 17   |     | 19   | 24   | 30   | 36   |    |
| Nominal drill hole diameter                             | d <sub>0</sub>                               |        | 10   |     | 12   | 16   | 25   |      |    |
| Drill hole depth                                        | h <sub>0</sub>                               |        | 66   | 81  | 81   | 101  | 176  |      |    |
| Effective anchorage depth                               | h <sub>ef</sub>                              |        | 60   | 75  | 75   | 95   | 170  |      |    |
| Minimum spacing and minimum edge distance               | s <sub>min</sub> = c <sub>min</sub>          |        | 40   |     |      |      | 50   | 80   |    |
| Diameter of clearance hole in the fixture <sup>1)</sup> | pre-positioned anchorage<br>d <sub>f</sub> ≤ |        | 12   |     |      | 14   | 18   | 22   | 26 |
|                                                         | push through anchorage<br>d <sub>f</sub> ≤   |        | 12   |     |      | 14   | 18   | 26   |    |
| Min. thickness of concrete member                       | h <sub>min</sub>                             |        | 100  | 120 |      | 150  | 240  |      |    |
| Installation torque                                     | T <sub>inst</sub>                            | [Nm]   | 15   |     | 30   | 50   | 100  |      |    |
| Thickness of fixure                                     | t <sub>fix</sub> ≤                           |        | 1500 |     |      |      |      |      |    |
| fischer filling disk FFD <sup>2)</sup>                  | ≥ d <sub>a</sub>                             | [mm]   | 26   |     | 30   | 38   | 46   | 54   |    |
|                                                         | t <sub>s</sub>                               |        | 6    |     | 6    | 7    | 8    | 10   |    |

<sup>1)</sup> For larger clearance holes in the fixture see EOTA ETAG 001 Annex C, 08/2010 or CEN/TS 1992-4-:2009

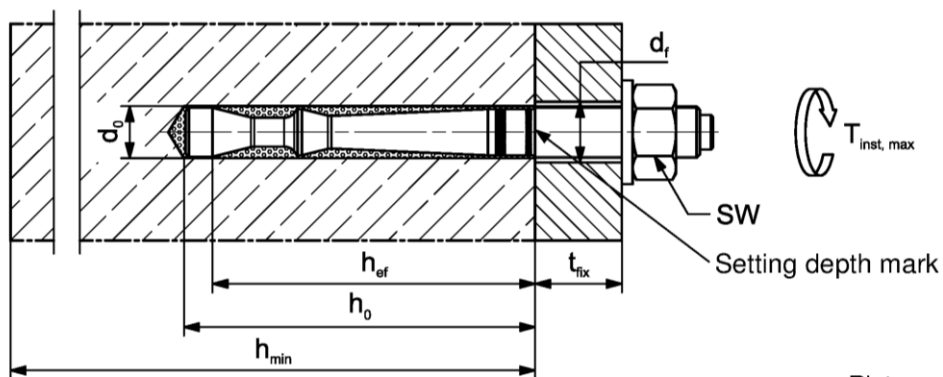
<sup>2)</sup> Using fischer filling disk FFD reduces  $t_{fix}$  (usable length of the anchor)

#### fischer Highbond – Anchor rod FHB II Inject – A S



**Marking:** work symbol, size of anchor, setting depth. e.g.:  M10x75  
For stainless steel additional **A4**. For high corrosion resistant steel additional **C**.  
For high corrosion resistant steel additional marking **C** also on the face side

#### Installation conditions:



Pictures not to scale

fischer Highbond-Anchor FHB II Inject

#### Intended Use

Installation parameters fischer Highbond-Anchor rod FHB II Inject– A S

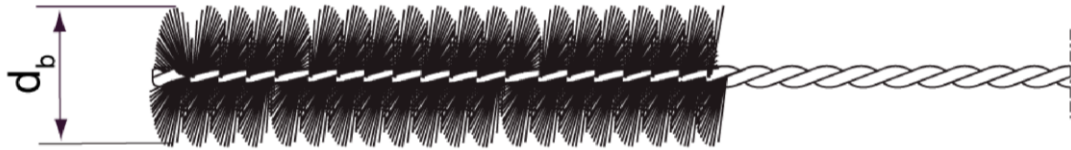
#### Annex B 4

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**Table B5.1:** Parameters of the cleaning brush BS (steel brush)

The size of the steel brush refers to the nominal drill hole diameter

|                     |       |      |    |    |    |    |    |    |
|---------------------|-------|------|----|----|----|----|----|----|
| Drill hole diameter | $d_0$ | [mm] | 10 | 12 | 14 | 16 | 18 | 25 |
| Brush diameter      | $d_b$ |      | 11 | 13 | 16 | 20 |    | 27 |

**Table B5.2:** Maximum processing time of the mortar **FIS HB** and minimum curing time  
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

| System temperature<br>[°C] | Maximum processing time<br>$t_{\text{work}}$ | Minimum curing time <sup>1)</sup><br>$t_{\text{cure}}$ |
|----------------------------|----------------------------------------------|--------------------------------------------------------|
| -5 to -1                   | ---                                          | 6 h                                                    |
| 0 to +4                    | ---                                          | 3 h                                                    |
| > +5 to +9                 | 15 min                                       | 90 min                                                 |
| > +10 to +19               | 6 min                                        | 35 min                                                 |
| > +20 to +29               | 4 min                                        | 20 min                                                 |
| > +30 to +40               | 2 min                                        | 12 min                                                 |

<sup>1)</sup> In wet concrete the curing times must be doubled

Pictures not to scale

fischer Highbond-Anchor FHB II Inject

#### Intended Use

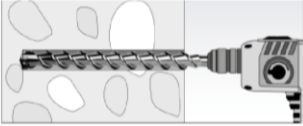
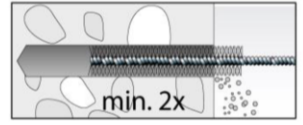
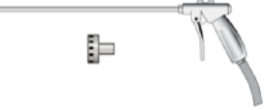
Parameters of the cleaning brush; Processing times and curing times

#### Annex B 5

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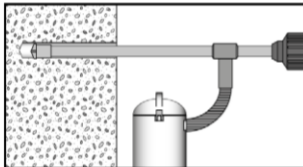
## Installation instructions part 1; Installation with injection mortar FIS HB

### Bohrlocherstellung und Bohrlochreinigung (Hammerbohren mit Standardbohrer)

|   |                                                                                   |                                                                                                                        |                                                                                                                                                                                                   |
|---|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 |  | Drill the hole with hammer drill.<br>Drill hole diameter $d_0$ and drill hole depth $h_0$ see <b>Tables B3.1, B4.1</b> |                                                                                                                                                                                                   |
| 2 |  | Blow out the drill hole twice.<br>If necessary, remove standing water out of the bore hole                             |                                                                                                                                                                                                   |
|   |  | For drill hole diameter $d_0 < 25$ mm with hand-blowout or oil-free compressed air                                     |  For drill hole diameter $d_0 = 25$ mm with oil-free compressed air ( $p \geq 6$ bar)<br>Use a cleaning nozzle. |
| 3 |  | Brush the bore hole twice.<br>Corresponding brushes see <b>Table B5.1</b>                                              |                                                                                                                                                                                                   |
| 4 |  | Blow out the drill hole twice                                                                                          |                                                                                                                                                                                                   |
|   |  | For drill hole diameter $d_0 < 25$ mm with hand-blowout or oil-free compressed air                                     |  For drill hole diameter $d_0 = 25$ mm with oil-free compressed air ( $p \geq 6$ bar)<br>Use a cleaning nozzle. |

Go to step 5

### Drilling and cleaning the hole (hammer drilling with hollow drill bit)

|   |                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                              |  |
|---|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| 1 |  | Check a suitable hollow drill (see <b>Table B1.1</b> )<br>for correct operation of the dust extraction                                                                                                                                                                                                                                                                                                       |  |
| 2 |  | Use a suitable dust extraction system, e. g. Bosch GAS 35 M AFC or a comparable dust extraction system with equivalent performance data<br>Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power.<br>Diameter of drill hole $d_0$ and drill hole depth $h_0$ see <b>Tables B3.1, B4.1</b> |  |

Go to step 5

fischer Highbond-Anchor FHB II Inject

#### Intended use

Installation instructions part 1; Installation with injection mortar

#### Annex B 6

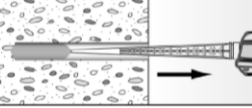
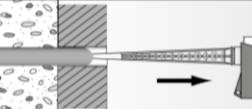
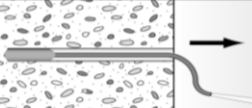
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## Installation instructions part 2; Installation with injection mortar FIS HB

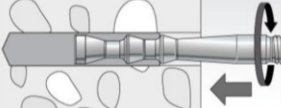
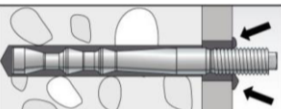
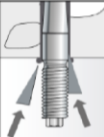
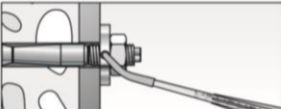
### Preparing the cartridge

|   |                                                                                                                                                                     |                                                                                                                                |
|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| 5 |                                                                                    | Remove the sealing cap<br>Screw on the static mixer<br>(the spiral in the static mixer must be clearly visible)                |
| 6 |   | Place the cartridge into the dispenser                                                                                         |
| 7 |   | Extrude approximately 10 cm of material until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey |

### Injection of the mortar

|   |                                                                                   |                                                                                                                                                                                                                                         |
|---|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8 |  | Fill approximately 2/3 of the drill hole with mortar. Exact quantity of mortar (travel scale on the cartridge) see instruction sheet. Fill the drill hole with mortar, always begin from the bottom of the hole to avoid bubbles        |
|   |  | <b>Push-through installation:</b> By using Highbond-Anchor rods <b>FHB II Inject - AL</b> the drill hole in the fixture must be also filled with mortar. By using Highbond-Anchor rods <b>FHB II Inject - AS</b> is this not necessary. |
|   |  | For drill hole depth $\geq 170$ mm use an extension tube                                                                                                                                                                                |

### Installation Highbond-Anchor rod FHB II Inject– A L and FHB II Inject – A S

|        |                                                                                      |                                                                                                                                                                                                                                                                                                                        |
|--------|--------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 9      |   | Only use clean and oil-free anchor rods.<br>Push the anchor rod down to the bottom of the hole, turning it slightly while doing so.                                                                                                                                                                                    |
| 10     |   | After inserting the anchor rod <b>FHB II Inject - AL</b> , surplus mortar must be escaped from the fixture.<br>After inserting the anchor rod <b>FHB II Inject - AS</b> , surplus mortar must be escaped from the bore hole or must be visible in the fixture.                                                         |
|        |   | For overhead installations support the anchor rod with wedges.<br>(e.g. fischer centering wedges)                                                                                                                                                                                                                      |
| 11     |   | Wait for the specified curing time $t_{cure}$ see <b>Table B5.2</b>                                                                                                                                                                                                                                                    |
| 12     |  | Mounting the fixture<br>$T_{inst}$ see <b>Tables B3.1, B4.1</b>                                                                                                                                                                                                                                                        |
| Option |   | After the minimum curing time is reached, the gap between anchor and fixture (annular clearance) may be filled with mortar via the fischer filling disc FFD. compressive strength $\geq 50$ N/mm <sup>2</sup> (e.g. FIS HB). ATTENTION: Using fischer filling disc FFD reduces $t_{fix}$ (usable length of the anchor) |

fischer Highbond-Anchor FHB II Inject

#### Intended use

Installation instructions part 2; Installation with injection mortar

#### Annex B 7

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**Table C1.1:** Characteristic values under static and quasi-static **tension load** for **fischer Highbond-Anchors FHB II Inject - A L**

| Anchor rod FHB II Inject – A L                             |                                  |          | M8x<br>60          | M10x<br>95 | M12x<br>100   120 |      | M16x<br>125   145   160 |     |     | M20x<br>210       | M24x<br>210 |
|------------------------------------------------------------|----------------------------------|----------|--------------------|------------|-------------------|------|-------------------------|-----|-----|-------------------|-------------|
| Bearing capacity under tensile load, steel failure         |                                  |          |                    |            |                   |      |                         |     |     |                   |             |
| Characteristic resistance<br>$N_{Rk,s}$                    | Steel, zinc plated               | [kN]     | 25,1               | 34,4       | 49,8              |      | 96,6                    |     |     | 137,6             |             |
|                                                            | Stainless steel A4               |          | 25,1               | 34,4       | 49,8              | 96,6 | 137,6                   |     |     |                   |             |
|                                                            | High corrosion resistant steel C |          |                    |            |                   |      |                         |     |     |                   |             |
| Partial safety factors <sup>1)</sup>                       |                                  |          |                    |            |                   |      |                         |     |     |                   |             |
| Partial safety factor<br>$\gamma_{Ms,N}$                   | Steel, zinc plated               | [-]      | 1,5 <sup>1)</sup>  |            |                   |      |                         |     |     |                   |             |
|                                                            | Stainless steel A4               |          | 1,5 <sup>1)</sup>  |            |                   |      |                         |     |     |                   |             |
|                                                            | High corrosion resistant steel C |          | 1,5 <sup>1)</sup>  |            |                   |      |                         |     |     |                   |             |
| Pullout failure in cracked concrete C20/25                 |                                  |          |                    |            |                   |      |                         |     |     |                   |             |
| Characteristic resistance                                  | $N_{Rk,p}$                       | [kN]     | --- <sup>2)</sup>  |            |                   |      |                         |     |     |                   |             |
| Pullout and splitting failure in uncracked concrete C20/25 |                                  |          |                    |            |                   |      |                         |     |     |                   |             |
| Characteristic resistance                                  | $N_{Rk,p}$                       | [kN]     | --- <sup>2)</sup>  |            |                   |      |                         |     |     |                   |             |
| Edge distance                                              | $C_{cr,sp}$                      | [mm]     | 300                | 476        | 380               | 600  | 375                     | 500 | 580 | 630               |             |
| Spacing                                                    | $S_{cr,sp}$                      |          | 150                | 238        | 190               | 300  | 188                     | 250 | 290 | 315               |             |
| Pullout and splitting failure in uncracked concrete C20/25 |                                  |          |                    |            |                   |      |                         |     |     |                   |             |
| Characteristic resistance                                  | $N_{Rk,p}$ <sup>3)</sup>         | [kN]     | 20                 | 35         | 40                | 50   | --- <sup>2)</sup>       | 75  | 95  | --- <sup>2)</sup> |             |
| Edge distance                                              | $C_{cr,sp}$                      | [mm]     | 1,5h <sub>ef</sub> |            |                   |      |                         |     |     |                   |             |
| Spacing                                                    | $S_{cr,sp}$                      |          | 3,0h <sub>ef</sub> |            |                   |      |                         |     |     |                   |             |
| Factors for the compressive strength of concrete > C20/25  |                                  |          |                    |            |                   |      |                         |     |     |                   |             |
| Increasing factor for $N_{Rk,p}$                           | C25/30                           | $\Psi_c$ | [-]                | 1,10       |                   |      |                         |     |     |                   |             |
|                                                            | C30/37                           |          |                    | 1,22       |                   |      |                         |     |     |                   |             |
|                                                            | C35/45                           |          |                    | 1,34       |                   |      |                         |     |     |                   |             |
|                                                            | C40/50                           |          |                    | 1,41       |                   |      |                         |     |     |                   |             |
|                                                            | C45/55                           |          |                    | 1,48       |                   |      |                         |     |     |                   |             |
|                                                            | C50/60                           |          |                    | 1,55       |                   |      |                         |     |     |                   |             |
| Factors acc. to CEN/TS 1992-4:2009 Section 6.2.2.3         |                                  |          |                    |            |                   |      |                         |     |     |                   |             |
| Uncracked concrete                                         | $k_{ucr}$                        | [-]      | 10,1               |            |                   |      |                         |     |     |                   |             |
| Cracked concrete                                           | $k_{cr}$                         |          | 7,2                |            |                   |      |                         |     |     |                   |             |
| Concrete cone failure                                      |                                  |          |                    |            |                   |      |                         |     |     |                   |             |
| Effective anchorage depth                                  | $h_{ef}$                         | [mm]     | 60                 | 95         | 100               | 120  | 125                     | 145 | 160 | 210               |             |
| Partial safety factor <sup>1) 4)</sup>                     | $\gamma_{Mc}$                    | [-]      | 1,5                | 1,5        |                   |      |                         |     |     |                   |             |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Not decisive (proof of splitting failure acc. ETAG 001, Annex C)

<sup>3)</sup> Proof of splitting failure acc. ETAG 001, Annex C, (Section 5.3). Instead of  $N_{Rk,c}^0$  use  $N_{Rk,p}$ .

<sup>4)</sup>  $\gamma_2 = 1,0$  is included

fischer Highbond-Anchor FHB II Inject

#### Performances

Characteristic values under static and quasi-static tension load for  
fischer Highbond-Anchor FHB II Inject – A L

#### Annex C 1

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**Table C2.1:** Characteristic values under static and quasi-static **tension load** for **fischer Highbond-Anchor FHB II Inject – A S**

| Anchor rod FHB II Inject – A S                             |                                  |          | M10x              |      | M12x | M16x              | M20x  | M24x |
|------------------------------------------------------------|----------------------------------|----------|-------------------|------|------|-------------------|-------|------|
|                                                            |                                  |          | 60                | 75   | 75   | 95                | 170   | 170  |
| Bearing capacity under tensile load, steel failure         |                                  |          |                   |      |      |                   |       |      |
| Characteristic resistance<br>$N_{Rk,s}$                    | Steel, zinc plated               | [kN]     | 25,1              |      | 34,4 | 61,6              | 128,5 |      |
|                                                            | Stainless steel A4               |          |                   |      |      |                   |       |      |
|                                                            | High corrosion resistant steel C |          | 25,1              |      | 34,4 | 61,6              | 128,5 |      |
| Partial safety factors <sup>1)</sup>                       |                                  |          |                   |      |      |                   |       |      |
| Partial safety factor<br>$\gamma_{Ms,N}$                   | Steel, zinc plated               | [-]      | 1,5 <sup>1)</sup> |      |      |                   |       |      |
|                                                            | Stainless steel A4               |          | 1,5 <sup>1)</sup> |      |      |                   |       |      |
|                                                            | High corrosion resistant steel C |          | 1,5 <sup>1)</sup> |      |      |                   |       |      |
| Pullout failure in cracked concrete C20/25                 |                                  |          |                   |      |      |                   |       |      |
| Characteristic resistance                                  | $N_{Rk,p}$                       | [kN]     | --- <sup>2)</sup> |      |      |                   |       |      |
| Pullout and splitting failure in uncracked concrete C20/25 |                                  |          |                   |      |      |                   |       |      |
| Characteristic resistance                                  | $N_{Rk,p}$                       | [kN]     | --- <sup>2)</sup> |      |      |                   |       |      |
| Edge distance                                              | $c_{cr,sp}$                      | [mm]     | 300               |      |      | 340               | 510   |      |
| Spacing                                                    | $s_{cr,sp}$                      |          | 150               |      |      | 170               | 255   |      |
| Pullout and splitting failure in uncracked concrete C20/25 |                                  |          |                   |      |      |                   |       |      |
| Characteristic resistance                                  | $N_{Rk,p}$ <sup>3)</sup>         | [kN]     | 20                | 25   | 40   | --- <sup>2)</sup> |       |      |
| Edge distance                                              | $c_{cr,sp}$                      | [mm]     | 1,5 $h_{ef}$      |      |      |                   |       |      |
| Spacing                                                    | $s_{cr,sp}$                      |          | 3,0 $h_{ef}$      |      |      |                   |       |      |
| Factors for the compressive strength of concrete > C20/25  |                                  |          |                   |      |      |                   |       |      |
| Increasing factor for $N_{Rk,p}$                           | C25/30                           | $\Psi_c$ | [-]               | 1,10 |      |                   |       |      |
|                                                            | C30/37                           |          |                   | 1,22 |      |                   |       |      |
|                                                            | C35/45                           |          |                   | 1,34 |      |                   |       |      |
|                                                            | C40/50                           |          |                   | 1,41 |      |                   |       |      |
|                                                            | C45/55                           |          |                   | 1,48 |      |                   |       |      |
|                                                            | C50/60                           |          |                   | 1,55 |      |                   |       |      |
| Factors acc. to CEN/TS 1992-4:2009 Section 6.2.2.3         |                                  |          |                   |      |      |                   |       |      |
| Uncracked concrete                                         | $k_{ucr}$                        | [-]      | 10,1              |      |      |                   |       |      |
| Cracked concrete                                           | $k_{cr}$                         |          | 7,2               |      |      |                   |       |      |
| Concrete cone failure                                      |                                  |          |                   |      |      |                   |       |      |
| Effective anchorage depth                                  | $h_{ef}$                         | [mm]     | 60                | 75   | 95   | 170               |       |      |
| Partial safety factor <sup>1) 4)</sup>                     | $\gamma_{Mc}$                    | [-]      | 1,5               | 1,5  |      |                   |       |      |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Not decisive (proof of splitting failure acc. ETAG 001, Annex C)

<sup>3)</sup> Proof of splitting failure acc. ETAG 001, Annex C, (Section 5.3). Instead of  $N_{Rk,C}^0$  use  $N_{Rk,p}$ .

4)  $\gamma_2 = 1,0$  is included

fischer Highbond-Anchor FHB II Inject

## Performances

Characteristic values under static and quasi-static tension load for  
fischer Highbond-Anchor FHB II Inject – A S

## Annex C 2

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**Table C3.1:** Characteristic values under static and quasi-static **shear load** for **fischer Highbond-Anchor FHB II Inject – A L**

| Anchor rod FHB II Inject – A L                                                      |                                                         |              |                 | M8x<br>60 | M10x<br>95 | M12x<br>100   120 |     | M16x<br>125   145   160 |     |     | M20x<br>210 | M24x<br>210 |
|-------------------------------------------------------------------------------------|---------------------------------------------------------|--------------|-----------------|-----------|------------|-------------------|-----|-------------------------|-----|-----|-------------|-------------|
| Bearing capacity under shear load, steel failure                                    |                                                         |              |                 |           |            |                   |     |                         |     |     |             |             |
| without lever arm                                                                   |                                                         |              |                 |           |            |                   |     |                         |     |     |             |             |
| Characteristic resistance                                                           | Steel, zinc plated                                      | $V_{Rk,s}$   | [kN]            | 13,7      | 20,8       | 30,3              |     | 56,3                    |     |     | 87,9        | 126,9       |
|                                                                                     | Stainless steel A4 and High corrosion resistant steel C |              |                 | 15,2      | 23,2       | 33,7              |     | 62,7                    |     |     | 97,9        | 141         |
| with lever arm                                                                      |                                                         |              |                 |           |            |                   |     |                         |     |     |             |             |
| Characteristic bending moment                                                       | Steel, zinc plated                                      | $M^0_{Rk,s}$ | [Nm]            | 31        | 62         | 105               |     | 266                     |     |     | 519         | 896         |
|                                                                                     | Stainless steel A4 and High corrosion resistant steel C |              |                 | 31        | 62         | 105               |     | 266                     |     |     | 519         | 896         |
| Partial safety factors                                                              |                                                         |              |                 |           |            |                   |     |                         |     |     |             |             |
| Partial safety factor <sup>1)</sup>                                                 |                                                         |              | $\gamma_{Ms,V}$ | [-]       | 1,25       |                   |     |                         |     |     |             |             |
| Ductility factor acc. to CEN/TS 1992-4-5:2009 Section 6.3.2.1                       |                                                         |              | $k_2$           | [-]       | 1,0        |                   |     |                         |     |     |             |             |
| Concrete pry-out failure                                                            |                                                         |              |                 |           |            |                   |     |                         |     |     |             |             |
| Factor k acc. TR029 Section 5.2.3.3 or $k_3$ acc.CEN/TS 1992-4-5:2009 Section 6.3.3 |                                                         |              | $k_{(3)}$       | [-]       | 2,0        |                   |     |                         |     |     |             |             |
| Partial safety factors <sup>1)</sup>                                                |                                                         |              | $\gamma_{Mcd}$  |           | 1,5        |                   |     |                         |     |     |             |             |
| Concrete edge failure                                                               |                                                         |              |                 |           |            |                   |     |                         |     |     |             |             |
| Effective length of anchor                                                          |                                                         |              | $l_f$           | [mm]      | 60         | 95                | 100 | 112                     | 125 | 144 |             | 200         |
| Calculation diameter                                                                |                                                         |              | d               |           | 10         | 12                | 14  |                         | 18  |     |             | 25          |
| Partial safety factor <sup>1)</sup>                                                 |                                                         |              | $\gamma_{Mc}$   | [-]       | 1,5        |                   |     |                         |     |     |             |             |

<sup>1)</sup> In absence of other national regulations

fischer Highbond-Anchor FHB II Inject

## Performances

Characteristic values under static and quasi-static shear load for  
fischer Highbond-Anchor FHB II Inject – A L

## Annex C 3

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**Table C4.1:** Characteristic values under static and quasi-static **shear load** for **fischer Highbond-Anchor FHB II Inject – A S**

| Anchor rod FHB II Inject – A S                                                                                                        |                                                         |                 | M10x |      | M12x | M16x | M20x                                 | M24x  |
|---------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|-----------------|------|------|------|------|--------------------------------------|-------|
|                                                                                                                                       |                                                         |                 | 60   | 75   | 75   | 95   | 170                                  | 170   |
| <b>Bearing capacity under shear load, steel failure</b>                                                                               |                                                         |                 |      |      |      |      |                                      |       |
| <b>without lever arm</b>                                                                                                              |                                                         |                 |      |      |      |      |                                      |       |
| Characteristic resistance                                                                                                             | Steel, zinc plated                                      | $V_{Rk,s}$      | [kN] | 19,7 | 27,3 | 50,8 | 80,3                                 | 114,2 |
|                                                                                                                                       | Stainless steel A4                                      |                 |      | 24,1 | 33,7 | 62,7 | 97,9                                 | 124,5 |
|                                                                                                                                       | High corrosion resistant steel C                        |                 |      | 24,1 | 33,7 | 62,7 | 97,9                                 | 141   |
| <b>with lever arm</b>                                                                                                                 |                                                         |                 |      |      |      |      |                                      |       |
| Characteristic bending moment                                                                                                         | Steel, zinc plated                                      | $M^0_{Rk,s}$    | [Nm] | 62   | 105  | 266  | 519                                  | 896   |
|                                                                                                                                       | Stainless steel A4 and High corrosion resistant steel C |                 |      | 62   | 105  | 266  | 519                                  | 896   |
|                                                                                                                                       |                                                         |                 |      |      |      |      |                                      |       |
| <b>Partial safety factors</b>                                                                                                         |                                                         |                 |      |      |      |      |                                      |       |
| Partial safety factor <sup>1)</sup>                                                                                                   |                                                         | $\gamma_{Ms,V}$ | [-]  | 1,25 |      |      |                                      |       |
| Ductility factor acc. to CEN/TS 1992-4-5:2009 Section 6.3.2.1                                                                         |                                                         | $k_2$           | [-]  | 1,0  |      |      |                                      |       |
| <b>Concrete pry-out failure</b>                                                                                                       |                                                         |                 |      |      |      |      |                                      |       |
| Factor k acc. TR029 Section 5.2.3.3 or $k_3$ acc.CEN/TS 1992-4-5:2009 Section 6.3.3                                                   |                                                         | $k_{(3)}$       | [-]  | 2,0  |      |      |                                      |       |
| Partial safety factors <sup>1)</sup>                                                                                                  |                                                         | $\gamma_{Mcp}$  | [-]  | 1,5  |      |      |                                      |       |
| <b>Concrete edge failure</b>                                                                                                          |                                                         |                 |      |      |      |      |                                      |       |
| Effective length of anchor                                                                                                            | $l_f$                                                   | [mm]            | 60   | 75   | 95   | 170  |                                      |       |
| Calculation diameter                                                                                                                  | d                                                       |                 | 10   | 12   | 16   | 25   |                                      |       |
| Partial safety factor <sup>1)</sup>                                                                                                   |                                                         | $\gamma_{Mc}$   | [-]  | 1,5  |      |      |                                      |       |
| <sup>1)</sup> In absence of other national regulations                                                                                |                                                         |                 |      |      |      |      |                                      |       |
| fischer Highbond-Anchor FHB II Inject                                                                                                 |                                                         |                 |      |      |      |      | <b>Annex C 4</b><br>Appendix 18 / 20 |       |
| <b>Performances</b><br>Characteristic values under static and quasi-static shear load for fischer Highbond-Anchor FHB II Inject – A S |                                                         |                 |      |      |      |      |                                      |       |

**Table C5.1: Displacement for fischer Highbond-Anchor FHB II Inject – A L**

| Anchor rod<br>FHB II Inject – A L       | M8x<br>60 | M10x<br>95 | M12x<br>100    120 |      | 125  | M16x<br>145    160 |      | M20x<br>210 | M24x<br>210 |
|-----------------------------------------|-----------|------------|--------------------|------|------|--------------------|------|-------------|-------------|
| <b>Displacement under tension load</b>  |           |            |                    |      |      |                    |      |             |             |
| <b>Cracked concrete</b>                 |           |            |                    |      |      |                    |      |             |             |
| Tension load    [kN]                    | 6,6       | 15,9       | 17,1               | 22,5 | 24,0 | 30,0               | 34,7 | 52,2        | 52,2        |
| $\delta_{N0}$ [mm]                      | 0,8       |            |                    |      | 0,6  |                    |      |             |             |
| $\delta_{N\infty}$                      | 1,7       |            |                    |      |      |                    |      |             |             |
| <b>Uncracked concrete</b>               |           |            |                    |      |      |                    |      |             |             |
| Tension load    [kN]                    | 9,3       | 22,3       | 24,0               | 31,6 | 33,6 | 42,0               | 48,7 | 73,2        | 73,2        |
| $\delta_{N0}$ [mm]                      | 0,2       | 0,4        |                    |      |      |                    |      | 0,6         |             |
| $\delta_{N\infty}$                      | 1,7       |            |                    |      |      |                    |      |             |             |
| <b>Displacement under shear load</b>    |           |            |                    |      |      |                    |      |             |             |
| <b>Uncracked or cracked concrete</b>    |           |            |                    |      |      |                    |      |             |             |
| <b>Steel zinc plated</b>                |           |            |                    |      |      |                    |      |             |             |
| Shear load        [kN]                  | 7,8       | 11,9       | 17,3               |      | 32,2 |                    |      | 50,2        | 72,5        |
| $\delta_{V0}$ [mm]                      | 1,2       |            | 1,3                |      |      |                    | 3,5  |             |             |
| $\delta_{V\infty}$                      | 1,8       |            | 2,0                |      |      |                    | 5,3  |             |             |
| <b>Stainless steel A4</b>               |           |            |                    |      |      |                    |      |             |             |
| Shear load        [kN]                  | 8,7       | 13,3       | 19,3               |      | 35,8 |                    |      | 55,9        | 80,6        |
| $\delta_{V0}$ [mm]                      | 1,0       |            | 1,1                |      | 2,2  |                    |      | 3,5         |             |
| $\delta_{V\infty}$                      | 1,5       |            | 1,7                |      | 3,3  |                    |      | 5,3         |             |
| <b>High corrosion resistant steel C</b> |           |            |                    |      |      |                    |      |             |             |
| Shear load        [kN]                  | 8,7       | 13,3       | 19,3               |      | 35,8 |                    |      | 55,9        | 80,6        |
| $\delta_{V0}$ [mm]                      | 1,2       |            | 1,3                |      | 2,4  |                    |      | 3,7         | 5,0         |
| $\delta_{V\infty}$                      | 1,8       |            | 2,0                |      | 3,6  |                    |      | 5,6         | 7,5         |

fischer Highbond-Anchor FHB II Inject

## Performances

Displacement for fischer Highbond-Anchor FHB II Inject - A L

## Annex C 5

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**Table C6.1:** Displacement for **fischer Highbond-Anchor FHB II Inject – A S**

|                                                                                     |                          |           |                          |                          |                                      |                           |
|-------------------------------------------------------------------------------------|--------------------------|-----------|--------------------------|--------------------------|--------------------------------------|---------------------------|
| <b>Anchor rod</b><br><b>FHB II Inject – A S</b>                                     | <b>M10x</b><br><b>60</b> | <b>75</b> | <b>M12x</b><br><b>75</b> | <b>M16x</b><br><b>95</b> | <b>M20x</b><br><b>170</b>            | <b>M24x</b><br><b>170</b> |
| <b>Displacement under tension load</b>                                              |                          |           |                          |                          |                                      |                           |
| <b>Cracked concrete</b>                                                             |                          |           |                          |                          |                                      |                           |
| Tension load [kN]                                                                   | 6,6                      | 11,1      | 15,9                     | 38,0                     |                                      |                           |
| $\delta_{N0}$ [mm]                                                                  | 0,8                      | 0,3       | 0,4                      | 0,6                      |                                      |                           |
| $\delta_{N\infty}$                                                                  | 1,7                      |           |                          |                          |                                      |                           |
| <b>Uncracked concrete</b>                                                           |                          |           |                          |                          |                                      |                           |
| Tension load [kN]                                                                   | 9,3                      | 15,6      | 22,3                     | 53,3                     |                                      |                           |
| $\delta_{N0}$ [mm]                                                                  | 0,2                      |           |                          |                          | 0,5                                  |                           |
| $\delta_{N\infty}$                                                                  | 1,7                      |           |                          |                          |                                      |                           |
| <b>Displacement under shear load</b>                                                |                          |           |                          |                          |                                      |                           |
| <b>Cracked or uncracked concrete</b>                                                |                          |           |                          |                          |                                      |                           |
| <b>Steel zinc plated</b>                                                            |                          |           |                          |                          |                                      |                           |
| Shear load [kN]                                                                     | 11,3                     | 12,7      | 29,0                     | 45,9                     | 65,3                                 |                           |
| $\delta_{V0}$ [mm]                                                                  | 1,2                      | 1,5       | 2,8                      |                          |                                      |                           |
| $\delta_{V\infty}$                                                                  | 1,8                      | 2,3       | 4,2                      |                          |                                      |                           |
| <b>Stainless steel A4</b>                                                           |                          |           |                          |                          |                                      |                           |
| Shear load [kN]                                                                     | 13,8                     | 19,3      | 35,8                     | 55,9                     | 71,1                                 |                           |
| $\delta_{V0}$ [mm]                                                                  | 1,0                      | 1,1       | 2,2                      | 3,5                      |                                      |                           |
| $\delta_{V\infty}$                                                                  | 1,5                      | 1,7       | 3,3                      | 5,3                      |                                      |                           |
| <b>High corrosion resistant steel C</b>                                             |                          |           |                          |                          |                                      |                           |
| Shear load [kN]                                                                     | 13,8                     | 19,3      | 35,8                     | 55,9                     | 80,6                                 |                           |
| $\delta_{V0}$ [mm]                                                                  | 1,2                      | 1,3       | 2,4                      | 3,7                      | 5,0                                  |                           |
| $\delta_{V\infty}$                                                                  | 1,8                      | 2,0       | 3,6                      | 5,6                      | 7,5                                  |                           |
|                                                                                     |                          |           |                          |                          |                                      |                           |
| fischer Highbond-Anchor FHB II Inject                                               |                          |           |                          |                          | <b>Annex C 6</b><br>Appendix 20 / 20 |                           |
| <b>Performances</b><br>Displacement for fischer Highbond-Anchor FHB II Inject - A S |                          |           |                          |                          |                                      |                           |