

## DÉCLARATION DES PERFORMANCES

### DoP 0238

pour le système d'injection fischer FIS V Zero (fixation à scellement pour utilisation dans le béton)

FR

1. Code d'identification unique du type de produit: **DoP 0238**
2. Usage(s) prévu(s): **Fixation dans du béton fissuré ou non fissuré, voir annexes, en particulier les annexes B1 - B10.**
3. Fabricant: **fischerwerke GmbH & Co. KG, Otto-Hahn-Straße 15, 79211 Denzlingen, Allemagne**
4. Mandataire: -
5. Système(s) d'évaluation et de vérification de la constance des performances: **1**
6. Document d'évaluation européen: **EAD 330499-01-0601, Edition 04/2020**  
Evaluation Technique Européenne: **ETA-20/0572; 2021-04-28**  
Organisme d'évaluation technique: **DIBt- Deutsches Institut für Bautechnik**  
Organisme(s) notifié(s): **2873 TU Darmstadt**
7. Performance(s) déclarée(s):  
**Résistance mécanique et stabilité (BWR 1)**  
**Résistance caractéristique à la charge de traction (charge statique et quasi-statique):**  
Résistance à la rupture de l'acier (charge de traction): Annexes C1 - C3  $E_s = 210\ 000\ \text{MPa}$   
Résistance à la rupture par extraction glissement: et rupture du cône béton: Annexes C4 - C7  $\tau_{Rk,100} = \text{NPD}$   
Résistance à la rupture du cône béton: Annexe C4  
Distance au bord pour éviter la rupture par fendage sous charge: Annexe C4  
Robustesse: Annexes C4 - C7  
Couple de serrage maxi: Annexes B3, B4, B6  
Distance au bord et entraxe mini: Annexes B3 - B6  
  
**Résistance caractéristique à la charge de cisaillement (charge statique et quasi-statique):**  
Résistance à la rupture de l'acier: Annexes C1 - C3  
Résistance à la rupture par effet de levier: Annexe C4  
Résistance à la rupture du béton en bord de dalle: Annexe C4  
  
**Résistance caractéristique et déplacements pour les catégories de performance sismique C1 et C2:**  
Résistance à la charge de traction, catégorie C1: NPD  
Résistance à la charge de traction, catégorie C2: NPD  
Résistance à la charge de cisaillement, catégorie C1: NPD  
Résistance à la charge de cisaillement, catégorie C2: NPD  
Facteur espace annulaire: NPD  
  
**Déplacements sous charge à court et long terme:**  
Déplacements sous charge à court et long terme: Annexes C8, C9  
  
**Hygiène, santé et environnement (BWR 3)**  
Contenu, émission et/ou rejet de substances dangereuses: NPD -
8. Documentation technique appropriée et/ou documentation technique spécifique: -

Les performances du produit identifié ci-dessus sont conformes aux performances déclarées. Conformément au règlement (UE) no 305/2011, la présente déclaration des performances est établie sous la seule responsabilité du fabricant mentionné ci-dessus.

Signé pour le fabricant et en son nom par:



Dr. Oliver Geibig, Directeur Général Business Units & Ingénierie  
Tumlingen, 2021-05-12



Jürgen Grün, Directeur Général Chimie & Qualité

Cette DoP a été préparée en plusieurs langues. En cas de différend relatif à l'interprétation, la version anglaise prévaut.

L'annexe comprend des informations volontaires et complémentaires en langue anglaise dépassant les exigences légales (spécifiées de manière neutre).

## Specific Part

### 1 Technical description of the product

The Fischer injection system FIS V Zero is a bonded fastener consisting of an injection cartridge with injection mortar FIS V Zero and a steel element according to Annex A.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1 to C 7, B 3 to B 6
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1 to C 4
Displacements under short-term and long-term loading	See Annex C 8 to C 9
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

#### 3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

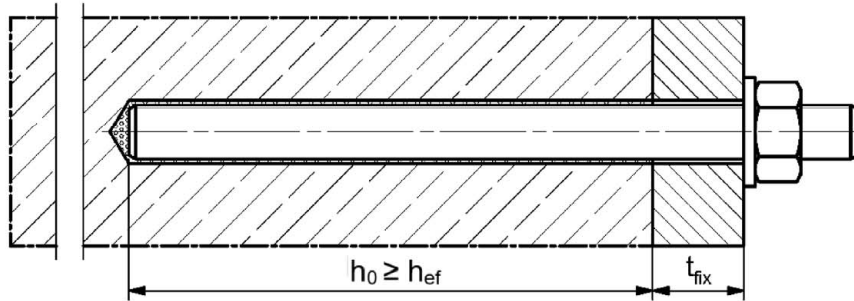
In accordance with the European Assessment Document EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

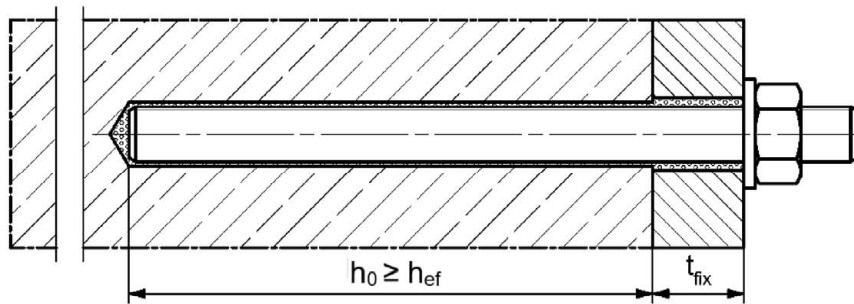
# Installation conditions part 1

## fischer anchor rod

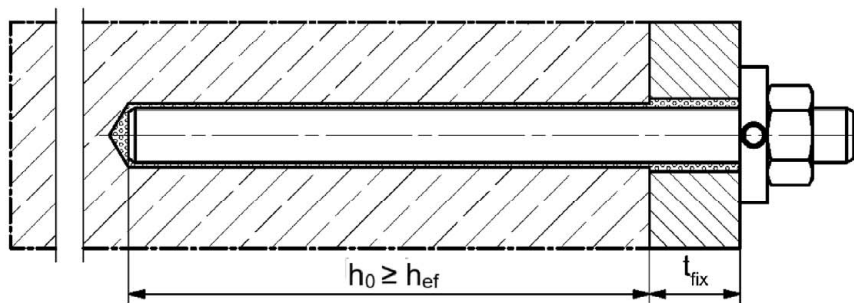
### Pre-positioned installation



### Push through installation (annular gap filled with mortar)



### Pre-positioned or push through installation with subsequently injected fischer filling disc (annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth

$h_{ef}$  = effective embedment depth

$t_{fix}$  = thickness of fixture

fischer injection system FIS V Zero

**Product description**  
Installation conditions part 1

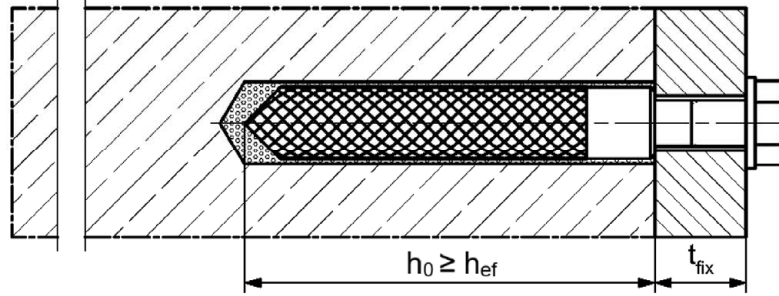
**Annex A 1**

Appendix 2 / 26

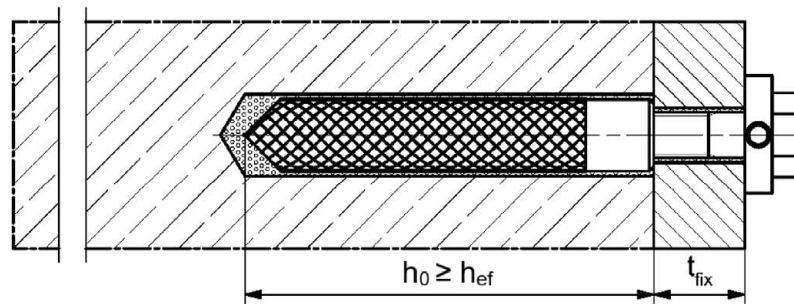
## Installation conditions part 2

### fischer internal threaded anchor RG M I

#### Pre-positioned installation



#### Pre-positioned installation with subsequently injected fischer filling disc (annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth

$h_{ef}$  = effective embedment depth

$t_{fix}$  = thickness of fixture

fischer injection system FIS V Zero

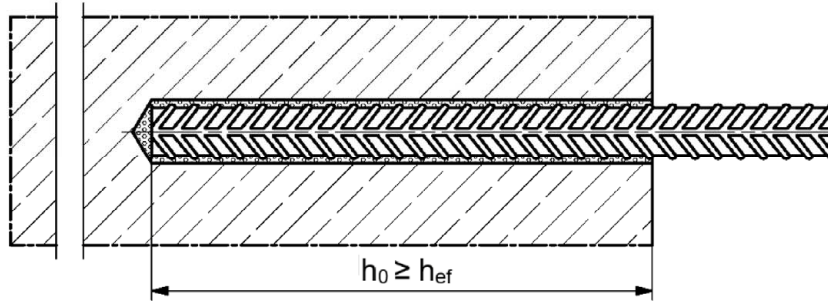
**Product description**  
Installation conditions part 2

**Annex A 2**

Appendix 3 / 26

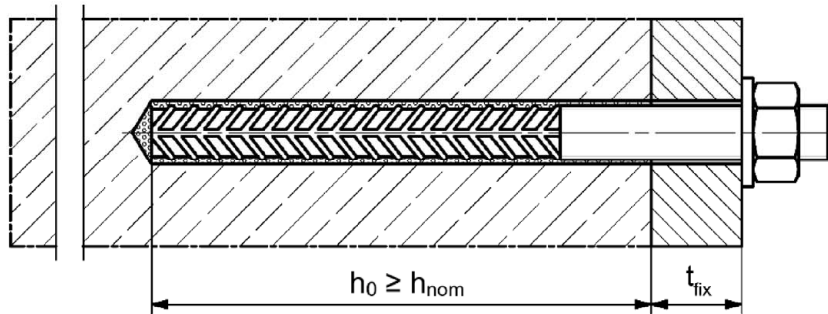
# Installation conditions part 3

## Reinforcing bar

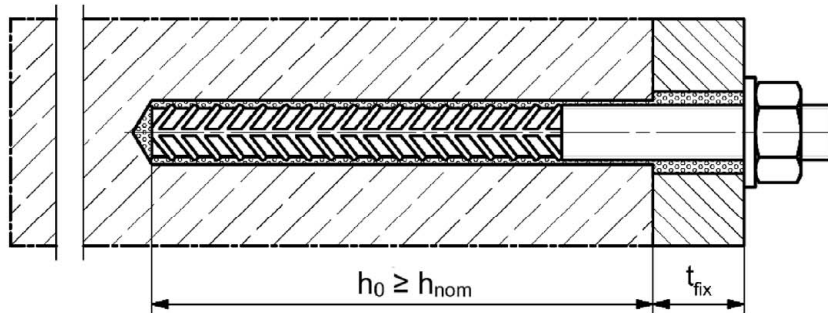


## fischer rebar anchor FRA

### Pre-positioned installation



### Push through installation (annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth

$h_{ef}$  = effective embedment depth

$t_{fix}$  = thickness of fixture

$h_{nom}$  = overall fastener embedment depth in the concrete

fischer injection system FIS V Zero

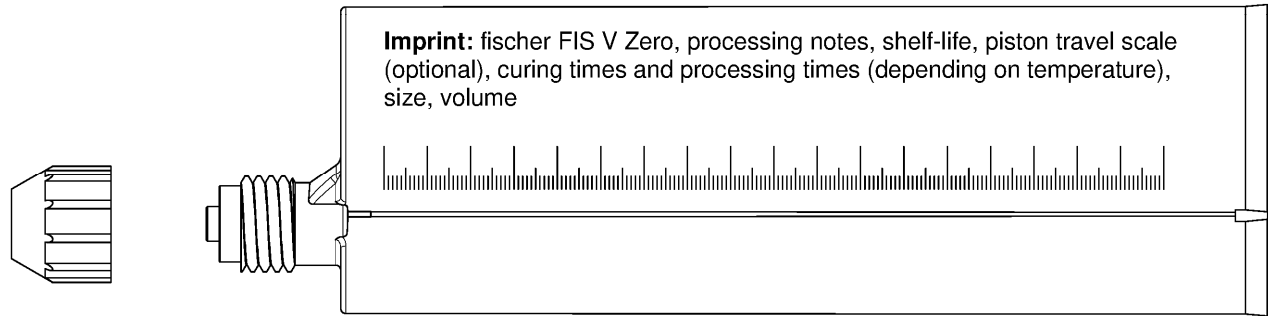
**Product description**  
Installation conditions part 3

**Annex A 3**

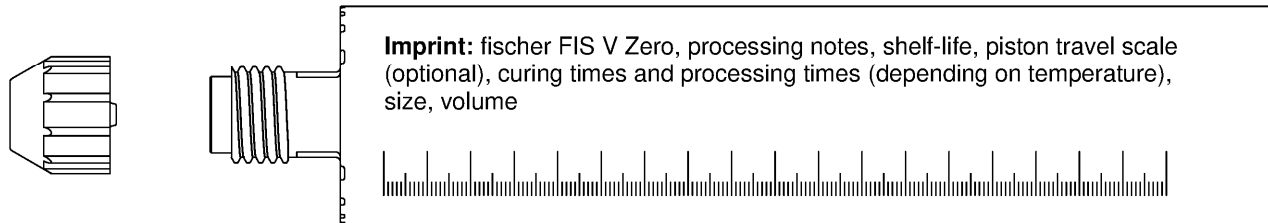
Appendix 4 / 26

# Overview system components part 1

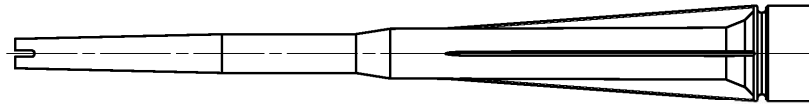
## Injection cartridge (shuttle cartridge) with sealing cap; Sizes: 360 ml, 825 ml



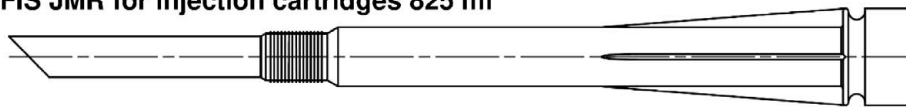
## Injection cartridge (coaxial cartridge) with sealing cap; Sizes: 100 ml, 150 ml, 300 ml, 380 ml, 400 ml, 410 ml



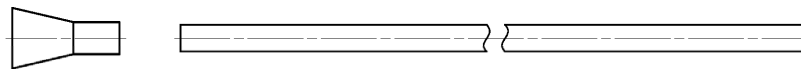
## Static mixer FIS MR Plus for injection cartridges up to 410 ml



## Static mixer FIS JMR for injection cartridges 825 ml



## Injection adapter and extension tube Ø 9 for static mixer FIS MR Plus; Injection adapter and extension tube Ø 9 or Ø 15 for static mixer FIS JMR



## Cleaning brush BS



## Blow-out pump

AB G



ABP:



Figures not to scale

fischer injection system FIS V Zero

### Product description

Overview system components part 1;  
cartridges / static mixer / accessories

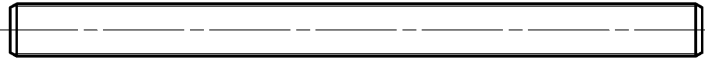
**Annex A 4**

Appendix 5 / 26

## Overview system components part 2

### fischer anchor rod

Size: M8, M10, M12, M16, M20, M24

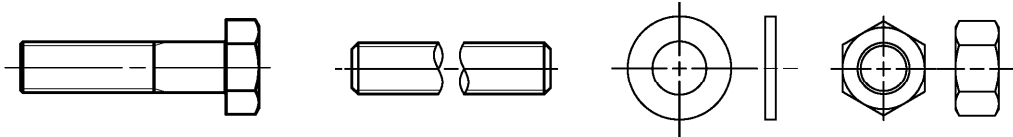


### fischer internal threaded anchor RG M I

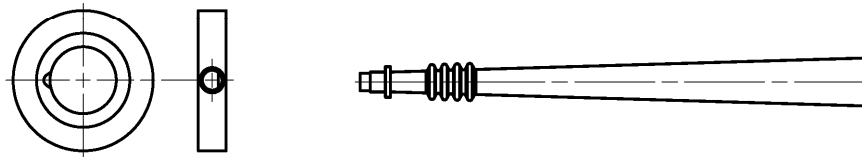
Size: M8, M10, M12, M16



### Screw / threaded rod / washer / hexagon nut



### fischer filling disc with injection adapter



### Reinforcing bar

Nominal diameter:  $\phi 8$ ,  $\phi 10$ ,  $\phi 12$ ,  $\phi 14$ ,  $\phi 16$ ,  $\phi 20$ ,  $\phi 22$ ,  $\phi 24$ ,  $\phi 25$



### fischer rebar anchor FRA

Size: M12, M16, M20, M24



Figures not to scale

fischer injection system FIS V Zero

#### Product description

Overview system components part 2;  
steel components, injection adapter

**Annex A 5**







Appendix 6 / 26

Table A6.1: Materials				
Part	Designation	Material		
1	Injection cartridge	Mortar, hardener, filler		
	Steel grade	Steel	Stainless steel R	High corrosion resistant steel HCR
		zinc plated	acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2015	acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4:2015
2	Anchor rod	Property class 4.8, 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ , ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462; EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation	Property class 50 or 80 EN ISO 3506-1:2009 or property class 70 with $f_{yk} = 560 \text{ N/mm}^2$ 1.4565; 1.4529; EN 10088-1:2014 $f_{uk} \leq 1000 \text{ N/mm}^2$ $A_5 > 8\%$ fracture elongation
3	Washer ISO 7089:2000	zinc plated $\geq 5 \mu\text{m}$ , ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
4	Hexagon nut	Property class 4, 5 or 8; EN ISO 898-2:2012 zinc plated $\geq 5 \mu\text{m}$ , ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014
5	fischer internal threaded anchor RG M I	Property class 5.8 ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ , ISO 4042:2018/Zn5/An(A2K)	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014
6	Commercial standard screw or threaded rod for fischer internal threaded anchor RG M I	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated $\geq 5 \mu\text{m}$ , ISO 4042:2018/Zn5/An(A2K) $A_5 > 8\%$ fracture elongation	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014 $A_5 > 8\%$ fracture elongation	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529; EN 10088-1:2014 $A_5 > 8\%$ fracture elongation
7	fischer filling disc similar to DIN 6319-G	zinc plated $\geq 5 \mu\text{m}$ , ISO 4042:2018/Zn5/An(A2K) or hot dip galvanised $\geq 40 \mu\text{m}$ EN ISO 10684:2004	1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; EN 10088-1:2014	1.4565; 1.4529; EN 10088-1:2014
8	Reinforcing bar EN 1992-1-1:2004 and AC:2010, Annex C	Bars and de-coiled rods, class B or C with $f_{yk}$ and $k$ according to NDP or NCL of according to EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk} (A_5 > 8\%)$		
9	fischer rebar anchor FRA	Rebar part: Bars and de-coiled rods class B or C with $f_{yk}$ and $k$ according to NDP or NCL of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{tk} = k \cdot f_{yk}$	Threaded part: Property class 70 or for M24 PC 80, EN ISO 3506-1:2009 1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 acc. to EN 10088-1:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2015 1.4565; 1.4529 acc. to EN 10088-1:2014 Corrosion resistance class CRC V acc. to EN 1993-1-4:2015	
fischer injection system FIS V Zero				<b>Annex A 6</b> Appendix 7 / 26
Product description Materials				



# Specifications of intended use (part 1)

**Table B1.1:** Overview use and performance categories

		FIS V Zero with ...							
		Anchor rod	fischer internal threaded anchor RG M I	Reinforcing bar	fischer rebar anchor FRA				
									
Hammer drilling with standard drill bit		all sizes							
Hammer drilling with hollow drill bit (fischer „FHD“, Heller „Duster Expert“; Bosch „Speed Clean“; Hilti „TE-CD, TE-YD“)		Nominal drill bit diameter (d <sub>0</sub> ) 12 mm to 30 mm							
Static and quasi static load, in	uncracked concrete	all sizes	Tables: C1.1 C4.1 C5.1 C8.1	all sizes	Tables: C2.1 C4.1 C6.1 C8.2	all sizes	Tables: C3.1 C4.1 C7.1 C9.1	all sizes	Tables: C3.2 C4.1 C7.2 C9.2
	cracked concrete <sup>2)</sup>	all sizes		all sizes		-1)		all sizes	-1)
Seismic performance category	C1 <sup>1)</sup>	-1)		-1)		-1)		-1)	
	C2 <sup>1)</sup>								
Use conditions	I1 dry or wet concrete	all sizes		all sizes		all sizes		all sizes	
	I2 water filled hole <sup>2)</sup>	all sizes		all sizes		all sizes		all sizes	
Installation direction		D3 (downward and horizontal and upwards (e.g. overhead) installation)							
Installation temperature		T <sub>i,min</sub> = -10 °C to T <sub>i,max</sub> = +40 °C for the standard variation of temperature after installation							
In-service temperature	Temperature range I	-40 °C to +40 °C		(max. short term temperature +40 °C; max. long term temperature +24 °C)					
	Temperature range II	-40 °C to +80 °C		(max. short term temperature +80 °C; max. long term temperature +50 °C)					
	Temperature range III	-40 °C to +120 °C		(max. short term temperature +120 °C; max. long term temperature +72 °C)					

<sup>1)</sup> No performance assessed

<sup>2)</sup> No performance assessed for installation with hollow drill bit in cracked concrete or water filled hole

fischer injection system FIS V Zero

**Intended use**  
Specifications (part 1)

**Annex B 1**

Appendix 8 / 26

## Specifications of intended use (part 2)

### Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc plated steel, stainless steel or high corrosion resistant steel).
- For all other conditions according to EN 1993-1-4:2015 corresponding to corrosion resistance classes to Annex A 6 table A6.1.

### Design:

- Anchorages have to be designed by a responsible engineer with experience of concrete anchor design.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with: EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

### Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- In case of aborted hole: The hole shall be filled with mortar
- Anchorage depth should be marked and adhered to installation
- Overhead installation is allowed (necessary equipment see installation instruction)

fischer injection system FIS V Zero

**Intended use**  
Specifications (part 2)

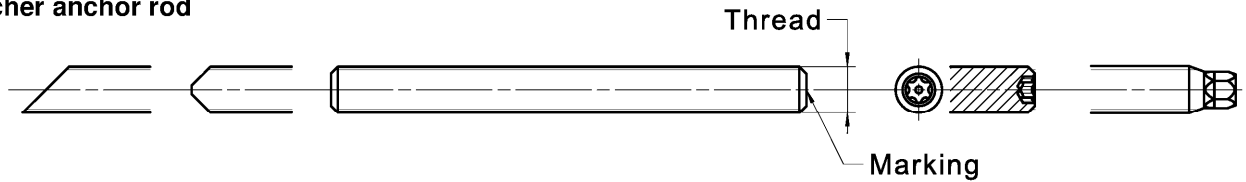
**Annex B 2**

Appendix 9 / 26

**Table B3.1:** Installation parameters for **anchor rods**

Anchor rods		Thread	M8	M10	M12	M16	M20	M24
Width across flats	SW	[mm]	13	17	19	24	30	36
Nominal drill hole diameter	$d_0$		10	12	14	18	22	28
Drill hole depth	$h_0$		$h_0 = h_{ef}$					
Effective embedment depth	$h_{ef, min}$		60	60	70	80	90	96
	$h_{ef, max}$		160	200	240	320	400	480
Minimum spacing and minimum edge distance	$S_{min} = C_{min}$		40	45	55	65	85	105
Diameter of the clearance hole of the fixture	pre-positioned installation $d_f$		9	12	14	18	22	26
	push through installation $d_f$		12	14	16	20	24	30
Minimum thickness of concrete member	$h_{min}$		$h_{ef} + 30 (\geq 100)$			$h_{ef} + 2d_0$		
Maximum installation torque	$\max T_{inst}$	[Nm]	10	20	40	60	120	150

**fischer anchor rod**



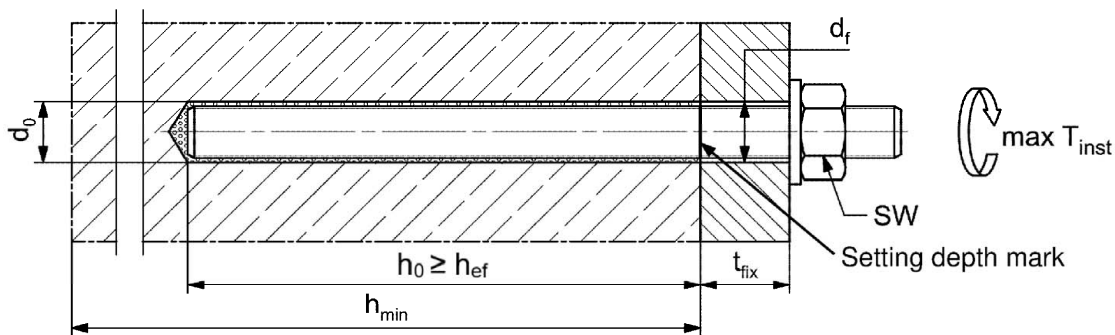
**Marking (on random place) fischer anchor rod:**

Steel zinc plated PC <sup>1)</sup> 8.8	• or +	Steel hot-dip PC <sup>1)</sup> 8.8	•
High corrosion resistant steel HCR PC <sup>1)</sup> 50	•	High corrosion resistant steel HCR PC <sup>1)</sup> 70	-
High corrosion resistant steel HCR PC <sup>1)</sup> 80	(	Stainless steel R property class 50	~
Stainless steel R property class 80	*		

Alternatively: Colour coding according to DIN 976-1: 2016

<sup>1)</sup> PC = property class

**Installation conditions:**



**Commercial standard threaded rods, washers and hexagon nuts may also be used, if the following requirements are fulfilled:**

- Materials, dimensions and mechanical properties according to Annex A 6, Table A6.1
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored
- Setting depth is marked

Figures not to scale

fischer injection system FIS V Zero

**Intended use**  
Installation parameters anchor rods

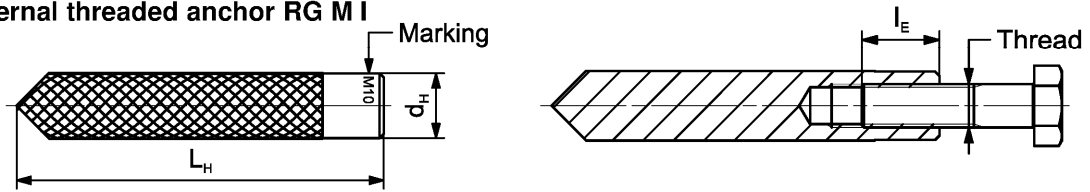
**Annex B 3**

Appendix 10 / 26

**Table B4.1:** Installation parameters for **fischer internal threaded anchors RG M I**

Internal threaded anchors RG M I		Thread	M8	M10	M12	M16
Diameter of anchor	$d_{nom} = d_H$	[mm]	12	16	18	22
Nominal drill hole diameter	$d_0$		14	18	20	24
Drill hole depth	$h_0$		$h_0 = h_{ef} = L_H$			
Effective embedment depth ( $h_{ef} = L_H$ )	$h_{ef}$		90	90	125	160
Minimum spacing and minimum edge distance	$s_{min}$ = $c_{min}$		55	65	75	95
Diameter of clearance hole in the fixture	$d_f$		9	12	14	18
Minimum thickness of concrete member	$h_{min}$		120	125	165	205
Maximum screw-in depth	$l_{E,max}$		18	23	26	35
Minimum screw-in depth	$l_{E,min}$		8	10	12	16
Maximum installation torque	$\max T_{inst}$	[Nm]	10	20	40	80

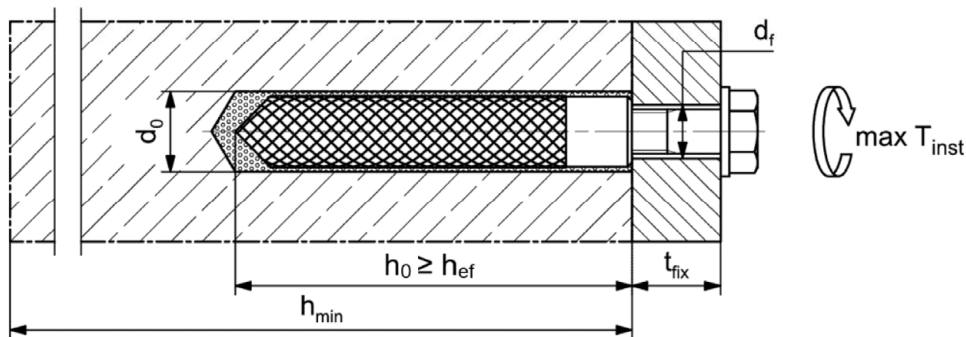
**fischer internal threaded anchor RG M I**



**Marking:** Anchor size e. g.: **M10**  
 Stainless steel → additional **R**; e.g.: **M10 R**  
 High corrosion resistant steel → additional **HCR**; e.g.: **M10 HCR**

Retaining bolt or threaded rods (including nut and washer) must comply with the appropriate material and strength class of Annex A 6, Table A6.1

**Installation conditions:**



Figures not to scale

fischer injection system FIS V Zero

**Intended use**  
 Installation parameters internal threaded anchors RG M I

**Annex B 4**

Appendix 11 / 26

**Table B5.1:** Installation parameters for reinforcing bars

Nominal diameter of the bar		$\phi$	8 <sup>1)</sup>		10 <sup>1)</sup>		12 <sup>1)</sup>		14	16	20	22	24	25	
Nominal drill hole diameter	$d_0$	[mm]	10	12	12	14	14	16	18	20	25	28	30	30	
Drill hole depth	$h_0$		$h_0 = h_{ef}$												
Effective embedment depth	$h_{ef,min}$		60	60	70	75	80	90	94	98	100				
	$h_{ef,max}$		160	200	240	280	320	400	440	480	500				
Minimum spacing and minimum edge distance	$s_{min} = c_{min}$		40	45	55	60	65	85	95	105	110				
Minimum thickness of concrete member	$h_{min}$	$h_{ef} + 30$ ( $\geq 100$ )				$h_{ef} + 2d_0$									

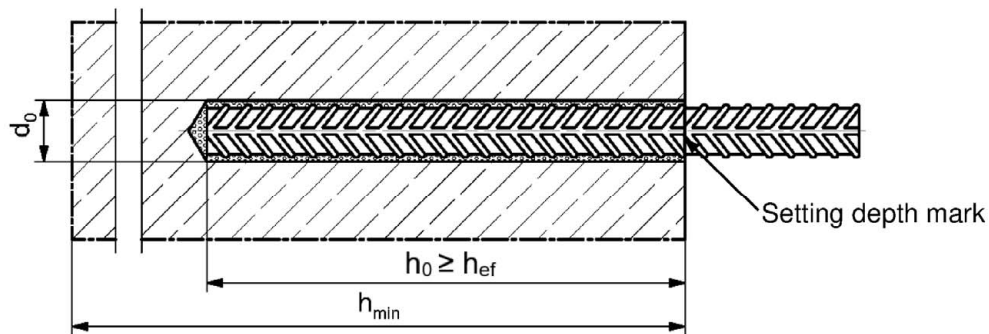
1) Both drill hole diameters can be used

**Reinforcing bar**



- The minimum value of related rib area  $f_{R,min}$  must fulfil the requirements of EN 1992-1-1:2004+AC:2010
- The rib height must be within the range:  $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$   
( $\phi$  = Nominal diameter of the bar,  $h_{rib}$  = rib height)

**Installation conditions:**



Figures not to scale

fischer injection system FIS V Zero

**Intended use**  
Installation parameters reinforcing bars

**Annex B 5**

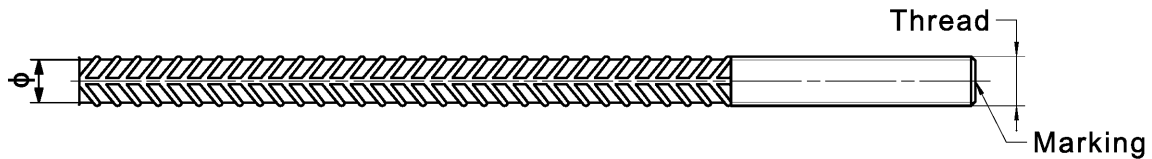
Appendix 12 / 26

**Table B6.1:** Installation parameters for **fischer rebar anchor FRA**

Rebar anchor FRA		Thread	M12 <sup>1)</sup>	M16	M20	M24
Nominal diameter of the bar	$\phi$	[mm]	12	16	20	25
Width across flats	SW		19	24	30	36
Nominal drill hole diameter	$d_0$		14	16	20	30
Drill hole depth	$h_0$		$h_{ef} + l_e$			
Effective embedment depth	$h_{ef,min}$		70	80	90	96
	$h_{ef,max}$		140	220	300	380
Distance concrete surface to welded joint	$l_e$		100			
Minimum spacing and minimum edge distance	$s_{min}$ = $c_{min}$		55	65	85	105
Diameter of clearance hole in the fixture	pre-positioned anchorage $\leq d_f$		14	18	22	26
	push through anchorage $\leq d_f$		18	22	26	32
Minimum thickness of concrete member	$h_{min}$	$h_0 + 30$	$h_0 + 2d_0$			
Maximum installation torque	$\max T_{inst}$	[Nm]	40	60	120	150

<sup>1)</sup> Both drill hole diameters can be used

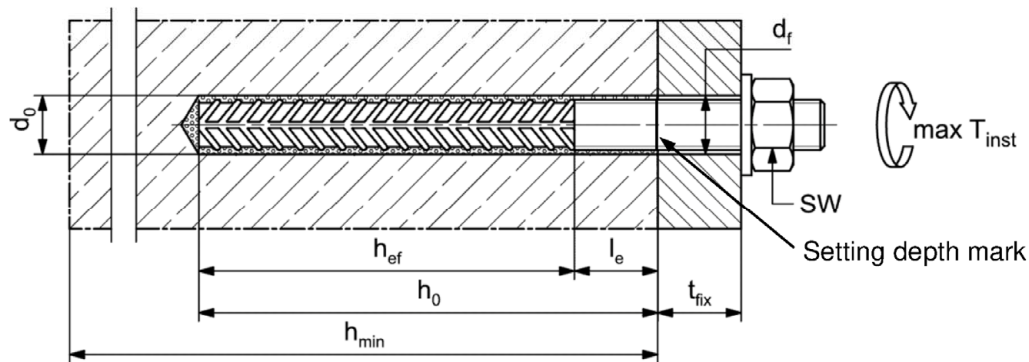
**fischer rebar anchor FRA**



Marking frontal e.g:

- FRA (for stainless steel);
- FRA HCR (for high corrosion resistant steel)

**Installation conditions:**



Figures not to scale

fischer injection system FIS V Zero

**Intended use**  
Installation parameters fischer rebar anchor FRA

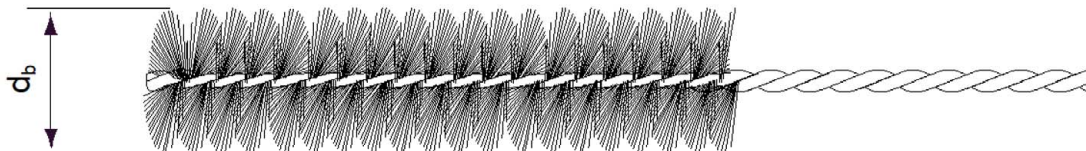
**Annex B 6**

Appendix 13 / 26

**Table B7.1:** Parameters of the **cleaning brush BS** (steel brush with steel bristles)

The size of the cleaning brush refers to the drill hole diameter

Nominal drill hole diameter	$d_0$	[mm]	10	12	14	16	18	20	22	24	25	28	30
Steel brush diameter	$d_b$		11	14	16	20		25		26	27	30	40

**Table B7.2:** Conditions for use **static mixer** without an **extension tube**

Nominal drill hole diameter	$d_0$	[mm]	10	12	14	16	18	20	22	24	25	28	30
Drill hole depth $h_0$ by using	FIS MR Plus	[mm]	≤90		≤120	≤140	≤150	≤160	≤170	≤190	≤210		
	FIS JMR		-	-	≤90	≤160	≤180	≤190	≤210	≤220		≤250	

**Table B7.3** **Maximum processing** time of the mortar and **minimum curing** time (During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

Temperature at anchoring base [°C]	Maximum processing time $t_{work}$	Minimum curing time <sup>1)</sup> $t_{cure}$
	FIS V Zero	FIS V Zero
-10 to -5 <sup>2)</sup>	6 h	72 h
> -5 to 0 <sup>2)</sup>	2 h	24 h
> 0 to 5 <sup>2)</sup>	45 min	12 h
> 5 to 10	20 min	6 h
> 10 to 15	8 min	3 h
> 15 to 20	5 min	2 h
> 20 to 25	3 min	1 h
> 25 to 30	2 min	45 min
> 30 to 40	1 min	30 min

<sup>1)</sup> In wet concrete or water filled holes the curing times must be doubled<sup>2)</sup> Minimum cartridge temperature +5°C

fischer injection system FIS V Zero

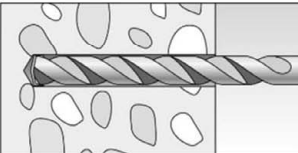
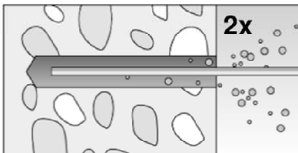
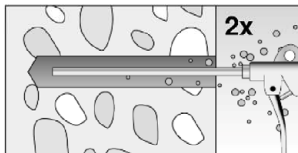
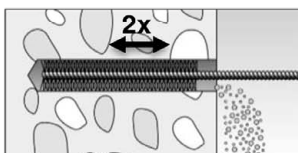
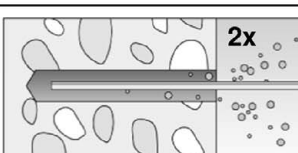
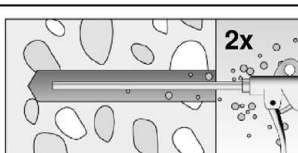
**Intended use**  
 Cleaning brush (steel brush)  
 Processing time and curing time

**Annex B 7**

Appendix 14 / 26


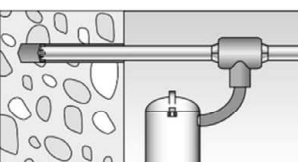
# Installation instructions part 1

## Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		<p>Drill the hole. Nominal drill hole diameter <math>d_0</math> and drill hole depth <math>h_0</math> see <b>tables B3.1, B4.1, B5.1, B6.1</b></p>	
2		<p>Clean the drill hole: For <math>h_{ef} \leq 12d</math> and <math>d_0 &lt; 18</math> mm blow out the hole twice by hand</p>	 <p>For <math>h_{ef} &gt; 12d</math> and / or <math>d_0 \geq 18</math> mm blow out the hole twice with oil-free compressed air (<math>p \geq 6</math> bar)</p>
3		<p>Brush the drill hole twice. For drill hole diameter <math>d_0 \geq 18</math> mm and / or <math>h_{ef} &gt; 12d</math> use a power drill. For deep holes use an extension. Corresponding brushes see <b>table B7.1</b></p>	
4		<p>Clean the drill hole: For <math>h_{ef} \leq 12d</math> and <math>d_0 &lt; 18</math> mm blow out the hole twice by hand</p>	 <p>For <math>h_{ef} &gt; 12d</math> and / or <math>d_0 \geq 18</math> mm blow out the hole twice with oil-free compressed air (<math>p \geq 6</math> bar)</p>

Go to step 5

## Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1		<p>Check a suitable hollow drill (see <b>table B1.1</b>) for correct operation of the dust extraction</p>
2		<p>Use a suitable dust extraction system, e.g. fischer FVC 35 M or a comparable dust extraction system with equivalent performance data</p> <p>Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. Nominal drill hole diameter <math>d_0</math> and drill hole depth <math>h_0</math> see <b>tables B3.1, B4.1, B5.1, B6.1</b></p>

Go to step 5

fischer injection system FIS V Zero

**Intended use**  
Installation instructions part 1

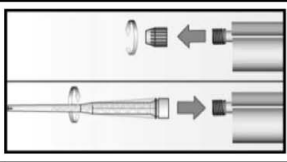
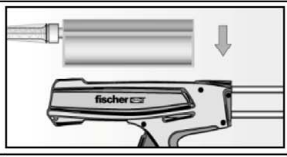
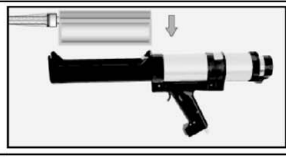
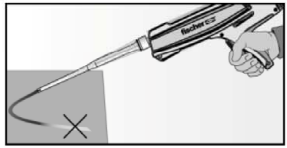
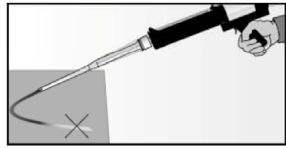
**Annex B 8**

Appendix 15 / 26



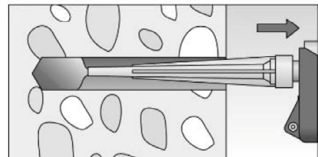
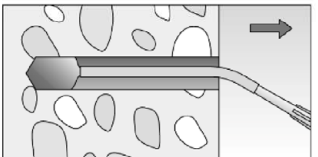
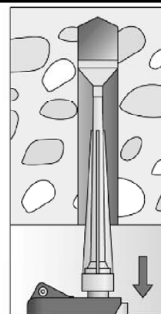
## Installation instructions part 2

### Preparing the cartridge

5		<p>Remove the sealing cap</p> <p>Screw on the static mixer (the spiral in the static mixer must be clearly visible)</p>
6		 <p>Place the cartridge into the dispenser</p>
7		 <p>Extrude approximately 10 cm of material out until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey</p>

Go to step 8

### Injection of the mortar

8	 <p>Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles</p>	 <p>The conditions for mortar injection without extension tube can be found in <b>table B7.2</b></p> <p>For deeper drill holes, than those mentioned in <b>table B7.2</b>, use a suitable extension tube</p>	 <p>For overhead installation, deep holes (<math>h_0 &gt; 250</math> mm) or drill hole diameter (<math>d_0 = 30</math> mm) use an injection adapter</p>
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Go to step 9

fischer injection system FIS V Zero

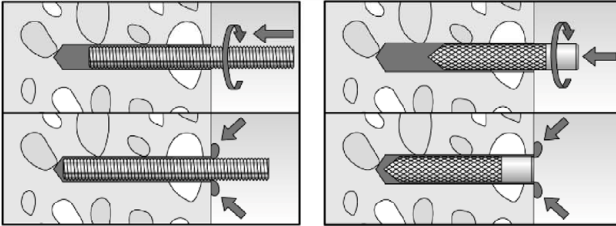
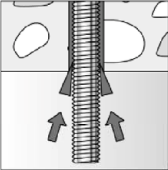
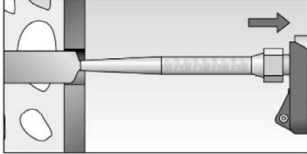

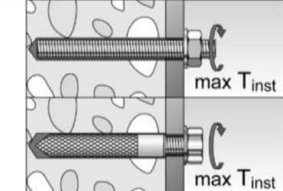
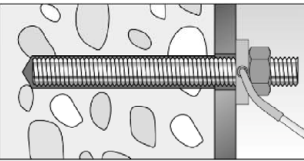
**Intended use**  
Installation instructions part 2

**Annex B 9**

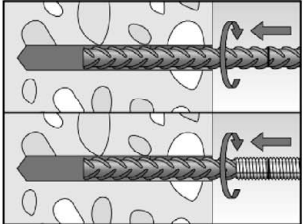
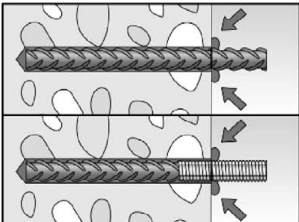

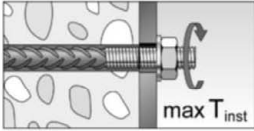
Appendix 16 / 26

### Installation instructions part 3

#### Installation of anchor rods or fischer internal threaded anchors RG M I

9		<p>Only use clean and oil-free metal parts. Mark the setting depth of the metal part. Push the anchor rod or fischer internal threaded RG M I anchor down to the bottom of the hole, turning it slightly while doing so. After inserting the metal parts, excess mortar must be emerged around the anchor element.</p>
	 <p>For overhead installations support the metal part with wedges (e.g. fischer centering wedges) or fischer overhead clips.</p>	 <p>For push through installation fill the annular gap with mortar</p>
10	 <p>Wait for the specified curing time <math>t_{cure}</math> see <b>table B7.3</b></p>	 <p>Mounting the fixture max <math>T_{inst}</math> see <b>tables B3.1 and B4.1</b></p>
Option		<p>After the minimum curing time is reached, the gap between metal part and fixture (annular clearance) may be filled with mortar via the fischer filling disc. Compressive strength <math>\geq 50 \text{ N/mm}^2</math> (e.g. fischer injection mortars FIS V Zero, FIS HB, FIS SB, FIS V, FIS V Plus, FIS EM Plus). <b>ATTENTION:</b> Using fischer filling disc reduces <math>t_{fix}</math> (usable length of the anchor)</p>

#### Installation reinforcing bars and fischer rebar anchor FRA

9		<p>Only use clean and oil-free reinforcing bars or fischer rebar anchor FRA. Mark the setting depth. Push the reinforcement bar or the fischer rebar anchor FRA into the filled hole up to the setting depth mark. Recommendation: Rotation back and forth of the reinforcement bar or the fischer rebar anchor FRA makes pushing easy</p>
		<p>When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole.</p>
10	 <p>Wait for the specified curing time <math>t_{cure}</math> see <b>table B7.3</b></p>	 <p>Mounting the fixture max <math>T_{inst}</math> see <b>table B6.1</b></p>

fischer injection system FIS V Zero

**Intended use**  
Installation instructions part 3

**Annex B 10**

Appendix 17 / 26

**Table C1.1:** Characteristic values for steel failure under tension / shear load of fischer anchor rods and standard threaded rods

Anchor rod / standard threaded rod		M8	M10	M12	M16	M20	M24		
<b>Bearing capacity under tension load, steel failure <sup>3)</sup></b>									
Characteristic resistance $N_{Rk,s}$	Steel zinc plated	Property class	4.8	15(13)	23(21)	33	63	98	141
			5.8	19(17)	29(27)	43	79	123	177
			8.8	29(27)	47(43)	68	126	196	282
	Stainless steel R and high corrosion resistant steel HCR		50	19	29	43	79	123	177
			70	26	41	59	110	172	247
			80	30	47	68	126	196	282
<b>Partial factors <sup>1)</sup></b>									
Partial factor $\gamma_{Ms,N}$	Steel zinc plated	Property class	4.8	1,50					
			5.8	1,50					
			8.8	1,50					
	Stainless steel R and high corrosion resistant steel HCR		50	2,86					
			70	1,50 <sup>2)</sup> / 1,87					
			80	1,60					
<b>Bearing capacity under shear load, steel failure <sup>3)</sup></b>									
<b>without lever arm</b>									
Characteristic resistance $V_{Rk,s}^0$	Steel zinc plated	Property class	4.8	9(8)	14(13)	20	38	59	85
			5.8	11(10)	17(16)	25	47	74	106
			8.8	15(13)	23(21)	34	63	98	141
	Stainless steel R and high corrosion resistant steel HCR		50	9	15	21	39	61	89
			70	13	20	30	55	86	124
			80	15	23	34	63	98	141
Ductility factor	$k_7$	[-]	1,0						
<b>with lever arm</b>									
Characteristic resistance $M_{Rk,s}^0$	Steel zinc plated	Property class	4.8	15(13)	30(27)	52	133	259	448
			5.8	19(16)	37(33)	65	166	324	560
			8.8	30(26)	60(53)	105	266	519	896
	Stainless steel R and high corrosion resistant steel HCR		50	19	37	65	166	324	560
			70	26	52	92	232	454	784
			80	30	60	105	266	519	896
<b>Partial factors <sup>1)</sup></b>									
Partial factor $\gamma_{Ms,V}$	Steel zinc plated	Property class	4.8	1,25					
			5.8	1,25					
			8.8	1,25					
	Stainless steel R and high corrosion resistant steel HCR		50	2,38					
			70	1,25 <sup>2)</sup> / 1,56					
			80	1,33					

1) In absence of other national regulations

2) Only admissible for high corrosion resist. steel HCR, with  $f_{yk} / f_{uk} \geq 0,8$  and  $A_5 > 12 \%$  (e.g. fischer anchor rods)

3) Values in brackets are valid for undersized threaded rods with smaller stress area  $A_s$  for hot dip galvanised standard threaded rods according to EN ISO 10684:2004+AC:2009

fischer injection system FIS V Zero

**Performances**

Characteristic values for steel failure under tension / shear load of fischer anchor rods and standard threaded rods

**Annex C 1**

**Table C2.1: Characteristic values for steel failure under tension / shear load of fischer internal threaded anchors RG M I**

fischer internal threaded anchors RG M I			M8	M10	M12	M16	
<b>Bearing capacity under tension load, steel failure</b>							
Charact. resistance with screw	Property class	5.8	[kN]	19	29	43	79
		8.8		29	47	68	108
		R		26	41	59	110
		HCR		26	41	59	110
<b>Partial factors<sup>1)</sup></b>							
Partial factors	Property class	5.8	[-]	1,50			
		8.8		1,50			
		R		1,87			
		HCR		1,87			
<b>Bearing capacity under shear load, steel failure</b>							
<b>Without lever arm</b>							
Charact. resistance with screw	Property class	5.8	[kN]	9,2	14,5	21,1	39,2
		8.8		14,6	23,2	33,7	54,0
		R		12,8	20,3	29,5	54,8
		HCR		12,8	20,3	29,5	54,8
Ductility factor		k <sub>7</sub>	[-]	1,0			
<b>With lever arm</b>							
Charact. resistance with screw	Property class	5.8	[Nm]	20	39	68	173
		8.8		30	60	105	266
		R		26	52	92	232
		HCR		26	52	92	232
<b>Partial factors<sup>1)</sup></b>							
Partial factors	Property class	5.8	[-]	1,25			
		8.8		1,25			
		R		1,56			
		HCR		1,56			

<sup>1)</sup> In absence of other national regulations

fischer injection system FIS V Zero

**Performances**

Characteristic values for steel failure under tension / shear load of fischer internal threaded anchor RG M I

**Annex C 2**

**Table C3.1:** Characteristic values for steel failure under tension / shear load of reinforcing bars

Nominal diameter of the bar	$\phi$	8	10	12	14	16	20	22	24	25
<b>Bearing capacity under tension load, steel failure</b>										
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}^{(2)}$							
<b>Bearing capacity under shear load, steel failure</b>										
<b>Without lever arm</b>										
Characteristic resistance	$V^0_{Rk,s}$	[kN]	$k_6^{(1)} \cdot A_s \cdot f_{uk}^{(2)}$							
Ductility factor	$k_7$	[-]	1,0							
<b>With lever arm</b>										
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{(2)}$							

- 1) In accordance with EN 1992-4:2018 section 7.2.2.3.1  
 $k_6 = 0,6$  for fasteners made of carbon steel with  $f_{uk} \leq 500 \text{ N/mm}^2$   
 $= 0,5$  for fasteners made of carbon steel with  $500 < f_{uk} \leq 1000 \text{ N/mm}^2$   
 $= 0,5$  for fasteners made of stainless steel
- 2)  $f_{uk}$  or  $f_{yk}$  respectively must be taken from the specifications of the reinforcing bar

**Table C3.2:** Characteristic values for steel failure under tension / shear load of fischer rebar anchors FRA

fischer rebar anchor FRA		M12	M16	M20	M24	
<b>Bearing capacity under tension load, steel failure</b>						
Characteristic resistance	$N_{Rk,s}$	[kN]	59	110	172	270
<b>Partial factor<sup>1)</sup></b>						
Partial factor	$\gamma_{Ms,N}$	[-]	1,4			
<b>Bearing capacity under shear load, steel failure</b>						
<b>Without lever arm</b>						
Characteristic resistance	$V^0_{Rk,s}$	[kN]	30	55	86	141
Ductility factor	$k_7$	[-]	1,0			
<b>With lever arm</b>						
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	92	233	454	898
<b>Partial factor<sup>1)</sup></b>						
Partial factor	$\gamma_{Ms,V}$	[-]	1,56			

<sup>1)</sup> In absence of other national regulations

<b>Table C4.1: Characteristic values for concrete failure under tension / shear load</b>												
<b>Size</b>			<b>All sizes</b>									
<b>Tension load</b>												
Installation factor		$\gamma_{inst}$	[-]		See annex C 5 to C 8							
<b>Factors for the compressive strength of concrete &gt; C20/25</b>												
Increasing factor for $\tau_{RK}$	C25/30		$\Psi_c$	[-]	1,03							
	C30/37				1,06							
	C35/45				1,09							
	C40/50				1,11							
	C45/55				1,13							
	C50/60				1,15							
<b>Splitting failure</b>												
Edge distance	$h / h_{ef} \geq 2,0$		$C_{cr,sp}$	[mm]	1,0 $h_{ef}$							
	$2,0 > h / h_{ef} > 1,3$				4,6 $h_{ef}$ - 1,8 h							
	$h / h_{ef} \leq 1,3$				2,26 $h_{ef}$							
Spacing		$S_{cr,sp}$	2 $C_{cr,sp}$									
<b>Concrete cone failure</b>												
Uncracked concrete		$k_{ucr,N}$	[-]	11,0								
Cracked concrete		$k_{cr,N}$		7,7								
Edge distance		$C_{cr,N}$	[mm]	1,5 $h_{ef}$								
Spacing		$S_{cr,N}$		2 $C_{cr,N}$								
<b>Factors for sustained tension load</b>												
Temperature range			[-]	24 °C / 40 °C		50 °C / 80 °C		72 °C / 120 °C				
Factor		$\Psi_{sus}^0$	[-]	0,67		0,67		0,75				
<b>Shear load</b>												
Installation factor		$\gamma_{inst}$	[-]		1,0							
<b>Concrete pry-out failure</b>												
Factor for pry-out failure		$k_B$	[-]		2,0							
<b>Concrete edge failure</b>												
Effective length of fastener in shear loading		$l_f$	[mm]	for $d_{nom} \leq 24$ mm: min ( $h_{ef}$ ; 12 $d_{nom}$ ) for $d_{nom} > 24$ mm: min ( $h_{ef}$ ; 8 $d_{nom}$ ; 300 mm)								
<b>Calculation diameters</b>												
Size			M8	M10	M12	M16	M20	M24				
fischer anchor rods and standard threaded rods		$d_{nom}$	[mm]	8	10	12	16	20	24			
fischer internal threaded anchors RG M I		$d_{nom}$		12	16	18	22	-1)	-1)			
fischer rebar anchor FRA		$d_{nom}$		-1)	-1)	12	16	20	25			
Size (nominal diameter of the bar)		$\phi$	8	10	12	14	16	20	22	24	25	
Reinforcing bar		$d_{nom}$	[mm]	8	10	12	14	16	20	22	24	25
1) Anchor type not part of the assessment												
fischer injection system FIS V Zero									<b>Annex C 4</b> Appendix 21 / 26			
<b>Performances</b>		Characteristic values for concrete failure under tension / shear load										

**Table C5.1:** Characteristic values for **combined pull-out** and **concrete failure** for **fischer anchor rods** and **standard threaded rods** in hammer drilled holes; **uncracked or cracked concrete**

Anchor rod / standard threaded rod		M8	M10	M12	M16	M20	M24	
<b>Combined pullout and concrete cone failure</b>								
Calculation diameter	d [mm]	8	10	12	16	20	24	
<b>Uncracked concrete</b>								
<b>Characteristic bond resistance in uncracked concrete C20/25</b>								
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)								
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,ucr}$ [N/mm <sup>2</sup> ]	10	10	10	10	9,5	8,5
	II: 50 °C / 80 °C		10	10	10	10	9,5	8,5
	III: 72 °C / 120 °C		8	8	8	8	8	7
Hammer-drilling with hollow drill bit (dry or wet concrete)								
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,ucr}$ [N/mm <sup>2</sup> ]	- <sup>1)</sup>	6,5	6	6	6	5
	II: 50 °C / 80 °C		- <sup>1)</sup>	6,5	6	6	6	5
	III: 72 °C / 120 °C		- <sup>1)</sup>	5,5	5	5	5	4,5
<b>Installation factors</b>								
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[-]	1,4					
<b>Cracked concrete</b>								
<b>Characteristic bond resistance in cracked concrete C20/25</b>								
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)								
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,cr}$ [N/mm <sup>2</sup> ]	4	4	4	4	4	4
	II: 50 °C / 80 °C		4	4	4	4	4	4
	III: 72 °C / 120 °C		3	3	3,5	3,5	3,5	3,5
<b>Installation factors</b>								
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[-]	1,4					
<sup>1)</sup> No performance assessed								
fischer injection system FIS V Zero						<b>Annex C 5</b> Appendix 22 / 26		
<b>Performances</b> Characteristic values for combined pull-out and concrete failure for fischer anchor rod and standard threaded rods								

**Table C6.1:** Characteristic values for **combined pull-out** and **concrete failure** for **fischer internal threaded anchors RG M I** in hammer drilled holes; **uncracked or cracked concrete**

Internal threaded anchor RG M I		M8	M10	M12	M16	
<b>Combined pullout and concrete cone failure</b>						
Calculation diameter	d [mm]	12	16	18	22	
<b>Uncracked concrete</b>						
<b>Characteristic bond resistance in uncracked concrete C20/25</b>						
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)						
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,ucr}$ [N/mm <sup>2</sup> ]	7,5	7,5	7,5	7
	II: 50 °C / 80 °C		7,5	7,5	7,5	7
	III: 72 °C / 120 °C		6,5	6,5	6,5	6
Hammer-drilling with hollow drill bit (dry or wet concrete)						
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,ucr}$ [N/mm <sup>2</sup> ]	6,5	6,5	6,5	6,5
	II: 50 °C / 80 °C		6,5	6,5	6,5	6,5
	III: 72 °C / 120 °C		5,5	5,5	5,5	5,5
<b>Installation factors</b>						
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[-]	1,4			
<b>Cracked concrete</b>						
<b>Characteristic bond resistance in cracked concrete C20/25</b>						
Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)						
Tem- perature range	I: 24 °C / 40 °C	$\tau_{Rk,cr}$ [N/mm <sup>2</sup> ]	4,5	4	4	3,5
	II: 50 °C / 80 °C		4,5	4	4	3,5
	III: 72 °C / 120 °C		3,5	3,5	3	3
<b>Installation factors</b>						
Dry or wet concrete and water filled hole	$\gamma_{inst}$	[-]	1,4			
fischer injection system FIS V Zero					<b>Annex C 6</b> Appendix 23 / 26	
<b>Performances</b> Characteristic values for combined pull-out and concrete failure for fischer internal threaded anchors RG M I						



**Table C7.1:** Characteristic values for **combined pull-out and concrete failure** for **reinforcing bars** in hammer drilled holes; **uncracked concrete**

Nominal diameter of the bar		$\phi$	8	10	12	14	16	20	22	24	25		
<b>Combined pullout and concrete cone failure</b>													
Calculation diameter		d	[mm]	8	10	12	14	16	20	22	24	25	
<b>Uncracked concrete</b>													
<b>Characteristic bond resistance in uncracked concrete C20/25</b>													
<u>Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)</u>													
Tem- perature range	I: 24 °C / 40 °C		$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	6,5	7	7	7,5	7,5	8	8	8	8
	II: 50 °C / 80 °C				6,5	7	7	7,5	7,5	8	8	8	8
	III: 72 °C / 120 °C				5,5	5,5	6	6	6,5	6,5	6,5	6,5	6,5
<u>Hammer-drilling with hollow drill bit (dry or wet concrete)</u>													
Tem- perature range	I: 24 °C / 40 °C		$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	6	6	6	6	6	6	5,5	5,5	5,5
	II: 50 °C / 80 °C				6	6	6	6	6	6	5,5	5,5	5,5
	III: 72 °C / 120 °C				5	5	5	5	5	5	4,5	4,5	4,5
<b>Installation factors</b>													
Dry or wet concrete and water filled hole		$\gamma_{inst}$	[-]	1,4									

**Table C7.2:** Characteristic values for **combined pull-out and concrete failure** for **fischer rebar anchors FRA** in hammer drilled holes; **uncracked concrete**

fischer rebar anchors FRA		M12	M16	M20	M24			
<b>Combined pullout and concrete cone failure</b>								
Calculation diameter		d	[mm]	12	16	20	25	
<b>Uncracked concrete</b>								
<b>Characteristic bond resistance in uncracked concrete C20/25</b>								
<u>Hammer-drilling with standard drill bit (dry or wet concrete, water filled hole)</u>								
Tem- perature range	I: 24 °C / 40 °C		$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7	7,5	8	8
	II: 50 °C / 80 °C				7	7,5	8	8
	III: 72 °C / 120 °C				6	6,5	6,5	6,5
<u>Hammer-drilling with hollow drill bit (dry or wet concrete)</u>								
Tem- perature range	I: 24 °C / 40 °C		$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	6	6	6	5,5
	II: 50 °C / 80 °C				6	6	6	5,5
	III: 72 °C / 120 °C				5	5	5	4,5
<b>Installation factors</b>								
Dry or wet concrete and water filled hole		$\gamma_{inst}$	[-]	1,4				

fischer injection system FIS V Zero		<b>Annex C 7</b> Appendix 24 / 26
<b>Performances</b> Characteristic values for combined pull-out and concrete failure for reinforcing bars and fischer rebar anchor FRA		

**Table C8.1: Displacements for anchor rods**

Anchor rod	M8	M10	M12	M16	M20	M24	
<b>Displacement-Factors for tension load<sup>1)</sup></b>							
<b>Uncracked concrete; Temperature range I, II, III</b>							
$\delta_{N0}$ -Factor	[mm/(N/mm <sup>2</sup> )]	0,04	0,04	0,05	0,06	0,07	0,08
$\delta_{N\infty}$ -Factor		0,04	0,04	0,05	0,06	0,07	0,08
<b>Cracked concrete; Temperature range I, II, III</b>							
$\delta_{N0}$ -Factor	[mm/(N/mm <sup>2</sup> )]	0,10	0,11	0,11	0,13	0,14	0,16
$\delta_{N\infty}$ -Factor		0,10	0,11	0,11	0,13	0,14	0,16
<b>Displacement-Factors for shear load<sup>2)</sup></b>							
<b>Uncracked or cracked concrete; Temperature range I, II, III</b>							
$\delta_{V0}$ -Factor	[mm/kN]	0,18	0,15	0,12	0,09	0,07	0,06
$\delta_{V\infty}$ -Factor		0,27	0,22	0,18	0,14	0,11	0,09
1) Calculation of effective displacement: $\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau_{Ed}$ $\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau_{Ed}$ ( $\tau_{Ed}$ : Design value of the applied tensile bond stress)			2) Calculation of effective displacement: $\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V_{Ed}$ $\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V_{Ed}$ ( $V_{Ed}$ : Design value of the applied shear force)				

**Table C8.2: Displacements for fischer internal threaded anchors RG M I**

Internal threaded anchor RG M I	M8	M10	M12	M16	
<b>Displacement-Factors for tension load<sup>1)</sup></b>					
<b>Uncracked concrete; Temperature range I, II, III</b>					
$\delta_{N0}$ -Factor	[mm/(N/mm <sup>2</sup> )]	0,06	0,07	0,07	0,07
$\delta_{N\infty}$ -Factor		0,06	0,07	0,07	0,07
<b>Cracked concrete; Temperature range I, II, III</b>					
$\delta_{N0}$ -Factor	[mm/(N/mm <sup>2</sup> )]	0,10	0,11	0,11	0,12
$\delta_{N\infty}$ -Factor		0,10	0,11	0,11	0,12
<b>Displacement-Factors for shear load<sup>2)</sup></b>					
<b>Uncracked or cracked concrete; Temperature range I, II, III</b>					
$\delta_{V0}$ -Factor	[mm/kN]	0,12	0,09	0,08	0,07
$\delta_{V\infty}$ -Factor		0,18	0,14	0,12	0,10
1) Calculation of effective displacement: $\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau_{Ed}$ $\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau_{Ed}$ ( $\tau_{Ed}$ : Design value of the applied tensile bond stress)		2) Calculation of effective displacement: $\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V_{Ed}$ $\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V_{Ed}$ ( $V_{Ed}$ : Design value of the applied shear force)			

**Table C9.1: Displacements for reinforcing bars**

Nominal diameter of the bar $\phi$		8	10	12	14	16	20	22	24	25
<b>Displacement-Factors for tension load<sup>1)</sup></b>										
<b>Uncracked concrete; Temperature range I, II, III</b>										
$\delta_{N0}$ -Factor	[mm/(N/mm <sup>2</sup> )]	0,05	0,06	0,07	0,08	0,09	0,10	0,11	0,12	0,12
$\delta_{N\infty}$ -Factor		0,05	0,06	0,07	0,08	0,09	0,10	0,11	0,12	0,12
<b>Displacement-Factors for shear load<sup>2)</sup></b>										
<b>Uncracked concrete; Temperature range I, II, III</b>										
$\delta_{V0}$ -Factor	[mm/kN]	0,18	0,15	0,12	0,10	0,09	0,07	0,07	0,06	0,06
$\delta_{V\infty}$ -Factor		0,27	0,22	0,18	0,16	0,14	0,11	0,10	0,09	0,09
1) Calculation of effective displacement: $\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau_{Ed}$ $\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau_{Ed}$ ( $\tau_{Ed}$ : Design value of the applied tensile bond stress)					2) Calculation of effective displacement: $\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V_{Ed}$ $\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V_{Ed}$ ( $V_{Ed}$ : Design value of the applied shear force)					

**Table C9.2: Displacements for fischer rebar anchors FRA**

fischer rebar anchor FRA		M12	M16	M20	M24
<b>Displacement-Factors for tension load<sup>1)</sup></b>					
<b>Uncracked concrete; Temperature range I, II, III</b>					
$\delta_{N0}$ -Factor	[mm/(N/mm <sup>2</sup> )]	0,07	0,09	0,10	0,12
$\delta_{N\infty}$ -Factor		0,07	0,09	0,10	0,12
<b>Displacement-Factors for shear load<sup>2)</sup></b>					
<b>Uncracked concrete; Temperature range I, II, III</b>					
$\delta_{V0}$ -Factor	[mm/kN]	0,12	0,09	0,07	0,06
$\delta_{V\infty}$ -Factor		0,18	0,14	0,11	0,09
1) Calculation of effective displacement: $\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau_{Ed}$ $\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau_{Ed}$ ( $\tau_{Ed}$ : Design value of the applied tensile bond stress)			2) Calculation of effective displacement: $\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V_{Ed}$ $\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V_{Ed}$ ( $V_{Ed}$ : Design value of the applied shear force)		