

DICHIARAZIONE DI PRESTAZIONE

DoP 0379

per ancorante con fascetta espandente fischer FWA Plus (ancorante meccanico per l'utilizzo nel calcestruzzo)

IT

1. Codice di identificazione unico del prodotto-tipo: **DoP 0379**
2. Usi previsti: **Fissaggio post-installato in calcestruzzo non fessurato., vedi appendice, in particolare gli allegati da B1 - B3.**
3. Fabbricante: **fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Germany**
4. Mandatario: **-**
5. Sistemi di VVCP: **1**
6. Documento per la valutazione europea: **EAD 330232-01-0601**
Valutazione tecnica europea: **ETA-24/0714; 2025-04-22**
Organismo di valutazione tecnica: **ETA-Danmark A/S**
Organismi notificati: **2873 TU Darmstadt**

7. Prestazioni dichiarate:

Resistenza meccanica e stabilità (BWR 1)

Resistenza caratteristica al carico di tensione (carico statico e quasi-statico) Metodo A:

Resistenza alla rottura dell'acciaio: Allegato C1
Resistenza alla rottura per sfilamento: Allegato C1
Resistenza alla rottura del cono di calcestruzzo: Allegato C1
Robustezza: Allegato C1
Distanza dal bordo e interassi minimi: Allegato C2
Distanza dal bordo per evitare lo splitting sotto carico: Allegato C1

Resistenza caratteristica al carico di taglio (carico statico e quasi statico):

Resistenza alla rottura dell'acciaio (carico di taglio): Allegato C2
Resistenza alla rottura per pry-out: Allegato C2

Resistenza caratteristica per una progettazione semplificata:

Metodo B: NPD
Metodo C: NPD

Spostamenti:

Spostamenti sotto azioni statiche e quasi statiche: Allegato C2

Resistenza e spostamenti caratteristici per le categorie di prestazione sismica C1 e C2:

Resistenza al carico di trazione, spostamenti, categoria C1: NPD
Resistenza al carico di trazione, spostamenti, categoria C2: NPD
Resistenza al carico di taglio, spostamenti, categoria C1: NPD
Resistenza al carico di taglio, spostamenti, categoria C2: NPD
Fattore spazio anulare: NPD

Sicurezza in caso di incendio (BWR 2)

Reazione al fuoco: Classe (A1)

Resistenza al fuoco:

Resistenza al fuoco alla rottura dell'acciaio (carico di trazione): NPD
Resistenza al fuoco alla rottura per sfilamento (carico di trazione): NPD
Resistenza al fuoco alla rottura dell'acciaio (carico di taglio): NPD

Durabilità:

Durabilità: Allegati A3, B1

8. Documentazione tecnica appropriata e/o
documentazione tecnica specifica:

La prestazione del prodotto sopra identificato è conforme all'insieme delle prestazioni dichiarate. La presente dichiarazione di prestazione è emessa, in conformità al regolamento (UE) n. 305/2011, sotto la sola responsabilità del fabbricante sopra identificato.

Firmato a nome e per conto del fabbricante da:



Dr. Ronald Mihala, Responsabile della gestione dello sviluppo e della produzione
Tumlingen, 2025-05-02



Dieter Pfaff, Capo della Federazione Internazionale della Produzione e Gestione della Qualità

Questa Dichiarazione di Prestazione (DoP) è stata preparata in varie lingue. In caso di contestazioni sull'interpretazione, prevarrà sempre la versione inglese.

L'Appendice include informazioni volontarie e complementari in lingua inglese che superano i requisiti di legge (lingua specificata in modo neutrale).

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Guida alla traduzione delle Caratteristiche Essenziali e dei Parametri di Prestazione per gli Annessi

Mechanical resistance and stability (BWR 1)		
Resistenza meccanica e stabilità (BWR 1)		
Characteristic resistance under static and quasi-static loading, Method A		
Resistenza caratteristica al carico di tensione (carico statico e quasi-statico) Metodo A:		
1	Resistance to steel failure: Resistenza alla rottura dell'acciaio:	$N_{Rk,s}$ [kN], E_s [N/mm ²]
2	Resistance to pull-out failure: Resistenza alla rottura per sfilamento:	$N_{Rk,p}$ [kN], ψ_c
3	Resistance to concrete cone failure: Resistenza alla rottura del cono di calcestruzzo:	$k_{cr,N}$, $k_{ucr,N}$ [-], h_{ef} , $c_{cr,N}$ [mm]
4	Robustness: Robustezza:	γ_{inst} [-]
5	Minimum edge distance and spacing: Distanza dal bordo e interassi minimi:	c_{min} , s_{min} , h_{min} [mm]
6	Edge distance to prevent splitting under load: Distanza dal bordo per evitare lo splitting sotto carico:	$N^0_{Rk,sp}$ [kN], $c_{cr,sp}$ [mm]
Characteristic resistance to shear load (static and quasi-static loading), Method A		
Resistenza caratteristica al carico di taglio (carico statico e quasi statico):		
7	Resistance to steel failure under shear load: Resistenza alla rottura dell'acciaio (carico di taglio):	$V^0_{Rk,s}$ [kN], $M^0_{Rk,s}$ [Nm], k_7 [-]
8	Resistance to pry-out failure: Resistenza alla rottura per pry-out:	k_8 [-]
Characteristic Resistance for simplified design		
Resistenza caratteristica per una progettazione semplificata:		
9	Method B: Metodo B:	F^0_{Rk} [kN], c_{cr} , s_{cr} [mm]
10	Method C: Metodo C:	F_{Rk} [kN]
Displacements		
Spostamenti:		
11	Displacements under static and quasi-static loading: Spostamenti sotto azioni statiche e quasi statiche:	δ_{N0} , $\delta_{N\infty}$, δ_{V0} , $\delta_{V\infty}$ [mm]
12	Stiffness characteristics for tension loading for non-linear spring models:	$k_{1,ucr}$, $k_{2,ucr}$, $k_{3,ucr}$, $k_{4,ucr}$, $k_{1,cr}$, $k_{2,cr}$, $k_{3,cr}$, $k_{4,cr}$ [kN/mm]
Characteristic resistance and displacements for seismic performance categories C1 and C2		
Resistenza e spostamenti caratteristici per le categorie di prestazione sismica C1 e C2:		
13	Resistance to tension load, displacements, category C1: Resistenza al carico di trazione, spostamenti, categoria C1:	$N_{Rk,s,C1}$ [kN], $N_{Rk,p,C1}$ [kN]
	Resistance to tension load, displacements, category C2: Resistenza al carico di trazione, spostamenti, categoria C2:	$N_{Rk,s,C2}$ [kN], $N_{Rk,p,C2}$ [kN], $\delta_{N,C2}$ [mm]
14	Resistance to shear load, displacements, category C1: Resistenza al carico di taglio, spostamenti, categoria C1:	$V_{Rk,s,C1}$ [kN]
	Resistance to shear load, displacements, category C2: Resistenza al carico di taglio, spostamenti, categoria C2:	$V_{Rk,s,C2}$ [kN], $\delta_{V,C2}$ [mm]
15	Factor for annular gap Fattore spazio anulare:	α_{gap} [-]
Safety in case of fire (BWR 2)		
Sicurezza in caso di incendio (BWR 2)		
16	Reaction to fire: Reazione al fuoco:	Class
Resistance to fire:		
Resistenza al fuoco:		
17	Fire resistance to steel failure (tension load): Resistenza al fuoco alla rottura dell'acciaio (carico di trazione):	$N_{Rk,s,fi}$ [kN]
18	Fire resistance to pull-out failure (tension load): Resistenza al fuoco alla rottura per sfilamento (carico di trazione):	$N_{Rk,p,fi}$ [kN]
19	Fire resistance to steel failure (shear load): Resistenza al fuoco alla rottura dell'acciaio (carico di taglio):	$V_{Rk,s,fi}$ [kN], $M^0_{Rk,s,fi}$ [Nm]
Aspects of durability		
Durabilità:		
20	Durability: Durabilità:	Class

II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of product

The FWA Plus is a torque-controlled expansion anchor made of galvanised steel. It is available in the sizes M8, M10, M12 and M16. The expansion is achieved by torque acting on the bolt. As the anchor is prestressed, the cone is pulled into the expansion sleeve and the load applied to the anchor is transferred to the concrete mainly by friction. The anchor body of sizes M8 to M16 is cold-formed. The FWA Plus is suitable for use in uncracked concrete of strength classes C20/25 to C50/60

The product description is given in Annex A and the intended use specifications of the product are detailed in Annex B.

2 Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the anchor of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

Characteristic	Assessment of characteristic
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3.1 Mechanical resistance and stability (BWR1)

Characteristic resistance to tension load (static and quasi-static loading) Method A

Resistance to steel failure	Annex C1
Resistance to pull-out failure	Annex C1
Resistance to concrete cone failure	Annex C1
Robustness	Annex B
Minimum edge distance and spacing	Annex C2
Edge distance to prevent splitting under load	Annex C1

Characteristic resistance to shear load (static and quasi-static loading)

Resistance to steel failure under shear load	Annex C2
Resistance to pry-out failure	Annex C2

Characteristic resistance for simplified design

Method B	Not relevant
Method C	Not relevant

Displacements

Displacements under static and quasi-static loading	Annex C2
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Characteristic resistance and displacements for seismic performance categories C1 and C2

Resistance to tension load, displacements	No performance assessed
Resistance to shear load, displacements	No performance assessed
Factor for annual gap	No performance assessed

Characteristic	Assessment of characteristic
3.2 Safety in case of fire (BWR2)	
Reaction to fire	The anchors are made from steel classified as performance class A1 of the characteristic reaction to fire, in accordance with the provisions of EC decision 96/603/EC, amended by EC Decision 2000/605/EC.
Resistance to fire	
Fire resistance to steel failure (tension load)	No performance assessed
Fire resistance to pull-out failure (tension load)	No performance assessed
Fire resistance to steel failure (shear load)	No performance assessed

3.3 Aspects of durability

Durability	Annex B
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See additional information in section 3.9

3.9 General aspects related to the performance of the product

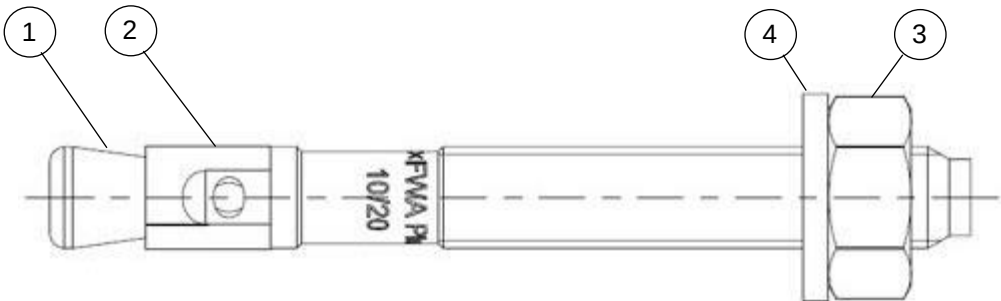
The European Technical Assessment is issued for the product on the basis of agreed data/information, deposited with ETA-Danmark, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to ETA-Danmark before the changes are introduced. ETA-Danmark will decide whether or not such changes affect the ETA and consequently the validity of the CE marking on the basis of the ETA and if so whether further assessment or alterations to the ETA, shall be necessary.

4 Assessment and verification of constancy of performance (AVCP) (hereinafter AVCP) system applied, with reference to its legal base.

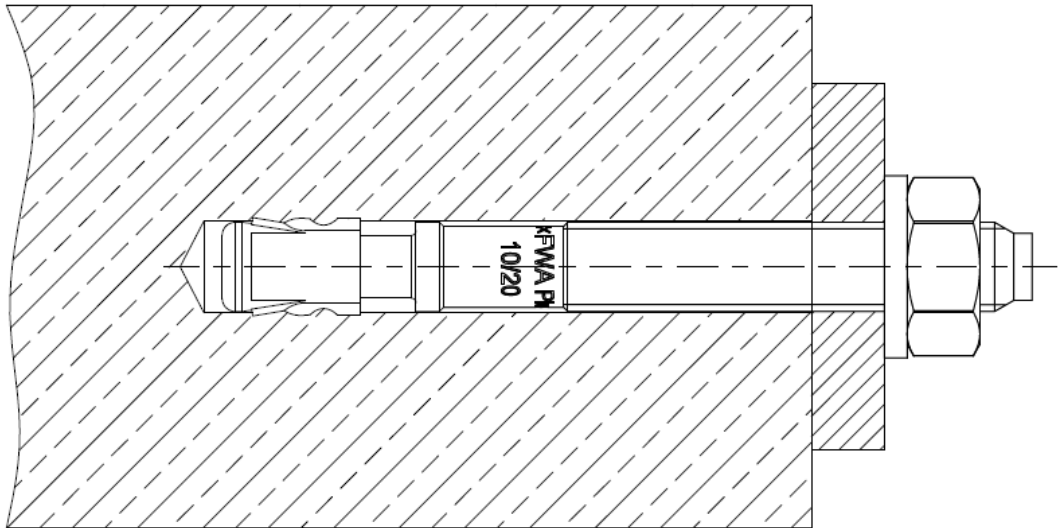
4.1 AVCP system

According to the decision 1996/582/EC of the European Commission, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No. 305/2011) is 1.

Cone bolt manufactured by cold - forming:



- ① Cone bolt (cold formed)
- ② Expansion sleeve
- ③ Hexagon nut
- ④ Washer

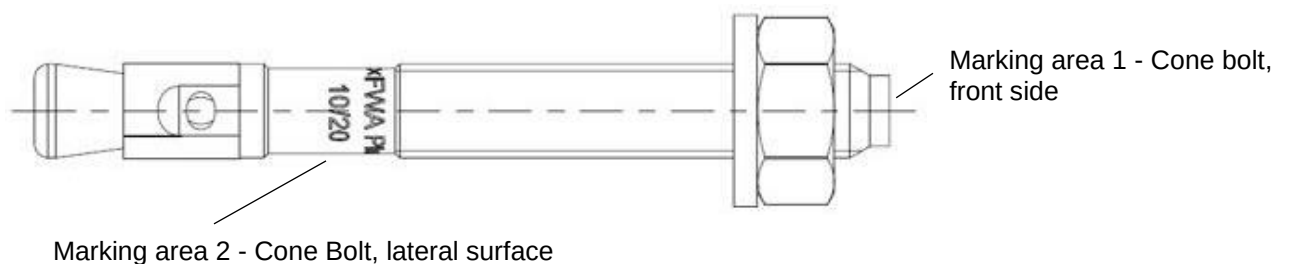


(Fig. not to scale)

fischer Bolt Anchor FWA Plus

Product description
Installed condition

Annex A1



Product marking, example: FWA Plus 10/20x94

Brand | type of fastener placed at marking area 2

Thread size / max. thickness of fixture (t_{fix}) x fastener length (L) placed at marking area 2

Table A2.1: Letter-code on marking area 1 and maximum thickness of fixture t_{fix} :

Marking	A	B	C	D	E	F	G	H	I	K	L	M	N	O	P	R	S	T	U	V	W	X	Y	Z
Max. t_{fix}	5	10	15	20	25	30	35	40	45	50	60	70	80	90	100	120	140	160	180	200	250	300	350	400

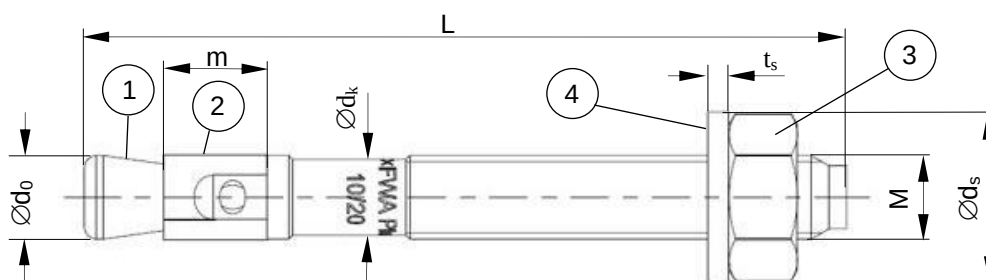


Table A2.2: Fastener dimensions [mm]

Part	Designation		FWA Plus				
			M8	M10	M12	M16	
1	Cone bolt	M	=	8	10	12	16
		Ø d ₀		7,8	9,8	11,8	15
		Ø d _k		7,1	8,9	10,7	14,6
2	Expansion sleeve	m	=	10,0	12,0	14,0	20,0
3	Hexagon nut	SW	=	13	17	19	24
4	Washer	t _s	≥	1,6	2,0	2,5	3,0
		Ø d _s		16	20	24	30
Thickness of fixture		t _{fix}	≥ ≤	0			
				100	200	200	300
Length of fastener		L _{min}	=	71	84	108	144
		L _{max}		166	274	202	421

(Fig. not to scale)

fischer Bolt Anchor FWA Plus

Product description

Product marking, letter code and fastener dimensions

Annex A2

Table A3.1: Materials FWA Plus (zinc plated $\geq 5\mu\text{m}$, ISO 4042:2022)

Part	Designation	Material
1	Cone bolt	Cold form steel
2	Expansion sleeve	Cold strip
3	Hexagon nut	Steel, property class min. 8
4	Washer	Cold strip

fischer Bolt Anchor FWA Plus

Product description
Materials

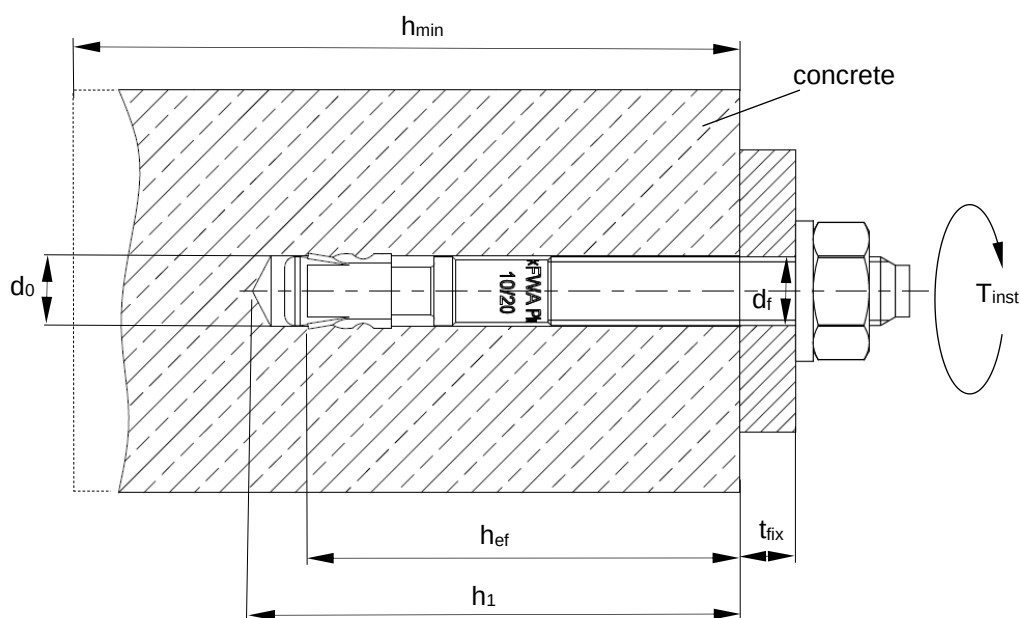
Annex A3

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Specifications of intended use				
fischer Bolt Anchor FWA Plus	M8	M10	M12	M16
Material: steel, zinc plated	✓			
Static and quasi-static loads				
Uncracked concrete				
Base materials: - Reinforced or unreinforced normal concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021 Use conditions (Environmental conditions): - Structures subject to dry internal conditions. Design: - The structural design is conducted under responsibility of a designer experienced in the field of fastenings and concrete works. - Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.) - Design of fastenings according to EN 1992-4:2018 and TR 055:2018.				
fischer Bolt Anchor FWA Plus				Annex B1 Appendix 8 / 12
Intended Use Specifications				

Table B2.1: Installation parameters

Type of fastener / size		FWA Plus			
		M8	M10	M12	M16
Nominal drill hole diameter	$d_0 =$	8	10	12	16
Cutting diameter of drill bit	$d_{cut} \leq$	8,45	10,45	12,5	16,5
Effective embedment depth	$h_{ef} \geq$ [mm]	48	50	70	84
Depth of drill hole in concrete	$h_1 \geq$	65	75	100	120
Diameter of clearance hole in the fixture	$d_f \leq$	9	12	14	18
Required setting torque	$T_{inst} =$ [Nm]	10	15	35	110



h_{ef} = Effective embedment depth
 t_{fix} = Thickness of the fixture
 h_1 = Depth of drill hole to deepest point
 h_{min} = Minimum thickness of concrete member
 T_{inst} = Required setting torque

(Fig. not to scale)

fischer Bolt Anchor FWA Plus

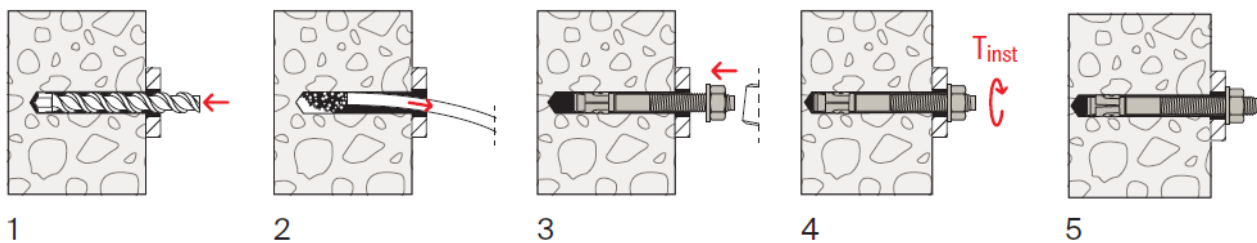
Intended Use
Installation parameters

Annex B2

Appendix 9 / 12

Installation instructions

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener
- Hammer drilling
- Drill hole created perpendicular $\pm 5^\circ$ to concrete surface, positioning without damaging the reinforcement
- In case of aborted hole: new drilling at a minimum distance twice the depth of the aborted drill hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or combined shear/tension load it is not in the direction of load application



No.	Description
1	Drill the hole by hammer drilling.
2	Clean the hole.
3	Set the fastener.
4	Apply required setting torque T_{inst}
5	Installed fastener

(Fig. not to scale)

fischer Bolt Anchor FWA Plus

Intended Use
Installation instructions

Annex B3

Appendix 10 / 12

Table C1.1: Characteristic values of **tension** resistance under static and quasi-static action

Type of fastener / size			FWA Plus			
			M8	M10	M12	M16
Steel failure						
Characteristic resistance	N _{Rk,s}	[kN]	15,5	22,0	35,0	46,0
Partial factor	γ _{Ms} ¹⁾	[-]	1,50			
Pullout failure						
Characteristic resistance in uncracked concrete C20/25	N _{Rk,p}	[kN]	10,4	13,8	22,8	29,0
Increasing factors ψ _c for N _{Rk,p} N _{Rk,p} = ψ _c · N _{Rk,p} (C20/25)	ψ _c	C25/30	1,12			
		C30/37	1,22			
		C35/45	1,32			
		C40/50	1,41			
		C45/55	1,50			
		C50/60	1,58			
Partial installation factor	γ _{inst}	[-]	1,0			
Concrete cone and splitting failure						
Effective embedment depth	h _{ef}	[mm]	48	50	70	84
Factor for uncracked concrete	k _{ucr,N}	[-]	11,0 ²⁾			
Characteristic spacing	s _{cr,N}	[mm]	3 h _{ef}			
Characteristic edge distance	c _{cr,N}		1,5 h _{ef}			
Characteristic spacing for splitting failure	s _{cr,sp}		192	250	350	504
Characteristic distance for splitting failure	c _{cr,sp}		96	125	175	252
Characteristic resistance to splitting	N ⁰ _{Rk,sp}		[kN]	min {N ⁰ _{Rk,c} , N _{Rk,p} } ³⁾		
¹⁾ In absence of other national regulations ²⁾ Based on concrete strength as cylinder strength ³⁾ N⁰_{Rk,c} according to EN 1992-4:2018						
fischer Bolt Anchor FWA Plus					Annex C1	
Performance Characteristic values of tension resistance under static and quasi-static action						
					Appendix 11 / 12	

Table C2.1: Characteristic values of **shear** resistance under static and quasi-static action

Type of fastener / size			FWA Plus			
			M8	M10	M12	M16
Installation factor γ_{inst} [-]			1,0			
Steel failure without lever arm						
Characteristic resistance $V^0_{Rk,s}$ [kN]			11,0	17,0	25,3	30,0
Partial factor for steel failure $\gamma_{Ms}^{1)}$ [-]			1,25			
Steel failure with lever arm and concrete pryout failure						
Characteristic bending moment $M^0_{Rk,s}$ [Nm]			22,5	44,8	78,6	199,0
Partial factor for steel failure $\gamma_{Ms}^{1)}$			1,25			
Factor for ductility k_7 [-]			0,8			
Factor for pryout k_8			1		2	
Concrete edge failure						
Effective length of fastener l_f [mm]			48	50	70	84
Effective diameter of fastener d_{nom}			8	10	12	16

¹⁾ In absence of other national regulations

Table C2.2: Minimum thickness of concrete members, minimum spacing and minimum edge distances

Type of fastener / size		FWA Plus			
		M8	M10	M12	M16
Minimum thickness of member	h_{min}	100	120	140	170
Minimum spacing	s_{min} [mm]	65	95	100	115
Minimum edge distance	c_{min}	65	95	100	115

Table C2.3: Displacements under static and quasi static **tension** action

Type of fastener / size		FWA Plus			
		M8	M10	M12	M16
Tension load	N [kN]	4,9	6,5	10,8	13,8
Displacements	δ_{N0}	0,8	1,0	1,2	1,3
	$\delta_{N\infty}$ [mm]	1,2	1,5	1,8	2,0

Table C2.4: Displacements under static and quasi static **shear** action

Type of fastener / size		FWA Plus			
		M8	M10	M12	M16
Shear load	V [kN]	6,3	9,7	14,5	17,1
Displacements	δ_{V0}	1,9	2,7	3,5	3,5
	$\delta_{V\infty}$ [mm]	2,9	4,1	5,3	3,5

fischer Bolt Anchor FWA Plus

Performance

Characteristic values of shear resistance, minimum thickness of concrete members, minimum spacing and edge distances, displacements due to tension and shear action

Annex C2