

PRESTATIEVERKLARING

DoP 0295

voor fischer injectiesysteem FIS EB II (Verbindingsbevestiging voor gebruik in beton)

NL

1. Unieke identificatiecode van het producttype: DoP 0295
2. Beoogd(e) gebruik(en): Bevestigingen in gescheurd of ongescheurd beton, zie bijlage, met name de bijlagen B1 - B11.
3. Fabrikant: fischerwerke GmbH & Co. KG, Otto-Hahn-Straße 15, 79211 Denzlingen, Duitsland
4. Gemachtigde: -
5. Het systeem of de systemen voor de beoordeling en verificatie van de prestatiebestendigheid: 1
6. Europees beoordelingsdocument: EAD 330499-01-0601, Edition 04/2020
Europese technische beoordeling: ETA-21/0469; 2021-12-09
Technische beoordelingsinstantie: DIBt- Deutsches Institut für Bautechnik
Aangemelde instantie(s): 2873 TU Darmstadt
7. Aangegeven prestatie(s):
Mechanische weerstand en stabiliteit (BWR 1)
Kenmerkende weerstand tegen trekbelasting (statische en quasi-statische belasting):
Weerstand tegen staalbreuk: Bijlagen C1, C2
Weerstand tegen gecombineerd uittrekken en betonnen kegelbreuk: Bijlagen C4-C6
Weerstand tegen betonnen kegelbreuk: Bijlage C3
Randafstand om spleetbreuk onder belasting te voorkomen: Bijlage C3
Robuustheid: Bijlagen C3 - C6
Montagekoppel: Bijlagen B3, B5
Minimale rand- en hartafstand: Bijlagen B3 - B7
Kenmerkende weerstand tegen schuifbelasting (statische en quasi-statische belasting):
Weerstand tegen staalbreuk: Bijlagen C1, C2
Weerstand tegen uitbreken (pryout): Bijlage C3
Weerstand tegen bezwijken van betonranden: Bijlage C3
Verplaatsingen onder korte- en langetermijnbelading:
Verplaatsingen onder korte- en langetermijnbelading: Bijlagen C7, C8
Kenmerkende weerstand en verplaatsingen voor de seismische prestatiecategorieën C1 en C2:
Trekkrachtweerstand, verplaatsingen categorie C1: NPd
Trekkrachtweerstand, verplaatsingen categorie C2: NPd
Weerstand afschuifbelasting, verplaatsingen categorie C1: NPd
Weerstand afschuifbelasting, verplaatsingen categorie C2: NPd
Factor ringvormige opening: NPd
Hygiëne, gezondheid en milieu (BWR 3)
Content, emission and/or release of dangerous substances: NPd
8. Geëigende technische documentatie en/of specifieke technische documentatie: -

De prestaties van het hierboven omschreven product zijn conform de aangegeven prestaties. Deze prestatieverklaring wordt in overeenstemming met Verordening (EU) nr. 305/2011 onder de exclusieve verantwoordelijkheid van de hierboven vermelde fabrikant verstrekt.

Ondertekend voor en namens de fabrikant door:



Dr.-Ing. Oliver Geibig, Directeur Business Units & Engineering
Tumlingen, 2022-02-01



Jürgen Grün, Directeur Chemie & Kwaliteit

Deze DoP is opgesteld in meerdere talen. In het geval van geschillen over de interpretatie zal de Engelse tekst altijd prevaleren.

Het aanhangsel bevat vrijwillige en aanvullende informatie in het Engels die de (taal-neutraal gespecificeerde) wettelijke vereisten overschrijdt.

Specific Part

1 Technical description of the product

The fischer injection system FIS EB II is a bonded fastener consisting of a cartridge with injection mortar fischer FIS EB II and a steel element according to Annex A4.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C1 to C6, B3 to B6
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 to C3
Displacements under short-term and long-term loading	See Annex C7 to C8
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

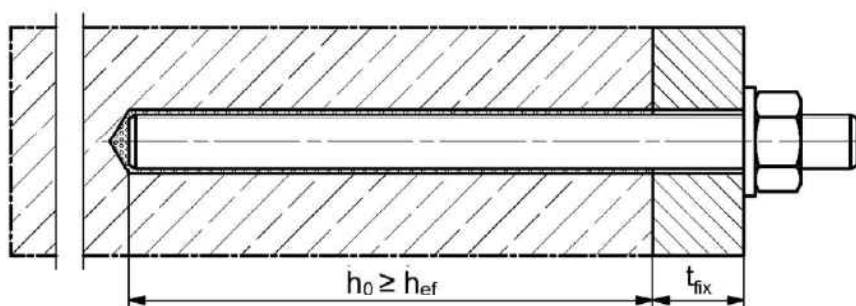
In accordance with EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

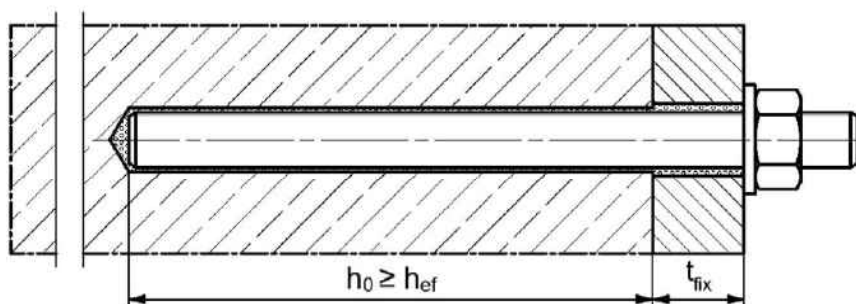
Installation conditions part 1

fischer anchor rod

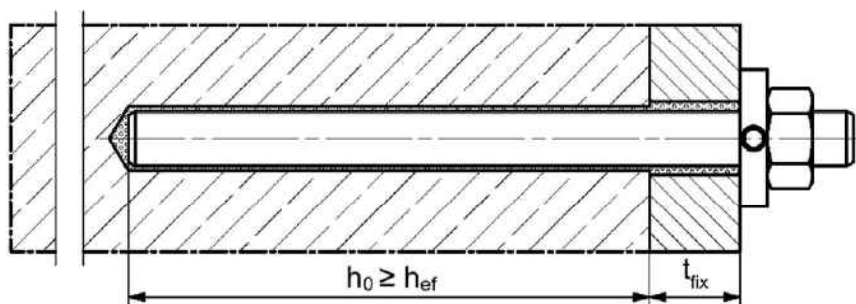
Pre-positioned installation



Push through installation (annular gap filled with mortar)



Pre-positioned or push through installation with subsequently injected filling disk (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

fischer injection system FIS EB II

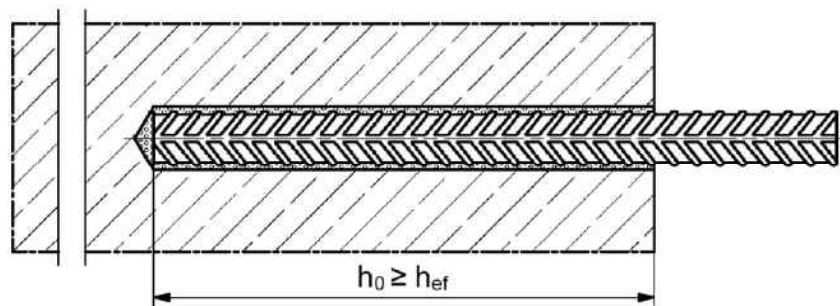
Product description
Installation conditions part 1

Annex A 1

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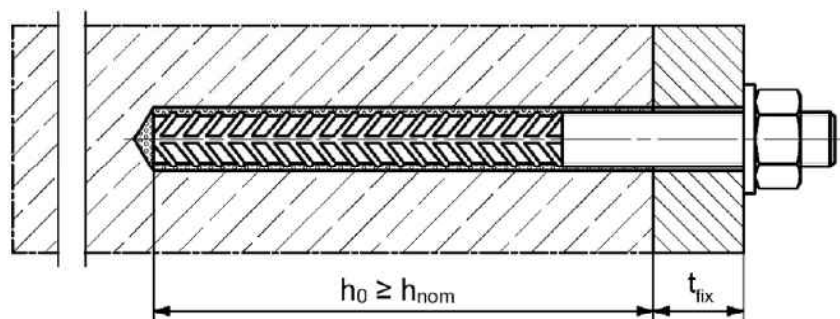
Installation conditions part 2

Reinforcing bar

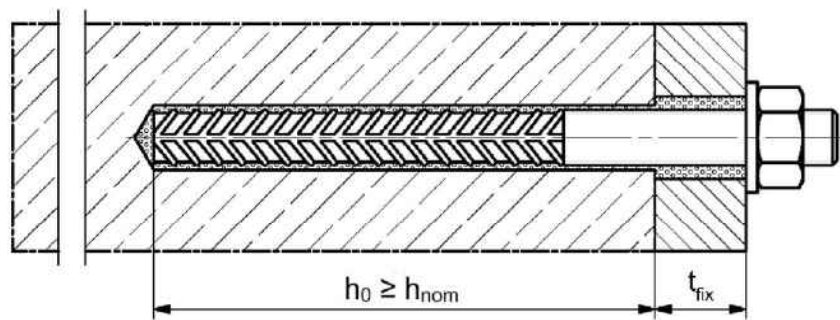


fischer rebar anchor

Pre-positioned installation



Push through installation (annular gap filled with mortar)



Figures not to scale

h_0 = drill hole depth

h_{ef} = effective embedment depth

t_{fix} = thickness of fixture

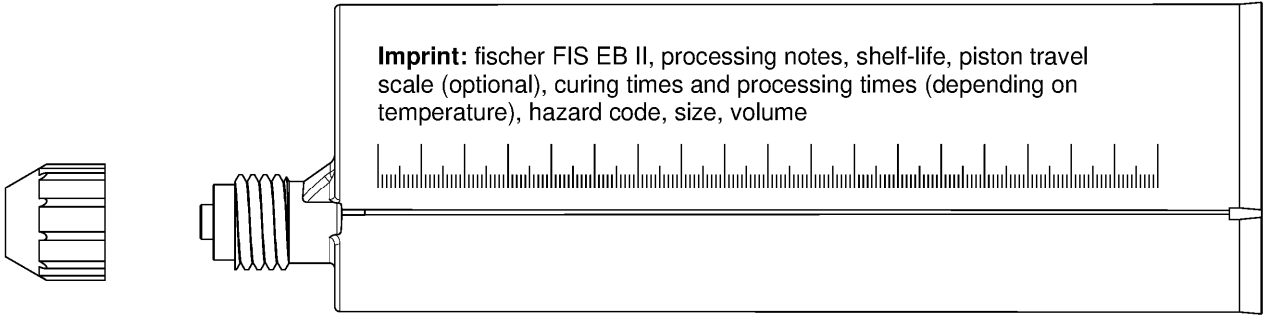
h_{nom} = overall fastener embedment depth in the concrete

fischer injection system FIS EB II

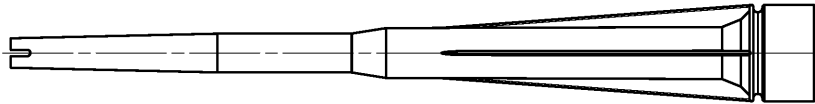
Product description
Installation conditions part 2

Overview system components part 1

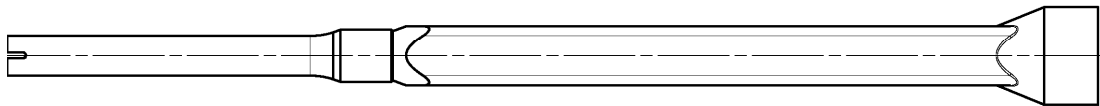
Injection cartridge (shuttle cartridge) with sealing cap; Size: 390 ml, 585 ml, 1100 ml, 1500 ml



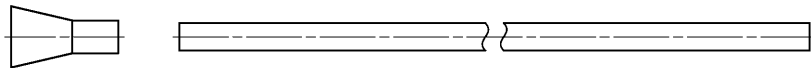
Static mixer FIS MR Plus for Injection cartridge 390 ml



Static mixer FIS UMR Injection cartridges ≥ 585 ml



Injection adapter and extension tube $\varnothing 9$ for static mixer FIS MR Plus;
Injection adapter and extension tube $\varnothing 9$ or $\varnothing 15$ for static mixer FIS UMR



Cleaning brush BS



Blow-out pump AB G



Compressed-air cleaning tool ABP



Figures not to scale

fischer injection system FIS EB II

Product description

Overview system components part 1; cartridges / static mixer / accessories

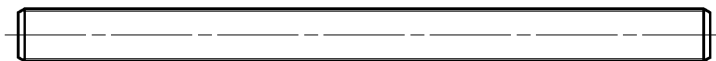
Annex A 3

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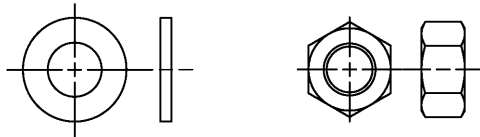
Overview system components part 2

fischer anchor rod

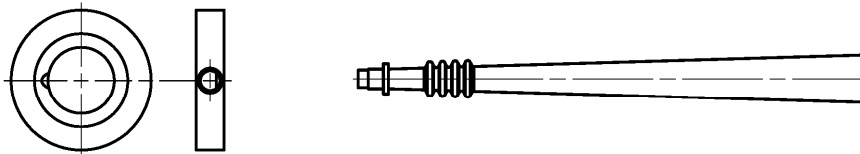
Size: M8, M10, M12, M16, M20, M24, M27, M30



washer / hexagon nut



fischer filling disk with injection adapter



Reinforcing bar

Nominal diameter: $\phi 8$, $\phi 10$, $\phi 12$, $\phi 14$, $\phi 16$, $\phi 20$, $\phi 25$, $\phi 26$, $\phi 28$, $\phi 30$, $\phi 32$



fischer rebar anchor FRA, FRA HCR

Size: M12, M16, M20, M24



Figures not to scale

fischer injection system FIS EB II

Product description

Overview system components part 2; steel components, injection adapter

Annex A 4

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Table A5.1: Materials

Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
	Steel grade	Steel	Stainless steel R	High corrosion resistant steel HCR
		zinc plated	acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4: 2006+A1:2015	acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4: 2006+A1:2015
2	Anchor rod	Property class 4.8, 5.8 or 8.8; EN ISO 898-1:2013 electroplated ≥ 5 µm, EN ISO 4042:2018 Zn5/An(A2K) or hot dip galvanised ≥ 40 µm EN ISO 10684:2004+AC:2009 f _{uk} ≤ 1000 N/mm ² A ₅ > 8% fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1:2014 f _{uk} ≤ 1000 N/mm ² A ₅ > 8% fracture elongation	Property class 50 or 80 EN ISO 3506-1:2020 or property class 70 with f _{yk} = 560 N/mm ² 1.4565; 1.4529; EN 10088-1:2014 f _{uk} ≤ 1000 N/mm ² A ₅ > 8% fracture elongation
3	Washer ISO 7089:2000	electroplated ≥ 5 µm, EN ISO 4042:2018 Zn5/An(A2K) or hot dip galvanised ≥ 40 µm EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
4	Hexagon nut	Property class 5 or 8 acc. EN ISO 898-2:2012 electroplated ≥ 5 µm, EN ISO 4042:2018 Zn5/An(A2K) or hot dip galvanised ≥ 40 µm EN ISO 10684:2004+AC:2009	Property class 50, 70 or 80 acc. EN ISO 3506-2:2020 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 50, 70 or 80 acc. EN ISO 3506-2:2020 1.4565; 1.4529 EN 10088-1:2014
5	fischer filling disk	electroplated ≥ 5 µm, EN ISO 4042:2018 Zn5/An(A2K) or hot dip galvanised ≥ 40 µm EN ISO 10684:2004+AC:2009	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
6	Reinforcing bar EN 1992-1-1:2004 and AC:2010, Annex C	Bars and de-coiled rods, class B or C with f _{yk} and k according to NDP or NCI according to EN 1992-1-1/NA f _{uk} = f _{tk} = k · f _{yk} (A ₅ > 8%)		
7	fischer rebar anchor	Rebar part: Bars and de-coiled rods class B or C with f _{yk} and k according to NDP or NCI of EN 1992-1-1:2004+AC:2010 f _{uk} = f _{tk} = k · f _{yk}	Threaded part: Property class 70 or for M24 PC 80, EN ISO 3506-1:2020 1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015 1.4565; 1.4529 acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4: 2006+A1:2015	
fischer injection system FIS EB II				Annex A 5 Appendix 7 / 26
Product description Materials				

Table B1.1: Overview use and performance categories

1) No performance assessed

fischer injection system FIS EB II

Intended use

Specifications part 1

Annex B 1

Specifications of intended use part 2

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- For all other conditions according to EN1993-1-4:2006+A1:2015 corresponding to corrosion resistance classes to Annex A 5 Table 5.1.

Design:

- Fastenings are designed under the responsibility of an engineer experienced in fastenings and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- Fastenings are designed in accordance with:
EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

Installation:

- Fastener installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Fastening depth should be marked and adhered to installation
- Overhead installation is allowed (necessary equipment see installation instruction)

fischer injection system FIS EB II

Intended use
Specifications part 2

Annex B 2

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Table B3.1: Installation parameters for **anchor rods**

Anchor rods		Thread	M8	M10	M12	M16	M20	M24	M27	M30
Nominal drill hole diameter	d_0	[mm]	10	12	14	18	24	28	30	35
Drill hole depth	h_0		$h_0 = h_{ef}$							
Effective embedment depth	$h_{ef, min}$		60	60	70	80	90	96	108	120
	$h_{ef, max}$		160	200	240	320	400	480	540	600
Simplified spacing and edge distance ¹⁾	s		40	45	55	65	85	105	120	140
	c		40	45	55	65	85	105	120	140
Diameter of the clearance hole of the fixture	pre-positioned installation d_f		9	12	14	18	22	26	30	33
	push through installation d_f		12	14	16	20	26	30	33	40
Minimum thickness of concrete member	h_{min}		$h_{ef} + 30$ (≥ 100)			$h_{ef} + 2d_0$				
Maximum installation torque	$\max T_{inst}$	[Nm]	10	20	40	60	120	150	200	300

¹⁾ Detailed calculation according to Annex B 6 and B 7

fischer anchor rod



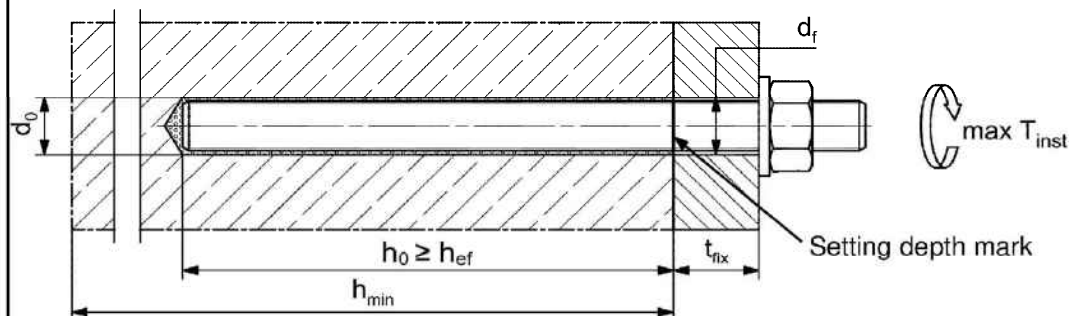
Marking (on random place) fischer anchor rod:

Steel electroplated PC ¹⁾ 8.8	• or +	Steel hot-dip PC ¹⁾ 8.8	•
High corrosion resistant steel HCR PC ¹⁾ 50	•	High corrosion resistant steel HCR PC ¹⁾ 70	-
High corrosion resistant steel HCR PC ¹⁾ 80	(	Stainless steel R property class 50	~
Stainless steel R property class 80	*		

Alternatively: Colour coding according to DIN 976-1: 2016

¹⁾ PC = property class

Installation conditions:



Commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled

- Materials, dimensions and mechanical properties according to Annex A 5, Table A5.1
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored
- Setting depth is marked

Figures not to scale

fischer injection system FIS EB II

Intended use

Installation parameters anchor rods

Annex B 3

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Table B4.1: Installation parameters for **reinforcing bars**

Nominal diameter of the bar		ϕ	8 ¹⁾		10 ¹⁾		12 ¹⁾		14	16	20	25	26	28	30	32
Nominal drill hole diameter	d ₀	[mm]	10	12	12	14	14	16	18	20	25	30	35	35	40	40
Drill hole depth	h ₀		h ₀ = h _{ef}													
Effective embedment depth	h _{ef,min}		60	60		70		75	80	90	100	104	112	120	128	
	h _{ef,max}		160	200		240		280	320	400	500	520	560	600	640	
Simplified spacing and edge distance ²⁾	s = c		40	45		55		60	65	85	120	120	140	140	160	
Minimum thickness of concrete member	h _{min}		h _{ef} + 30 (≥ 100)						h _{ef} + 2d ₀							

1) Both drill hole diameters can be used

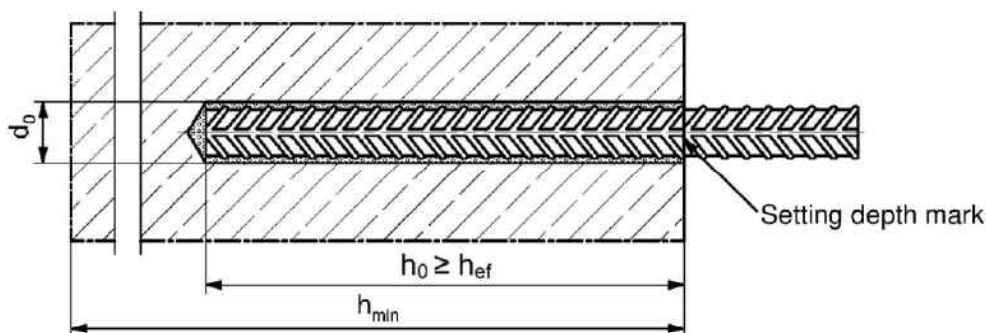
2) Detailed calculation according to Annex B 6 und B 7

Reinforcing bar



- The minimum value of related rib area $f_{R,min}$ must fulfil the requirements of EN 1992-1-1:2004+AC:2010
- The rib height must be within the range: $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$
(ϕ = Nominal diameter of the bar, h_{rib} = rib height)

Installation conditions:



Figures not to scale

fischer injection system FIS EB II

Intended use

Installation parameters reinforcing bars

Annex B 4

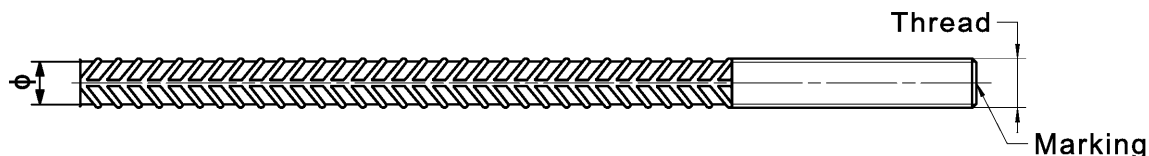
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Table B5.1: Installation parameters for **fischer rebar anchor**

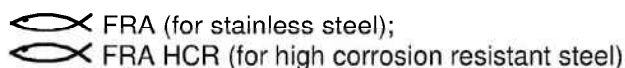
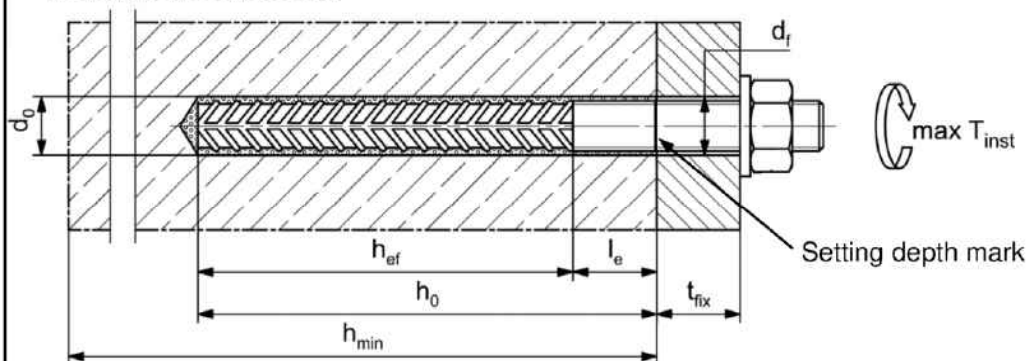
fischer Rebar anchor		Thread	M12 ¹⁾		M16	M20	M24
Nominal diameter of the bar	ϕ	[mm]	12		16	20	25
Nominal drill hole diameter	d_0		14	16	20	25	30
Drill hole depth	h_0		$h_{ef} + l_e$				
Effective embedment depth	$h_{ef,min}$		70		80	90	96
	$h_{ef,max}$		140		220	300	380
Distance concrete surface to welded joint	l_e		100				
Simplified spacing and edge distance ²⁾	$s = c$		55		65	85	105
Diameter of clearance hole in the fixture	pre-positioned anchorage $\leq d_f$	[mm]	14		18	22	26
	push through anchorage $\leq d_f$		18		22	26	32
Minimum thickness of concrete member	h_{min}		$h_0 + 30$ (≥ 100)	$h_0 + 2d_0$			
Maximum torque moment for attachment of the fixture	$\max T_{inst}$	[Nm]	40		60	120	150

¹⁾ Both drill hole diameters can be used

²⁾ Detailed calculation according to Annex B 6 and B 7

fischer rebar anchor

Marking frontal e. g:

**Installation conditions:**

Figures not to scale

fischer injection system FIS EB II

Intended use

Installation parameters fischer rebar anchor

Annex B 5

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Table B6.1: Minimum spacing and minimum edge distance for **anchor rods, reinforcing bars and fischer rebar anchor**

Anchor rods			M8	M10	M12	-	M16	M20	
Reinforcing bars, fischer rebar anchor (nominal diameter)		φ	8	10	12	14	16	20	
Minimum edge distance									
Uncracked / cracked concrete	c _{min}	[mm]	40	45	45	45	50	55	
Spacing	s		according to Annex B 7						
Minimum spacing									
Uncracked / cracked concrete	s _{min}	[mm]	40	45	55	60	65	85	
Edge distance	c		according to Annex B 7						
Required projecting area									
Uncracked concrete	A _{sp,req}	[1000 mm ²]	8,0	13,0	22,0	23,0	24,0	38,5	
Cracked concrete			6,5	10,0	16,5	17,5	18,5	29,5	
Anchor rods			M24	-	-	M27	-	M30	-
Reinforcing bars, fischer rebar anchor (nominal diameter)		φ	-	25	26	-	28	30	32
Minimum edge distance									
Uncracked / cracked concrete	c _{min}	[mm]	60	75	75	75	80	80	120
Spacing	s		according to Annex B 7						
Minimum spacing									
Uncracked / cracked concrete	s _{min}	[mm]	105	120	120	120	140	140	160
Edge distance	c		according to Annex B 7						
Required projecting area									
Uncracked concrete	A _{sp,req}	[1000 mm ²]	40,0	47,5	47,5	47,5	64,0	64,0	64,0
Cracked concrete			30,5	36,5	36,5	36,5	49,0	49,0	49,0

Splitting failure for minimum edge distance and spacing in dependence of the effective embedment depth h_{ef} .

For the calculation of minimum spacing and minimum edge distance of anchors in combination with different embedment depths and thicknesses of concrete members the following equation shall be fulfilled:

$$A_{sp,req} < A_{sp}$$

$A_{sp,req}$ = required projecting area

$A_{sp} = A_{sp,ef}$ = effective projecting area (according to Annex B 7)

fischer injection system FIS EB II

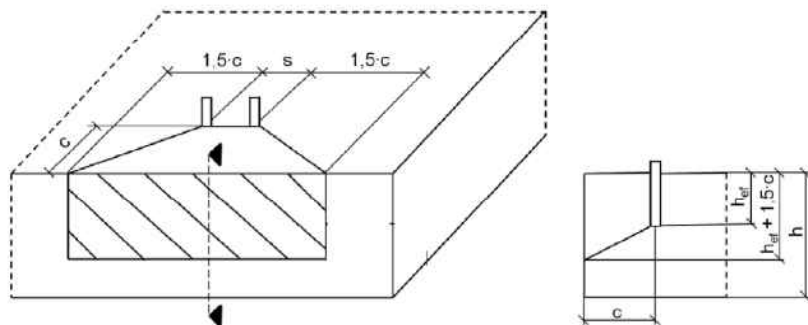
Intended use

Minimum spacing and edge distance for anchor rods, reinforcing bars and fischer rebar anchor

Annex B 6

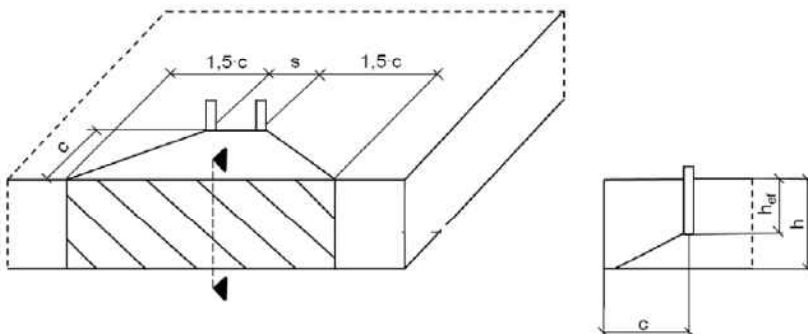
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Table B7.1: Effective projecting area A_{sp} with concrete member thickness
 $h > h_{ef} + 1,5 \cdot c$ and $h \geq h_{min}$



Single fastener	$A_{sp} = (3 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$	$[mm^2]$	with $c \geq c_{min}$
Group of fastener with $s > 3 \cdot c$	$A_{sp} = (6 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$	$[mm^2]$	
Group of fastener with $s \leq 3 \cdot c$	$A_{sp} = (3 \cdot c + s) \cdot (h_{ef} + 1,5 \cdot c)$	$[mm^2]$	

Table B7.2: Effective projecting area A_{sp} with concrete member thickness
 $h \leq h_{ef} + 1,5 \cdot c$ and $h \geq h_{min}$



Single fastener	$A_{sp} = 3 \cdot c \cdot \text{existing } h$	$[mm^2]$	with $c \geq c_{min}$
Group of fastener with $s > 3 \cdot c$	$A_{sp} = 6 \cdot c \cdot \text{existing } h$	$[mm^2]$	
Group of fastener with $s \leq 3 \cdot c$	$A_{sp} = (3 \cdot c + s) \cdot \text{existing } h$	$[mm^2]$	with $c \geq c_{min}$ and $s \geq s_{min}$

Edge distance and axial spacing shall be rounded up to at least 5 mm

Figures not to scale

fischer injection system FIS EB II

Intended use

Minimum thickness of concrete member for anchor rods, reinforcing bar, fischer rebar anchor and minimum spacing and edge distance

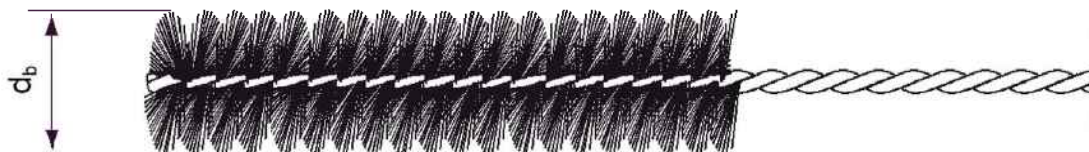
Annex B 7

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Table B8.1: Parameters of the **cleaning brush BS** (steel brush with steel bristles)

The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	d_0	[mm]	10	12	14	16	18	20	24	25	28	30	35	40
Steel brush diameter BS	d_b		11	14	16	20		25	26	27	30	40		42

**Table B8.2:** Conditions for use **static mixer** without an **extension tube**

Nominal drill hole diameter	d_0	[mm]	10	12	14	16	18	20	24	25	28	30	35	40
Drill hole depth h_0 by using	FIS MR Plus		≤ 90		≤ 120	≤ 140	≤ 150	≤ 160	≤ 190	≤ 210				
	FIS UMR		-	-	≤ 90	≤ 160	≤ 180	≤ 190	≤ 220		≤ 250			

Table B8.3 **Maximum processing time** of the mortar and **minimum curing time**
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

Temperature at anchoring base [°C]	Maximum processing time t_{work}	Minimum curing time t_{cure}
	FIS EB II	FIS EB II
> 5 to 10	180 min	96 h
> 10 to 15	90 min	60 h
> 15 to 20	60 min	36 h
> 20 to 30	30 min	24 h
> 30 to 40	15 min	12 h

fischer injection system FIS EB II

Intended use

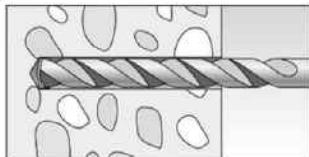
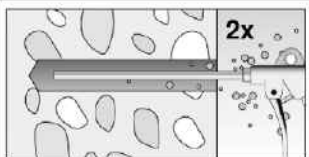
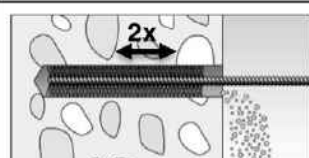
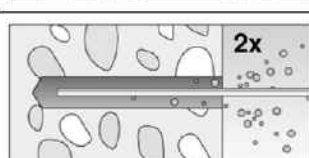
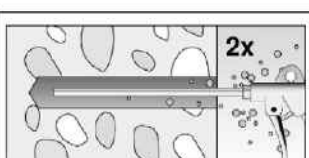
Cleaning brush (steel brush)
Processing time and curing time

Annex B 8

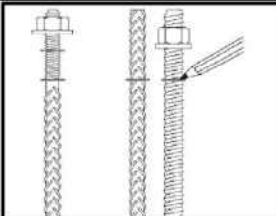
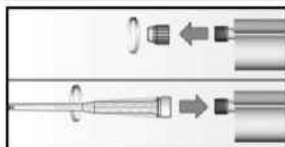
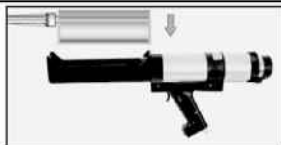
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Installation instructions part 1

Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		Drill the hole. Nominal drill hole diameter d_0 and drill hole depth h_0 see Tables B3.1, B4.1, B5.1		
2		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole twice by hand		For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole twice with oil-free compressed air ($p \geq 6$ bar)
3		Brush the drill hole twice. For drill hole diameter $d_0 \geq 18$ mm and / or $h_{ef} > 12d$ use a power drill. For deep holes use an extension. Corresponding brushes see Table B8.1		
4		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole twice by hand		For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole twice with oil-free compressed air ($p \geq 6$ bar)

Preparing

5		Mark the setting depth of the steel element
6		Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible)
7		 Place the cartridge into the dispenser
8		 Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey

Go to Step 9

fischer injection system FIS EB II

Intended use

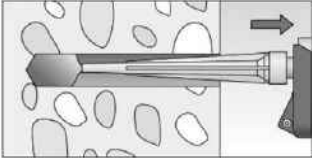
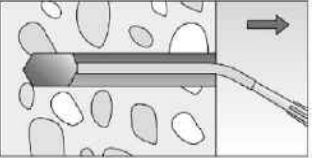
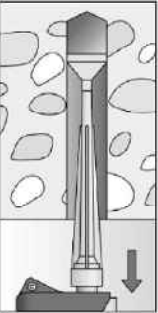
Installation instructions part 1

Annex B 9

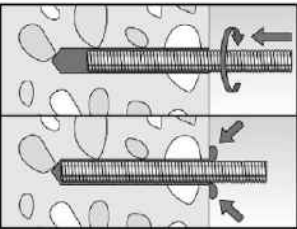
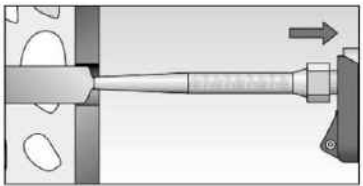
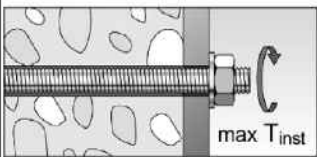
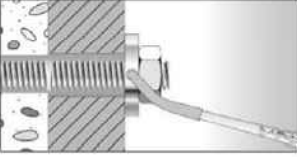
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Installation instructions part 2

Injection of the mortar

9	 Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles	 The conditions for mortar injection without extension tube can be found in Table B8.2 For deeper drill holes, than those mentioned in Table B8.2, use a suiTable extension tube	 For overhead installation, deep holes ($h_0 > 250 \text{ mm}$) or drill hole diameter ($d_0 \geq 30 \text{ mm}$) use an injection-adapter
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Installation of anchor rods

10		Only use clean and oil-free anchor elements. Push the anchor rod with the setting depth mark down to the bottom of the hole, turning it slightly while doing so. After inserting the anchor element, excess mortar must be emerged around the anchor element.
	 For overhead installations support the anchor rod with wedges (e. g. fischer centering wedges) or fischer overhead clips.	 For push through installation fill the annular gap with mortar
11	 Wait for the specified curing time t_{cure} see Table B8.3	12  Mounting the fixture max T_{inst} see Table B3.1
Option		After the minimum curing time is reached, the gap between anchor and fixture (annular clearance) may be filled with mortar via the fischer filling disc. Compressive strength $\geq 50 \text{ N/mm}^2$ (e.g. fischer injection mortars FIS EB II, FIS SB, FIS V Plus, FIS EM Plus) ATTENTION: Using fischer filling disk reduces t_{fix} (usable length of the anchor)

fischer injection system FIS EB II

Intended use

Installation instructions part 2

Annex B 10

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Installation instructions part 3

Installation reinforcing bars and fischer rebar anchor

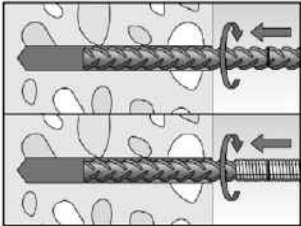
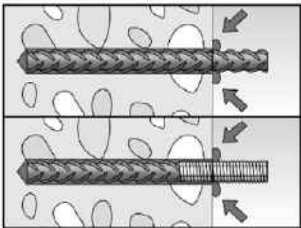
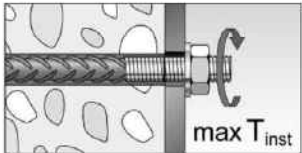
9		Only use clean and oil-free reinforcing bars or fischer rebar anchor. Push the reinforcement bar or the fischer rebar anchor with the setting depth mark into the filled hole up to the setting depth mark. Recommendation: Rotation back and forth of the reinforcement bar or the fischer rebar anchor makes pushing easy	
		When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.	
10		Wait for the specified curing time t_{cure} see Table B8.3	
11		Mounting the fixture $\max T_{inst}$ see Table B5.1	

Table C1.1: Characteristic resistance to **steel failure** under **tension** / **shear loading** of **fischer anchor rods** and **standard threaded rods**

Anchor rod / standard threaded rod				M8	M10	M12	M16	M20	M24	M27	M30	
Characteristic resistance to steel failure under tension loading ³⁾												
Characteristic resistance $N_{Rk,s}$	Steel zinc plated	Property class	4.8	[kN]	15(13)	23(21)	33	63	98	141	184	224
			5.8		19(17)	29(27)	43	79	123	177	230	281
			8.8		29(27)	47(43)	68	126	196	282	368	449
	Stainless steel R and high corrosion resistant steel HCR		50		19	29	43	79	123	177	230	281
			70		26	41	59	110	172	247	322	393
			80		30	47	68	126	196	282	368	449
Partial factors ¹⁾												
Partial factor $\gamma_{Ms,N}$	Steel zinc plated	Property class	4.8	[-]	1,50							
			5.8		1,50							
			8.8		1,50							
	Stainless steel R and high corrosion resistant steel HCR		50		2,86							
			70		1,50 ²⁾ / 1,87							
			80		1,60							
Characteristic resistance to steel failure under shear loading ³⁾												
without lever arm												
Characteristic resistance $V_{Rk,s}^0$	Steel zinc plated	Property class	4.8	[kN]	9(8)	14(13)	20	38	59	85	110	135
			5.8		11(10)	17(16)	25	47	74	106	138	168
			8.8		15(13)	23(21)	34	63	98	141	184	225
	Stainless steel R and high corrosion resistant steel HCR		50		9	15	21	39	61	89	115	141
			70		13	20	30	55	86	124	161	197
			80		15	23	34	63	98	141	184	225
Ductility factor		k ₇	[-]	1,0								
with lever arm												
Characteristic resistance $M_{Rk,s}^0$	Steel zinc plated	Property class	4.8	[Nm]	15(13)	30(27)	52	133	259	448	665	899
			5.8		19(16)	37(33)	65	166	324	560	833	1123
			8.8		30(26)	60(53)	105	266	519	896	1333	1797
	Stainless steel R and high corrosion resistant steel HCR		50		19	37	65	166	324	560	833	1123
			70		26	52	92	232	454	784	1167	1573
			80		30	60	105	266	519	896	1333	1797
Partial factors ¹⁾												
Partial factor $\gamma_{Ms,V}$	Steel zinc plated	Property class	4.8	[-]	1,25							
			5.8		1,25							
			8.8		1,25							
	Stainless steel R and high corrosion resistant steel HCR		50		2,38							
			70		1,25 ²⁾ / 1,56							
			80		1,33							
¹⁾ In absence of other national regulations ²⁾ Only admissible for high corrosion resistant steel C, with $f_{yk} / f_{uk} \geq 0,8$ and $A_5 > 12 \%$ (e.g. fischer anchor rods) ³⁾ Values in brackets are valid for hot dip galvanised standard threaded rods												

¹⁾ In absence of other national regulations

²⁾ Only admissible for high corrosion resistant steel C, with $f_{yk} / f_{uk} \geq 0,8$ and $A_5 > 12 \%$ (e.g. fischer anchor rods)

³⁾ Values in brackets are valid for hot dip galvanised standard threaded rods

fischer injection system FIS EB II

Performance

Characteristic resistance to steel failure under tension / shear loading of fischer anchor rods and standard threaded rods

Annex C 1

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Table C2.1: Characteristic resistance to **steel failure** under tension / shear loading of **reinforcing bars**

Nominal diameter of the bar		ϕ	8	10	12	14	16	20	25	26	28	30	32
Characteristic resistance to steel failure under tension loading													
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}^{(2)}$										
Characteristic resistance to steel failure under shear loading													
Without lever arm													
Characteristic resistance	$V^0_{Rk,s}$	[kN]	$k_6^{(1)} \cdot A_s \cdot f_{uk}^{(2)}$										
Ductility factor	k_7	[-]	1,0										
With lever arm													
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{(2)}$										

- 1) In accordance with EN 1992-4:2018 section 7.2.2.3.1
 $k_6 = 0,6$ for fasteners made of carbon steel with $f_{uk} \leq 500 \text{ N/mm}^2$
 $= 0,5$ for fasteners made of carbon steel with $500 < f_{uk} \leq 1000 \text{ N/mm}^2$
 $= 0,5$ for fasteners made of stainless steel
- 2) f_{uk} respectively shall be taken from the specifications of the reinforcing bar

Table C2.2: Characteristic resistance to **steel failure** under tension / shear loading of **fischer rebar anchors**

fischer rebar anchor			M12	M16	M20	M24
Characteristic resistance to steel failure under tension loading						
Characterstic resistance	$N_{Rk,s}$	[kN]	59	110	172	270
Partial factor ¹⁾						
Partial factor	$\gamma_{Ms,N}$	[-]	1,4			
Characteristic resistance to steel failure under shear loading						
Without lever arm						
Characterstic resistance	$V^0_{Rk,s}$	[kN]	30	55	86	141
Ductility factor	k_7	[-]	1,0			
With lever arm						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	92	233	454	898
Partial factor ¹⁾						
Partial factor	$\gamma_{Ms,V}$	[-]	1,56			

- 1) In absence of other national regulations

fischer injection system FIS EB II

Performance

Characteristic resistance to steel failure under tension / shear loading of reinforcing bars and fischer rebar anchors

Annex C 2

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Table C3.1: Characteristic resistance to **concrete failure** under **tension** / **shear loading**

Size			All sizes																
Tension loading																			
Installation factor		γ_{inst}	[-]	See annex C 4 to C 6															
Factors for the compressive strength of concrete > C20/25																			
				Uncracked concrete						Cracked concrete									
Increasing factor ψ_c for cracked or uncracked concrete $\tau_{Rk} = \psi_c \cdot \tau_{Rk} (C20/25)$	C25/30	[-]	[mm]	1,05						1,02									
	C30/37			1,10						1,04									
	C35/45			1,13						1,06									
	C40/50			1,17						1,07									
	C45/55			1,20						1,09									
	C50/60			1,23						1,10									
Splitting failure																			
Edge distance	$h / h_{ef} \geq 2,0$	$C_{cr,sp}$	[mm]	1,0 h_{ef}															
	$2,0 > h / h_{ef} > 1,3$			4,6 h_{ef} - 1,8 h															
	$h / h_{ef} \leq 1,3$			2,26 h_{ef}															
Spacing	$S_{cr,sp}$	2 $C_{cr,sp}$																	
Concrete cone failure																			
Uncracked concrete	$k_{ucr,N}$	[-]	[mm]	11,0															
Cracked concrete	$k_{cr,N}$			7,7															
Edge distance	$C_{cr,N}$	[mm]		1,5 h_{ef}															
Spacing	$S_{cr,N}$			2 $C_{cr,N}$															
Factors for sustained tension loading																			
Temperature range		[-]	24 °C / 43 °C				43 °C / 60 °C				50 °C / 72 °C								
Factor		ψ_{sUS}^0	[-]	0,68				0,60				0,68							
Shear loading																			
Installation factor		γ_{inst}	[-]	1,0															
Concrete pry-out failure																			
Factor for pry-out failure		k_8	[-]	2,0															
Concrete edge failure																			
Effective length of fastener for shear loading		l_f	[mm]	for $d_{nom} \leq 24$ mm: min (h_{ef} ; 12 d_{nom}) for $d_{nom} > 24$ mm: min (h_{ef} ; 8 d_{nom} ; 300 mm)															
Calculation diameters																			
Size				M8		M10		M12		M16		M20		M24		M27		M30	
fischer anchor rods and standard threaded rods		d_{nom}	[mm]	8		10		12		16		20		24		27		30	
fischer rebar anchor		d_{nom}		- ¹⁾		- ¹⁾		12		16		20		25		- ¹⁾		- ¹⁾	
Size (nominal diameter of the bar)			ϕ	8	10	12	14	16	20	25	26	28	30	32					
Reinforcing bar			d_{nom}	8	10	12	14	16	20	25	26	28	30	32					
1) Anchor type not part of the assessment																			
fischer injection system FIS EB II											Annex C 3 Appendix 21 / 26								
Performance Characteristic resistance to concrete failure under tension / shear loading																			

Table C4.1: Characteristic resistance to **combined pull-out and concrete failure** for **fischer anchor rods** and **standard threaded rods** in hammer drilled holes; **uncracked or cracked concrete**

Anchor rod / standard threaded rod				M8	M10	M12	M16	M20	M24	M27	M30
Combined pullout and concrete cone failure											
Calculation diameter		d	[mm]	8	10	12	16	20	24	27	30
Uncracked concrete											
Characteristic bond resistance in uncracked concrete C20/25											
Hammer-drilling with standard drill bit (dry or wet concrete)											
Temperature range	I: 24 °C / 43 °C		$\tau_{Rk,ucr}$ [N/mm²]	14	14	14	14	14	13	12	12
	II: 43 °C / 60 °C			14	13	13	12	11	10	8,5	8,5
	III: 50 °C / 72 °C			9	9	9	9	9	8,5	8	7,5
Hammer-drilling with standard drill bit (water filled hole)											
Temperature range	I: 24 °C / 43 °C		$\tau_{Rk,ucr}$ [N/mm²]	14	14	14	14	14	12	12	12
	II: 43 °C / 60 °C			12	11	11	10	9,5	8,5	8,5	8,5
	III: 50 °C / 72 °C			9	9	9	8,5	8	7,5	7	6,5
Installation factors											
Dry or wet concrete		γ_{inst}	[-]	1,2							
Water filled hole				1,4							
Cracked concrete											
Characteristic bond resistance in cracked concrete C20/25											
Hammer-drilling with standard drill bit (dry or wet concrete)											
Temperature range	I: 24 °C / 43 °C		$\tau_{Rk,cr}$ [N/mm²]	7	7	7	6,5	6	6	5,5	5,5
	II: 43 °C / 60 °C			6,5	6,5	6,5	6	6	6	5,5	5,5
	III: 50 °C / 72 °C			6	6	6	5,5	5,5	5,5	5	5
Hammer-drilling with standard drill bit (water filled hole)											
Temperature range	I: 24 °C / 43 °C		$\tau_{Rk,cr}$ [N/mm²]	7	7	7	6,5	6	6	5,5	5,5
	II: 43 °C / 60 °C			5,5	5,5	5,5	5	4,5	4,5	4	4
	III: 50 °C / 72 °C			5,5	5,5	5,5	5	4	4	4	4
Installation factors											
Dry or wet concrete		γ_{inst}	[-]	1,2							
Water filled hole				1,4							

fischer injection system FIS EB II

Performance

Characteristic resistance to combined pull-out and concrete failure for fischer anchor rod and standard threaded rods

Annex C 4

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Table C5.1: Characteristic resistance to combined pull-out and concrete failure for reinforcing bars in hammer drilled holes; uncracked or cracked concrete														
Reinforcing bars		ϕ	8	10	12	14	16	20	25	26	28	30	32	
Combined pullout and concrete cone failure														
Calculation diameter		d	[mm]	8	10	12	14	16	20	25	26	28	30	32
Uncracked concrete														
Characteristic bond resistance in uncracked concrete C20/25														
Hammer-drilling with standard drill bit (dry or wet concrete)														
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,ucr}$	[N/mm ²]	14	14	14	13	13	12	11	11	11	11	11
	II: 43 °C / 60 °C			14	13	13	12	11	10	10	9	8,5	8	8
	III: 50 °C / 72 °C			9	9	9	9	9	9	8,5	8,5	8	8	7,5
Hammer-drilling with standard drill bit (water filled hole)														
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,ucr}$	[N/mm ²]	14	14	14	12	12	12	11	11	11	11	11
	II: 43 °C / 60 °C			11	11	10	9,5	9,5	9	8,5	8,5	8,5	7,5	7,5
	III: 50 °C / 72 °C			9	9	9	8,5	8	7,5	7	6,5	6,5	6	6
Installation factors														
Dry or wet concrete		γ_{inst}	[-]	1,2										
Water filled hole				1,4										
Cracked concrete														
Characteristic bond resistance in cracked concrete C20/25														
Hammer-drilling with standard drill bit (dry or wet concrete)														
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,cr}$	[N/mm ²]	7	7	7	6,5	6,5	6	6	5,5	5,5	5,5	5,5
	II: 43 °C / 60 °C			6,5	6,5	6,5	6	6	6	5,5	5,5	5,5	5	5
	III: 50 °C / 72 °C			6	6	6	6	5,5	5,5	5,5	5	5	5	4,5
Hammer-drilling with standard drill bit (water filled hole)														
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,cr}$	[N/mm ²]	7	7	7	7	6,5	6	6	5,5	5,5	5,5	5,5
	II: 43 °C / 60 °C			5,5	5,5	5,5	5	5	4,5	4	4	4	4	3,5
	III: 50 °C / 72 °C			5,5	5,5	5,5	5	5	4	4	4	4	4	3,5
Installation factors														
Dry or wet concrete		γ_{inst}	[-]	1,2										
Water filled hole				1,4										
fischer injection system FIS EB II											Annex C 5 Appendix 23 / 26			
Performance Characteristic resistance to combined pull-out and concrete failure for reinforcing bars														

Table C6.1: Characteristic resistance for **combined pull-out** and **concrete failure** for **fischer rebar anchors** in hammer drilled holes; **uncracked or cracked concrete**

fisчер rebar anchor			M12	M16	M20	M24	
Combined pullout and concrete cone failure							
Calculation diameter		d	[mm]	12	16	20	25
Uncracked concrete							
Characteristic bond resistance in uncracked concrete C20/25							
Hammer-drilling with standard drill bit (dry or wet concrete)							
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,ucr}$	[N/mm²]	14	13	12	11
	II: 43 °C / 60 °C			13	11	10	10
	III: 50 °C / 72 °C			9	9	9	8,5
Hammer-drilling with standard drill bit (water filled hole)							
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,ucr}$	[N/mm²]	14	12	12	11
	II: 43 °C / 60 °C			10	9,5	9	8,5
	III: 50 °C / 72 °C			9	8	7,5	7
Installation factors							
Dry or wet concrete		γ_{inst}	[-]	1,2			
Water filled hole				1,4			
Cracked concrete							
Characteristic bond resistance in cracked concrete C20/25							
Hammer-drilling with standard drill bit (dry or wet concrete)							
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,cr}$	[N/mm²]	7	6,5	6	6
	II: 43 °C / 60 °C			6,5	6	6	5,5
	III: 50 °C / 72 °C			6	5,5	5,5	5,5
Hammer-drilling with standard drill bit (water filled hole)							
Tem- perature range	I: 24 °C / 43 °C	$\tau_{Rk,cr}$	[N/mm²]	7	6,5	6	6
	II: 43 °C / 60 °C			5,5	5	4,5	4
	III: 50 °C / 72 °C			5,5	5	4	4
Installation factors							
Dry or wet concrete		γ_{inst}	[-]	1,2			
Water filled hole				1,4			

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Performance

Characteristic resistance for combined pull-out and concrete failure for fischer rebar anchor

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Table C7.1: Displacements for anchor rods									
Anchor rod		M8	M10	M12	M16	M20	M24	M27	M30
Displacement-Factors for tension loading ¹⁾									
Uncracked or cracked concrete; Temperature range I, II, III									
δ _{N0} -Factor	[mm/(N/mm ²)]	0,07	0,08	0,09	0,10	0,11	0,12	0,12	0,13
δ _{N∞} -Factor		0,11	0,12	0,13	0,15	0,16	0,18	0,18	0,19
Displacement-Factors for shear loading ²⁾									
Uncracked or cracked concrete; Temperature range I, II, III									
δ _{V0} -Factor	[mm/kN]	0,18	0,15	0,12	0,09	0,07	0,06	0,06	0,05
δ _{V∞} -Factor		0,27	0,22	0,18	0,14	0,11	0,09	0,08	0,07
1) Calculation of effective displacement:					2) Calculation of effective displacement:				
δ _{N0} = δ _{N0} -Factor · τ					δ _{V0} = δ _{V0} -Factor · V				
δ _{N∞} = δ _{N∞} -Factor · τ					δ _{V∞} = δ _{V∞} -Factor · V				
τ = acting bond strength under tension loading					V = acting shear loading				

Table C7.2: Displacements for reinforcing bars												
Nominal diameter of the bar	ϕ	8	10	12	14	16	20	25	26	28	30	32
Displacement-Factors for tension loading ¹⁾												
Uncracked or cracked concrete; Temperature range I, II, III												
δ_{N0} -Factor	[mm/(N/mm ²)]	0,07	0,08	0,09	0,09	0,10	0,11	0,12	0,12	0,13	0,13	0,13
$\delta_{N\infty}$ -Factor		0,11	0,12	0,13	0,14	0,15	0,16	0,18	0,18	0,19	0,19	0,20
Displacement-Factors for shear loading ²⁾												
Uncracked or cracked concrete; Temperature range I, II, III												
δ_{V0} -Factor	[mm/kN]	0,18	0,15	0,12	0,10	0,09	0,07	0,06	0,06	0,05	0,05	0,05
$\delta_{V\infty}$ -Factor		0,27	0,22	0,18	0,16	0,14	0,11	0,09	0,08	0,08	0,07	0,07
1) Calculation of effective displacement:						2) Calculation of effective displacement:						
$\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau$						$\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V$						
$\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau$						$\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V$						
τ = acting bond strength under tension loading						V = acting shear loading						

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Performance Displacements for anchor rods and reinforcing bars	

Table C8.1: Displacements for fischer rebar anchors					
fischer rebar anchor		M12	M16	M20	M24
Displacement-Factors for tension loading ¹⁾					
Uncracked or cracked concrete; Temperature range I, II, III					
δ_{N0} -Factor	[mm/(N/mm ²)]	0,09	0,10	0,11	0,12
$\delta_{N\infty}$ -Factor		0,13	0,15	0,16	0,18
Displacement-Factors for shear loading ²⁾					
Uncracked or cracked concrete; Temperature range I, II, III					
δ_{V0} -Factor	[mm/kN]	0,12	0,09	0,07	0,06
$\delta_{V\infty}$ -Factor		0,18	0,14	0,11	0,09
1) Calculation of effective displacement: $\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$ $\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$ τ = acting bond strength under tension loading 2) Calculation of effective displacement: $\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$ $\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$ V = acting shear loading					
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Performance Displacements for fischer rebar anchors					