

DECLARATION OF PERFORMANCE

DoP 0253

for fischer termoz SV II ecotwist (Plastic anchors for use in concrete and masonry)

EN

1. <u>Unique identification code of the product-type:</u>	DoP 0253	
2. <u>Intended use/es:</u>	Screwed-in plastic anchor for fixing of external thermal insulation composite systems (ETICS) with rendering in concrete and masonry, see appendix, especially annexes B1 - B3.	
3. <u>Manufacturer:</u>	fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Germany	
4. <u>Authorised representative:</u>	-	
5. <u>System/s of AVCP:</u>	2+	
6. <u>European Assessment Document:</u>	EAD 330196-01-0604	
European Technical Assessment:	ETA-12/0208; 2017-12-05	
Technical Assessment Body:	DIBt- Deutsches Institut für Bautechnik	
Notified body/ies:	2873 TU Darmstadt	
7. <u>Declared performance/s:</u>		
Safety in use (BWR 4)		
Characteristic load bearing capacity:	Characteristic resistance under tension load:	Annex C1
	Minimum edge distance:	Annex B2
	Minimum spacing:	Annex B2
Displacements:	Tension load with partial factor:	Annex C2
	Displacements:	Annex C2
Plate stiffness:	Diameter of the anchor plate:	NPD
	Load resistance of the anchor plate:	NPD
	Plate stiffness:	NPD
Energy economy and heat retention (BWR 6)		
Thermal transmittance:	Point thermal transmittance of an anchor:	Annex C2
	Insulating layer thickness of the ETICS:	Annex C2
8. <u>Appropriate Technical Documentation and/or</u>	-	
<u>Specific Technical Documentation:</u>		

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:



Dr.-Ing. Oliver Geibig, Managing Director Business Units & Engineering
Tumlingen, 2021-01-15



Jürgen Grün, Managing Director Chemistry & Quality

This DoP has been prepared in different languages. In case there is a dispute on the interpretation the English version shall always prevail.

The Appendix includes voluntary and complementary information in English language exceeding the (language-neutrally specified) legal requirements.

Specific Part

1 Technical description of the product

The fischer termoz SV II ecotwist screwed-in anchor consist of an anchor sleeve and a screw plate in different colours, both made of polyamide (virgin material) and an accompanying specific screw of galvanised steel.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verification and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic tension resistance	See Annex C1
Edge distances and spacing	See Annex B2
Displacements	See Annex C2

3.2 Energy economy and heat retention (BWR 6)

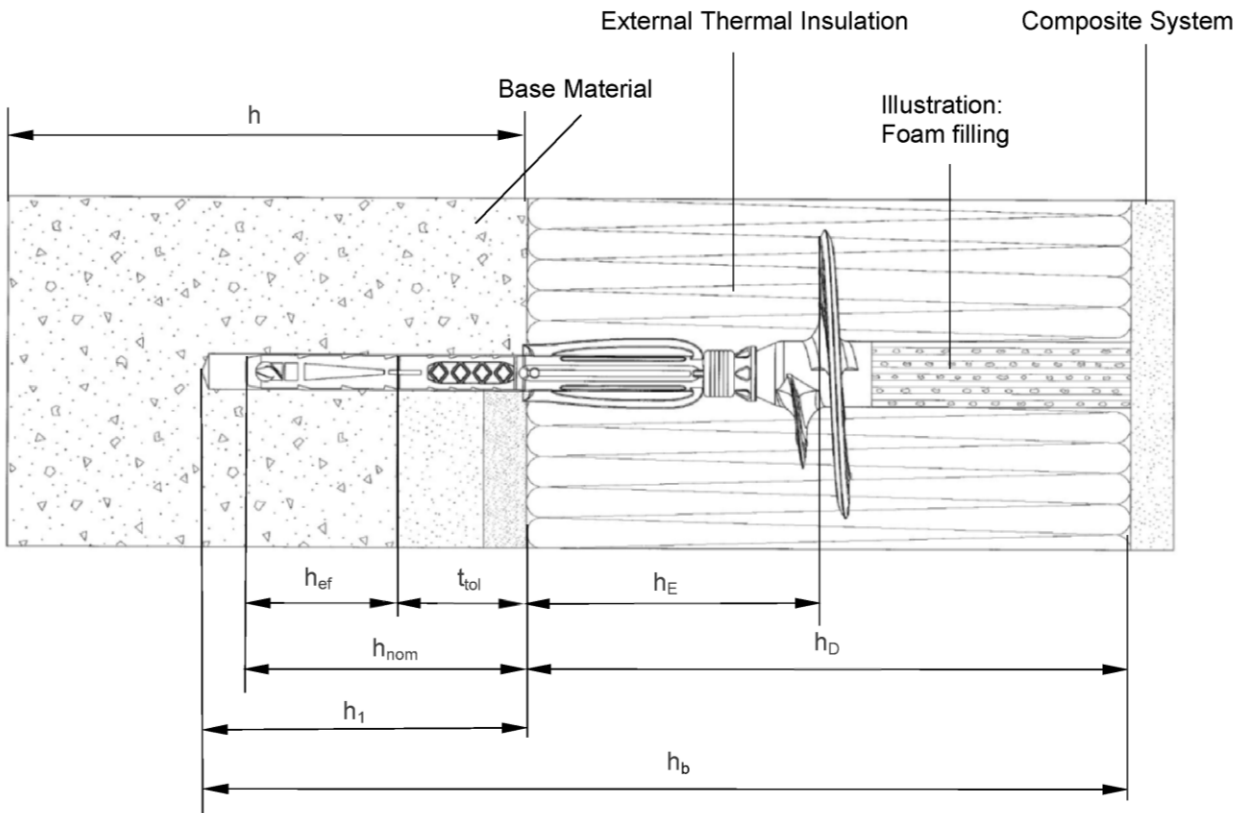
Essential characteristic	Performance
Point thermal transmittance	See Annex C2

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330335-00-0604, the applicable European legal act is: [97/463/EC].

The system to be applied is: 2+

Installed anchor : termoz SV II ecotwist



Legend

- h_{nom} = Overall plastic anchor embedment depth in the base material with non-load bearing coating (t_{tol})
- h_1 = Depth of drilled hole to deepest point in the base material
- h = Thickness of base material (wall)
- h_D = Thickness of insulation material
- t_{tol} = Thickness of equalizing layer and / or non-load bearing coating
- h_E = Embedment depth
- h_b = Total bore hole depth
- h_{ef} = Effective anchor embedment depth in the base material

Figures not to scale.

fischer termoz SV II ecotwist

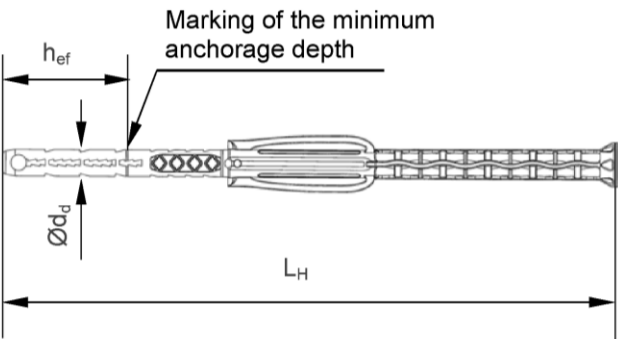
Product description
Installed anchor

Annex A1

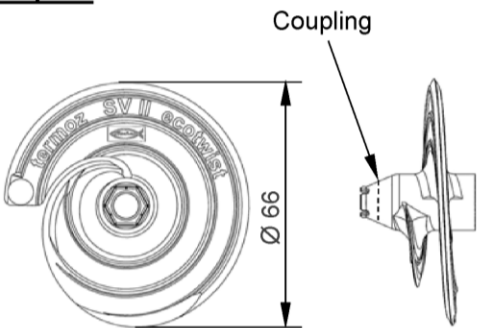
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Parts: termoz SV II ecotwist

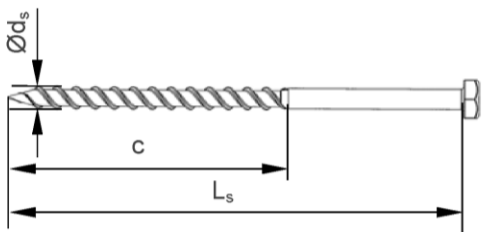
Anchor sleeve



Screw plate

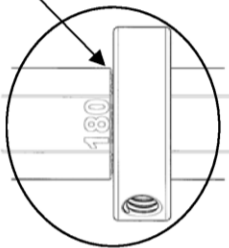
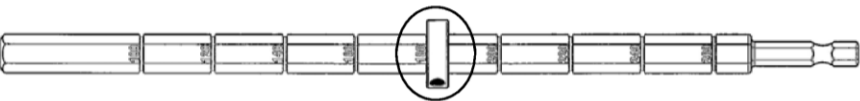


Special screw

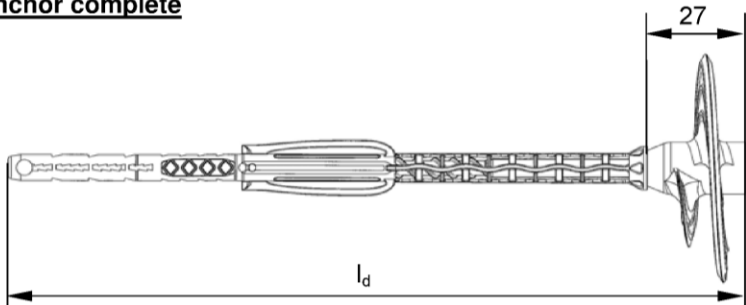


Adjustment of the ring depends of the insulation material thickness, e.g. $h_D = 180$ mm
→ adjust value 180 at the setting tool

Setting tool



Anchor complete



Figures not to scale.

fischer termoz SV II ecotwist

Product description
Anchor type and parts

Annex A2

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Table A3.1: Dimensions

Anchor type	Anchor sleeve					Special screw		
termoz SV II ecotwist	$\varnothing d_d$	$h_{ef}^{1)}$	$h_E^{1)}$	l_d	L_H	$\varnothing d_s$	L_s	c
	[mm]							
t_{tol} 0-10 mm	8	35	70	162	135	6	100	74
t_{tol} 0-30 mm				202	175		120	
t_{tol} 30-60 mm				232	205		150	

¹⁾ see Annex A1

Table A3.2: Marking on the plate

	Marking
Anchor type	termoz SV II ecotwist
Works symbol	 or 
Example	fischer (optional) termoz SV II ecotwist  or  CE (optional);  Ø 8 (optional); ABCDE (optional) XXXXX= various additional markings allowed

Table A3.3: Marking on the anchor sleeve

	Marking
termoz SV II ecotwist t_{tol} 0-10 mm	t_{tol} 0-10
termoz SV II ecotwist t_{tol} 0-30 mm	t_{tol} 0-30
termoz SV II ecotwist t_{tol} 30-60 mm	t_{tol} 30-60

Table A3.4: Material

Designation	Material
Anchor sleeve	PA6 (virgin material), colour: grey
Screw plate	PA6 (virgin material) GF, colour: grey, yellow, red, orange, green, blue
Special screw	Steel; gal Zn A2G or A2F according to EN ISO 4042:1999

fischer termoz SV II ecotwist

Product description

Anchor types, marking on the anchor plate/sleeve, dimensions and material

Annex A3

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Specifications of intended use

Anchorage subject to:

- The anchor may only be used for transmission of wind suction loads and shall not be used for the transmission of dead loads of the external thermal insulation composite system (ETICS).

Base materials:

- Normal weight concrete (use category A), according to Annex C1
- Solid masonry (use category B), according to Annex C1
- Hollow or perforated masonry (use category C), according to Annex C1
- Lightweight aggregate concrete (use category D), according to Annex C1
- Autoclaved aerated concrete (use category E), according to Annex C1
- For other base materials of the use categories A, B, C, D and E the characteristic resistance of the anchor may be determined by job site tests acc. to EOTA Technical Report TR 051 Edition December 2016.

Temperature Range:

- 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C)

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors $\gamma_M = 2,0$ and $\gamma_F = 1,5$ in absence of other national regulations.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchors is indicated on the design drawings.
- Fasteners are only to be used for multiple fixings of ETICS.

Installation:

- Drill method according to Annex C1
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site
- Installation temperature from 0°C to +40°C
- Exposure to UV due to solar radiation of the anchor not protected by rendering ≤ 6 weeks

fischer termoz SV II ecotwist

Intended use
Specifications

Annex B1

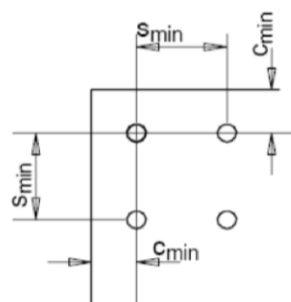
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Table B2.1: Installation parameters				termoz SV II ecotwist
Drill hole diameter	d_0	=	[mm]	8
Cutting diameter of drill bit	d_{cut}	$\leq$		8,45
Depth of drill hole to deepest point	h_1	$\geq$		55/75/105
Total bore hole depth at SV II ecotwist t_{tol} 0-10 mm				$h_D + 55$
Total bore hole depth at SV II ecotwist t_{tol} 0-30 mm	h_b	$\geq$		$h_D + 75$
Total bore hole depth at SV II ecotwist t_{tol} 30-60 mm				$h_D + 105$
Overall plastic anchor embedment depth in the base material (see Annex A1) at SV II ecotwist t_{tol} 0-10 mm				45
Overall plastic anchor embedment depth in the base material (see Annex A1) at SV II ecotwist t_{tol} 0-30 mm	h_{nom}	=		65
Overall plastic anchor embedment depth in the base material (see Annex A1) at SV II ecotwist t_{tol} 30-60 mm				95

Table B2.2: Minimum distances and dimensions				termoz SV II ecotwist
Minimum thickness of member	h_{min}	= [mm]		100 ¹⁾
Minimum allowable spacing	s_{min}			100
Minimum allowable edge distance	c_{min}			100

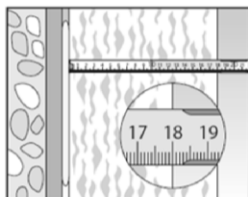
¹⁾ For weather resistant external wall panels: $h_{min}=40$ mm

Scheme of distances and spacing

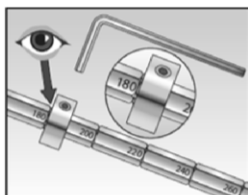


fischer termoz SV II ecotwist	Annex B2 Appendix 6 / 9
Intended use	
Installation parameters Minimum thickness of member, distances and spacing	

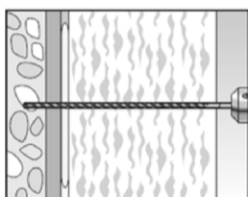
Installation instructions



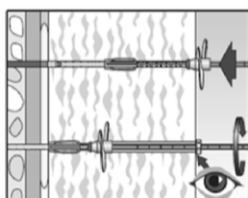
1. Measure insulation thickness h_D
(example: 18 cm = 180 mm).



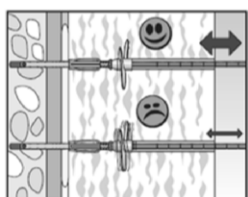
2. Adjust the setting tool ring corresponding to the insulation material thickness h_D in mm.
Number is legible.
Additionally to the setting tool ring a thin plastic plate (maximum 1 mm thickness) can be used as a stop unit for easier mounting.



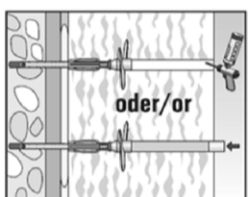
3. Drill bore hole.
Total drill hole depth must be at
 $t_{tol} \text{ 0-10 mm} \rightarrow h_D + 55 \text{ mm}$
 $t_{tol} \text{ 0-30 mm} \rightarrow h_D + 75 \text{ mm}$
 $t_{tol} \text{ 30-60 mm} \rightarrow h_D + 105 \text{ mm}.$
Note: Hlz, AAC only with rotary drilling



4. Press the anchor with the screw plate tight against the surface of the insulation material, then start screwing-in the anchor. Setting is finished when the surface of the ring is flush with the surface of the insulation material.



5. When step 4 is completed, press the adjustment tool tight against the installed anchor.
If there is no axial movement of the anchor, remove the setting tool.
In case of axial movement, a new anchor has to be set in a new drill hole.



5. The hole in the insulation material must be filled with a suitable foam (illustrated in Annex A1) or must be closed with an appropriate insulation cylinder.

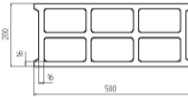
fischer termoz SV II ecotwist

Intended use
Installation instructions

Annex B3

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Table C1.1: Characteristic resistance N_{Rk}

Base material	Use cat. ¹⁾	Bulk density ρ [kg/dm ³]	Minimum compressive strength f_b [N/mm ²]	Remarks	Drill method ²⁾	Characteristic resistance N_{Rk} [kN]
Weather resistant skin of external wall panels, concrete C20/25 – C50/60	-	-	-	Thickness of concrete panels 40 mm $\leq$ h < 100 mm	H	0,9
Weather resistant skin of external wall panels, concrete C20/25 – C50/60	-	-	-	Thickness of concrete panels 40 mm $\leq$ h < 100 mm	R	1,5
Concrete C12/15- C 50/60 acc. to EN 206-1:2000	A	-	-	-	H	1,5
Sand-lime solid bricks, KS acc. to EN 771-2:2011	B	$\geq 2,0$	20	Cross section reduced up to 15% by perforation vertically to the resting area	H	1,5
			12			1,2
Clay bricks, Mz acc. to EN 771-1:2011	B	$\geq 1,8$	12	Cross section reduced up to 15% by perforation vertically to the resting area	H	1,2
Solid concrete block, Vbn acc. to EN 771-3:2011	B	$\geq 2,0$	20	Cross section reduced up to 10% by perforation vertically to the resting area	H	1,5
			12			1,2
Lightweight concrete solid blocks, Vbl acc. to EN 771-3:2011	B	$\geq 1,4$	8	Cross section reduced up to 15% by perforation vertically to the resting area, exterior web thickness ≥ 35 mm	H	0,6
Vertically perforated sand-lime bricks, KSL acc. to EN 771-2:2011	C	$\geq 1,4$	20	Cross section reduced more than 15% by perforation vertically to the resting area, Exterior web thickness ≥ 23 mm	H	1,2
			12			0,75
Vertically perforated clay bricks, Hlz acc. to EN 771-1:2011	C	$\geq 1,0$	12	Cross section reduced more than 15% and less than 50% by perforation vertically to the resting area, Exterior web thickness ≥ 12 mm	R	0,75
Lightweight concrete hollow blocks, Hbl acc. to EN 771-3:2011	C	$\geq 1,2$	10	Cross section reduced between 15% and 50% by perforation vertically to the resting area. Exterior web thickness ≥ 38 mm	H	1,2
			8			0,9
			6			0,75
			4			0,6
Lightweight concrete hollow blocks, Hbl4 acc. to EN 771-3:2011	C	$\geq 0,9$	4		H	0,5
Lightweight aggregate concrete, LAC acc. to EN 1520:2011 / EN 771-3:2011	D	$\geq 0,9$	6	-	H	0,75
Autoclaved aerated concrete blocks AAC acc. to EN 771-4:2011	E	$\geq 0,5$	4	-	R	0,4

¹⁾ See Annex B1

²⁾ R = Rotary drilling | H = Hammer drilling

Figures not to scale.

fischer termoz SV II ecotwist
Performance
Characteristic resistance

Annex C1
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Table C2.1: Point thermal transmittance acc. to EOTA Technical TR 025 : 2016 – 05

Anchor type	Thickness of insulation material h_D [mm]	Point thermal transmittance χ [W/K]
fischer termoz SV II ecotwist EPS-plug and air void $t_{tol} = 0 - 10$ mm	100 - 240	0,001
	> 240	0
fischer termoz SV II ecotwist PU-foam filled hole $t_{tol} = 0 - 10$ mm	100 - 150	0,001
	> 150	0
fischer termoz SV II ecotwist EPS-plug and air void $t_{tol} = 0 - 30$ mm	100 - 240	0,001
	> 240	0
fischer termoz SV II ecotwist PU-foam filled hole $t_{tol} = 0 - 30$ mm	100 - 150	0,001
	> 150	0
fischer termoz SV II ecotwist EPS-plug and air void $t_{tol} = 30 - 60$ mm	100	0,002
	120 - 240	0,001
	> 240	0
fischer termoz SV II ecotwist PU-foam filled hole $t_{tol} = 30 - 60$ mm	100	0,002
	120 - 150	0,001
	> 150	0

Table C2.2: Displacements

Base material	Minimum compressive strength f_b [N/mm ²]	Tension load N [kN]	Displacements $\delta m(N)$ [mm]
Concrete thin members 100 mm > h ≥ 40 mm ≥ C20/25 acc. to EN 206-1 (hammer drilling)	-	0,3	< 0,3
Concrete thin members 100 mm > h ≥ 40 mm ≥ C20/25 acc. to EN 206-1 (rotary drilling)	-	0,5	< 0,3
Concrete C16/20 - C50/60 acc. to EN 206-1 : 2000	-	0,5	< 0,3
Sand-lime solid bricks, KS acc.to EN 771-2 : 2011	20	0,5	< 0,3
	12	0,4	
Clay bricks, Mz acc. to EN 771-1:2011	12	0,4	< 0,3
Solid concrete block, Vbn acc. to EN 771-3:2011	20	0,5	< 0,3
	12	0,4	
Lightweight concrete solid blocks, Vbl acc. to EN 771-3:2011	8	0,2	< 0,2
Vertically perforated sand-lime bricks, KSL acc. to EN 771-2:2011	20	0,4	< 0,2
	12	0,25	
Vertically perforated clay bricks, Hlz acc. to EN 771-1:2011	12	0,25	< 0,3
Lightweight concrete hollow blocks, Hbl acc. to EN 771-3:2011	10	0,4	< 0,3
	8	0,3	
	6	0,25	
	4	0,2	
Lightweight concrete hollow blocks, Hbl4 acc. to EN 771-3:2011	4	0,15	< 0,4
Lightweight aggregate concrete, LAC acc. to EN 1520 :2011 / EN 771-3:2011	6	0,25	< 0,2
Autoclaved aerated concrete blocks, AAC acc. to EN 771-4:2011	4	0,15	< 0,1

fischer termoz SV II ecotwist**Performance**

Point thermal transmittance, displacements

Annex C2

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