DECLARAÇÃO DE DESEMPENHO

DoP 0387

para sistema de injeção fischer FIS RC II / FIS RC II Low Speed (Âncoras metálicas para utilização em betão) PT

1. Código de identificação único do produto-tipo: **DoP 0387**

2. Utilização(ões) prevista(s): **Fixação pós-instalada.em betão fissurado ou não fissurado, ver anexoss, especialmente anexos B1 - B10.**

3. Fabricante: **fischerwerke GmbH & Co. KG, Otto-Hahn-Straße 15, 79211 Denzlingen, Alemanha**

4. Representante autorizado: **–**

5. Sistema(s) de avaliação e verificação da regularidade do desempenho (AVCP): **1**

6. Documento de Avaliação Europeu: **EAD 330499-02-0601, Edition 12/2023**
   Avaliação Técnica Europeia: **ETA-22/0501; 2025-09-23**
   Organismo de Avaliação Técnica: **DIBt- Deutsches Institut für Bautechnik**
   Organismo(s) notificado(s): **2873 TU Darmstadt**

7. Desempenho(s) declarado(s):

Resistência mecânica e estabilidade (BWR 1)

Caracteristicas de resistência à tração (para acção estática e quase-estática):

1) Resistência à rotura do aço: Anexo C1
2) Resistência à rotura combinada por arranque e cone de betão: Anexos C2 - C4
3) Resistência à rotura por cone de betão: Anexo C2
4) Distância ao bordo para prevenir rotura por fendilhação: Anexo C2
5) Robustez: Anexos C2 - C4
6) Torque de instalação máximo: Anexos B4
7) Distância mínima ao bordo e espaçamento: Anexos B3 - B5

Caracteristicas de resistência ao corte (para acção estática e quase-estática):

8) Resistência à rotura do aço: Anexo C1
9) Resistência do betão ao destacamento: Anexo C2
10) Resistência do bordo do betão: Anexo C2

Deslocamentos sob carregamento de curto e longo prazo:

11) Deslocamentos sob carregamento de curto e longo prazo: Anexo C5
12) Resistência do betão armado com fibras de aço: NPD

Resistência característica e Deslocamentos para as categorias de performance sísmica C1 e C2:

13) Resistência à tração, deslocamentos, categoria C1: NPD
14) Resistência à tração, deslocamentos, categoria C2: NPD
15) Resistência ao corte, deslocamentos, categoria C1: NPD
16) Resistência ao corte, deslocamentos, categoria C2: NPD

Segurança em caso de incêndio (BWR 2)

17) Reação ao fogo: Classe (A1)

Resistência ao fogo:

18) Resistência em caso de incêndio, rotura do aço (tração): NPD
19) Resistência da ligação em condições de incêndio: NPD
20) Resistência em caso de incêndio, rotura do aço (corte): NPD

Higiene, saúde e meio ambiente (BWR 3)

21) Conteúdo, emissão e / ou liberação de substâncias perigosas: NPD

8. Documentação Técnica Adequada e/ou Documentação Técnica Específica: **–**

O desempenho do produto identificado acima está em conformidade com o conjunto de desempenhos declarados. A presente declaração de desempenho é emitida, em conformidade com o Regulamento (UE) n.o 305/2011, sob a exclusiva responsabilidade do fabricante identificado acima.

Assinado por e em nome do fabricante por:

Dr. Ronald Mihala, Diretor-geral de Pesquisa e Desenvolvimento

Dieter Pfaff, Chefe da Federação Internacional de Produção e Gestão da Qualidade

Tumlingen, 2025-10-22

Este DoP foi preparado em diferentes línguas. Em caso de litígio sobre a interpretação, a versão em inglês prevalecerá sempre.

O Anexo inclui informações voluntárias e complementares em inglês que excedem os requisitos legais (linguisticamente especificados).

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Guia de tradução das Características Essenciais e Parâmetros de Desempenho para os Anexos

Mechanical resistance and stability (BWR 1) **Resistência mecânica e estabilidade (BWR 1)**		
Characteristic resistance to tension load (static and quasi-static loading): **Caracteristicas de resistência à tração (para acção estática e quase-estática):**		
1	Resistance to steel failure: **Resistência à rotura do aço:**	$N_{Rk,s}$ [kN]
2	Resistance to combined pull- out and concrete cone failure: **Resistência à rotura combinada por arranque e cone de betão:**	τ_{Rk} and/or $\tau_{Rk,100}$ [N/mm^2], ψ_c, ψ^0_{sus},$\psi_{sus,100}$ [-] (BF)
	Resistance to pull-out failure:	$N_{Rk,p}$ and/or $N_{Rk,p,100}$ [kN], ψ_c [-] (BEF)
3	Resistance to concrete cone failure: **Resistência à rotura por cone de betão:**	$c_{cr,N}$ [mm], $k_{cr,N}$, $k_{ucr,N}$ [-]
4	Edge distance to prevent splitting under load: **Distância ao bordo para prevenir rotura por fendilhação:**	$c_{cr,sp}$ [mm]
5	Robustness: **Robustez:**	γ_{inst} [-]
6	Maximum installation torque: **Torque de instalação máximo:**	max T_{inst} [Nm] (BF)
	Installation torque:	T_{inst} [Nm] (BEF)
7	Minimum edge distance,spacing and member thickness: **Distância mínima ao bordo e espaçamento:**	c_{min}, s_{min}, h_{min} [mm]
Characteristic resistance to shear load (static and quasi-static loading): **Caracteristicas de resistência ao corte (para acção estática e quase-estática):**		
8	Resistance to steel failure: **Resistência à rotura do aço:**	$V^0_{Rk,s}$ [kN], $M^0_{Rk,s}$ [Nm], k_7 [-]
9	Resistance to pry-out failure: **Resistência do betão ao destacamento:**	k_8 [-]
10	Resistance to concrete edge failure: **Resistência do bordo do betão:**	d_{nom}, l_f [mm]
Displacements under short-term and long-term loading: **Deslocamentos sob carregamento de curto e longo prazo:**		
11	Displacements factors under short-term and long-term loading: **Deslocamentos sob carregamento de curto e longo prazo:**	δ_0, δ_∞ [mm/(N/mm^2)] or [mm/kN]
12	Resistance in steel fibre reinforced concrete: **Resistência do betão armado com fibras de aço:**	Description
Characteristic resistance and displacements for seismic performance categories C1 and C2: **Resistência característica e Deslocamentos para as categorias de performance sísmica C1 e C2:**		
13	Resistance to tension for seismic performance category C1 **Resistência à tração, deslocamentos, categoria C1:**	$N_{Rk,s,C1}$ [kN] (all) $\tau_{Rk,C1}$ [N/mm^2] (BF) $N_{Rk,p,C1}$ [kN] (BEF)
14	Resistance to tension and displacements for seismic performance category C2 **Resistência à tração, deslocamentos, categoria C2:**	$N_{Rk,s,C2}$ [kN] (all) $\tau_{Rk,C2}$ [N/mm^2] (BF) $N_{Rk,p,C2}$ [kN] (BEF) $\delta_{N,C2(50\%)}$, $\delta_{N,C2(100\%)}$ [mm] (all)
15	Resistance to shear for seismic performance category C1 **Resistência ao corte, deslocamentos, categoria C1:**	$V_{Rk,s,C1}$ [kN] (all)
16	Resistance to shear load and displacements for seismic performance category C2 **Resistência ao corte, deslocamentos, categoria C2:**	$V_{Rk,s,C2}$ [kN] (all) $\delta_{V,C2(50\%)}$, $\delta_{V,C2(100\%)}$ [mm] (all)
Safety in case of fire (BWR 2) **Segurança em caso de incêndio (BWR 2)**		
17	Reaction to fire **Reação ao fogo:**	Class Classe (A1)
Resistance to fire **Resistência ao fogo:**		
18	Fire resistance to steel failure (tension load): **Resistência em caso de incêndio, rotura do aço (tração):**	$N_{Rk,s,fi}$ [kN]
19	Bond resistance under fire conditions: **Resistência da ligação em condições de incêndio:**	$k_{fi,p}(\theta)$ [-], $\tau_{Rk,fi}(\theta)$ [N/mm^2] (BF)
20	Fire resistance to steel failure under shear loading: **Resistência em caso de incêndio, rotura do aço (corte):**	$V_{Rk,s,fi}$ [kN], $M^0_{Rk,s,fi}$ [Nm]
Hygiene, health and the environment (BWR 3) **Higiene, saúde e meio ambiente (BWR 3)**		
21	Content, emission and/or release of dangerous substances: **Conteúdo, emissão e / ou liberação de substâncias perigosas:**	Description/Level

Specific Part

1 Technical description of the product

The "fischer injection system FIS RC II and FIS RC II Low Speed" is a bonded fastener consisting of a cartridge with injection mortar fischer FIS RC II, fischer FIS RC II Low Speed, and a steel element according to Annex A3.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B3 to B6, C1 to C4
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 and C2
Displacements under short-term and long-term loading	See Annex C5
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

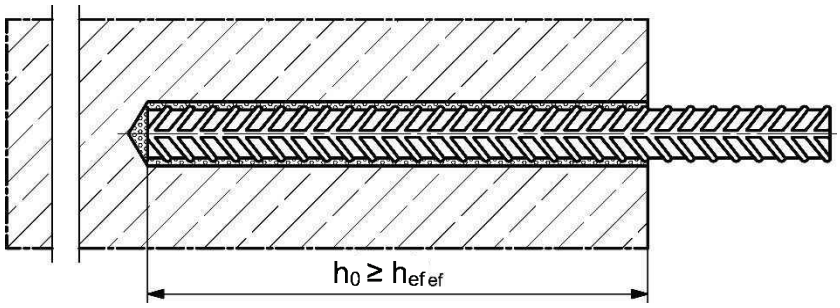
4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-02-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

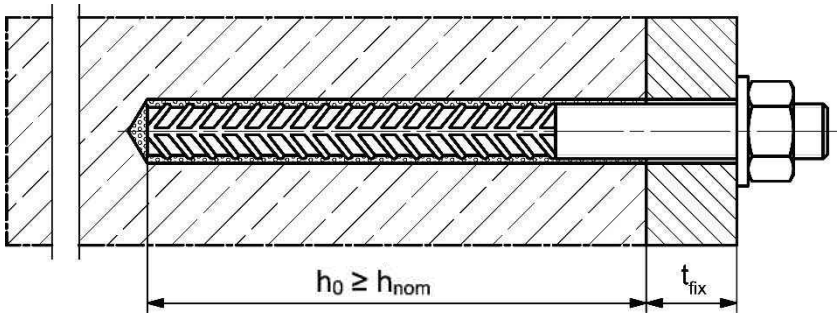
Installation conditions part 1

Reinforcing bar

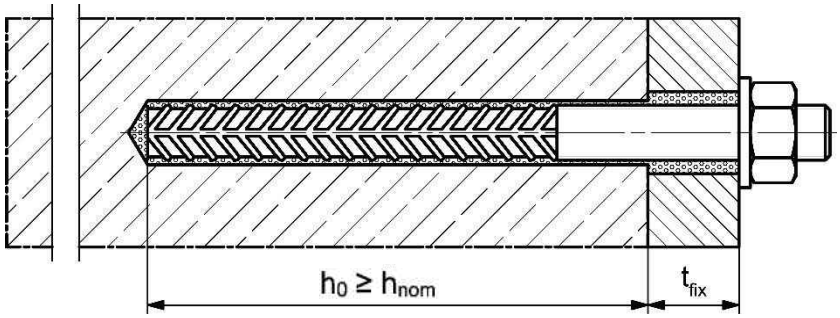


fischer rebar anchor FRA

Pre-positioned installation



Push through installation (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

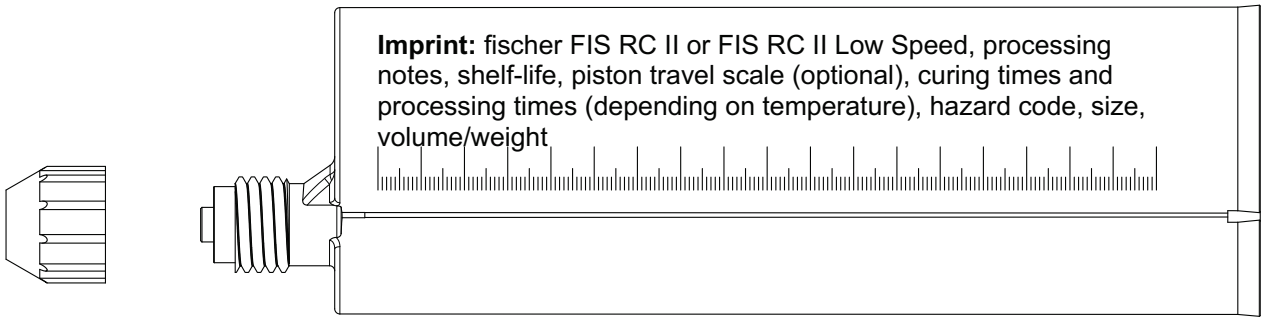
h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

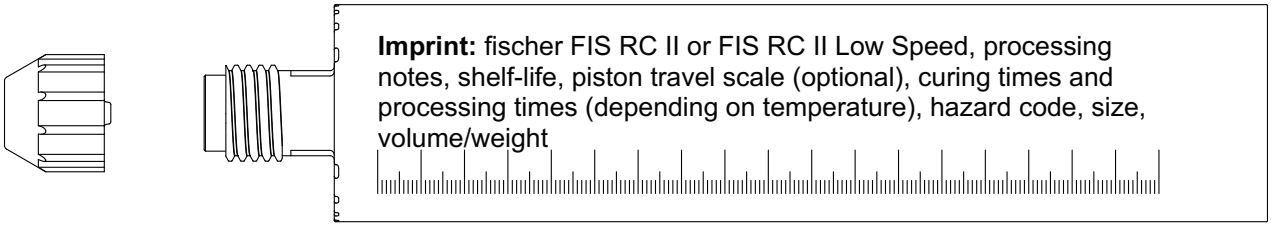
h_{nom} = overall fastener embedment depth in the concrete

Overview system components part 1

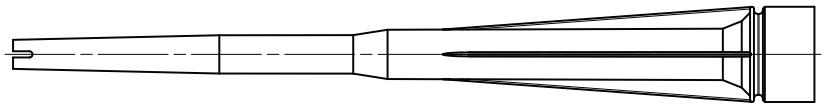
Injection cartridge (shuttle cartridge) with sealing cap; Sizes: 360 ml, 825 ml



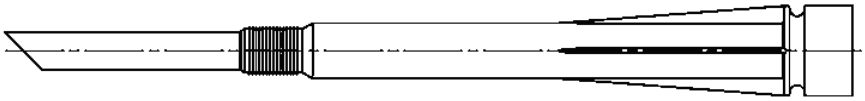
Injection cartridge (coaxial cartridge) with sealing cap; Sizes: 300 ml, 380 ml, 400 ml, 410 ml



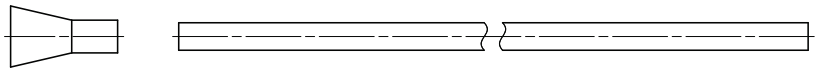
Static mixer FIS MR Plus for injection cartridges up to 410 ml



Static mixer FIS JMR for injection cartridges with 825 ml



Injection adapter and extension tube Ø 9 for static mixer FIS MR Plus;
Injection adapter and extension tube Ø 9 or Ø 15 for static mixer FIS JMR



fischer cleaning brush BS

Blow-out pump AB G **or** **Compressed-air cleaning tool ABP:**

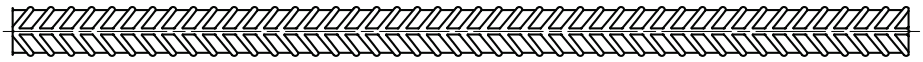
Figures not to scale

fischer injection system FIS RC II and FIS RC II Low Speed	
Product description Overview system components part 1; cartridges / static mixer / accessories	**Annex A2** Appendix 4 / 21

Overview system components part 2

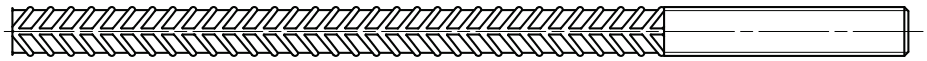
Reinforcing bar

Nominal diameter: ϕ8, ϕ10, ϕ12, ϕ14, ϕ16, ϕ20, ϕ25, ϕ28



fischer rebar anchor FRA (fischer FRA)

Size: M12, M16, M20, M24



washer / hexagon nut

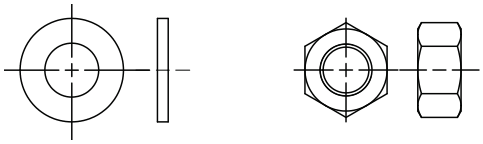


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Table A4.1: Materials

Part	Designation	Material	
1	Injection cartridge	Mortar, hardener, filler	
	Steel grade	Stainless steel R	High corrosion resistant steel HCR
		acc. to EN 10088-1:2023 Corrosion resistance class CRC III acc. to EN 1993-1-4: 2006+A1:2015	acc. to EN 10088-1:2023 Corrosion resistance class CRC V acc. to EN 1993-1-4: 2006+A1:2015
2	Washer ISO 7089:2000 for fischer rebar anchor FRA	1.4401; 1.4404; 1.4578;1.4571; 1.4439; 1.4362; EN 10088-1:2023	1.4565; 1.4529; EN 10088-1:2023
3	Hexagon nut for fischer FRA	Property class 80 acc. to fischer specification for fischer FRA or EN ISO 3506-2:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2023	Property class 80 acc. to fischer specification for fischer FRA or EN ISO 3506-2:2020 1.4565; 1.4529 EN 10088-1:2023
4	Reinforcing bar	EN 1992-1-1:2004 and AC:2010, Annex C Bars and de-coiled rods, class B or C with f_{yk} and k according to NDP or NCI according to EN 1992-1-1/NA; $f_{uk} = f_{tk} = k \cdot f_{yk}$ ($A_5 > 8$ %)	
5	fischer rebar anchor FRA	Rebar part: Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCI of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{tk} = k \cdot f_{yk}$ ($A_5 > 8$ %) Threaded part: Property class 80 EN ISO 3506-1:2020	1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 acc. to EN 10088-1:2023 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015 1.4565; 1.4529 acc. to EN 10088-1:2023 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015 $f_{uk} \leq 1000$ N/mm^2; fracture elongation $A_5 > 8$ %

Specifications of intended use part 1

Table B1.1: Overview use and performance categories

Anchorages subject to			FIS RC II with …			
			Reinforcing bar 		fischer FRA 	
Hammer drilling with standard drill bit			all sizes			
Hammer drilling with hollow drill bit (fischer „FHD“, Heller „Duster Expert“; Bosch „Speed Clean“; Hilti „TE-CD, TE-YD“, DreBo „D-Plus“, DreBo „D-Max“ 			Nominal drill bit diameter (d_0) 12 mm to 35 mm			
Static and quasi static loading, in		uncracked concrete	all sizes	Tables: C1.1 C2.1 C3.1 C5.1	all sizes	Tables: C1.2 C2.1 C4.1 C5.2
		cracked concrete				
Use category	I1	dry or wet concrete	all sizes			
	I2	water filled hole	-[1)]		-[1)]	
Seismic performance category		C1[1)]	-[1)]		-[1)]	
		C2[1)]				
Installation direction			D3 (downward and horizontal and upwards installation)			
Installation temperature			$T_{i,min}$ = -5 °C to $T_{i,max}$ = +40 °C For the standard variation of temperature after installation			
In-service temperature		Temperature range I	-40 °C to +80 °C	(max. short term temperature +80 °C ; max. long term temperature +50 °C)		
		Temperature range II	-40 °C to +120°C	(max. short term temperature +120 °C ; max. long term temperature +72 °C)		

[1)] No performance assessed

Specifications of intended use part 2

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021.

Use conditions (Environmental conditions):

- Fastener intended for use in structures subject to dry, internal conditions (all materials).
- For all other conditions according to EN1993-1-4:2015 corresponding to corrosion resistance classes to Annex A4 Table A4.1.

Design:

- Fastenings are designed in accordance with EN 1992-4:2018.
- The structural design is conducted under responsibility of a designer experienced in the field of anchorages and concrete works.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).

Installation:

- Fastener installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Fastening depth should be marked and adhered to installation.

Table B3.1: Installation parameters for **reinforcing bars**

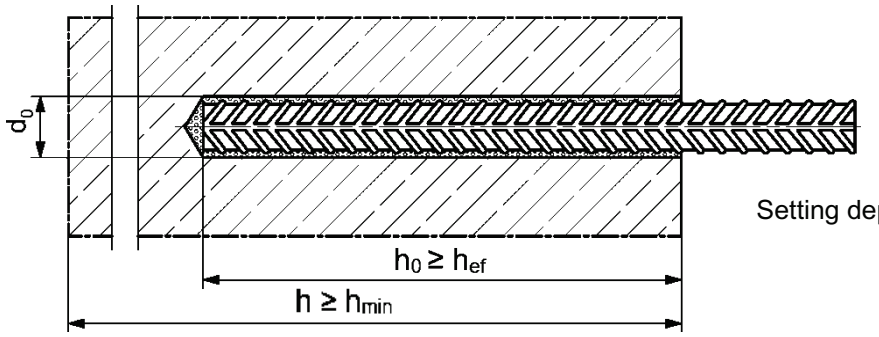
Nominal diameter of the bar		**ϕ**	**8**[1]		**10**[1]		**12**[1]		**14**	**16**	**20**	**25**	**28**
Nominal drill hole diameter	d_0	[mm]	10	12	12	14	14	16	18	20	25	30	35
Drill hole depth	h_0		$h_0 = h_{ef}$										
Effective embedment depth	$h_{ef,min}$		60		60		70		75	80	90	100	112
	$h_{ef,max}$		160		200		240		280	320	400	500	560
Simplified spacing and edge distance [2]	s = c		40		45		55		60	65	85	110	130
Minimum thickness of concrete member	h_{min}		$h_{ef} + 30$ (≥ 100)						$h_{ef} + 2d_0$				

[1] Both drill hole diameters can be used
[2] Detailed calculation according to **Annex B5** and **B6**

Reinforcing bar

- The minimum value of related rib area $f_{R,min}$ must fulfil the requirements of EN 1992-1-1:2011
- The rib height must be within the range: $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$
  (ϕ = Nominal diameter of the bar, h_{rib} = rib height)

Installation conditions:



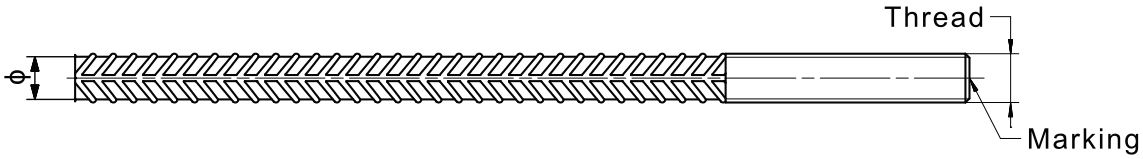
Figures not to scale

Table B4.1: Installation parameters for **fischer rebar anchor FRA**

Rebar anchor FRA			**Thread**	**M12[1)]**		**M16**	**M20**	**M24**
Nominal diameter of the bar		ϕ		12		16	20	25
Nominal drill hole diameter		d_0		14	16	20	25	30
Drill hole depth		h_0		$h_{ef} + l_e$				
Effective embedment depth		$h_{ef,min}$		70		80	90	96
		$h_{ef,max}$		140		220	300	380
Distance concrete surface to welded joint		l_e		100				
Simplified spacing and edge distance [2)]		s = c	[mm]	55		65	85	105
Maximum Diameter of clearance hole in the fixture	pre-positioned anchorage	d_f		14		18	22	26
	push through anchorage	d_f		18		22	26	32
Minimum thickness of concrete member		h_{min}		$h_0 + 30$		$h_0 + 2d_0$		
Maximum torque moment for attachment of the fixture		max T_{inst}	[Nm]	40		60	120	150

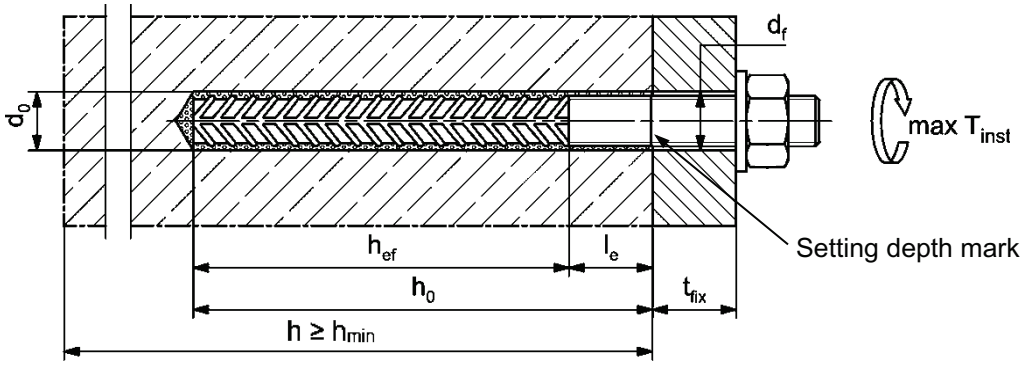
1) Both drill hole diameters can be used
2) Detailed calculation according to **Annex B5** and **B6**

fischer rebar anchor FRA



Marking frontal e.g.: FRA (for stainless steel);
FRA HCR (for high corrosion resistant steel HCR)

Installation conditions:



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fischer injection system FIS RC II and FIS RC II Low Speed

Intended use
Installation parameters rebar anchor FRA

Annex B4

Table B5.1: Minimum spacing and minimum edge distance for **reinforcing bars** and **fischer rebar anchor FRA**

Reinforcing bars / FRA (Nominal diameter)		**ϕ**	**8**	**10**	**12**	**14**	**16**	**20**	**25**	**28**
Minimum edge distance										
Uncracked / cracked concrete	c_{min}	[mm]	40	45	45	45	50	55	75	80
Minimum spacing	s		according to **Annex B6**							
Minimum spacing										
Uncracked / cracked concrete	s_{min}	[mm]	40	45	55	60	65	85	120	140
Minimum edge distance	c		according to **Annex B6**							
Required projecting area										
Uncracked concrete	$A_{sp,req}$	[1000 mm²]	8,0	13,0	22,0	23,0	24,0	38,5	47,5	64,0
Cracked concrete			6,5	10,0	16,5	17,5	18,5	29,5	36,5	49,0

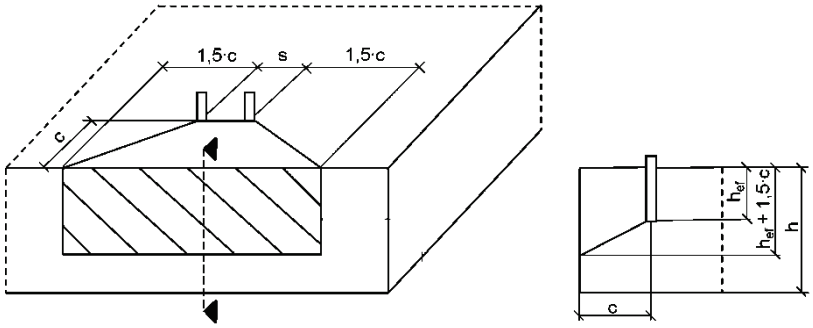
Splitting failure for minimum edge distance and spacing in dependence of the effective embedment depth h_{ef}.

For the calculation of minimum spacing and minimum edge distance of anchors in combination with different embedment depths and thicknesses of concrete members the following equation shall be fulfilled:

$$\mathbf{A_{sp,req} < A_{sp,t}}$$

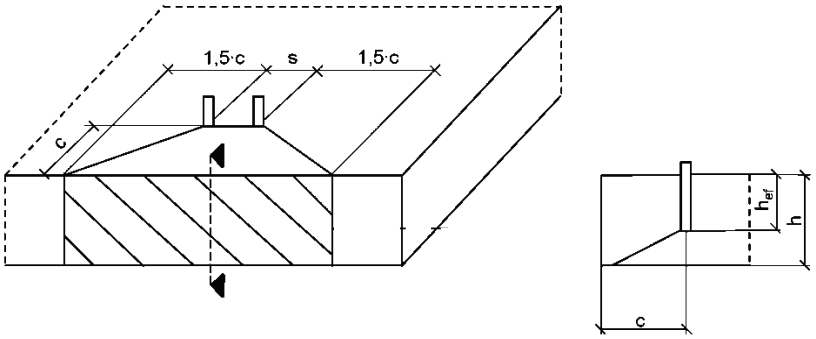
$A_{sp,req}$ = required projecting area
$A_{sp,t}$ = effective projecting area (according to **Annex B6**)

Table B6.1: Projecting area $A_{sp,t}$ with concrete member thickness $h > h_{ef} + 1{,}5 \cdot c$ and $h \geq h_{min}$



Single anchor	$A_{sp,t} = (3 \cdot c) \cdot (h_{ef} + 1{,}5 \cdot c)$	[mm²]	with $c \geq c_{min}$
Group of anchors with $s > 3 \cdot c$	$A_{sp,t} = (6 \cdot c) \cdot (h_{ef} + 1{,}5 \cdot c)$	[mm²]	
Group of anchors with $s \leq 3 \cdot c$	$A_{sp,t} = (3 \cdot c + s) \cdot (h_{ef} + 1{,}5 \cdot c)$	[mm²]	with $c \geq c_{min}$ and $s \geq s_{min}$

Table B6.2: Projecting area $A_{sp,t}$ with concrete member thickness $h \leq h_{ef} + 1{,}5 \cdot c$ and $h \geq h_{min}$



Single anchor	$A_{sp,t} = 3 \cdot c \cdot$ existing h	[mm²]	with $c \geq c_{min}$
Group of anchors with $s > 3 \cdot c$	$A_{sp,t} = 6 \cdot c \cdot$ existing h	[mm²]	
Group of anchors with $s \leq 3 \cdot c$	$A_{sp,t} = (3 \cdot c + s) \cdot$ existing h	[mm²]	with $c \geq c_{min}$ and $s \geq s_{min}$

Edge distance and axial spacing shall be rounded up to at least 5 mm-steps

Figures not to scale

Table B7.1: Parameters of the **cleaning brush** BS (steel brush with steel bristles)
The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	d_0	[mm]	10	12	14	16	18	20	25	35
Steel brush diameter BS	d_b		11	14	16	20		25	27	40

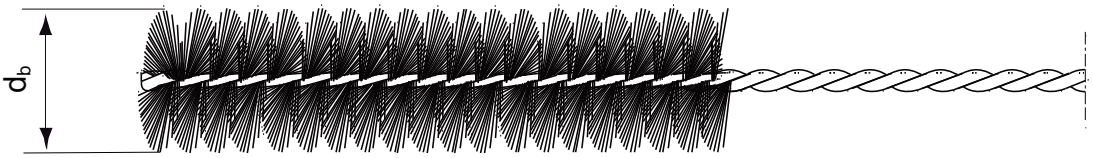


Table B7.2: Conditions for use **static mixer** without an **extension tube**

Nominal drill hole diameter	d_0	[mm]	10	12	14	16	18	20	25	30	35
Drill hole depth h_0 by using	FIS MR Plus		≤90		≤120	≤140	≤150	≤160	≤210		
	FIS JMR		-	-	≤90	≤160	≤180	≤190	≤220	≤250	

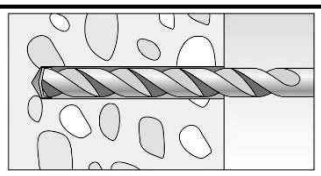
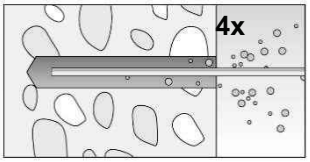
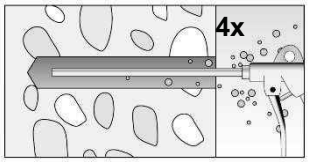
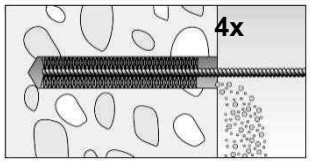
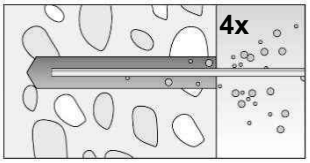
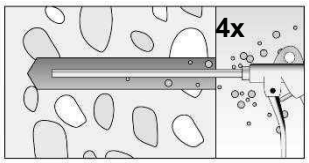
Table B7.3 **Maximum processing time** of the mortar and **minimum curing time**
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

Temperature at anchoring base [°C]	Maximum processing time t_{work}		Minimum curing time [1] t_{cure}	
	FIS RC II	**FIS RC II Low Speed**	**FIS RC II**	**FIS RC II Low Speed**
> -5 to 0 [2]	20 min	40 min	24 h	5 d
> 0 to 5 [2]	13 min	30 min	3 h	48 h
> 5 to 10	9 min	20 min	90 min	24 h
> 10 to 20	5 min	13 min	60 min	120 min
> 20 to 30	4 min	9 min	45 min	60 min
> 30 to 40	2 min	7 min	35 min	45 min

[1] In wet concrete or water filled holes the curing times must be doubled
[2] Minimal cartridge temperature +5°C

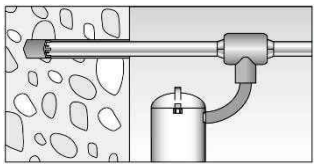
Installation instructions part 1

Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		Drill the hole. Nominal drill hole diameter $\mathbf{d_0}$ and drill hole depth $\mathbf{h_0}$ see **Tables B3.1, B4.1.**
2		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole four times by hand.
		For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole four times with oil-free compressed air ($p \geq 6$ bar). Use suitable compressed-air nozzle.
3		Brush the drill hole four times. For drill hole diameter ≥ 30 mm use a power drill. For deep holes use an extension. Use suitable brushes (see **Table B7.1**)
4		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole four times by hand.
		For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole four times with oil-free compressed air ($p \geq 6$ bar). Use suitable compressed-air nozzle.

Go to step 5

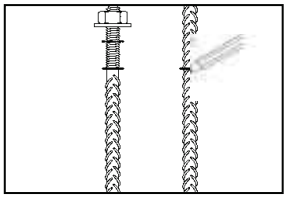
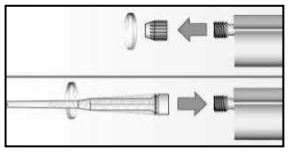
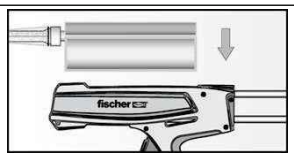
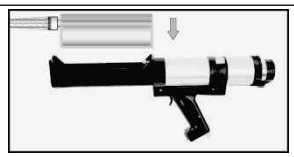
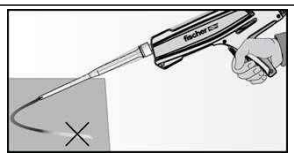
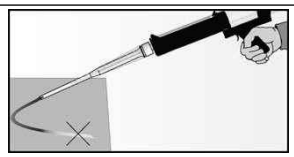
Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1		Check a suitable hollow drill (see **Table B1.1**) for correct operation of the dust extraction.
2		Use a suitable dust extraction system, e.g. fischer FVC 35 M or a comparable dust extraction system with equivalent performance data. Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. Nominal drill hole diameter $\mathbf{d_0}$ and drill hole depth $\mathbf{h_0}$ see **Tables B3.1, B4.1.**

Go to step 5

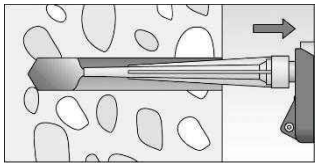
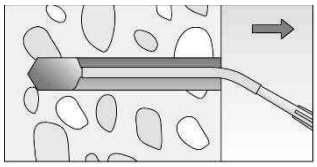
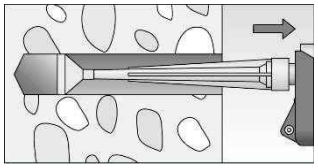
Installation instructions part 2

Preparing the cartridge

5		Mark the setting depth of the steel element.
6		Remove the sealing cap. Screw on the static mixer (the spiral in the static mixer must be clearly visible).
7	 	Place the cartridge into the dispenser.
8	 	Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey.

Go to step 9

Injection of the mortar

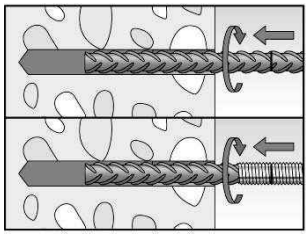
9	 For $h_0 = h_{ef}$ fill approximately 2/3 of the drill hole with mortar. For $h_0 > h_{ef}$ more mortar is needed. Always begin from the bottom of the hole and avoid bubbles.	 The conditions for mortar injection without extension tube can be found in **Table B7.2.** For deeper drill holes, than those mentioned in **Table B7.2,** use a suitable extension tube.	 For deep holes (h_0 > 250 mm) use an injection adapter.

Go to step 10

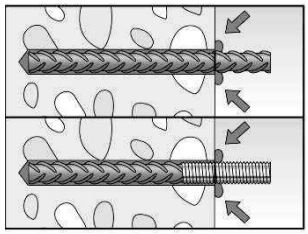
Installation instructions part 3

Installation reinforcing bars and fischer rebar anchor FRA

10

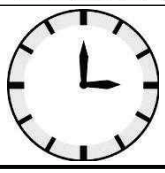


Only use clean and oil-free reinforcing bars or fischer FRA. Insert the rebar / fischer FRA slowly twisted into the borehole until the embedment mark is reached.
Recommendation:
Rotation back and forth of the reinforcement bar or the fischer FRA makes pushing easy.



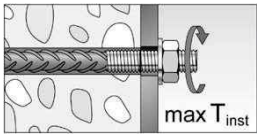
When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.

11



Wait for the specified curing time t_{cure} see **Table B7.3**

12



Mounting the fixture max T_{inst} for fischer FRA see **Table B4.1**

Table C1.1: Characteristic resistance to **steel failure** under **tension / shear loading** of **reinforcing bars**

Nominal diameter of the bar		**ϕ**	**8**	**10**	**12**	**14**	**16**	**20**	**25**	**28**
Characteristic resistance to steel failure under tension loading										
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ [1)]							
Characteristic resistance to steel failure under shear loading										
Without lever arm										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	k_6 [2)] $\cdot A_s \cdot f_{uk}$ [1)]							
Ductility factor	k_7	[-]	1,0							
With lever arm										
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$ [1)]							

1) f_{uk} respectively shall be taken from the specifications of the reinforcing bar.

2) In accordance with EN 1992-4:2018 section 7.2.2.3.1:
k_6 = 0,6 for fasteners made of carbon steel with $f_{uk} \leq 500$ N/mm²,
= 0,5 for fasteners made of carbon steel with 500 N/mm² < $f_{uk} \leq 1000$ N/mm²,
= 0,5 for fasteners made of stainless steel.

Table C1.2: Characteristic resistance to **steel failure** under **tension / shear loading** of **fischer rebar anchors FRA**

fischer rebar anchor FRA			**M12**	**M16**	**M20**	**M24**
Characteristic resistance to steel failure under tension loading						
Characteristic resistance	$N_{Rk,s}$	[kN]	62,0	111,0	173,0	236,5
Partial factor[1)]						
Partial factor	$\gamma_{Ms,N}$	[-]	1,4			
Characteristic resistance to steel failure under shear loading						
Without lever arm						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	34,5	64,3	100,4	144,7
Ductility factor	k_7	[-]	1,0			
With lever arm						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	107,4	273,0	532,2	920,4
Partial factor[1)]						
Partial factor	$\gamma_{Ms,V}$	[-]	1,5			

1) In absence of other national regulations

Table C2.1: Characteristic resistance to **concrete failure** under **tension / shear loading**

Size			**All sizes**							
Characteristic resistance to concrete failure under tension loading										
Installation factor	γ_{inst}	[-]	See annex C3 to C4							
Factors for the compressive strength of concrete > C20/25										
Increasing factor ψ_c for cracked or uncracked concrete $\tau_{Rk\,(X,Y)} = \psi_c \cdot \tau_{Rk\,(C20/25)}$	C25/30	[-]	1,05							
	C30/37		1,10							
	C35/45		1,15							
	C40/50		1,19							
	C45/55		1,22							
	C50/60		1,26							
Splitting failure										
Edge distance $h / h_{ef} \geq 2{,}0$	$c_{cr,sp}$	[mm]	$1{,}0\ h_{ef}$							
Edge distance $2{,}0 > h / h_{ef} > 1{,}3$	$c_{cr,sp}$	[mm]	$4{,}6\ h_{ef} - 1{,}8\ h$							
Edge distance $h / h_{ef} \leq 1{,}3$	$c_{cr,sp}$	[mm]	$2{,}26\ h_{ef}$							
Spacing	$s_{cr,sp}$	[mm]	$2\ c_{cr,sp}$							
Concrete cone failure										
Uncracked concrete	$k_{ucr,N}$	[-]	11,0							
Cracked concrete	$k_{cr,N}$	[-]	7,7							
Edge distance	$c_{cr,N}$	[mm]	$1{,}5\ h_{ef}$							
Spacing	$s_{cr,N}$	[mm]	$2\ c_{cr,N}$							
Factors for sustained tension loading										
Temperature range		[°C]	50 / 80				72 / 120			
Factor	Ψ^0_{sus}	[-]	0,74				0,87			
Characteristic resistance to concrete failure under shear loading										
Installation factor	γ_{inst}	[-]	1,0							
Concrete pry-out failure										
Factor for pry-out failure	k_8	[-]	2,0							
Concrete edge failure										
Effective length of fastener in shear loading	l_f	[mm]	for $d_{nom} \leq 24$ mm: min (h_{ef}; 12 d_{nom}) for $d_{nom} > 24$ mm: min (h_{ef}; max (8 d_{nom}; 300 mm))							
Calculation diameters										
Size			M12		M16		M20		M24	
fischer rebar anchor FRA	d_{nom}	[mm]	12		16		20		25	
Size (nominal diameter of the bar)	ϕ	[mm]	8	10	12	14	16	20	25	28
Reinforcing bar	d_{nom}	[mm]	8	10	12	14	16	20	25	28

Table C3.1: Characteristic resistance to **combined pull-out** and **concrete failure** for **reinforcing bars** in hammer drilled holes; **uncracked or cracked concrete**

Nominal diameter of the bar		**ϕ**	**8**	**10**	**12**	**14**	**16**	**20**	**25**	**28**
Combined pull-out and concrete cone failure										
Calculation diameter	d	[mm]	8	10	12	14	16	20	25	28
Uncracked concrete										
Characteristic bond resistance in uncracked concrete C20/25										
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)										
Temperature range I: 50 °C / 80 °C	$\tau_{Rk,ucr}$	[N/mm²]	11,0	11,0	11,0	10,0	10,0	9,5	9,0	8,5
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,0	8,5	8,5	8,0	7,5	7,0
Installation factor										
Dry or wet concrete	γ_{inst}	[-]	1,0							
Cracked concrete										
Characteristic bond resistance in cracked concrete C20/25										
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)										
Temperature range I: 50 °C / 80 °C	$\tau_{Rk,cr}$	[N/mm²]	-[1)]	3,0	5,0	5,0	5,0	4,5	4,0	4,0
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,cr}$	[N/mm²]	-[1)]	3,0	4,5	4,5	4,5	4,0	3,5	3,5
Installation factor										
Dry or wet concrete	γ_{inst}	[-]	1,0							

1) No performance assessed

Table C4.1: Characteristic resistance to **combined pull-out** and **concrete failure** for **fischer rebar anchors FRA** in hammer drilled holes; **uncracked or cracked concrete**

fischer rebar anchor FRA				**M12**	**M16**	**M20**	**M24**
Combined pull-out and concrete cone failure							
Calculation diameter		d	[mm]	12	16	20	25
Uncracked concrete							
Characteristic bond resistance in uncracked concrete C20/25							
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)							
Temperature range	I: 50 °C / 80 °C	$\tau_{Rk,ucr}$	[N/mm²]	11,0	10,0	9,5	9,5
	II: 72 °C / 120 °C			9,0	8,5	8,0	7,5
Installation factors							
Dry or wet concrete		γ_{inst}	[-]	1,0			
Cracked concrete							
Characteristic bond resistance in cracked concrete C20/25							
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)							
Temperature range	I: 50 °C / 80 °C	$\tau_{Rk,cr}$	[N/mm²]	5,0	5,0	4,5	4,0
	II: 72 °C / 120 °C			4,5	4,5	4,0	3,5
Installation factors							
Dry or wet concrete		γ_{inst}	[-]	1,0			

Table C5.1: Displacements for reinforcing bars

Nominal diameter of the bar ϕ		8	10	12	14	16	20	25	28
Displacement-Factors for tension loading[1)]									
Uncracked concrete; Temperature range I, II									
$\delta_{N0\text{-Factor}}$	[mm/(N/mm²)]	0,09	0,09	0,10	0,10	0,10	0,10	0,10	0,11
$\delta_{N\infty\text{-Factor}}$		0,10	0,10	0,12	0,12	0,12	0,12	0,13	0,13
Cracked concrete; Temperature range I, II									
$\delta_{N0\text{-Factor}}$	[mm/(N/mm²)]	-[3)]	0,12	0,13	0,13	0,13	0,13	0,13	0,14
$\delta_{N\infty\text{-Factor}}$		-[3)]	0,27	0,30	0,30	0,30	0,30	0,35	0,37
Displacement-Factors for shear loading[2)]									
Uncracked or cracked concrete; Temperature range I, II									
$\delta_{V0\text{-Factor}}$	[mm/kN]	0,11	0,11	0,10	0,10	0,10	0,09	0,09	0,08
$\delta_{V\infty\text{-Factor}}$		0,12	0,12	0,11	0,11	0,11	0,10	0,10	0,09

1) Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$

τ: acting bond strength under tension loading

2) Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$

V: acting shear loading

3) No performance assessed

Table C5.2: Displacements for fischer rebar anchors FRA

fischer rebar anchor FRA		M12	M16	M20	M24
Displacement-Factors for tension loading[1)]					
Uncracked concrete; Temperature range I, II					
$\delta_{N0\text{-Factor}}$	[mm/(N/mm²)]	0,10	0,10	0,10	0,10
$\delta_{N\infty\text{-Factor}}$		0,12	0,12	0,12	0,13
Cracked concrete; Temperature range I, II					
$\delta_{N0\text{-Factor}}$	[mm/(N/mm²)]	0,12	0,13	0,13	0,13
$\delta_{N\infty\text{-Factor}}$		0,30	0,30	0,30	0,35
Displacement-Factors for shear loading[2)]					
Uncracked or cracked concrete; Temperature range I, II					
$\delta_{V0\text{-Factor}}$	[mm/kN]	0,10	0,10	0,09	0,09
$\delta_{V\infty\text{-Factor}}$		0,11	0,11	0,10	0,10

1) Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$

τ: acting bond strength under tension loading

2) Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$

V: acting shear loading