

DÉCLARATION DES PERFORMANCES

DoP 0300

pour le système d'injection fischer FIS AB (résine pour les scellements d'armatures rapportées)

FR

1. Code d'identification unique du type de produit: DoP 0300
2. Usage(s) prévu(s): Système pour les scellements d'armatures rapportées pour utilisation dans le béton, Voir annexes, en particulier les annexes B1-B10.
3. Fabricant: fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Allemagne
4. Mandataire: -
5. Système(s) d'évaluation et de vérification de la constance des performances: 1
6. Document d'évaluation européen: EAD 330087-01-0601 Edition 06/2021
Evaluation Technique Européenne: ETA-17/0351; 2022-03-01
Organisme d'évaluation technique: DIBt- Deutsches Institut für Bautechnik
Organisme(s) notifié(s): 2873 TU Darmstadt
7. Performance(s) déclarée(s):
Résistance mécanique et stabilité (BWR 1)
Résistance caractéristique sous charge statique et quasi statique:
Résistance d'adhérence des armatures rapportées: Annexe C1
Facteur de réduction: Annexe C1
Facteur d'augmentation profondeur d'ancrage minimum: Annexe C1
Résistance caractéristique à la rupture de l'acier sous charge de traction du fer à béton: NPD

Résistance caractéristique sous charge sismique:
Contrainte d'adhérence et coefficient de réduction sous charge sismique: NPD
Enrobage minimum sous charge sismique: NPD

Sécurité en cas d'incendie (BWR 2)
Réaction au feu: Classe (A1)

Résistance au feu:
Contrainte ultime d'adhérence sous exposition au feu pour les scellements d'armatures rapportées évalués pour 50 ans: Annexe C2
Contrainte ultime d'adhérence sous exposition au feu pour les scellements d'armatures rapportées évalués pour 100 ans: NPD
Résistance caractéristique à la rupture de l'acier sous charge de traction du fer à béton sous exposition au feu: NPD
8. Documentation technique appropriée et/ou documentation technique spécifique: -

$f_{bd,PIR,100y}$ = NPD

$k_{b,100y}$ = NPD

$\alpha_{lb,100y}$ = NPD

Les performances du produit identifié ci-dessus sont conformes aux performances déclarées. Conformément au règlement (UE) no 305/2011, la présente déclaration des performances est établie sous la seule responsabilité du fabricant mentionné ci-dessus.

Signé pour le fabricant et en son nom par:



Dr.-Ing. Oliver Geibig, Directeur Général Business Units & Ingénierie
Tumlingen, 2022-03-15



Jürgen Grün, Directeur Général Chimie & Qualité

Cette DoP a été préparée en plusieurs langues. En cas de différend relatif à l'interprétation, la version anglaise prévaudra.

L'annexe comprend des informations volontaires et complémentaires en langue anglaise dépassant les exigences légales (spécifiées de manière neutre).

Specific Part

1 Technical description of the product

The subject of this European Technical Assessment is the post-installed connection, by anchoring or overlap connection joint, of reinforcing bars (rebars) in existing structures made of normal weight concrete, using the " Rebar connection with injection system FIS AB" in accordance with the regulations for reinforced concrete construction.

Reinforcing bars with a diameter ϕ from 10 to 25 mm Annex A and the fischer injection mortar FIS AB are used for the post-installed rebar connection. The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between embedded reinforcing bar, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European assessment Document

The performances given in Section 3 are only valid if the rebar connection is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the rebar connection of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance under static and quasi-static loading	See Annex C 1
Characteristic resistance under seismic action	No performance assessed

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 2

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330087-01-0601, the applicable European legal act is: [96/582/EC].

The system(s) to be applied is (are): 1

Installation conditions and application examples reinforcing bars, part 1

Figure A1.1:

Overlap joint with existing reinforcement for rebar connections of slabs and beams

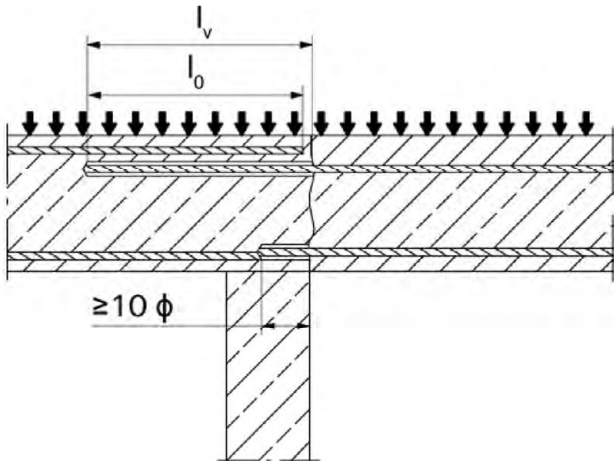


Figure A1.2:

Overlap joint with existing reinforcement at a foundation of a column or wall where the rebars are stressed

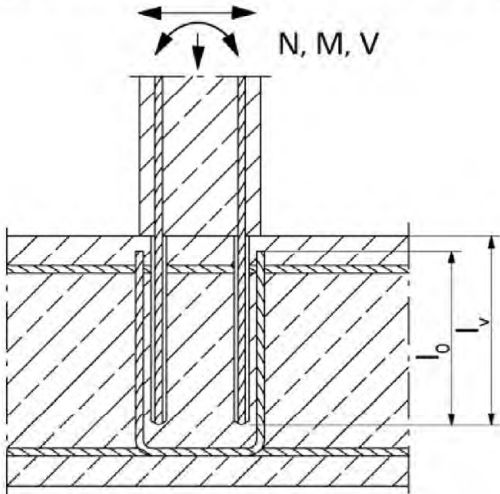
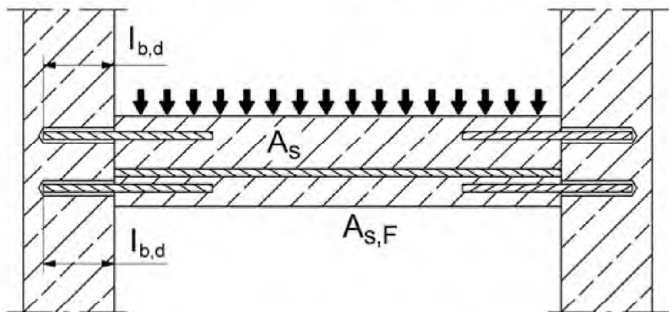


Figure A1.3:

End anchoring of slabs or beams (e.g. designed as simply supported)



Figures not to scale

Rebar connection with injection system FIS AB

Product description
Installation conditions and application examples reinforcing bars, part 1

Installation conditions and application examples reinforcing bars, part 2

Figure A2.1:

Rebar connection for stressed primarily in compression

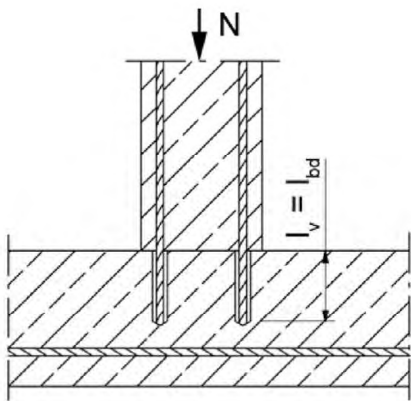
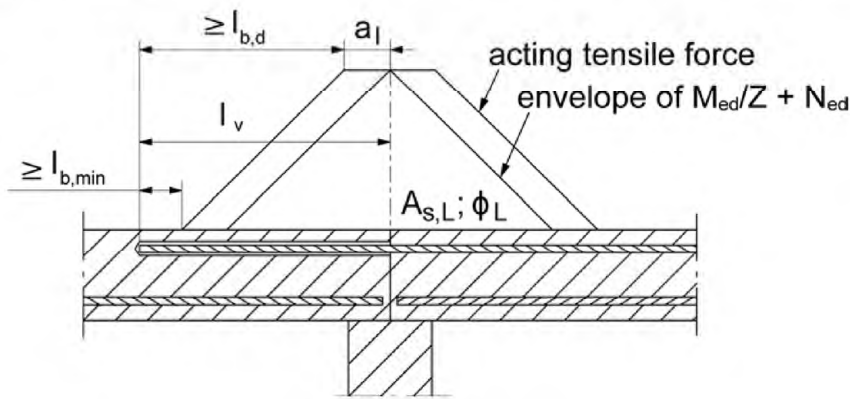


Figure A2.2:

Anchoring of reinforcement to cover the enveloped line of acting tensile force in the bending member



Note to figure A1.1 to A1.3 and figure A2.1 to A2.2

In the figures no traverse reinforcement is plotted, the traverse reinforcement shall comply with EN 1992-1-1: 2004+AC:2010.

Preparing of joints according to Annex B 2

Figures not to scale

Rebar connection with injection system FIS AB

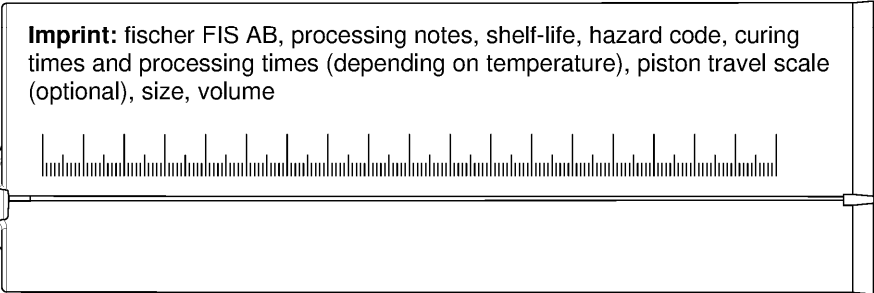
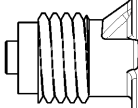
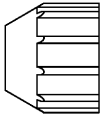
Product description
Installation conditions and application examples reinforcing bars, part 2

Annex A 2

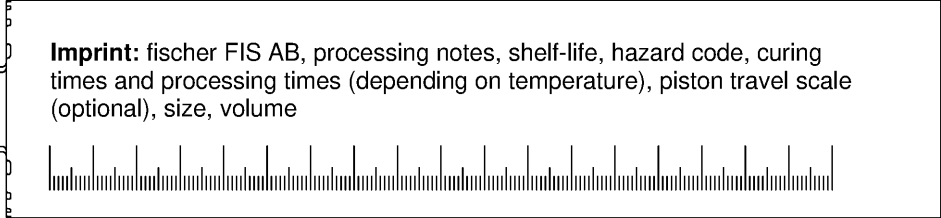
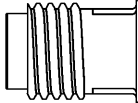
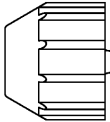
Appendix 3 / 17

Overview system components

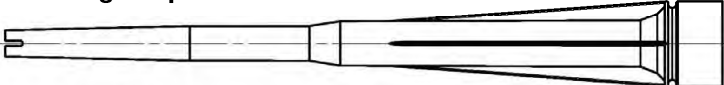
Injection cartridge (shuttle cartridge) FIS AB with sealing cap; Sizes: 360 ml, 825 ml



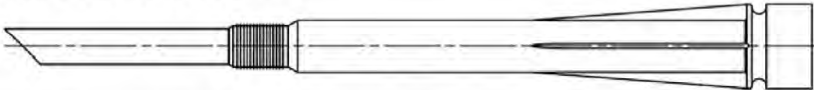
Injection cartridge (coaxial cartridge) FIS AB with sealing cap; Sizes: 300 ml ,380 ml, 400 ml, 410 ml



Static mixer FIS MR Plus for injection cartridges up to 410 ml



Static mixer FIS JMR for injection cartridges 825 ml



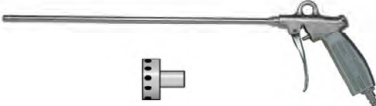
Injection adapter and extension tube Ø 9 for static mixer FIS MR Plus;
Injection adapter and extension tube Ø 9 or Ø 15 for static mixer FIS JMR



Reinforcing bar (rebar) Sizes: $\phi 10$, $\phi 12$, $\phi 14$, $\phi 16$, $\phi 20$, $\phi 25$



Compressed-air cleaning tool with compressed-air nozzle:



Rebar connection with injection system FIS AB

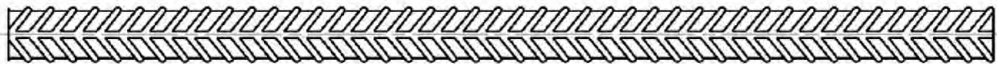
Product description
Overview system components; Injection mortar, static mixer, injection adapter, reinforcing bar, blow out pump

Figures not to scale

Annex A 3
Appendix 4 / 17

Properties of reinforcing bars (rebar)

Figure A4.1:



- The minimum value of related rip area $f_{R,min}$ according to EN 1992-1-1:2004+AC:2010
- The maximum outer rebar diameter over the rips shall be:
 - The nominal diameter of the rip $\phi + 2 \cdot h$ ($h \leq 0,07 \cdot \phi$)
 - (ϕ : Nominal diameter of the bar; h_{rib} = height of the bar)

Table A4.1: Installation conditions for rebars

Nominal diameter of the bar		ϕ	10 ¹⁾		12 ¹⁾		14	16	20	25 ¹⁾	
Nominal drill hole diameter	d_0	[mm]	12	14	14	16	18	20	25	30	35
Drill hole depth	h_0		$h_0 = l_v$								
Effective embedment depth	l_v		acc. to static calculation								
Minimum thickness of concrete member	h_{min}		$l_v + 30$ (≥ 100)			$l_v + 2d_0$					

¹⁾ Both drill hole diameters can be used

Table A4.2: Materials of rebars

Designation	Reinforcing bar (rebar)
Reinforcing bar EN 1992-1-1:2004+AC:2010, Annex C	Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCI of EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$

Figures not to scale

Rebar connection with injection system FIS AB

Product description
Properties and materials of reinforcing bars (rebar)

Specifications of intended use part 1

Table B1.1: Overview use and performance categories

Anchorages subject to		FIS AB with ...	
		Reinforcing bar 	
Hammer drilling with standard drill bit		all sizes	
Hammer drilling with hollow drill bit (fischer "FHD", Heller "Duster Expert", Bosch "Speed Clean", Hilti "TE-CD, TE-YD")		Nominal drill bit diameter (d ₀) 12 mm to 35 mm	
Static and quasi static load, in	uncracked concrete	all sizes	Tables: C1.1 C1.2 C1.3
	cracked concrete		
Installation temperature		T _{i,min} = 0 °C to T _{i,max} = +40 °C	
Resistance to fire		all sizes	Annex C2

Specifications of intended use part 2

Anchorage subject to:

- Static and quasi-static loads: reinforcing bar (rebar) size 10 mm to 25 mm
- Fire exposure

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013+A1:2016
- Concrete strength classes C20/25 to C35/45 according to EN 206:2013+A1:2016
- Maximum chloride content of 0,40 % (CL 0.40) related to the cement content according to EN 206:2013+A1:2016
- Non-carbonated concrete

Note: In case of a carbonated surface of the existing concrete structure the carbonated layer shall be removed in the area of the post-installed rebar connection with a diameter of $\phi + 60$ mm prior to the installation of the new rebar. The depth of concrete to be removed shall correspond to at least the minimum concrete cover in accordance with EN 1992-1-1 :2004+AC:2010. The foregoing may be neglected if building components are new and not carbonated and if building components are in dry conditions.

Temperature Range:

- -40°C to +80°C (max. short term temperature +80°C and max long term temperature +50°C).

Installation temperature:

- 0 °C to +40 °C

Design:

- Fastenings are designed under the responsibility of an engineer experienced in fastenings and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the forces to be transmitted.
- Design according to EN 1992-1-1:2004+AC:2010; EN 1992-1-2:2004+AC:2008 and Annex B 3.
- The actual position of the reinforcement in the existing structure shall be determined on the basis of the construction documentation and taken into account when designing.

Installation:

- Dry or wet concrete
- Installation in water filled holes is not allowed
- Hole drilling by hammer drill, hollow drill or compressed air drill mode
- Overhead installation allowed
- The installation of post-installed rebar shall be done only by suitable trained installer and under Supervision on site; the conditions under which an installer may be considered as suitable trained and the conditions for Supervision on site are up to the Member States in which the installation is done.
- Check the position of the existing rebars (if the position of existing rebars is not known, it shall be determined using a rebar detector suitable for this purpose as well as on the basis of the construction documentation and then marked on the building component for the overlap joint).

Rebar connection with injection system FIS AB

Intended use
Specifications part 2

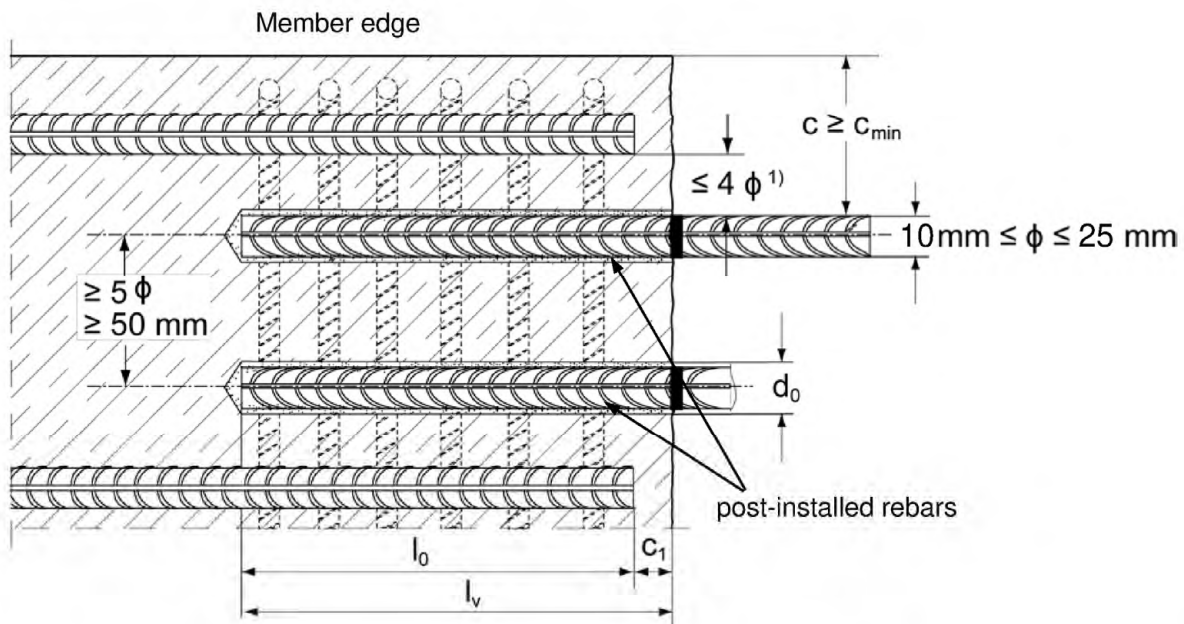
Annex B 2

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General construction rules for post-installed rebars

Figure B3.1:

- Only tension forces in the axis of the rebar may be transmitted.
- The transfer of shear forces between new concrete and existing structure shall be designed additionally according to EN 1992-1-1:2004+AC:2010.
- The joints for concreting must be roughened to at least such an extent that aggregate protrude.



1) If the clear distance between lapped bars exceeds 4ϕ then the lap length shall be increased by the difference between the clear bar distance and 4ϕ

c	concrete cover of post-installed rebar
c_1	concrete cover at end-face of existing rebar
c_{min}	minimum concrete cover according to table B5.1 and to EN 1992-1-1:2004+AC:2010, Section 4.4.1.2
ϕ	nominal diameter of reinforcing bar
l_0	lap length, according to EN 1992-1-1:2004+AC:2010
l_v	effective embedment depth, $\geq l_0 + c_1$
d_0	nominal drill bit diameter, see Annex B 5

Figures not to scale

Rebar connection with injection system FIS AB

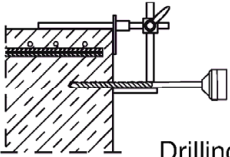
Intended use

General construction rules for post-installed rebars

Annex B 3

Appendix 8 / 17

Table B4.1: Minimum concrete cover $c_{min}^{1)}$ depending of the drilling method and the drilling tolerance

Drilling method	nominal diameter of reinforcing bar ϕ [mm]	Minimum concrete cover c_{min}		 Drilling aid
		Without drilling aid [mm]	With drilling aid [mm]	
Hammer drilling with standard drill bit	< 25	30 mm + 0,06 $l_v \geq 2 \phi$	30 mm + 0,02 $l_v \geq 2 \phi$	
	= 25	40 mm + 0,06 $l_v \geq 2 \phi$	40 mm + 0,02 $l_v \geq 2 \phi$	
Hammer drilling with hollow drill bit (fischer "FHD", Heller "Duster Expert" Bosch "Speed Clean", Hilti "TE-CD, TE-YD")	< 25	30 mm + 0,06 $l_v \geq 2 \phi$	30 mm + 0,02 $l_v \geq 2 \phi$	
	= 25	40 mm + 0,06 $l_v \geq 2 \phi$	40 mm + 0,02 $l_v \geq 2 \phi$	
Compressed air drilling	< 25	50 mm + 0,08 l_v	50 mm + 0,02 l_v	
	= 25	60 mm + 0,08 $l_v \geq 2 \phi$	60 mm + 0,02 $l_v \geq 2 \phi$	

¹⁾ See Annex B3, figure B3.1

Note: The minimum concrete cover as specified in EN 1992-1-1:2004+AC:2010 must be observed.

Table B4.2: Dispensers and cartridge sizes corresponding to maximum embedment depth $l_{v,max}$

reinforcing bars (rebar)	Manual dispenser	Accu and pneumatic dispenser (small)	Accu and pneumatic dispenser (large)
	Cartridge size		
	< 500 ml		> 500 ml
ϕ [mm]	$l_{v,max} / l_{e,ges,max}$ [mm]		$l_{v,max} / l_{e,ges,max}$ [mm]
10	1000	1000	1800
12		1200	
14		1500	
16		1300	
20	700	1000	2000
25			

Figures not to scale

Rebar connection with injection system FIS AB	Annex B 4 Appendix 9 / 17
Intended use Minimum concrete cover; dispenser and cartridge sizes corresponding to maximum embedment depth	

Table B5.1: Working times t_{work} and curing times t_{cure}		
Temperature in the anchorage base [°C]	Maximum working time ¹⁾ t_{work} FIS AB	Minimum curing time ²⁾ t_{cure} FIS AB
>±0 to +5	13 min ³⁾	3 h
>+5 to +10	9 min ³⁾	90 min
>+10 to +20	5 min	60 min
>+20 to +30	4 min	45 min
>+30 to +40	2 min ⁴⁾	35 min
¹⁾ Maximum time from the beginning of the injection to rebar setting and positioning ²⁾ For wet concrete the curing time must be doubled ³⁾ If the temperature in the concrete falls below 10°C the cartridge has to be warmed up to +15°C. ⁴⁾ If the temperature in the concrete exceeds 30 °C the cartridge has to be cooled down to +15°C up to 20°C		
Table B5.2: Installation tools for drilling and cleaning the bore hole and injection of the mortar		

reinforcing bars (rebar)	Drilling and cleaning				Injection	
	Nominal drill bit diameter	Diameter of cutting edge	Steel brush diameter	Diameter of cleaning nozzle	Diameter of extension tube	Injection adapter
ϕ [mm]	d_0 [mm]	d_{cut} [mm]	d_b [mm]	[mm]	[mm]	[colour]
10 ¹⁾	12	≤ 12,50	12,5	11	9	nature
	14	≤ 14,50	15			blue
12 ¹⁾	14	≤ 14,50	15	15	9 or 15	red
	16	≤ 16,50	17			yellow
14	18	≤ 18,50	19	green		
16	20	≤ 20,55	21,5	19		black
20	25	≤ 25,55	26,5			grey
25 ¹⁾	30	≤ 30,55	32	28		brown
	35	≤ 35,70	37			

¹⁾ Both drill bit diameters can be used

Rebar connection with injection system FIS AB	Annex B 5 Appendix 10 / 17
Intended use Working times and curing times; Installation tools for drilling and cleaning the bore hole and injection of the mortar	

Safety regulations

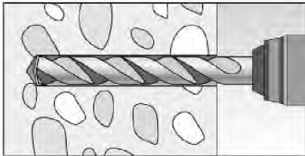
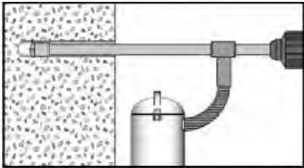
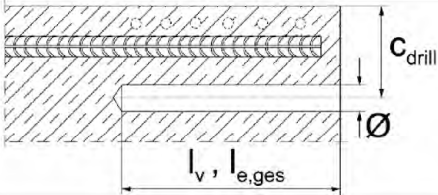
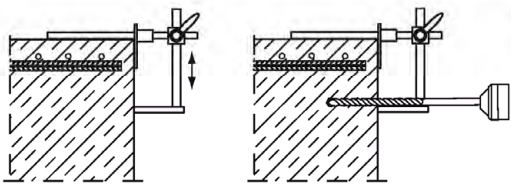


Review the Safety Data Sheet (SDS) before use for proper and safe handling!
Wear well-fitting protective goggles and protective gloves when working with mortar FIS AB.
Important: Observe the instructions for use provided with each cartridge.

Installation instruction part 1; Installation with FIS AB

Hole drilling

Note: Before drilling, remove carbonized concrete; clean contact areas (see Annex B 2)
In case of aborted drill holes the drill hole shall be filled with mortar.

1a	Hammer drilling or compressed air drilling  Drill the hole to the required embedment depth using a hammer drill with carbide drill bit set in rotation hammer mode or a pneumatic drill. Drill bit sizes see table B5.2.
1b	Hammer drilling with hollow drill bit  Drill the hole to the required embedment depth using a hammer drill with hollow drill bit in rotation hammer mode. Dust extraction conditions see drill hole cleaning annex B 7. Drill bit sizes see table B5.2.
2	 Measure and control concrete cover c ($c_{\text{drill}} = c + \varnothing / 2$) Drill parallel to surface edge and to existing rebar. Where applicable use drilling aid. For holes $l_v > 20$ cm use drilling aid. Three different options can be considered: A) drilling aid B) Slat or spirit level C) Visual check  Minimum concrete cover c_{min} see table B4.1

Rebar connection with injection system FIS AB

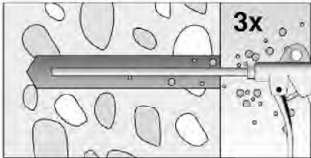
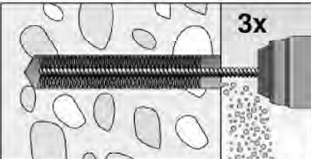
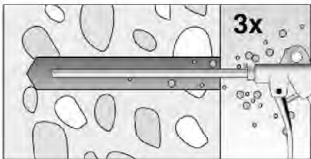
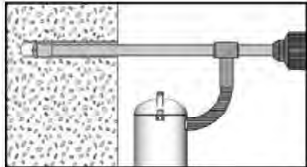
Intended use

Safety regulations; Installation instruction part 1, hole drilling

Annex B 6

Installation instruction part 2; Installation with FIS AB

Drill hole cleaning

	Hammer or compressed air drilling	
3a		Blowing three times from the back of the hole with the appropriate nozzle (oil-free compressed air ≥ 6 bar) until return air stream is free of noticeable dust. Personal protective equipment must be used (see regulations Annex B 6).
		Brushing (with power drill) three times with the suitable brush size (brush diameter > drill hole diameter). Switch on the power drill after inserting the steel brush into the drill hole. The brush must produce a noticeable resistance when it is inserted into the drill hole. If this is not the case, use a new or larger brush. If necessary, check with brush inspection template. Suitable brushes see table B5.2.
		Blowing three times from the back of the hole with the appropriate nozzle (oil-free compressed air ≥ 6 bar) until return air stream is free of noticeable dust. Personal protective equipment must be used. (see regulations Annex B 6).
3b	Hammer drilling with hollow drill bit	
		Use a suitable dust extraction system, e. g. fischer FVC 35 M or a comparable dust extraction system with equivalent performance data. Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process and must be adjusted to maximum power. No further drill hole cleaning necessary

Rebar connection with injection system FIS AB

Intended use

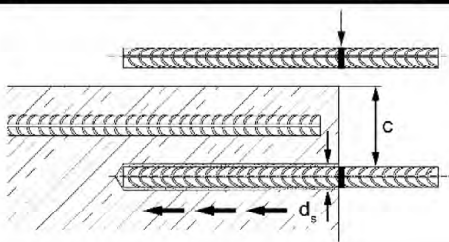
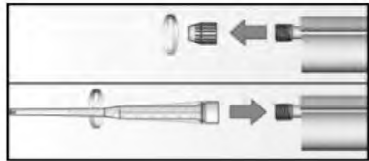
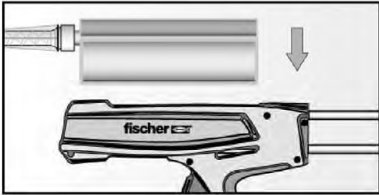
Installation instruction part 2, drill hole cleaning

Annex B 7

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Installation instruction part 3; Installation with FIS AB

reinforcing bars (rebar) and cartridge preparation

4		Before use, make asure that the rebar is dry and free of oil or other residue. Mark the embedment depth l_v (e.g. with tape) Insert rebar in borehole, to verify drill hole depth and setting depth l_v resp. $l_{e,ges}$
5		Twist off the sealing cap Twist on the static mixer (the spiral in the static mixer must be clearly visible).
6		Place the cartridge into a suitable dispenser.
7		Press out approximately 10 cm of mortar until the resin is permanently grey in colour. Mortar which is not grey in colour will not cure and must be disposed.

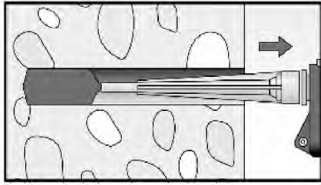
Rebar connection with injection system FIS AB

Intended use
Installation instruction part 3, reinforcing bars (rebar) and cartridge preparation

Installation instruction part 4; Installation with FIS AB

Injection of the mortar; borehole depth ≤ 250 mm

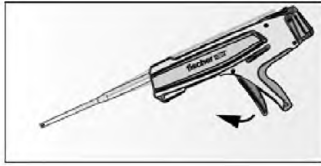
8a



Inject the mortar from the back of the hole towards the front and slowly withdraw the static mixer step by step with each trigger pull.

Avoid bubbles.

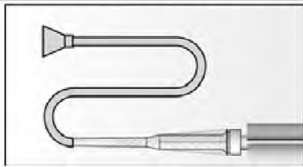
Fill holes approximately 2/3 full, to ensure that the annular gap between the rebar and the concrete will be completely filled with adhesive over the entire embedment length.



After injecting, release the dispenser. This will prevent further mortar discharge from the static mixer.

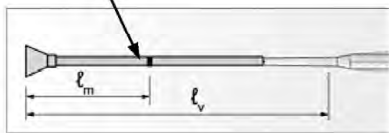
Injection of the mortar; borehole depth > 250 mm

8b



Assemble static mixer, extension tube and appropriate injection adapter (see table B5.2)

Mortar level mark



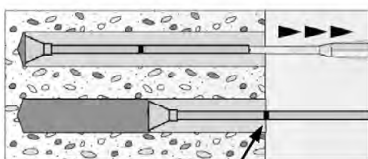
Mark the required mortar level l_m and embedment depth l_v resp. $l_{e,ges}$ with tape or marker on the injection extension tube.

a) Estimation:

$$l_m = \frac{1}{3} * l_v \text{ resp. } l_m = \frac{1}{3} * l_{e,ges} [\text{mm}]$$

b) Precise equation for optimum mortar volume:

$$l_m = l_v \text{ resp. } l_{e,ges} \left(\left(1,2 * \frac{d_s^2}{d_0^2} - 0,2 \right) \right) [\text{mm}]$$



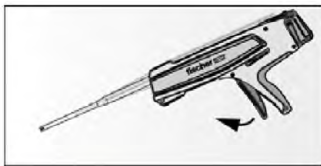
Mortar level mark

Insert injection adapter to back of the hole. Begin injection allowing the pressure of the injected adhesive mortar to push the injection adapter towards the front of the hole. Do not actively pull out!

Fill holes approximately 2/3 full, to ensure that the annular gap between the rebar and the concrete will be completely filled with adhesive over the embedment length.

When using an injection adapter continue injection until the mortar level mark l_m becomes visible.

Maximum embedment depth see table B4.2



After injecting, release the dispenser. This will prevent further mortar discharge from the static mixer.

Rebar connection with injection system FIS AB

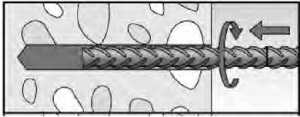
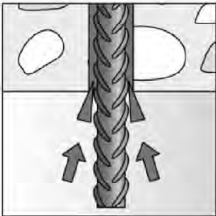
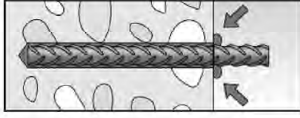
Intended use

Installation instruction part 4, mortar injection

Annex B 9

Installation instruction part 5; Installation with FIS AB

Insert rebar

9		Insert the rebar slowly twisted into the borehole until the embedment mark is reached.
10		For overhead installation, support the rebar and secure it from falling till mortar started to harden, e.g. using wedges.
11		After installing the rebar the annular gap must be completely filled with mortar. Proper installation • Desired embedment depth is reached l_v: embedment mark at concrete surface • Excess mortar flows out of the borehole after the rebar has been fully inserted up to the embedment mark.
12		Observe the working time "t_{work}" (see table B5.1), which varies according to temperature of base material. Minor adjustments to the rebar position may be performed during the working time Full load may be applied only after the curing time "t_{cure}" has elapsed (see table B 5.1)

Rebar connection with injection system FIS AB

Intended use

Installation instruction part 5, insert rebar

Annex B 10

Appendix 15 / 17

Minimum anchorage length and minimum lap length

The minimum anchorage length $l_{b,min}$ and the minimum lap length $l_{0,min}$ according to EN 1992-1-1:2004+AC:2010 shall be multiply by the relevant amplification factor α_{lb} according to table C1.1.

Table C1.1: Amplification factor α_{lb} related to concrete strength class and drilling method

Concrete strength class	Drilling method	Amplification factor α_{lb}
C20/25 to C35/45	Hammer drilling with standard drill bit	1,0
	Hammer drilling with hollow drill bit (fischer "FHD", Heller "Duster Expert", Bosch "Speed Clean"; Hilti "TE-CD, TE-YD")	1,0
	Compressed air drilling	1,0

Table C1.2: Bond efficiency factor k_b for hammer drilling, hollow drilling and compressed air drilling

Hammer drilling, hollow drilling and compressed air drilling				
Rebar ϕ [mm]	Bond efficiency factor k_b			
	Concrete strength class			
	C20/25	C25/30	C30/37	C35/45
10 to 25	1,00			

Table C1.3: Design values of the bond strength $f_{bd,PIR}$ in N/mm² for hammer drilling, hollow drilling, compressed air drilling and for good bond conditions

$$f_{bd,PIR} = k_b \cdot f_{bd}$$

f_{bd} : Design value of the bond strength in N/mm² considering the concrete strength classes and the rebar diameter for good bond condition (for all other bond conditions multiply the values by $\eta_1 = 0,7$) and recommended partial factor $\gamma_c = 1,5$ according to EN 1992-1-1: 2004+AC:2010

k_b : Bond efficiency factor according to table C1.2

Hammer drilling, hollow drilling and compressed air drilling				
Rebar ϕ [mm]	bond strength $f_{bd,PIR}$ [N/mm ²]			
	Concrete strength class			
	C20/25	C25/30	C30/37	C35/45
10 to 25	2,3	2,7	3,0	3,4

Rebar connection with injection system FIS AB

Performance

Amplification factor α_{lb} , bond efficiency factor k_b ,
design values of the bond strength $f_{bd,PIR}$

Annex C 1

Appendix 16 / 17

Bond strength $f_{bd,fi}$ at increased temperature for concrete strength classes C20/25 to C35/45 (all drilling methods)

The bond strength $f_{bd,fi}$ at increased temperature has to be calculated by the following equation:

$$f_{bd,fi} = k_{fi}(\theta) \cdot f_{bd,PIR} \cdot \frac{\gamma_c}{\gamma_{m,fi}}$$

If: $\theta > 74\text{ }^{\circ}\text{C}$ $k_{fi}(\theta) = \frac{24,308 \cdot e^{-0,012 \cdot \theta}}{f_{bd,PIR} \cdot 4,3} \leq 1.0$

If: $\theta > \theta_{max} \text{ (317 }^{\circ}\text{C)}$ $k_{fi}(\theta) = 0$

- $f_{bd,fi}$ = Bond strength at increased temperature in N/mm²
- (θ) = Temperature in $^{\circ}\text{C}$ in the mortar layer
- $k_{fi}(\theta)$ = Reduction factor at increased temperature
- $f_{bd,PIR}$ = Design value of the bond strength in N/mm² in cold condition according to table C1.3 considering the concrete classes, the rebar diameter, the drilling method and the bond conditions according to EN 1992-1-1:2004+AC:2010
- γ_c = 1,5 recommended partial factor according to EN 1992-1-1:2004+AC:2010
- $\gamma_{m,fi}$ = 1,0 recommended partial factor

For evidence at increased temperature the anchorage length shall be calculated according to EN 1992-1-1:2004+AC:2010 Equation 8.3 using the temperature-dependent bond strength $f_{bd,fi}$.

Figure C3.1: Example graph of reduction factor $k_{fi}(\theta)$ for concrete class C20/25 for good bond conditions

