

DECLARAÇÃO DE DESEMPENHO

DoP 0342

para sistema de injeção fischer FIS VL (Âncoras metálicas para utilização em betão)

PT

1. Código de identificação único do produto-tipo: **DoP 0342**
2. Utilização(ões) prevista(s): **Fixação pós-instalada em betão fissurado ou não fissurado, ver anexos, especialmente anexos B1 - B9.**
3. Fabricante: **fischerwerke GmbH & Co. KG, Otto-Hahn-Straße 15, 79211 Denzlingen, Alemanha**
4. Representante autorizado: **-**
5. Sistema(s) de avaliação e verificação da regularidade do desempenho (AVCP): **1**
6. Documento de Avaliação Europeu: **EAD 330499-01-0601, Edition 04/2020**
Avaliação Técnica Europeia: **ETA-10/0352; 2023-07-26**
Organismo de Avaliação Técnica: **DIBt- Deutsches Institut für Bautechnik**
Organismo(s) notificado(s): **2873 TU Darmstadt**
7. Desempenho(s) declarado(s):
Resistência mecânica e estabilidade (BWR 1)
Características de resistência à tração (para ação estática e quase-estática):
Resistência à rotura do aço: Anexos C1 - C3
Resistência à rotura combinada por arranque e cone de betão: Anexos C4 - C6
Resistência à rotura por cone de betão: Anexo C4
Distância ao bordo para prevenir rotura por fendilhação: Anexo C4
Robustez: Anexos C4 - C6
Torque de instalação máximo: Anexos B3, B4
Distância mínima ao bordo e espaçamento: Anexos B3 - B5
Características de resistência ao corte (para ação estática e quase-estática):
Resistência à rotura do aço: Anexos C1 - C3
Resistência do betão ao destacamento: Anexo C4
Resistência do bordo do betão: Anexo C4
Deslocamentos sob carregamento de curto e longo prazo:
Deslocamentos sob carregamento de curto e longo prazo: Anexos C7, C8
Resistência característica e Deslocamentos para as categorias de performance sísmica C1 e C2:
Resistência à tração, deslocamentos, categoria C1: NPD
Resistência à tração, deslocamentos, categoria C2: NPD
Resistência ao corte, deslocamentos, categoria C1: NPD
Resistência ao corte, deslocamentos, categoria C2: NPD
Factor espaço anular: NPD
Higiene, saúde e meio ambiente (BWR 3)
Conteúdo, emissão e / ou liberação de substâncias perigosas: NPD
8. Documentação Técnica Adequada e/ou Documentação Técnica Específica: **-**

O desempenho do produto identificado acima está em conformidade com o conjunto de desempenhos declarados. A presente declaração de desempenho é emitida, em conformidade com o Regulamento (UE) n.º 305/2011, sob a exclusiva responsabilidade do fabricante identificado acima.

Assinado por e em nome do fabricante por:



Dr.-Ing. Oliver Geibig, Diretor Administrativo de Unidades de Negócios e Engenharia
Tumlingen, 2023-08-15



Jürgen Grün, Diretor Administrativo de Química e Qualidade

Este DoP foi preparado em diferentes línguas. Em caso de litígio sobre a interpretação, a versão em inglês prevalecerá sempre.

O Anexo inclui informações voluntárias e complementares em inglês que excedem os requisitos legais (linguisticamente especificados).

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Guia de tradução das Características Essenciais e Parâmetros de Desempenho para os Anexos

Mechanical resistance and stability (BWR 1)		
Resistência mecânica e estabilidade (BWR 1)		
Characteristic resistance to tension load (static and quasi-static loading):		
Características de resistência à tração (para ação estática e quase-estática):		
1	Resistance to steel failure: Resistência à rotura do aço:	$N_{Rk,s}$ [kN]
2	Resistance to combined pull-out and concrete cone failure: Resistência à rotura combinada por arranque e cone de betão:	T_{Rk} and/or $T_{Rk,100}$ [N/mm ²], ψ_{sus}^0 [-] (BF) $N_{Rk,p}$ and/or $N_{Rk,p,100}$ [kN] (BEF)
3	Resistance to concrete cone failure: Resistência à rotura por cone de betão:	$c_{cr,N}$ [mm], $k_{cr,N}$, $k_{ucr,N}$ [-]
4	Edge distance to prevent splitting under load: Distância ao bordo para prevenir rotura por fendilhação:	$c_{cr,sp}$ [mm]
5	Robustness: Robustez:	γ_{inst} [-]
6	Maximum installation torque: Torque de instalação máximo:	max T_{inst} [Nm] (BF)
	Installation torque: Torque de instalação:	T_{inst} [Nm] (BEF)
7	Minimum edge distance and spacing: Distância mínima ao bordo e espaçamento:	c_{min} , s_{min} , h_{min} [mm]
Characteristic resistance to shear load (static and quasi-static loading):		
Características de resistência ao corte (para ação estática e quase-estática):		
8	Resistance to steel failure: Resistência à rotura do aço:	$V_{Rk,s}^0$ [kN], $M_{Rk,s}^0$ [Nm], k_7 [-]
9	Resistance to pry-out failure: Resistência do betão ao destacamento:	k_8 [-]
10	Resistance to concrete edge failure: Resistência do bordo do betão:	d_{nom} , l_f [mm]
Displacements under short-term and long-term loading:		
Deslocamentos sob carregamento de curto e longo prazo:		
11	Displacements under short-term and long-term loading: Deslocamentos sob carregamento de curto e longo prazo:	δ_0 , δ_∞ [mm or mm/(N/mm ²)]
Characteristic resistance and displacements for seismic performance categories C1 and C2:		
Resistência característica e Deslocamentos para as categorias de performance sísmica C1 e C2:		
12	Resistance to tension load, displacements:	
	Resistência à tração, deslocamentos, categoria C1:	C1 $N_{Rk,s,C1}$ [kN] (all) $T_{Rk,C1}$ [N/mm ²] (BF) $N_{Rk,p,C1}$ [kN] (BEF)
	Resistência à tração, deslocamentos, categoria C2:	C2 $N_{Rk,s,C2}$ [kN] (all) $T_{Rk,C2}$ [N/mm ²] (BF) $N_{Rk,p,C2}$ [kN] (BEF) $\delta_{N,C2}$ [mm] (all)
13	Resistance to shear load, displacements:	
	Resistência ao corte, deslocamentos, categoria C1:	C1 $V_{Rk,s,C1}$ [kN] (all)
	Resistência ao corte, deslocamentos, categoria C2:	C2 $V_{Rk,s,C2}$ [kN] (all) $\delta_{V,C2}$ [mm] (all)
14	Factor annular gap: Factor espaço anular:	α_{gap} [-]
Hygiene, health and the environment (BWR 3)		
Higiene, saúde e meio ambiente (BWR 3)		
15	Content, emission and/or release of dangerous substances: Conteúdo, emissão e / ou liberação de substâncias perigosas:	-

Specific Part

1 Technical description of the product

The "fischer injection system FIS VL" is a bonded fastener consisting of a cartridge with injection mortar fischer FIS VL, fischer FIS VL High Speed or fischer FIS VL Low Speed and a steel element according to Annex A4.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B 3 to B 5, C 1 to C 6
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1 to C 4
Displacements under short-term and long-term loading	See Annex C 7 and C 8
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

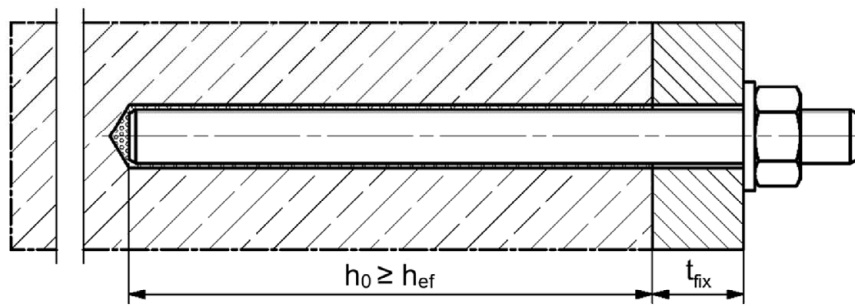
In accordance with the European Assessment Document EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

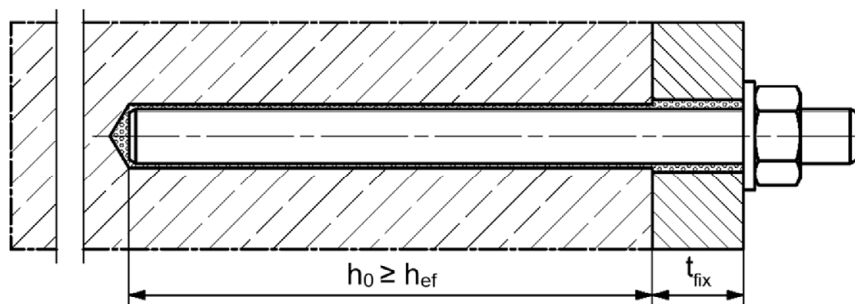
Installation conditions part 1

fischer anchor rod FIS A / RG and standard threaded rod

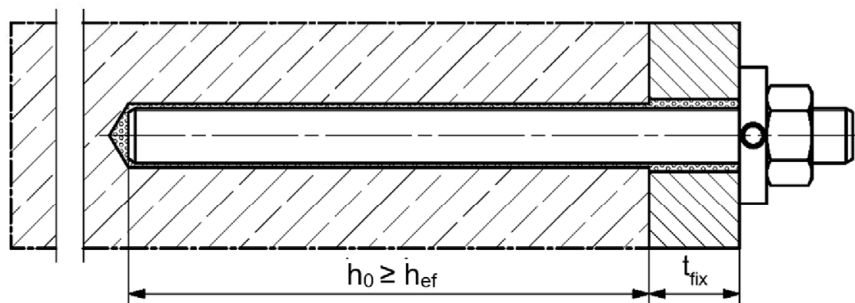
Pre-positioned installation



Push through installation (annular gap filled with mortar)



Pre-positioned or push through installation with subsequently injected fischer filling disc (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

fischer injection system FIS VL

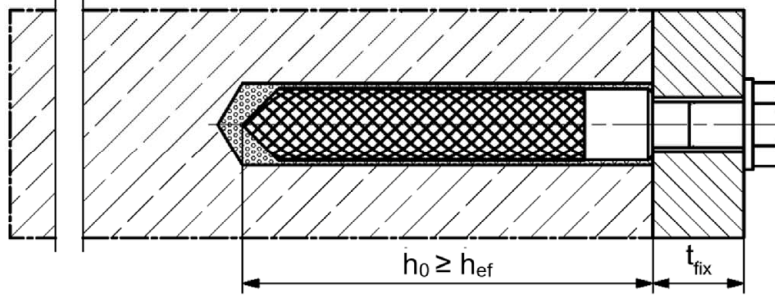
Product description
Installation conditions part 1

Annex A 1
Appendix 3/ 24

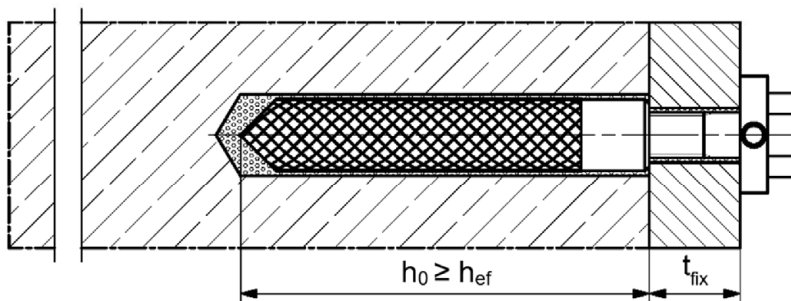
Installation conditions part 2

fischer internal threaded anchor RG M I

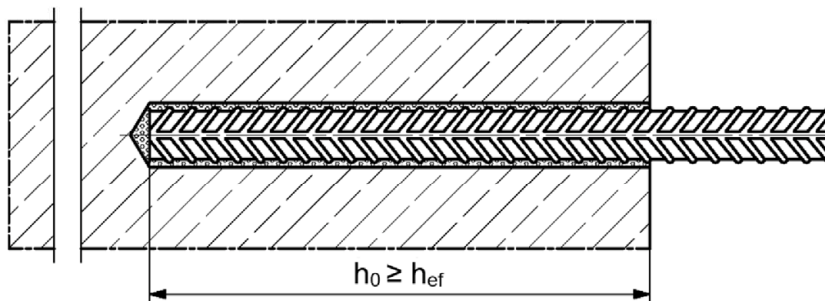
Pre-positioned installation



Pre-positioned installation with subsequently injected fischer filling disc (annular gap filled with mortar)



Reinforcing bar



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

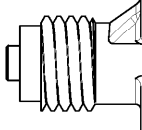
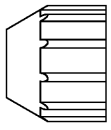
fischer injection system FIS VL

Product description
Installation conditions part 2

Annex A 2
Appendix 4/ 24

Overview system components part 1

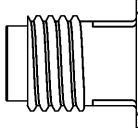
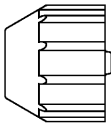
Injection cartridge (shuttle cartridge) with sealing cap; Sizes: 360 ml, 825 ml



Imprint: FIS VL, FIS VL Low Speed or FIS VL High Speed, processing notes, shelf-life, piston travel scale (optional), curing times and processing times (depending on temperature), hazard code, size, volume/weight



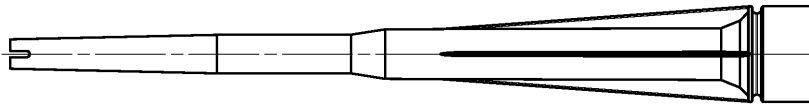
Injection cartridge (coaxial cartridge) with sealing cap; Sizes: 100 ml, 150 ml, 300 ml, 380 ml, 400 ml, 410 ml



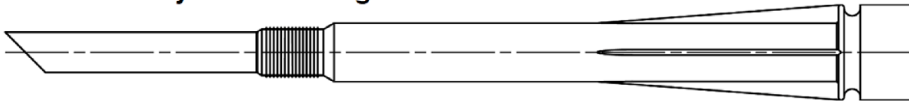
Imprint: FIS VL, FIS VL Low Speed or FIS VL High Speed, processing notes, shelf-life, piston travel scale (optional), curing times and processing times (depending on temperature), hazard code, size, volume/weight



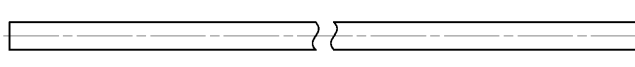
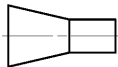
Static mixer FIS MR Plus for injection cartridges up to 410 ml



Static mixer FIS JMR for injection cartridges with 825 ml



Injection adapter and extension tube Ø 9 for static mixer FIS MR Plus; Injection adapter and extension tube Ø 9 or Ø 15 for static mixer FIS JMR



Cleaning brush BS



Blow-out pump AB G



Compressed-air cleaning tool ABP



Figures not to scale

fischer injection system FIS VL

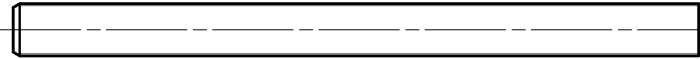
Product description
Overview system components part 1;
cartridges / static mixer / accessories

Annex A 3
Appendix 5/24

Overview system components part 2

fischer anchor rod

Size: M6, M8, M10, M12, M16, M20, M24, M27, M30

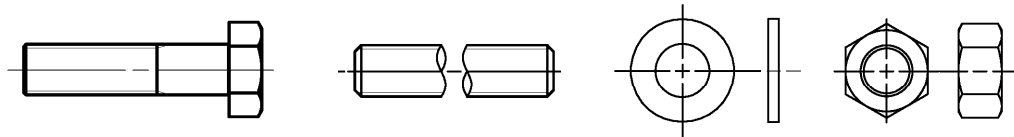


fischer internal threaded anchor RG M I

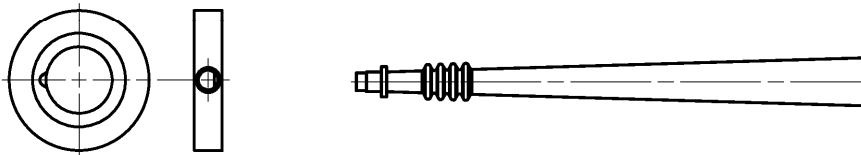
Size: M8, M10, M12, M16, M20



Screw / threaded rod / washer / hexagon nut



fischer filling disc with injection adapter



Reinforcing bar

Nominal diameter: $\phi 8$, $\phi 10$, $\phi 12$, $\phi 14$, $\phi 16$, $\phi 20$



Figures not to scale

fischer injection system FIS VL

Product description

Overview system components part 2;
metal parts, injection adapter

Annex A 4
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Table A5.1: Materials






Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
	Steel grade	Steel zinc plated	Stainless steel R acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4: 2006+A1:2015	High corrosion resistant steel HCR acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4: 2006+A1:2015
2	Anchor rod	Property class 4.8, 5.8 or 8.8; EN ISO 898-1:2013 electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation	Property class 50 or 80 EN ISO 3506-1:2020 or property class 70 with $f_{yk} = 560 \text{ N/mm}^2$; 1.4565; 1.4529; EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation
3	Washer ISO 7089:2000	electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
4	Hexagon nut	Property class 4, 5 or 8 acc. EN ISO 898-2:2012 electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	Property class 50, 70 or 80 acc. EN ISO 3506-2:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 50, 70 or 80 acc. EN ISO 3506-2:2020 1.4565; 1.4529 EN 10088-1:2014
5	fischer internal threaded anchor RG M I	Property class 5.8 ISO 898-1:2013 electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2018/Zn5/An(A2K)	Property class 70 EN ISO 3506-1:2020; 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 70 EN ISO 3506-1:2020 1.4565; 1.4529; EN 10088-1:2014
6	Commercial standard screw or threaded rod for fischer internal threaded anchor RG M I	Property class 5.8 or 8.8; EN ISO 898-1:2013 electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2018/Zn5/An(A2K) $A_5 > 8 \%$ fracture elongation	Property class 70 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014 $A_5 > 8 \%$ fracture elongation	Property class 70 EN ISO 3506-1:2020 1.4565; 1.4529; EN 10088-1:2014 $A_5 > 8 \%$ fracture elongation
7	fischer filling disc	electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
8	Reinforcing bar EN 1992-1- 1:2004 and AC:2010, Annex C	Bars and de-coiled rods, class B or C with f_{yk} and k according to NDP or NCI according to EN 1992-1-1:2004/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$ ($A_5 > 8\%$)		

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fischer injection system FIS VL	Annex A 5 Appendix 7/24
Product description Materials	

Specifications of intended use part 1

Table B1.1: Overview use and performance categories

		FIS VL with ...					
		Anchor rod 	fischer internal threaded anchor RG M I 		Reinforcing bar 		
Hammer drilling with standard drill bit 		all sizes					
Hammer drilling with hollow drill bit 		Nominal drill bit diameter (d_0) 12 mm to 35 mm					
Static and quasi static loading, in	uncracked concrete	all sizes	Tables: C1.1 C4.1	all sizes	Tables: C2.1 C4.1	all sizes	Tables: C3.1 C4.1
	cracked concrete	M8 to M20	C5.1 C7.1	- ¹⁾	C6.1 C7.2	ϕ 10 to ϕ 20	C6.2 C8.1
Seismic performance category	C1 C2	- ¹⁾					
Use category	I1 dry or wet concrete	all sizes					
	I2 water filled hole ²⁾	M 12 to M 30	all sizes		- ¹⁾		
Installation direction	D3 (downward and horizontal and upwards (e.g. overhead))						
Installation temperature	$T_{i,min} = -10\text{ °C}$ to $T_{i,max} = +40\text{ °C}$ for the standard variation of temperature after installation						
Service temperature	Temperature range I	-40 °C to +80 °C	(max. short term temperature +80 °C; max. long term temperature +50 °C)				
	Temperature range II	-40 °C to +120 °C	(max. short term temperature +120 °C; max. long term temperature +72 °C)				

¹⁾ Performance not assessed

²⁾ Valid for shuttle cartridges with 360 ml, 825 ml and coaxial cartridges with 380 ml, 400 ml, 410 ml

Specifications of intended use part 2

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- For all other conditions according to EN1993-1-4:2006+A1:2015 corresponding to corrosion resistance classes to Annex A 5 Table 5.1.

Design:

- Fastenings are designed under the responsibility of an engineer experienced in fastenings and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- Fastenings are designed in accordance with: EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

Installation:

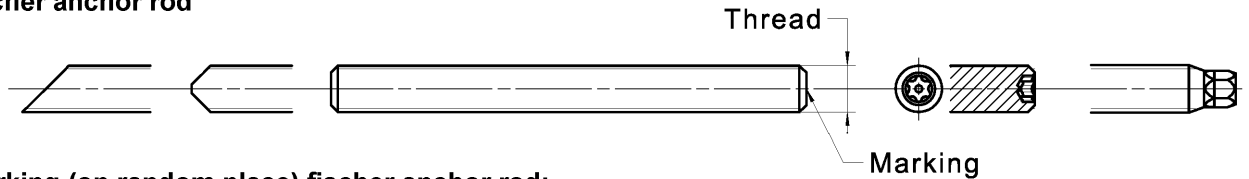
- Fastener installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Fastening depth should be marked and adhered to installation
- Overhead installation is allowed (necessary equipment see installation instruction)

fischer injection system FIS VL	Annex B 2 Appendix 9/ 24
Intended use Specifications part 2	

Table B3.1: Installation parameters for anchor rods

Anchor rods		Thread	M6	M8	M10	M12	M16	M20	M24	M27	M30	
Nominal drill hole diameter	d_0	[mm]	8	10	12	14	18	24	28	30	35	
Drill hole depth	h_0		$h_0 \geq h_{ef}$									
Effective embedment depth	$h_{ef, min}$		50	60	60	70	80	90	96	108	120	
	$h_{ef, max}$		72	160	200	240	320	400	480	540	600	
Minimum spacing and minimum edge distance	s_{min}		40	40	45	55	65	85	105	125	140	
	c_{min}											
Diameter of the clearance hole of the fixture	pre-positioned installation d_f		7	9	12	14	18	22	26	30	33	
	push through installation d_f		9	12	14	16	20	26	30	33	40	
Minimum thickness of concrete member	h_{min}		$h_{ef} + 30 (\geq 100)$					$h_{ef} + 2d_0$				
Maximum installation torque	$\max T_{inst}$		[Nm]	5	10	20	40	60	120	150	200	300

fischer anchor rod



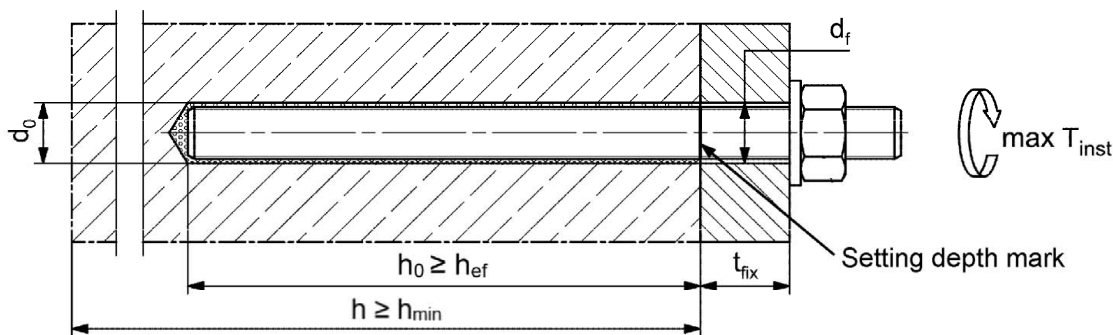
Marking (on random place) fischer anchor rod:

Steel zinc plated PC ¹⁾ 8.8	• or +	Steel hot-dip PC ¹⁾ 8.8	•
High corrosion resistant steel HCR PC ¹⁾ 50	•	High corrosion resistant steel HCR PC ¹⁾ 70	-
High corrosion resistant steel HCR PC ¹⁾ 80	(Stainless steel R property class 50 ¹⁾	~
Stainless steel R property class 80 ¹⁾	*		

Alternatively: Colour coding according to DIN 976-1: 2016

¹⁾PC = property class

Installation conditions:



Commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled:

- Materials, dimensions and mechanical properties according to Annex A 5, Table A5.1
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored
- Setting depth is marked

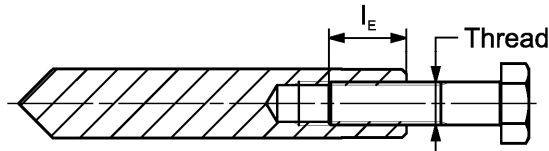
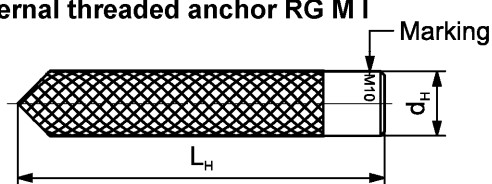
Figures not to scale

fischer injection system FIS VL	<p>Annex B 3 Appendix 10/ 24</p>
<p>Intended use Installation parameters anchor rods</p>	

Table B4.1: Installation parameters for fischer internal threaded anchors RG M I

Internal threaded anchors RG M I	Thread	M8	M10	M12	M16	M20
Diameter of anchor $d_{nom} = d_H$	[mm]	12	16	18	22	28
Nominal drill hole diameter d_0		14	18	20	24	32
Drill hole depth h_0		$h_0 \geq h_{ef} = L_H$				
Effective embedment depth ($h_{ef} = L_H$)		90	90	125	160	200
Minimum spacing and minimum edge distance $s_{min} = c_{min}$		55	65	75	95	125
Diameter of clearance hole in the fixture d_f		9	12	14	18	22
Minimum thickness of concrete member h_{min}		120	125	165	205	260
Maximum screw-in depth $l_{E,max}$		18	23	26	35	45
Minimum screw-in depth $l_{E,min}$		8	10	12	16	20
Maximum installation torque $\max T_{inst}$		[Nm]	10	20	40	80

fischer internal threaded anchor RG M I

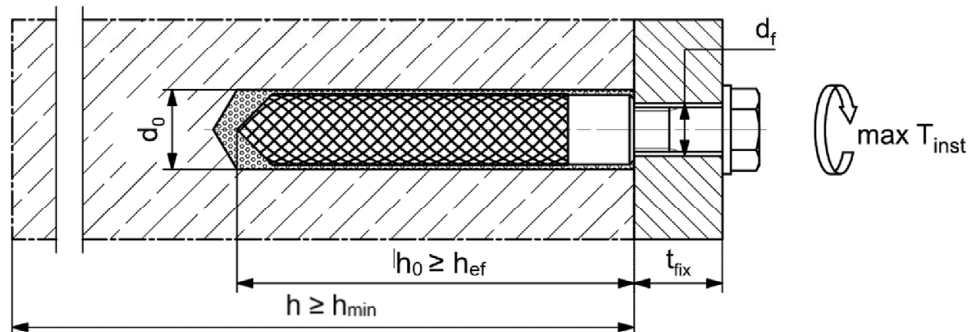


Marking:

- Anchor size e. g.: **M10**
- Stainless steel → additional **R**; e.g.: **M10 R**
- High corrosion resistant steel → additional **HCR**; e.g.: **M10 HCR**

Retaining bolt or threaded rods (including nut and washer) must comply with the appropriate material and strength class of Annex A 5, Table A5.1

Installation conditions:



Figures not to scale

fischer injection system FIS VL

Intended use
Installation parameters internal threaded anchors RG M I

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Appendix 11/24

Table B5.1: Installation parameters for reinforcing bars

Nominal diameter of the bar		ϕ	8 ¹⁾		10 ¹⁾		12 ¹⁾		14	16	20
Nominal drill hole diameter	d_0	[mm]	10	12	12	14	14	16	18	20	25
Drill hole depth	h_0		$h_0 \geq h_{ef}$								
Effective embedment depth	$h_{ef,min}$		60	60	70	75	80	90			
	$h_{ef,max}$		160	200	240	280	320	400			
Minimum spacing and minimum edge distance	s_{min} = c_{min}		40	45	55	60	65	85			
	Minimum thickness of concrete member	h_{min}	$h_{ef} + 30$ (≥ 100)				$h_{ef} + 2d_0$				

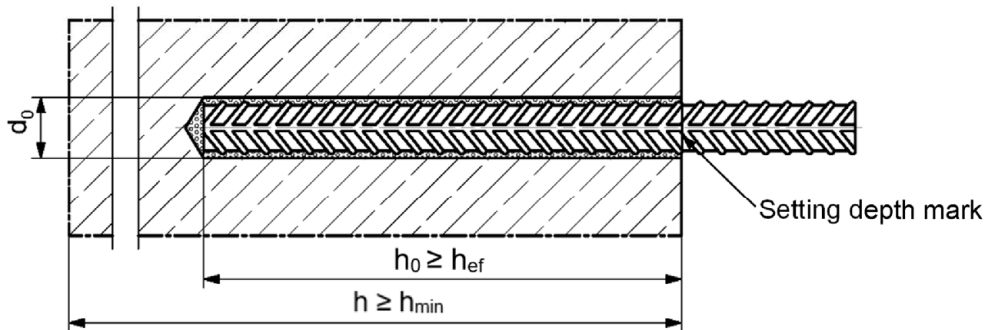
¹⁾ Both drill hole diameters can be used

Reinforcing bar



- The minimum value of related rib area $f_{R,min}$ must fulfil the requirements of EN 1992-1-1:2004+AC:2010
- The rib height must be within the range: $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$
(ϕ = Nominal diameter of the bar, h_{rib} = rib height)

Installation conditions:



Figures not to scale

fischer injection system FIS VL

Intended use
Installation parameters reinforcing bars

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Table B6.1: Parameters of the cleaning brush BS (steel brush with steel bristles)

The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	d_0		8	10	12	14	16	18	20	24	25	28	30	35
Steel brush diameter BS	d_b	[mm]	9	11	14	16	20		25	26	27	30	40	

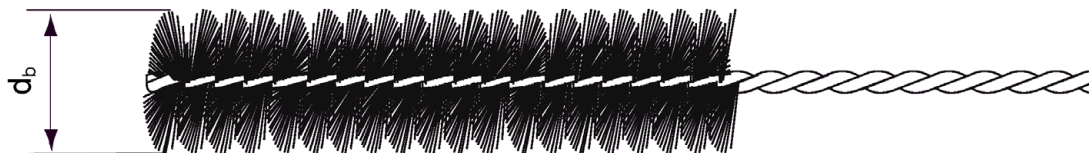


Table B6.2 Maximum processing time of the mortar and minimum curing time
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

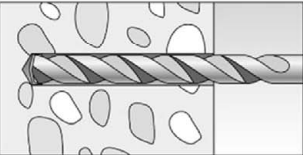
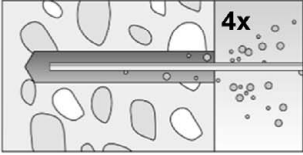
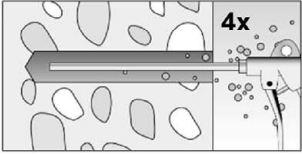
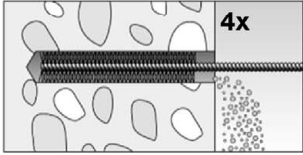
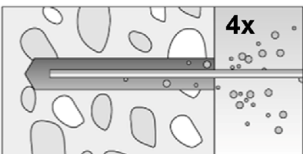
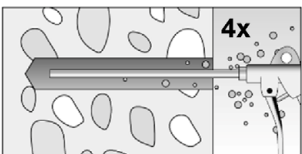
Temperature at anchoring base [°C]	Maximum processing time t_{work}			Minimum curing time ¹⁾ t_{cure}		
	FIS VL High Speed	FIS VL	FIS VL Low Speed	FIS VL High Speed	FIS VL	FIS VL Low Speed
-10 to -5 ²⁾	>5 min	-	-	12 h	-	-
> -5 to 0 ²⁾	5 min	>13 min	-	3 h	24 h	-
> 0 to 5 ²⁾	5 min	13 min	>20 min	3 h	3 h	6 h
> 5 to 10	3 min	9 min	20 min	50 min	90 min	3 h
> 10 to 20	1 min	5 min	10 min	30 min	60 min	2 h
> 20 to 30	-	4 min	6 min	-	45 min	60 min
> 30 to 40	-	2 min	4 min	-	35 min	30 min

¹⁾ In wet concrete or water filled holes the curing times must be doubled

²⁾ Minimal cartridge temperature +5°C


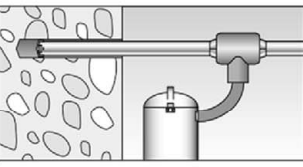
Installation instructions part 1

Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		<p>Drill the hole. Nominal drill hole diameter d_0 and drill hole depth h_0 see tables B3.1, B4.1, B5.1</p>
2		 <p>Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole four times by hand</p> <p>For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole four times with oil-free compressed air ($p \geq 6$ bar)</p>
3		<p>Brush the drill hole four times. For drill hole diameter ≥ 30 mm use a power drill. For deep holes use an extension. Corresponding brushes see table B6.1</p>
4		 <p>Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole four times by hand</p> <p>For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole four times with oil-free compressed air ($p \geq 6$ bar)</p>

Go to step 5

Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1		<p>Check a suitable hollow drill (see table B1.1) for correct operation of the dust extraction</p>
2		<p>Use a suitable dust extraction system, e.g. fischer FVC 35 M or a comparable dust extraction system with equivalent performance data</p> <p>Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. Nominal drill hole diameter d_0 and drill hole depth h_0 see tables B3.1, B4.1, B5.1</p>

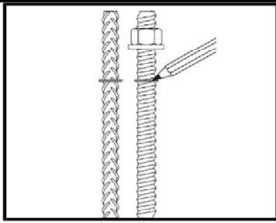
Go to step 5

<p>fischer injection system FIS VL</p>	<p>Annex B 7 Appendix 14/ 24</p>
<p>Intended use Installation instructions part 1</p>	

Installation instructions part 2

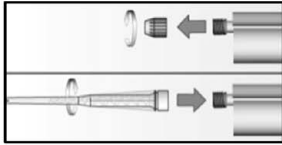
Preparing the cartridge

5



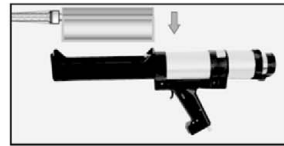
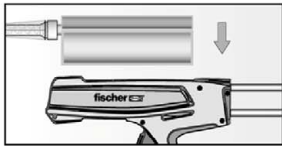
Mark the setting depth.

6



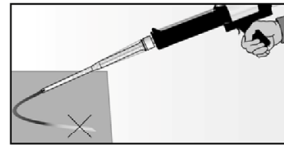
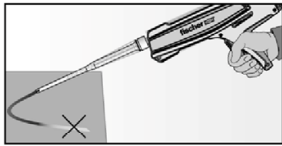
Remove the sealing cap
Screw on the static mixer
(the spiral in the static mixer must be clearly visible)

7



Place the cartridge into the dispenser

8

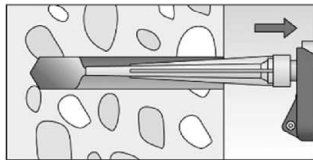


Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey

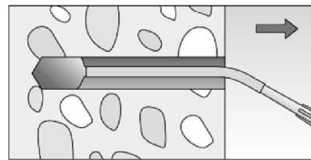
Go to step 9

Injection of the mortar

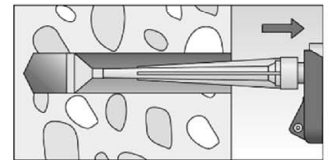
9



For $h_0 = h_{ef}$ fill approximately 2/3 of the drill hole with mortar. For $h_0 > h_{ef}$ more mortar is needed. Always begin from the bottom of the hole and avoid bubbles



For drill hole depth ≥ 150 mm use an extension tube



For overhead installation, deep holes ($h_0 > 250$ mm) use an injection adapter

Go to step 10

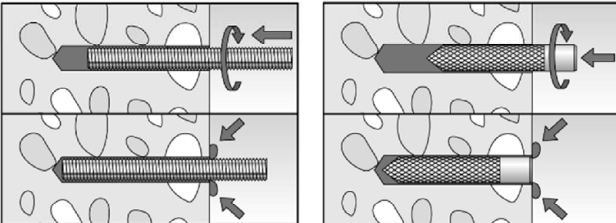
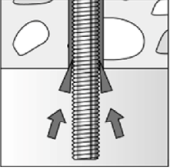
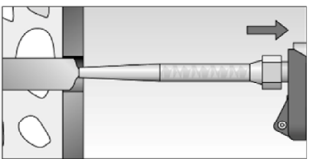

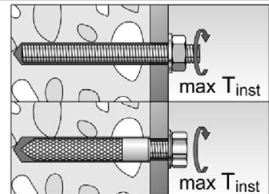
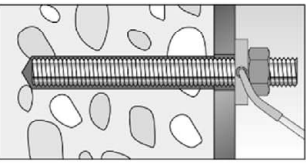
fischer injection system FIS VL

Intended use
Installation instructions part 2

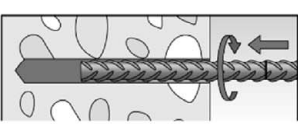
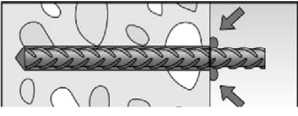

Annex B 8
Appendix 15/ 24

Installation instructions part 3

Installation of anchor rods or fischer internal threaded anchors RG M I

10		<p>Only use clean and oil-free metal parts. Push the anchor rod or fischer internal threaded RG M I anchor down to the bottom of the hole, turning it slightly while doing so. After inserting the metal parts, excess mortar must be emerged around the anchor element.</p>
	 <p>For overhead installations support the metal part with wedges (e.g. fischer centering wedges) or fischer overhead clips.</p>	 <p>For push through installation fill the annular gap with mortar</p>
11	 <p>Wait for the specified curing time t_{cure} see table B6.2</p>	<p>12</p>  <p>Mounting the fixture $\max T_{inst}$ see tables B3.1 and B4.1</p>
Option		<p>After the minimum curing time is reached, the gap between metal part and fixture (annular clearance) may be filled with mortar via the fischer filling disc. Compressive strength $\geq 50 \text{ N/mm}^2$ (e.g. fischer injection mortars FIS VL, FIS HB, FIS SB, FIS V, FIS V Plus, FIS EM Plus). ATTENTION: Using fischer filling disc reduces t_{fix} (usable length of the anchor)</p>

Installation reinforcing bars

10		<p>Only use clean and oil-free reinforcing bars. Push the reinforcement bar with the setting depth mark into the filled hole up to the setting depth mark. Recommendation: Rotation back and forth of the reinforcement bar or the fischer rebar anchor makes pushing easy</p>
		<p>When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.</p>
11	 <p>Wait for the specified curing time t_{cure} see table B6.2</p>	

fischer injection system FIS VL	<p>Annex B 9 Appendix 16/ 24</p>
<p>Intended use Installation instructions part 3</p>	

Table C1.1: Characteristic resistance to steel failure under tension / shear loading of fischer anchor rods and standard threaded rods

Anchor rod / standard threaded rod		M6	M8	M10	M12	M16	M20	M24	M27	M30		
Characteristic resistance to steel failure under tension loading ³⁾												
Characteristic resistance $N_{Rk,s}$	Steel zinc plated	Property class 4.8	[kN]	8	15(13)	23(21)	33	63	98	141	184	224
		5.8		10	19(17)	29(27)	43	79	123	177	230	281
		8.8		16	29(27)	47(43)	68	126	196	282	368	449
	Stainless steel R and high corrosion resistant steel HCR	50		10	19	29	43	79	123	177	230	281
		70		14	26	41	59	110	172	247	322	393
		80		16	30	47	68	126	196	282	368	449
Partial factors ¹⁾												
Partial factor $\gamma_{Ms,N}$	Steel zinc plated	Property class 4.8	[-]	1,50								
		5.8		1,50								
		8.8		1,50								
	Stainless steel R and high corrosion resistant steel HCR	50		2,86								
		70		1,50 ²⁾ / 1,87								
		80		1,60								
Characteristic resistance to steel failure under shear loading ³⁾												
without lever arm												
Characteristic resistance $V_{Rk,s}^0$	Steel zinc plated	Property class 4.8	[kN]	4	9(8)	14(13)	20	38	59	85	110	135
		5.8		6	11(10)	17(16)	25	47	74	106	138	168
		8.8		8	15(13)	23(21)	34	63	98	141	184	225
	Stainless steel R and high corrosion resistant steel HCR	50		5	9	15	21	39	61	89	115	141
		70		7	13	20	30	55	86	124	161	197
		80		8	15	23	34	63	98	141	184	225
Ductility factor	k_7	[-]	1,0									
with lever arm												
Characteristic resistance $M_{Rk,s}^0$	Steel zinc plated	Property class 4.8	[Nm]	6	15(13)	30(27)	52	133	259	448	665	899
		5.8		7	19(16)	37(33)	65	166	324	560	833	1123
		8.8		12	30(26)	60(53)	105	266	519	896	1333	1797
	Stainless steel R and high corrosion resistant steel HCR	50		7	19	37	65	166	324	560	833	1123
		70		10	26	52	92	232	454	784	1167	1573
		80		12	30	60	105	266	519	896	1333	1797
Partial factors ¹⁾												
Partial factor $\gamma_{Ms,V}$	Steel zinc plated	Property class 4.8	[-]	1,25								
		5.8		1,25								
		8.8		1,25								
	Stainless steel R and high corrosion resistant steel HCR	50		2,38								
		70		1,25 ²⁾ / 1,56								
		80		1,33								

¹⁾ In absence of other national regulations

²⁾ Only admissible for high corrosion resist. steel HCR, with $f_{yk} / f_{uk} \geq 0,8$ and $A_5 > 12 \%$ (e.g. fischer anchor rods)

³⁾ Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot dip galvanized threaded rods according to EN ISO 10684:2004+AC:2009

Table C2.1: Characteristic resistance to steel failure under tension / shear loading of fischer internal threaded anchors RG M I

fischer internal threaded anchors RG M I				M8	M10	M12	M16	M20	
Characteristic resistance to steel failure under tension loading									
Charact. resistance with screw	$N_{Rk,s}$	Property class 5.8	[kN]	19	29	43	79	123	
		8.8		29	47	68	108	179	
		Property class 70 R		26	41	59	110	172	
		HCR		26	41	59	110	172	
Partial factors¹⁾									
Partial factors	$\gamma_{Ms,N}$	Property class 5.8	[-]	1,50					
		8.8		1,50					
		Property class 70 R		1,87					
		HCR		1,87					
Characteristic resistance to steel failure under shear loading									
Without lever arm									
Charact. resistance with screw	$V^0_{Rk,s}$	Property class 5.8	[kN]	9,2	14,5	21,1	39,2	62,0	
		8.8		14,6	23,2	33,7	54,0	90,0	
		Property class 70 R		12,8	20,3	29,5	54,8	86,0	
		HCR		12,8	20,3	29,5	54,8	86,0	
Ductility factor			k_7	[-]					1,0
With lever arm									
Charact. resistance with screw	$M^0_{Rk,s}$	Property class 5.8	[Nm]	20	39	68	173	337	
		8.8		30	60	105	266	519	
		Property class 70 R		26	52	92	232	454	
		HCR		26	52	92	232	454	
Partial factors¹⁾									
Partial factors	$\gamma_{Ms,V}$	Property class 5.8	[-]	1,25					
		8.8		1,25					
		Property class 70 R		1,56					
		HCR		1,56					

¹⁾ In absence of other national regulations

Table C3.1: Characteristic resistance to steel failure under tension / shear loading of reinforcing bars

Nominal diameter of the bar		ϕ	8	10	12	14	16	20
Characteristic resistance to steel failure under tension loading								
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}^{2)}$					
Characteristic resistance to steel failure under shear loading								
Without lever arm								
Characteristic resistance	$V^0_{Rk,s}$	[kN]	$k_6^{1)} \cdot A_s \cdot f_{uk}^{2)}$					
Ductility factor	k_7	[-]	1,0					
With lever arm								
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{2)}$					

- 1) In accordance with EN 1992-4:2018 section 7.2.2.3.1
 $k_6 = 0,6$ for fasteners made of carbon steel with $f_{uk} \leq 500 \text{ N/mm}^2$
 $= 0,5$ for fasteners made of carbon steel with $500 < f_{uk} \leq 1000 \text{ N/mm}^2$
 $= 0,5$ for fasteners made of stainless steel
- 2) f_{uk} respectively must be taken from the specifications of the reinforcing bar

Table C4.1: Characteristic resistance to concrete failure under tension / shear loading

Size		All sizes									
Characteristic resistance to concrete failure under tension loading											
Installation factor	γ_{inst}	[-]	See annex C 5 to C 6								
Factors for the compressive strength of concrete > C20/25											
Increasing factor ψ_c for cracked or uncracked concrete $\tau_{Rk(X,Y)} = \psi_c \cdot \tau_{Rk(C20/25)}$	C25/30	[-]	1,05								
	C30/37		1,10								
	C35/45		1,15								
	C40/50		1,19								
	C45/55		1,22								
	C50/60		1,26								
Splitting failure											
Edge distance	$h / h_{ef} \geq 2,0$	$C_{cr,sp}$	[mm]	1,0 h_{ef}							
	$2,0 > h / h_{ef} > 1,3$			4,6 $h_{ef} - 1,8 h$							
	$h / h_{ef} \leq 1,3$			2,26 h_{ef}							
Spacing	$S_{cr,sp}$			2 $C_{cr,sp}$							
Concrete failure											
Uncracked concrete	$k_{ucr,N}$	[-]	11,0								
Cracked concrete	$k_{cr,N}$		7,7								
Edge distance	$C_{cr,N}$	[mm]	1,5 h_{ef}								
Spacing	$S_{cr,N}$		2 $C_{cr,N}$								
Factors for sustained tension loading											
Temperature range	[°C]	50 / 80				72 / 120					
Factor	ψ_{sus}^0	[-]	0,74				0,87				
Characteristic resistance to concrete failure under shear loading											
Installation factor	γ_{inst}	[-]	1,0								
Concrete pry-out failure											
Factor for pry-out failure	k_8	[-]	2,0								
Concrete edge failure											
Effective length of fastener in shear loading	l_f	[mm]	for $d_{nom} \leq 24$ mm: min (h_{ef} ; 12 d_{nom}) for $d_{nom} > 24$ mm: min (h_{ef} ; 8 d_{nom} ; 300 mm)								
Calculation diameters											
Size			M6	M8	M10	M12	M16	M20	M24	M27	M30
fischer anchor rods and standard threaded rods	d_{nom}	[mm]	6	8	10	12	16	20	24	27	30
fischer internal threaded anchors RG M I	d_{nom}		- ¹⁾	12	16	18	22	28	- ¹⁾	- ¹⁾	- ¹⁾
Size (nominal diameter of the bar)	ϕ	[mm]	8	10	12	14	16	20			
Reinforcing bar	d_{nom}		8	10	12	14	16	20			
¹⁾ Anchor type not part of this assessment											
fischer injection system FIS VL									Annex C 4 Appendix 20/ 24		
Performances Characteristic resistance to concrete failure under tension / shear loading											

Table C5.1: Characteristic resistance to combined pull-out and concrete failure for fischer anchor rods and standard threaded rods in hammer drilled holes; uncracked or cracked concrete

Anchor rod / standard threaded rod		M6	M8	M10	M12	M16	M20	M24	M27	M30		
Combined pull-out and concrete cone failure												
Calculation diameter	d	[mm]	6	8	10	12	16	20	24	27	30	
Uncracked concrete												
Characteristic bond resistance in uncracked concrete C20/25												
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)												
Temperature range	I: 50 °C / 80 °C	$\tau_{Rk,ucr}$	[N/mm ²]	9,0	11,0	11,0	11,0	10,0	9,5	9,0	8,5	8,5
	II: 72 °C / 120 °C			6,5	9,5	9,5	9,0	8,5	8,0	7,5	7,0	7,0
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)												
Temperature range	I: 50 °C / 80 °C	$\tau_{Rk,ucr}$	[N/mm ²]	- ²⁾	- ²⁾	- ²⁾	9,5	8,5	8,0	7,5	7,0	7,0
	II: 72 °C / 120 °C			- ²⁾	- ²⁾	- ²⁾	7,5	7,0	6,5	6,0	6,0	6,0
Installation factors												
Dry or wet concrete	γ_{inst}	[-]	1,0									
Water filled hole			- ²⁾	- ²⁾	- ²⁾	1,2 ¹⁾						
Cracked concrete												
Characteristic bond resistance in cracked concrete C20/25												
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)												
Temperature range	I: 50 °C / 80 °C	$\tau_{Rk,cr}$	[N/mm ²]	- ²⁾	5,5	6,0	6,0	6,0	5,5	- ²⁾	- ²⁾	- ²⁾
	II: 72 °C / 120 °C			- ²⁾	4,5	5,0	6,0	6,0	5,0	- ²⁾	- ²⁾	- ²⁾
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)												
Temperature range	I: 50 °C / 80 °C	$\tau_{Rk,cr}$	[N/mm ²]	- ²⁾	- ²⁾	- ²⁾	5,0	5,0	4,5	- ²⁾	- ²⁾	- ²⁾
	II: 72 °C / 120 °C			- ²⁾	- ²⁾	- ²⁾	4,0	4,0	4,0	- ²⁾	- ²⁾	- ²⁾
Installation factors												
Dry or wet concrete	γ_{inst}	[-]	- ²⁾	1,0					- ²⁾	- ²⁾	- ²⁾	
Water filled hole			- ²⁾	- ²⁾	- ²⁾	1,2 ¹⁾			- ²⁾	- ²⁾	- ²⁾	

¹⁾ Valid for shuttle cartridges with 360 ml, 825 ml and coaxial cartridges with 380 ml, 400 ml, 410 ml
²⁾ Performance not assessed

Table C6.1: Characteristic resistance to combined pull-out and concrete failure for fischer internal threaded anchors RG M I in hammer drilled holes; uncracked concrete

Internal threaded anchor RG M I			M8	M10	M12	M16	M20	
Combined pull-out and concrete cone failure								
Calculation diameter	d	[mm]	12	16	18	22	28	
Uncracked concrete								
Characteristic bond resistance in uncracked concrete C20/25								
<u>Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)</u>								
Temperature range	I: 50 °C / 80 °C		$\tau_{RK,ucr}$ [N/mm ²]	10,5	10,0	9,5	9,0	8,5
	II: 72 °C / 120 °C			9,0	8,0	8,0	7,5	7,0
<u>Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)</u>								
Temperature range	I: 50 °C / 80 °C		$\tau_{RK,ucr}$ [N/mm ²]	10,0	9,0	9,0	8,5	8,0
	II: 72 °C / 120 °C			7,5	6,5	6,5	6,0	6,0
Installation factors								
Dry or wet concrete	γ_{inst}	[-]	1,0					
Water filled hole			1,2 ¹⁾					

¹⁾ Valid for shuttle cartridges with 360 ml, 825 ml and coaxial cartridges with 380 ml, 400 ml, 410 ml

Table C6.2: Characteristic resistance to combined pull-out and concrete failure for reinforcing bars in hammer drilled holes; uncracked or cracked concrete

Nominal diameter of the bar			ϕ	8	10	12	14	16	20
Combined pull-out and concrete cone failure									
Calculation diameter	d	[mm]	8	10	12	14	16	20	
Uncracked concrete									
Characteristic bond resistance in uncracked concrete C20/25									
<u>Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)</u>									
Temperature range	I: 50 °C / 80 °C		$\tau_{RK,ucr}$ [N/mm ²]	11,0	11,0	11,0	10,0	10,0	9,5
	II: 72 °C / 120 °C			9,5	9,5	9,0	8,5	8,5	8,0
Installation factor									
Dry or wet concrete	γ_{inst}	[-]	1,0						
Cracked concrete									
Characteristic bond resistance in cracked concrete C20/25									
<u>Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)</u>									
Temperature range	I: 50 °C / 80 °C		$\tau_{RK,cr}$ [N/mm ²]	- ¹⁾	3,0	5,0	5,0	5,0	4,5
	II: 72 °C / 120 °C			- ¹⁾	3,0	4,5	4,5	4,5	4,0
Installation factor									
Dry or wet concrete	γ_{inst}	[-]	- ¹⁾	1,0					

¹⁾ Performance not assessed

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Table C7.1: Displacements for anchor rods

Anchor rod	M6	M8	M10	M12	M16	M20	M24	M27	M30	
Displacement-Factors for tension loading¹⁾										
Uncracked concrete; Temperature range I, II										
δ_{N0} -Factor	[mm/(N/mm ²)]	0,09	0,09	0,09	0,10	0,10	0,10	0,10	0,11	0,12
$\delta_{N\infty}$ -Factor		0,10	0,10	0,10	0,12	0,12	0,12	0,13	0,13	0,14
Cracked concrete; Temperature range I, II										
δ_{N0} -Factor	[mm/(N/mm ²)]	- ³⁾	0,12	0,12	0,12	0,13	0,13	- ³⁾	- ³⁾	- ³⁾
$\delta_{N\infty}$ -Factor		- ³⁾	0,25	0,27	0,30	0,30	0,30	- ³⁾	- ³⁾	- ³⁾
Displacement-Factors for shear loading²⁾										
Uncracked or cracked concrete; Temperature range I, II										
δ_{V0} -Factor	[mm/kN]	0,11	0,11	0,11	0,10	0,10	0,09	0,09	0,08	0,07
$\delta_{V\infty}$ -Factor		0,12	0,12	0,12	0,11	0,11	0,10	0,10	0,09	0,09

1) Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$$

τ = acting bond strength under tension loading

2) Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$$

V = acting shear loading

³⁾ Performance not assessed

Table C7.2: Displacements for fischer internal threaded anchors RG M I

Internal threaded anchor RG M I	M8	M10	M12	M16	M20	
Displacement-Factors for tension loading¹⁾						
Uncracked concrete; Temperature range I, II						
δ_{N0} -Factor	[mm/(N/mm ²)]	0,10	0,11	0,12	0,13	0,14
$\delta_{N\infty}$ -Factor		0,13	0,14	0,15	0,16	0,18
Displacement-Factors for shear loading²⁾						
Uncracked concrete; Temperature range I, II						
δ_{V0} -Factor	[mm/kN]	0,12	0,12	0,12	0,12	0,12
$\delta_{V\infty}$ -Factor		0,14	0,14	0,14	0,14	0,14

1) Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$$

τ = acting bond strength under tension loading

2) Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$$

V = acting shear loading

Table C8.1: Displacements for reinforcing bars

Nominal diameter of the bar ϕ	8	10	12	14	16	20
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Displacement-Factors for tension loading¹⁾

Uncracked concrete; Temperature range I, II

δ_{N0} -Factor	[mm/(N/mm ²)]	0,09	0,09	0,10	0,10	0,10	0,10
$\delta_{N\infty}$ -Factor		0,10	0,10	0,12	0,12	0,12	0,12

Cracked concrete; Temperature range I, II

δ_{N0} -Factor	[mm/(N/mm ²)]	- ³⁾	0,12	0,13	0,13	0,13	0,13
$\delta_{N\infty}$ -Factor		- ³⁾	0,27	0,30	0,30	0,30	0,30

Displacement-Factors for shear loading²⁾

Uncracked or cracked concrete; Temperature range I, II

δ_{V0} -Factor	[mm/kN]	0,11	0,11	0,10	0,10	0,10	0,09
$\delta_{V\infty}$ -Factor		0,12	0,12	0,11	0,11	0,11	0,10

1) Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$$

τ = acting bond strength under tension loading

2) Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$$

V = acting shear loading

³⁾ Performance not assessed