

**DECLARAÇÃO DE DESEMPENHO****DoP 0190**

para sistema de injeção fischer FIS EM Plus (Âncoras metálicas para utilização em betão)

PT

1. <u>Código de identificação único do produto-tipo:</u>	DoP 0190		
2. <u>Utilização(s) prevista(s):</u>	Fixação pós-instalada em betão fissurado ou não fissurado. Ver anexos, especialmente anexos B1- B13		
3. <u>Fabricante:</u>	fischerwerke GmbH & Co. KG, Otto-Hahn-Straße 15, 79211 Denzlingen, Alemanha		
4. <u>Representante autorizado:</u>	-		
5. <u>Sistema(s) de avaliação e verificação da regularidade do desempenho (AVCP):</u>	1		
6. <u>Documento de Avaliação Europeu:</u> Avaliação Técnica Europeia: Organismo de Avaliação Técnica: Organismo(s) notificado(s):	EAD 330499-01-0601 ETA-17/0979; 2020-06-17 DIBt- Deutsches Institut für Bautechnik 1343 MPA Darmstadt / 2873 TU Darmstadt		
7. <u>Desempenho(s) declarado(s):</u> Resistência mecânica e estabilidade (BWR 1) Características de resistência à tração (para acção estática e quase-estática):	Resistência à rotura do aço: Resistência à rotura combinada por arranque e cone de betão: Resistência à rotura por cone de betão: Distância ao bordo para prevenir rotura por fendas: Robustez: Torque de instalação máximo: Distância mínima ao bordo e espaçamento:	Anexos C1- C3 Anexos C5- C12 Anexos C4 Anexos C4 Anexo C4 Anexos B6- B8 Anexos B4, B5	$E_s = 210\ 000\ MPa$ $\psi_{sus}^0 = NPD$
Características de resistência ao corte (para acção estática e quase-estática):	Resistência à rotura do aço: Resistência do betão ao destacamento: Resistência do bordo do betão:	Anexos C1- C3 Anexo C4 Anexo C4	

Resistência característica e Deslocamentos para as categorias de performance sísmica C1 e C2:	Resistência à tração, deslocamentos, categoria C1: Resistência à tração, deslocamentos, categoria C2: Resistência ao corte, deslocamentos, categoria C1: Resistência ao corte, deslocamentos, categoria C2: Factor espaço anular:	Anexos C15- C17 Anexos C15, C16, C18 Anexos C15- C17 Anexos C15, C16, C18 Anexo C15
Deslocamentos sob carregamento de curto e longo prazo:	Deslocamentos sob carregamento de curto e longo prazo:	Anexos C13, C14

Higiene, saúde e meio ambiente (BWR 3) Conteúdo, emissão e / ou liberação de substâncias perigosas:	NPA
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8. Documentação Técnica Adequada e/ou
Documentação Técnica Específica:

O desempenho do produto identificado acima está em conformidade com o conjunto de desempenhos declarados. A presente declaração de desempenho é emitida, em conformidade com o Regulamento (UE) n.o 305/2011, sob a exclusiva responsabilidade do fabricante identificado acima.

Assinado por e em nome do fabricante por:

Thilo Pregartner, Dr.-Ing.
Tumlingen, 2020-07-02

Peter Schillinger, Dipl.-Ing.

Este DoP foi preparado em diferentes línguas. Em caso de litígio sobre a interpretação, a versão em inglês prevalecerá sempre.

O Anexo inclui informações voluntárias e complementares em inglês que excedem os requisitos legais (linguisticamente especificados).

Specific Part

1 Technical description of the product

The "fischer injection system FIS EM Plus" is a bonded fastener consisting of a cartridge with injection mortar fischer FIS EM Plus and a steel element according to Annex A5.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 or 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B 3 to B 8, C 1 to C 12
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1 to C 4
Displacements under short-term and long-term loading	See Annex C 13 and C 14
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C 15 to C 18

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

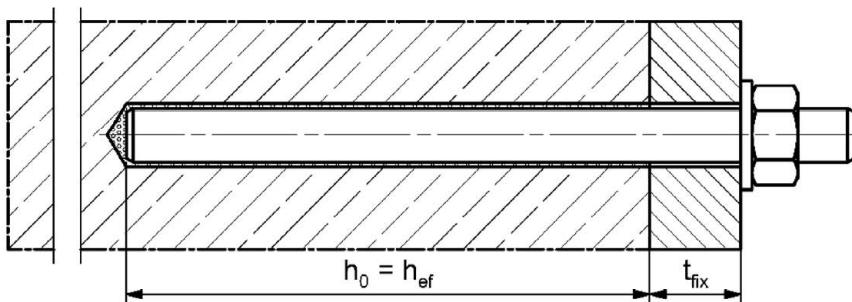
In accordance with the European Assessment Document EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

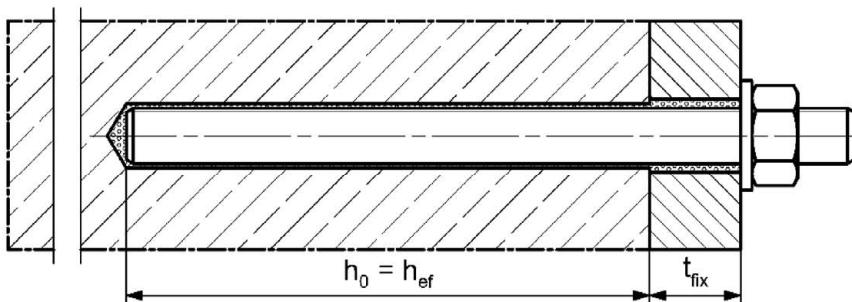
Installation conditions part 1

fischer anchor rod

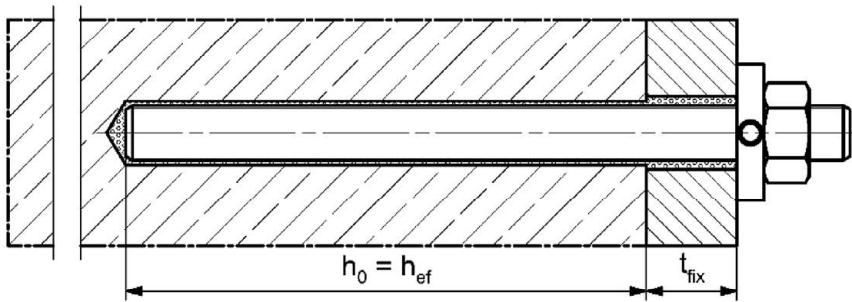
Pre-positioned installation



Push through installation (annular gap filled with mortar)



Pre-positioned or push through installation with subsequently injected fischer filling disc
(annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

fischer injection system FIS EM Plus

Product description

Installation conditions part 1

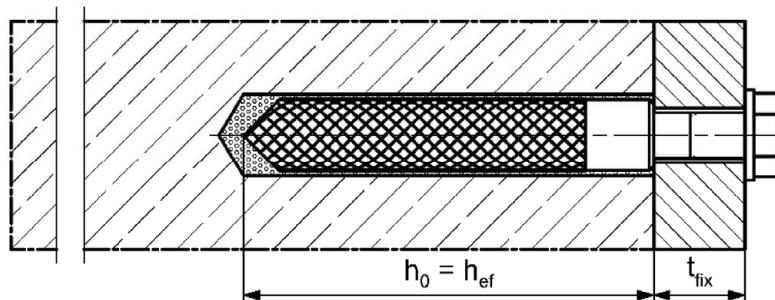
Annex A 1

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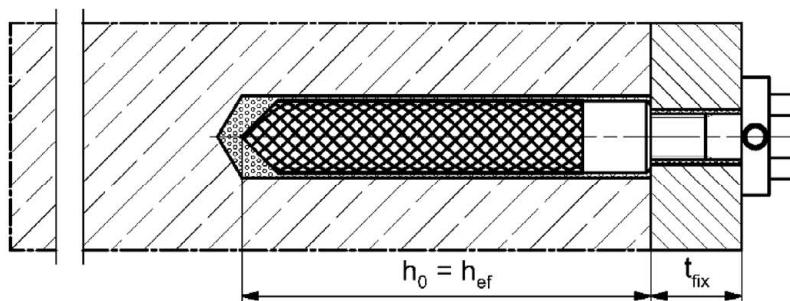
Installation conditions part 2

fischer internal threaded anchor RG MI

Pre-positioned installation



Pre-positioned installation with subsequently injected fischer filling disc (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

fischer injection system FIS EM Plus

Product description

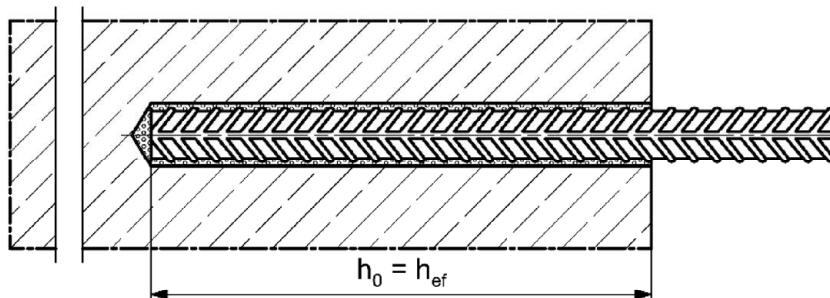
Installation conditions part 2

Annex A 2

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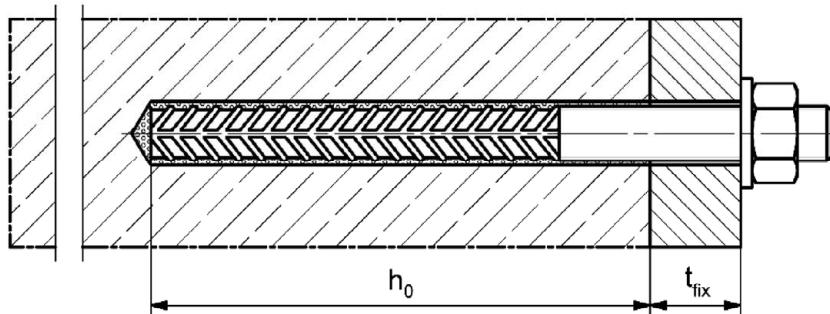
Installation conditions part 3

Reinforcing bar

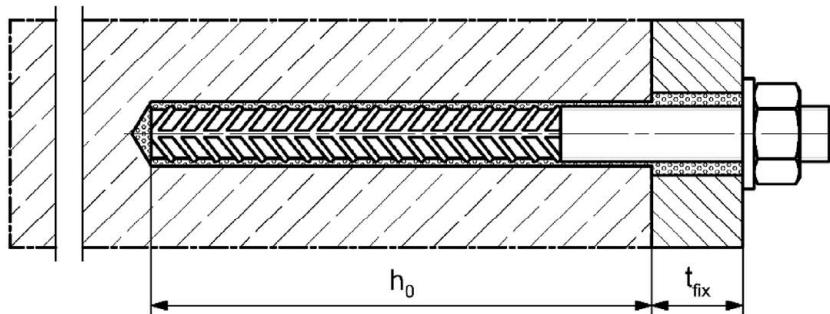


fischer rebar anchor FRA

Pre-positioned installation



Push through installation (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

fischer injection system FIS EM Plus

Product description

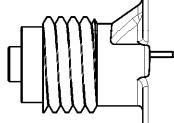
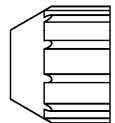
Installation conditions part 3

Annex A 3

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Overview system components part 1

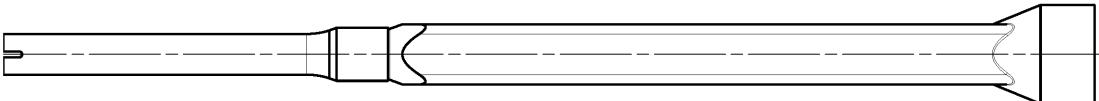
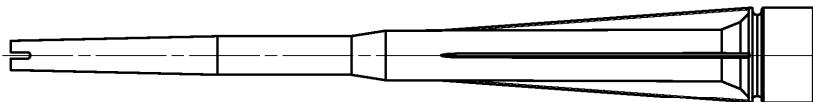
Injection cartridge (shuttle cartridge) with sealing cap; Size: 390 ml, 585 ml, 1100 ml, 1500 ml



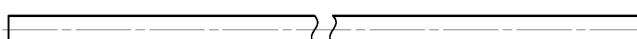
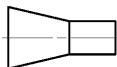
Imprint: fischer FIS EM Plus, processing notes, shelf-life, piston travel scale (optional), curing times and processing times (depending on temperature), hazard code, size, volume



Static mixer FIS MR Plus or UMR



Injection adapter and Extension tube for static mixer



Cleaning brush BS / BSB



Blow-out pump ABP



Figures not to scale

fischer injection system FIS EM Plus

Product description

Overview system components part 1;
cartridges / static mixer / accessories

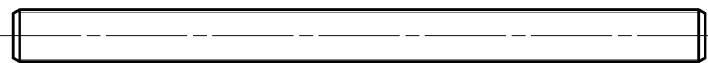
Annex A 4

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Overview system components part 2

fischer anchor rod

Size: M8, M10, M12, M14, M16, M20, M22, M24, M27, M30

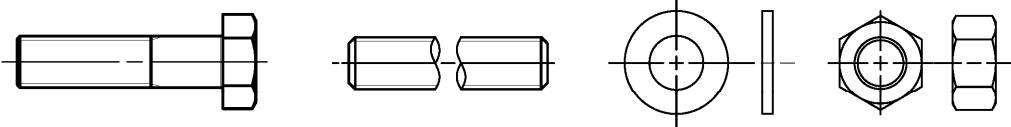


fischer internal threaded anchor RG MI

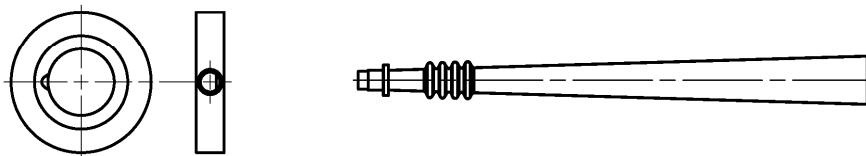
Size: M8, M10, M12, M16, M20



Screw / threaded rod / washer / hexagon nut



fischer filling disc with injection adapter



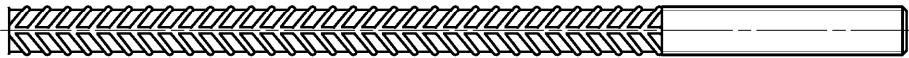
Reinforcing bar

Nominal diameter: $\phi 8, \phi 10, \phi 12, \phi 14, \phi 16, \phi 18, \phi 20, \phi 22, \phi 24, \phi 25, \phi 26, \phi 28, \phi 30, \phi 32, \phi 34, \phi 36, \phi 40$



fischer rebar anchor FRA

Size: M12, M16, M20, M24



Figures not to scale

fischer injection system FIS EM Plus

Product description

Overview system components part 2;
steel components

Annex A 5

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Table A6.1: Materials

Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
Steel grade	Steel	Stainless steel R	High corrosion resistant steel HCR	
	zinc plated	acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2015	acc. to EN 10088-1:2014 Corrosion resistance class CRC V	acc. to EN 1993-1-4:2015
2	Anchor rod	Property class 4.8, 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12\%$ fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12\%$ fracture elongation	Property class 50 or 80 EN ISO 3506-1:2009 or property class 70 with $f_{yk} = 560 \text{ N/mm}^2$ 1.4565; 1.4529; EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 12\%$ fracture elongation
		Fracture elongation $A_5 > 8\%$, for applications without requirements for seismic performance category C2		
3	Washer ISO 7089:2000	zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
4	Hexagon nut	Property class 4, 5 or 8; EN ISO 898-2:2012 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014
5	fischer internal threaded anchor RG MI	Property class 5.8 ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K)	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014
6	Commercial standard screw or threaded rod for fischer internal threaded anchor RG MI	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) $A_5 > 8\%$ fracture elongation	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014 $A_5 > 8\%$ fracture elongation	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014 $A_5 > 8\%$ fracture elongation
7	fischer filling disc similar to DIN 6319-G	zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
8	Reinforcing bar EN 1992-1-1:2004 and AC:2010, Annex C	Bars and de-coiled rods, class B or C with f_{yk} and k according to NDP or NCL according to EN 1992-1-1/NA $f_{uk} = f_{ik} = k \cdot f_{yk}$		
9	fischer rebar anchor FRA	Rebar part: Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCL of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{ik} = k \cdot f_{yk}$		Threaded part: Property class 70 or 80 EN ISO 3506-1:2009 1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2015 1.4565; 1.4529 acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4:2015

fischer injection system FIS EM Plus

Product description
Materials

Annex A 6
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Specifications of intended use (part 1)

Table B1.1: Overview use and performance categories

Anchors subject to		FIS EM Plus with ...															
		Anchor rod		fischer internal threaded anchor RG MI		Reinforcing bar		fischer rebar anchor FRA									
Hammer drilling with standard drill bit						all sizes											
Hammer drilling with hollow drill bit (fischer "FHD", Heller "Duster Expert"; Bosch "Speed Clean"; Hilti "TE-CD, TE-YD", DreBo "D-Plus", DreBo "D-Max")				Nominal drill bit diameter (d_0) 12 mm to 35 mm													
Diamond drilling				all sizes													
Static and quasi static load, in	uncracked concrete cracked concrete	all sizes	Tables: C1.1 C4.1 C5.1 C6.1 C13.1	all sizes	Tables: C2.1 C4.1 C7.1 C8.1 C13.2	all sizes	Tables: C3.1 C4.1 C9.1 C10.1 C14.1	all sizes									
Seismic performance category (only hammer drilling with standard / hollow drill bits)	C1 C2	M10 to M30 M12 M16 M20 M24	Tables: C15.1 C16.2 C17.1 Tables: C15.1 C16.2 C18.1	-1)		φ10 to φ32 -1)	Tables: C16.1 C16.2 C17.2 -1)	-1)									
Use category	I1 dry or wet concrete I2 water filled hole	all sizes															
Installation direction	D3 (downward and horizontal and upwards (e.g. overhead) installation)																
Installation temperature	$T_{i,min} = -5^\circ\text{C}$ to $T_{i,max} = +40^\circ\text{C}$																
In-service temperature	Temperature range I	-40 °C to +60 °C		(max. short term temperature +60 °C; max. long term temperature +35 °C)													
	Temperature range II	-40 °C to +72 °C		(max. short term temperature +72 °C; max. long term temperature +50 °C)													

¹⁾ no performance assessed

fischer injection system FIS EM Plus

Intended use

Annex B 1
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Specifications of intended use (part 2)

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- For all other conditions according to EN1993-1-4:2015 corresponding to corrosion resistance classes to Annex A 6 table A6.1.

Design:

- Anchorages have to be designed by a responsible engineer with experience of concrete anchor design.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with:
EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018

Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- In case of aborted hole: The hole shall be filled with mortar
- Anchorage depth should be marked and adhered to on installation
- Overhead installation is allowed

fischer injection system FIS EM Plus

Intended use
Specifications (part 2)

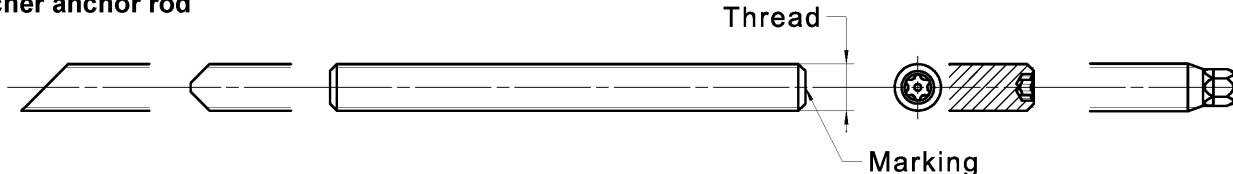
Annex B 2
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Table B3.1: Installation parameters for anchor rods

Anchor rods		Thread	M8	M10	M12	M14	M16	M20	M22	M24	M27	M30		
Width across flats	SW	[mm]	13	17	19	22	24	30	32	36	41	46		
Nominal drill hole diameter	d_0		10	12	14	16	18	22 24 ¹⁾	25	28	30	35		
Drill hole depth	h_0		$h_0 = h_{ef}$											
Effective embedment depth	$h_{ef, min}$ $h_{ef, max}$		60	60	70	75	80	90	93	96	108	120		
Diameter of the clearance hole of the fixture	pre-positioned installation		160	200	240	280	320	400	440	480	540	600		
	push through installation		9	12	14	16	18	22	24	26	30	33		
Minimum thickness of concrete member	h_{min}		12	14	16	18	20	26	28	30	33	40		
Maximum installation torque	max T_{inst}		$h_{ef} + 30$ (≥ 100)		$h_{ef} + 2d_0$									
			10	20	40	50	60	120	135	150	200	300		

¹⁾ Both drill hole diameters can be used

fischer anchor rod



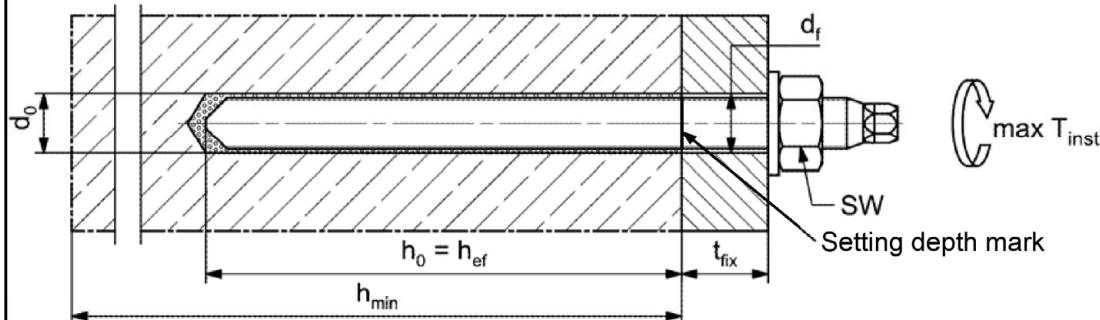
Marking (on random place) fischer anchor rod:

Steel zinc plated PC ¹⁾ 8.8	• or +	Steel hot-dip PC ¹⁾ 8.8	•
High corrosion resistant steel HCR PC ¹⁾ 50	•	High corrosion resistant steel HCR PC ¹⁾ 70	-
High corrosion resistant steel HCR PC ¹⁾ 80	(Stainless steel R property class 50	~
Stainless steel R property class 80	*		

Alternatively: Colour coding according to DIN 976-1:2016

¹⁾ PC = property class

Installation conditions:



Commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled

- Materials, dimensions and mechanical properties according to Annex A 6, Table A6.1
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored
- Setting depth is marked

Figures not to scale

fischer injection system FIS EM Plus

Intended use

Installation parameters anchor rods

Annex B 3

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Table B4.1: Minimum spacing and minimum edge distance for **anchor rods** and **reinforcing bars**

Anchor rods		M8	M10	M12	M14	M16	-	M20	M22	M24
Reinforcing bars (nominal diameter) ϕ		8	10	12	14	16	18	20	22	24
Minimum edge distance										
Uncracked / cracked concrete	c_{min} [mm]	40	45	45	45	50	55	55	55	60
Minimum spacing	s_{min}	according to Annex B5								
Minimum spacing										
Uncracked / cracked concrete	s_{min} [mm]	40	45	55	60	65	85	85	95	105
Minimum edge distance	c_{min}	according to Annex B5								
Required projecting area										
Uncracked concrete	$A_{sp,req}$ [1000 mm ²]	8	13	22	23	24	38,5	38,5	39,5	40
Cracked concrete		6,5	10	16,5	17,5	18,5	29,5	29,5	30	30,5
Anchor rods		-	-	M27	-	M30	-	-	-	-
Reinforcing bars (nominal diameter) ϕ		25	26	-	28	30	32	34	36	40
Minimum edge distance										
Uncracked / cracked concrete	c_{min} [mm]	75	75	75	80	80	120	120	135	175
Minimum spacing	s_{min}	according to Annex B5								
Minimum spacing										
Uncracked / cracked concrete	s_{min} [mm]	120	120	120	140	140	160	160	160	160
Minimum edge distance	c_{min}	according to Annex B5								
Required projecting area										
Uncracked concrete	$A_{sp,req}$ [1000 mm ²]	47,5	47,5	47,5	64	64	64	64	64	64
Cracked concrete		36,5	36,5	36,5	49	49	49	49	49	49

Splitting failure for minimum edge distance and spacing in dependence of the effective embedment depth h_{ef} .

For the calculation of minimum spacing and minimum edge distance of anchors in combination with different embedment depths and thicknesses of concrete members the following equation shall be fulfilled:

$$A_{sp,req} < A_{sp,t}$$

$A_{sp,req}$ = required projecting area

$A_{sp,t} = A_{sp,ef}$ = effective projecting area (according to Annex B5)

fischer injection system FIS EM Plus

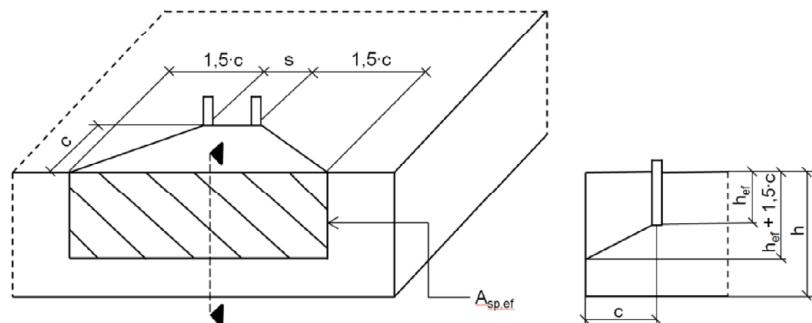
Intended use

Minimum spacing and edge distance for anchor rods and reinforcing bars

Annex B 4

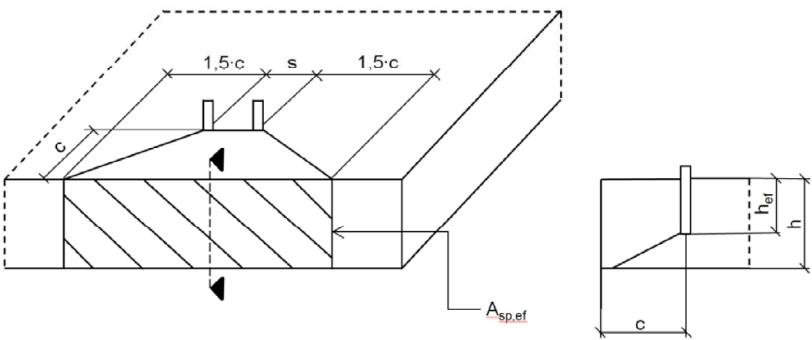
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Table B5.1: Effective projecting area $A_{sp,t}$ with concrete member thickness $h > h_{ef} + 1,5 \cdot c$ and $h \geq h_{min}$



Single anchor	$A_{sp,t} = (3 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$ [mm ²]	with $c \geq c_{min}$
Group of anchors with $s > 3 \cdot c$	$A_{sp,t} = (6 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$ [mm ²]	
Group of anchors with $s \leq 3 \cdot c$	$A_{sp,t} = (3 \cdot c + s) \cdot (h_{ef} + 1,5 \cdot c)$ [mm ²]	with $c \geq c_{min}$ and $s \geq s_{min}$

Table B5.2: Effektive projecting area $A_{sp,t}$ with concrete member thickness $h \leq h_{ef} + 1,5 \cdot c$ and $h \geq h_{min}$



Single anchor	$A_{sp,t} = 3 \cdot c \cdot \text{existing } h$ [mm ²]	with $c \geq c_{min}$
Group of anchors with $s > 3 \cdot c$	$A_{sp,t} = 6 \cdot c \cdot \text{existing } h$ [mm ²]	
Group of anchors with $s \leq 3 \cdot c$	$A_{sp,t} = (3 \cdot c + s) \cdot \text{existing } h$ [mm ²]	with $c \geq c_{min}$ and $s \geq s_{min}$

Edge distance and axial spacing shall be rounded up to at least 5 mm

Figures not to scale

fischer injection system FIS EM Plus

Intended use

Minimum thickness of concrete member for anchor rods,
minimum spacing and edge distance

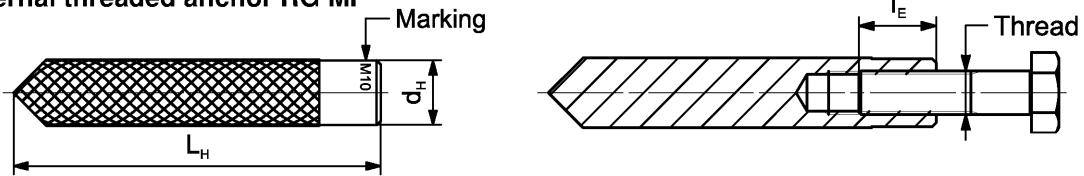
Annex B 5

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Table B6.1: Installation parameters for fischer internal threaded anchors RG MI

Internal threaded anchors RG MI	Thread	M8	M10	M12	M16	M20
Diameter of anchor $d_{\text{nom}} = d_H$		12	16	18	22	28
Nominal drill hole diameter d_0		14	18	20	24	32
Drill hole depth h_0		$h_0 = h_{\text{ef}} = L_H$				
Effective embedment depth ($h_{\text{ef}} = L_H$)		90	90	125	160	200
Minimum spacing and minimum edge distance $S_{\text{min}} = C_{\text{min}}$	[mm]	55	65	75	95	125
Diameter of clearance hole in the fixture d_f		9	12	14	18	22
Minimum thickness of concrete member h_{min}		120	125	165	205	260
Maximum screw-in depth $l_{E,\text{max}}$		18	23	26	35	45
Minimum screw-in depth $l_{E,\text{min}}$		8	10	12	16	20
Maximum installation torque $\text{max } T_{\text{inst}}$	[Nm]	10	20	40	80	120

fischer internal threaded anchor RG MI



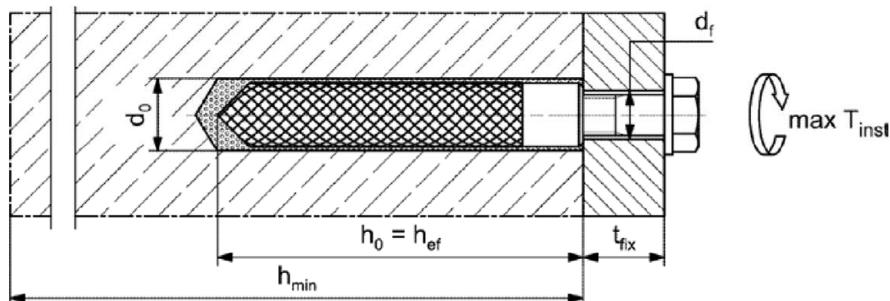
Marking: Anchor size e.g.: **M10**

Stainless steel → additional **R**; e.g.: **M10 R**

High corrosion resistant steel → additional **HCR**; e.g.: **M10 HCR**

Retaining bolt or threaded rods (including nut and washer) must comply with the appropriate material and strength class of Annex A 6, Table A6.1

Installation conditions:



Figures not to scale

fischer injection system FIS EM Plus

Intended use

Installation parameters internal threaded anchors RG MI

Annex B 6

Appendix 14/ 39

Table B7.1: Installation parameters for reinforcing bars¹⁾

Nominal diameter of the bar	ϕ	8 ²⁾	10 ²⁾	12 ²⁾	14	16	18	20	22	24
Nominal drill hole diameter	d ₀ [mm]	10	12	12	14	14	16	18	20	25
Drill hole depth									h ₀ = h _{ef}	30
Effective embedment depth		60	60	70	75	80	85	90	94	98
h _{ef,max}		160	200	240	280	320	360	400	440	480
Minimum thickness of concrete member	h _{min}	$h_{ef} + 30$ (≥ 100)		$h_{ef} + 2d_0$						
Nominal diameter of the bar	ϕ	25	26	28	30	32	34	36	40	-
Nominal drill hole diameter	d ₀ [mm]	30	35	35	40	40	40	45	55	-
Drill hole depth								h ₀ = h _{ef}		
Effective embedment depth		100	104	112	120	128	136	144	160	-
h _{ef,max}		500	520	560	600	640	680	720	800	-
Minimum thickness of concrete member	h _{min}	$h_{ef} + 2d_0$								

¹⁾ minimum spacing and minimum edge distance see Annex B 4

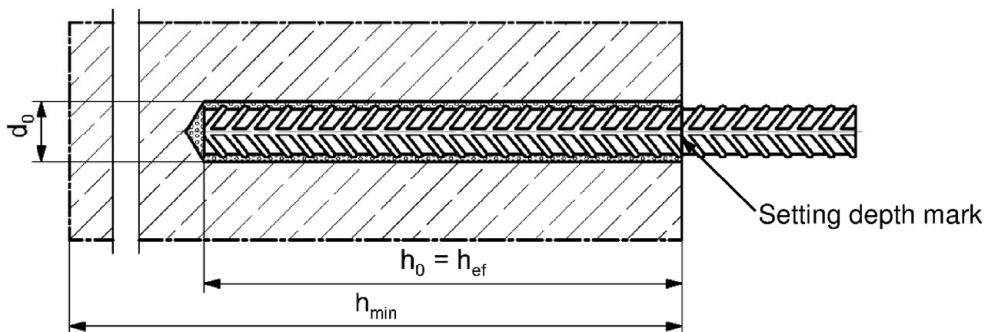
²⁾ Both drill hole diameters can be used

Reinforcing bar



- The minimum value of related rib area $f_{R,min}$ must fulfil the requirements of EN 1992-1-1:2004+AC:2010
- The rib height must be within the range: $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$
(ϕ = Nominal diameter of the bar, h_{rib} = rib height)

Installation conditions:



Figures not to scale

fischer injection system FIS EM Plus

Intended use
Installation parameters reinforcing bars

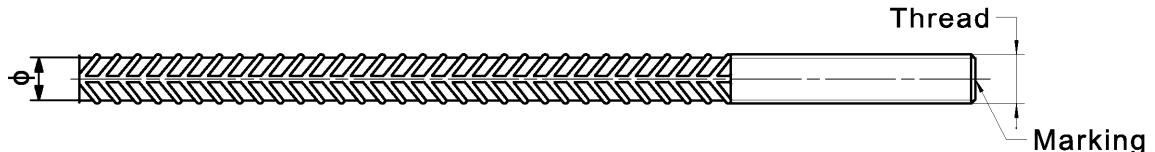
Annex B 7
Appendix 15/ 39

Table B8.1: Installation parameters for fischer rebar anchor FRA

Rebar anchor FRA	Thread	M12 ¹⁾	M16	M20	M24
Nominal diameter of the bar ϕ		12	16	20	25
Width across flats SW		19	24	30	36
Nominal drill hole diameter d_0		14 16	20	25	30
Drill hole depth h_0				$h_{ef} + l_e$	
Effective embedment depth $h_{ef,min}$		70	80	90	96
Effective embedment depth $h_{ef,max}$		140	220	300	380
Distance concrete surface to welded joint l_e				100	
Minimum spacing and minimum edge distance $s_{min} = c_{min}$	[mm]	55	65	85	105
Diameter of clearance hole in the fixture pre-positioned anchorage $\leq d_f$		14	18	22	26
Diameter of clearance hole in the fixture push through anchorage $\leq d_f$		18	22	26	32
Minimum thickness of concrete member h_{min}		$h_0 + 30$		$h_0 + 2d_0$	
Maximum installation torque max T_{inst}	[Nm]	40	60	120	150

¹⁾ Both drill hole diameters can be used

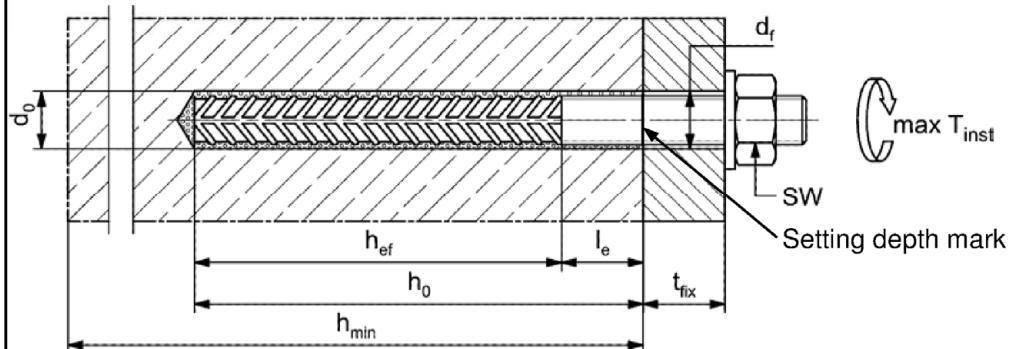
fischer rebar anchor FRA



Marking frontal e. g.:

- ❖ FRA (for stainless steel);
- ❖ FRA HCR (for high corrosion resistant steel)

Installation conditions:



Figures not to scale

fischer injection system FIS EM Plus

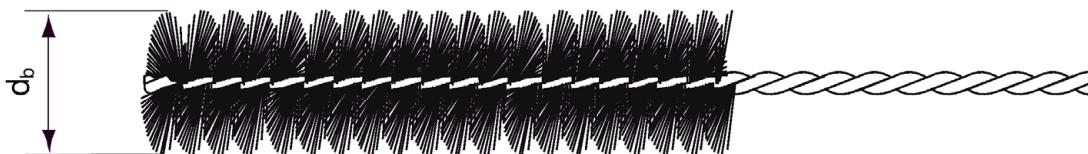
Intended use
Installation parameters rebar anchor FRA

Annex B 8
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Table B9.1: Parameters of the **cleaning brush BS / BSB** (steel brush with steel bristles)

The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	d_0		10	12	14	16	18	20	24	25	28	30	32	35	40	45	55
Steel brush diameter BS	d_b	[mm]	11	14	16	20		25	26	27	30		40		-	-	-
Steel brush diameter BSB	d_b		-	-	-	-		-	-	-	-		-		42	47	58


Table B9.2 Maximum processing time of the mortar and **minimum curing time**
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

Temperature at anchoring base [°C]	Maximum processing time t_{work}	Minimum curing time ¹⁾ t_{cure}
-5 to 0 ²⁾	240 min	200 h
> 0 to 5 ²⁾	150 min	90 h
> 5 to 10	120 min	40 h
> 10 to 20	30 min	18 h
> 20 to 30	14 min	10 h
> 30 to 40	7 min	5 h

¹⁾ In wet concrete or water filled holes the curing times must be doubled²⁾ Minimal cartridge temperature +5°C

fischer injection system FIS EM Plus

Intended use

Cleaning brush (steel brush)

Processing time and curing time

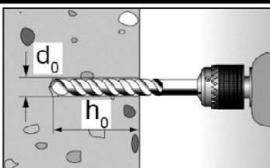
Annex B 9

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Installation instructions part 1

Drilling and cleaning the hole (hammer drilling with standard drill bit)

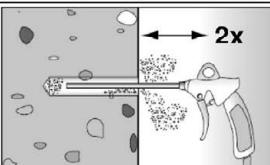
1



Drill the hole.

Nominal drill hole diameter d_0 and drill hole depth h_0
see tables B3.1, B6.1, B7.1, B8.1

2

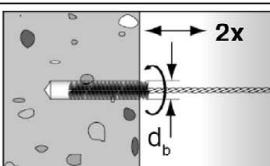


Cleaning the drill hole:

Blow out the drill hole twice, with oil free
compressed air ($p \geq 6$ bar)

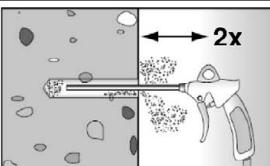


3



Brush the drill hole twice. For drill hole diameter ≥ 30 mm use a power drill.
For deep holes use an extension. Corresponding brushes see table B9.1

4



Cleaning the drill hole:

Blow out the drill hole twice, with oil free
compressed air ($p \geq 6$ bar)



Go to step 6

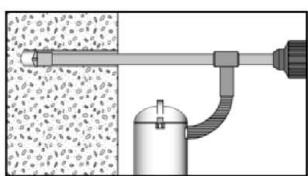
Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1



Check a suitable hollow drill (see table B1.1)
for correct operation of the dust extraction

2



Use a suitable dust extraction system, e. g.
fischer FVC 35 M or a comparable dust extraction system
with equivalent performance data

Drill the hole with hollow drill bit. The dust extraction system has to extract the
drill dust nonstop during the drilling process and must be adjusted to
maximum power. Nominal drill hole diameter d_0 and drill hole depth h_0
see tables B3.1, B6.1, B7.1, B8.1

Go to step 6

fischer injection system FIS EM Plus

Intended use

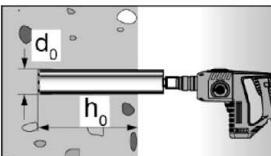
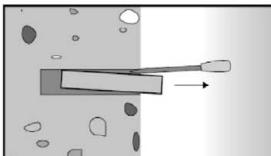
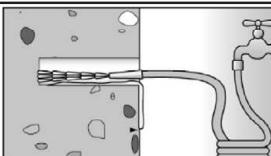
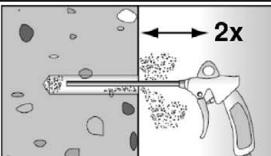
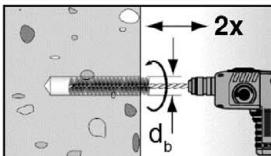
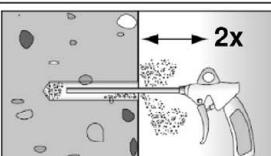
Installation instructions part 1

Annex B 10

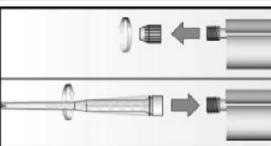
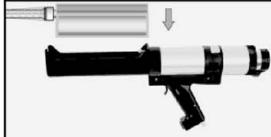
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Installation instructions part 2

Drilling and cleaning the hole (wet drilling with diamond drill bit)

1		Drill the hole. Drill hole diameter d_0 and nominal drill hole depth h_0 see tables B3.1, B6.1, B7.1, B8.1		Break the drill core and remove it
2		Flush the drill hole with clean water until it flows clear		
3		Blow out the drill hole twice, using oil-free compressed air ($p > 6$ bar)		
4		Brush the drill hole twice using a power drill. Corresponding brushes see table B9.1		
5		Blow out the drill hole twice, using oil-free compressed air ($p > 6$ bar)		

Preparing the cartridge

6		Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible)
7		 Place the cartridge into the dispenser
8		 Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey

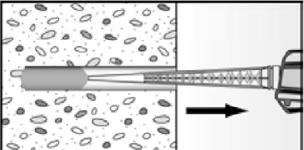
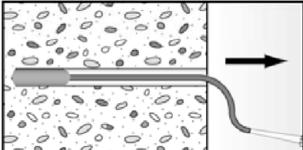
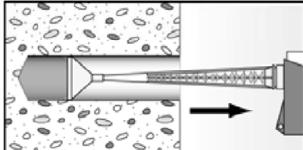
fischer injection system FIS EM Plus

Intended use
Installation instructions part 2

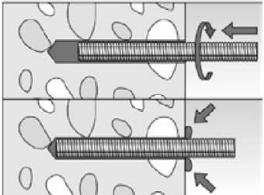
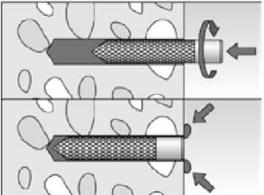
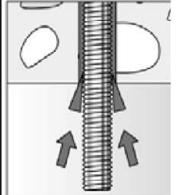
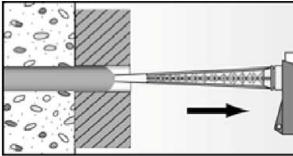
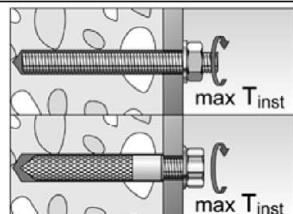
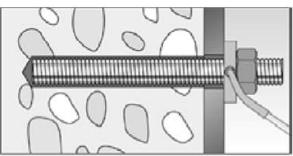
Annex B 11
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Installation instructions part 3

Injection of the mortar

9	 Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles	 For drill hole depth ≥ 150 mm use an extension tube	 For overhead installation, deep holes ($h_0 > 250$ mm) or drill hole diameter ($d_0 \geq 40$ mm) use an injection-adapter
---	---	---	--

Installation of anchor rods or fischer internal threaded anchors RG MI

10	 	Only use clean and oil-free metal parts. Mark the setting depth of the metal parts. Push the anchor rod or fischer internal threaded RG MI anchor down to the bottom of the hole, turning it slightly while doing so. After inserting the metal part, excess mortar must be emerged around the anchor element.	
	 For overhead installations support the metal part with wedges (e.g. fischer centering wedges) or fischer overhead clips.	 For push through installation fill the annular gap with mortar	
11	 Wait for the specified curing time t_{cure} see table B9.2	12	 Mounting the fixture $\text{max } T_{\text{inst}}$ see tables B3.1 and B6.1
Option	 After the minimum curing time is reached, the gap between metal part and fixture (annular clearance) may be filled with mortar via the fischer filling disc. Compressive strength ≥ 50 N/mm ² (e.g. fischer injection mortars FIS HB, FIS SB, FIS V, FIS EM Plus) ATTENTION: Using fischer filling disc reduces t_{fix} (usable length of the anchor)		

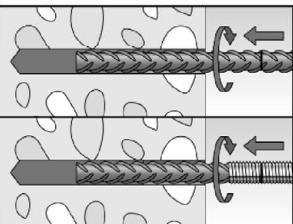
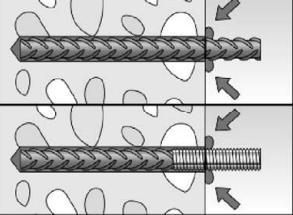
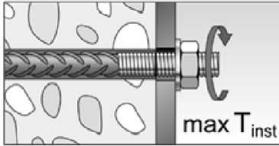
fischer injection system FIS EM Plus

Intended use
Installation instructions part 3

Annex B 12
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Installation instructions part 4

Installation reinforcing bars and fischer rebar anchor FRA

10		<p>Only use clean and oil-free reinforcing bars or fischer FRA. Mark the setting depth. Turn while using force to push the reinforcement bar or the fischer FRA into the filled hole up to the setting depth mark</p>
11		<p>When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.</p>
12	 <p>Wait for the specified curing time t_{cure} see table B9.2</p>	<p>12</p>  <p>Mounting the fixture max T_{inst} see table B8.1</p>

fischer injection system FIS EM Plus

Intended use

Installation instructions part 4

Annex B 13

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Table C1.1: Characteristic values for **steel failure** under tension / shear load of **fischer anchor rods** and **standard threaded rods**

¹⁾ In absence of other national regulations

²⁾ Only admissible for high corrosion resist. steel HCR, with $f_{vk}/f_{uk} \geq 0.8$ and $A_5 > 12\%$ (e.g. fischer anchor rods)

³⁾ Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot dip galvanised standard threaded rods according to EN ISO 10684:2004+AC:2009.

fischer injection system FIS EM Plus

Performances

Performances
Characteristic values for steel failure under tension / shear load of fischer anchor rods and standard threaded rods

Annex C 1

Appendix 22/ 39

Table C2.1: Characteristic values for **steel failure** under tension / shear load of **fischer internal threaded anchors RG MI**

fischer internal threaded anchors RG MI		M8	M10	M12	M16	M20			
Bearing capacity under tension load, steel failure									
Charact. resistance with screw	N _{Rk,s}	Property class	5.8	[kN]	19	29	43	79	123
		Property class	8.8		29	47	68	108	179
		Property class	R		26	41	59	110	172
		Property class 70	HCR		26	41	59	110	172
Partial factors¹⁾									
Partial factors	γ _{Ms,N}	Property class	5.8	[-]	1,50				
		Property class	8.8		1,50				
		Property class	R		1,87				
		Property class 70	HCR		1,87				
Bearing capacity under shear load, steel failure									
Without lever arm									
Charact. resistance with screw	V ⁰ _{Rk,s}	Property class	5.8	[kN]	9,2	14,5	21,1	39,2	62,0
		Property class	8.8		14,6	23,2	33,7	54,0	90,0
		Property class	R		12,8	20,3	29,5	54,8	86,0
		Property class 70	HCR		12,8	20,3	29,5	54,8	86,0
Ductility factor		k ₇	[-]	1,0					
With lever arm									
Charact. resistance with screw	M ⁰ _{Rk,s}	Property class	5.8	[Nm]	20	39	68	173	337
		Property class	8.8		30	60	105	266	519
		Property class	R		26	52	92	232	454
		Property class 70	HCR		26	52	92	232	454
Partial factors¹⁾									
Partial factors	γ _{Ms,V}	Property class	5.8	[-]	1,25				
		Property class	8.8		1,25				
		Property class	R		1,56				
		Property class 70	HCR		1,56				

¹⁾ In absence of other national regulations

fischer injection system FIS EM Plus

Performances

Characteristic values for steel failure under tension / shear load of fischer internal threaded anchor RG MI

Annex C 2

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Table C3.1: Characteristic values for **steel failure** under tension / shear load of **reinforcing bars**

Nominal diameter of the bar	ϕ	8	10	12	14	16	18	20	22	24	25	26	28	30	32	34	36	40
Bearing capacity under tension load, steel failure																		
Characteristic resistance	$N_{Rk,s}$	[kN]																$A_s \cdot f_{uk}^1)$
Bearing capacity under shear load, steel failure																		
Without lever arm																		
Characteristic resistance	$V_{Rk,s}^0$	[kN]																$0,5 \cdot A_s \cdot f_{uk}^1)$
Ductility factor	k_7	[$-$]																1,0
With lever arm																		
Characteristic resistance	$M_{Rk,s}^0$	[Nm]																$1,2 \cdot W_{el} \cdot f_{uk}^1)$

¹⁾ f_{uk} or f_{yk} respectively must be taken from the specifications of the reinforcing bar

Table C3.2: Characteristic values for **steel failure** under tension / shear load of **fischer rebar anchors FRA**

fischer rebar anchor FRA	M12	M16	M20	M24		
Bearing capacity under tension load, steel failure						
Characteristic resistance	$N_{Rk,s}$	[kN]	63	111	173	270
Partial factor¹⁾						
Partial factor	$\gamma_{Ms,N}$	[$-$]			1,4	
Bearing capacity under shear load, steel failure						
Without lever arm						
Characteristic resistance	$V_{Rk,s}^0$	[kN]	30	55	86	124
Ductility factor	k_7	[$-$]				1,0
With lever arm						
Characteristic resistance	$M_{Rk,s}^0$	[Nm]	92	233	454	785
Partial factor¹⁾						
Partial factor	$\gamma_{Ms,V}$	[$-$]			1,56	

¹⁾ In absence of other national regulations

fischer injection system FIS EM Plus

Performances

Characteristic values for steel failure under tension / shear load of reinforcing bars and fischer rebar anchors FRA

Annex C 3

Appendix 24/ 39

Table C4.1: Characteristic values for concrete failure under tension / shear load

Table C5.1: Characteristic values for **combined pull-out** and concrete failure for **fischer anchor rods** and **standard threaded rods** in hammer or diamond drilled holes; **uncracked or cracked concrete; working life 50 years**

Anchor rod / standard threaded rod			M8	M10	M12	M14	M16	M20	M22	M24	M27	M30													
Combined pullout and concrete cone failure																									
Calculation diameter	d	[mm]	8	10	12	14	16	20	22	24	27	30													
Uncracked concrete																									
Characteristic bond resistance in uncracked concrete C20/25																									
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)																									
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	18	18	18	17	17	16	15	15	15	14													
	II: 50 °C / 72 °C		18	17	17	16	16	15	14	14	14	13													
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)																									
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	16	16	15	13	13	11	11	10	10	9													
	II: 50 °C / 72 °C		15	14	14	13	12	11	10	10	9	9													
Diamond-drilling (dry or wet concrete as well as water filled hole)																									
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	16	15	13	12	12	10	10	10	9	9													
	II: 50 °C / 72 °C		15	14	12	11	11	10	9	9	8	8													
Installation factors																									
Dry or wet concrete	γ_{inst} [-]		1,0																						
Water filled hole			1,4																						
Cracked concrete																									
Characteristic bond resistance in cracked concrete C20/25																									
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)																									
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,cr}$ [N/mm ²]	7,5	7,5	9	8,5	8,5	8,5	8,5	8,5	8,5	8,5													
	II: 50 °C / 72 °C		7,5	7,5	9	8,5	8,5	8,5	8,5	8,5	8,5	8,5													
Diamond - drilling (dry or wet concrete)																									
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,cr}$ [N/mm ²]	7	7	7	7	6	6	7	7	7	7													
	II: 50 °C / 72 °C		7	7	7	7	6	6	7	7	7	7													
Hammer-drilling with standard drill bit or hollow drill bit and diamond-drilling (water filled hole)																									
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,cr}$ [N/mm ²]	6	7,5	7,5	7	6	6	6	6	6	6													
	II: 50 °C / 72 °C		6	7	7	7	6	6	6	6	6	6													
Installation factors																									
Dry or wet concrete	γ_{inst} [-]		1,0																						
Water filled hole			1,2				1,4																		
fischer injection system FIS EM Plus																									
Performances										Annex C 5															
Characteristic values for combined pull-out and concrete failure for fischer anchor rod and standard threaded rods; working life 50 years										Appendix 26/ 39															

Table C6.1: Characteristic values for **combined pull-out** and concrete failure for **fischer anchor rods** and **standard threaded rods** in hammer or diamond drilled holes; **uncracked or cracked concrete; working life 100 years**

¹⁾ Calculation of characteristic bond resistance in uncracked concrete $\tau_{RK,100,ucr}$:

$$\tau_{Rk,100, ucr} = \alpha_{100 \text{ years}} \cdot \tau_{Rk, ucr}$$

2) Calculation of characteristic bond resistance in cracked concrete $T_{Rk,100, cr}$:

$$\tau_{Rk,100,cr} = \alpha_{100\text{ years}} \cdot \tau_{Rk,cr}$$

fischer injection system FIS EM Plus

Performances

Characteristic values for combined pull-out and concrete failure for fischer anchor rod and standard threaded rods; working life 100 years

Annex C 6

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Table C7.1: Characteristic values for **combined pull-out** and concrete failure for **fischer internal threaded anchors RG MI** in hammer or diamond drilled holes; **uncracked or cracked concrete; working life 50 years**

Table C8.1: Characteristic values for **combined pull-out** and concrete failure for **fischer internal threaded anchors RG MI** in hammer or diamond drilled holes; uncracked or cracked concrete; working life 100 years

Internal threaded anchor RG MI		M8	M10	M12	M16	M20	
Combined pullout and concrete cone failure							
Calculation diameter	d [mm]	12	16	18	22	28	
Uncracked concrete							
Characteristic bond resistance in uncracked concrete C20/25							
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)							
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	15	14	14	13	
	II: 50 °C / 72 °C		14	13	13	12	
Diamond-drilling (dry or wet concrete)							
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	13	12	11	10	
	II: 50 °C / 72 °C		12	11	10	9	
Installation factors							
Dry or wet concrete	γ_{inst}	[-]	1,0				
Working life 100 years	I: 35 °C / 60 °C	$\alpha_{100 \text{ years}}$	0,75	0,75	0,75	0,75	
	II: 50 °C / 72 °C		0,55	0,60	0,60	0,65	
Cracked concrete							
Characteristic bond resistance in cracked concrete C20/25							
Hammer-drilling with standard drill bit or hollow drill bit and diamond-drilling (dry or wet concrete)							
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,cr}$ [N/mm ²]	7	6	6	7	
	II: 50 °C / 72 °C		7	6	6	7	
Installation factors							
Dry or wet concrete	γ_{inst}	[-]	1,0				
Working life 100 years	I: 35 °C / 60 °C	$\alpha_{100 \text{ years}}$	0,60	0,85	0,80	0,65	
	II: 50 °C / 72 °C		0,60	0,85	0,80	0,65	

1) Calculation of characteristic bond resistance in uncracked concrete $\tau_{Rk,100, ucr}$:

$$\tau_{Rk,100, ucr} = \alpha_{100 \text{ years}} \cdot \tau_{Rk,ucr}$$

2) Calculation of characteristic bond resistance in cracked concrete $\tau_{Rk,100, cr}$:

$$\tau_{Rk,100, cr} = \alpha_{100 \text{ years}} \cdot \tau_{Rk,cr}$$

fischer injection system FIS EM Plus

Performances

Characteristic values for combined pull-out and concrete failure for fischer internal threaded anchors RG MI; working life 100 years

Annex C 8

Appendix 29/ 39

Table C9.1: Characteristic values for **combined pull-out** and concrete failure for **reinforcing bars** in hammer or diamond drilled holes; **uncracked or cracked concrete; working life 50 years**

Table C10.1: Characteristic values for **combined pull-out** and concrete failure for **reinforcing bars** in hammer or diamond drilled holes; **uncracked or cracked concrete; working life 100 years**

¹⁾ Calculation of characteristic bond resistance in uncracked concrete $\tau_{RK,100, ucr}$:

$$\tau_{Bk,100, ucr} = \alpha_{100 \text{ years}} \cdot \tau_{Bk,ucr}$$

2) Calculation of characteristic bond resistance in cracked concrete $T_{Rk,100, cr}$:

$$\tau_{Rk,100,cr} = \alpha_{100\text{ years}} \cdot \tau_{Rk,cr}$$

fischer injection system FIS EM Plus

Performances

Performances
Characteristic values for combined pull-out and concrete failure for reinforcing bars; working life 100 years

Annex C 10
Appendix 31/ 39

Table C11.1: Characteristic values for **combined pull-out** and concrete failure for **fischer rebar anchors FRA** in hammer or diamond drilled holes; **uncracked or cracked concrete; working life 50 years**

fischer rebar anchor FRA		M12	M16	M20	M24						
Combined pullout and concrete cone failure											
Calculation diameter	d [mm]	12	16	20	25						
Uncracked concrete											
Characteristic bond resistance in uncracked concrete C20/25											
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)											
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	15	14	13						
	II: 50 °C / 72 °C		14	13	12						
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)											
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	14	12	11						
	II: 50 °C / 72 °C		13	12	11						
Diamond-drilling (dry or wet concrete as well as water filled hole)											
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	13	12	10						
	II: 50 °C / 72 °C		12	11	9						
Installation factors											
Dry or wet concrete	γ_{inst} [-]		1,0								
Water filled hole			1,4								
Cracked concrete											
Characteristic bond resistance in cracked concrete C20/25											
Hammer-drilling with standard drill bit or hollow drill bit and diamond-drilling (dry or wet concrete)											
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,cr}$ [N/mm ²]	8	8	8						
	II: 50 °C / 72 °C		8	8	8						
Hammer-drilling with standard drill bit or hollow drill bit and diamond-drilling (water filled hole)											
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,cr}$ [N/mm ²]	7	6	6						
	II: 50 °C / 72 °C		7	6	6						
Installation factors											
Dry or wet concrete	γ_{inst} [-]		1,0								
Water filled hole			1,2								
fischer injection system FIS EM Plus											
Performances Characteristic values for combined pull-out and concrete failure for fischer rebar anchors FRA; working life 50 years											
Annex C 11 Appendix 32/ 39											

Table C12.1: Characteristic values for **combined pull-out** and concrete failure for **fischer rebar anchors FRA** in hammer or diamond drilled holes; **uncracked or cracked concrete; working life 100 years**

fischer rebar anchor FRA		M12	M16	M20	M24	
Combined pullout and concrete cone failure						
Calculation diameter	d [mm]	12	16	20	25	
Uncracked concrete						
Characteristic bond resistance in uncracked concrete C20/25						
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)						
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	15	14	13	
	II: 50 °C / 72 °C		14	13	12	
Diamond-drilling (dry or wet concrete)						
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,ucr}$ [N/mm ²]	13	12	10	
	II: 50 °C / 72 °C		12	11	9	
Installation factors						
Dry or wet concrete	γ_{inst}	[-]	1,0			
Working life 100 years	I: 35 °C / 60 °C	$\alpha_{100 \text{ years}}$ [N/mm ²]	0,75	0,75	0,75	
	II: 50 °C / 72 °C		0,60	0,65	0,65	
Cracked concrete						
Characteristic bond resistance in cracked concrete C20/25						
Hammer-drilling with standard drill bit or hollow drill bit and diamond-drilling (dry or wet concrete)						
Tem- pera- ture range	I: 35 °C / 60 °C	$\tau_{Rk,cr}$ [N/mm ²]	8	8	8	
	II: 50 °C / 72 °C		8	8	8	
Installation factors						
Dry or wet concrete	γ_{inst}	[-]	1,0			
Working life 100 years	I: 35 °C / 60 °C	[-]	0,80	0,65	0,65	
	II: 50 °C / 72 °C		0,80	0,65	0,65	

1) Calculation of characteristic bond resistance in uncracked concrete $\tau_{Rk,100, ucr}$:

$$\tau_{Rk,100, ucr} = \alpha_{100 \text{ years}} \cdot \tau_{Rk,ucr}$$

2) Calculation of characteristic bond resistance in cracked concrete $\tau_{Rk,100, cr}$:

$$\tau_{Rk,100, cr} = \alpha_{100 \text{ years}} \cdot \tau_{Rk,cr}$$

fischer injection system FIS EM Plus

Performances

Characteristic values for pull-out and concrete failure for fischer rebar anchors FRA;
working life 100 years

Annex C 12

Appendix 33/ 39

Table C13.1: Displacements for anchor rods

Anchor rod	M8	M10	M12	M14	M16	M20	M22	M24	M27	M30
Displacement-Factors for tension load¹⁾										
Uncracked or cracked concrete; Temperature range I, II										
δ_{N0} -Factor	[mm/(N/mm ²)]	0,07	0,08	0,09	0,09	0,10	0,11	0,11	0,12	0,13
$\delta_{N\infty}$ -Factor		0,11	0,12	0,13	0,14	0,15	0,16	0,17	0,18	0,19
Displacement-Factors for shear load²⁾										
Uncracked or cracked concrete; Temperature range I, II										
δ_{V0} -Factor	[mm/kN]	0,18	0,15	0,12	0,10	0,09	0,07	0,07	0,06	0,05
$\delta_{V\infty}$ -Factor		0,27	0,22	0,18	0,16	0,14	0,11	0,10	0,09	0,07

1) Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau_{Ed}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau_{Ed}$$

(τ_{Ed} : Design value of the applied tensile stress)

2) Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V_{Ed}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V_{Ed}$$

(V_{Ed} : Design value of the applied shear force)

Table C13.2: Displacements for fischer internal threaded anchors RG MI

Internal threaded anchor RG MI	M8	M10	M12	M16	M20
Displacement-Factors for tension load¹⁾					
Uncracked or cracked concrete; Temperature range I, II					
δ_{N0} -Factor	[mm/(N/mm ²)]	0,09	0,10	0,10	0,11
$\delta_{N\infty}$ -Factor		0,13	0,15	0,16	0,17
Displacement-Factors for shear load²⁾					
Uncracked or cracked concrete; Temperature range I, II					
δ_{V0} -Factor	[mm/kN]	0,12	0,09	0,08	0,07
$\delta_{V\infty}$ -Factor		0,18	0,14	0,12	0,10

1) Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau_{Ed}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau_{Ed}$$

(τ_{Ed} : Design value of the applied tensile stress)

2) Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V_{Ed}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V_{Ed}$$

(V_{Ed} : Design value of the applied shear force)

fischer injection system FIS EM Plus

Performances

Displacements for anchor rods and fischer internal threaded anchors RG MI

Annex C 13

Appendix 34/ 39

Table C14.1: Displacements for reinforcing bars

Nominal diameter of the bar	φ	8	10	12	14	16	18	20	22	24	25	26	28	30	32	34	36	40
Displacement-Factors for tension load¹⁾																		
Uncracked or cracked concrete; Temperature range I, II																		
δN₀-Factor	[mm/(N/mm²)]	0,07	0,08	0,09	0,09	0,10	0,10	0,11	0,11	0,12	0,12	0,12	0,13	0,13	0,13	0,14	0,14	0,15
δN∞-Factor		0,11	0,12	0,13	0,14	0,15	0,16	0,16	0,17	0,18	0,18	0,18	0,19	0,19	0,20	0,20	0,21	0,22
Displacement-Factors for shear load²⁾																		
Uncracked or cracked concrete; Temperature range I, II																		
δv₀-Factor	[mm/kN]	0,18	0,15	0,12	0,10	0,09	0,08	0,07	0,07	0,06	0,06	0,06	0,05	0,05	0,05	0,04	0,04	0,04
δv∞-Factor		0,27	0,22	0,18	0,16	0,14	0,12	0,11	0,10	0,09	0,09	0,08	0,08	0,07	0,07	0,06	0,06	0,05

¹⁾ Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$$

(τ_{Ed} : Design value of the applied tensile stress)

²⁾ Calculation of effective displacement:

$$\delta_{v0} = \delta_{v0\text{-Factor}} \cdot V_{Ed}$$

$$\delta_{v\infty} = \delta_{v\infty\text{-Factor}} \cdot V_{Ed}$$

(V_{Ed} : Design value of the applied shear force)

Table C14.2: Displacements for fischer rebar anchors FRA

fischer rebar anchor FRA	M12	M16	M20	M24	
Displacement-Factors for tension load¹⁾					
Uncracked or cracked concrete; Temperature range I, II					
δN₀-Factor	[mm/(N/mm²)]	0,09	0,10	0,11	0,12
δN∞-Factor		0,13	0,15	0,16	0,18
Displacement-Factors for shear load²⁾					
Uncracked or cracked concrete; Temperature range I, II					
δv₀-Factor	[mm/kN]	0,12	0,09	0,07	0,06
δv∞-Factor		0,18	0,14	0,11	0,09

¹⁾ Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$$

$$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$$

(τ_{Ed} : Design value of the applied tensile stress)

²⁾ Calculation of effective displacement:

$$\delta_{v0} = \delta_{v0\text{-Factor}} \cdot V_{Ed}$$

$$\delta_{v\infty} = \delta_{v\infty\text{-Factor}} \cdot V_{Ed}$$

(V_{Ed} : Design value of the applied shear force)

fischer injection system FIS EM Plus

Performance

Displacements for reinforcing bars and fischer rebar anchors FRA

Annex C 14

Appendix 35/ 39

Table C15.1: Characteristic values for steel failure under tension / shear load of fischer anchor rods and standard threaded rods under seismic action performance category C1 or C2

¹⁾ Partial factors for performance category C1 or C2 see table C1.1:

Partial factors for performance category C1 or C2 see table C1.1, for fischer anchor rods FIS A / RGM the factor for steel ductility is 1.0

²⁾ Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot dip galvanised standard threaded rods according to EN ISO 10684:2004+AC:2009.

³⁾ Values in brackets are valid for filled annular gaps between the anchor rod and the through-hole in the attachment. It is necessary to use the fischer filling disc according to Annex A 1

4) No performance assessed

fischer injection system FIS EM Plus

Performances

Characteristic values for steel failure under tension / shear load for fischer anchor rods and standard threaded rods under seismic action (performance category C1 / C2)

Annex C 15

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Table C16.1: Characteristic values for **steel failure** under tension / shear load for **reinforcing bars (B500B)** under seismic action performance category **C1**

Nominal diameter of the bar	ϕ	10	12	14	16	18	20	22	24	25	26	28	30	32
Bearing capacity under tension load, steel failure¹⁾														
Reinforcing bar B500B acc. to DIN 488-2:2009-08, performance category C1														
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	44	63	85	111	140	173	209	249	270	292	339	389
Bearing capacity under shear load, steel failure without lever arm¹⁾														
Reinforcing bar B500B acc. to DIN 488-2:2009-08, performance category C1														
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	15	22	30	39	49	61	74	88	95	102	119	137

¹⁾ Partial factors for performance category C1 see table C16.2

Table C16.2: Partial factors for fischer anchor rods, standard threaded rods and reinforcing bars (B500B) under seismic action performance category C1 or C2

Anchor rod / standard threaded rod	ϕ	M10	M12	M14	M16	M20	M22	M24	M27	M30
Nominal diameter of the bar	ϕ	10	12	14	16	18	20	22	24	25
Tension load, steel failure¹⁾										
Steel zinc plated	Property class	5.8	[-]	1,50						
		8.8		1,50						
		50		2,86						
		70		1,50 ²⁾ / 1,87						
		80		1,60						
Reinforcing bar	B500B			1,40						
Shear load, steel failure¹⁾										
Steel zinc plated	Property class	5.8	[-]	1,25						
		8.8		1,25						
		50		2,38						
		70		1,25 ²⁾ / 1,56						
		80		1,33						
Reinforcing bar	B500B			1,50						

¹⁾ In absence of other national regulations

²⁾ Only admissible for high corrosion resistant steel HCR, with $f_{yk} / f_{uk} \geq 0,8$ and $A_5 > 12\%$ (e.g. fischer anchor rods)

fischer injection system FIS EM Plus

Performances

Characteristic values for steel failure under tension/shear load for reinforcing bars under seismic action (performance category C1); partial factors (perform. category C1 / C2)

Annex C 16

Appendix 37/ 39

Table C17.1: Characteristic values for **combined pull-out** and concrete failure for **fischer anchor rods** and **standard threaded rods** in hammer drilled holes under seismic action performance category **C1; working life 50 and 100 years**

Anchor rod / standard threaded rod		M10	M12	M14	M16	M20	M22	M24	M27	M30
Characteristic bond resistance, combined pullout and concrete cone failure										
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)										
Tem- perature range	I: 35 °C / 60 °C	$\tau_{RK,C1}$ [N/mm ²]	7,0	7,0	6,7	6,0	5,7	6,7	6,7	6,7
	II: 50 °C / 72 °C		7,0	7,0	6,7	5,7	5,7	6,7	6,7	6,7
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)										
Tem- perature range	I: 35 °C / 60 °C	$\tau_{RK,C1}$ [N/mm ²]	7,5	7,5	6,5	5,7	5,7	5,7	5,7	5,7
	II: 50 °C / 72 °C		6,8	6,8	6,5	5,7	5,7	5,7	5,7	5,7
Installation factors										
Dry or wet concrete	γ_{inst}	[-]	1,0							
Water filled hole			1,2 ¹⁾				1,4 ¹⁾			

¹⁾ Not permitted in combination with working life 100 years

Table C17.2: Characteristic values for **combined pull-out** and concrete failure for **reinforcing bars** in hammer drilled holes under seismic action performance category **C1; working life 50 and 100 years**

Nominal diameter of the bar	ϕ	10	12	14	16	18	20	22	24	25	26	28	30	32
Characteristic bond resistance, combined pullout and concrete cone failure														
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)														
Tem- perature range	I: 35 °C / 60 °C	$\tau_{RK,C1}$ [N/mm ²]	7,0	7,0	6,7	5,7	5,7	6,7	6,7	6,7	6,7	6,7	6,7	4,8
	II: 50 °C / 72 °C		7,0	7,0	6,7	5,7	5,7	6,7	6,7	6,7	6,7	6,7	6,7	4,8
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)														
Tem- perature range	I: 35 °C / 60 °C	$\tau_{RK,C1}$ [N/mm ²]	7,5	6,5	6,5	5,7	5,7	5,7	5,7	5,7	5,7	5,7	5,7	4,8
	II: 50 °C / 72 °C		6,5	6,5	5,8	5,8	5,7	5,7	5,7	5,7	5,7	5,7	5,7	4,8
Installation factors														
Dry or wet concrete	γ_{inst}	[-]	1,0											
Water filled hole			1,2 ¹⁾				1,4 ¹⁾							

¹⁾ Not permitted in combination with working life 100 years

fischer injection system FIS EM Plus

Performances

Characteristic values for combined pull-out and concrete failure under seismic action (C1) for fischer anchor rods, stand. thread. rods and reinf. bars; working life 50 and 100 years

Annex C 17

Appendix 38/ 39

Table C18.1: Characteristic values for **combined pull-out** and concrete failure for **fischer anchor rods** and **standard threaded rods** in hammer drilled holes under seismic action performance category **C2; working life 50 and 100 years**

Anchor rod / standard threaded rod	M12	M16	M20	M24			
Characteristic bond resistance, combined pullout and concrete cone failure							
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)							
Temperature range I: 35 °C / 60 °C II: 50 °C / 72 °C	$\tau_{Rk,C2}$ [N/mm ²]	3,5 3,3	5,8 5,5	5,0 4,7	3,1 2,9		
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)							
Temperature range I: 35 °C / 60 °C II: 50 °C / 72 °C	$\tau_{Rk,C2}$ [N/mm ²]	3,5 3,3	5,8 5,5	5,0 4,7	3,1 2,9		
Installation factors							
Dry or wet concrete	γ_{inst} [-]	1,0					
Water filled hole		1,2 ¹⁾			1,4 ¹⁾		
¹⁾ Not permitted in combination with working life 100 years							
Displacement-Factors for tension load¹⁾							
$\delta_{N,C2}$ (DLS)-Factor	[mm/(N/mm ²)]	0,09	0,10	0,11	0,12		
$\delta_{N,C2}$ (ULS)-Factor		0,15	0,17	0,17	0,18		
Displacement-Factors for shear load²⁾							
$\delta_{V,C2}$ (DLS)-Factor	[mm/kN]	0,18	0,10	0,07	0,06		
$\delta_{V,C2}$ (ULS)-Factor		0,25	0,14	0,11	0,09		
1) Calculation of effective displacement:		2) Calculation of effective displacement:					
$\delta_{N,C2}$ (DLS) = $\delta_{N,C2}$ (DLS)-Factor · τ_{Ed}		$\delta_{V,C2}$ (DLS) = $\delta_{V,C2}$ (DLS)-Factor · V_{Ed}					
$\delta_{N,C2}$ (ULS) = $\delta_{N,C2}$ (ULS)-Factor · τ_{Ed}		$\delta_{V,C2}$ (ULS) = $\delta_{V,C2}$ (ULS)-Factor · V_{Ed}					
(τ_{Ed} : Design value of the applied tensile stress)		(V_{Ed} : Design value of the applied shear force)					
fischer injection system FIS EM Plus							
Performances Characteristic values for combined pull-out and concrete failure under seismic action (C2) for fischer anchor rods and standard threaded rods; working life 50 and 100 years							
				Annex C 18 Appendix 39/ 39			