

DECLARAÇÃO DE DESEMPENHO

DoP 0193

para fischer Anchor bolt FXA, FXA R (Ancoragem metálica para utilização em betão)

PT

1. <u>Código de identificação único do produto-tipo:</u>	DoP 0193		
2. <u>Utilização(ões) prevista(s):</u>	Fixação pós-instalada em betão não fissurado. Ver anexos, especialmente anexos B1- B3		
3. <u>Fabricante:</u>	fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Alemanha		
4. <u>Representante autorizado:</u>	-		
5. <u>Sistema(s) de avaliação e verificação da regularidade do desempenho (AVCP):</u>	1		
6. <u>Documento de Avaliação Europeu:</u>	EAD 330232-01-0601, (Edition 12/ 2019)		
Avaliação Técnica Europeia:	ETA-13/0772; 2020-07-14		
Organismo de Avaliação Técnica:	DIBt- Deutsches Institut für Bautechnik		
Organismo(s) notificado(s):	1343 MPA Darmstadt / 2873 TU Darmstadt		
7. <u>Desempenho(s) declarado(s):</u>			
Resistência mecânica e estabilidade (BWR 1)			
Características de resistência à tração (para acção estática e quase-estática):	Resistência à rotura do aço:	Anexo C1	E _s = 210 000 MPa
	Resistência à rotura por arranque:	Anexo C1	
	Resistência à rotura por cone de betão:	Anexo C1	k _{cr,N} = NPD
	Robustez:	Anexo C1	
	Distância mínima ao bordo e espaçamento:	Anexo C2	
Distância ao bordo para prevenir rotura por fendilhação:	Anexo C1		
Características de resistência ao corte (para acção estática e quase-estática), Método A:	Resistência à rotura do aço (corte):	Anexo C2	
	Resistência do betão ao destacamento:	Anexo C2	
Resistência característica e Deslocamentos para as categorias de performance sísmica C1 e C2:	Resistência à tração, deslocamentos, categoria C1:	NPD	
	Resistência à tração, deslocamentos, categoria C2:	NPD	
	Resistência ao corte, deslocamentos, categoria C1:	NPD	
	Resistência ao corte, deslocamentos, categoria C2:	NPD	
	Factor espaço anular:	NPD	
Resistência característica para design simplificado:	Método B:	NPD	
	Método C:	NPD	
Deslocamentos e durabilidade:	Deslocamentos sobre ações estáticas ou quase-estáticas:	Anexo C2	
	Durabilidade:	Anexos A3, B1	
Segurança em caso de incêndio (BWR 2)			
Reação ao fogo:	Classe (A1)		
Resistência ao fogo:	Resistência em caso de incêndio, rotura do aço	NPD	
	Resistência em caso de incêndio, rotura por	NPD	
	Resistência em caso de incêndio, rotura do aço	NPD	



8. Documentação Técnica Adequada e/ou
Documentação Técnica Específica:

O desempenho do produto identificado acima está em conformidade com o conjunto de desempenhos declarados. A presente declaração de desempenho é emitida, em conformidade com o Regulamento (UE) n.º 305/2011, sob a exclusiva responsabilidade do fabricante identificado acima.

Assinado por e em nome do fabricante por:

ppa. Thilo Prg

Thilo Pregartner, Dr.-Ing.
Tumlingen, 2020-07-28

i.V. P. Sch

Peter Schillinger, Dipl.-Ing.

Este DoP foi preparado em diferentes línguas. Em caso de litígio sobre a interpretação, a versão em inglês prevalecerá sempre.

O Anexo inclui informações voluntárias e complementares em inglês que excedem os requisitos legais (linguisticamente especificados).

Specific Part

1 Technical description of the product

The fischer Bolt anchor FXA and FXA R is an anchor made of zinc plate or stainless steel which is placed into a drilled hole and anchored by torque-controlled expansion.
The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.
The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1 and C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 2
Displacements (static and quasi-static loading)	See Annex C 2
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed
Durability	See Annex B 1

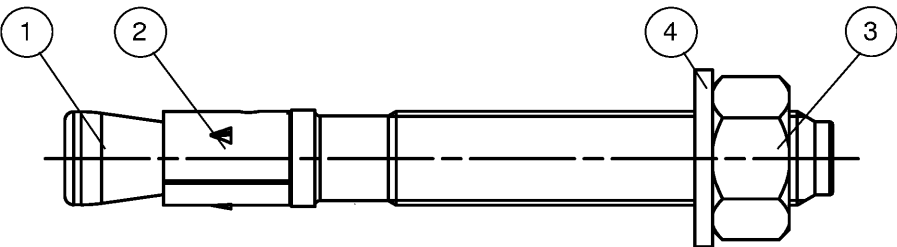
3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

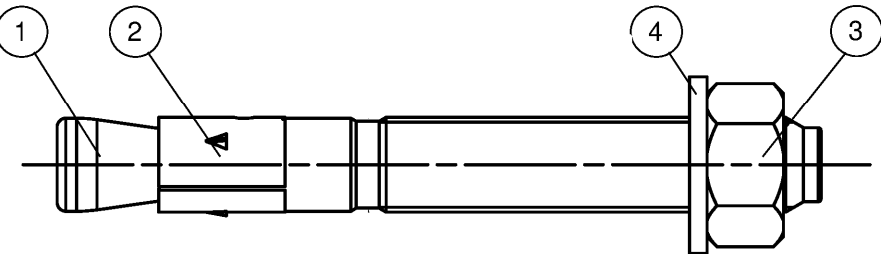
4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].
The system to be applied is: 1

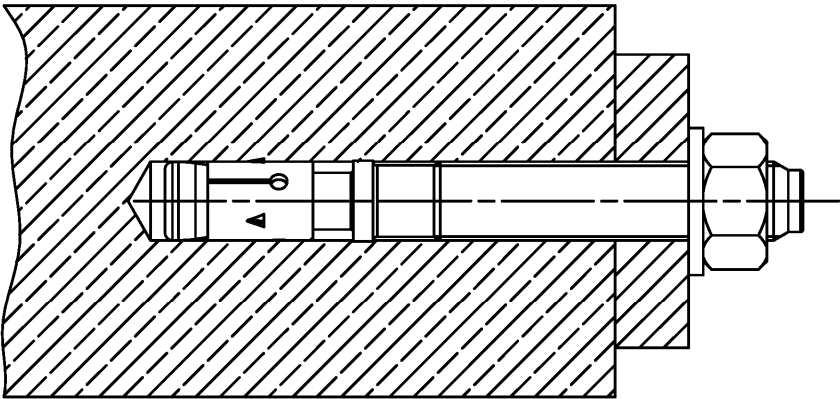
Cone bolt manufactured by cold - forming:



Cone bolt manufactured by turning:



- ① Cone bolt (cold – formed or turned)
- ② Expansion sleeve
- ③ Hexagon nut
- ④ Washer



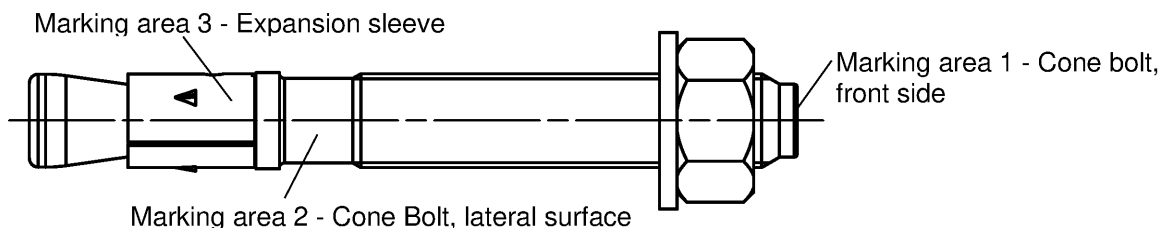
(Fig. not to scale)

fischer Bolt Anchor FXA, FXA R

Product description
Installed condition

Annex A 1

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Product label, example:

Brand | type of anchor
placed on marking area 2 or marking area 3

FXA 12/10 R

thread size / thickness of fixture (t_{fix})
identification R
placed on marking area 2

Table A2.1: Letter-code on marking area 1 and maximum thickness of fixture t_{fix} :

Marking	A	B	C	D	E	F	G	H	I	K	L	M	N	O	P	R	S	T	U	V	W	X	Y	Z
Max. t_{fix}	5	10	15	20	25	30	35	40	45	50	60	70	80	90	100	120	140	160	180	200	250	300	350	400

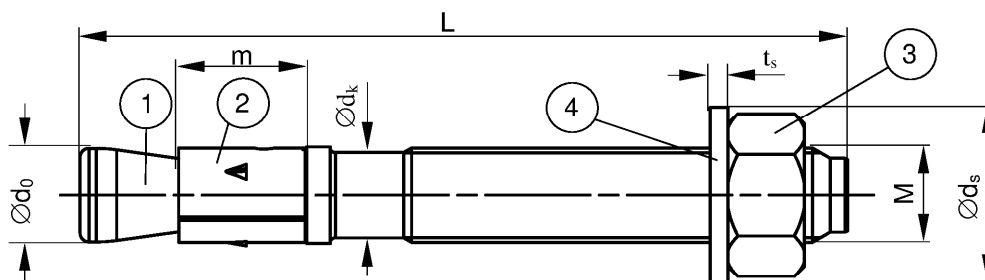


Table A2.2: Anchor dimensions [mm]

Part	Designation		FXA, FXA R			
			M8	M10	M12	M16
1	Cone bolt	M	8	10	12	16
		$\varnothing d_0$ =	7,9	9,9	11,9	15,9
		$\varnothing d_k$	7,1	8,9	10,8	14,5
2	Expansion sleeve	m =	11,5	13,5	16,5	21,5
3	Hexagon nut	SW =	13	17	19	24
4	Washer	t_s	1,4	1,8	2,3	2,7
		$\varnothing d_s$ ≥	15	19	23	29
Thickness of fixture		t_{fix} ≥	0			
		t_{fix} ≤	200	250	300	400
Length of anchor		L_{min}	56	71	86	120
		L_{max} =	261	316	396	520

(Fig. not to scale)

fischer Bolt Anchor FXA, FXA R

Product description

Product label and letter code and anchor dimensions

Annex A 2

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Table A3.1: Materials FXA (zinc plated $\geq 5\mu\text{m}$, DIN EN ISO 4042:2018)

Part	Designation	Material
1	Cone bolt	Cold form steel or free cutting steel
2	Expansion sleeve	Cold strip, EN 10139:2016 ¹⁾
3	Hexagon nut	Steel, property class min. 8, EN ISO 898-2:2012
4	Washer	Cold strip, EN 10139:2013

¹⁾ Optional stainless steel EN 10088:2014

Table A3.2: Materials FXA R

Part	Designation	Material
1	Cone bolt	Stainless steel EN 10088:2014
2	Expansion sleeve	
3	Hexagon nut	Stainless steel EN 10088:2014 ISO 3506-2: 2009; property class min. 70
4	Washer	Stainless steel EN 10088:2014

fischer Bolt Anchor FXA, FXA R

Product description

Materials

Annex A 3

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Specifications of intended use

fischer Bolt Anchor FXA, FXA R		M8	M10	M12	M16
Material	Steel	✓			
	Zinc plated				
Stainless steel					
R					
Static and quasi-static loads					
Uncracked concrete					

Base materials:

- Reinforced or unreinforced normal concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions: **FXA**
- For all other conditions according to EN 1993-1-4:2015-10 corresponding to corrosion resistance class CRC III **FXA R**

Design:

- Anchorage is to be designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Design of fastenings according to EN 1992-4:2018 and TR 055

fischer Bolt Anchor FXA, FXA R

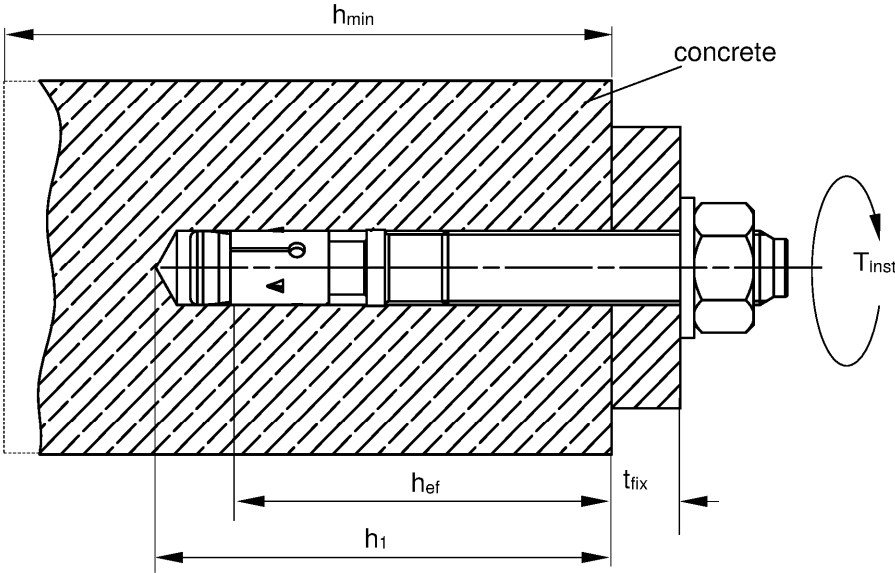
Intended Use
Specifications

Annex B 1

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Table B2.1: Installation parameters

Type of anchor / size		FXA, FXA R			
		M8	M10	M12	M16
Nominal drill hole diameter	$d_0 =$	8	10	12	16
Cutting diameter of drill bit	$d_{cut} \leq$	8,45	10,45	12,5	16,5
Effective anchorage depth	$h_{ef} =$ [mm]	40	50	65	80
Depth of drill hole in concrete	$h_1 \geq$	56	68	85	104
Diameter of clearance hole in the fixture	$d_f \leq$	9	12	14	18
Required torque moment FXA (zinc plated)	$T_{inst} =$ [Nm]	15	30	50	100
Required torque moment FXA R		10	20	35	80



- h_{ef} = Effective embedment depth
 t_{fix} = Thickness of the fixture
 h_1 = Depth of drill hole to deepest point
 h_{min} = Minimum thickness of concrete member
 T_{inst} = Required setting torque

(Fig. not to scale)

fischer Bolt Anchor FXA, FXA R

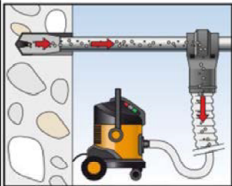
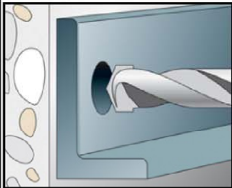
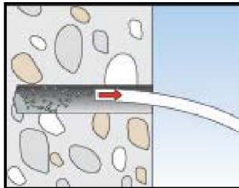
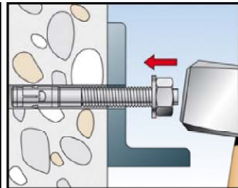
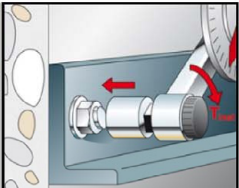
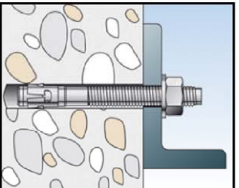
Intended Use
Installation parameters

Annex B 2

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Installation instructions

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener
- Checking before placing the fastener to ensure that the strength class of the concrete in which the fastener is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply
- Check of concrete being well compacted, e.g. without significant voids
- Hammer or hollow drilling
- Drill hole created perpendicular +/- 5° to concrete surface, positioning without damaging the reinforcement
- In case of aborted hole: new drilling at a minimum distance twice the depth of the aborted drill hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application

Hollow drilling					
	Continue with step 3, 4 and 5				
Hammer drilling					
	1	2	3	4	5

No.	Description	
1	Create drill hole with hammer drill	Create drill hole with hollow drill and vacuum cleaner
2	Clean bore hole	-
3	Set anchor	
4	Expand anchor with prescribed installation torque T_{inst}	
5	Finished installation	

Types of drills

Hammer drill



Hollow drill



fischer Bolt Anchor FXA, FXA R

Intended Use
Installation instructions

Table C1.1: Characteristic values of **tension** resistance under static and quasi-static action

Type of anchor / size			FXA, FXA R			
			M8	M10	M12	M16
Steel failure						
Characteristic resistance	N _{Rk,s}	[kN]	16	25	36	67
Partial factor	γ _{Ms} ¹⁾	[-]	1,4			1,5
Pullout failure						
Characteristic resistance C20/25	N _{Rk,p}	[kN]	12	16	25	35
Increasing factors for N _{Rk,p}	ψ/c	C25/30	1,12			
		C30/37	1,23			
		C35/45	1,32			
		C40/50	1,41			
		C45/55	1,50			
		C50/60	1,58			
Installation sensitivity factor	γ _{inst}	[-]	1,2			1,0
Concrete cone and splitting failure						
Effective anchorage depth	h _{ef}	[mm]	40	50	65	80
Factor for uncracked concrete	k _{ucr,N}	[-]	11,0 ²⁾			
Characteristic spacing	s _{cr,N}	[mm]	3 h _{ef}			
Characteristic edge distance	c _{cr,N}		1,5 h _{ef}			
Spacing (splitting failure)	s _{cr,sp}		190	200	290	350
Edge distance (splitting failure)	c _{cr,sp}		95	100	145	175
Characteristic resistance to splitting	N ⁰ _{Rk,sp}	[kN]	min {N ⁰ _{Rk,c} , N _{Rk,p} } ³⁾			

¹⁾ In absence of other national regulations

²⁾ Based on concrete strength as cylinder strength

³⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

fischer Bolt Anchor FXA, FXA R

Performances

Characteristic values of tension resistance

Annex C 1

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Table C2.1: Characteristic values of **shear** resistance under static and quasi-static action

Type of anchor / size			FXA, FXA R			
			M8	M10	M12	M16
Installation factor γ_{inst} [-]			1,2			1,0
Steel failure without lever arm						
Characteristic resistance $V_{Rk,s}^0$ [kN]			11	17	25	47
Partial factor for steel failure $\gamma_{Ms}^{1)}$ [-]			1,25			
Steel failure with lever arm and concrete pryout failure						
Characteristic bending moment $M_{Rk,s}^0$ [Nm]			23	45	79	200
Partial factor for steel failure $\gamma_{Ms}^{1)}$			1,25			
Factor for ductility k_7 [-]			1,0			
Factor for pryout k_8			1		2	
Concrete edge failure						
Effective length of anchor l_f [mm]			40	50	65	80
Effective diameter of anchor d_{nom}			8	10	12	16

¹⁾ In absence of other national regulations

Table C2.2: Minimum thickness of concrete members, minimum spacing and minimum edge distances

Type of anchor / size		FXA, FXA R			
		M8	M10	M12	M16
Minimum thickness of member	h_{min}	100		120	160
Minimum spacing	s_{min} [mm]	40	70		120
Minimum edge distance	c_{min}	45	55	70	90

Table C2.3: Displacements under static and quasi static **tension** loads

Type of anchor / size		FXA, FXA R			
		M8	M10	M12	M16
Tension load	N [kN]	4,7	6,3	9,9	16,5
Displacements	$\frac{\delta_{N0}}{\delta_{N\infty}}$ [mm]	0,6	0,9	1,9	1,8
		3,1			

Table C2.4: Displacements under static and quasi static **shear** loads

Type of anchor / size		FXA, FXA R			
		M8	M10	M12	M16
Shear load	V [kN]	6,3	9,5	14,3	26,8
Displacements	$\frac{\delta_{V0}}{\delta_{V\infty}}$ [mm]	1,8	2,4		2,6
		2,7	3,6		3,9

fischer Bolt Anchor FXA, FXA R

Performances

Characteristic values of shear resistance, Minimum thickness of concrete members, minimum spacing and edge distance, Displacements due to tension and shear loads

Annex C 2

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