

PRESTATIEVERKLARING

DoP 0392

voor fischer injectiesysteem FIS EB II (Verbindingsbevestiging voor gebruik in beton)

NL

1. Unieke identificatiecode van het producttype: DoP 0392
2. Beoogd(e) gebruik(en): Bevestigingen in gescheurd of ongescheurd beton, zie bijlage, met name de bijlagen B1 - B11.
3. Fabrikant: fischerwerke GmbH & Co. KG, Otto-Hahn-Straße 15, 79211 Denzlingen, Duitsland
4. Gemachtigde: -
5. Het systeem of de systemen voor de beoordeling en verificatie van de prestatiebestendigheid: 1
6. Europees beoordelingsdocument: EAD 330499-02-0601
Europese technische beoordeling: ETA-21/0469; 2025-12-17
Technische beoordelingsinstantie: DIBt- Deutsches Institut für Bautechnik
Aangemelde instantie(s): 2873 TU Darmstadt
7. Aangegeven prestatie(s):
Mechanische weerstand en stabiliteit (BWR 1)
Kenmerkende weerstand tegen trekbelasting (statische en quasi-statische belasting):
 - 1) Weerstand tegen staalbreuk: zie bijlage, met name de bijlagen C1, C2
 - 2) Weerstand tegen gecombineerd uittrekken en betonnen kegelbreuk: zie bijlage, met name de bijlagen C3 - C6
 - 3) Weerstand tegen betonnen kegelbreuk: zie bijlage, met name bijlage C3
 - 4) Randafstand om spleetbreuk onder belasting te voorkomen: zie bijlage, met name bijlage C3
 - 5) Robuustheid: zie bijlage, met name de bijlagen C3 - C6
 - 6) Maximaal montagekoppel: zie bijlage, met name de bijlagen B3, B5
 - 7) Minimale rand- en hartafstand, Dikte van het onderdeel: zie bijlage, met name de bijlagen B3 - B7**Kenmerkende weerstand tegen schuifbelasting (statische en quasi-statische belasting):**
 - 8) Weerstand tegen staalbreuk: zie bijlage, met name de bijlagen C2
 - 9) Weerstand tegen uitbreken (pryout): zie bijlage, met name bijlage C3
 - 10) Weerstand tegen bezwijken van betonranden: zie bijlage, met name bijlage C3**Verplaatsingen onder korte- en langetermijnbelading:**
 - 11) Verplaatsingen onder korte- en langetermijnbelading: zie bijlage, met name bijlage C7
 - 12) Weerstand in staalvezelversterkt beton: NPD**Kenmerkende weerstand en verplaatsingen voor de seismische prestatiecategorieën C1 en C2:**
 - 13) Trekkraftweerstand, categorie C1: zie bijlage, met name de bijlagen C8, C9, C11
 - 14) Trekkraftweerstand, categorie C2: zie bijlage, met name de bijlagen C8, C9, C12, C13
 - 15) Weerstands afschuifbelasting, categorie C1: zie bijlage, met name de bijlagen C8, C9
 - 16) Weerstands afschuifbelasting, categorie C2: zie bijlage, met name de bijlagen C8, C9, C12, C13**Veiligheid in geval van brand (BWR 2)**
 - 17) Reactie op brand: Klasse (A1)**Weerstand tegen vuur:**
 - 18) Weerstand bij brand, staalbreuk (trekbelasting): zie bijlage, met name de bijlagen C14, C15
 - 19) Weerstand tegen hechting onder brandomstandigheden: zie bijlage, met name bijlage C16
 - 20) Weerstand bij brand, staalbreuk (afschuifbelasting): zie bijlage, met name de bijlagen C14, C15**Hygiëne, gezondheid en milieu (BWR 3)**
 - 21) Content, emission and/or release of dangerous substances: NPD
8. Geëigende technische documentatie en/of specifieke technische documentatie: -

De prestaties van het hierboven omschreven product zijn conform de aangegeven prestaties. Deze prestatieverklaring wordt in overeenstemming met Verordening (EU) nr. 305/2011 onder de exclusieve verantwoordelijkheid van de hierboven vermelde fabrikant verstrekt.

Ondertekend voor en namens de fabrikant door:



Dr. Christian Weber, Hoofd Ontwikkeling



Dieter Pfaff, Hoofd van de Internationale Productiefederatie en Kwaliteitsbeheer

Tumlingen, 2026-09-01

Deze DoP is opgesteld in meerdere talen. In het geval van geschillen over de interpretatie zal de Engelse tekst altijd prevaleren. Het aanhangsel bevat vrijwillige en aanvullende informatie in het Engels die de (taal-neutraal gespecificeerde) wettelijke vereisten overschrijdt.

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Vertaal assistent van de essentiële kenmerken en eigenschappen voor bijlagen

Mechanical resistance and stability (BWR 1)		
Mechanische weerstand en stabiliteit (BWR 1)		
Characteristic resistance to tension load (static and quasi-static loading):		
Kenmerkende weerstand tegen trekbelasting (statische en quasi-statische belasting):		
1	Resistance to steel failure: Weerstand tegen staalbreuk:	$N_{Rk,s}$ [kN]
2	Resistance to combined pull-out and concrete cone failure: Weerstand tegen gecombineerd uittrekken en betonnen kegelbreuk:	τ_{Rk} and/or $\tau_{Rk,100}$ [N/mm ²], $\psi_c, \psi_{sus}, \psi_{sus,100}$ [-] (BF)
	Resistance to pull-out failure: Weerstand tegen uittrekken:	$N_{Rk,p}$ and/or $N_{Rk,p,100}$ [kN], ψ_c [-] (BEF)
3	Resistance to concrete cone failure: Weerstand tegen betonnen kegelbreuk:	$c_{cr,N}$ [mm], $k_{cr,N}$, $k_{ucr,N}$ [-]
4	Edge distance to prevent splitting under load: Randafstand om spleetbreuk onder belasting te voorkomen:	$c_{cr,sp}$ [mm]
5	Robustness: Robuustheid:	γ_{inst} [-]
6	Maximum installation torque: Maximaal montagekoppel:	$\max T_{inst}$ [Nm] (BF)
	Installation torque: Montagekoppel:	T_{inst} [Nm] (BEF)
7	Minimum edge distance, spacing and member thickness: Minimale rand- en hartafstand, Dikte van het onderdeel:	$c_{min}, s_{min}, h_{min}$ [mm]
Characteristic resistance to shear load (static and quasi-static loading):		
Kenmerkende weerstand tegen schuifbelasting (statische en quasi-statische belasting):		
8	Resistance to steel failure: Weerstand tegen staalbreuk:	$V_{Rk,s}^0$ [kN], $M_{Rk,s}^0$ [Nm], k_7 [-]
9	Resistance to pry-out failure: Weerstand tegen uitbreken (pryout):	k_8 [-]
10	Resistance to concrete edge failure: Weerstand tegen bezwijken van betonranden:	d_{nom}, l_f [mm]
Displacements under short-term and long-term loading:		
Verplaatsingen onder korte- en langetermijnbelasting:		
11	Displacements factors under short-term and long-term loading: Verplaatsingen onder korte- en langetermijnbelasting:	δ_0, δ_∞ [mm/(N/mm ²)] or [mm/kN]
12	Resistance in steel fibre reinforced concrete: Weerstand in staalvezelversterkt beton:	Description
Characteristic resistance and displacements for seismic performance categories C1 and C2:		
Kenmerkende weerstand en verplaatsingen voor de seismische prestatiecategorieën C1 en C2:		
13	Resistance to tension for seismic performance category C1 Trekkrachtweerstand, categorie C1:	$N_{Rk,s,C1}$ [kN] (all) $\tau_{Rk,C1}$ [N/mm ²] (BF) $N_{Rk,p,C1}$ [kN] (BEF)
14	Resistance to tension and displacements for seismic performance category C2 Trekkrachtweerstand, categorie C2:	$N_{Rk,s,C2}$ [kN] (all) $\tau_{Rk,C2}$ [N/mm ²] (BF) $N_{Rk,p,C2}$ [kN] (BEF) $\delta_{N,C2(50\%)}, \delta_{N,C2(100\%)}$ [mm] (all)
15	Resistance to shear for seismic performance category C1 Weerstand afschuifbelasting, categorie C1:	$V_{Rk,s,C1}$ [kN] (all)
16	Resistance to shear load and displacements for seismic performance category C2 Weerstand afschuifbelasting, categorie C2:	$V_{Rk,s,C2}$ [kN] (all) $\delta_{V,C2(50\%)}, \delta_{V,C2(100\%)}$ [mm] (all)
Safety in case of fire (BWR 2)		
Veiligheid in geval van brand (BWR 2)		
17	Reaction to fire Reactie op brand:	Class Klasse (A1)
Resistance to fire		
Weerstand tegen vuur:		
18	Fire resistance to steel failure (tension load): Weerstand bij brand, staalbreuk (trekbelasting):	$N_{Rk,s,fi}$ [kN]
19	Bond resistance under fire conditions: Weerstand tegen hechting onder brandomstandigheden:	$k_{fi,p}(\theta)$ [-], $\tau_{Rk,fi}(\theta)$ [N/mm ²] (BF)
20	Fire resistance to steel failure under shear loading: Weerstand bij brand, staalbreuk (afschuifbelasting):	$V_{Rk,s,fi}$ [kN], $M_{Rk,s,fi}^0$ [Nm]
Hygiene, health and the environment (BWR 3)		
Hygiëne, gezondheid en milieu (BWR 3)		
21	Content, emission and/or release of dangerous substances: Content, emission and/or release of dangerous substances:	Description/Level

Specific Part

1 Technical description of the product

The fischer injection system FIS EB II is a bonded fastener consisting of a cartridge with injection mortar fischer FIS EB II and a steel element according to Annex A4.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C1 to C6, B3 to B7
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 to C3
Displacements under short-term and long-term loading	See Annex C7
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C8 to C13

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C14 to C16

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

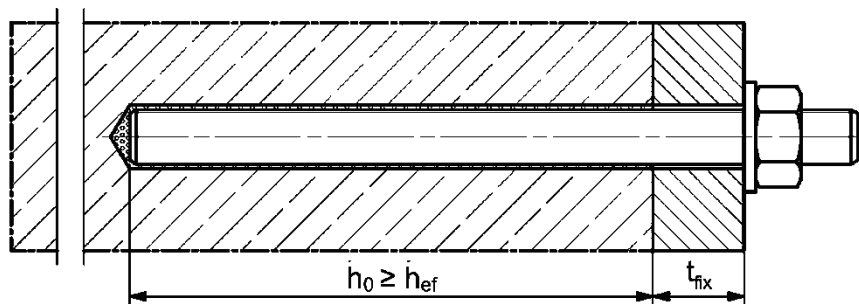
In accordance with EAD 330499-02-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

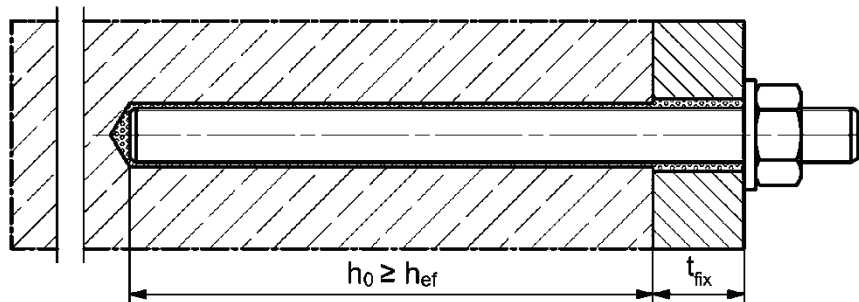
Installation conditions part 1

fischer anchor rod FIS A / RG (Anchor rod) and
commercial standard threaded rods (Threaded rod)

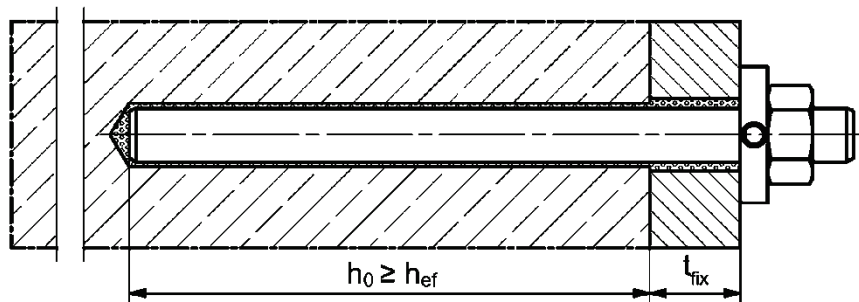
Pre-positioned installation



Push through installation (annular gap filled with mortar)



Pre-positioned or push through installation with subsequently injected filling disk
(annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth
 t_{fix} = thickness of fixture

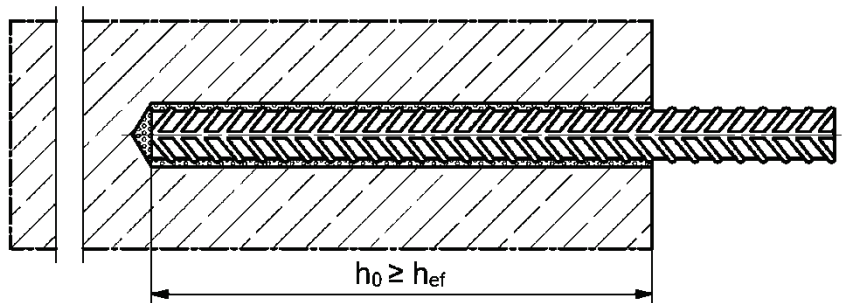
h_{ef} = effective embedment depth

fischer injection system FIS EB II

Product description
Installation conditions part 1

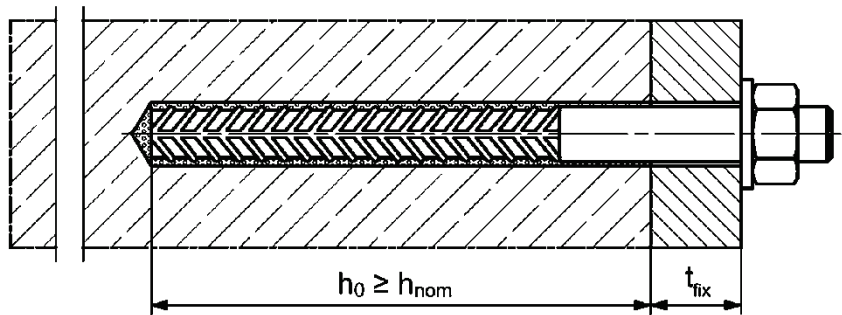
Installation conditions part 2

Reinforcing bar (Rebar)

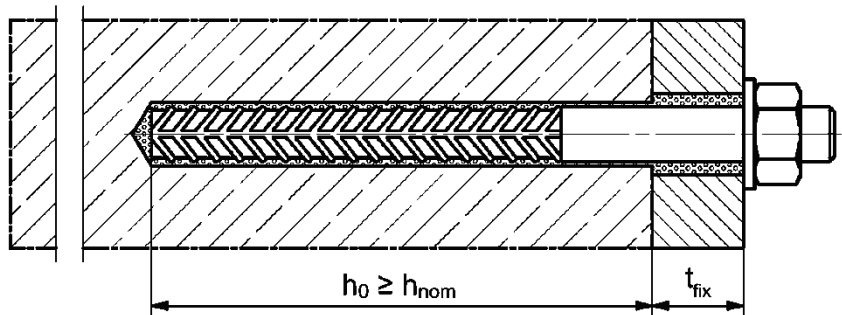


fischer rebar anchor FRA (fischer FRA)

Pre-positioned installation



Push through installation (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

h_{nom} = overall fastener embedment depth in the concrete

fischer injection system FIS EB II

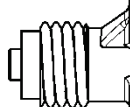
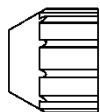
Product description
Installation conditions part 2

Overview system components part 1

Injection cartridge (shuttle cartridge) FIS EB II with sealing cap

Sizes: 390 ml, 585 ml, 1500 ml (the 390 ml hard cartridge is shown as an example)

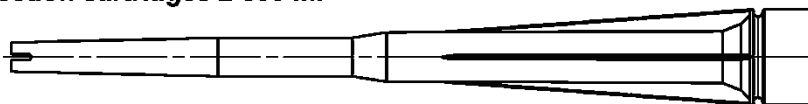
Size foil bag: 500 ml



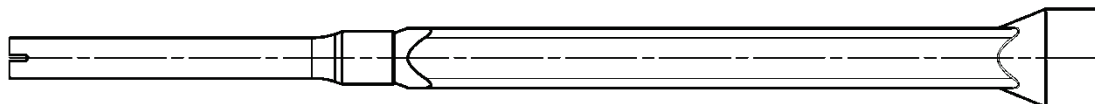
Imprint: fischer FIS EB II, processing notes optional, shelf-life, piston travel scale optional, curing times and processing times optional (depending on temperature), hazard code, size, volume



Static mixer FIS MR Plus for injection cartridges ≤ 500 ml

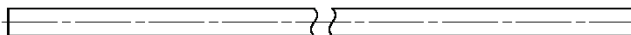
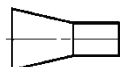


Static mixer FIS UMR for injection cartridges ≥ 500 ml



Injection adapter and extension tube $\varnothing 9$ for static mixer FIS MR Plus;

Injection adapter and extension tube $\varnothing 9$ or $\varnothing 15$ for static mixer FIS UMR



Cleaning brush BS



Blow-out pump AB G



Compressed-air cleaning tool ABP



Figures not to scale

fischer injection system FIS EB II

Product description

Overview system components part 1; cartridges / static mixer / accessories

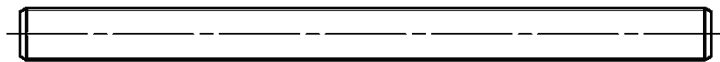
Annex A3

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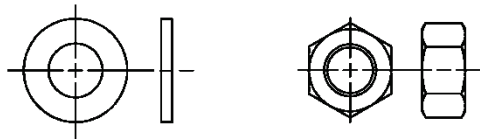
Overview system components part 2

Anchor rod

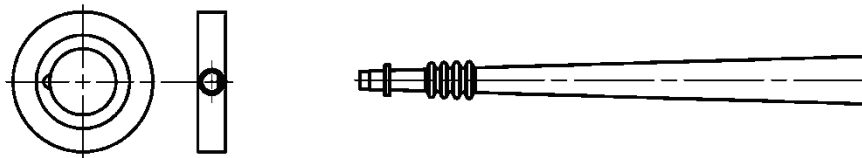
Size: M8, M10, M12, M16, M20, M24, M27, M30



Washer / hexagon nut



fischer filling disk with injection adapter



Rebar

Nominal diameter: $\phi 8$, $\phi 10$, $\phi 12$, $\phi 14$, $\phi 16$, $\phi 20$, $\phi 25$, $\phi 26$, $\phi 28$, $\phi 30$, $\phi 32$



fischer FRA, FRA HCR

Size: M12, M16, M20, M24



Figures not to scale

fischer injection system FIS EB II

Product description
Overview system components part 2; steel components, injection adapter

Annex A4
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Table A5.1: Materials

Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
	Steel grade	Steel	Stainless steel R	High corrosion resistant steel HCR
		zinc plated	acc. to EN 10088-1:2023 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015	acc. to EN 10088-1:2023 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015
2	Anchor rod or Threaded rod	Property class 4.8, 5.8 or 8.8; EN ISO 898-1:2013 electroplated $\geq 5 \mu\text{m}$, DIN EN ISO 4042:2022 or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009 $f_{uk} \leq 1000 \text{ N/mm}^2$ fracture elongation $A_5 > 12 \%$	Property class 50, 70 or 80; EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1: 2023 $f_{uk} \leq 1000 \text{ N/mm}^2$ fracture elongation $A_5 > 12 \%$	Property class 50 or 80; EN ISO 3506-1:2020 or property class 70 1.4565; 1.4529; EN 10088-1: 2023 $f_{uk} \leq 1000 \text{ N/mm}^2$ fracture elongation $A_5 > 12 \%$
		Fracture elongation $A_5 > 8 \%$ for applications without requirements for seismic performance category C2		
3	Washer ISO 7089:2000	electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2022 or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578;1.4571; 1.4439; 1.4362; EN 10088-1: 2023	1.4565; 1.4529; EN 10088-1: 2023
4	Hexagon nut	Property class 5 or 8 acc. EN ISO 898-2:2012 electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2022 or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	Property class 50, 70 or 80 acc. EN ISO 3506-2:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1: 2023	Property class 50, 70 or 80 acc. EN ISO 3506-2:2020 1.4565; 1.4529 EN 10088-1: 2023
5	fischer filling disk	electroplated $\geq 5 \mu\text{m}$, EN ISO 4042:2022 or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1: 2023	1.4565;1.4529; EN 10088-1: 2023
6	Rebar EN 1992-1-1:2004 and AC:2010, Annex C	Bars and de-coiled rods, class B or C with f_{yk} and k according to NDP or NCI according to EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk} (A_5 > 12 \%)$		
		Fracture elongation $A_5 > 8 \%$ for applications without requirements for seismic performance category C2		
7	fischer FRA	Rebar part: Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCI of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{tk} = k \cdot f_{yk} (A_5 > 12 \%)$ Threaded part: Property class 80 EN ISO 3506-1:2020	1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 acc. to EN 10088-1: 2023 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015 1.4565; 1.4529 acc. to EN 10088-1: 2023 Corrosion resistance class CRC V acc. to EN 1993-1-4: 2006+A1:2015 $f_{uk} \leq 1000 \text{ N/mm}^2$; fracture elongation $A_5 > 12 \%$	
		Fracture elongation $A_5 > 8 \%$ for applications without requirements for seismic performance category C2		

fischer injection system FIS EB II
Product description
Materials

Annex A5
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Specifications of intended use part 2

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021.

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- For all other conditions according to EN1993-1-4:2015 corresponding to corrosion resistance classes to Annex A 5 Table 5.1.

Design:

- Fastenings are designed under the responsibility of an engineer experienced in fastenings and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- Fastenings are designed in accordance with:
EN 1992-4:2018 and EOTA Technical Report TR 082 from June 2023.

Installation:

- Fastener installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Fastening depth should be marked and adhered to installation.
- Overhead installation is allowed (necessary equipment see installation instruction).

fischer injection system FIS EB II

Intended use
Specifications part 2

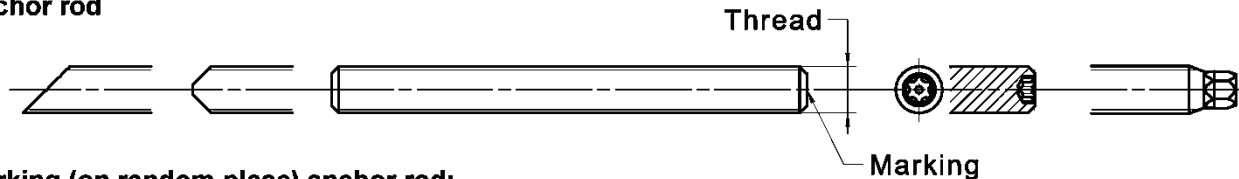
Annex B2
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Table B3.1: Installation parameters for Anchor rods

Anchor rods			M8	M10	M12	M16	M20	M24	M27	M30
Nominal drill hole diameter	d_0	[mm]	10	12	14	18	24	28	30	35
Drill hole depth	h_0		$h_0 \geq h_{ef}$							
Effective embedment depth	$h_{ef, min}$		60	60	70	80	90	96	108	120
	$h_{ef, max}$		160	200	240	320	400	480	540	600
Simplified spacing and edge distance ¹⁾	$s = c$		40	45	55	65	85	105	120	140
Diameter of the clearance hole of the fixture	pre-positioned installation d_f		9	12	14	18	22	26	30	33
	push through installation d_f		12	14	16	20	26	30	33	40
Minimum thickness of concrete member	h_{min}		$h_{ef} + 30$ (≥ 100)			$h_{ef} + 2d_0$				
Maximum installation torque	$\max T_{inst}$	[Nm]	10	20	40	60	120	150	200	300

¹⁾ Detailed calculation according to **Annex B6** and **B7**

Anchor rod



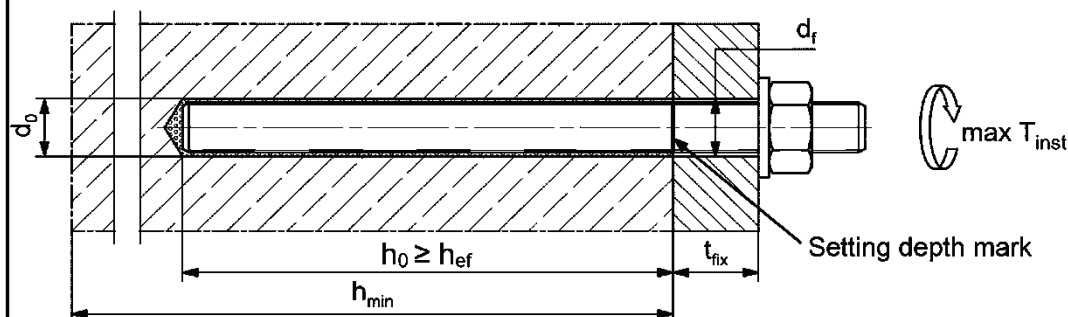
Marking (on random place) anchor rod:

Steel electroplated PC ¹⁾ 8.8	• or +	Steel hot-dip PC ¹⁾ 8.8	•
High corrosion resistant steel HCR PC ¹⁾ 50	•	High corrosion resistant steel HCR PC ¹⁾ 70	-
High corrosion resistant steel HCR PC ¹⁾ 80	(	Stainless steel R property class 50	~
Stainless steel R property class 80	*		

Alternatively: Colour coding according to DIN 976-1: 2016

¹⁾ PC = property class

Installation conditions:



Threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled

- Materials, dimensions and mechanical properties according to **Annex A 5, Table A5.1**
- Inspection certificate 3.1 according to EN 10204:2004, the documents shall be stored
- Setting depth is marked

Figures not to scale

fischer injection system FIS EB II

Intended use
Installation parameters Anchor rods

Annex B3

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Table B4.1: Installation parameters for Rebars

Nominal diameter of the rebar		ϕ	8 ¹⁾		10 ¹⁾		12 ¹⁾		14	16	20	25	26	28	30	32
Nominal drill hole diameter	d_0	[mm]	10	12	12	14	14	16	18	20	25	30	35	35	40	40
Drill hole depth	h_0		$h_0 \geq h_{ef}$													
Effective	$h_{ef,min}$		60	60		70		75	80	90	100	104	112	120	128	
embedment depth	$h_{ef,max}$		160	200		240		280	320	400	500	520	560	600	640	
Simplified spacing and edge distance ²⁾	s = c		40	45		55		60	65	85	120	120	140	140	160	
Minimum thickness of concrete member	h_{min}		$h_{ef} + 30$ (≥ 100)						$h_{ef} + 2d_0$							

¹⁾ Both drill hole diameters can be used

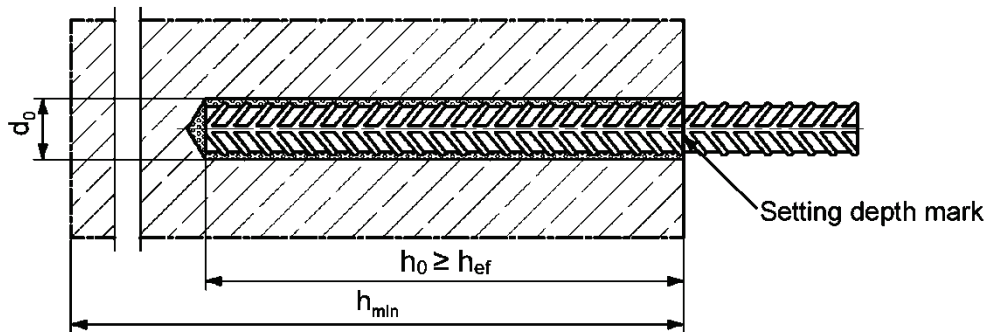
²⁾ Detailed calculation according to **Annex B6** und **B7**

Rebar



- The minimum value of related rib area $f_{R,min}$ must fulfil the requirements of **EN 1992-1-1:2011**
- The rib height must be within the range: $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$
(ϕ = Nominal diameter of the rebar, h_{rib} = rib height)

Installation conditions:



Figures not to scale

fischer injection system FIS EB II

Intended use
Installation parameters Rebars

Annex B4

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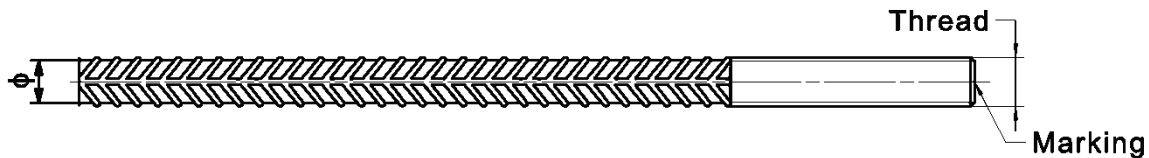
Table B5.1: Installation parameters for fischer FRA

fischer FRA			M12 ¹⁾		M16	M20	M24
Nominal diameter of the rebar	ϕ	[mm]	12		16	20	25
Nominal drill hole diameter	d_0		14	16	20	25	30
Drill hole depth	h_0		$h_{ef} + l_e$				
Effective embedment depth	$h_{ef,min}$		70		80	90	96
	$h_{ef,max}$		140		220	300	380
Distance concrete surface to welded joint	l_e		100				
Simplified spacing and edge distance ²⁾	s = c		55		65	85	105
Diameter of clearance hole in the fixture	pre-positioned anchorage $\leq d_f$		14		18	22	26
	push through anchorage $\leq d_f$		18		22	26	32
Minimum thickness of concrete member	h_{min}		$h_0 + 30$ (≥ 100)	$h_0 + 2d_0$			
Maximum torque moment for attachment of the fixture	$\max T_{inst}$	[Nm]	40		60	120	150

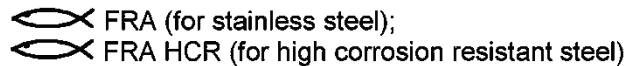
¹⁾ Both drill hole diameters can be used

²⁾ Detailed calculation according to **Annex B6 and B7**

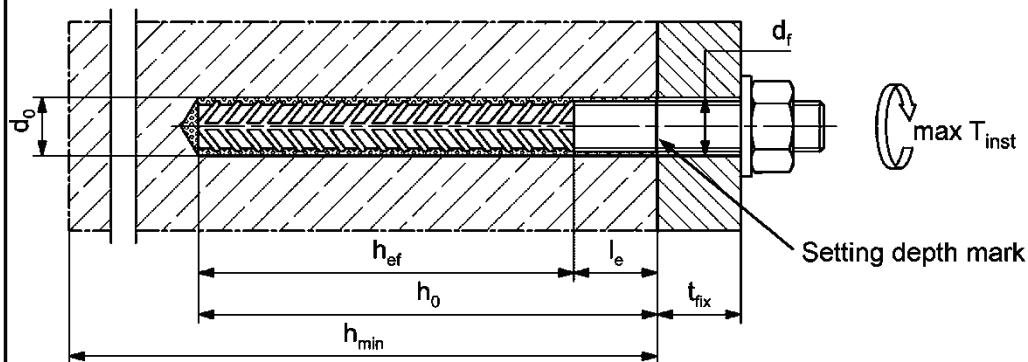
fischer FRA



Marking frontal e. g:



Installation conditions:



Figures not to scale

fischer injection system FIS EB II

Intended use
Installation parameters fischer FRA

Annex B5

Appendix 12 / 34

Table B6.1: Minimum spacing and minimum edge distance for **Anchor rods, Rebars and fischer FRA**

Anchor rods			M8	M10	M12	-	M16	M20
Rebars / fischer FRA (nominal diameter) ϕ			8	10	12	14	16	20
Minimum edge distance								
Uncracked / cracked concrete	c_{min}	[mm]	40	45	45	45	50	55
Spacing	s		according to Annex B7					
Minimum spacing								
Uncracked / cracked concrete	s_{min}	[mm]	40	45	55	60	65	85
Edge distance	c		according to Annex B7					
Required projecting area								
Uncracked concrete	$A_{sp, req}$	[1000 mm ²]	8,0	13,0	22,0	23,0	24,0	38,5
Cracked concrete			6,5	10,0	16,5	17,5	18,5	29,5
Anchor rods			M24	-	-	M27	-	M30
Rebars / fischer FRA (nominal diameter) ϕ			-	25	26	-	28	32
Minimum edge distance								
Uncracked / cracked concrete	c_{min}	[mm]	60	75	75	75	80	120
Spacing	s		according to Annex B7					
Minimum spacing								
Uncracked / cracked concrete	s_{min}	[mm]	105	120	120	120	140	160
Edge distance	c		according to Annex B7					
Required projecting area								
Uncracked concrete	$A_{sp, req}$	[1000 mm ²]	40,0	47,5	47,5	47,5	64,0	64,0
Cracked concrete			30,5	36,5	36,5	36,5	49,0	49,0

Splitting failure for minimum edge distance and spacing in dependence of the effective embedment depth h_{ef} .

For the calculation of minimum spacing and minimum edge distance of anchors in combination with different embedment depths and thicknesses of concrete members the following equation shall be fulfilled:

$$A_{sp,req} < A_{sp,t}$$

$$A_{sp, req} = \text{required projecting area}$$

$A_{sp,t}$ = projecting area (according to Annex B7)

fischer injection system FIS EB II

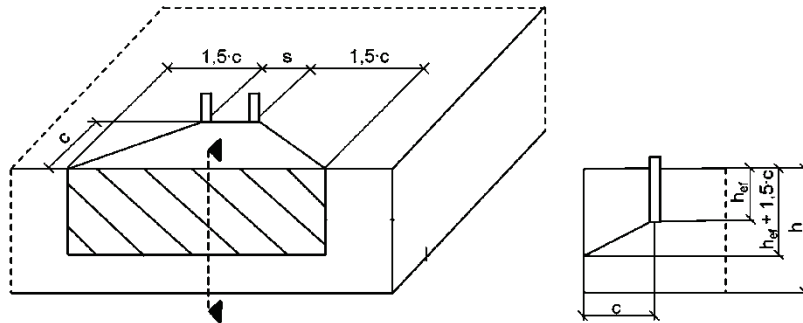
Intended use

Minimum spacing and edge distance for Anchor rods, Rebars and fischer FRA

Annex B6

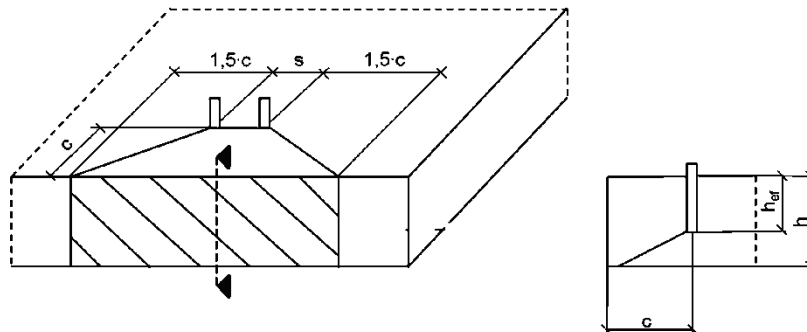
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Table B7.1: Projecting area $A_{sp,t}$ with concrete member thickness
 $h > h_{ef} + 1,5 \cdot c$ and $h \geq h_{min}$



Single fastener	$A_{sp,t} = (3 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$	[mm ²]	with $c \geq c_{min}$
Group of fastener with $s > 3 \cdot c$	$A_{sp,t} = (6 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$	[mm ²]	
Group of fastener with $s \leq 3 \cdot c$	$A_{sp,t} = (3 \cdot c + s) \cdot (h_{ef} + 1,5 \cdot c)$	[mm ²]	with $c \geq c_{min}$ and $s \geq s_{min}$

Table B7.2: Projecting area A_{sp} with concrete member thickness
 $h \leq h_{ef} + 1,5 \cdot c$ and $h \geq h_{min}$



Single fastener	$A_{sp,t} = 3 \cdot c \cdot \text{existing } h$	[mm ²]	with $c \geq c_{min}$
Group of fastener with $s > 3 \cdot c$	$A_{sp,t} = 6 \cdot c \cdot \text{existing } h$	[mm ²]	
Group of fastener with $s \leq 3 \cdot c$	$A_{sp,t} = (3 \cdot c + s) \cdot \text{existing } h$	[mm ²]	with $c \geq c_{min}$ and $s \geq s_{min}$

Edge distance and axial spacing shall be rounded up to at least 5 mm

Figures not to scale

fischer injection system FIS EB II

Intended use

Minimum thickness of concrete member for Anchor rods, Rebar, fischer FRA and minimum spacing and edge distance

Annex B7

Appendix 14 / 34

Table B8.1: Parameters of the cleaning brush BS (steel brush with steel bristles)

The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	d_0	[mm]	10	12	14	16	18	20	24	25	28	30	35	40
Steel brush diameter BS	d_b		11	14	16	20		25	26	27	30	40		42

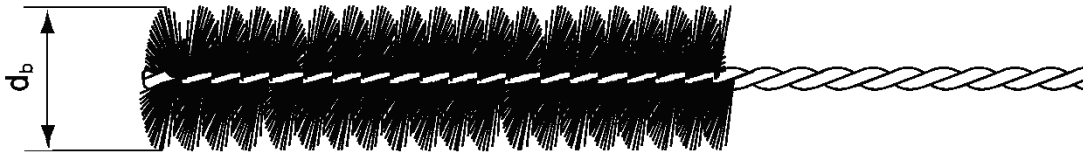


Table B8.2: Conditions for use static mixer without an extension tube

Nominal drill hole diameter	d_0	[mm]	10	12	14	16	18	20	24	25	28	30	35	40
Drill hole depth h_0 by using	FIS MR Plus		≤ 90		≤ 120	≤ 140	≤ 150	≤ 160	≤ 190	≤ 210				
	FIS UMR		-	-	≤ 90	≤ 160	≤ 180	≤ 190	≤ 220		≤ 250			

Table B8.3 Maximum processing time of the mortar and minimum curing time
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

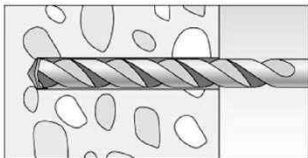
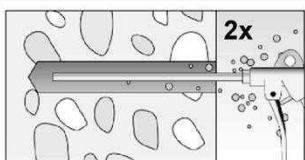
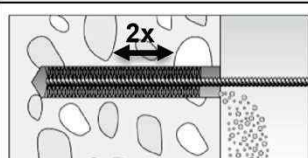
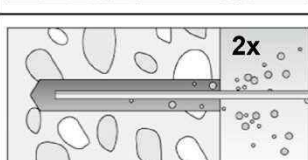
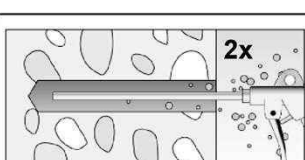
Temperature at anchoring base [°C]	Maximum processing time t_{work}	Minimum curing time t_{cure}
> 5 to 10	180 min	96 h
> 10 to 15	90 min	60 h
> 15 to 20	60 min	36 h
> 20 to 30	30 min	24 h
> 30 to 40	15 min	12 h

fischer injection system FIS EB II

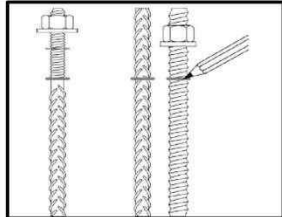
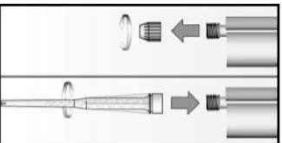
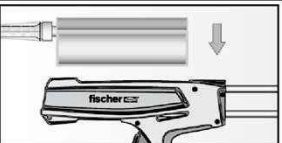
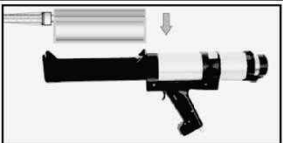
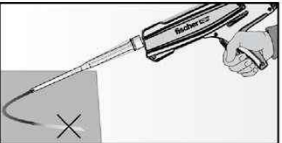
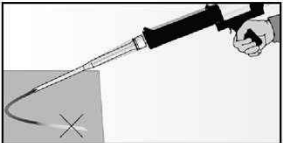
Intended use
Cleaning brush (steel brush)
Processing time and curing time

Installation instructions part 1

Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		Drill the hole. Nominal drill hole diameter d_0 and drill hole depth h_0 see Tables B3.1, B4.1, B5.1.		
2		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole twice by hand.		For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole twice with oil-free compressed air ($p \geq 6$ bar).
3		Brush the drill hole twice. For drill hole diameter $d_0 \geq 18$ mm and / or $h_{ef} > 12d$ use a power drill. For deep holes use an extension. Corresponding brushes see Table B8.1.		
4		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole twice by hand.		For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole twice with oil-free compressed air ($p \geq 6$ bar).

Preparing

5		Mark the setting depth of the steel element	
6		Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible).	
7		Place the cartridge into the dispenser. When using the foilbag, the foil container holder must be used.	
8		Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey.	

Go to Step 9

fischer injection system FIS EB II

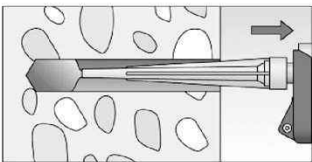
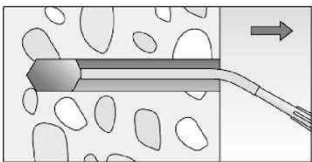
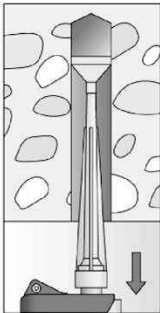
Intended use
Installation instructions part 1

Annex B9

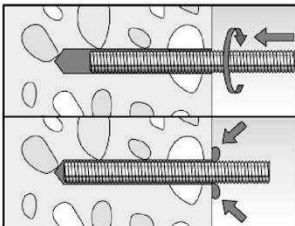
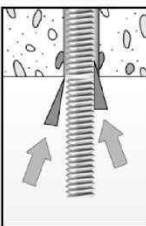
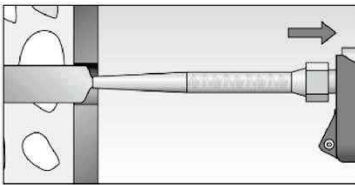
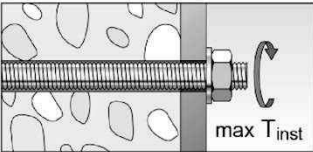
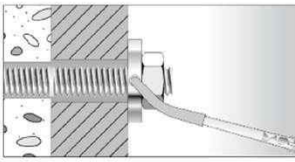
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Installation instructions part 2

Injection of the mortar

9	 Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles.	 The conditions for mortar injection without extension tube can be found in Table B8.2 For deeper drill holes, than those mentioned in Table B8.2, use a suitable extension tube.	 For overhead installation, deep holes ($h_0 > 250 \text{ mm}$) or drill hole diameter ($d_0 \geq 30 \text{ mm}$) use an injection-adapter.
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Installation of Anchor rods

10		Only use clean and oil-free anchor elements. Push the anchor rod with the setting depth mark down to the bottom of the hole, turning it slightly while doing so. After inserting the anchor element, excess mortar must be emerged around the anchor element.		
		For overhead installations support the anchor rod with wedges (e. g. fischer centering wedges) or fischer overhead clips.		For push through installation fill the annular gap with mortar.
11		Wait for the specified curing time t_{cure} see Table B8.3.	12	 Mounting the fixture $\max T_{\text{inst}}$ see Table B3.1.
Option		After the minimum curing time is reached, the gap between anchor and fixture (annular clearance) may be filled with mortar via the fischer filling disc. Compressive strength $\geq 50 \text{ N/mm}^2$ (e.g. fischer injection mortars FIS EB II, FIS SB, FIS V Plus, FIS EM Plus). ATTENTION: Using fischer filling disk reduces t_{fix} (usable length of the anchor).		

fischer injection system FIS EB II

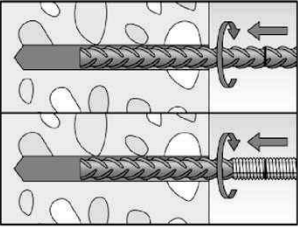
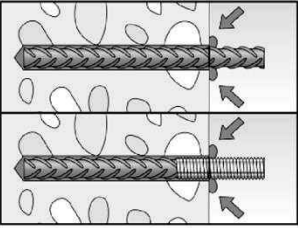
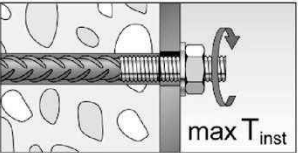
Intended use
Installation instructions part 2

Annex B10

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Installation instructions part 3

Installation Rebars and fischer FRA

10		Only use clean and oil-free rebars or fischer FRA. Push the rebar or the fischer FRA with the setting depth mark into the filled hole up to the setting depth mark. Recommendation: Rotation back and forth of the rebar or the fischer FRA makes pushing easy.	
		When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.	
11		Wait for the specified curing time t_{cure} see Table B8.3	
12			Mounting the fixture $max T_{inst}$ see Table B5.1

fischer injection system FIS EB II

Intended use
Installation instructions part 3

Annex B11
Appendix 18 / 34

Table C1.1: Characteristic resistance to steel failure under tension and shear loading of Anchor rods and Threaded rods

Anchor rod / Threaded rod				M8	M10	M12	M16	M20	M24	M27	M30	
Characteristic resistance to steel failure under tension loading ³⁾												
Characteristic resistance $N_{Rk,s}$	Steel zinc plated	Property class	4.8	[kN]	14,6 (13,2)	23,2 (21,4)	33,7	62,8	98,0	141,2	183,6	224,4
			5.8		18,3 (16,6)	29,0 (26,8)	42,1	78,5	122,5	176,5	229,5	280,5
			8.8		29,2 (26,5)	46,4 (42,8)	67,4	125,6	196,0	282,4	367,2	448,8
	Stainless steel R and high corrosion resistant steel HCR		50		18,3	29,0	42,1	78,5	122,5	176,5	229,5	280,5
			70		25,6	40,6	59,0	109,9	171,5	247,1	321,3	392,7
			80		29,2	46,4	67,4	125,6	196,0	282,4	367,2	448,8
Partial factors ¹⁾												
Partial factor γ_{Ms}	Steel zinc plated	Property class	4.8	[-]	1,50							
			5.8		1,50							
			8.8		1,50							
	Stainless steel R and high corrosion resistant steel HCR		50		2,86							
			70		1,87 / fischer HCR: 1,50 ²⁾							
			80		1,60							
Characteristic resistance to steel failure under shear loading ³⁾												
without lever arm												
Characteristic resistance $V^0_{Rk,s}$	Steel zinc plated	Property class	4.8	[kN]	8,7 (7,9)	13,9 (12,8)	20,2	37,6	58,8	84,7	110,1	134,6
			5.8		10,9 (9,9)	17,4 (16,0)	25,2	47,1	73,5	105,9	137,7	168,3
			8.8		14,6 (13,2)	23,2 (21,4)	33,7	62,8	98,0	141,2	183,6	224,4
	Stainless steel R and high corrosion resistant steel HCR		50		9,1	14,5	21,0	39,2	61,2	88,2	114,7	140,2
			70		12,8	20,3	29,5	54,9	85,7	123,5	160,6	196,3
			80		14,6	23,2	33,7	62,8	98,0	141,2	183,6	224,4
Ductility factor		k ₇	[-]	1,0								
with lever arm												
Characteristic resistance $M^0_{Rk,s}$	Steel zinc plated	Property class	4.8	[Nm]	14,9 (12,9)	29,9 (26,5)	52,3	132,9	259,6	448,8	665,7	899,5
			5.8		18,7 (16,1)	37,3 (33,2)	65,4	166,2	324,6	561,0	832,2	1124,4
			8.8		29,9 (25,9)	59,8 (53,1)	104,6	265,9	519,3	897,6	1331,5	1799,0
	Stainless steel R and high corrosion resistant steel HCR		50		18,7	37,3	65,4	166,2	324,6	561,0	832,2	1124,4
			70		26,2	52,3	91,5	232,6	454,4	785,4	1165	1574,1
			80		29,9	59,8	104,6	265,9	519,3	897,6	1331,5	1799,0
Partial factors ¹⁾												
Partial factor γ_{Ms}	Steel zinc plated	Property class	4.8	[-]	1,25							
			5.8		1,25							
			8.8		1,25							
	Stainless steel R and high corrosion resistant steel HCR		50		2,38							
			70		1,56 / fischer HCR: 1,25 ²⁾							
			80		1,33							

¹⁾ In absence of other national regulations.

²⁾ Only admissible for high corrosion resistant steel HCR, acc to **Table A5.1**.

³⁾ Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot dip galvanized threaded rods according to EN ISO 10684:2004+AC:2009.

fischer injection system FIS EB II

Performance

Characteristic resistance to steel failure under tension and shear loading of Anchor rods and Threaded rods

Annex C1

Appendix 19 / 34

Table C2.1: Characteristic resistance to **steel failure** under tension and shear loading of Rebars

Nominal diameter of the rebar	ϕ	8	10	12	14	16	20	25	26	28	30	32
Characteristic resistance to steel failure under tension loading												
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}^{2)}$									
Characteristic resistance to steel failure under shear loading												
Without lever arm												
Characteristic resistance	$V^0_{Rk,s}$	[kN]	$k_6^{1)}) \cdot A_s \cdot f_{uk}^{2)}$									
Ductility factor	k_7	[-]	1,0									
With lever arm												
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{2)}$									
1) In accordance with EN 1992-4:2018 section 7.2.2.3.1 $k_6 = 0,6$ for fasteners made of carbon steel with $f_{uk} \leq 500 \text{ N/mm}^2$ $= 0,5$ for fasteners made of carbon steel with $500 < f_{uk} \leq 1000 \text{ N/mm}^2$ $= 0,5$ for fasteners made of stainless steel 2) f_{uk} respectively shall be taken from the specifications of the rebar.												

Table C2.2: Characteristic resistance to **steel failure** under tension and shear loading of **fischer FRA**

fischer FRA			M12	M16	M20	M24
Characteristic resistance to steel failure under tension loading						
Characteristic resistance	$N_{Rk,s}$	[kN]	62,0	110,0	173,0	236,5
Partial factor¹⁾						
Partial factor	γ_{Ms}	[-]	1,4			
Characteristic resistance to steel failure under shear loading						
Without lever arm						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	34,5	64,3	100,4	144,7
Ductility factor	k_7	[-]	1,0			
With lever arm						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	107,4	273,0	532,2	920,4
Partial factor¹⁾						
Partial factor	γ_{Ms}	[-]	1,5			

¹⁾ In absence of other national regulations.

fischer injection system FIS EB II	Annex C2 Appendix 20 / 34
Performance Characteristic resistance to steel failure under tension and shear loading of Rebars and fischer FRA	

Table C3.1: Characteristic resistance to **concrete failure** under tension and shear loading

Size			All sizes													
Tension loading																
Installation factor		γ_{inst}	[-]	See annex C 4 to C 6												
Factors for the compressive strength of concrete > C20/25																
				Uncracked concrete					Cracked concrete							
Increasing factor ψ_c for cracked or uncracked concrete $\tau_{RK}(X,Y) = \psi_c \cdot \tau_{RK}(C20/25)$	C25/30		[-]	1,05					1,02							
	C30/37			1,09					1,05							
	C35/45			1,12					1,06							
	C40/50			1,16					1,08							
	C45/55			1,19					1,09							
	C50/60			1,21					1,11							
Splitting failure																
Edge distance	$h / h_{ef} \geq 2,0$		$C_{cr,sp}$	[mm]	1,0 h_{ef}											
	$2,0 > h / h_{ef} > 1,3$				4,6 h_{ef} - 1,8 h											
	$h / h_{ef} \leq 1,3$				2,26 h_{ef}											
Spacing		$S_{cr,sp}$		2 $C_{cr,sp}$												
Concrete cone failure																
Uncracked concrete		$k_{ucr,N}$	[-]	11,0												
Cracked concrete		$k_{cr,N}$		7,7												
Edge distance		$C_{cr,N}$	[mm]	1,5 h_{ef}												
Spacing		$S_{cr,N}$		2 $C_{cr,N}$												
Factors for sustained tension loading																
Temperature range			[-]	24 °C / 43 °C				43 °C / 60 °C				50 °C / 72 °C				
Factor			ψ_{sus}^0	[-]	0,66				0,61				0,60			
Shear loading																
Installation factor		γ_{inst}	[-]	1,0												
Concrete pry-out failure																
Factor for pry-out failure		k_8	[-]	2,0												
Concrete edge failure																
Effective length of fastener for shear loading		l_f	[mm]	for $d_{nom} \leq 24$ mm: min (h_{ef} ; 12 d_{nom}) for $d_{nom} > 24$ mm: min (h_{ef} ; 8 d_{nom} ; 300 mm)												
Effective diameter of the fastener d_{nom}																
Size				M8	M10	M12	M16	M20	M24	M27	M30					
Anchor rods and Threaded rods		d_{nom}	[mm]	8	10	12	16	20	24	27	30					
fischer FRA		d_{nom}		- ¹⁾	- ¹⁾	12	16	20	25	- ¹⁾	- ¹⁾					
Size (nominal diameter of the rebar)			ϕ	8	10	12	14	16	20	25	26	28	30	32		
Rebar			d_{nom}	[mm]	8	10	12	14	16	20	25	26	28	30	32	
1) Anchor type not part of the assessment																
fischer injection system FIS EB II												Annex C3 Appendix 21 / 34				
Performance Characteristic resistance to concrete failure under tension / shear loading																

Table C4.1: Characteristic resistance to **combined pull-out and concrete failure** for **Anchor rods** and **Threaded rods** in hammer drilled holes; **uncracked or cracked concrete**

Anchor rod / Threaded rod			M8	M10	M12	M16	M20	M24	M27	M30	
Combined pullout and concrete cone failure											
Calculation diameter		d	[mm]	8	10	12	16	20	24	27	30
Uncracked concrete											
Characteristic bond resistance in uncracked concrete C20/25											
Hammer-drilling with standard drill bit (dry or wet concrete)											
Temperature range	I: 24 °C / 43 °C		$\tau_{RK,ucr}$ [N/mm²]	14,0	14,0	14,0	14,0	14,0	13,0	12,0	12,0
	II: 43 °C / 60 °C			14,0	13,0	13,0	12,0	11,0	10,0	8,5	8,5
	III: 50 °C / 72 °C			9,0	9,0	9,0	9,0	9,0	8,5	8,0	7,5
Hammer-drilling with standard drill bit (water filled hole)											
Temperature range	I: 24 °C / 43 °C		$\tau_{RK,ucr}$ [N/mm²]	14,0	14,0	14,0	14,0	14,0	12,0	12,0	12,0
	II: 43 °C / 60 °C			12,0	11,0	11,0	10,0	9,5	8,5	8,5	8,5
	III: 50 °C / 72 °C			9,0	9,0	9,0	8,5	8,0	7,5	7,0	6,5
Installation factors											
Dry or wet concrete		γ_{inst}	[-]	1,2							
Water filled hole				1,4							
Cracked concrete											
Characteristic bond resistance in cracked concrete C20/25											
Hammer-drilling with standard drill bit (dry or wet concrete)											
Temperature range	I: 24 °C / 43 °C		$\tau_{RK,cr}$ [N/mm²]	7,0	7,0	7,0	6,5	6,0	6,0	5,5	5,5
	II: 43 °C / 60 °C			6,5	6,5	6,5	6,0	6,0	6,0	5,5	5,5
	III: 50 °C / 72 °C			6,0	6,0	6,0	5,5	5,5	5,5	5,0	5,0
Hammer-drilling with standard drill bit (water filled hole)											
Temperature range	I: 24 °C / 43 °C		$\tau_{RK,cr}$ [N/mm²]	7,0	7,0	7,0	6,5	6,0	6,0	5,5	5,5
	II: 43 °C / 60 °C			5,5	5,5	5,5	5,0	4,5	4,5	4,0	4,0
	III: 50 °C / 72 °C			5,5	5,5	5,5	5,0	4,0	4,0	4,0	4,0
Installation factors											
Dry or wet concrete		γ_{inst}	[-]	1,2							
Water filled hole				1,4							

fischer injection system FIS EB II

Performance

Characteristic resistance to combined pull-out and concrete failure for Anchor rod and Threaded rods

Annex C4

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Table C5.1: Characteristic resistance to **combined pull-out and concrete failure** for **Rebars** in hammer drilled holes; **uncracked or cracked concrete**

Rebars		ϕ	8	10	12	14	16	20	25	26	28	30	32	
Combined pullout and concrete cone failure														
Calculation diameter		d	[mm]	8	10	12	14	16	20	25	26	28	30	32
Uncracked concrete														
Characteristic bond resistance in uncracked concrete C20/25														
Hammer-drilling with standard drill bit (dry or wet concrete)														
Temperature range	I: 24 °C / 43 °C	$\tau_{Rk,ucr}$	[N/mm ²]	14,0	14,0	14,0	13,0	13,0	12,0	11,0	11,0	11,0	11,0	11,0
	II: 43 °C / 60 °C			14,0	13,0	13,0	12,0	11,0	10,0	10,0	9,0	8,5	8,0	8,0
	III: 50 °C / 72 °C			9,0	9,0	9,0	9,0	9,0	9,0	8,5	8,5	8,0	8,0	7,5
Hammer-drilling with standard drill bit (water filled hole)														
Temperature range	I: 24 °C / 43 °C	$\tau_{Rk,ucr}$	[N/mm ²]	14,0	14,0	14,0	12,0	12,0	12,0	11,0	11,0	11,0	11,0	11,0
	II: 43 °C / 60 °C			11,0	11,0	10,0	9,5	9,5	9,0	8,5	8,5	8,5	7,5	7,5
	III: 50 °C / 72 °C			9,0	9,0	9,0	8,5	8,0	7,5	7,0	6,5	6,5	6,0	6,0
Installation factors														
Dry or wet concrete		γ_{inst}	[-]	1,2										
Water filled hole				1,4										
Cracked concrete														
Characteristic bond resistance in cracked concrete C20/25														
Hammer-drilling with standard drill bit (dry or wet concrete)														
Temperature range	I: 24 °C / 43 °C	$\tau_{Rk,cr}$	[N/mm ²]	7,0	7,0	7,0	6,5	6,5	6,0	6,0	5,5	5,5	5,5	5,5
	II: 43 °C / 60 °C			6,5	6,5	6,5	6,0	6,0	6,0	5,5	5,5	5,5	5,0	5,0
	III: 50 °C / 72 °C			6,0	6,0	6,0	6,0	5,5	5,5	5,5	5,0	5,0	5,0	4,5
Hammer-drilling with standard drill bit (water filled hole)														
Temperature range	I: 24 °C / 43 °C	$\tau_{Rk,cr}$	[N/mm ²]	7,0	7,0	7,0	7,0	6,5	6,0	6,0	5,5	5,5	5,5	5,5
	II: 43 °C / 60 °C			5,5	5,5	5,5	5,0	5,0	4,5	4,0	4,0	4,0	4,0	3,5
	III: 50 °C / 72 °C			5,5	5,5	5,5	5,0	5,0	4,0	4,0	4,0	4,0	4,0	3,5
Installation factors														
Dry or wet concrete		γ_{inst}	[-]	1,2										
Water filled hole				1,4										

Table C6.1: Characteristic resistance for **combined pull-out and concrete failure** for **fischer FRA** in hammer drilled holes; **uncracked or cracked concrete**

fischer FRA			M12	M16	M20	M24
Combined pullout and concrete cone failure						
Calculation diameter	d	[mm]	12	16	20	25
Uncracked concrete						
Characteristic bond resistance in uncracked concrete C20/25						
<u>Hammer-drilling with standard drill bit (dry or wet concrete)</u>						
Temperature range	I: 24 °C / 43 °C	$\tau_{RK,ucr}$ [N/mm ²]	14,0	13,0	12,0	11,0
	II: 43 °C / 60 °C		13,0	11,0	10,0	10,0
	III: 50 °C / 72 °C		9,0	9,0	9,0	8,5
<u>Hammer-drilling with standard drill bit (water filled hole)</u>						
Temperature range	I: 24 °C / 43 °C	$\tau_{RK,ucr}$ [N/mm ²]	14,0	12,0	12,0	11,0
	II: 43 °C / 60 °C		10,0	9,5	9,0	8,5
	III: 50 °C / 72 °C		9,0	8,0	7,5	7,0
Installation factors						
Dry or wet concrete	γ_{inst}	[-]	1,2			
Water filled hole			1,4			
Cracked concrete						
Characteristic bond resistance in cracked concrete C20/25						
<u>Hammer-drilling with standard drill bit (dry or wet concrete)</u>						
Temperature range	I: 24 °C / 43 °C	$\tau_{RK,cr}$ [N/mm ²]	7,0	6,5	6,0	6,0
	II: 43 °C / 60 °C		6,5	6,0	6,0	5,5
	III: 50 °C / 72 °C		6,0	5,5	5,5	5,5
<u>Hammer-drilling with standard drill bit (water filled hole)</u>						
Temperature range	I: 24 °C / 43 °C	$\tau_{RK,cr}$ [N/mm ²]	7,0	6,5	6,0	6,0
	II: 43 °C / 60 °C		5,5	5,0	4,5	4,0
	III: 50 °C / 72 °C		5,5	5,0	4,0	4,0
Installation factors						
Dry or wet concrete	γ_{inst}	[-]	1,2			
Water filled hole			1,4			
fischer injection system FIS EB II						Annex C6 Appendix 24 / 34
Performance Characteristic resistance for combined pull-out and concrete failure for fischer FRA						

Table C7.1: Displacements for Anchor rods and Threaded rods

Anchor rod		M8	M10	M12	M16	M20	M24	M27	M30
Displacement-Factors for tension loading ¹⁾									
Uncracked or cracked concrete; Temperature range I, II, III									
δ _{N0} -Factor	[mm/(N/mm²)]	0,08	0,08	0,09	0,10	0,11	0,12	0,12	0,13
δ _{N∞} -Factor		0,11	0,12	0,13	0,15	0,16	0,17	0,18	0,19
Displacement-Factors for shear loading ²⁾									
Uncracked or cracked concrete; Temperature range I, II, III									
δ _{V0} -Factor	[mm/kN]	0,19	0,15	0,13	0,10	0,08	0,07	0,06	0,05
δ _{V∞} -Factor		0,28	0,22	0,19	0,14	0,11	0,10	0,09	0,08
1) Calculation of effective displacement:					2) Calculation of effective displacement:				
δ _{N0} = δ _{N0} -Factor · τ					δ _{V0} = δ _{V0} -Factor · V				
δ _{N∞} = δ _{N∞} -Factor · τ					δ _{V∞} = δ _{V∞} -Factor · V				
τ = acting bond strength under tension loading					V = acting shear loading				

Table C7.2: Displacements for Rebars and fischer FRA

Nominal diameter of the rebar	φ	8	10	12	14	16	20	25	26	28	30	32
fischer FRA		- ¹⁾	- ¹⁾	M12	- ¹⁾	M16	M20	M24	- ¹⁾	- ¹⁾	- ¹⁾	- ¹⁾
Displacement-Factors for tension loading ²⁾												
Uncracked or cracked concrete; Temperature range I, II, III												
δ _{N0} -Factor	[mm/(N/mm ²)]	0,08	0,08	0,09	0,10	0,10	0,11	0,12	0,12	0,13	0,13	0,13
δ _{N∞} -Factor		0,11	0,12	0,13	0,14	0,15	0,16	0,18	0,18	0,19	0,19	0,20
Displacement-Factors for shear loading ³⁾												
Uncracked or cracked concrete; Temperature range I, II, III												
δ _{V0} -Factor	[mm/kN]	0,19	0,15	0,13	0,11	0,10	0,08	0,06	0,06	0,06	0,05	0,05
δ _{V∞} -Factor		0,28	0,22	0,19	0,16	0,14	0,11	0,09	0,09	0,08	0,08	0,07
1) Anchor type not part of the assessment												
2) Calculation of effective displacement:												
δ _{N0} = δ _{N0} -Factor · τ												
δ _{N∞} = δ _{N∞} -Factor · τ												
τ = acting bond strength under tension loading												
3) Calculation of effective displacement:												
δ _{V0} = δ _{V0} -Factor · V												
δ _{V∞} = δ _{V∞} -Factor · V												
V = acting shear loading												

fischer injection system FIS EB II

Performance

Displacements for Anchor rods, Threaded rods, Rebars and fischer FRA

Annex C7

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Table C8.1: Characteristics resistance to **steel failure** under tension / shear loading of **Anchor rods and Threaded rods** under seismic action performance category **C1 or C2**

Anchor rod / Threaded rod				M12	M14	M16	M20	M22	M24	M27	M30
Characteristic resistance to steel failure under tension loading ¹⁾											
Anchor rods and Threaded rods, performance category C1											
Characteristic re- sistance $N_{Rk,s,C1}$	Steel zinc plated	4.8	[kN]	33,7	46,0	62,8	98,0	121,2	141,2	183,6	224,4
		5.8		42,1	57,5	78,5	122,5	151,5	176,5	229,5	280,5
	Stainless steel R and high corrosion resistant steel HCR	8.8		67,4	92,0	125,6	196,0	242,4	282,4	367,2	448,8
		50		42,1	57,5	78,5	122,5	151,5	176,5	229,5	280,5
		70		59,0	80,5	109,9	171,5	212,1	247,1	321,3	392,7
		80		67,4	92,0	125,6	196,0	242,4	282,4	367,2	448,8
Anchor rods and Threaded rods, performance category C2											
Characteristic re- sistance $N_{Rk,s,C2}$	Steel zinc plated	4.8	[-]	30,3	- ²⁾	56,5	88,2	- ²⁾	141,2	- ²⁾	- ²⁾
		5.8		37,9	- ²⁾	70,6	110,2	- ²⁾	176,5	- ²⁾	- ²⁾
	Stainless steel R and high corrosion resistant steel HCR	8.8		60,6	- ²⁾	113,0	176,4	- ²⁾	282,4	- ²⁾	- ²⁾
		50		37,9	- ²⁾	70,6	110,2	- ²⁾	176,5	- ²⁾	- ²⁾
		70		53,1	- ²⁾	98,9	154,3	- ²⁾	247,1	- ²⁾	- ²⁾
		80		60,6	- ²⁾	113,0	176,4	- ²⁾	282,4	- ²⁾	- ²⁾
Characteristic resistance to steel failure under shear loading without lever arm ¹⁾											
Anchor rods, performance category C1											
Characteristic re- sistance $V_{Rk,s,C1}^0$	Steel zinc plated	4.8	[kN]	20,2	27,6	37,6	58,8	72,7	84,7	110,1	134,6
		5.8		25,2	34,5	47,1	73,5	90,9	105,9	137,7	168,3
	Stainless steel R and high corrosion resistant steel HCR	8.8		33,7	46,0	62,8	98,0	121,2	141,2	183,6	224,4
		50		21,0	28,7	39,2	61,2	75,7	88,2	114,7	140,2
		70		29,5	40,2	54,9	85,7	106,0	123,5	160,6	196,3
		80		33,7	46,0	62,8	98,0	121,2	141,2	183,6	224,4
Threaded rods, performance category C1											
Characteristic re- sistance $V_{Rk,s,C1}^0$	Steel zinc plated	4.8	[kN]	14,1	19,3	26,3	41,1	50,9	59,3	77,1	94,2
		5.8		17,7	24,1	32,9	51,4	63,6	74,1	96,3	117,8
	Stainless steel R and high corrosion resistant steel HCR	8.8		23,6	32,2	43,9	68,6	84,8	98,8	128,5	157,0
		50		14,7	20,1	27,4	42,8	53,0	61,7	80,3	98,1
		70		20,6	28,1	38,4	60,0	74,2	86,4	112,4	137,4
		80		23,6	32,2	43,9	68,6	84,8	98,8	128,5	157,0
Anchor rods and Threaded rods, performance category C2											
Characteristic re- sistance $V_{Rk,s,C2}^0$	Steel zinc plated	4.8	[-]	13,3	- ²⁾	28,2	45,2	- ²⁾	77,0	- ²⁾	- ²⁾
		5.8		16,6	- ²⁾	35,3	56,5	- ²⁾	96,3	- ²⁾	- ²⁾
	Stainless steel R and high corrosion resistant steel HCR	8.8		22,2	- ²⁾	47,1	75,4	- ²⁾	128,4	- ²⁾	- ²⁾
		50		13,9	- ²⁾	29,4	47,1	- ²⁾	80,3	- ²⁾	- ²⁾
		70		19,4	- ²⁾	41,2	66,0	- ²⁾	112,4	- ²⁾	- ²⁾
		80		22,2	- ²⁾	47,1	75,4	- ²⁾	128,4	- ²⁾	- ²⁾

¹⁾ Partial factors for performance category C1 or C2 see **Table C10.1**;
for anchor rods the factor for steel ductility is 1,0

²⁾ No performance assessed

fischer injection system FIS EB II

Performance

Characteristic resistance to steel failure for Anchor rods and Threaded rods under seismic action (performance category C1 / C2)

Annex C8

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Table C9.1: Characteristic resistance to **steel failure** under tension / shear loading of **Rebars (B500B)** under seismic action performance category **C1 or C2**

Nominal diameter of the rebar	ϕ	12	14	16	20	25	26	28	30	
Characteristic resistance to steel failure under tension loading ¹⁾										
Rebar B500B acc. to DIN 488-2:2009-08, performance category C1										
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	61,0	83,1	108,5	169,5	265,1	286,2	332,6	381,2
Rebar B500B acc. to DIN 488-2:2009-08, performance category C2										
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	54,9	- ²⁾	97,6	152,6	- ²⁾	- ²⁾	- ²⁾	- ²⁾
Characteristic resistance to steel failure under shear loading, without lever arm ¹⁾										
Rebar B500B acc. to DIN 488-2:2009-08, performance category C1										
Characteristic resistance	$V^0_{Rk,s,C1}$	[kN]	21,3	29,1	37,9	59,3	92,7	100,1	116,4	133,4
Rebar B500B acc. to DIN 488-2:2009-08, performance category C2										
Characteristic resistance	$V^0_{Rk,s,C2}$	[kN]	20,1	- ²⁾	40,7	65,2	- ²⁾	- ²⁾	- ²⁾	- ²⁾

¹⁾ Partial factors for performance category C1 or C2 see **Table C10.1**

²⁾ No performance assessed

Table C9.2: Characteristic resistance to **steel failure** under tension / shear loading of **fischer FRA** under seismic action performance category **C1 or C2**

fischer FRA			M12	M16	M20	M24
Characteristic resistance to steel failure under tension loading ¹⁾						
fischer FRA, performance category C1						
Characteristic resistance	N _{Rk,s,C1}	[kN]	62,1	110,5	172,7	263,0
fischer FRA, performance category C2						
Characteristic resistance	N _{Rk,s,C2}	[kN]	55,8	99,4	155,4	- ²⁾
Characteristic resistance to steel failure under shear loading, without lever arm ¹⁾						
fischer FRA, performance category C1						
Characteristic resistance	V ⁰ _{Rk,s,C1}	[kN]	33,7	62,8	98,0	141,2
fischer FRA, performance category C2						
Characteristic resistance	V ⁰ _{Rk,s,C2}	[kN]	22,2	47,1	75,4	- ²⁾

¹⁾ Partial factors for performance category C1 or C2 see **Table C10.1**

²⁾ No performance assessed

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Performance Characteristic resistance to steel failure under tension / shear loading of Rebars and fischer FRA under seismic action performance category C1 or C2	

Table C10.1: Partial factors for Anchor rods, Threaded rods, Rebars (B500B) and fischer FRA under seismic action performance category C1 or C2

Anchor rod / Threaded rod	M12		M16		M20		M24		M27		M30	
Nominal diameter of the rebar ϕ	12	14	16	20	25	26	28	30				
fischer FRA	M12		M16		M20		M24		_3)		_3)	

Tension loading, steel failure¹⁾

Partial factor γ_{Ms}	Steel zinc plated	4.8	[-]	1,50
		5.8		1,50
		8.8		1,50
	Stainless steel R and high corrosion resistant steel HCR	50		2,86
		70		1,87 / fischer HCR: 1,50 ²⁾
		80		1,60
	Rebar	B500B		1,40
	fischer	FRA		1,40

Shear loading, steel failure¹⁾

Partial factor γ_{Ms}	Steel zinc plated	4.8	[-]	1,25
		5.8		1,25
		8.8		1,25
	Stainless steel R and high corrosion resistant steel HCR	50		2,38
		70		1,56 / fischer HCR: 1,25 ²⁾
		80		1,33
		Rebar		B500B
	fischer	FRA		1,50

¹⁾ In absence of other national regulations

²⁾ Only admissible for high corrosion resistant steel HCR, acc to **Table A5.1**.

3) Anchor type not part of the assessment

fischer injection system FIS EB II

Performance

Partial factors for Anchor rods, Threaded rods, Rebars and fischer FRA under seismic action performance category C1 or C2

Annex C10

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Table C11.1: Characteristics resistance for combined pull-out and concrete failure for Anchor rods and Threaded rods in hammer drilled holes under seismic action performance category C1

Anchor rod / Threaded rod			M12	M16	M20	M24	M27	M30	
Characteristic bond resistance, combined pull-out and concrete cone failure									
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)									
Temperature range	I: 24 °C / 43 °C	$\tau_{Rk,C1}$	[N/mm ²]	6,5	5,6	5,0	5,5	5,5	5,5
	II: 43 °C / 60 °C			6,5	5,6	5,0	5,5	5,5	5,5
	III: 50 °C / 72 °C			5,7	5,5	5,0	5,0	5,0	5,0
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)									
Temperature range	I: 24 °C / 43 °C	$\tau_{Rk,C1}$	[N/mm ²]	6,5	5,0	4,7	4,7	4,7	4,7
	II: 43 °C / 60 °C			6,5	5,0	4,7	4,7	4,7	4,7
	III: 50 °C / 72 °C			5,7	5,5	5,0	5,0	5,0	5,0
Installation factors									
Tension loading									
Dry or wet concrete		γ_{inst}	[-]	1,2					
Water filled hole				1,4					

Table C11.2: Characteristics resistance for combined pull-out and concrete failure for Rebars and fischer FRA in hammer drilled holes under seismic action performance category C1

Nominal diameter of the rebar		ϕ	12	14	16	20	25	26	28	30		
fischer FRA			M12	- ¹⁾	M16	M20	M24	- ¹⁾	- ¹⁾	- ¹⁾		
Characteristic bond resistance, combined pull-out and concrete cone failure												
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)												
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,C1}$	[N/mm ²]	6,5	6,0	6,0	6,0	5,5	5,5	5,5	5,5	
	II: 43 °C / 60 °C			6,5	6,0	6,0	6,0	5,5	5,5	5,5	5,5	
	III: 50 °C / 72 °C			5,7	5,5	5,5	5,0	5,0	5,0	5,0	5,0	
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)												
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,C1}$	[N/mm ²]	6,5	6,0	5,0	4,7	4,7	4,7	4,7	4,7	
	II: 43 °C / 60 °C			6,5	6,0	5,0	4,7	4,7	4,7	4,7	4,7	4,7
	III: 50 °C / 72 °C			5,7	5,5	5,5	4,7	4,7	4,7	4,7	4,7	4,7
Installation factors												
Tension loading												
Dry or wet concrete		γ_{inst}	[-]	1,2								
Water filled hole				1,4								

¹⁾ Anchor type not part of the assessment

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Performance Characteristics resistance under seismic action (performance category C1) for Anchor rods, Threaded rods, Rebars and fischer FRA	

Table C12.1: Characteristics resistance for combined pull-out and concrete failure for Anchor rods and Threaded rods in hammer drilled holes under seismic action performance category C2

Anchor rod / Threaded rod		M12	M16	M20	M24	
Characteristic bond resistance, combined pull-out and concrete cone failure						
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)						
Temperature range	I: 24 °C / 43 °C	$\tau_{Rk,C2}$ [N/mm ²]	3,5	5,0	3,5	3,5
	II: 43 °C / 60 °C		3,5	5,0	3,5	3,5
	III: 50 °C / 72 °C		2,7	3,8	2,6	2,9
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)						
Temperature range	I: 24 °C / 43 °C	$\tau_{Rk,C2}$ [N/mm ²]	3,5	5,6	3,8	3,0
	II: 43 °C / 60 °C		3,5	5,2	3,6	3,0
	III: 50 °C / 72 °C		2,7	3,8	2,6	2,8
Installation factors						
Tension loading						
Dry or wet concrete		γ_{inst} [-]	1,2			
Water filled hole			1,4			
Displacement-Factors for tension loading ¹⁾						
$\delta_{N,(DLS)}\text{-Factor}$		[mm/(N/mm ²)]	0,06	0,11	0,08	0,12
$\delta_{N,(ULS)}\text{-Factor}$			0,13	0,14	0,09	0,18
Displacement-Factors for shear loading ²⁾						
$\delta_{V,(DLS)}\text{-Factor}$		[mm/kN]	0,18	0,10	0,07	0,06
$\delta_{V,(ULS)}\text{-Factor}$			0,25	0,14	0,11	0,09
1) Calculation of effective displacement:			2) Calculation of effective displacement:			
$\delta_{N,C2(DLS)} = \delta_{N,(DLS)}\text{-Factor} \cdot \tau$			$\delta_{V,C2(DLS)} = \delta_{V,(DLS)}\text{-Factor} \cdot V$			
$\delta_{N,C2(ULS)} = \delta_{N,(ULS)}\text{-Factor} \cdot \tau$			$\delta_{V,C2(ULS)} = \delta_{V,(ULS)}\text{-Factor} \cdot V$			
τ = acting bond strength under tension loading			V = acting shear loading			
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Performance Characteristics resistance under seismic action (performance category C2) for Anchor rods, Threaded rods.						

Table C13.1: Characteristics resistance for combined pull-out and concrete failure for Rebars and fischer FRA in hammer drilled holes under seismic action performance category C2

Nominal diameter of the rebar		ϕ	12	16	20	
fischer FRA			M12	M16	M20	
Characteristic bond resistance, combined pull-out and concrete cone failure						
Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)						
Temperature range	I: 24 °C / 43 °C	$\tau_{RK,C2}$	[N/mm ²]	3,5	5,0	3,5
	II: 43 °C / 60 °C			3,5	5,0	3,5
	III: 50 °C / 72 °C			2,7	3,8	2,6
Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)						
Temperature range	I: 24 °C / 43 °C	$\tau_{RK,C2}$	[N/mm ²]	3,5	5,6	3,8
	II: 43 °C / 60 °C			3,5	5,2	3,6
	III: 50 °C / 72 °C			2,7	3,8	2,6
Installation factors						
Tension loading						
Dry or wet concrete		γ_{inst}	[-]	1,2		
Water filled hole				1,4		
Displacement-Factors for tension loading ¹⁾						
$\delta_{N,(DLS)}\text{-Factor}$		[mm/(N/mm ²)]	0,06	0,11	0,08	
$\delta_{N,(ULS)}\text{-Factor}$			0,13	0,14	0,09	
Displacement-Factors for shear loading ²⁾						
$\delta_{V,(DLS)}\text{-Factor}$		[mm/kN]	0,18	0,10	0,07	
$\delta_{V,(ULS)}\text{-Factor}$			0,25	0,14	0,11	
1) Calculation of effective displacement: $\delta_{N,C2(DLS)} = \delta_{N,(DLS)\text{-Factor}} \cdot \tau$ $\delta_{N,C2(ULS)} = \delta_{N,(ULS)\text{-Factor}} \cdot \tau$ τ = acting bond strength under tension loading			2) Calculation of effective displacement: $\delta_{V,C2(DLS)} = \delta_{V,(DLS)\text{-Factor}} \cdot V$ $\delta_{V,C2(ULS)} = \delta_{V,(ULS)\text{-Factor}} \cdot V$ V = acting shear loading			

Table C14.1: Fire resistance to steel failure under tension and shear loading of Anchor rods and Threaded rods

Fire resistance to steel failure under tension and shear loading

Anchor rod / Threaded rod	R30			R60		
Steel zinc plated	$N_{Rk,s,fi,30}$ [kN]	$V_{Rk,s,fi,30}$ [kN]	$M^0_{Rk,s,fi,30}$ [Nm]	$N_{Rk,s,fi,60}$ [kN]	$V_{Rk,s,fi,60}$ [kN]	$M^0_{Rk,s,fi,60}$ [Nm]
M8	0,4	0,4	0,4	0,3	0,3	0,3
M10	0,9	0,9	1,1	0,8	0,8	1,0
M12	1,7	1,7	2,6	1,3	1,3	2,0
M16	3,1	3,1	6,7	2,4	2,4	5,0
M20	4,9	4,9	13,0	3,7	3,7	9,7
M24	7,1	7,1	22,5	5,3	5,3	16,8
M27	9,2	9,2	33,3	6,9	6,9	25,0
M30	11,2	11,2	45,0	8,4	8,4	33,7
Anchor rod / Threaded rod	R90			R120		
Steel zinc plated	$N_{Rk,s,fi,90}$ [kN]	$V_{Rk,s,fi,90}$ [kN]	$M^0_{Rk,s,fi,90}$ [Nm]	$N_{Rk,s,fi,120}$ [kN]	$V_{Rk,s,fi,120}$ [kN]	$M^0_{Rk,s,fi,120}$ [Nm]
M8	0,3	0,3	0,3	0,2	0,2	0,2
M10	0,6	0,6	0,7	0,5	0,5	0,6
M12	1,1	1,1	1,7	0,8	0,8	1,3
M16	2,0	2,0	4,3	1,6	1,6	3,3
M20	3,2	3,2	8,4	2,5	2,5	6,5
M24	4,6	4,6	14,6	3,5	3,5	11,2
M27	6,0	6,0	21,6	4,6	4,6	16,6
M30	7,3	7,3	29,2	5,6	5,6	22,5
Anchor rod / Threaded rod	R30			R60		
Stainless steel R and high corrosion resistant steel HCR	$N_{Rk,s,fi,30}$ [kN]	$V_{Rk,s,fi,30}$ [kN]	$M^0_{Rk,s,fi,30}$ [Nm]	$N_{Rk,s,fi,60}$ [kN]	$V_{Rk,s,fi,60}$ [kN]	$M^0_{Rk,s,fi,60}$ [Nm]
M8	0,7	0,7	0,7	0,6	0,6	0,6
M10	1,5	1,5	1,9	1,2	1,2	1,5
M12	2,5	2,5	3,9	2,1	2,1	3,3
M16	4,7	4,7	10,0	3,9	3,9	8,3
M20	7,4	7,4	19,5	6,1	6,1	16,2
M24	10,6	10,6	33,7	8,8	8,8	28,1
M27	13,8	13,8	49,9	11,5	11,5	41,6
M30	16,8	16,8	67,5	14,0	14,0	56,2
Anchor rod / Threaded rod	R90			R120		
Stainless steel R and high corrosion resistant steel HCR	$N_{Rk,s,fi,90}$ [kN]	$V_{Rk,s,fi,90}$ [kN]	$M^0_{Rk,s,fi,90}$ [Nm]	$N_{Rk,s,fi,120}$ [kN]	$V_{Rk,s,fi,120}$ [kN]	$M^0_{Rk,s,fi,120}$ [Nm]
M8	0,4	0,4	0,4	0,4	0,4	0,4
M10	0,9	0,9	1,2	0,8	0,8	1,0
M12	1,7	1,7	2,6	1,3	1,3	2,1
M16	3,1	3,1	6,7	2,5	2,5	5,3
M20	4,9	4,9	13,0	3,9	3,9	10,4
M24	7,1	7,1	22,5	5,6	5,6	18,0
M27	9,2	9,2	33,3	7,3	7,3	26,6
M30	11,2	11,2	45,0	9,0	9,0	36,0

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Performance

Fire resistance to steel failure under tension and shear loading of Anchor rods and Threaded rods

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Table C15.1: Fire resistance to steel failure under tension and shear loading of Rebars and fischer FRA

Fire resistance to steel failure under tension and shear loading

Rebar	R30			R60		
Bars and de-coiled rods	$N_{Rk,s,fi,30}$ [kN]	$V_{Rk,s,fi,30}$ [kN]	$M^0_{Rk,s,fi,30}$ [Nm]	$N_{Rk,s,fi,60}$ [kN]	$V_{Rk,s,fi,60}$ [kN]	$M^0_{Rk,s,fi,60}$ [Nm]
ϕ 8	0,5	0,5	0,6	0,5	0,5	0,5
ϕ 10	1,2	1,2	1,8	1,0	1,0	1,5
ϕ 12	2,3	2,3	4,1	1,7	1,7	3,0
ϕ 14	3,1	3,1	6,5	2,3	2,3	4,9
ϕ 16	4,0	4,0	9,6	3,0	3,0	7,2
ϕ 20	6,3	6,3	18,8	4,7	4,7	14,1
ϕ 25	9,8	9,8	36,8	7,4	7,4	27,6
ϕ 26	10,6	10,6	41,4	8,0	8,0	31,1
ϕ 28	12,3	12,3	51,8	9,2	9,2	38,8
ϕ 30	14,1	14,1	63,6	10,6	10,6	47,7
ϕ 32	16,1	16,1	77,2	12,1	12,1	57,9
Rebar	R90			R120		
Bars and de-coiled rods	$N_{Rk,s,fi,90}$ [kN]	$V_{Rk,s,fi,90}$ [kN]	$M^0_{Rk,s,fi,90}$ [Nm]	$N_{Rk,s,fi,120}$ [kN]	$V_{Rk,s,fi,120}$ [kN]	$M^0_{Rk,s,fi,120}$ [Nm]
ϕ 8	0,4	0,4	0,4	0,3	0,3	0,3
ϕ 10	0,8	0,8	1,2	0,6	0,6	0,9
ϕ 12	1,5	1,5	2,6	1,1	1,1	2,0
ϕ 14	2,0	2,0	4,2	1,5	1,5	3,2
ϕ 16	2,6	2,6	6,3	2,0	2,0	4,8
ϕ 20	4,1	4,1	12,2	3,1	3,1	9,4
ϕ 25	6,4	6,4	23,9	4,9	4,9	18,4
ϕ 26	6,9	6,9	26,9	5,3	5,3	20,7
ϕ 28	8,0	8,0	33,6	6,2	6,2	25,9
ϕ 30	9,2	9,2	41,4	7,1	7,1	31,8
ϕ 32	10,5	10,5	50,2	8,0	8,0	38,6
fischer FRA	R30			R60		
Stainless steel R and high corrosion resistant steel HCR	$N_{Rk,s,fi,30}$ [kN]	$V_{Rk,s,fi,30}$ [kN]	$M^0_{Rk,s,fi,30}$ [Nm]	$N_{Rk,s,fi,60}$ [kN]	$V_{Rk,s,fi,60}$ [kN]	$M^0_{Rk,s,fi,60}$ [Nm]
M12	2,5	2,5	3,9	2,1	2,1	3,3
M16	4,7	4,7	10,0	3,9	3,9	8,3
M20	7,4	7,4	19,5	6,1	6,1	16,2
M24	10,6	10,6	33,7	8,8	8,8	28,1
fischer FRA	R90			R120		
Stainless steel R and high corrosion resistant steel HCR	$N_{Rk,s,fi,90}$ [kN]	$V_{Rk,s,fi,90}$ [kN]	$M^0_{Rk,s,fi,90}$ [Nm]	$N_{Rk,s,fi,120}$ [kN]	$V_{Rk,s,fi,120}$ [kN]	$M^0_{Rk,s,fi,120}$ [Nm]
M12	1,7	1,7	2,6	1,3	1,3	2,1
M16	3,1	3,1	6,7	2,5	2,5	5,3
M20	4,9	4,9	13,0	3,9	3,9	10,4
M24	7,1	7,1	22,5	5,6	5,6	18,0

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Performance

Fire resistance to steel failure under tension and shear loading of Rebars an fischer FRA

Annex C15

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Characteristic bond resistance for cracked concrete under fire conditions for Anchor rods, Threaded rods, Rebars and fischer FRA for hammer drilled holes

The characteristic bond resistance for cracked concrete under fire conditions for a given temperature

$\tau_{Rk,fi}(\theta)$ has to be calculated by the following equation:

$$\tau_{Rk,fi}(\theta) = k_{fi,p}(\theta) \cdot \tau_{Rk,cr,C20/25}$$

θ	=	Temperature in °C in the mortar layer		
$\tau_{Rk,fi}(\theta)$	=	Characteristic bond resistance for cracked and uncracked concrete under fire exposure for a given temperature in N/mm ² for concrete classes C20/25 to C50/60		
$k_{fi,p}(\theta)$	=	Reduction factor under fire conditions		
$\tau_{Rk,cr,C20/25}$	=	Characteristic bond resistance for cracked concrete C20/25 in N/mm ² , given in Table C4.1, Table C5.1 or Table C6.1, respectively		
Anchor rods and Threaded rods	If: $\theta > 20\text{ °C}$ If: $\theta > \theta_{max} = 373\text{ °C}$	$k_{fi,p}(\theta) = 61,573 \cdot \theta^{-1,400} \geq 1,0$ $k_{fi,p}(\theta) = 0$		see Figure C16.1
Rebars and fischer FRA	If: $\theta > 23\text{ °C}$ If: $\theta > \theta_{max} = 236\text{ °C}$	$k_{fi,p}(\theta) = 252,678 \cdot \theta^{-1,777} \geq 1,0$ $k_{fi,p}(\theta) = 0$		see Figure C16.2

Figure C16.1: Graph of reduction factor $k_{fi,p}(\theta)$ for anchor rods threaded rods

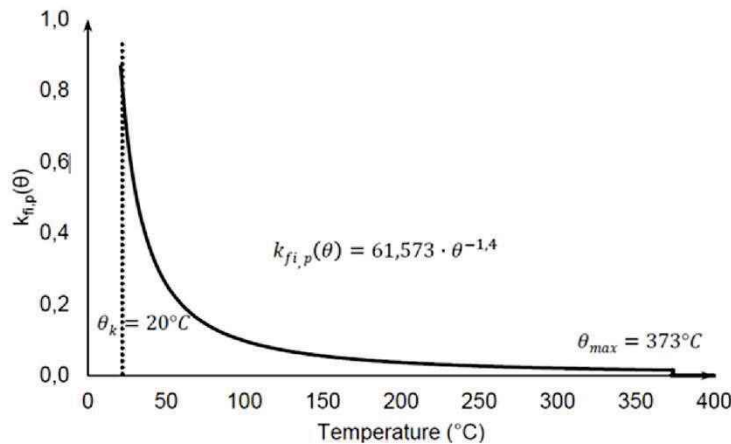
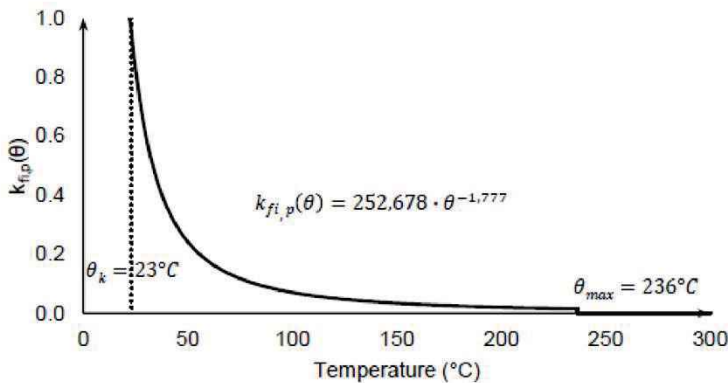


Figure C16.2: Graph of reduction factor $k_{fi,p}(\theta)$ for rebars and fischer FRA



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Characteristic bond resistance under fire conditions