



# **DECLARATION OF PERFORMANCE**

#### DoP 0370

for fischer concrete screw ULTRACUT FBS II R (Mechanica	al fastener for use in concrete)	EN
1. Unique identification code of the product-type:	DoP 0370	
2. Intended use/es:	Post-installed fastening in cracked or uncracked concrete, see appendix, especially annexes B1	- B5.
3. <u>Manufacturer:</u>	fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Germany	
4. <u>Authorised representative:</u>	-	
5. <u>System/s of AVCP:</u>	1	
<ol> <li><u>European Assessment Document:</u> European Technical Assessment: Technical Assessment Body: Notified body/ies:</li> </ol>	EAD 330232-01-0601 ETA-17/0740; 2025-01-08 ETA-Danmark A/S 2873 TU Darmstadt	
<ul> <li>7. Declared performance/s: Mechanical resistance and stability (BWR 1) Characteristic resistance to tension load (static a Resistance to steel failure: Annex C1 Resistance to pull- out failure: Annex C1 Resistance to concrete cone failure: Annex C1 Robustness: Annex C1 Minimum edge distance and spacing: Annex C4 Edge distance to prevent splitting under load: Annex Characteristic resistance to shear load (static and Resistance to steel failure (shear load): Annex C1 Resistance to steel failure: Annex C1 Resistance to pry-out failure: Annex C1 Characteristic Resistance for simplified design: Method B: NPD Method C: NPD Displacements: Displacements under static and quasi-static loading: Characteristic resistance and displacements for a Resistance to tension load, displacements, category Resistance to shear load, displacements, category O Resistance to shear load, displacements, category O Res</li></ul>	C1 d quasi-static loading): Annex C4 seismic performance categories C1 and C2: C1: Annex C2 C2: Annex C2 C1: Annex C2	

#### Safety in case of fire (BWR 2)

Reaction to fire: Class (A1)

#### **Resistance to fire:**

Fire resistance to steel failure (tension load): Annex C3 Fire resistance to pull-out failure (tension load): Annex C3 Fire resistance to steel failure (shear load): Annex C3

#### **Durability:**

Durability: Annexes B1





# 8. <u>Appropriate Technical Documentation and/or Specific</u> – <u>Technical Documentation:</u>

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

lecto ZC

Dieter Pfaff, Head of International Production Federation and Quality Management

Dr. Ronald Mihala, Head of Development and Production Management Tumlingen, 2025-02-03

This DoP has been prepared in different languages. In case there is a dispute on the interpretation the English version shall always prevail.

The Appendix includes voluntary and complementary information in English language exceeding the (language-neutrally specified) legal requirements.



Translation guidance Essential Characteristics and Performance Parameters for Annexes

Me	echanical resistance and stability (BWR 1)	
Ch	naracteristic resistance under static and quasi-static loading, Method A	
1	Resistance to steel failure:	N <sub>Rk,s</sub> [kN], E <sub>s</sub> [N/mm <sup>2</sup> ]
2	Resistance to pull- out failure:	N <sub>Rk,p</sub> [kN], ψ <sub>c</sub>
3	Resistance to concrete cone failure:	k <sub>cr,N</sub> , k <sub>ucr,N</sub> [-], h <sub>ef</sub> , c <sub>cr,N</sub> [mm]
4	Robustness:	Yinst [-]
5	Minimum edge distance and spacing:	c <sub>min</sub> , s <sub>min</sub> , h <sub>min</sub> [mm]
6	Edge distance to prevent splitting under load:	N <sup>0</sup> <sub>Rk,sp</sub> [kN], c <sub>cr,sp</sub> [mm]
Ch	naracteristic resistance to shear load (static and quasi-static loading), Method A	
7	Resistance to steel failure under shear load:	V <sup>0</sup> <sub>Rk,s</sub> [kN], M <sup>0</sup> <sub>Rk,s</sub> [Nm], k <sub>7</sub> [-]
8	Resistance to pry-out failure:	к <sub>8</sub> [-]
Ch	naracteristic Resistance for simplified design	
9	Method B:	F <sup>0</sup> <sub>Rk</sub> [kN], c <sub>cr</sub> , s <sub>cr</sub> [mm]
10	Method C:	F <sub>Rk</sub> [kN]
Dis	splacements	
11	Displacements under static and quasi-static loading:	$\delta_{N0},  \delta_{N^{\infty},}  \delta_{V0,}  \delta_{V^{\infty}}$ [mm]
12	Stiffness characteristics for tension loading for non-linear spring models:	k <sub>1,ucr</sub> , k <sub>2,ucr</sub> , k <sub>3,ucr</sub> , k <sub>4,ucr</sub> , k <sub>1,cr</sub> , k <sub>2,cr</sub> , k <sub>3,cr</sub> , k <sub>4,cr</sub> [kN/mm]
Ch	naracteristic resistance and displacements for seismic performance categories (	
13	Resistance to tension load, displacements, category C1:	N <sub>Rk,s,C1</sub> [kN], N <sub>Rk,p,C1</sub> [kN]
	Resistance to tension load, displacements, category C2:	N <sub>Rk,s,C2</sub> [kN], N <sub>Rk,p,C2</sub> [kN], δ <sub>N,C2</sub> [mm]
14	Resistance to shear load, displacements, category C1:	V <sub>Rk,s,C1</sub> [kN]
	Resistance to shear load, displacements, category C2:	V <sub>Rk,s,C2</sub> [kN], δ <sub>V,C2</sub> [mm]
15	Factor for annular gap	α <sub>gap</sub> [-]
Sa	fety in case of fire (BWR 2)	
16	Reaction to fire:	Class
Re	esistance to fire:	
17	Fire resistance to steel failure (tension load):	N <sub>Rk,s,fi</sub> [kN]
18	Fire resistance to pull-out failure (tension load):	N <sub>Rk,p,fi</sub> [kN]
19	Fire resistance to steel failure (shear load):	V <sub>Rk,s,fi</sub> [kN], M <sup>0</sup> <sub>Rk,s,fi</sub> [Nm]
-	pects of durability	
20	Durability:	Class

# II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

# 1 Technical description of product and intended use

#### Technical description of the product

fischer concrete screw UltraCut FBS II R is a concrete screw made of stainless steel. The anchor is installed in a drilled hole and anchored by mechanical interlock.

An illustration of the product is given in Annex A.

The characteristic material values, dimensions and tolerances of the anchors not indicated in Annexes shall correspond to the respective values laid down in the technical documentation of this European Technical Assessment.

The anchors are intended to be used with embedment depth given in Annex B, Table B2.1. The intended use specifications of the product are detailed in the Annex B1.

# 2 Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the anchor of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works. **3** Performance of the product and references to the methods used for its assessment

#### **3.1** Characteristics of product

#### Mechanical resistance and stability (BWR 1):

The essential characteristics are detailed in the Annex C1, C2 and C4.

#### Safety in case of fire (BWR 2):

The essential characteristics are detailed in the Annex C3.

Durability: See annex B1.

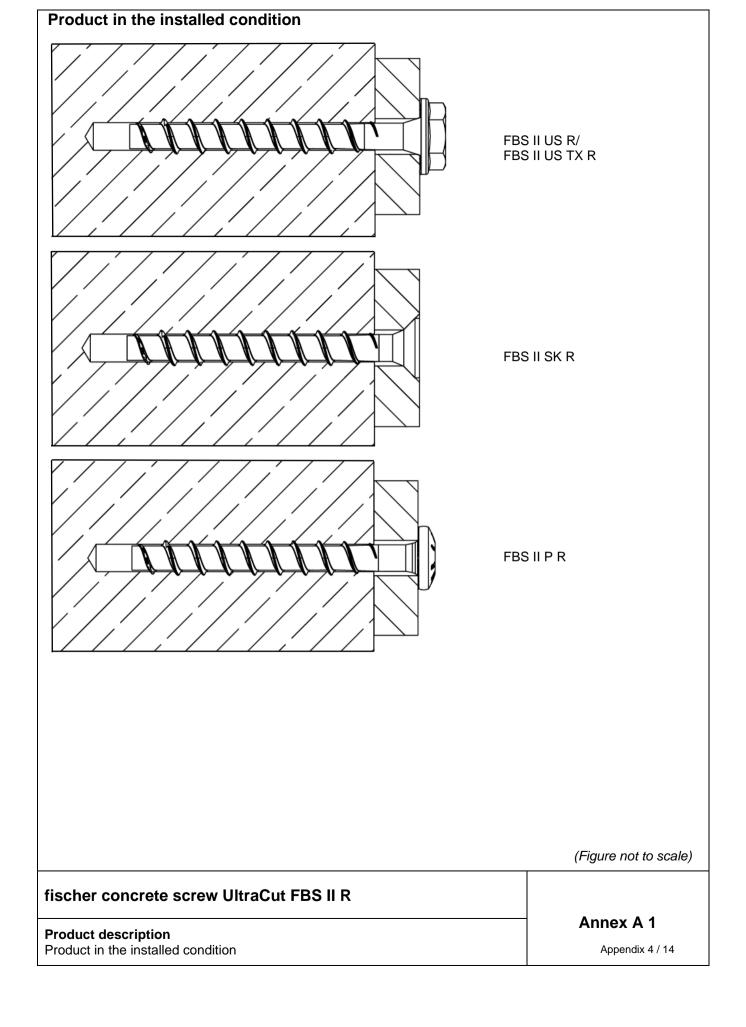
Other Basic Requirements are not relevant.

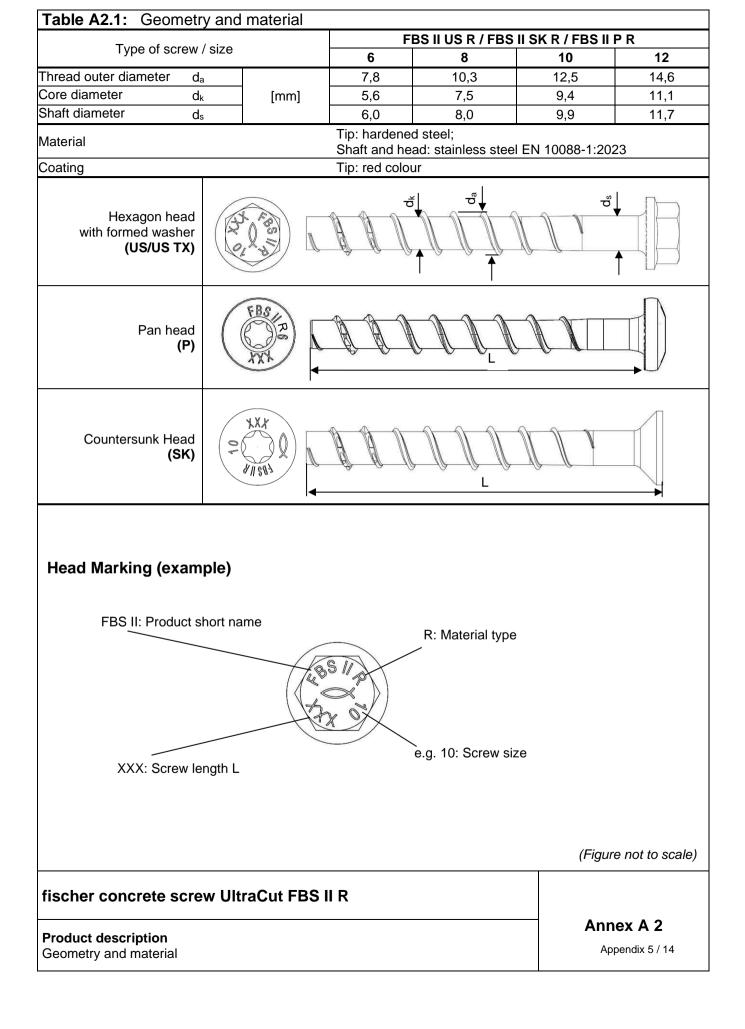
#### 3.2 Methods of assessment

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Basic Works Requirement 1 has been made in accordance with EAD 330232-01-0601; Mechanical fasteners for use in concrete. 4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base.

#### 4.1 AVCP system

According to the decision 1996/582/EC of the European Commission, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No. 305/2011) is 1.





# onification of intended uses

Size		F	BS II R				
5120	6	8	10		12		
Nominal embedment depth [mm]	60	50 65	55 65	85	60	75	100
Hammer drilling			$\checkmark$				
Hollow drilling	_ 1)			<b>~</b>			
Static and quasi-static loads							
Cracked and uncracked concrete			$\checkmark$				
Fire exposure							
Seismic performance category C1	$\checkmark$	<b>-</b> <sup>1)</sup>	_ 1)	$\checkmark$	_ 1	)	$\checkmark$
Seismic performance category C2	_ 1)	•	- /	•	-	,	

#### <sup>1)</sup> No performance assessed

#### Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres (cracked or uncracked) • according to EN 206:2013+A2:2021
- Strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021

#### Use conditions (Environmental conditions):

- Structures subjected to dry internal conditions (FBS II R) •
- For all other conditions according to EN 1993-1-4:2006 + A1:2015, corresponding to corrosion resistance class
  - CRC III: for FBS II R

#### Design:

- The structural design according to EN 1992-4:2018 are conducted under responsibility of a designer expierenced in the field of anchorages and concrete works.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the screw relative to reinforcement or to supports, etc.).
- Design of fastenings according to EN 1992-4:2018 and EOTA Technical Report TR 055:2018

## fischer concrete screw UltraCut FBS II R

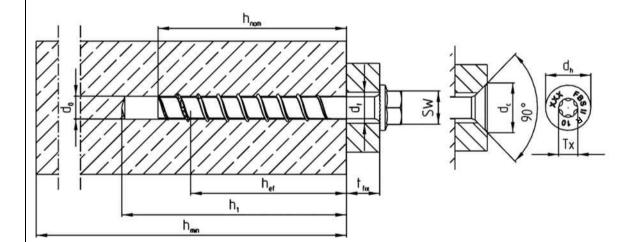
#### Intended use Specification of intended use

## Annex B 1

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FBS II R			6	8		10				12		
Nominal embedment depth	h <sub>nom</sub>		60	50	65	55	65	85	60	75	100	
Nominal drill hole diameter	d <sub>0</sub>		6	8	8		10			12		
Cutting diameter of drill bits			6,40	8,4	15		10,45			12,50		
Cutting diameter for diamond drillers	d <sub>cut</sub> ≤	[mm]	_ 1)	8,1	0		10,30		12,30			
Clearance hole diameter	df		8,0	10,6 –	12,0	12	,8 – 14	4,0	14,8 - 16,0		5,0	
Wrench size (US)	SW		10 / 13	1:	13		15			17		
TX-size (SK / P / US TX))	ТΧ	[-]	30	4(	40		50					
Countersunk head diameter	dh		13,3	18	18		21		- 1			
Countersunk diameter in fixture	dc		15,2	20	20		23					
Drill hole depth			70	60	75	65	75	95	70	85	110	
Drill hole depth (with adjustable setting)	_ h₁ ≥	[mm]	_ 1)	70	85	75	85	105	80	95	120	
Thickness of fixture	t <sub>fix</sub> ≤					L - h <sub>no</sub>	m					
	L <sub>min</sub> =		65	50	65	55	65	85	60	75	100	
Length of screw	L <sub>max</sub> =		400	400	415	405	415	435	410	425	450	
Torque impact screw driver	T <sub>imp,max</sub>		240		•	450			650		·	
Torque impact screw driver (with adjustable setting process)	T <sub>imp,max</sub>	[Nm]	_ 1)			300			450			

<sup>1)</sup> No performance assessed



(Figure not to scale)

# fischer concrete screw UltraCut FBS II R

# Intended use

Installation parameters

Annex B 2

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Installation instruction part 1 FBS II 8/10/1	2 R
	Step 1: Drilling of the hole:
	Drill the hole using hammer drill, hollow drill or diamond core drill
	Drill hole diameter $d_0$ and drill hole depth $h_1$ according to table B2.1
	Step 2: Cleaning of the drill hole - horizontal:
	Clean the drill hole. This step can be omitted in the preparation of the hole by using a hollow drill bit or diamond core drill. (recommendation: use the fischer FHD hollow drill bit)
	Step 2: Cleaning of the drill hole - vertical:
$h_1 + 3x d_0$	Cleaning of the drill hole can be omitted, if drilling vertically upwards or if drilling vertically downwards and the hole depth has been increased. It is recommended to increase the drill hole depth by an additional 3 x drilling ø when drilling vertically downwards.
MORA MORA	Step 3: Installation:
	Turn in until the head is in contact with the fixture.
Cocce Brill Cocce Brill	Installation with any torque impact screw driver up to the
	maximum mentioned torque moment ( $T_{imp,max}$ according to table B2.1).
	Alternatively, all other tools without an indicated torque moment are allowed (e.g. ratchet spanner). The indicated torque moments T <sub>imp,max</sub> for impact screw driver are not decisive for manual installation.
MOK /A	Step 4: Checking of the correct installation:
	After installation a further turning of the screw must not be possible. The head of the screw must be in contact with the fixture and is not damaged

# fischer concrete screw UltraCut FBS II R

Intended use Installation Instructions Annex B 3

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Installation instruction part 2 FBS II 8/10/1	2 R	
max 10 mm	Adjustment         Optional:         It is permissible to adjust the s         Therefore, the screw may be used         Ladj = 20 mm off the surface of         permissible thickness of shims         process         is tadj = 10 mm.         The required nominal anchoring         the adjustment process. (see adjustment process)	antightened to a maximum of the initial fixture. The total added during the adjustment ag depth hnom must be kept after
	Filling of the annular gap For seismic performance cates The gap between screw shaft mortar; mortar compressive st (e. g. FIS V Plus, FIS HB, FIS filling the gap, the filling disc F	and fixture must be filled with rength ≥ 50 N/mm² SB or FIS EM Plus). As an aid fo
ischer concrete screw UltraCut FBS II R		Annex B 4
ntended use		Appendix 9 / 14

Installation instruction FBS II 6 R	
	Step 1: Drilling of the hole:
0000	Drill the hole using hammer drill
	Drill hole diameter $d_0$ and drill hole depth $h_1$ according to table B2.1
	Step 2: Cleaning of the drill hole:
	Clean the drill hole.
5027	Step 3: Installation:
	Turn in until the head is in contact with the fixture.
	Installation with any torque impact screw driver up to the
$OO_{o}$	maximum mentioned torque moment ( $T_{imp,max}$ according to table B2.1).
	Step 4: Checking of the correct installation:
	After installation a further turning of the screw must not be possible. The head of the screw must be in contact with the fixture and is not damaged
500	

# fischer concrete screw UltraCut FBS II R

Intended use Installation Instructions Annex B 5

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resistance in concrete C20/25 cra C2	sion load	h <sub>nom</sub> and she N <sub>Rk,s</sub> γ <sub>Ms,N</sub> V <sup>0</sup> <sub>Rk,s</sub> γ <sub>Ms,V</sub> k <sub>7</sub> M <sup>0</sup> <sub>Rk,s</sub>	[mm] ar load [kN] - [kN] [-] [Nm]	6 60 19,3 12,6 16,1	50 27 18,0	<b>8</b> 65 7,8 27,8	13,2 1	10 65 43,8 1,5 19,3 ,25	85 3 36,6	60 20,4	<b>12</b> 75 67,7 40,1	100	
Steel failure for tens Characteristic resista Partial factor Characteristic resista Partial factor Factor for ductility Characteristic bendin resistance Pullout failure Characteristic un resistance in	nce nce ng ncracked acked	and she N <sub>Rk,s</sub> $\gamma_{Ms,N}$ $V^0_{Rk,s}$ $\gamma_{Ms,V}$ $k_7$ $M^0_{Rk,s}$ N <sub>Rk,p</sub>	ar load [kN] - [kN] [-] [Nm]	19,3 12,6	27	7,8	13,2 1	43,8 1,5 19,3 ,25	3		67,7	7	
Characteristic resista Partial factor Characteristic resista Partial factor Factor for ductility Characteristic bendin resistance <b>Pullout failure</b> Characteristic un resistance in concrete C20/25 cra	ince ince ng ncracked acked 25/30	NRk,s γMs,N V <sup>0</sup> Rk,s γMs,V k7 M <sup>0</sup> Rk,s NRk,p	[kN] - [kN] [-] [Nm]	19,3 12,6	18,0		13,2 1	1,5 19,3 ,25		20,4		1	
Partial factor Characteristic resista Partial factor Factor for ductility Characteristic bendin resistance <b>Pullout failure</b> Characteristic un resistance in concrete C20/25 cra C2	nce ng ncracked acked 25/30	γms,n V <sup>0</sup> Rk,s γms,v k7 M <sup>0</sup> Rk,s NRk,p	- [kN] [-] [Nm]	12,6	18,0		13,2 1	1,5 19,3 ,25		20,4		1	
Characteristic resista Partial factor Factor for ductility Characteristic bendin resistance <b>Pullout failure</b> Characteristic un resistance in concrete C20/25 cra	ng Incracked acked 25/30	V <sup>0</sup> Rk,s γMs,V k7 M <sup>0</sup> Rk,s NRk,p	[-] [Nm]			27,8	13,2 1	19,3 ,25	36,6	20,4	40,1	45,8	
Partial factor Factor for ductility Characteristic bendin resistance <b>Pullout failure</b> Characteristic un resistance in concrete C20/25 cra C2	ng Incracked acked 25/30	γ <sub>Ms,V</sub> k7 M <sup>0</sup> Rk,s NRk,p	[-] [Nm]			27,8	1	,25	36,6	20,4	40,1	45,8	
Factor for ductility Characteristic bendin resistance Pullout failure Characteristic un resistance in concrete C20/25 cra C2	ncracked acked 25/30	k7 M <sup>0</sup> Rk,s NRk,p	[Nm]	16,1	3′								
Characteristic bendin resistance Pullout failure Characteristic un resistance in concrete C20/25 cra C2	ncracked acked 25/30	M <sup>0</sup> Rk,s NRk,p	[Nm]	16,1	3		0						
resistance Pullout failure Characteristic un resistance in concrete C20/25 cra C2	ncracked acked 25/30	N <sub>Rk,p</sub>		16,1	31		0	,75					
Characteristic un resistance in	acked 25/30		[kN]		16,1 31,3 68,5 112,8					8			
resistance in concrete C20/25 cra	acked 25/30		[kN]										
concrete C20/25 cra	25/30	N <sub>Rk,p</sub>		10,0	7,0	14,0	8,5	14,0	$\geq N^{0}_{Rk,c}$ <sup>1)</sup>	10,0	12,0	$\geq N^{0}_{Rk,c^{1}}$	
		-	[kN]	4,0	4,0	9,0	4,5	6,0	16,0	4,5	11,0	$\geq N^{0}_{Rk,c^{1}}$	
01	20/27	_		1,07					1,12				
	30/37			1,13					1,22				
Increasing C3	creasing $C35/45$ $\psi_c$			1,18					1,32				
factors concrete C40/50			[-]	1,23	1,41								
C	45/55	_		1,28	1,50								
C	50/60	_		1,32	1,58								
Installation factor		γinst	[-]	1,4					1,0				
Concrete cone failu	re and sp	•		oncrete pryout f	ailure								
Effective embedment	-	h <sub>ef</sub>	[mm]	37	40	52	43	51	68	47	60	81	
Factor for uncracked	•	kucr,N				_		1,0					
Factor for cracked co		k <sub>cr,N</sub>	[-]	7,7									
Characteristic edge d		<b>C</b> cr,N						, h <sub>ef</sub>					
Characteristic spacin		Scr,N	[mm]					• h <sub>ef</sub>					
Characteristic resista for splitting	0	N <sup>0</sup> <sub>Rk,sp</sub>	[kN]	min{ N <sup>0</sup> Rk,c, NRk,p }	12,0	18,4	13,0	17,9	$\geq N^{0}_{Rk,c^{1}}$	15,8	22,9	$\geq N^{0}_{Rk,c^{1}}$	
Characteristic edge d	distance	Ccr,sp		1,78 · h <sub>ef</sub>					1,5 ⋅ h <sub>ef</sub>				
Characteristic spacin	g		[mm]				0	L-					
for splitting	-	Scr,sp					3	• h <sub>ef</sub>					
Factor for pryout failu	ure	k <sub>8</sub>	r 1	2,6		1,	,0		2,0	1,0		2,0	
Installation factor		γinst	[-]	1,4 <sup>2)</sup>					1,0				
Concrete edge failu	re												
Effective length in co	ncrete	lf	[	46	50	65	55	65	85	60	75	100	
Nominal diameter of	screw	dnom	[mm]	6	8	8		10			12		
Adjustment													
Maximum thickness of	of shims	t <sub>adj</sub>	[mm]	_3)					10				
Maximum number of n <sub>a</sub>				_3)	2								
<sup>1)</sup> N <sup>0</sup> <sub>Rk,c</sub> according to E <sup>2)</sup> Only for concrete cc <sup>3)</sup> No performance ass <b>fischer concrete</b>	one failure sessed	and split	_		out fail	ure acc	cording	g to EN	l 1992-4:2	2018, T	able 4	.1	

# Performances Characteristic values for static and quasi-static action

BS II R				6	8	10	12
Nominal embedr	nent depth	h <sub>nom</sub>	[mm]	60	65	85	100
Steel failure for	tension load and		ad C1				
	- •	N <sub>Rk,s,C1</sub>		19,3	27,8	43,8	67,7
Characteristic re	sistance	V <sub>Rk,s,C1</sub>	[kN]	7,5	18,1	29,3	36,6
Without filling of	the annular gap		r 1			0,5	
With filling of the	annular gap1)	$-\alpha_{gap}$	[-]			1,0	
Pullout failure							
Characteristic re	sistance in	NRk,p,C1	[kN]	3,5	9,0	16,0	$\geq N^{0}_{Rk,c^{2}}$
cracked concrete		тякк,р,ст		0,0	5,0	10,0	
Concrete cone							
Effective embed	•	h <sub>ef</sub>		37	52	68	81
Concrete cone	Edge distance	Ccr,N	[mm]			1,5 · h <sub>ef</sub>	
failure	Spacing	Scr,N				3 ⋅ h <sub>ef</sub>	
Installation facto		γinst	[-]	1,4		1,0	
Concrete pryou							
Factor for pryout		k <sub>8</sub>	[-]	2,6	1,0	2,0	)
Concrete edge		1		40	05	05	400
Effective length i		l <sub>f</sub>	[mm]	46	65	85	100
Nominal diamete	er of screw nnular gap accord	dnom		6	8	10	12
	Characteristic v	alues for	Seismi				12
FBS II R				c Performano 6 - 2)	8	10	<b>12</b>
<b>FBS II R</b> Nominal embedr		h <sub>nom</sub>	[mm]	6			<b>12</b> 100
FBS II R Nominal embedr Steel failure for	nent depth tension load and	h <sub>nom</sub>	[mm] ad C2	6	8	10	
<b>FBS II R</b> Nominal embedr	nent depth tension load and	h <sub>nom</sub> d shear loa	[mm]	6	<b>8</b> 65	<b>10</b> 85	100
FBS II R Nominal embedr Steel failure for Characteristic re	nent depth <b>tension load and</b> sistance	h <sub>nom</sub> d shear loa N <sub>Rk,s,C2</sub>	[mm] ad C2	<b>6</b> _ 2)	<b>8</b> 65 27,8	<b>10</b> 85 43,8	100 67,7
FBS II R Nominal embedr Steel failure for	nent depth <b>tension load and</b> sistance	h <sub>nom</sub> d shear loa N <sub>Rk,s</sub> ,c2 V <sub>Rk,s</sub> ,c2	[mm] ad C2 [kN]	<b>6</b> _ 2)	<b>8</b> 65 27,8	10 85 43,8 8,8	100 67,7
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in	h <sub>nom</sub> d shear loa N <sub>Rk,s</sub> ,c2 V <sub>Rk,s</sub> ,c2	[mm] ad C2 [kN]	<b>6</b> _ 2)	8 65 27,8	10 85 43,8 8,8	100 67,7
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in	h <sub>nom</sub> d shear loa N <sub>Rk,s,C2</sub> V <sub>Rk,s,C2</sub> α <sub>gap</sub>	[mm] ad C2 [kN] [-]	6 _ 2) _ 2)	8 65 27,8 9,7	10 85 43,8 8,8 1,0	100 67,7 19,7
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in e failure	h <sub>nom</sub> d shear loa N <sub>Rk,s,C2</sub> V <sub>Rk,s,C2</sub> α <sub>gap</sub> N <sub>Rk,p,C2</sub>	[mm] ad C2 [kN] [-]	6 _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8	10 85 43,8 8,8 1,0 5,0	100 67,7 19,7 7,3
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone Effective embed	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in sistance in failure failure	h <sub>nom</sub> d shear loa N <sub>Rk,s,C2</sub> V <sub>Rk,s,C2</sub> α <sub>gap</sub> N <sub>Rk,p,C2</sub>	[mm] ad C2 [kN] [-] [kN]	6 _ 2) _ 2)	8 65 27,8 9,7	10 85 43,8 8,8 1,0 5,0 68	100 67,7 19,7
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone Effective embede Concrete cone	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance	h <sub>nom</sub> d shear loa N <sub>Rk,s,C2</sub> V <sub>Rk,s,C2</sub> α <sub>gap</sub> N <sub>Rk,p,C2</sub> h <sub>ef</sub> C <sub>cr,N</sub>	[mm] ad C2 [kN] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8	10           85           43,8           8,8           1,0           5,0           68           1,5 ⋅ h <sub>ef</sub>	100 67,7 19,7 7,3
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone Effective embedu Concrete cone failure	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance Spacing	h <sub>nom</sub> d shear loa N <sub>Rk,s,C2</sub> V <sub>Rk,s,C2</sub> α <sub>gap</sub> N <sub>Rk,p,C2</sub> h <sub>ef</sub> C <sub>cr,N</sub> S <sub>cr,N</sub>	[mm] ad C2 [kN] [-] [kN] [kN]	6 _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8	10           85           43,8           8,8           1,0           5,0           68           1,5 ⋅ h <sub>ef</sub> 3 ⋅ h <sub>ef</sub>	100 67,7 19,7 7,3
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance Spacing	h <sub>nom</sub> d shear loa N <sub>Rk,s,C2</sub> V <sub>Rk,s,C2</sub> α <sub>gap</sub> N <sub>Rk,p,C2</sub> h <sub>ef</sub> C <sub>cr,N</sub>	[mm] ad C2 [kN] [-] [kN]	6 _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8	10           85           43,8           8,8           1,0           5,0           68           1,5 ⋅ h <sub>ef</sub>	100 67,7 19,7 7,3
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryou	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance Spacing r t failure	h <sub>nom</sub> d shear loa NRk,s,C2 VRk,s,C2 αgap NRk,p,C2 hef Ccr,N Scr,N γinst	[mm] ad C2 [kN] [-] [kN] [mm] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8 52	10           85           43,8           8,8           1,0           5,0           68           1,5 · hef           3 · hef           1,0	100 67,7 19,7 7,3 81
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryou Factor for pryout	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance Spacing r t failure failure	h <sub>nom</sub> d shear loa N <sub>Rk,s,C2</sub> V <sub>Rk,s,C2</sub> α <sub>gap</sub> N <sub>Rk,p,C2</sub> h <sub>ef</sub> C <sub>cr,N</sub> S <sub>cr,N</sub>	[mm] ad C2 [kN] [-] [kN] [kN]	6 _ 2) _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8	10           85           43,8           8,8           1,0           5,0           68           1,5 · hef           3 · hef           1,0	100 67,7 19,7 7,3
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryout Factor for pryout	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance Spacing r t failure failure failure	h <sub>nom</sub> d shear loa N <sub>Rk,s</sub> ,C2 V <sub>Rk,s</sub> ,C2 α <sub>gap</sub> N <sub>Rk,p</sub> ,C2 hef Ccr,N Scr,N γinst k <sub>8</sub>	[mm] ad C2 [kN] [-] [kN] [mm] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8 52 1,0	10           85           43,8           8,8           1,0           5,0           68           1,5 ⋅ hef           3 ⋅ hef           1,0	100 67,7 19,7 7,3 81 2,0
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryou Factor for pryout Concrete edge	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance Spacing r t failure failure failure failure failure	hnom d shear loa NRk,s,C2 VRk,s,C2 αgap NRk,p,C2 hef Ccr,N Scr,N γinst k8 If = hnom	[mm] ad C2 [kN] [-] [kN] [mm] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8 52 1,0 65	10           85           43,8           8,8           1,0           5,0           68           1,5 ⋅ hef           3 ⋅ hef           1,0           885	100 67,7 19,7 7,3 81 2,0 100
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryout Factor for pryout Concrete edge Effective length i Nominal diamete	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure failure Spacing r t failure failure failure failure failure failure failure failure failure	h <sub>nom</sub> d shear loa NRk,s,C2 VRk,s,C2 αgap NRk,p,C2 hef Ccr,N Scr,N γinst k8 If = h <sub>nom</sub>	[mm] ad C2 [kN] [-] [kN] [mm] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8 52 52 1,0 65 8	10         85         43,8         8,8         1,0         5,0         68         1,5 ⋅ hef         3 ⋅ hef         1,0         85	100 67,7 19,7 7,3 81 2,0 100 12
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryout Factor for pryout Concrete edge Effective length i Nominal diamete	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance Spacing r t failure failure failure failure failure failure failure failure failure failure failure	h <sub>nom</sub> d shear loa NRk,s,C2 VRk,s,C2 αgap NRk,p,C2 hef Ccr,N Scr,N γinst k8 If = h <sub>nom</sub>	[mm] ad C2 [kN] [-] [kN] [mm] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8 52 52 1,0 65 8	10           85           43,8           8,8           1,0           5,0           68           1,5 ⋅ hef           3 ⋅ hef           1,0           885	100 67,7 19,7 7,3 81 2,0 100 12
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryou Factor for pryout Effective length i Nominal diamete <sup>1)</sup> Filling of the a <sup>2)</sup> No performan	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure	$h_{nom}$ $\frac{h_{Rk,s,C2}}{N_{Rk,s,C2}}$ $\alpha_{gap}$ $N_{Rk,p,C2}$ $\frac{h_{ef}}{C_{cr,N}}$ $\frac{h_{cr,N}}{\gamma_{inst}}$ $k_{8}$ $l_{f} = h_{nom}$ $d_{nom}$ ling to anne	[mm] ad C2 [kN] [-] [kN] [kN] [-] [-] [-] [-] [mm] [-] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8 52 52 1,0 65 8	10         85         43,8         8,8         1,0         5,0         68         1,5 ⋅ hef         3 ⋅ hef         1,0         85	100 67,7 19,7 7,3 81 2,0 100 12
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryou Factor for pryout Effective length i Nominal diamete <sup>1)</sup> Filling of the a <sup>2)</sup> No performan	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure ment depth Edge distance Spacing r t failure failure failure failure failure failure failure failure failure failure failure	$h_{nom}$ $\frac{h_{Rk,s,C2}}{N_{Rk,s,C2}}$ $\alpha_{gap}$ $N_{Rk,p,C2}$ $\frac{h_{ef}}{C_{cr,N}}$ $\frac{h_{cr,N}}{\gamma_{inst}}$ $k_{8}$ $l_{f} = h_{nom}$ $d_{nom}$ ling to anne	[mm] ad C2 [kN] [-] [kN] [kN] [-] [-] [-] [-] [mm] [-] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8 52 52 1,0 65 8	10         85         43,8         8,8         1,0         5,0         68         1,5 ⋅ hef         3 ⋅ hef         1,0         85	100 67,7 19,7 7,3 81 2,0 100 12
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryou Factor for pryout Concrete edge Effective length i Nominal diamete <sup>1)</sup> Filling of the a <sup>2)</sup> No performan	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure	$h_{nom}$ $\frac{h_{Rk,s,C2}}{N_{Rk,s,C2}}$ $\alpha_{gap}$ $N_{Rk,p,C2}$ $\frac{h_{ef}}{C_{cr,N}}$ $\frac{h_{cr,N}}{\gamma_{inst}}$ $k_{8}$ $l_{f} = h_{nom}$ $d_{nom}$ ling to anne	[mm] ad C2 [kN] [-] [kN] [kN] [-] [-] [-] [-] [mm] [-] [-]	6 _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2) _ 2)	8 65 27,8 9,7 2,8 52 52 1,0 65 8	10           85           43,8           8,8           1,0           5,0           68           1,5 · hef           3 · hef           1,0           85           10           85           10           85           10	100 67,7 19,7 7,3 81 2,0 100 12
FBS II R Nominal embedr Steel failure for Characteristic re With filling of the Pullout failure Characteristic re cracked concrete Concrete cone failure Installation facto Concrete pryou Factor for pryout Concrete edge Effective length i Nominal diamete <sup>1)</sup> Filling of the a <sup>2)</sup> No performan	nent depth tension load and sistance annular gap <sup>1)</sup> sistance in failure	$h_{nom}$ d shear loa $\frac{N_{Rk,s,C2}}{V_{Rk,s,C2}}$ $\alpha_{gap}$ $N_{Rk,p,C2}$ $\frac{h_{ef}}{C_{cr,N}}$ $\frac{S_{cr,N}}{\gamma_{inst}}$ $k_{8}$ $l_{f} = h_{nom}$ d_{nom} ling to anne aCut FBS	[mm] ad C2 [kN] [-] [kN] [kN] [-] [mm] [-] [-] [mm] [-] [x B 4. Ap	6 - 2) - 2)	8 65 27,8 9,7 2,8 52 52 1,0 65 8	10           85           43,8           8,8           1,0           5,0           68           1,5 · hef           3 · hef           1,0           85           10           85           10           85           10	100 67,7 19,7 7,3 81 2,0 100 12 wwed. ex C 2

Table C3.1	: Characte	eristic v	alues fo	r resist	ance to	fire							
FBS II R					6		8		10			12	
Nominal embe	dment depth		h <sub>nom</sub>	[mm]	60	50	65	55	65	85	60	75	100
Steel failure fo	or tension lo	ad and	shear loa	ad (F <sub>Rk,s,</sub>	$_{,\rm fi}$ = $N_{\rm Rk,s,f}$	$i = V_{Rk}$	s,fi <b>)</b>						
			R30		2,1	2,3	6,4	3	,5	11,0	4,	,6	15,2
	US	F	R60	-	1,7	1,8	4,7	2	,7	8,1	3,	7	11,2
	US TX ≥SW13	F <sub>Rk,s,fi</sub>	R90	-	1,2	1,3	2,9	2	,0	5,2	2,	,7	7,3
	_01110		R120	TLN II	1,0	1,0	2,0	1	,6	3,8	2,	,2	5,3
			R30	[kN]	1,8	2	2,1		3,0				
	SK/P <sup>1)</sup>	<b>F</b>	R60	-	1,4	1	1,7		2,3		No p	erforma	ance
Characteristic	US SW101)	F <sub>Rk,s,fi</sub>	R90	-	1,1	1	1,2		1,6		a	ssesse	Ł
resistance for			R120		0,9	1	1,0		1,2				
the head			R30		1,7	2,6	7,2	7	,6	15,4	16	5,8	25,3
shapes	US	N 40	R60		1,4	2,0	5,2	6	,0	11,4	13	3,3	18,7
	US TX ≥SW13	M <sup>0</sup> Rk,s,fi	R90		1,0	1,5	3,3	4	,4	7,3	9,	,8	12,1
	201110		R120	[N loss ]	0,8	1,2	2,3	3	,6	5,3	8,	,0	8,8
			R30	[Nm]	1,5	2	2,4		4,2	r			
	SK/P <sup>1)</sup>	N 40	R60	-	1,2	1	1,9		3,2		No p	erforma	ance
	US SW101)	M <sup>0</sup> Rk,s,fi	R90	-	0,9	1	,4		2,2		a	ssesse	Ł
			R120		0,7	1	1,1		1,7				
Pullout failure	!			-		-		-					
			R30	_									
Characteristic I	rocietanco	<b>N</b> Rk,p,fi	R60	[[[]]]	1,0	1,7	2,4	2,1	3,5	4,3	2,5	3,0	6,3
Characteristic	esisiance	INRK,p,fi	R90	[kN]									
			R120		0,8	1,4	1,9	1,7	2,8	3,4	2,0	2,4	5,0
Concrete cone	e failure			1		1	1	1	1			1	
			R30	-									
Characteristic I	resistance	stance N <sub>Rk,c,fi</sub>	R60	[kN]	1,4	1,6	3,4	2,1	3,2	6,6	2,6	4,8	10,2
		, . ,	R90										
			R120		1,1	1,3	2,7	1,7	2,6	5,3	2,1	3,8	8,1
Edge distance R30 to R120			C <sub>cr,fi</sub>	[mm]					2 ⋅ h <sub>ef</sub>				
In case of fire a	attack from m	nore than			nimum ec	lae dis	tance sh			า			
Spacing				,		<u> </u>							
R30 to R120			Scr,fi	[mm]					2 · C <sub>cr,fi</sub>				
Concrete pryc	out failure		1	1		1				<b>I</b>		1	
R30 to R120			k <sub>8</sub>	[-]	2,6			1,0		2,0	1,0	2,	,0
The anchorage		o be incr	eased for	wet cor	crete by	at leas	t 30 mm	i compa	red to th	e given	value.		
<sup>1)</sup> Only FBS II 6	) K												
fischer con	crete scre	w Ultra	aCut FB	SIR									
	fischer concrete screw UltraCut FBS II R										nnex (	3	
Performances	Performances									Alliex C 5			
Characteristic		sistance	to fire							Арре	endix 13 /	14	
L													

FBS II R			6	8	1	10			12		
Nominal embedment depth	$\mathbf{h}_{nom}$	[mm]	60	50	65	55	65	85	60	75	100
Tension load in uncracked concrete	Ν	[kN]	5,0	3,5	7,1	4,2	7,0	11,9	5,0	6,0	17,1
Displacement in upprocled congrete	δνο		0,1	0,5	0,7	0,4	0,6	0,8	1,0	0,9	1,25
Displacement in uncracked concrete	δ <sub>N∞</sub>	[mm]	0,4	0,7	0,7	0,8	0,8	0,8	1,25	1,25	1,25
Tension load in cracked concrete	Ν	[kN]	2,8	3,5	4,5	4,2	7,0	8,1	5,0	6,0	12,0
Dianlocoment in gracked congrete	δΝΟ	[mm]	0,1	0,6	0,4	0,4	0,6	0,7	0,9	0,9	1,4
Displacement in cracked concrete	δn∞	[mm]	0,5	1,5	1,1	1,0	1,8	1,8	1,4	1,7	1,9
Table C4.2: Displacements du	e to sł	hear lo	ads (statio	and qu	asi-st	atic)					
						4.10)	40			40	

FBS II R	6 8		10			12					
Nominal embedment depth	$\mathbf{h}_{nom}$	[mm]	60	50	65	55	65	85	60	75	100
Shear load in cracked and uncracked concrete	V	[kN]	7,8	11,0	15,9	10,4	11,9	20,9	12,7	24,9	26,2
Displacement (the gap between	δ <sub>V0</sub>	[mm]	2,2	4,1	2,7	1,2	1,2	3,5	1,1	2,5	2,9
fastener and fixture is subtracted)	δv∞	[mm]	3,4	6,2	4,1	1,8	1,8	5,3	1,7	3,8	4,4

## Table C4.3: Displacements due to tension loads (Seismic Performance Category C2)

FBS II R		6	8	10	12
Nominal embedment depth	h <sub>nom</sub>		65	85	100
Displacement DLS	δ <sub>N,C2 (DLS)</sub> [mm]	_ 1)	0,9	0,9	1,1
Displacement ULS	δN,C2 (ULS)		2,5	2,7	3,2

# Table C4.4: Displacements due to shear loads (Seismic Performance Category C2)

					<u> </u>	
FBS II R			6	8	10	12
Nominal embedment depth	h <sub>nom</sub>			65	85	100
Displacement DLS	$\delta_{V,C2}$ (DLS)	[mm]	_ 1)	1,6	1,7	2,6
Displacement ULS	$\delta$ V,C2 (ULS)			5,0	3,8	6,6

<sup>1)</sup> No performance assessed

# Table C4.5: Minimum thickness of concrete members, minimum spacing and edge distance

FBS II R			6	8			10			12	
Nominal embedment depth	h <sub>nom</sub>		60	50	65	55	65	85	60	75	100
Minimum thickness of concrete member	h <sub>min</sub>	[mm]	100	100	120	100	120	140	110	130	150
Minimum spacing	Smin		35			40		50			
Minimum edge distance	Cmin		35			40			50		

# fischer concrete screw UltraCut FBS II R

#### Performances

Displacements due to tension and shear loads; Minimum thickness of concrete members, minimum spacing and edge distance

## Annex C 4

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