

DICHIARAZIONE DI PRESTAZIONE

DoP 0333

per profilo di ancoraggio fischer FES con bullone testa a martello per profilo di ancoraggio fischer FBC (profilo di ancoraggio per utilizzo in calcestruzzo)

IT

1. Codice di identificazione unico del prodotto-tipo: DoP 0333
2. Usi previsti: **Profilo di ancoraggio per utilizzo in calcestruzzo fessurato e non fessurato, vedi appendice, in particolare gli allegati da B1- B8.**
3. Fabbricante: **fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Germany**
4. Mandatario: -
5. Sistemi di VVCP: 1
6. Documento per la valutazione europea: **EAD 330008-03-0601, Edition 06/2021**
Valutazione tecnica europea: **ETA-18/0862; 2023-03-31**
Organismo di valutazione tecnica: **DIBt- Deutsches Institut für Bautechnik**
Organismi notificati: **2873 TU Darmstadt**
7. Prestazioni dichiarate:
Resistenza meccanica e stabilità (BWR 1)
Resistenza caratteristica al carico di tensione (carico statico e quasi-statico):
 - 1) Resistenza alla rottura dell'acciaio dell'ancoraggio: Allegato C1
 - 2) Resistenza alla rottura dell'acciaio della connessione tra ancoraggio e canale: Allegato C1
 - 3) Resistenza alla rottura dell'acciaio per flessione locale dell'orlo del canale e conseguente estrazione del bullone testa a martello: Allegato C1
 - 4) Resistenza a rottura dell'acciaio del bullone testa a martello: Allegato C10
 - 5) Resistenza a rottura dell'acciaio per flessione del canale: Allegati A5, C2
 - 6) Massima coppia di serraggio per evitare danni durante l'installazione: Allegato B4
 - 7) Resistenza alla rottura per sfilamento: Allegati C3, C4
 - 8) Resistenza alla rottura del cono di calcestruzzo: Allegati B3, C3, C4
 - 9) Distanza dal bordo, interasse, spessore elemento minimo per evitare la rottura per splitting del calcestruzzo durante l'installazione: Allegati A5, B3
 - 10) Distanza dal bordo e interasse caratteristici per evitare la rottura per splitting del calcestruzzo dovuta ai carichi: Allegati C3, C4
 - 11) Resistenza alla rottura per blow-out del calcestruzzo: Allegato A4
Resistenza caratteristica al carico di taglio (carico statico e quasi statico):
 - 12) Resistenza alla rottura dell'acciaio del bullone testa a martello sotto azione di taglio senza braccio di leva: Allegato C10
 - 13) Resistenza alla rottura dell'acciaio del bullone testa a martello per flessione sotto azione di taglio con braccio di leva: Allegato C11
 - 14) Resistenza alla rottura dell'acciaio per flessione locale dell'orlo del canale, rottura dell'acciaio della connessione tra ancoraggio e canale o rottura dell'acciaio del profilo di ancoraggio (azione di taglio in direzione trasversale): Allegati C6, C7
 - 15) Resistenza alla rottura dell'acciaio della connessione tra gli orli del canale e il bullone testa a martello (azione di taglio in direzione longitudinale dell'asse del profilo di ancoraggio): Allegato C8
 - 16) Fattore di sensibilità all'installazione: Allegato C8
 - 17) Resistenza alla rottura dell'acciaio dell'ancoraggio: Allegati C6, C7
 - 18) Resistenza alla rottura dell'acciaio della connessione tra ancoraggio e canale: Allegati C6, C7
 - 19) Resistenza alla rottura per pry-out: Allegato C8
 - 20) Resistenza alla rottura del bordo di calcestruzzo: Allegato C8
Resistenza caratteristica sotto azioni statiche e quasi statiche di trazione e taglio
 - 21) Resistenza alla rottura del profilo di ancoraggio: Allegato C9
Resistenza caratteristica sotto azioni di trazione di fatica:
 - 22) Resistenza a fatica per rottura dell'acciaio dell'intero sistema (funzione continua o tri-lineare) NPD
 - 23) Resistenza limite a fatica per rottura dell'acciaio dell'intero sistema NPD
 - 24) Resistenza a fatica per rottura relativa al calcestruzzo (funzione esponenziale) NPD
 - 25) Resistenza limite a fatica per rottura relativa al calcestruzzo NPD
 - 26) Spostamenti: Allegati C5, C9
- Sicurezza in caso di incendio (BWR 2)**
 - 27) Reazione al fuoco: Classe (A1)
 - 28) Resistenza al fuoco: Allegato C12
- Durabilità:**
 - 29) Durabilità: Allegati A7, B1, B2



8. Documentazione tecnica appropriata e/o
documentazione tecnica specifica:

--

La prestazione del prodotto sopra identificato è conforme all'insieme delle prestazioni dichiarate. La presente dichiarazione di prestazione è emessa, in conformità al regolamento (UE) n. 305/2011, sotto la sola responsabilità del fabbricante sopra identificato.

Firmato a nome e per conto del fabbricante da:

Dr.-Ing. Oliver Geibig, Direttore Generale Unità di Business & Engineering
Tumlingen, 2023-07-25

Jürgen Grün, Direttore Generale Chimica & Qualità

Questa Dichiarazione di Prestazione (DoP) è stata preparata in varie lingue. In caso di contestazioni sull'interpretazione, prevarrà sempre la versione inglese.

L'Appendice include informazioni volontarie e complementari in lingua inglese che superano i requisiti di legge (lingua specificata in modo neutrale).

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Guida alla traduzione delle Caratteristiche Essenziali e dei Parametri di Prestazione per gli Annessi

Mechanical resistance and stability (BWR 1)		
Resistenza meccanica e stabilità (BWR 1)		
Characteristic resistance to tension load (static and quasi-static loading):		
Resistenza caratteristica al carico di tensione (carico statico e quasi-statico):		
1	Resistance to steel failure of anchors: Resistenza alla rottura dell'acciaio dell'ancoraggio:	$N_{Rk,s,a}$
2	Resistance to steel failure of the connection between anchors and channel: Resistenza alla rottura dell'acciaio della connessione tra ancoraggio e canale:	$N_{Rk,s,c}$
3	Resistance to steel failure of channel lips and subsequently pullout of channel bolt: Resistenza alla rottura dell'acciaio per flessione locale dell'orlo del canale e conseguente estrazione del bullone testa a martello:	$N_{Rk,s,i}^0 ; S_{1,N}$
4	Resistance to steel failure of channel bolt: Resistenza a rottura dell'acciaio del bullone testa a martello:	$N_{Rk,s}$
5	Resistance to steel failure by exceeding the bending strength of the channel: Resistenza a rottura dell'acciaio per flessione del canale:	$M_{Rk,s,flexi} ; S_{max}$
6	Maximum installation torque moment to avoid damage during installation: Massima coppia di serraggio per evitare danni durante l'installazione:	$T_{inst,g} ; (T_{inst,s})$
7	Resistance to pull-out failure of the anchor: Resistenza alla rottura per sfilamento:	$N_{Rk,p}$
8	Resistance to concrete cone failure: Resistenza alla rottura del cono di calcestruzzo:	$k_{cr,N} ; k_{ucr,N} ; \eta_{cl}$
9	Minimum edge distance, spacing, member thickness to prevent concrete splitting during installation: Distanza dal bordo, interasse, spessore elemento minimo per evitare la rottura per splitting del calcestruzzo durante l'installazione:	$S_{min}, C_{min}, \eta_{min}$
10	Characteristic edge distance and spacing to avoid splitting of concrete under load: Distanza dal bordo e interasse caratteristici per evitare la rottura per splitting del calcestruzzo dovuta ai carichi:	$S_{cr,spi} ; C_{cr,sp}$
11	Resistance to blowout failure- bearing area of head: Resistenza alla rottura per blow-out del calcestruzzo:	A_h
Characteristic resistance to shear load (static and quasi-static loading):		
Resistenza caratteristica al carico di taglio (carico statico e quasi statico):		
12	Resistance to steel failure of channel bolt under shear loading without lever arm: Resistenza alla rottura dell'acciaio del bullone testa a martello sotto azione di taglio senza braccio di leva:	$V_{Rk,s}$
13	Resistance to steel failure by bending of the channel bolt under shear load with lever arm: Resistenza alla rottura dell'acciaio del bullone testa a martello per flessione sotto azione di taglio con braccio di leva:	$M_{Rk,s}^0$
14	Resistance to steel failure of channel lips, steel failure of connection between anchor and channel or steel failure of anchor (shear load in transverse direction): Resistenza alla rottura dell'acciaio per flessione locale dell'orlo del canale, rottura dell'acciaio della connessione tra ancoraggio e canale o rottura dell'acciaio del profilo di ancoraggio (azione di taglio in direzione trasversale):	$V_{Rk,s,ly}^0 ; S_{1,V} ; V_{Rk,s,c,y} ; V_{Rk,s,a,y}$
15	Resistance to steel failure of connection between channel lips and channel bolt (shear load in longitudinal channel axis): Resistenza alla rottura dell'acciaio della connessione tra gli orli del canale e il bullone testa a martello (azione di taglio in direzione longitudinale dell'asse del profilo di ancoraggio):	$V_{Rk,s,l,x}$
16	Factor for sensitivity to installation: Fattore di sensibilità all'installazione:	γ_{inst}
17	Resistance to steel failure of the anchor: Resistenza alla rottura dell'acciaio dell'ancoraggio:	$V_{Rk,s,a,x}$
18	Resistance to steel failure of connection between anchor and channel: Resistenza alla rottura dell'acciaio della connessione tra ancoraggio e canale:	$V_{Rk,s,c,x}$
19	Resistance to concrete pry-out failure: Resistenza alla rottura per pry-out:	k_g
20	Resistance to concrete edge failure: Resistenza alla rottura del bordo di calcestruzzo:	$k_{cr,V} ; k_{ucr,V}$
Characteristic resistance under combined static and quasi-static tension and shear loading		
Resistenza caratteristica sotto azioni statiche e quasi statiche di trazione e taglio		
21	Resistance to steel failure of the anchor channel: Resistenza alla rottura del profilo di ancoraggio:	k_{13}, k_{14}
Characteristic resistance under fatigue tension loading:		
Resistenza caratteristica sotto azioni di trazione di fatica:		
22	Fatigue resistance to steel failure of the whole system (continuous or tri-linear function): Resistenza a fatica per rottura dell'acciaio dell'intero sistema (funzione continua o tri-lineare)	$\Delta N_{Rk,s,0,n}$ ($n=1$ to $n=\infty$)
23	Fatigue limit resistance to steel failure of the whole system: Resistenza limite a fatica per rottura dell'acciaio dell'intero sistema	$\Delta N_{Rk,s,0,\infty}$
24	Fatigue resistance to concrete related failure (exponential function): Resistenza a fatica per rottura relativa al calcestruzzo (funzione esponenziale)	$\Delta N_{Rk,c,0,n} ; \Delta N_{Rk,p,0,n}$ ($n=1$ to $n=\infty$)
25	Fatigue limit resistance to concrete related failure: Resistenza limite a fatica per rottura relativa al calcestruzzo	$\Delta N_{Rk,c,0,\infty} ; \Delta N_{Rk,p,0,\infty}$
26	Displacements: Spostamenti:	$\delta_{N0} ; \delta_{N\infty} ; \delta_{V,y,0} ; \delta_{V,y,\infty}$ $\delta_{V,x,0} ; \delta_{V,x,\infty}$
Safety in case of fire (BWR 2)		
Sicurezza in caso di incendio (BWR 2)		
27	Reaction to fire: Reazione al fuoco:	Class
28	Resistance to fire: Resistenza al fuoco:	$N_{Rk,s,fi} ; V_{Rk,s,fi}$
Durability:		
Durabilità:		
29	Durability: Durabilità:	Description

Specific Part

1 Technical description of the product

The fischer Anchor Channel FES with fischer Channel Bolts FBC is a system consisting of a C-shaped channel profile of steel and at least two metal anchors non-detachably fixed on the channel back and fischer Channel Bolts.

The anchor channel is embedded surface-flush in the concrete. fischer Channel Bolts with appropriate hexagonal nuts and washers are fixed to the channel.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor channel is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor channel of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance under tension load (static and quasi-static loading)	
- Resistance to steel failure of anchors	$N_{Rk,s,a}$ see Annex C1
- Resistance to steel failure of the connection between anchors and channel	$N_{Rk,s,c}$ see Annex C1
- Resistance to steel failure of channel lips and subsequently pull-out of channel bolt	$N_{Rk,s,l}^0$; $S_{L,N}$ see Annex C1
- Resistance to steel failure of channel bolt	$N_{Rk,s}$ see Annex C10
- Resistance to steel failure by exceeding the bending strength of the channel	S_{max} see Annex A5 $M_{Rk,s,flex}$ see Annex C2
- Maximum installation torque to avoid damage during installation	$T_{inst,g}$; $T_{inst,s}$ see Annex B4
- Resistance to pull-out failure of the anchor	$N_{Rk,p}$ see Annex C3
- Resistance to concrete cone failure	h_{ef} see Annex B3 $k_{cr,N}$; $k_{ucr,N}$ see Annex C4
- Minimum edge distances, spacing and member thickness to avoid concrete splitting during installation	s_{min} see Annex A5 c_{min} ; h_{min} see Annex B3
- Characteristic edge distance and spacing to avoid splitting of concrete under load	$S_{cr,sp}$; $c_{cr,sp}$ see Annex C4
- Resistance to blowout failure - bearing area of anchor head	A_h see Annex A4

Essential characteristic	Performance
<p>Characteristic resistance under shear load (static and quasi-static loading)</p> <ul style="list-style-type: none"> - Resistance to steel failure of channel bolt under shear loading without lever arm - Resistance to steel failure by bending of the channel bolt under shear load with lever arm - Resistance to steel failure of channel lips, steel failure of connection between anchor and channel and steel failure of anchor (shear load in transverse direction) - Resistance to steel failure of connection between channel lips and channel bolt (shear load in longitudinal channel axis) - Factor for sensitivity to installation (longitudinal shear) - Resistance to steel failure of the anchor (longitudinal shear) - Resistance to steel failure of connection between anchor and channel (longitudinal shear) - Resistance to concrete pry-out failure - Resistance to concrete edge failure 	<p>$V_{Rk,s}$ see Annex C10</p> <p>$M_{Rk,s}^0$ see Annex C11</p> <p>$V_{Rk,s,l,y}^0 ; s_{l,v} ; V_{Rk,s,c,y} ; V_{Rk,s,a,y}$ see Annex C6</p> <p>$V_{Rk,s,l,x}$ see Annex C8</p> <p>γ_{inst} see Annex C8</p> <p>$V_{Rk,s,a,x}$ see Annex C6</p> <p>$V_{Rk,s,c,x}$ see Annex C6</p> <p>k_8 see Annex C8</p> <p>$k_{cr,v} ; k_{ucr,v}$ see Annex C8</p>
<p>Characteristic resistance under combined tension and shear load (static and quasi-static load)</p> <ul style="list-style-type: none"> - Resistance to steel failure of the anchor channel 	<p>$k_{13} ; k_{14}$ see Annex C9</p>
<p>Characteristic resistance under fatigue tension loading</p> <ul style="list-style-type: none"> - Fatigue resistance to steel failure of the whole system (continuous or tri-linear function, test method A1, A2) - Fatigue limit resistance to steel failure of the whole system (test method B) - Fatigue resistance to concrete related failure (exponential function, test method A1, A2) - Fatigue limit resistance to concrete related failure (test method B) 	<p>No Performance assessed</p> <p>No Performance assessed</p> <p>No Performance assessed</p> <p>No Performance assessed</p>
<p>Displacements (static and quasi-static load)</p>	<p>$\delta_{N0} ; \delta_{N\infty}$ see Annex C5</p> <p>$\delta_{v,y,0} ; \delta_{v,y,\infty} ; \delta_{v,x,0} ; \delta_{v,x,\infty}$ see Annex C9</p>

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Characteristic resistance to fire	$N_{Rk,s,fi}$; $V_{Rk,s,fi}$ see Annex C12

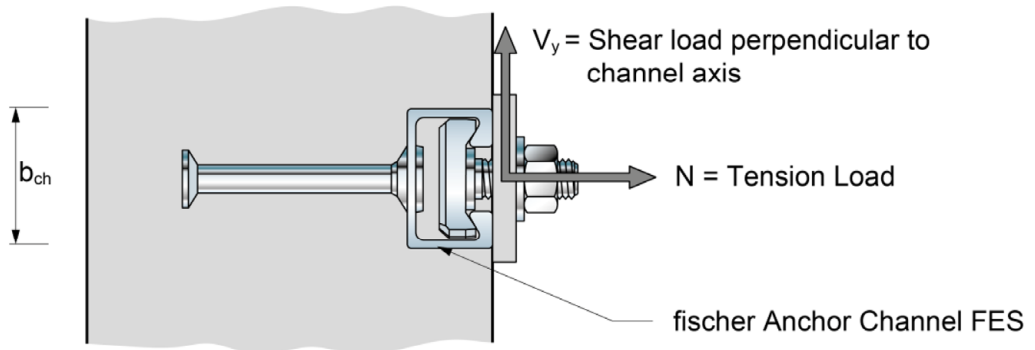
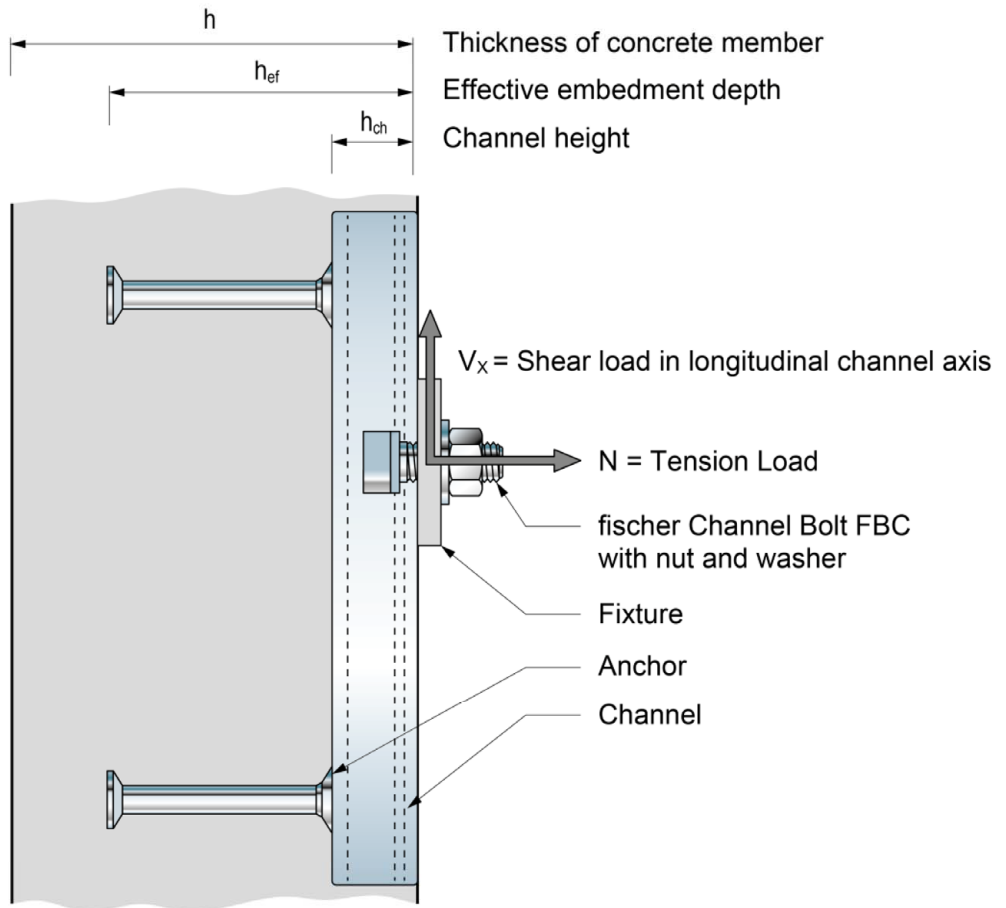
3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

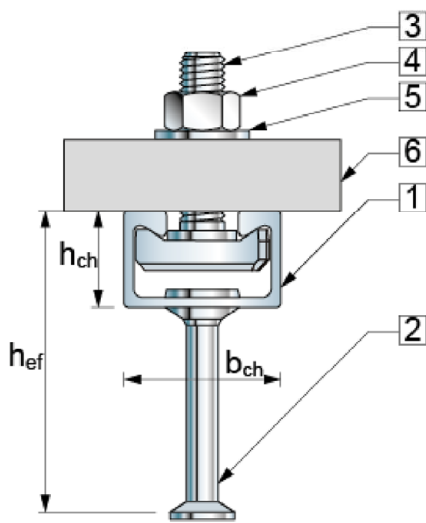
In accordance with EAD No. 330008-03-0601, the applicable European legal act is: [2000/273/EC].

The system to be applied is: 1

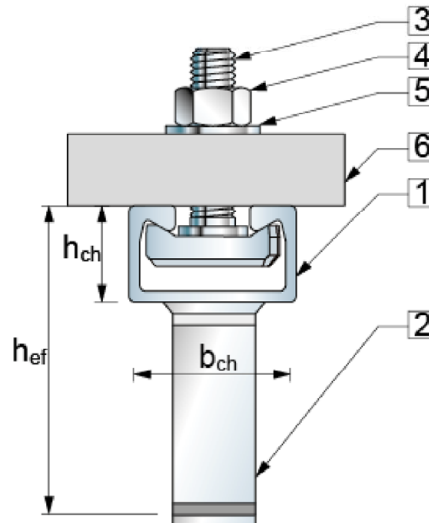


fischer Anchor Channel FES with fischer Channel Bolts FBC

Product Description
 Installed condition



Round Anchor




I-Anchor

fischer Anchor Channel FES

- 1 Channel profile
- 2 Anchor
- 3 Channel bolt
- 4 Hexagonal nut
- 5 Washer
- 6 Fixture

Marking of the fischer anchor channel FES:

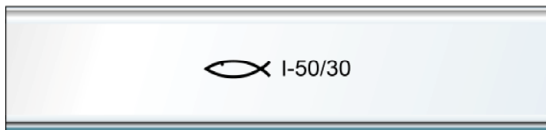
e.g.:  I-50/30

 = Identifying mark of the manufacturer

I = Additional marking for I-anchors
No marking for round anchors


50/30(-P) = Anchor channel size
(29/20; 38/23; 40/22; 50/30; 52/34, 28/15; 38/17; 40/25; 49/30; 54/33)


P = Additional marking for P-version



Stamped into back of channel
Optional: printed on channel web or channel lips
H = Hot rolled channel, C = Cold formed channel
No marking for material acc. Annex A7 Table 6
(Channel profile)

Marking of the fischer channel bolt FBC:

e.g.:  5030 8.8 N

 = Identifying mark of the manufacturer

5030 = Size of channel bolt

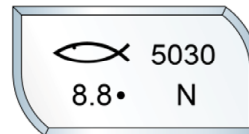
8.8 = Steel grade

A4-70 = Stainless steel

N = Notching channel bolt (if applicable)

• = Electroplated

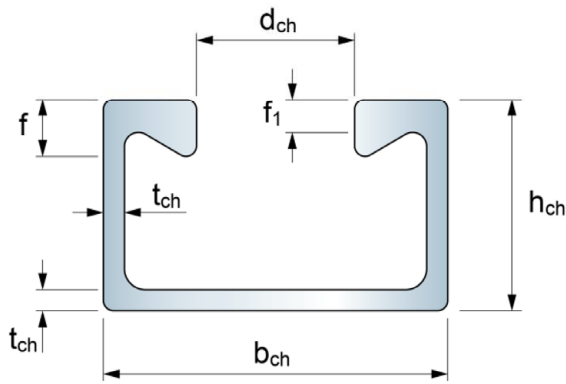
No marking for hot dip galvanized



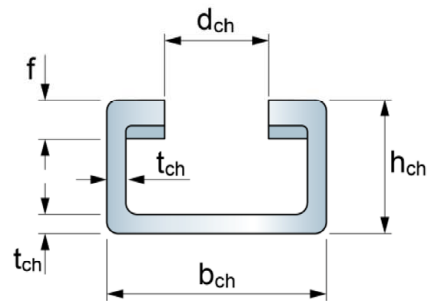
Additional marking of channel bolt (smooth, serrated, notching channel bolt head) according to Annex A6 at the top of thread.

fischer Anchor Channel FES with fischer Channel Bolts FBC

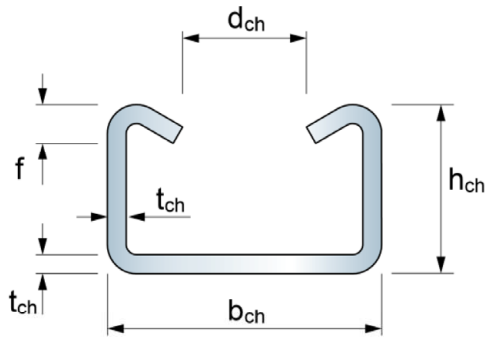
Product Description
Marking and materials



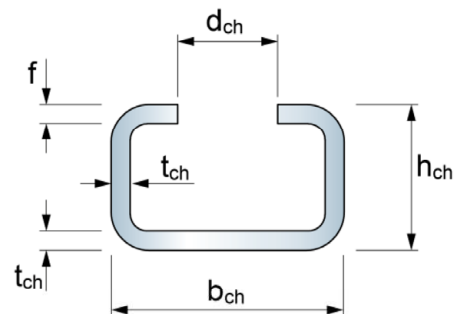
FES-H-(I)-40/22(-P), -50/30(-P), -52/34



FES-H-S-29/20, -38/23 (serrated)



FES-C-40/25, -49/30, -54/33



FES-C-28/15, -38/17

Table 1: Dimensions of hot-rolled and cold-formed channel profile

Anchor Channel FES-	b_{ch} [mm]	h_{ch} [mm]	t_{ch} [mm]	d_{ch} [mm]	f [mm]	f_1 [mm]	I_y [mm ⁴]
C-28/15	28,0	15,5	2,3	12,0	2,3	- ¹⁾	4.280
C-38/17	38,0	17,3	3,0	18,0	3,0	- ¹⁾	8.240
C-40/25	40,0	25,0	2,8	18,0	6,0	- ¹⁾	20.340
C-49/30	50,0	30,0	3,3	22,0	7,0	- ¹⁾	43.080
C-54/33	54,0	33,0	5,0	22,0	8,5	- ¹⁾	74.090
H-S-29/20	30,0	20,0	3,0	14,0	5,2	- ¹⁾	11.150
H-S-38/23	38,0	23,0	3,3	18,0	6,0	- ¹⁾	21.070
H-(I)40/22(-P)	40,0	23,5	2,6	18,0	6,2	3,6	21.660
H-(I)50/30(-P)	50,0	30,0	3,0	22,5	8,1	5,5	54.960
H-(I)-52/34	52,5	34,0	4,0	22,5	11,5	8,3	96.330

¹⁾ This dimension is not available for this product.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Product Description
Dimensions of channels

Annex A3
Appendix 6 / 31

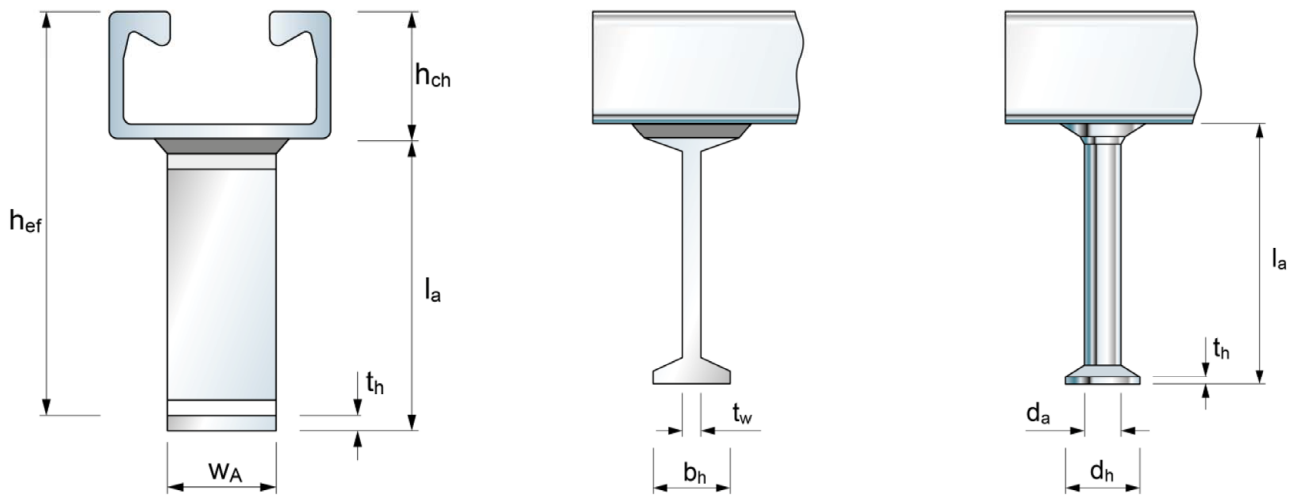


Table 2: Dimensions of anchor (welded I-anchor or forged round anchor)

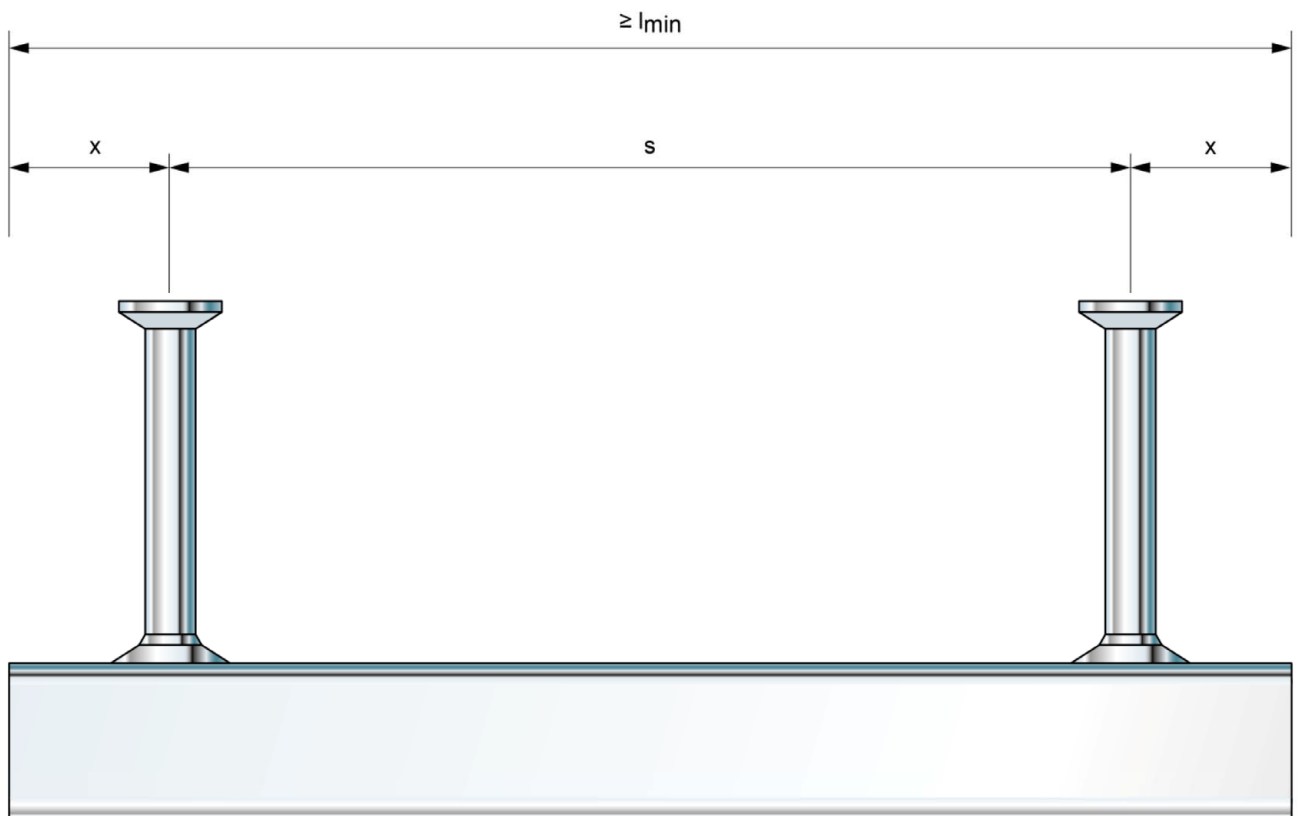
Anchor Channel FES -	I-anchor						Round anchor				
	$l_{a,min}$ [mm]	$t_{w,min}$ [mm]	$b_{h,min}$ [mm]	t_h [mm]	W_A [mm]	$A_{h,min}$ [mm ²]	$l_{a,min}$ [mm]	d_a [mm]	d_h [mm]	t_h [mm]	A_h [mm ²]
C-28/15	- ²⁾						31,0	6	12,0	1,3	85
C-38/17	- ²⁾						60,8	8	16,0	2,0	151
C-40/25	- ²⁾						56,0	8	16,0	2,0	151
C-49/30	- ²⁾						66,0	10	20,0	2,2	236
C-54/33	- ²⁾						124,5	11	24,3	2,5	369
H-S-29/20	- ²⁾						59,5	10	20,0	2,5	236
H-S-38/23	- ²⁾						76,2	10	20,0	2,2	236
H-(I)-40/22	62	5	20	5	20	300	68,5	8	16,0	2,0	151
H-40/22-P	- ²⁾						69,7	10	20,0	2,2	236
H-(I)-50/30	69	5	20	5	25	375	66,2	10	20,0	2,2	236
H-50/30-P	- ²⁾						78,5	11	24,3	2,5	369
H-(I)-52/34	126	5 ¹⁾	20 ¹⁾	5	40	600	123,5	11	24,3	2,5	369

¹⁾ Alternative I-anchor: $t_w = 6$ mm, $b_h = 25$ mm.

²⁾ Product not available.

Table 3: Dimensions of Anchor Channels FES

Anchor channel FES-	Anchor type	S _{min} [mm]	S _{max} [mm]	X _{min} [mm]	X _{max} [mm]	l _{min} [mm]	l _{max} [mm]
C-28/15	round	100	200	25	35	150	6.070
C-38/17							
C-40/25							
C-49/30			250				
C-54/33							
H-S-29/20							
H-S-38/23							
H-(I)-40/22(-P)	round or I	250	35	170			
H-(I)-50/30	round or I						
H-I-52/34	I						
H-50/30-P H-52/34	round						



fischer Anchor Channel FES with fischer Channel Bolts FBC

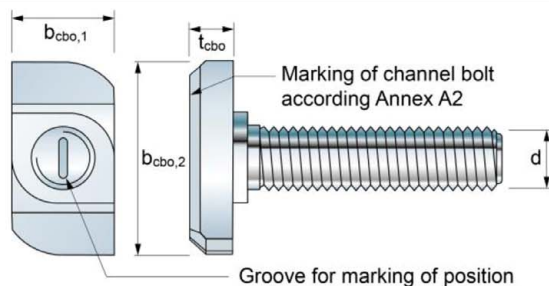
Product Description
Anchor position and channel length

Annex A5
Appendix 8 / 31

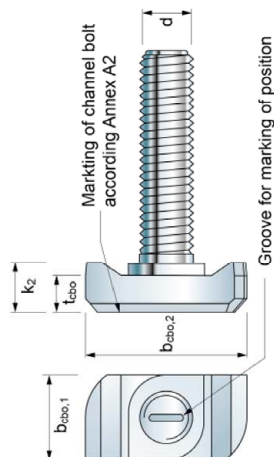
Table 4: Steel grade and corrosion class

Channel Bolt	Carbon steel ¹⁾	Stainless steel ¹⁾
Steel grade	8.8	A4-70
f_{uk} [N/mm ²]	800 / 830	700
f_{yk} [N/mm ²]	640 / 660 ²⁾	450
Finish	G ³⁾ F ⁴⁾	-

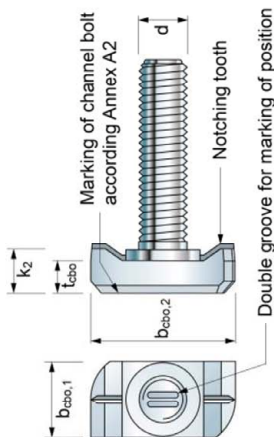
- 1) Material properties according to Annex A7.
- 2) Material properties according to EN ISO 898-1.
- 3) Electroplated.
- 4) Hot-dip galvanized.



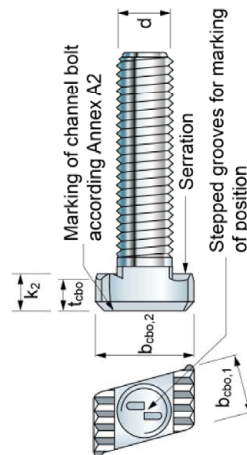
Channel Bolt FBC-28/15, FBC-38/17



Channel Bolt
FBC-40/22, FBC-50/30



Notching Channel Bolt
FBC-N-40/22, FBC-N-50/30



Serrated Channel Bolt
FBC-S-29/20, FBC-S-38/23

Table 5: Dimensions of fischer Channel Bolts FBC and matching fischer Anchor Channels FES

Anchor Channel FES-	Channel Bolt FBC-	Dimensions				
		d [mm]	b _{cbo,1} [mm]	b _{cbo,2} [mm]	t _{cbo} [mm]	k ₂ [mm]
C-28/15	28/15 8.8	8	11,0	22,2	5,0	-
		10			5,0	
		12			7,0	
C-38/17	38/17 8.8	10	16,0	30,0	6,0	- ¹⁾
		12			7,0	- ¹⁾
H-S-29/20	S-29/20 8.8	12	13,0	22,0	6,5	8,0
H-S-38/23 C-38/17	S-38/23 8.8	12	16,7	29,1	5,8	7,3
		16				
H(-I)-40/22(-P) C-40/25	40/22 8.8 40/22 8.8, A4-70 40/22 8.8, A4-70	10	14,0	32,5	8,0	11,0
		12				
		16				
H(-I)-40/22(-P)	N-40/22 8.8	16	17,0	33,0	7,8	10,3
C-49/30 H(-I)-50/30 C-54/33 H(-I)-52/34	50/30 8.8 50/30 8.8, A4-70 50/30 8.8, A4-70 50/30 8.8, A4-70	10	17,1	40,5	9,0	11,5
		12			10,0	12,5
		16			11,0	13,5
		20			12,0	14,5
H(-I)-50/30(-P) H(-I)-52/34	N-50/30 8.8	16	17,5	42,2	12,0	15,5
		20				

¹⁾ This dimension is not available for this product.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Product Description
Channel bolts

Annex A6
Appendix 9 / 31

Table 6: Materials and properties

Component	Carbon steel			Stainless steel
	Mechanical properties	Coating	Coating	Mechanical properties
1	2a	2a	2b	3
Channel profile	1.0038, 1.0044 acc. to EN 10025:2004 1.0976, 1.0979 acc. to EN 10149:2013	Hot dip galvanized ≥ 50 µm acc. to EN ISO 1461:2022		- 2)
Anchor	1.0038, 1.0213, 1.0214 acc. to EN 10025:2004 1.5525, 1.5535 acc. to EN 10263:2017 1.5523	Hot dip galvanized ≥ 50 µm acc. to EN ISO 1461:2022		- 2)
Channel bolt	Steel grade 8.8 acc. to EN ISO 898-1:2013	Electroplated acc. to EN ISO 4042:2018	Hot dip galvanized ≥ 50 µm acc. to EN ISO 10684:2004 + AC:2009	Steel grade 70 according to EN ISO 3506-1: 2020
Plain washer ¹⁾ acc. to EN ISO 7089:2000 and EN ISO 7093- 1:2000	Hardness class A ≥ 200 HV	Electroplated acc. to EN ISO 4042:2018	Hot dip galvanized ≥ 50 µm acc. to EN ISO 10684:2004 + AC:2009	1.4401, 1.4404, 1.4571; 1.4578 according to EN 10088: 2009
Hexagonal nut acc. to EN ISO 4032:2012	Property class 5 or 8 acc. to EN ISO 898-2:2012	Electroplated acc. to EN ISO 4042:2018	Hot dip galvanized ≥ 50 µm acc. to EN ISO 10684:2004 + AC:2009	Property class 70 or 80 according to EN ISO 3506-2: 2020

¹⁾ Not in the scope of delivery.

²⁾ Product not available.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Product Description
Materials

Annex A7
Appendix 10 / 31

Specification of intended use

Anchor channels and channel bolts subject to:

- Static and quasi-static tension and shear perpendicular to the longitudinal axis of the channel for FES in combination with channel bolt FBC.
- Static and quasi-static tension, shear perpendicular to the longitudinal axis of the channel and shear in the direction of the longitudinal axis of the channel for FES-H(-I)-40/22(-P) , FES-H(-I)-50/30(-P) or FES-H(-I)-52/34 in combination with notching channel bolt FBC-N.
- Static and quasi-static tension, shear perpendicular to the longitudinal axis of the channel and shear in the direction of the longitudinal axis of the channel for serrated anchor channels FES-H-S in combination with serrated channel bolts FBC-S.
- Fire exposure: Only for concrete class C20/25 to C50/60.

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C12/15 to C90/105 according to EN 206-1:2000
- Cracked or uncracked concrete.

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (anchor channels and channel bolts according to Annex A7, Table 6, column 2a and 2b, 3).
- Structures subject to internal conditions with usual humidity (e.g. kitchens, bathrooms and laundries in residential buildings, exceptional permanent damp conditions and application under water) (anchor channels and channel bolts according to Annex A7, Table 6, column 2b, 3).

Design:

- Anchor channels are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor channel and channel bolts are indicated on the design drawings (e.g. position of the anchor channel relative to the reinforcement or to supports).
- For static and quasi-static loading as well as fire exposure the anchor channels have to be designed in accordance with EOTA TR 047 "Design of Anchor Channels", March 2018 or EN 1992-4:2018.
- The characteristic resistances are calculated with the minimum effective embedment depth.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Intended Use
Specifications

Annex B1
Appendix 11 / 31

Installation:

- The installation of anchor channels is carried out by appropriately qualified personnel under the supervision of the person responsible for the technical matters on site.
- Use of the anchor channels only as supplied by the manufacturer - without any manipulations, repositioning or exchanging of channel components.
- Cutting of anchor channels is allowed only if pieces according to Annex A5, Table 3 are generated including end spacing x and minimum channel length l_{min} and only to be used in dry internal conditions.
- Installation in accordance with the installation instruction given in Annexes B5, B6, B7 or B8.
- The anchor channels are fixed on the formwork, reinforcement or auxiliary construction such that no movement of the channels will occur during the time of laying the reinforcement and of placing and compacting the concrete.
- The concrete around the head of the anchors is properly compacted. The channels are protected from penetration of concrete into the internal space of the channels.
- Washers may be chosen according to Annex A7 and provided separately by the user.
- Orientating the channel bolt (groove according to Annex B6, B7 and B8) rectangular to the channel axis.
- The required installation torque given in Annex B4 must be applied and must not be exceeded.
- Notching channel bolts FBC-N may be used only once after applying the installation torque $T_{inst,s}$.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Intended Use
Specifications

Annex B2
Appendix 12 / 31

Table 7: Installation parameters

Anchor Channel FES-			C-28/15	C-38/17	H-S-29/20	H-S-38/23	C-40/25 H-40/22 H-40/22-P H-I-40/22	C-49/30 H-50/30 H-50/30-P H-I-50/30	C-54/33 H-52/34 H-I-52/34
Minimum effective embedment depth	$h_{ef,min}$	[mm]	45	76	77	97	79 90 91 79	94 94 106 94	155 155 155
Minimum edge distance	c_{min}		40	50	75	100	50 50 50 50	75 75 75 75	100 100 100
Minimum thickness of concrete member	$h_{min}^{1)}$		70	100	100	100	100 100 100 100	100 100 108 100	160 160 160 170

1) $h_{min} = h_{ef} + t_h + c_{nom}$; c_{nom} nach EN 1992-1-1:2004 + AC:2010.

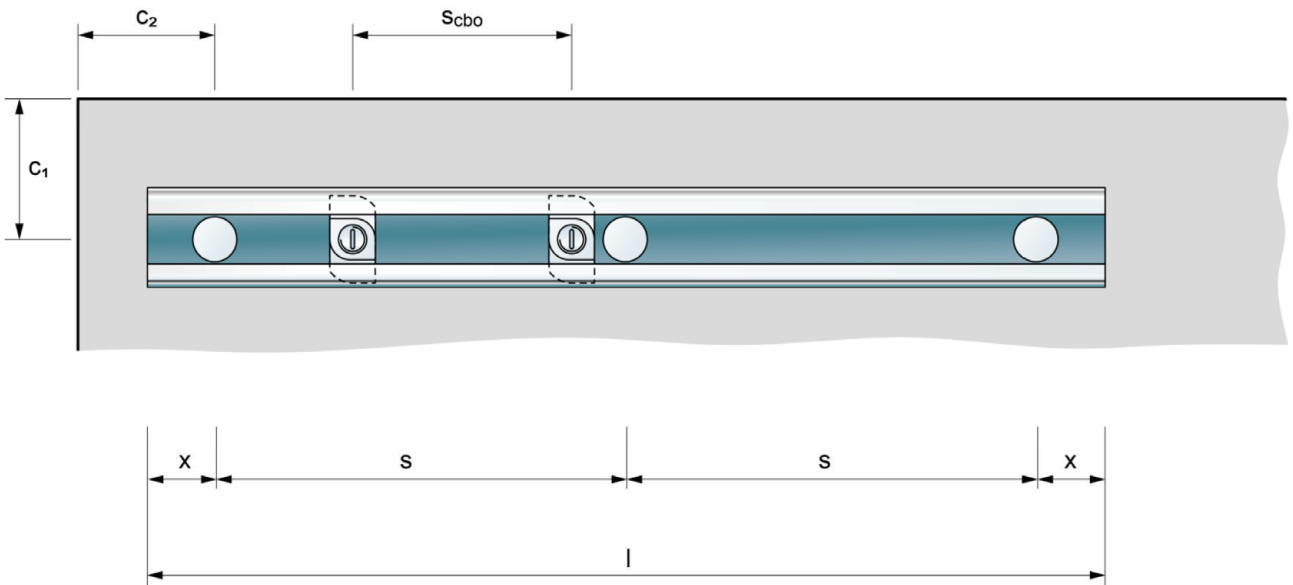


Table 8: Minimum spacing for channel bolts

Channel bolt		M8	M10	M12	M16	M20
Minimum spacing between channel bolts	$S_{cbo,min}$ [mm]	40	50	60	80	100

fischer Anchor Channel FES with fischer Channel Bolts FBC

Intended Use
Installation parameters for fischer Anchor Channels FES

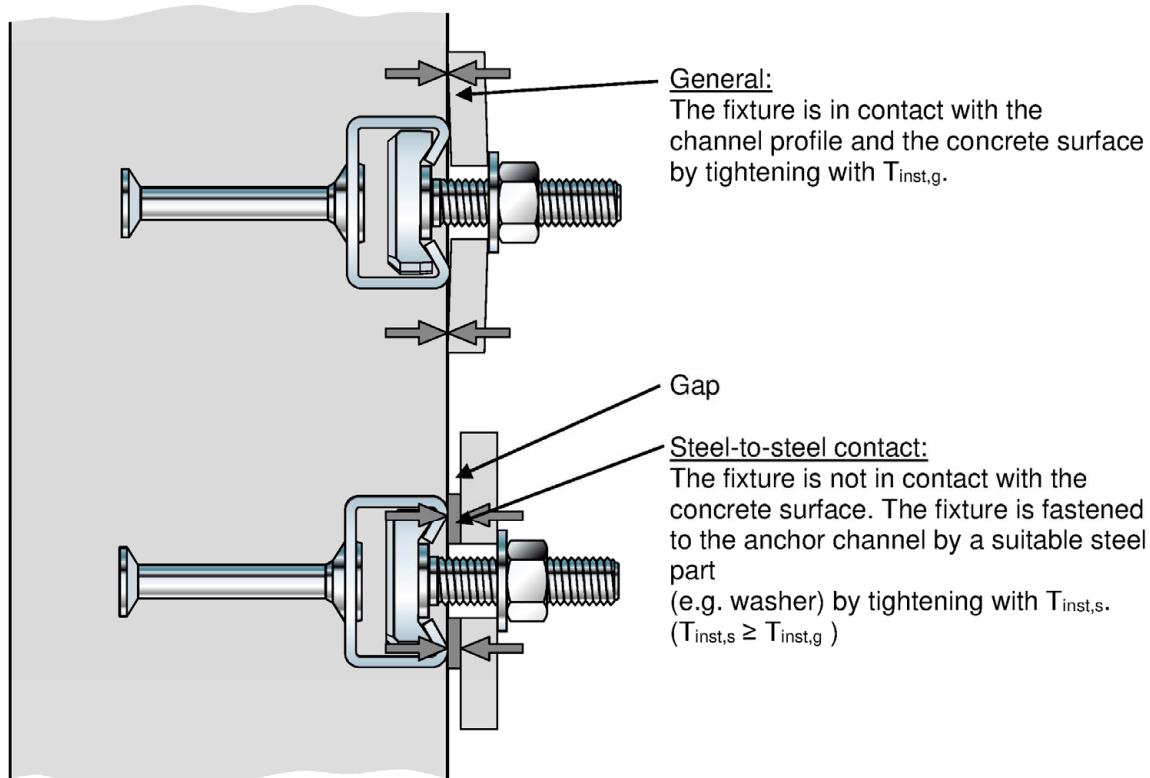
Annex B3
Appendix 13 / 31

Table 9: Required installation torque T_{inst}

fischer Anchor channel FES-	fischer Channel Bolt FBC	Thread diameter	$T_{inst}^{1)}$ [Nm]			
			General		Steel - steel contact	
			$T_{inst,g}$		$T_{inst,s}$	
			8.8	A4-70	8.8	A4-70
C-28/15	28/15	M8	7	-2)	15	-2)
		M10	10	-2)	30	-2)
		M12	13	-2)	45	-2)
C-38/17	38/17	M10	15	-2)	30	-2)
		M12	20	-2)	45	-2)
H-S-29/20	S-29/20	M12	80	-2)	80	-2)
H-S-38/23	S-38/23	M12	80	-2)	80	-2)
		M16	100	-2)	100	-2)
C-38/17		M12	40	-2)	80	-2)
H(-I)-40/22(-P) C-40/25	40/22	M10	15	-2)	30	-2)
		M12	24	24	45	45
		M16	32	32	100	100
	N-40/22	M16	-2)	-2)	200	-2)
C-49/30 H(-I)-50/30(-P) C-54/33 H(-I)-52/34	50/30	M10	15	-2)	30	-2)
		M12	25	25	45	45
		M16	60	60	100	100
		M20	75	75	230	230
H(-I)-50/30(-P), H(-I)-52/34	N-50/30	M16	-2)	-2)	200	-2)
		M20	-2)	-2)	400	-2)

1) T_{inst} must not be exceeded.

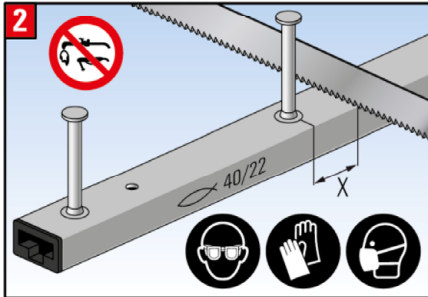
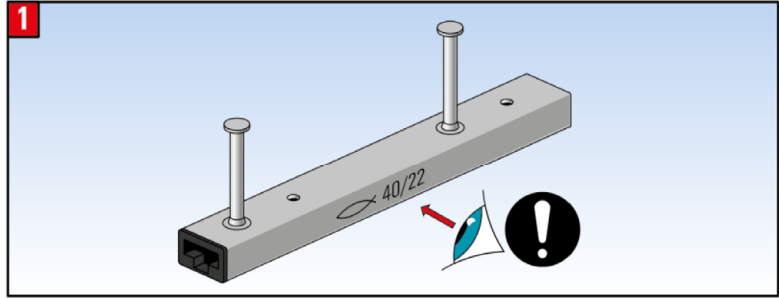
2) Product not available.



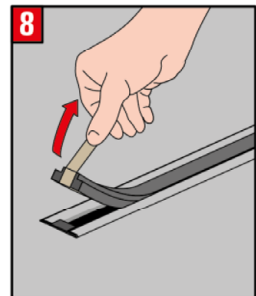
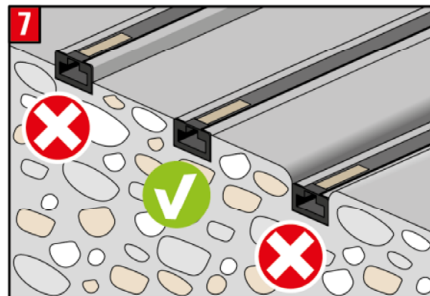
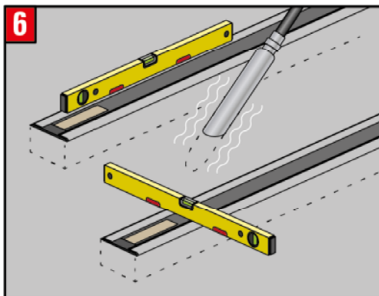
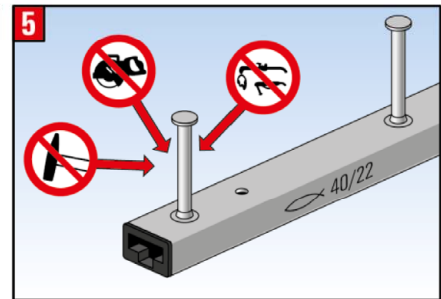
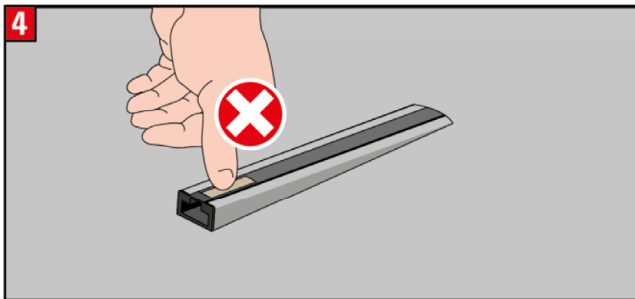
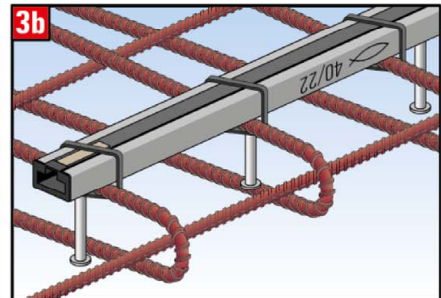
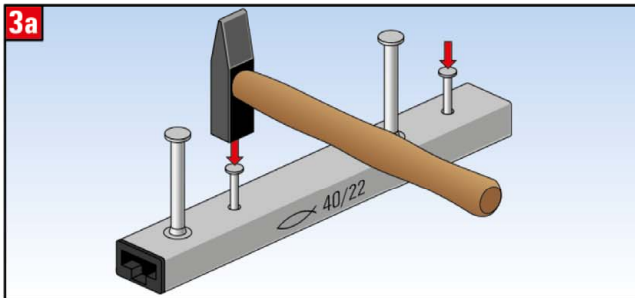
fischer Anchor Channel FES with fischer Channel Bolts FBC

Intended Use
Installation parameters for fischer Channel Bolts FBC

Annex B4
Appendix 14 / 31



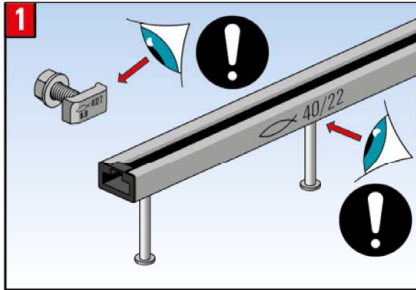
	X	T	T
25-30mm		FES-H-	FES-C-
		S-29/20	28/15
		S-38/23	38/17
		(I)-40/22(-P)	40/25
		(I)-50/30	49/30
35mm		I-52/34	54/33
		50/30-P	-
		52/34	-



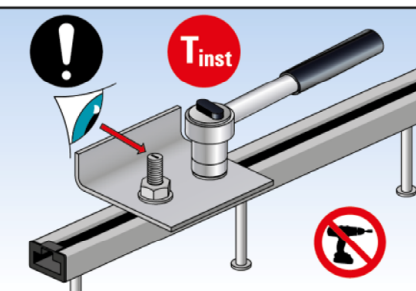
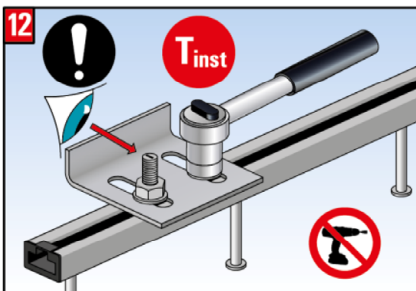
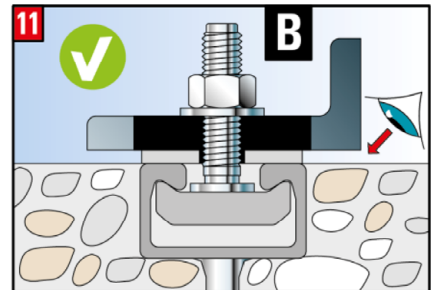
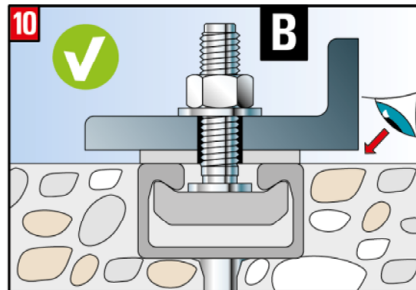
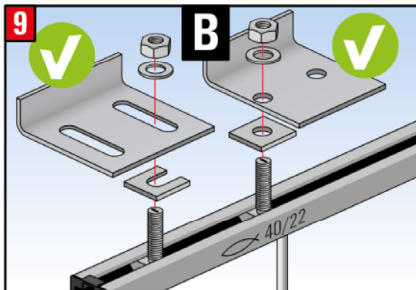
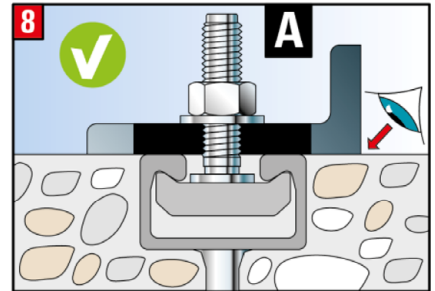
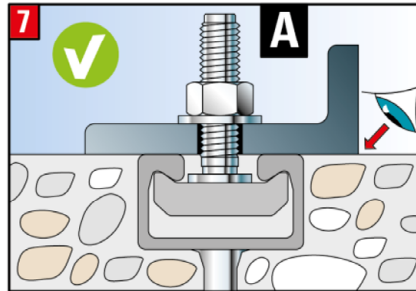
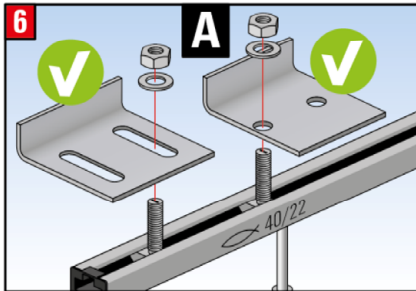
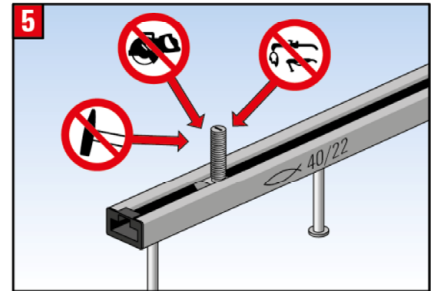
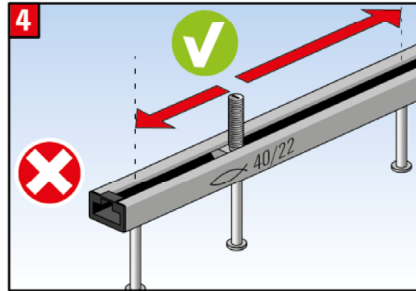
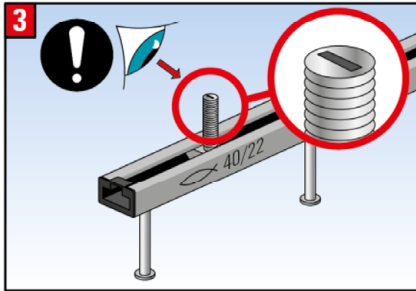
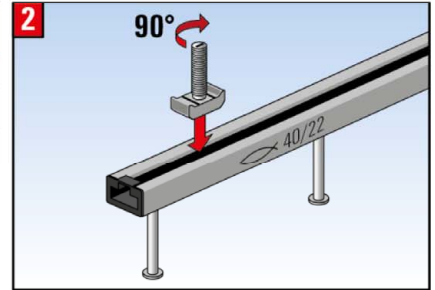
fischer Anchor Channel FES with fischer Channel Bolts FBC

Intended Use
Installation instruction for fischer Anchor Channels FES

Annex B5
Appendix 15 / 31



	↓	T	T
FBC-	FES-H(-)	FES-C-	
2815	-	28/15	
3817	-	38/17	
4022	40/22	40/25	
5030	50/30	49/30	
	52/34	54/33	



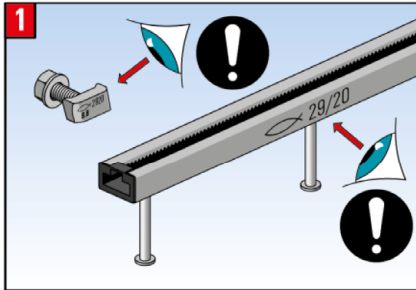
FBC	T _{inst} [Nm]	M8	M10	M12	M16	M20
2815	A	7	10	13	-	-
	B	15	30	45	-	-
3817	A	-	15	20	-	-
	B	-	30	45	-	-
4022	A	-	15	24	32	-
	B	-	30	45	100	-
5030	A	-	15	25	60	75
	B	-	30	45	100	230



T_{inst} must not be exceeded.

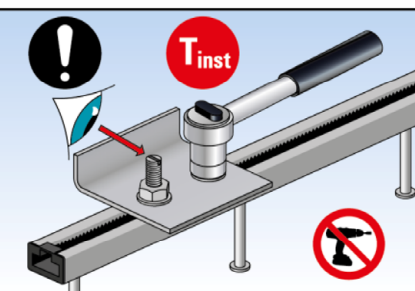
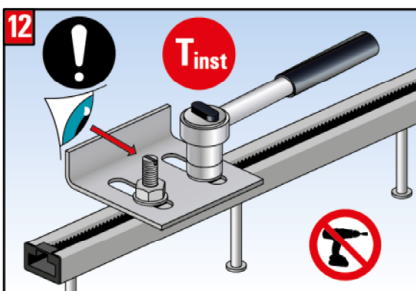
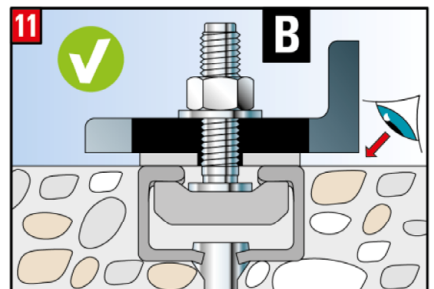
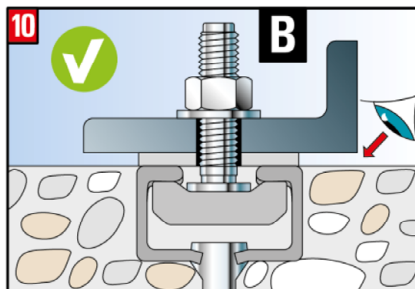
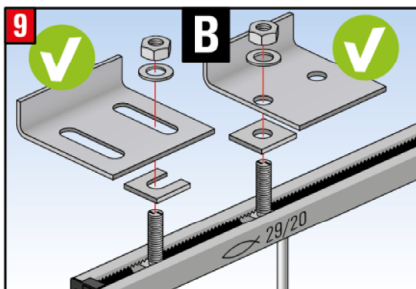
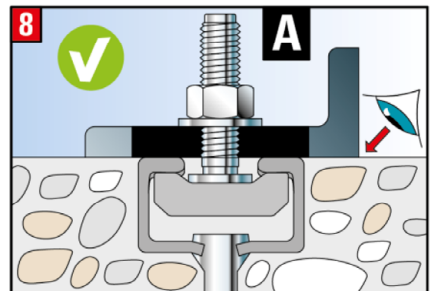
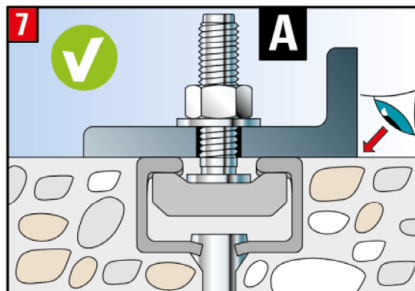
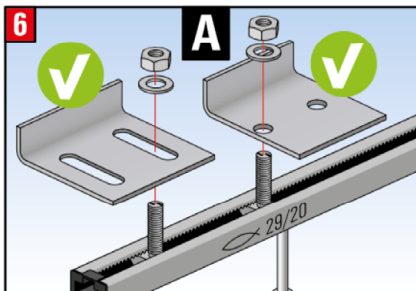
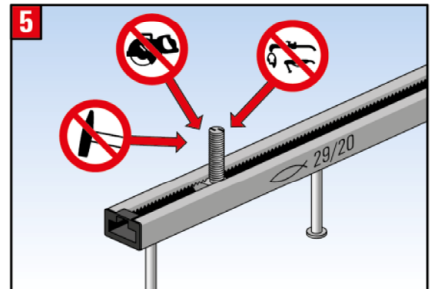
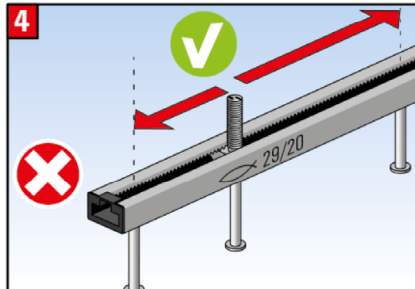
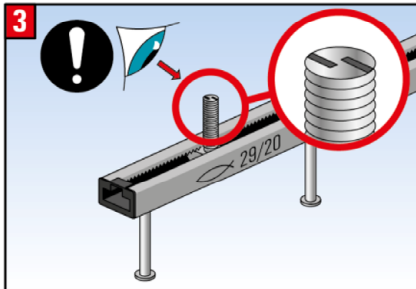
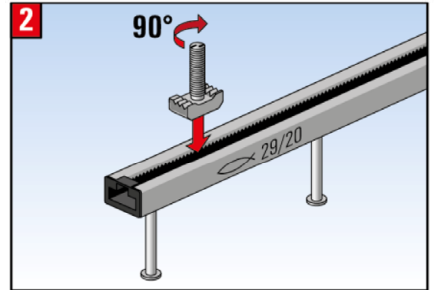
fischer Anchor Channel FES with fischer Channel Bolts FBC

Intended Use
Installation instruction for fischer Channel Bolts FBC

Annex B6
Appendix 16 / 31



			
FBC-S-	FES-H-S-	FES-C-	
2920	29/20	-	
3823	38/23	38/17	



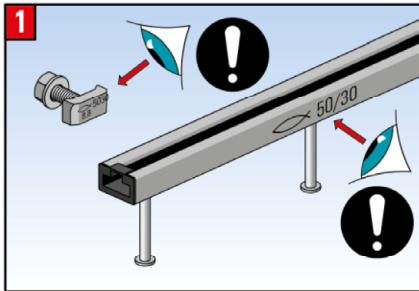
FBC-S-	FES-	T _{inst} [Nm]	M12	M16
2920	H-S-29/20	A	80	-
		B	80	-
3823	H-S-38/23	A	80	100
		B	80	100
	C-38/17	A	40	50
		B	80	100



T_{inst} must not be exceeded.

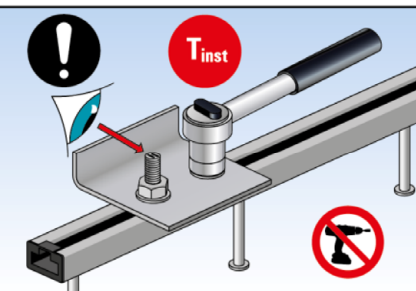
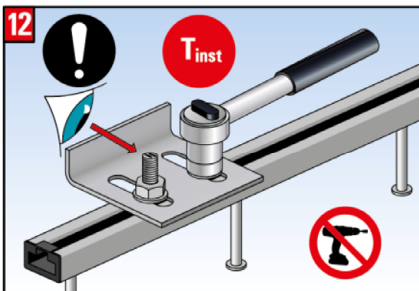
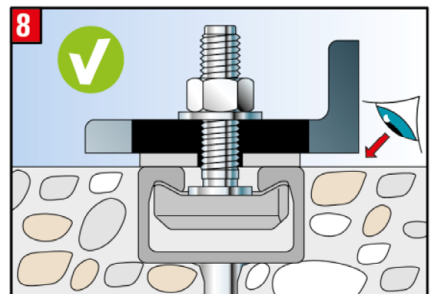
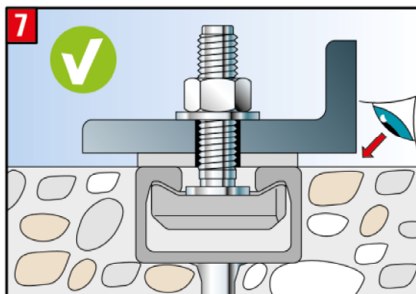
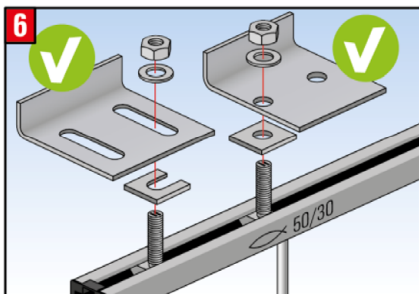
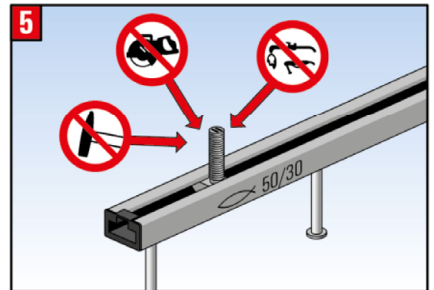
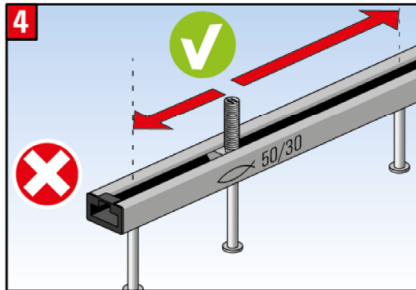
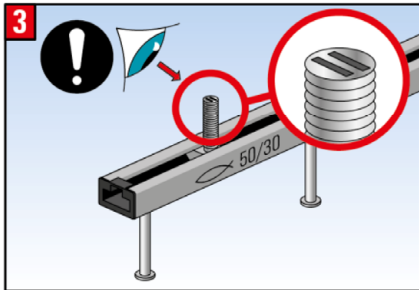
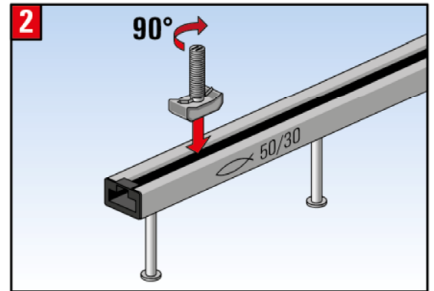
fischer Anchor Channel FES with fischer Channel Bolts FBC

Intended Use
Installation instruction for Serrated fischer Channel Bolts FBC-S

Annex B7
Appendix 17 / 31



		
FBC-N-4022		40/22
FBC-N-5030		50/30 52/34



FBC-N-	FES-	T _{inst} [Nm]		
		M12	M16	M20
4022	H-(I-)40/22(-P)	-	200	-
5030	H-(I-)50/30(-P)	-	200	400
	H-(I-)52/34	-	200	400

T_{inst} must not be exceeded.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Intended Use

Installation instruction for Notching fischer Channel Bolts FBC-N

Annex B8

Appendix 18 / 31

Table 10: Characteristic resistances under tension load – steel failure of hot-rolled anchor channels

Anchor Channel FES-H-			S-29/20	S-38/23	40/22 40/22-P I-40/22	50/30 50/30-P I-50/30	52/34 I-52/34
Steel failure: Anchor							
Characteristic resistance	$N_{Rk,s,a}$ [kN]		31,0	31,0	20,0 42,0 35,0	31,0 44,0 44,0	55,0 70,4
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,8				
Steel failure: Connection between anchor and channel							
Characteristic resistance	$N_{Rk,s,c}$ [kN]		20,2	30,3	20,0 40,1 38,0	31,0 44,0 40,0	55,0 70,4
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,8				
Steel failure: Local flexure of channel lips							
Characteristic spacing of channel bolts for $N_{Rk,s,l}$	$s_{l,N}$ [mm]		60	76	80 80 80	100 100 100	105 105
Characteristic resistance	$N^0_{Rk,s,l}$ [kN]		20,2	30,3	38,0 42,0 38,0	43,0 52,0 43,0	72,0 72,0
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,8				

¹⁾ In absence of other national regulations.

Table 11: Characteristic resistances under tension load – steel failure of cold-formed anchor channels

Anchor Channel FES-C-			28/15	38/17	40/25	49/30	54/33
Steel failure: Anchor							
Characteristic resistance	$N_{Rk,s,a}$ [kN]		9,0	20,0	20,0	31,0	55,0
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,8				
Steel failure: Connection between anchor and channel							
Characteristic resistance	$N_{Rk,s,c}$ [kN]		9,0	18,0	20,0	31,0	55,0
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,8				
Steel failure: Local flexure of channel lips							
Characteristic spacing of channel bolts for $N_{Rk,s,l}$	$s_{l,N}$ [mm]		56	76	80	100	108
Characteristic resistance	$N^0_{Rk,s,l}$ [kN]		9,0	18,0	20,0	31,0	55,0
Partial factor	$\gamma_{Ms}^{1)}$	[-]	1,8				

¹⁾ In absence of other national regulations.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Characteristic resistances under tension load – Steel failure of anchor channel

Annex C1

Appendix 19 / 31

Table 12: Characteristic flexural resistance of hot rolled channels under tension load

Anchor Channel FES-H-			S-29/20	S-38/23	40/22 40/22-P I-40/22	50/30 50/30-P I-50/30	52/34 I-52/34
Steel failure: Flexure of channel							
Characteristic flexural resistance of channel	$M_{Rk,s,flex}$	[Nm]	745	1.241	1.118 1.118 1.118	2.185 2.185 2.185	3.163 3.670
Partial factor	$\gamma_{Ms,flex}^{1)}$	[-]	1,15				

¹⁾ In absence of other national regulations.

Table 13: Characteristic flexural resistance of cold-formed channels under tension load

Anchor Channel FES-C-			28/15	38/17	40/25	49/30	54/33
Steel failure: Flexure of channel							
Characteristic flexural resistance of channel	$M_{Rk,s,flex}$	[Nm]	310	567	915	1.554	2.350
Partial factor	$\gamma_{Ms,flex}^{1)}$	[-]	1,15				

¹⁾ In absence of other national regulations.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance
Characteristic resistances under tension load – Steel failure of anchor channel

Annex C2
Appendix 20 / 31

Table 14: Characteristic resistances under tension load – concrete failure of hot rolled anchor channels

Anchor Channel FES-H-			S-29/20	S-38/23	40/22 I-40/22	50/30 I-50/30	52/34 I-52/34
Concrete failure: Pull-out failure							
Characteristic resistance in cracked concrete C12/15	N _{Rk,p}	[kN]	21,2	21,2	13,6 21,2 27,0	21,2 33,2 33,8	33,2 54,0
Characteristic resistance in uncracked concrete C12/15			29,7	29,7	19,0 29,7 37,8	29,7 46,5 47,3	46,5 75,6
Increasing factor of N _{Rk,p} = N _{Rk,p} (C12/15)*ψ _c	C16/20 C20/25 C25/30 C30/37 C35/45 C40/50 C45/55 C50/60 C55/67 ≥C60/75	ψ _c [-]	1,33 1,67 2,08 2,50 2,92 3,33 3,75 4,17 4,58 5,00				
Partial factor	γ _{Mp} =γ _{Mc} ¹⁾	[-]	1,5				
Concrete failure: Concrete cone failure							
Product factor k ₁	k _{cr,N}	[-]	7,8	8,1	8,0 8,0 7,9	8,1 8,2 8,1	8,7 8,7
	k _{ucr,N}	[-]	11,2	11,6	11,4 11,5 11,2	11,5 11,7 11,5	12,4 12,4
Partial factor	γ _{Mc} ¹⁾	[-]	1,5				
Concrete failure: Splitting							
Characteristic edge distance	c _{cr,sp}	[mm]	231	291	270 273 237	282 318 282	465 465
Characteristic spacing	s _{cr,sp}	[mm]	462	582	540 546 474	564 636 564	930 930
Partial factor	γ _{Msp} = γ _{Mc} ¹⁾	[-]	1,5				

¹⁾ In absence of other national regulations.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Characteristic resistances under tension load – concrete failure of hot rolled anchor channels

Annex C3

Appendix 21 / 31

Table 15: Characteristic resistances under tension load – concrete failure of cold-formed anchor channels

Anchor Channel FES-C-			28/15	38/17	40/25	49/30	54/33
Concrete failure: Pull-out failure							
Characteristic resistance in cracked concrete C12/15	$N_{Rk,p}$	[kN]	7,6	13,6	13,6	21,2	33,2
Characteristic resistance in uncracked concrete C12/15			10,7	19,0	19,0	29,7	46,5
Increasing factor of $N_{Rk,p} = N_{Rk,p}(C12/15) * \psi_c$	C16/20	ψ_c [-]	1,33				
	C20/25		1,67				
	C25/30		2,08				
	C30/37		2,50				
	C35/45		2,92				
	C40/50		3,33				
	C45/55		3,75				
	C50/60		4,17				
	C55/67		4,58				
$\geq C60/75$	5,00						
Partial factor	$\gamma_{Mp} = \gamma_{Mc}^{1)}$	[-]	1,5				
Concrete failure: Concrete cone failure							
Product factor k_1	$k_{cr,N}$	[-]	7,2	7,8	7,9	8,1	8,7
	$k_{ucr,N}$	[-]	10,3	11,2	11,2	11,5	12,4
Partial factor	$\gamma_{Mc}^{1)}$	[-]	1,5				
Concrete failure: Splitting failure							
Characteristic edge distance	$c_{cr,sp}$	[mm]	135	228	237	282	465
Characteristic spacing	$s_{cr,sp}$	[mm]	270	456	474	564	930
Partial factor	$\gamma_{Msp} = \gamma_{Mc}^{1)}$	[-]	1,5				

¹⁾ In absence of other national regulations.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Characteristic resistances under tension load – concrete failure of cold formed anchor channels

Annex C4

Appendix 22 / 31

Table 16: Displacements of hot-rolled anchor channels under tension load

Anchor Channel FES-H-			S-29/20	S-38/23	40/22 40/22-P I-40/22	50/30 50/30-P I-50/30	52/34 I-52/34
Tension load	N	[kN]	8,0	12,0	15,1 16,7 15,1	17,1 20,6 17,1	28,6 28,6
Short-term displacement ¹⁾	δ_{N0}	[mm]	1,4	2,0	2,2 2,5 2,2	1,5 1,8 1,5	1,9 1,9
Long-term displacement ¹⁾	$\delta_{N\infty}$	[mm]	2,8	4,0	4,5 5,0 4,5	2,9 3,5 2,9	3,7 3,7

¹⁾ Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips, bending of the channel and slip of the anchor channel in concrete.

Table 17: Displacements of cold-formed anchor channels under tension load

Anchor Channel FES-C-			28/15	38/17	40/25	49/30	54/33
Zuglast	N	[kN]	3,6	7,1	7,9	12,3	21,8
Kurzzeitverschiebung ¹⁾	δ_{N0}	[mm]	0,7	1,3	1,5	1,4	1,2
Langzeitverschiebung ¹⁾	$\delta_{N\infty}$	[mm]	1,4	2,6	3,0	2,8	2,4

¹⁾ Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips, bending of the channel and slip of the anchor channel in concret.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Characteristic resistance under tension load - displacements

Annex C5

Appendix 23 / 31

Table 18: Characteristic resistances under shear load – steel failure of hot-rolled anchor channels

Anchor Channel FES-H-			S-29/20	S-38/23	40/22 40/22-P I-40/22	50/30 50/30-P I-50/30	52/34 I-52/34
Steel failure: Anchor							
Characteristic resistance	$V_{Rk,s,a,y}$ [kN]		20,2	30,3	40,0 50,8 40,0	60,0 87,9 60,0	100 100
	$V_{Rk,s,a,x}$ [kN]		18,8	18,8	12,0 25,4 22,8	18,6 26,8 24,0	33,0 42,2
Partial factor	γ_{Ms}^1	[-]	1,8				
Steel failure: Connection between anchor and channel							
Characteristic resistance	$V_{Rk,s,c,y}$ [kN]		20,2	30,3	40,0 50,8 40,0	60,0 87,9 60,0	100 100
	$V_{Rk,s,c,x}$ [kN]		12,1	18,2	12,0 25,2 22,8	18,6 26,4 24,0	33,0 42,2
Partial factor	γ_{Ms}^1	[-]	1,8				
Steel failure: Local flexure of channel lips							
Characteristic spacing of channel bolts for $V_{Rk,s,l}$	$s_{l,v}$ [mm]		60	76	80 80 80	100 100 100	108 108
Characteristic resistance	$V_{Rk,s,l,y}^0$ [kN]		20,2	30,3	40,0 50,8 40,0	60,0 87,9 60,0	100 100
Partial factor	γ_{Ms}^1	[-]	1,8				

¹⁾ In absence of other national regulations.

²⁾ No performance assessed.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Characteristic resistance under shear load - Steel failure of hot-rolled anchor channels

Annex C6

Appendix 24 / 31

Table 19: Characteristic resistances under shear load – steel failure of cold-formed anchor channels

Anchor Channel FES-C-			28/15	38/17	40/25	49/30	54/33
Steel failure: Anchor							
Characteristic resistance	$V_{Rk,s,a,y}$ [kN]		9	18	20	31	55
	$V_{Rk,s,a,x}$ [kN]		- ²⁾	- ²⁾	- ²⁾	- ²⁾	- ²⁾
Partial factor	γ_{Ms} ¹⁾	[-]	1,8				
Steel failure: Connection between anchor and channel							
Characteristic resistance	$V_{Rk,s,c,y}$ [kN]		9	18	20	31	55
	$V_{Rk,s,c,x}$ [kN]		- ²⁾	- ²⁾	- ²⁾	- ²⁾	- ²⁾
Partial factor	γ_{Ms} ¹⁾	[-]	1,8				
Steel failure: Local flexure of channel lips							
Characteristic spacing of channel bolts for $V_{Rk,s,l}$	$s_{l,v}$ [mm]		56	76	80	100	108
Characteristic resistance	$V_{Rk,s,l,y}^0$ [kN]		9	18	20	31	55
Partial factor	γ_{Ms} ¹⁾	[-]	1,8				

¹⁾ In absence of other national regulations.

²⁾ No performance assessed.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Characteristic resistance under shear load - Steel failure of cold-formed anchor channels

Annex C7

Appendix 25 / 31

Table 20: Characteristic resistance for shear load in direction of the longitudinal axis of the channel – steel failure

Anchor Channel FES-H-			S-29/20	S-38/23	40/22 40/22-P I-40/22	50/30 50/30-P I-50/30	52/34 I-52/34	
Steel failure: Connection between channel lips and channel bolt								
Characteristic resistance	$V_{Rk,s,l,x}$	[kN]	FBC-S-29/20-M12-8.8	22,5	- ²⁾	- ²⁾	- ²⁾	- ²⁾
			FBC-S-38/23-M12-8.8	- ²⁾	23,2	- ²⁾	- ²⁾	- ²⁾
			FBC-S-38/23-M16-8.8	- ²⁾	30,3	- ²⁾	- ²⁾	- ²⁾
			FBC-N-40/22-M16-8.8	- ²⁾	- ²⁾	14,0	- ²⁾	- ²⁾
			FBC-N-50/30-M16-8.8	- ²⁾	- ²⁾	- ²⁾	10,7	10,7
			FBC-N-50/30-M20-8.8	- ²⁾	- ²⁾	- ²⁾	21,0	21,0
Installation factor	$\gamma_{inst}^{1)}$	[-]	1,2	1,0	1,2	M16: 1,2 M20: 1,4	M16: 1,2 M20: 1,4	

¹⁾ In absence of other national regulations.

²⁾ No performance assessed.

Table 21: Characteristic resistances of the hot-rolled anchor channel under shear load – concrete failure

Anchor Channel FES-H-			S-29/20	S-38/23	40/22 40/22-P I-40/22	50/30 50/30-P I-50/30	52/34 I-52/34
Concrete failure: Pry-out failure							
Product factor	k_8	[-]	2,0	2,0	2,0	2,0	2,0
Partial factor	$\gamma_{Mc}^{1)}$	[-]	1,5				
Concrete failure: Concrete edge failure							
Product factor k_{12}	$k_{cr,v}$	[-]	5,6	5,6	7,5	7,5	7,5
	$k_{ucr,v}$	[-]	7,8	7,8	10,5	10,5	10,5
Partial facto	$\gamma_{Mc}^{1)}$	[-]	1,5				

¹⁾ In absence of other national regulations.

Table 22: Characteristic resistances of the cold-formed anchor channel under shear load – concrete failure

Anchor Channel FES-C			28/15	38/17	40/25	49/30	54/33
Concrete failure: Pry-out failure							
Product factor	k_8	[-]	1	2	2	2	2
Partial factor	$\gamma_{Mc}^{1)}$	[-]	1,5				
Concrete failure: Concrete edge failure							
Product factor k_{12}	$k_{cr,v}$	[-]	5,8	6,9	7,5	7,5	7,5
	$k_{ucr,v}$	[-]	8,1	9,7	10,5	10,5	10,5
Partial factor	$\gamma_{Mc}^{1)}$	[-]	1,5				

¹⁾ In absence of other national regulations.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance
Characteristic resistance under shear load

Annex C8
Appendix 26 / 31

Table 23: Displacements under shear load

Anchor Channel FES-			C-28/15	C-38/17	H-S-29/20	H-S-38/23	C-40/25 H-40/22 H-40/22-P H-I-40/22	C-49/30 H-50/30 H-50/30-P H-I-50/30	C-54/33 H-52/34 H-I-52/34
Shear load perpendicular to the longitudinal axis of the channel	V_y	[kN]	3,6	7,1	8,0	12,0	7,9 15,9 20,2 15,9	12,3 23,8 34,9 23,8	21,8 39,7 39,7
Short-term displacement ¹⁾	$\delta_{V,y,0}$	[mm]	0,7	1,3	1,4	2,0	1,5 2,1 2,2 2,1	1,4 3,7 2,1 3,7	1,2 4,0 4,0
Long-term displacement ¹⁾	$\delta_{V,y,\infty}$	[mm]	1,1	2,0	2,1	3,0	2,3 3,2 3,3 3,2	2,1 5,5 3,2 5,5	1,8 5,9 5,9
Shear load in direction of the longitudinal axis of the channel	V_x	[kN]	- ³⁾	- ³⁾	6,6	12,0	- ³⁾ 4,6 4,6 4,6	- ³⁾ 4) 4) 4)	- ³⁾ 4) 4)
Short-term displacement ²⁾	$\delta_{V,x,0}$	[mm]	- ³⁾	- ³⁾	0,6	0,8	- ³⁾ 0,9 0,9 0,9	- ³⁾ 5) 5) 5)	- ³⁾ 5) 5)
Long-term displacement ²⁾	$\delta_{V,x,\infty}$	[mm]	- ³⁾	- ³⁾	0,9	1,3	- ³⁾ 1,4 1,4 1,4	- ³⁾ 6) 6) 6)	- ³⁾ 6) 6)

¹⁾ Displacements in midspan of the anchor channel, including slip of channel bolt, deformation of channel lips and slip of the anchor channel in concrete.

²⁾ Displacements of the anchor channel, including slip of channel bolt, deformation of channel lips and slip of the anchor channel in concrete.

³⁾ No performance assessed.

⁴⁾ For FBC-N-5030-M16 $V_x = 3,5$ kN, for FBC-N-5030-M20 $V_x = 6,7$ kN.

⁵⁾ For FBC-N-5030-M16 $\delta_{V,x,0} = 0,4$ mm, for FBC-N-5030-M20 $\delta_{V,x,0} = 0,1$ mm.

⁶⁾ For FBC-N-5030-M16 $\delta_{V,x,\infty} = 0,6$ mm, for FBC-N-5030-M20 $\delta_{V,x,\infty} = 0,2$ mm.

Table 24: Characteristic resistances under combined tension and shear load

Anchor Channel FES-			C-28/15	C-38/17	H-S-29/20	H-S-38/23	C-40/25 H-40/22 H-40/22-P H-I-40/22	C-49/30 H-50/30 H-50/30-P H-I-50/30	C-54/33 H-52/34 H-I-52/34
Steel failure: Local flexure of channel lips and flexure of channel									
Product factor	k_{13}	[-]	according to EN 1992-4:2018, 7.4.3.1						
Steel failure: Anchor and connection between anchor and channel									
Product factor	k_{14}	[-]	according to EN 1992-4:2018, 7.4.3.1						

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Displacement under shear load, characteristic resistance under combined tension and shear load

Annex C9

Appendix 27 / 31

Table 25: Characteristic resistances under tension and shear load – steel failure of channel bolts

Channel bolt thread diameter				M8	M10	M12	M16	M20
Steel failure: Channel bolt								
Characteristic resistance	FBC-28/15	$N_{Rk,s}$	[kN]	29,2	33,0	45,1	-2)	-2)
	FBC-38/17			-2)	46,4	67,4	-2)	-2)
	FBC-S-29/20			-2)	-2)	48,5	-2)	-2)
	FBC-S-38/23			-2)	-2)	67,4	71,5	-2)
	FBC-40/22			-2)	46,4	55,1	82,2	-2)
	FBC-N-40/22			-2)	-2)	-2)	100,9	-2)
	FBC-50/30			-2)	46,4	67,4	96,5	127,2
	FBC-N-50/30			-2)	-2)	-2)	113,5	134,0
Partial factor		γ_{Ms} ¹⁾	[-]	1,5				
Steel failure: Channel bolt A4-70								
Characteristic resistance	FBC-40/22-A4-70	$N_{Rk,s}$	[kN]	-2)	-2)	54,9	102,8	-2)
	FBC-50/30-A4-70			-2)	-2)	59,0	82,8	163,1
Partial factor		γ_{Ms} ¹⁾	[-]	1,87				
Characteristic shear resistance 8.8		$V_{Rk,s}$	[kN]	14,6	23,2	33,7	62,8	98,0
Characteristic shear resistance A4-70				-2)	-2)	35,4	65,9	102,9
Partial factor (shear loads 8.8)		γ_{Ms} ¹⁾	[-]	1,25				
Partial factor (shear loads A4-70)		γ_{Ms} ¹⁾	[-]	1,56				

¹⁾ In absence of other national regulations.

²⁾ No performance assessed.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Characteristic resistances under tension and shear load of channel bolts

Annex C10

Appendix 28 / 31

Table 26: Characteristic resistances under shear load with lever arm – steel failure of channel bolts

Channel bolt ²⁾ thread diameter				M8	M10	M12	M16	M20	
Steel failure									
Characteristic flexural resistance	M ⁰ _{Rk,s}	[Nm]	FBC-(S-) (N-)	8.8	30,0	59,8	104,8	266,4	519,3
				A4-70	- ²⁾	- ²⁾	91,7	233,1	454,4
Partial factor	γ _{MS} ¹⁾	[-]	FBC-(S-) (N-)	8.8	1,25				
				A4-70	1,56				
Internal lever arm	a	[mm]	FBC-28/15	8.8	16,7	18,1	19,4	- ³⁾	- ³⁾
			FBC-38/17	8.8	- ³⁾	22,7	24,0	- ³⁾	- ³⁾
			FBC-S-29/20	8.8	- ³⁾	- ³⁾	20,0	- ³⁾	- ³⁾
			FBC-S-38/23	8.8	- ³⁾	- ³⁾	23,7	25,7	- ³⁾
			FBC-40/22	8.8	- ³⁾	23,5	24,8	26,8	- ³⁾
			FBC-N-40/22	8.8	- ³⁾	- ³⁾	- ³⁾	26,9	- ³⁾
			FBC-50/30	8.8	- ³⁾	27,7	29,0	31,0	33,3
			FBC-N-50/30	8.8	- ³⁾	- ³⁾	- ³⁾	31,5	33,9
			FBC-40/22	A4-70	- ³⁾	- ³⁾	24,7	26,7	- ³⁾
FBC-50/30	A4-70	- ³⁾	- ³⁾	28,8	30,9	33,1			

¹⁾ In absence of other national regulations.

²⁾ Materials according to Annex A7, Table 6.

³⁾ No performance assessed.

The characteristic flexure resistance according to Table 26 is limited as follows:

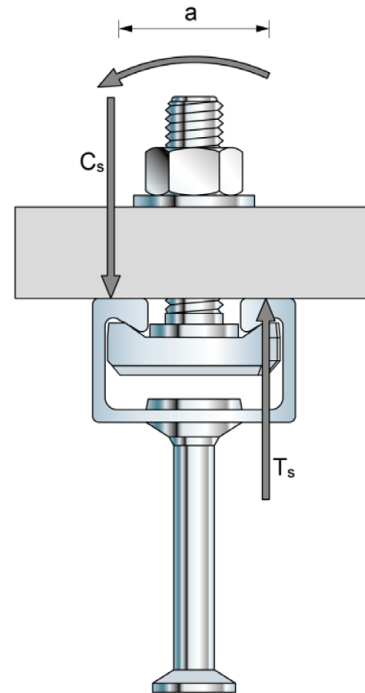
$$M^{0}_{Rk,s} \leq 0,5 \cdot N^{0}_{Rk,s,l} \cdot a \quad (N^{0}_{Rk,s,l} \text{ according to Annex C1, Table 10})$$

$$M^{0}_{Rk,s} \leq 0,5 \cdot N_{Rk,s} \cdot a \quad (N_{Rk,s} \text{ according to Annex C5, Table 18})$$

a = Internal lever arm according to Table 26

T_s = Tension force acting on the channel lips

C_s = Compression force acting on the channel lips



fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance

Characteristic resistances under shear load of channel bolts

Annex C11

Appendix 29 / 31

Table 27: Characteristic resistance under fire exposure – steel failure

Channel bolt thread diameter				M8	M10	M12	M16	M20	
Steel failure:				Anchor, connection between anchor and channel, local flexure of channel lips, channel bolts					
Characteristic resistance under fire exposure	FES-H-S-29/2	FBC-S-29/20	R30 R60 R90 R120	$N_{Rk,s,fi} = V_{Rk,s,fi}$ [kN]	- 2)	- 2)	2,5 2,4 1,7 1,4	- 2)	- 2)
	FES-H-S-38/23	FBC-S-38/23	R30 R60 R90 R120		- 2)	- 2)	- 2)	4,5 3,4 2,3 1,7	- 2)
	FES-H(-I)-40/22	FBC-40/22	R30 R60 R90 R120		- 2)	1,3 1,0 0,7 0,6	2,0 1,7 1,4 1,3	4,5 3,4 2,3 1,7	- 2)
	FES-H(-I)-50/30	FBC(-N)-50/30	R30 R60 R90 R120		- 2)	1,3 1,0 0,7 0,6	2,0 1,7 1,4 1,3	5,2 4,2 3,2 2,7	5,2 4,2 3,2 2,7
	FES-H(-I)-52/34	FBC(-N)-50/30	R30 R60 R90 R120		- 2)	1,3 1,0 0,7 0,6	2,0 1,7 1,4 1,3	5,2 4,2 3,2 2,7	8,0 6,5 5,0 4,2
	FES-C-28/15	FBC-28/15	R30 R60 R90 R120		0,6 0,6 0,5 0,4	1,3 1,0 0,7 0,6	1,3 1,0 0,7 0,6	- 2)	- 2)
	FES-C-38/17	FBC-38/17 FBC-S-38/23-M16	R30 R60 R90 R120		- 2)	1,3 1,0 0,7 0,6	1,3 1,0 0,7 0,6	3,5 2,8 1,8 1,3	- 2)
	FES-C-40/25	FBC-40/22	R30 R60 R90 R120		- 2)	1,8 1,5 1,1 0,8	3,0 2,4 1,7 1,4	3,5 2,8 1,8 1,3	- 2)
	FES-C-49/30	FBC-50/30	R30 R60 R90 R120		- 2)	1,3 1,0 0,7 0,6	2,9 2,4 1,8 1,6	3,1 2,5 1,9 1,6	3,1 2,5 1,9 1,6
	FES-C-54/33	FBC-50/30	R30 R60 R90 R120		- 2)	1,3 1,0 0,7 0,6	2,9 2,4 1,8 1,6	3,1 2,5 1,9 1,6	3,1 2,5 1,9 1,6
Partial factor			$\gamma_{Ms,fi}^{1)}$	[-]	1,0				

¹⁾ In absence of other national regulations.

²⁾ No performance assessed.

fischer Anchor Channel FES with fischer Channel Bolts FBC

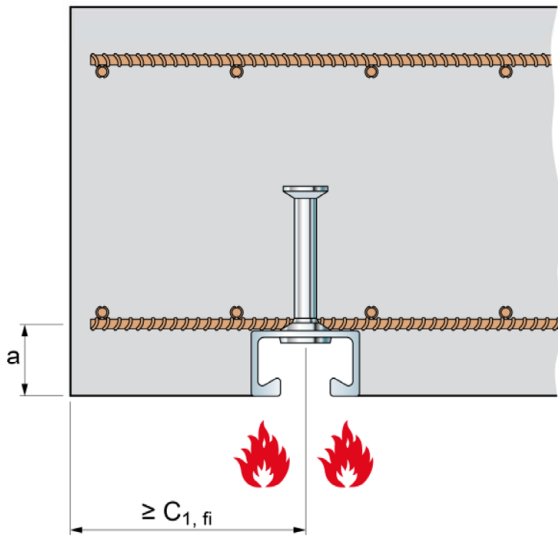
Performance
Characteristic resistance under fire exposure

Annex C12

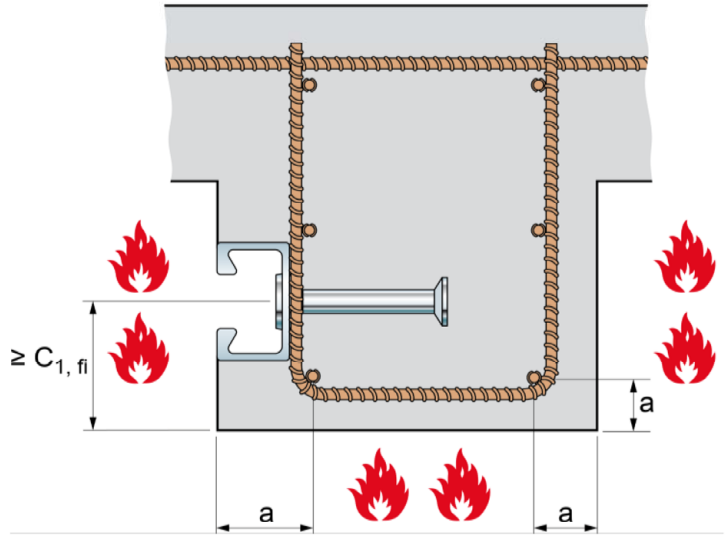
Appendix 30 / 31

Table 28: Minimum axis distance under fire exposure

Anchor Channel FES-			C-28/15	C-38/17	H-S-29/20	H-S-38/23	C-40/25 H-40/22 H-40/22-P H-I-40/22	C-49/30 H50/30 H-50/30-P H-I-50/30	C-54/33 H-52/34 H-I-52/34
Minimum axis distance	R30	a [mm]	35	35	35	35	35	35	50
	R60		35	35	35	35	35	35	50
	R90		45	45	45	45	45	45	50
	R120		60	60	60	60	60	60	65



Fire exposure from one side only.



Fire exposure from more than one side.

fischer Anchor Channel FES with fischer Channel Bolts FBC

Performance
Characteristic resistance under fire exposure

Annex C13
Appendix 31 / 31