



## DECLARATION OF PERFORMANCE

### DoP W0020

for fischer PowerFast II screws, fischer PowerFast II - Chipboard screws, fischer PowerFast II - Wood Construction screws

EN

1. Unique identification code of the product-type: **DoP W0020**
2. Intended use/es: **Self-drilling screws for use in timber constructions, see appendix, especially appendixes 1, 20-25.**
3. Manufacturer: **fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Germany**
4. Authorised representative: **–**
5. System/s of AVCP: **3**
6. European Assessment Document: **EAD 130118-01-0603**  
European Technical Assessment: **ETA-19/0175; 2023-09-19**  
Technical Assessment Body: **ETA-Danmark A/S**  
Notified body/ies: **2699 Universität Innsbruck**
7. Declared performance/s:  
**Mechanical resistance and stability (BWR 1), Safety and accessibility in use (BWR 4)**

Dimensions:	Appendixes 5-17
Characteristic yield moment:	Appendix 26
Bending angle:	Appendix 26
Characteristic withdrawal parameter:	Appendixes 35-40
Characteristic head pull-through parameter:	Appendixes 42-43
Characteristic tensile strength:	Appendix 26
Characteristic yield strength:	Appendix 26
Characteristic torsional strength:	Appendix 26
Insertion Moment:	Appendix 26
Spacing, end and edge distances of the screws and minimum thickness of the wood based material:	Appendixes 22-25
Slip modulus for mainly axially loaded screws:	Appendix 47
Durability against corrosion:	Appendix 3

  
**Safety in case of fire (BWR 2)**

Reaction to fire:	Class (A1)
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8. Appropriate Technical Documentation and/or Specific Technical Documentation: **–**

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Dr.-Ing. Oliver Geibig, Managing Director Business Units & Engineering  
Tumlingen, 2023-10-10

Jürgen Grün, Managing Director Chemistry & Quality

This DoP has been prepared in different languages. In case there is a dispute on the interpretation the English version shall always prevail.

The Appendix includes voluntary and complementary information in English language exceeding the (language-neutrally specified) legal requirements.

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Mechanical resistance and stability (BWR 1), Safety and accessibility in use (BWR 4)		
1	Dimensions:	
2	Characteristic yield moment:	$M_{y,k}$
3	Bending angle:	$\alpha$
4	Characteristic withdrawal parameter:	$f_{ax,k}$
5	Characteristic head pull-through parameter:	$f_{head,k}$
6	Characteristic tensile strength:	$f_{tens,k}$
7	Characteristic yield strength:	$f_{y,k}$
8	Characteristic torsional strength:	$f_{tor,k}$
9	Insertion Moment:	$f_{tor,k}/R_{tor,mean}$
10	Spacing, end and edge distances of the screws and minimum thickness of the wood based material:	$a_1, a_{3,t}; a_{3,c}; a_2; a_{4,t}; a_{4,c}$
11	Slip modulus for mainly axially loaded screws:	$K_{ser}$
12	Durability against corrosion:	
Safety in case of fire (BWR 2)		
13	Reaction to fire:	Class

## **II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT**

### **1 Technical description of the product**

»fischer PowerFast II – Chipboard screws and Wood Construction screws« are self-tapping screws to be used in timber structures. They shall be threaded over a part of the length or over the whole length. The screws are produced from a carbon steel wire. fischer »PowerFast II – Chipboard screws« have an outer thread diameter  $d$  (nominal diameter) between 3,0 mm and 6,0 mm. »fischer PowerFast II – Wood Construction screws« have a nominal diameter between 8,0 mm to 12,0 mm. Where corrosion protection is required, the material or coating shall be declared in accordance with the relevant specification given in Annex A of EN 14592.

They are zinc-plated (e.g. yellow-zinc-plated or blue-zinc-plated), bonus-zinc-coated, burnished, nickel-plated or brass-plated. The mean thickness of the zinc-plated screws is min. 5 µm.

The FAFS-Clip is made of zinc die cast for »fischer PowerFast II – Chipboard screws« with countersunk head and a diameter of 5,0 mm.

Product and product description are given in Annex A.

The characteristic material values, dimensions and tolerances of the »fischer PowerFast II« screws not indicated in Annexes shall correspond to the respective values laid down in the Technical Documentation of this European Technical Assessment (ETA).

Specifications of the product itself are given in Annex C. The screws are intended to be used with a minimum embedment depth (penetration length) given in Annex D. It is possible to consider the influences of the tip of the screws on the load-carrying capacities. The intended use and exemplary applications are also detailed in the Annex E to Annex K.

### **2 Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)**

The performances given in Section 3 are only valid if the »fischer PowerFast II« screws are used in compliance with the specifications and conditions given in Annex C.

The intended use of the screws is in timber connections for which all requirements of mechanical resistance, stability and safety in use in the sense of the Basic Works Requirements 1 and 4 of Regulation 305/2011 (EU) shall be fulfilled.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the screws of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the products.

### 3 Performance of the product and references to the methods for its assessment

Characteristic	Assessment of characteristic
<b>3.1 Mechanical resistance and stability (BWR1)</b>	
Dimensions	See annex A
Characteristic yield moment	See annex C
Bending angle	See annex C
Characteristic withdrawal parameter	See annex D
Characteristic head-pull through parameter of screws	See annex D
Characteristic tensile strength	See annex C
Characteristic torsional strength	See annex C
Insertion moment	See annex C
Spacing, end and edge distances of the screws and minimum thickness of the timber material	See Annex B
Slip modulus for laterally and axially loaded screws	See annex D
Durability against corrosion	No performance assessed
<b>3.2 Safety in case of fire (BWR2)</b>	
Reaction to fire	The screws are considered to satisfy <b>Euroclass A1</b> in accordance with EN 13501-1 and Delegated Regulation 2016/364, according to EC Decision 96/603/EC.
<b>3.3 Safety and accessibility in use (BWR4)</b>	
Same as BWR 1	See aspects covered by BWR1
<i>The intended use and exemplary applications are also detailed in the Annex E to Annex L</i>	
See additional information in section 3.4 and 3.5	

### **3.4 Methods of verification**

The assessment of the performance »fischer PowerFast II« screws in relation to the applicable BWR's has been made in accordance with the European Assessment Document (EAD) No. EAD 130118-01-0603 »Screws and threaded rods for use in timber constructions«.

#### **Durability and serviceability**

The screws have been assessed as having satisfactory durability and serviceability when used in timber structures using the timber species described in EN 1995-1-1 and subjected to the conditions defined by service classes 1 and 2.

## **4 Attestation and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base**

### **4.1 AVCP system**

According to the decision 97/176/EC of the European Commission, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 3.

# PowerFast II – Chipboard screw - Countersunk head with full- or partial thread

**Table A1.1: Screw Dimensions and Materials**

Drawing													
<div><div><p>1) optional</p><p>Figure not to scale</p></div></div>													
Materials and coatings													
<ul style="list-style-type: none"><li>Carbon Steel</li><li>yellow zinc-plated, blue zinc-plated, blue zinc-plated <math>\geq 12 \mu\text{m}</math>, bonus-zinc-coated, burnished, nickel plated, brass plated</li></ul>													
Nominal diameter		3,0	3,5	4,0	4,5	5,0	6,0						
d	Outer thread diameter	3,00	3,50	4,00	4,50	5,10	6,00						
	Allowed deviation	$\pm 0,25$	$\pm 0,25$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$	$\pm 0,30$						
d <sub>1</sub>	Inner thread diameter	1,95	2,20	2,50	2,75	3,25	4,00						
	Allowed deviation	$\pm 0,18$	$\pm 0,18$	$\pm 0,20$	$\pm 0,20$	$\pm 0,20$	$\pm 0,30$						
d <sub>h</sub>	Head diameter	6,00	7,00	8,00	8,80	9,80	11,80						
	Allowed deviation	$\pm 0,50$	$\pm 0,50$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$	$\pm 0,60$						
d <sub>s</sub>	Shank diameter	2,25	2,60	2,90	3,20	3,70	4,30						
	Allowed deviation	$\pm 0,15$	$\pm 0,15$	$\pm 0,15$	$\pm 0,15$	$\pm 0,15$	$\pm 0,15$						
h	Head height	1,80	2,30	2,40	2,70	3,00	3,60						
h <sub>t</sub>	Length of the screw tip	-	-	-	-	-	7,30						
Drive TX		10	10	20	20	20	20	25	30				
Drive PZ		1	2	2	2	2	2	3					
Nominal length		Standard thread length   l <sub>gf</sub> = Full thread   l <sub>gp</sub> =Partial thread   Tolerance: $\pm 2,0^{3)}$											
l <sub>s</sub>		Allowed Deviations											
	l <sub>s,min/max</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>
20	l <sub>s</sub> $\pm 1,05$	16		16									
25	l <sub>s</sub> $\pm 1,25$	21	18	21	18	20	18	20					
30	l <sub>s</sub> $\pm 1,25$	26	18	26	18	25	18	25	18	24			
35	l <sub>s</sub> $\pm 1,50$	31	24	31	24	30	24	30	24	29	24	28	
40	l <sub>s</sub> $\pm 1,50$	36	28	36	28	35	28	35	28	34	28	33	28
45	l <sub>s</sub> $\pm 1,50$	41	30	41	30	40	30	40	30	39	30	38	30
50	l <sub>s</sub> $\pm 1,50$			46	30	45	30	45	30	44	30	43	30
55	l <sub>s</sub> $\pm 1,75$					50	36	50	36	49	36	48	36
in steps of 10 mm													
60	l <sub>s</sub> $\pm 1,75$					55	36	55	36	54	36	53	36
70	l <sub>s</sub> $\pm 1,75$						42	60	42	64	42	63	42
80	l <sub>s</sub> $\pm 1,75$						45	75	45	74	45	73	45
90	l <sub>s</sub> $\pm 2,00$										54		54
100	l <sub>s</sub> $\pm 2,00$										60		60
110	l <sub>s</sub> $\pm 2,00$										70		70
120	l <sub>s</sub> $\pm 2,00$										70		70
130 - 300	l <sub>s</sub> $\pm 3,00$												70

All sizes in [mm]

■ Screws with partial thread > 60 mm, l<sub>s</sub> with shank ribs

<sup>2)</sup> Other screw lengths with l<sub>s</sub> min ≤ l<sub>s</sub> ≤ l<sub>s</sub> max and other thread lengths l<sub>gf</sub> resp. l<sub>gp</sub> ≥ 4·d up to max, standard thread lengths are allowed

<sup>3)</sup> For 10 mm ≤ l<sub>gf</sub> resp. l<sub>gp</sub> ≤ 18 mm → tolerance  $\pm 1,5$  mm and for 18 mm < l<sub>gf</sub> resp. l<sub>gp</sub> ≤ 30 mm → tolerance  $\pm 1,7$  mm

**fischer PowerFast II - chipboard screw**

Dimensions and Materials – Countersunk head with full- or partial thread

**Annex A1**

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# PowerFast II – Chipboard screw – Raised countersunk head with full- or partial thread

**Table A2.1: Screw Dimensions and Materials**

Drawing	
Figure not to scale	

Materials and coatings	
<ul style="list-style-type: none"> <li>Carbon Steel</li> <li>yellow zinc-plated, blue zinc-plated, blue zinc-plated <math>\geq 12 \mu\text{m}</math>, bonus-zinc-coated, burnished, nickel plated, brass plated</li> </ul>	
Nominal diameter	
<b>d</b>	Outer thread diameter
	Allowed deviation
<b>d<sub>1</sub></b>	Inner thread diameter
	Allowed deviation
<b>d<sub>h</sub></b>	Head diameter
	Allowed deviation
<b>d<sub>s</sub></b>	Shank diameter
	Allowed deviation
<b>h</b>	Head height
<b>l<sub>t</sub></b>	Length of the screw tip
Drive TX	
Drive PZ	
Nominal length	Standard thread length   l <sub>gf</sub> = Full thread   l <sub>gp</sub> = Partial thread   Tolerance: $\pm 2,0^{3)}$
Allowed Deviations	
l <sub>s</sub>	l <sub>s,min/max</sub>
20	l <sub>s</sub> $\pm 1,05$
25	l <sub>s</sub> $\pm 1,25$
30	l <sub>s</sub> $\pm 1,25$
35	l <sub>s</sub> $\pm 1,50$
40	l <sub>s</sub> $\pm 1,50$
45	l <sub>s</sub> $\pm 1,50$
50	l <sub>s</sub> $\pm 1,50$
55	l <sub>s</sub> $\pm 1,75$
in steps of 10 mm	
60	l <sub>s</sub> $\pm 1,75$
70	l <sub>s</sub> $\pm 1,75$
80	l <sub>s</sub> $\pm 1,75$
90	l <sub>s</sub> $\pm 2,00$
100	l <sub>s</sub> $\pm 2,00$
110	l <sub>s</sub> $\pm 2,00$
120	l <sub>s</sub> $\pm 2,00$
130-300	l <sub>s</sub> $\pm 3,00$

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm}$ , l<sub>s</sub> with shank ribs
- Other screw lengths with l<sub>s</sub> min  $\leq l_s \leq l_s$  max and other thread lengths l<sub>gf</sub> resp. l<sub>gp</sub>  $\geq 4 \cdot d$  up to max, standard thread lengths are allowed
- For  $10 \text{ mm} \leq l_{gf} \text{ resp. } l_{gp} \leq 18 \text{ mm} \rightarrow$  tolerance  $\pm 1,5 \text{ mm}$  and for  $18 \text{ mm} < l_{gf} \text{ resp. } l_{gp} \leq 30 \text{ mm} \rightarrow$  tolerance  $\pm 1,7 \text{ mm}$

**fischer PowerFast II - Chipboard screw**

**Annex A2**

Dimensions and Materials – Raised countersunk head with full- or partial thread

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# PowerFast II – Chipboard screw – Pan head with full- or partial thread

**Table A3.1: Screw Dimensions and Materials**

Drawing	

Materials and coatings													
<div><div>▪ Carbon Steel</div><div>▪ yellow zinc-plated, blue zinc-plated, blue zinc-plated ≥12 μm, bonus-zinc-coated, burnished, nickel plated, brass plated</div></div>													
Nominal diameter		3,0		3,5		4,0		4,5		5,0		6,0	
d	Outer thread diameter	3,00		3,50		4,00		4,50		5,10		6,00	
	Allowed deviation	± 0,25		± 0,25		± 0,30		± 0,30		± 0,30		± 0,30	
d <sub>1</sub>	Inner thread diameter	1,95		2,20		2,50		2,75		3,25		4,00	
	Allowed deviation	± 0,18		± 0,18		± 0,20		± 0,20		± 0,20		± 0,30	
d <sub>h</sub>	Head diameter	6,00		7,00		8,00		9,00		10,00		12,00	
	Allowed deviation	± 0,50		± 0,50		± 0,60		± 0,60		± 0,60		± 0,60	
d <sub>s</sub>	Shank diameter	2,25		2,60		2,90		3,20		3,70		4,30	
	Allowed deviation	± 0,15		± 0,15		± 0,15		± 0,15		± 0,15		± 0,15	
h	Head height	2,30		2,50		2,80		2,80		3,40		3,40	
l <sub>t</sub>	Length of the screw tip	-		-		-		-		-		7,30	
Drive TX		10		10	20	20		20		20	25	30	
Drive PZ		1		2		2		2		2		3	
Nominal length		Standard thread length   l <sub>gf</sub> = Full thread   l <sub>gp</sub> =Partial thread   Tolerance: ± 2,0 <sup>3)</sup>											
l <sub>s</sub>	Allowed Deviations												
	l <sub>s,min/max</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>
20	l <sub>s</sub> ± 1,05	16		16									
25	l <sub>s</sub> ±1,25	21	18	21	18	21	18	21					
30	l <sub>s</sub> ±1,25	26	18	26	18	26	18	26	18	26			
35	l <sub>s</sub> ±1,50	31	24	31	24	31	24	31	24	31	24	30	
40	l <sub>s</sub> ±1,50	36	28	36	28	36	28	36	28	36	28	35	28
45	l <sub>s</sub> ±1,50	41	30	41	30	41	30	41	30	41	30	40	30
50	l <sub>s</sub> ±1,50			46	30	46	30	46	30	46	30	45	30
55	l <sub>s</sub> ±1,75					51	36	51	36	51	36	50	36
in steps of 10 mm													
60	l <sub>s</sub> ±1,75					56	36	56	36	56	36	55	36
70	l <sub>s</sub> ±1,75						42	66	42	66	42	65	42
80	l <sub>s</sub> ±1,75						45	76	45	76	45	75	45
90	l <sub>s</sub> ±2,00										54		54
100	l <sub>s</sub> ±2,00										60		60
110	l <sub>s</sub> ±2,00										70		70
120	l <sub>s</sub> ±2,00										70		70
130-300	l <sub>s</sub> ± 3,00												70

All sizes in [mm]

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm}$ ,  $l_s$  with shank ribs
- Other screw lengths with  $l_s \text{ min} \leq l_s \leq l_s \text{ max}$  and other thread lengths  $l_{gf}$  resp.  $l_{gp} \geq 4 \cdot d$  up to max, standard thread lengths are allowed
- For  $10 \text{ mm} \leq l_{gf} \text{ resp. } l_{gp} \leq 18 \text{ mm} \rightarrow$  tolerance  $\pm 1,5 \text{ mm}$  and for  $18 \text{ mm} < l_{gf} \text{ resp. } l_{gp} \leq 30 \text{ mm} \rightarrow$  tolerance  $\pm 1,7 \text{ mm}$

**fischer PowerFast II - Chipboard screw**

Dimensions and Materials – Pan head with full- or partial thread

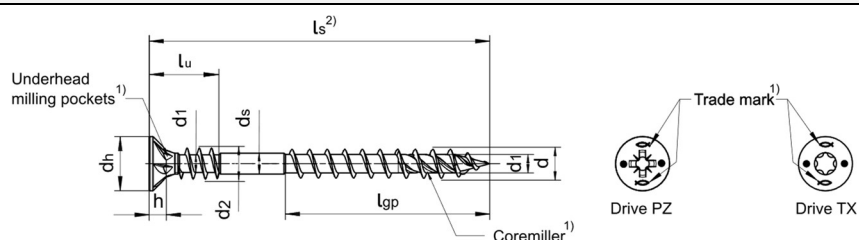
**Annex A3**

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## PowerFast II – Chipboard screw with clamping effect

**Table A4.1: Screw Dimensions and Materials**

### Drawing



<sup>1)</sup> optional

Figure not to scale

### Materials and coatings

- Carbon Steel
- yellow zinc-plated, blue zinc-plated, blue zinc-plated  $\geq 12 \mu\text{m}$ , bonus-zinc-coated, burnished, nickel plated, brass plated

Nominal diameter		3,5		4,0		4,5	
d	Outer thread diameter	3,50		4,00		4,50	
	Allowed deviation	± 0,25		± 0,30		± 0,30	
d <sub>1</sub>	Inner thread diameter	2,20		2,50		2,75	
	Allowed deviation	± 0,18		± 0,20		± 0,20	
d <sub>2</sub>	Outer thread diameter	4,00		4,50		5,00	
	Allowed deviation	± 0,30		± 0,30		± 0,30	
d <sub>h</sub>	Head diameter	7,00		8,00		8,80	
	Allowed deviation	± 0,50		± 0,60		± 0,60	
d <sub>s</sub>	Shank diameter	2,60		2,90		3,20	
	Allowed deviation	± 0,15		± 0,15		± 0,15	
h	Head height	2,30		2,40		2,70	
l <sub>t</sub>	Length of the screw tip	-		-		-	
Drive TX		10	20	20		20	
Drive PZ		2		2		2	
Nominal length		Standard thread length   l <sub>u</sub> = Underhead thread   l <sub>gp</sub> =Partial thread   Tol.: ± 2,0 <sup>3)</sup>					
l <sub>s</sub>	Allowed Deviations						
	l <sub>s,min/max</sub>	l <sub>u</sub>	l <sub>gp</sub>	l <sub>u</sub>	l <sub>gp</sub>	l <sub>u</sub>	l <sub>gp</sub>
30	l <sub>s</sub> ±1,25	10	16	10,5	16		
35	l <sub>s</sub> ±1,50	10	16	10,5	16		
40	l <sub>s</sub> ±1,50	10	24	10,5	24		
45	l <sub>s</sub> ±1,50	10	24	10,5	24		
50	l <sub>s</sub> ±1,50	10	24	10,5	24	12	24
55	l <sub>s</sub> ±1,75	10	30	10,5	30	12	30
in steps of 10 mm							
60	l <sub>s</sub> ±1,75	10	30	10,5	30	12	30
70	l <sub>s</sub> ±1,75			10,5	30	12	30
80	l <sub>s</sub> ±1,75						
130-300	l <sub>s</sub> ± 3,00						

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm}$ , l<sub>s</sub> with shank ribs

<sup>2)</sup> Other screw lengths with l<sub>s</sub> min  $\leq l_s \leq l_s$  max and other thread lengths l<sub>gf</sub> resp. l<sub>gp</sub>  $\geq 4 \cdot d$  up to max, standard thread lengths are allowed

<sup>3)</sup> For  $10 \text{ mm} \leq l_{gf} \text{ resp. } l_{gp} \leq 18 \text{ mm} \rightarrow$  tolerance  $\pm 1,5 \text{ mm}$  and for  $18 \text{ mm} < l_{gf} \text{ resp. } l_{gp} \leq 30 \text{ mm} \rightarrow$  tolerance  $\pm 1,7 \text{ mm}$

**fischer PowerFast II - Chipboard screw**

**Annex A4**

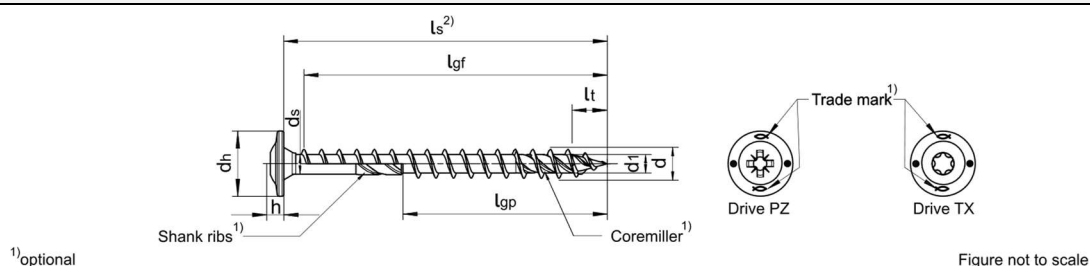
Dimensions and Materials – Screw with clamping effect – partial/underhead thread

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# PowerFast II – Chipboard screw - Flange head with full- or partial thread

**Table A5.1: Screw Dimensions and Materials**

## Drawing



## Materials and coatings

- Carbon Steel
- yellow zinc-plated, blue zinc-plated, blue zinc-plated  $\geq 12 \mu\text{m}$ , bonus-zinc-coated, burnished, nickel plated, brass plated

Nominal diameter		5,0		6,0			
<i>d</i>	Outer thread diameter	5,10		6,00			
	Allowed deviation	± 0,30		± 0,30			
<i>d</i> <sub>1</sub>	Inner thread diameter	3,25		4,00			
	Allowed deviation	± 0,20		± 0,30			
<i>d</i> <sub>h</sub>	Head diameter	11,00		13,50			
	Allowed deviation	± 1,00		± 1,00			
<i>d</i> <sub>s</sub>	Shank diameter	3,70		4,30			
	Allowed deviation	± 0,15		± 0,15			
<i>h</i>	Head height	3,00		3,10			
<i>l</i> <sub>t</sub>	Length of the screw tip	-		7,30			
Drive TX		20	25	30			
Drive PZ		2		3			
Nominal length		Standard thread length   <i>l</i> <sub>gf</sub> = Full thread   <i>l</i> <sub>gp</sub> =Partial thread   Tolerance: ± 2,0 <sup>3)</sup>					
<i>l</i> <sub>s</sub>	Allowed Deviations						
	<i>l</i> <sub>s,min/max</sub>	<i>l</i> <sub>gf</sub>	<i>l</i> <sub>gp</sub>	<i>l</i> <sub>gf</sub>	<i>l</i> <sub>gp</sub>		
30	<i>l</i> <sub>s</sub> ±1,25	26					
35	<i>l</i> <sub>s</sub> ±1,50	31	24	30			
40	<i>l</i> <sub>s</sub> ±1,50	36	28	35	28		
45	<i>l</i> <sub>s</sub> ±1,50	41	30	40	30		
50	<i>l</i> <sub>s</sub> ±1,50	46	30	45	30		
55	<i>l</i> <sub>s</sub> ±1,75	51	36	50	36		
in steps of 10 mm							
60	<i>l</i> <sub>s</sub> ±1,75	56	36	55	36		
70	<i>l</i> <sub>s</sub> ±1,75	66	42	65	42		
80	<i>l</i> <sub>s</sub> ±1,75	76	45	75	45		
90	<i>l</i> <sub>s</sub> ±2,00		54		54		
100	<i>l</i> <sub>s</sub> ±2,00		60		60		
110	<i>l</i> <sub>s</sub> ±2,00		70		70		
120	<i>l</i> <sub>s</sub> ±2,00		70		70		
130-300	<i>l</i> <sub>s</sub> ±3.00				70		

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm}$ ,  $l_s$  with shank ribs

2) Other screw lengths with  $l_{s, \text{min}} \leq l_s \leq l_{s, \text{max}}$  and other thread lengths  $l_{gf}$  resp.  $l_{gp} \geq 4 \cdot d$  up to max, standard thread lengths are allowed

3) For  $10 \text{ mm} \leq l_{gf}$  resp.  $l_{gp} \leq 18 \text{ mm} \rightarrow$  tolerance  $\pm 1,5 \text{ mm}$  and for  $18 \text{ mm} < l_{gf}$  resp.  $l_{gp} \leq 30 \text{ mm} \rightarrow$  tolerance  $\pm 1,7 \text{ mm}$

**fischer PowerFast II - Chipboard screw**

Dimensions and Materials – Flange head with full thread

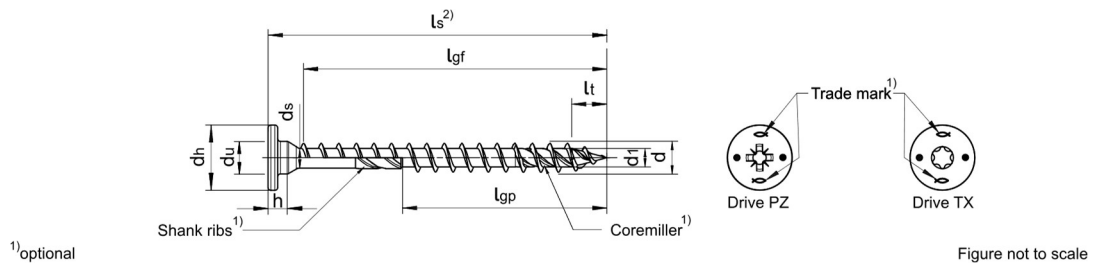
**Annex A5**

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# PowerFast II – Chipboard screw – Step countersunk head with full- or partial thread

**Table A6.1: Screw Dimensions and Materials**

## Drawing



## Materials and coatings

- Carbon Steel
- yellow zinc-plated, blue zinc-plated, blue zinc-plated  $\geq 12 \mu\text{m}$ , bonus-zinc-coated, burnished, nickel plated, brass plated

Nominal diameter		5,0		6,0			
<i>d</i>	Outer thread diameter	5,10		6,00			
	Allowed deviation	± 0,30		± 0,30			
<i>d</i> <sub>1</sub>	Inner thread diameter	3,25		4,00			
	Allowed deviation	± 0,20		± 0,30			
<i>d</i> <sub>h</sub>	Head diameter	11,00		13,50			
	Allowed deviation	± 1,00		± 1,00			
<i>d</i> <sub>u</sub>	Underhead diameter	6,40		7,50			
<i>d</i> <sub>s</sub>	Shank diameter	3,70		4,30			
	Allowed deviation	± 0,15		± 0,15			
<i>h</i>	Head height	3,30		4,20			
<i>l</i> <sub>t</sub>	Length of the screw tip	-		7,30			
Drive TX		20	25	30			
Drive PZ		2		3			
Nominal length		Standard thread length   <i>l</i> <sub>gf</sub> = Full thread   <i>l</i> <sub>gp</sub> =Partial thread   Tolerance: ± 2,0 <sup>3)</sup>					
<i>l</i> <sub>s</sub>	Allowed Deviations						
	<i>l</i> <sub>s,min/max</sub>	<i>l</i> <sub>gf</sub>	<i>l</i> <sub>gp</sub>	<i>l</i> <sub>gf</sub>	<i>l</i> <sub>gp</sub>		
30	<i>l</i> <sub>s</sub> ±1,25	22					
35	<i>l</i> <sub>s</sub> ±1,50	27	24	25			
40	<i>l</i> <sub>s</sub> ±1,50	32	28	30	28		
45	<i>l</i> <sub>s</sub> ±1,50	37	30	35	30		
50	<i>l</i> <sub>s</sub> ±1,50	42	30	40	30		
55	<i>l</i> <sub>s</sub> ±1,75	47	36	45	36		
in steps of 10 mm							
60	<i>l</i> <sub>s</sub> ±1,75	52	36	50	36		
70	<i>l</i> <sub>s</sub> ±1,75	62	42	60	42		
80	<i>l</i> <sub>s</sub> ±1,75	72	45	70	45		
90	<i>l</i> <sub>s</sub> ±2,00		54		54		
100	<i>l</i> <sub>s</sub> ±2,00		60		60		
110	<i>l</i> <sub>s</sub> ±2,00		70		70		
120	<i>l</i> <sub>s</sub> ±2,00		70		70		
130-300	<i>l</i> <sub>s</sub> ± 3,00				70		

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm}$ ,  $l_s$  with shank ribs

<sup>2)</sup> Other screw lengths with  $l_{s, \text{min}} \leq l_s \leq l_{s, \text{max}}$  and other thread lengths  $l_{gf}$  resp.  $l_{gp} \geq 4 \cdot d$  up to max, standard thread lengths are allowed

<sup>3)</sup> For  $10 \text{ mm} \leq l_{gf}$  resp.  $l_{gp} \leq 18 \text{ mm} \rightarrow$  tolerance  $\pm 1,5 \text{ mm}$  and for  $18 \text{ mm} < l_{gf}$  resp.  $l_{gp} \leq 30 \text{ mm} \rightarrow$  tolerance  $\pm 1,7 \text{ mm}$

**fischer PowerFast II - Chipboard screw**

Dimensions and Materials – Step countersunk head with full- or partial thread

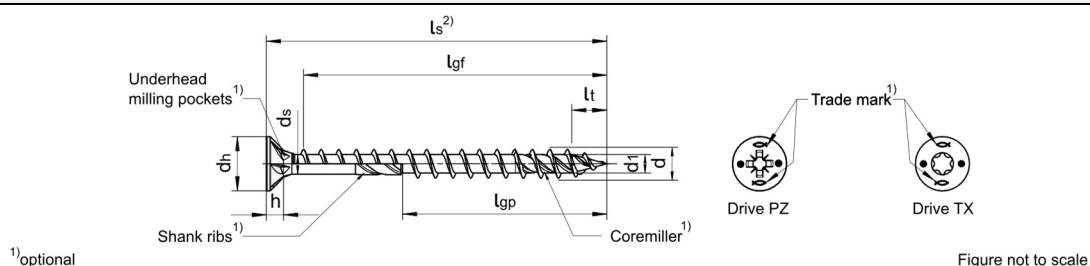
**Annex A6**

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# PowerFast II - Wood Construction screw – Countersunk head with full- or partial thread

**Table A7.1: Screw Dimensions and Materials**

## Drawing



## Materials and coatings

- Carbon Steel
- yellow zinc-plated, blue zinc-plated, blue zinc-plated  $\geq 12 \mu\text{m}$ , bonus-zinc-coated

Nominal diameter		8,0	10,0	12,0			
d	Outer thread diameter	8,0	10,0	12,0			
	Allowed deviation	± 0,40	± 0,50	± 0,60			
d <sub>1</sub>	Inner thread diameter	5,40	6,40	7,40			
	Allowed deviation	± 0,30	± 0,30	± 0,35			
d <sub>h</sub>	Head diameter	14,40	18,40	22,40			
	Allowed deviation	± 0,70	± 0,90	± 1,10			
d <sub>s</sub>	Shank diameter	5,90	6,90	8,20			
	Allowed deviation	± 0,30	± 0,35	± 0,35			
h	Head height	4,60	5,40	6,70			
l <sub>t</sub>	Length of the screw tip	11,00	12,00	13,00			
Drive TX		40	40	50			
Nominal length		Standard thread length   l <sub>gf</sub> = Full thread   l <sub>gp</sub> =Partial thread   Tolerance: ± 2,0					
l <sub>s</sub>	Allowed Deviations						
	l <sub>s,min/max</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>
80	l <sub>s</sub> ±2,30	68	60		60		
90	l <sub>s</sub> ±2,70	78	60		60		
in steps of 20 mm							
100	l <sub>s</sub> ±2,70	88	60		60		60
120	l <sub>s</sub> ±2,70	108	80		80		80
140	l <sub>s</sub> ±3,20		80		80		80
160	l <sub>s</sub> ±3,20		80		80		80
180	l <sub>s</sub> ±3,20		100		100		100
200	l <sub>s</sub> ±3,60		100		100		100
220	l <sub>s</sub> ±3,60		100		100		100
240	l <sub>s</sub> ±3,60		100		100		120
260	l <sub>s</sub> ±4,10		100		100		120
280	l <sub>s</sub> ±4,10		100		115		120
300	l <sub>s</sub> ±4,10		100		115		120
320-400	l <sub>s</sub> ±4,50		100		115		120
420-500	l <sub>s</sub> ± 4,90		100		115		120
520-600	l <sub>s</sub> ± 5,50		100		115		120

All sizes in [mm]

- Screws with partial thread  $> 60$  mm,  $l_s$  with shank ribs

<sup>2)</sup> Other screw lengths with  $l_{s, \min} \leq l_s \leq l_{s, \max}$  and other thread lengths  $l_{gf}$  resp.  $l_{gp} \geq 4 \cdot d$  up to max, standard thread lengths are allowed

**fischer PowerFast II – Wood Construction screw**

Dimensions and Materials – Countersunk head with full- or partial thread

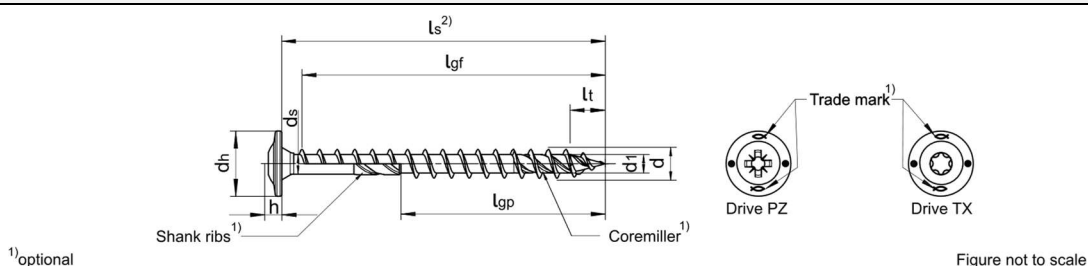
**Annex A7**

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# PowerFast II - Wood Construction screw – Flange head with full- or partial thread

**Table A8.1: Screw Dimensions and Materials**

## Drawing



## Materials and coatings

- Carbon Steel
- yellow zinc-plated, blue zinc-plated, blue zinc-plated  $\geq 12 \mu\text{m}$ , bonus-zinc-coated

Nominal diameter		8,0	10,0	12,0			
d	Outer thread diameter	8,0	10,0	12,0			
	Allowed deviation	± 0,40	± 0,50	± 0,60			
d <sub>1</sub>	Inner thread diameter	5,40	6,40	7,40			
	Allowed deviation	± 0,30	± 0,30	± 0,35			
d <sub>h</sub>	Head diameter	21,00	25,50	30,50			
	Allowed deviation	±1,00	±1,50	±2,50			
d <sub>s</sub>	Shank diameter	5,90	6,90	8,20			
	Allowed deviation	± 0,30	± 0,35	± 0,35			
h	Head height	3,50	4,70	5,70			
l <sub>t</sub>	Length of the screw tip	11,00	12,00	13,00			
Drive TX		40	40	50			
Nominal length		Standard thread length   l <sub>gf</sub> = Full thread   l <sub>gp</sub> =Partial thread   Tolerance: ± 2,0					
l <sub>s</sub>		Allowed Deviations					
	l <sub>s,min/max</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>
80	l <sub>s</sub> ±2,30	75	60		60		
90	l <sub>s</sub> ±2,70	82	60		60		
in steps of 20 mm							
100	l <sub>s</sub> ±2,70	92	60		60		60
120	l <sub>s</sub> ±2,70	112	80		80		80
140	l <sub>s</sub> ±3,20		80		80		80
160	l <sub>s</sub> ±3,20		80		80		80
180	l <sub>s</sub> ±3,20		100		100		100
200	l <sub>s</sub> ±3,60		100		100		100
220	l <sub>s</sub> ±3,60		100		100		100
240	l <sub>s</sub> ±3,60		100		100		120
260	l <sub>s</sub> ±4,10		100		100		120
280	l <sub>s</sub> ±4,10		100		115		120
300	l <sub>s</sub> ±4,10		100		115		120
320-400	l <sub>s</sub> ±4,50		100		115		120
420-500	l <sub>s</sub> ± 4,90		100		115		120
520-600	l <sub>s</sub> ± 5,50		100		115		120

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm}$ ,  $l_s$  with shank ribs

<sup>2)</sup> Other screw lengths with  $l_{s, \min} \leq l_s \leq l_{s, \max}$  and other thread lengths  $l_{gf}$  resp.  $l_{gp} \geq 4 \cdot d$  up to max, standard thread lengths are allowed

fischer PowerFast II – Wood Construction screw

Dimensions and Materials – Flange head with full- or partial thread

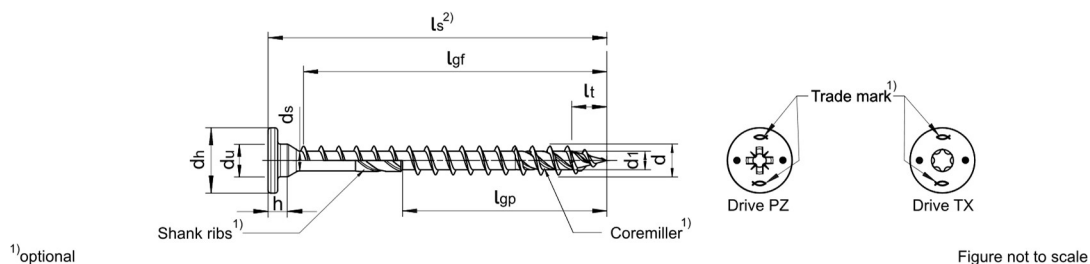
**Annex A8**

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# PowerFast II - Wood Construction screw – Step Countersunk head with full- or partial thread

**Table A9.1: Screw Dimensions and Materials**

## Drawing



## Materials and coatings

- Carbon Steel
- yellow zinc-plated, blue zinc-plated, blue zinc-plated  $\geq 12 \mu\text{m}$ , bonus-zinc-coated

Nominal diameter		8,0	10,0		
d	Outer thread diameter	8,0	10,0		
	Allowed deviation	± 0,40	± 0,50		
d <sub>1</sub>	Inner thread diameter	5,40	6,40		
	Allowed deviation	± 0,30	± 0,30		
d <sub>h</sub>	Head diameter	21,00	25,50		
	Allowed deviation	±1,00	±1,50		
d <sub>u</sub>	Underhead diameter	9,00	11,00		
d <sub>s</sub>	Shank diameter	5,90	6,90		
	Allowed deviation	± 0,30	± 0,35		
h	Head height	5,50	6,70		
l <sub>t</sub>	Length of the screw tip	11,00	12,00		
Drive TX		40	40		
Nominal length		Standard thread length   l <sub>gf</sub> = Full thread   l <sub>gp</sub> =Partial thread   Tolerance: ± 2,0			
l <sub>s</sub>	Allowed Deviations				
	l <sub>s,min/max</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>
80	l <sub>s</sub> ±2,30	68	60		60
90	l <sub>s</sub> ±2,70	78	60		60
in steps of 20 mm					
100	l <sub>s</sub> ±2,70	88	60		60
120	l <sub>s</sub> ±2,70	108	80		80
140	l <sub>s</sub> ±3,20		80		80
160	l <sub>s</sub> ±3,20		80		80
180	l <sub>s</sub> ±3,20		100		100
200	l <sub>s</sub> ±3,60		100		100
220	l <sub>s</sub> ±3,60		100		100
240	l <sub>s</sub> ±3,60		100		100
260	l <sub>s</sub> ±4,10		100		100
280	l <sub>s</sub> ±4,10		100		115
300	l <sub>s</sub> ±4,10		100		115
320-400	l <sub>s</sub> ±4,50		100		115
420-500	l <sub>s</sub> ± 4,90		100		115
520-600	l <sub>s</sub> ± 5,50		100		115

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm } l_s$  with shank ribs

2) Other screw lengths with  $l_s \text{ min} \leq l_s \leq l_s \text{ max}$  and other thread lengths  $l_{gf}$  resp.  $l_{gp} \geq 4 \cdot d$  up to max, standard thread lengths are allowed

**fischer PowerFast II – Wood Construction screw**

Dimensions and Materials –Step Countersunk head with full- or partial thread

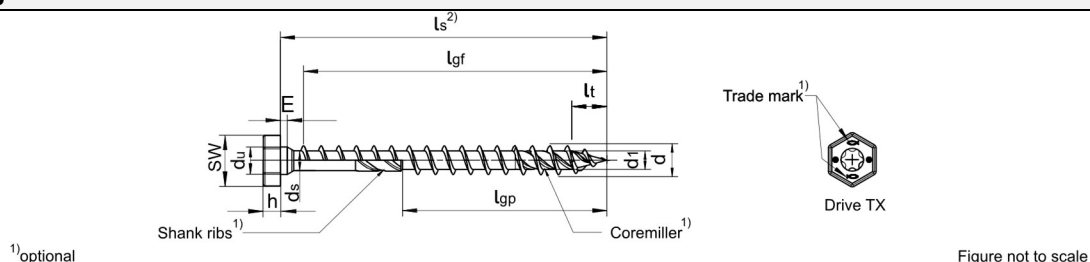
**Annex A9**

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# PowerFast II - Wood Construction screw – Hexagon head with full- or partial thread

**Table A10.1:** Screw Dimensions and Materials

## Drawing



## Materials and coatings

- Carbon Steel
- yellow zinc-plated, blue zinc-plated, blue zinc-plated  $\geq 12 \mu\text{m}$ , bonus-zinc-coated

Nominal diameter		8,0	10,0	12,0			
<b>d</b>	Outer thread diameter	8,0	10,0	12,0			
	Allowed deviation	± 0,40	± 0,50	± 0,60			
<b>d<sub>1</sub></b>	Inner thread diameter	5,40	6,40	7,40			
	Allowed deviation	± 0,30	± 0,30	± 0,35			
<b>d<sub>u</sub></b>	Underhead diameter	8,00	10,00	12,00			
<b>SW</b>	Wrench size	12,90	14,90	16,90			
	Allowed deviation	± 0,50	± 0,50	± 0,50			
<b>E</b>	Height	2,10	2,30	3,30			
	Allowed deviation	± 0,60	± 0,60	± 0,60			
<b>d<sub>s</sub></b>	Shank diameter	5,90	6,90	8,20			
	Allowed deviation	± 0,30	± 0,35	± 0,35			
<b>h</b>	Head height	5,50	6,00	6,80			
<b>l<sub>t</sub></b>	Length of the screw tip	11,00	12,00	13,00			
Drive TX		40	40	50			
Nominal length		Standard thread length   l <sub>gf</sub> = Full thread   l <sub>gp</sub> =Partial thread   Tolerance: ± 2,0					
l <sub>s</sub>	Allowed Deviations						
	l <sub>s,min/max</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>	l <sub>gf</sub>	l <sub>gp</sub>
80	l <sub>s</sub> ±2,30	75	75		75		
90	l <sub>s</sub> ±2,70	82	75		75		
in steps of 20 mm							
100	l <sub>s</sub> ±2,70	92	75		75		80
120	l <sub>s</sub> ±2,70	112	100		115		100
140	l <sub>s</sub> ±3,20		100		115		120
160	l <sub>s</sub> ±3,20		100		115		120
180	l <sub>s</sub> ±3,20		100		115		145
200-240	l <sub>s</sub> ±3,60		100		115		145
260-300	l <sub>s</sub> ±4,10		100		115		145
320-400	l <sub>s</sub> ±4,50		100		115		145
420-500	l <sub>s</sub> ±4,90		100		115		145
520-600	l <sub>s</sub> ± 5.50		100		115		145

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm } l_s$  with shank ribs

<sup>2)</sup> Other screw lengths with  $l_s \min \leq l_s \leq l_s \max$  and other thread lengths  $l_{gf}$  resp.  $l_{gp} \geq 4 \cdot d$  up to max, standard thread lengths are allowed

**fischer PowerFast II – Wood Construction screw**

Dimensions and Materials – Hexagon head with washer and full- or partial thread

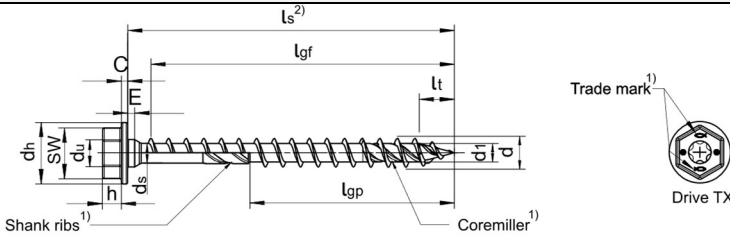
**Annex A10**

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# PowerFast II - Wood Construction screw – Hexagon head with washer and full- or partial thread

**Table A11.1: Screw Dimensions and Materials**

Drawing					
<div></div>					
1) optional					
Materials and coatings					
<div><div>▪ Carbon Steel</div><div>▪ yellow zinc-plated, blue zinc-plated, blue zinc-plated ≥12 μm, bonus-zinc-coated</div></div>					
Nominal diameter		8,0	10,0	12,0	
d	Outer thread diameter	8,0	10,0	12,0	
	Allowed deviation	± 0,40	± 0,50	± 0,60	
d <sub>1</sub>	Inner thread diameter	5,40	6,40	7,40	
	Allowed deviation	± 0,30	± 0,30	± 0,35	
d <sub>h</sub>	Head diameter	18,00	21,30	23,40	
	Allowed deviation	± 1,00	± 1,10	±1,20	
d <sub>u</sub>	Underhead diameter	8,00	10,00	12,00	
SW	Wrench size	12,90	14,90	16,90	
	Allowed deviation	± 0,50	± 0,50	± 0,50	
C	Washer height	2,00	2,20	2,50	
E	Height	2,10	2,30	3,30	
	Allowed deviation	± 0,60	± 0,60	± 0,60	
d <sub>s</sub>	Shank diameter	5,90	6,90	8,20	
	Allowed deviation	± 0,30	± 0,35	± 0,35	
h	Head height	5,50	6,00	6,80	
I <sub>t</sub>	Length of the screw tip	11,00	12,00	13,00	
Drive TX		40	40	50	
Nominal length		Standard thread length   I <sub>gf</sub> =Full thread   I <sub>gp</sub> =Partial thread   Tolerance: ± 2,0			
I <sub>s</sub>		Allowed Deviations			
	I <sub>s,min/max</sub>	I <sub>gf</sub>	I <sub>gp</sub>	I <sub>gf</sub>	I <sub>gp</sub>
80	I <sub>s</sub> ±2,30	75	75		75
90	I <sub>s</sub> ±2,70	82	75		75
in steps of 20 mm					
100	I <sub>s</sub> ±2,70	92	75		75
120	I <sub>s</sub> ±2,70	112	100		115
140	I <sub>s</sub> ±3,20		100		115
160	I <sub>s</sub> ±3,20		100		115
180	I <sub>s</sub> ±3,20		100		115
200-240	I <sub>s</sub> ±3,60		100		115
260-300	I <sub>s</sub> ±4,10		100		115
320-400	I <sub>s</sub> ±4,50		100		115
420-500	I <sub>s</sub> ±4,90		100		115
520-600	I <sub>s</sub> ± 5,50		100		115

All sizes in [mm]

- Screws with partial thread  $> 60 \text{ mm } I_s$  with shank ribs

<sup>2)</sup> Other screw lengths with  $I_s \min \leq I_s \leq I_s \max$  and other thread lengths  $I_{gf}$  resp.  $I_{gp} \geq 4 \cdot d$  up to max. standard thread lengths are allowed

**fischer PowerFast II – Wood Construction screw**

Dimensions and Materials – Hexagon head with full- or partial thread

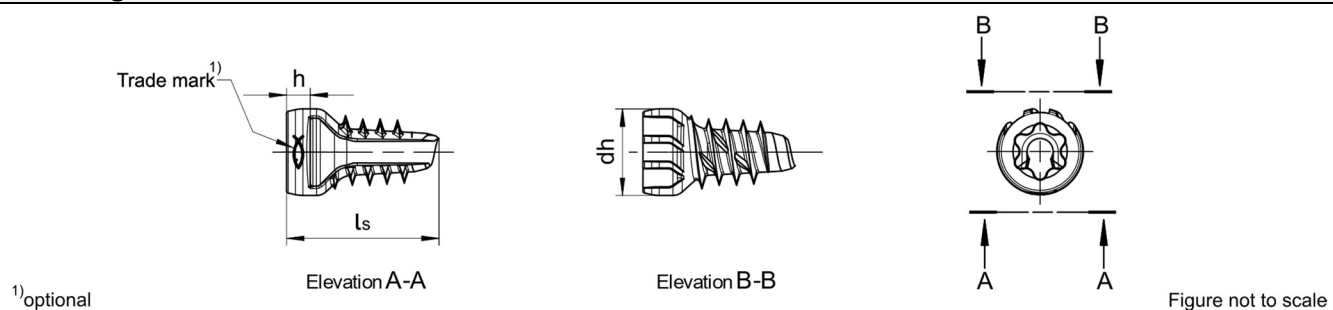
**Annex A11**

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## FAFS-Clip of adjustable frame screw

**Table A12.1:** FAFS-Clip Dimensions and Materials

### Drawing



### Materials and coatings

- Zinc die cast

<b>Nominal diameter</b>		<b>5,0</b>
$l_s$	Nominal length	22,0
	Allow. deviation	$\pm 1,50$
$d_h$	Head diameter	12,5
	Allow. deviation	$\pm 0,62$
$h$	Head height	4,30
	Allow. deviation	$\pm 0,20$
Drive TX		non-standard

All sizes in [mm]

**FAFS-Clip of adjustable frame screw**

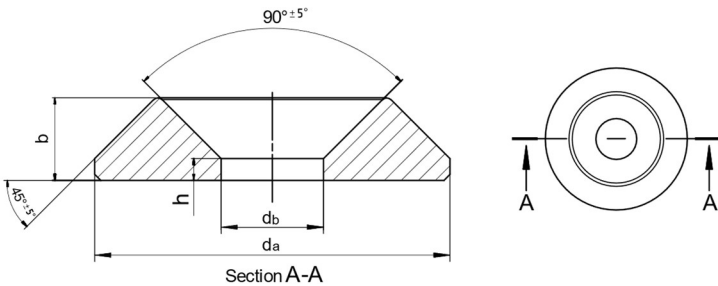
Dimensions and Materials – FAFS-Clip

**Annex A12**

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## PowerFast II - Washers

**Table A13.1:** Washer Dimensions and Materials

Drawing					
 <p>1) optional</p> <p>Figure not to scale</p>					
<b>Materials and coatings</b> <ul style="list-style-type: none"> <li>Carbon Steel</li> <li>Yellow zinc-plated, blue zinc-plated, blue zinc-plated <math>\geq 12\mu\text{m}</math>, bonus-zinc-coated, burnished, nickel plated, brass plated</li> <li>Stainless steel</li> </ul>					
Nominal diameter		6,0	8,0	10,0	12,0
$d_a$	Outer diameter	21,00	25,50	30,50	37,40
	Allowed deviation	$\pm 2,0$	$\pm 2,0$	$\pm 2,0$	$\pm 0,4$
$d_b$	Inner diameter	6,70	8,70	11,20	14,00
	Allowed deviation	-0,4	-0,4	-0,4	$\pm 0,4$
$b$	Washer height	4,70	5,20	6,20	8,50
	Allowed deviation	-0,4	-0,4	-0,4	$\pm 0,3$
$h$	Washer edge height	1,50	1,80	2,00	2,50
	Allowed deviation	$\pm 0,15$	$\pm 0,15$	$\pm 0,15$	$\pm 0,30$

All sizes in [mm]

**fischer PowerFast II**

Dimensions and Materials – Washers

**Annex A13**

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## Specifications of the intended use

### Base Materials:

The screws are used for connections in load bearing timber structures between members of softwood and hardwood shown in the Table B1.1 and in combination with steel plates.

»fischer PowerFast II« screws can also be used for fixing of thermal insulation on rafters and on vertical facades and ceilings (Annex E, F and Annex G).

“fischer PowerFast II” screws with a thread over the full length can also be used as tensile or compressive reinforcement perpendicular to the grain or as shear reinforcement. Furthermore “fischer PowerFast II” screws with a diameter  $\geq 6$  mm may also be used for fixing of thermal insulation on rafters and on vertical facades, see also Annex E and Annex G. Steel plates and wood-based panels which are not covered with explicit characteristic values (e.g. Table D12.2) in that ETA, shall only be fixed on the side of the screw head.

The minimum thickness of wood-bases panels should be at least  $1,2 \cdot d$  - except of approved wood-based panels acc. to Annex D5 and D6.

**Table B1.1:** Materials for the intended use

Groups and Subgroups		Product	Abbreviation	hEN, or ETA
Solid wood based (SWB)	Structural timber (ST)	Strength graded structural softwood timber	ST-c	EN 14081-1, EN 1912
		Strength graded structural hardwood timber	ST-d	EN 14081-1, EN 1912
		Structural finger jointed timber	FST	EN 15497
		Glued structural timber	GST	EN 14080
	Parallel laminated timber (PL)	Glued laminated timber made of softwoods	GLT-c	EN 14080
		Block glued glulam	BGLT	EN 14080
		Glued laminated timber made of hardwoods	GLT-d	various ETAs
		Single layered solid wood panel	SWP-P	EN 13353
	Cross laminated timber (CL)	Cross laminated timber	CLT	various ETAs, EN 16351
		Multi-layered solid wood panel	SWP-C	EN 13353

**fischer PowerFast II**

Materials of the intended use

**Annex B1**

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**Table B2.1:** Materials for the intended use (continuous of Table B1.1)

Groups and Subgroups			Product	Abbreviation	hEN or ETA
Veneer-based (VB)	Laminated Veneer Lumber (LVL)	LVL-P	Softwood LVL with parallel veneers	LVL-P-c	EN 14374
			Hardwood LVL with parallel veneers	LVL-P-d	various ETAs
			Hardwood Glued LVL with parallel veneers	GLVL-P-c	various ETAs
			Hardwood Glued LVL with parallel veneers	GLVL-P-d	various ETAs
		LVL-C	Softwood LVL with crossband veneers	LVL-C-c	EN 14374
			Hardwood LVL with crossband veneers	LVL-C-d	various ETAs
			Softwood Glued LVL with crossband veneers	GLVL-C-c	various ETAs
			Softwood Glued LVL with crossband veneers	GLVL-C-d	various ETAs
	PLY	Softwood Plywood	PLY-c	EN 13986 and EN 636	
		Hardwood Plywood	PLY-d	EN 13986 and EN 636	
Strand based (SB)			Oriented strand board	OSB	EN 13986 and EN 300
Wood-fibre-based (WFB)			Fibreboard, hard	HB	EN 622-2
			Fibreboard, medium	MB	EN 622-3
Wood-particle-based (WPB)			Resinoid-bonded particle board	RPB	EN 13986 and EN 312
Gypsum-based (GYB)			Gypsum plasterboards	GPB	EN 520
			Gypsum fibreboards	GFB	EN 15283-2

**fischer PowerFast II**

Materials of the intended use

**Annex B2**

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## Specifications of the intended use

### Design:

The design of the connections shall be based on the characteristic load-carrying capacities of the screws given in Annex C and Annex D.

The design capacities shall be derived from the characteristic capacities in accordance with the EN 1995-1-1 or an appropriate National Code. The screws are intended for the use of connections subjected to static or quasi-static loadings.

The zinc-coated screws are for the use in timber structures subjected to moisture defined by the service classes 1 and 2 according to EN 1995-1-1.

- Instructions from *fischerwerke GmbH & Co. KG* should be considered for installation.
- A minimum of two screws should be used for connections in load bearing timber structures.
- The overall length  $l_s$  of the screws, shall not be less than 20 mm and shall not be greater than 600 mm. Dimensions see Annex A.
- The ratio of inner thread diameter to outer thread diameter  $d_1/d$  ranges from 0,50 to 0,80.
- The thread pitch  $p$  (distance between two adjacent thread flanks) ranges from  $0,50 \cdot d$  to  $0,85 \cdot d$ .
- Earthquake design: No breaking is observed at a bending angle of  $\alpha \leq (45/d^{0,7} + 20)^\circ$ .

**Installation:** The screws shall be driven into softwood and hardwood with a maximum characteristic density of 730 kg/m<sup>3</sup> without pre-drilling or after pre-drilling (see Table B3.1 and Table B4.1) with a diameter not larger than the inner threaded diameter  $d_1$  (Annex A).

**Table B3.1:** Recommended pre-drilling diameter  
for soft- and hardwood

Outer thread diameter $d$ [mm]	Bore-hole diameter [mm] Softwood and Hardwood
3,0	2,0
3,5	2,0
4,0	2,5
4,5	2,5
5,0	3,0
6,0	4,0
8,0	5,0
10,0	6,0
12,0	7,0

**fischer PowerFast II**

Specifications of the indented use – Design

**Annex B3**

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## Specifications of the intended use

### Installation:

Recommended values without pre-drilling for the maximum penetration length of the threaded part of »fischer PowerFast II« made of carbon steel in wood-based members like ash, beech and oak or LVL according to ETA-14/0354 (e.g. Baubuche) are shown in Table B4.1 below. There is no limitation in softwood or wood-based members made of softwood.

**Table B4.1:** Recommended penetration length without pre-drilling in hardwood

Outer thread diameter $d$ [mm]	Maximum penetration length [mm]
3,0	40
3,5	45
4,0	50
4,5	60
5,0	70
6,0	70
8,0	70
10,0	Pre-drilled application is recommended
12,0	

When using screws with a countersunk or step countersunk the upper surface of the screw head must be flush with the surface of the timber part. Especially for timber parts with gross densities higher than 550 kg/m<sup>3</sup> it is recommended to use adequate counter-sinker to avoid breaking of the screw heads. For non-predrilled applications countersinking deeper is not permitted and should be avoided, because of damaging the surface and reduce the durability of the construction. Countersunk head screws made of carbon steel according to Annex A1, A2, A4 and A7 can be used together with washers according to Annex A13. Washers according to EN ISO 7094 can be used together with washers according to Annex A13.

»fischer PowerFast II – Chipboard screws« with a diameter between 4,5 mm and 6,0 mm and all diameters of »fischer PowerFast II – Wood Construction screws« can be driven in with standard screw drillers and with torque impact screw drivers too (e.g. fischer FSS 18V 400 BL or fischer FSS 18V 600). In combination with steel plates, torque controlled tools e.g. torque wrenches have to be used. For the use of screws in wood-based panels, like particle- and fibreboards, the screws have to be tightened carefully to ensure the characteristic load bearing capacity.

If on the head side metal plates are mounted, it has to be ensured that the diameter of the borehole of the steel plate has to be  $\leq d + 1$  [mm]. Effects of the borehole tolerances must be considered in the structural design (load-independent slippage).

In addition, care must be taken about the accuracy of fit between the screw head and the metal to avoid stress peaks, and thus also requires a maximum allowed deviation of the screw-in-direction of  $\pm 5^\circ$  (e. g. screw-in direction  $\varepsilon = 90^\circ$  to the surface means  $85^\circ \leq \varepsilon \leq 95^\circ$ ). For the definition of the angle  $\varepsilon$  referred to the screw axis and the structural element see Figure D2.1.

**fischer PowerFast II**

Specifications of the indented use – Installation

**Annex B4**

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## Specifications of the intended use

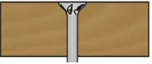
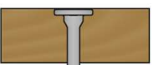


### Minimum timber cross section, end- and edge distances - Notations

For structural timber members, minimum spacings and distances for screws  $d \leq 8$  mm in predrilled holes are given as for nails in predrilled holes in EN 1995-1-1 clause 8.3.1.2 and table 8.2 and for screws  $d > 8$  mm in clause 8.5. Here, the outer thread diameter  $d$  must be considered. The requirements of the minimum thickness of the timber elements must be considered, see EN 1995-1-1 clause 8.3.1.2.

Spacing  $a_2$  may be reduced from  $5 \cdot d$  to  $2,5 \cdot d$ , if the condition  $a_1 \cdot a_2 \geq 25 \cdot d^2$  is fulfilled. For Douglas-fir members minimum spacings and distances parallel to the grain shall be increased by at least 50 %.

Minimum distances from the unloaded edge perpendicular to the grain may be reduced to  $3 \cdot d$  also for timber thickness  $t < 5 \cdot d$ , if the spacing parallel to the grain and the end distance is at least  $25 \cdot d$ .

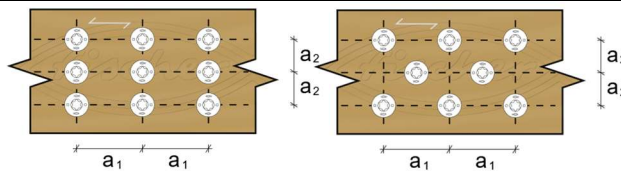
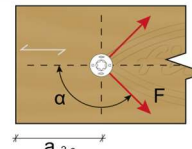
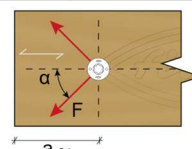
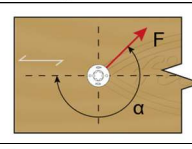
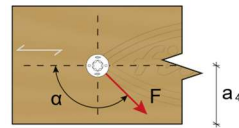
**Table B5.1:** Shapes of screw heads and applications with steel plates

Head shapes	Description
	Screws with countersunk, raised countersunk according to Annex A1, A2, A4, A7
	Screws with step countersunk according to Annex A6 and A9
	Screws with pan head and flange head and hexagon head according to Annex A3, A5, A8, A10 and A11
	Screws to fix steel plates on the head side according to Annex A1, A2, A3, A5, A6, A7, A8, A9, A10, A11

Figures not to scale

**Table B5.2:** Minimum distances and spacings

Notations for Structural Timber (ST-c) and Glued Laminated Timber (GLT-c) made in softwoods

Notations		
$a_1$	Spacing $a_1$ parallel to the grain of Solid Timber	
$a_2$	Spacing $a_2$ perpendicular to the grain of Solid Timber	
$a_{3,c}$	Distance $a_{3,c}$ from the centre of the screw-part in timber to the unloaded end grain of Solid Timber, $90^\circ \leq \alpha \leq 270^\circ$	
$a_{3,t}$	Distance $a_{3,t}$ from the centre of the screw-part in timber to the loaded edge of Solid Timber $-90^\circ \leq \alpha \leq 90^\circ$	
$a_{4,c}$	Distance $a_{4,c}$ from the centre of the screw-part in timber to the unloaded edge of Solid Timber $180^\circ \leq \alpha \leq 360^\circ$	
$a_{4,t}$	Distance $a_{4,t}$ from the centre of the screw-part in timber to the loaded end grain of Solid Timber $0^\circ < \alpha < 180^\circ$	

Figures not to scale

### fischer PowerFast II

Specifications of the intended use –  
Minimum timber cross sections, end- and edge distances – notations for ST and PL

### Annex B5

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## Specifications of the intended use

### Minimum timber cross section, end- and edge distances

**Materials: Solid Timber (ST-c, FST-c, and GST-c) and Glued Laminated Timber (GLT-c, BGLT-c)**

### Laterally loaded Screws

Minimum distances and spacings for laterally loaded »fischer PowerFast II« screws in non-predrilled holes in members of Solid Timber (ST-c, FST-c, GST-c), Glued Laminated Timber (GLT-c, BGLT-c) or similar glued products with a minimum thickness  $t = 12 \cdot d$  and a minimum width of  $8 \cdot d$  or 60 mm, whichever is greater up to a gross density of  $480 \text{ kg/m}^3$ , are recommended to choose with the help of Table B6.1. For all other applications (predrilled applications, dimensions of the timber elements and gross densities higher than  $480 \text{ kg/m}^3$ ) the regulations of chapter 8.3.1 for screws with  $d \leq 8 \text{ mm}$  and chapter 8.5.1 for screws with  $8 \text{ mm} < d \leq 12 \text{ mm}$  in EN 1995-1-1 have to be considered.

**Table B6.1:** Laterally loaded screws: Minimum end- and edge distances for Solid Timber and Glued Laminated Timber products with a maximum gross density of  $480 \text{ kg/m}^3$  for non-predrilled applications

Head shapes and applications (see Table B5.1)	Solid Timber and Glued Laminated Timber (ST-c, FST-c, GST-c, GLT-c, BGLT-c)					
	Minimum spacings and distances					
	$a_1$	$a_2$	$a_{3,c}$	$a_{3,t}$	$a_{4,c}$	$a_{4,t}$
	$5 \cdot (1 +  \cos \alpha ) \cdot d$	$5 \cdot d$	$7 \cdot d$	$(7 + 5 \cdot \cos \alpha) \cdot d$	$5 \cdot d$	$(5 + 2 \cdot \sin \alpha) \cdot d$
	$5 \cdot (1 +  \cos \alpha ) \cdot d$	$5 \cdot d$	$7 \cdot d$	$(5 + 5 \cdot \cos \alpha) \cdot d$	$5 \cdot d$	$(5 + 2 \cdot \sin \alpha) \cdot d$
	$3,5 \cdot (1 +  \cos \alpha ) \cdot d$	$3,5 \cdot d$	$7 \cdot d$	$(5 + 5 \cdot \cos \alpha) \cdot d$	$5 \cdot d$	$(5 + 2 \cdot \sin \alpha) \cdot d$

Figures not to scale

### Axially loaded screws

Minimum distances and spacings for exclusively axially loaded »fischer PowerFast II« screws, in non-predrilled holes in members of Solid Timber (ST-c, FST-c and GST-c), Glued Laminated Timber (GLT-c) or similar glued products with a minimum thickness  $t = 10 \cdot d$  and a minimum width of  $8 \cdot d$  or 60 mm, whichever is the greater, may be taken as given in Table B6.2.

**Table B6.2:** Axially loaded screws: Minimum end- and edge distances for Solid Timber and Glued Laminated Timber products, with a maximum gross density of  $480 \text{ kg/m}^3$  for non-predrilled applications.

Head shapes and applications (see Table B5.1)	Solid Timber and Glued Laminated Timber (ST-c, FST-c, GST-c, GLT-c, BGLT-c)			
	Minimum spacings and distances			
	$a_1$	$a_2$	$a_{1,CG}^{1)}$	$a_{2,CG}^{1)}$
	$5 \cdot d$	$5 \cdot d$	$9 \cdot d$	$4 \cdot d$
<sup>1)</sup> CG ... Distance to the centre of gravity of the penetration length of the threaded part of the screw in the timber element according to EN 1995-1-1, Table 8.6				

Figures not to scale

## fischer PowerFast II

Specifications of the intended use –  
Minimum distances and spacings laterally loaded screws

## Annex B6

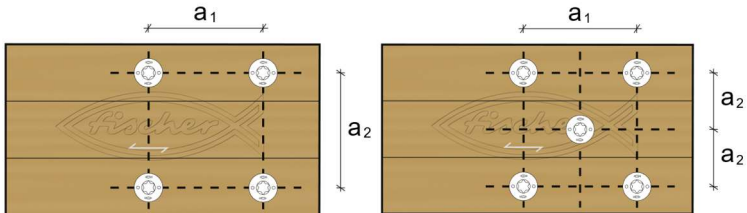
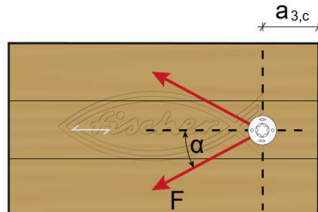
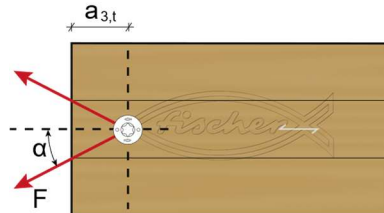
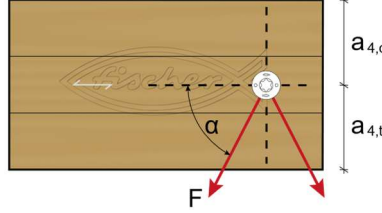
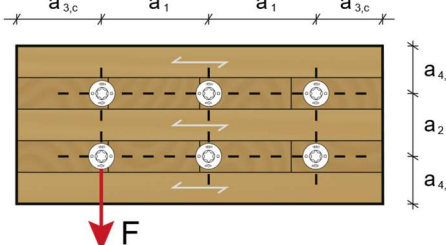
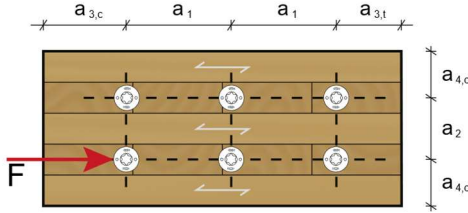
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## Specifications of the intended use

### Minimum timber cross section, end- and edge distances

**Material: Cross Laminated Timber (CLT)**

**Table B7.1:** Minimum distances and spacings, notations for Cross Laminated Timber

Notations for applications in the plane surface (see Figure D3.1)		
$a_1$	Spacing $a_1$ parallel to the plane direction of the CLT-panel	
$a_2$	Spacing $a_2$ perpendicular to the plane direction of the CLT-panel	
$a_{3,c}$	Distance $a_{3,c}$ from centre of the screw-part in timber to the unloaded edge in plane direction of the CLT-panel	
$a_{3,t}$	Distance $a_{3,t}$ from centre of the screw-part in timber to the loaded edge in plane direction of the CLT-panel	
$a_{4,c}$	Distance $a_{4,c}$ from centre of the screw-part in timber to the unloaded edge perpendicular to the plane direction of the CLT-panel	
$a_{4,t}$	Distance $a_{4,t}$ from centre of the screw-part in timber to the loaded edge perpendicular to the plane direction of the CLT-panel	
Notations for applications in the edge surface (see Figure D3.1)		
		

Figures not to scale

**fischer PowerFast II**

Specifications of the indented use –  
Minimum timber cross sections, end- and edge distances – notations for CLT

**Annex B7**

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## Specifications of the intended use


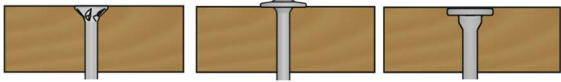
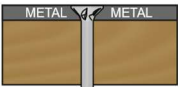
### Minimum distances and spacings

**Material: Cross Laminated Timber (CLT)**

#### Laterally and axially loaded screws:

Unless specified otherwise in the technical specification (ETA or hEN) of Cross Laminated Timber, minimum distances and spacings for screws in the plane surface of Cross Laminated Timber members with a minimum thickness  $t = 10 \cdot d$  may be taken as shown in Table B8.1 and Table B8.2.




**Table B8.1:** Minimum end- and edge distances for Cross Laminated Timber in the plane surface  
Cross Laminated Timber, Screws in the plane surface (CLT)

 <p>plane surface</p>						
Head shapes and applications (see Table B5.1)	Minimum spacings and distances					
	$a_1$	$a_2$	$a_{3,c}$	$a_{3,t}$	$a_{4,c}$	$a_{4,t}$
	$4 \cdot d$	$2,5 \cdot d$	$6 \cdot d$	$6 \cdot d$	$3,5 \cdot d$	$6 \cdot d$
	$3 \cdot d$	$2,0 \cdot d$	$6 \cdot d$	$5 \cdot d$	$3,5 \cdot d$	$6 \cdot d$

Figures not to scale

Unless specified otherwise in the technical specification (ETA or hEN) of Cross Laminated Timber, minimum distances and spacing for screws in the edge surface of Cross Laminated Timber members with a minimum thickness  $t = 10 \cdot d$  and a minimum penetration depth perpendicular to the edge surface of  $10 \cdot d$  may be considered.

**Table B8.2:** Minimum end- and edge distances for Cross Laminated Timber in the edge surface  
Cross Laminated Timber, Screws in the edge surface

 <p>edge surface</p>						
Head shapes and applications (see Table B5.1)	Minimum spacings and distances					
	$a_1$	$a_2$	$a_{3,c}$	$a_{3,t}$	$a_{4,c}$	$a_{4,t}$
	$10 \cdot d$	$3 \cdot d$	$7 \cdot d$	$12 \cdot d$	$5 \cdot d$	$5 \cdot d$
	$7 \cdot d$	$3 \cdot d$	$7 \cdot d$	$12 \cdot d$	$5 \cdot d$	$5 \cdot d$

Figures not to scale

**fischer PowerFast II**

Specifications of the indented use –  
Minimum distances for axially and laterally loaded screws

**Annex B8**

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## Performance of the product and references to the methods used for its assessment

### Performance of the PowerFast II screws itself (single product)

**Table C1.1:** Characteristic values of the load-carrying capacities of fischer PowerFast II - Chipboard screws

Outer thread diameter	$d$	[mm]	3,0	3,5	4,0	4,5	5,0	6,0
Characteristic strength parameters								
Tensile strength	$f_{tens,k}$	[kN]	3,2	4,1	5,2	6,3	8,9	13,1
Torsional strength	$f_{tor,k}$	[Nm]	1,5	2,0	3,0	4,2	6,0	10,0
Yield moment	$M_{y,Rk}$	[Nmm]	1654	2489	3546	4844	6405	10384
Yield strength	$f_{y,k}$	[N/mm <sup>2</sup> ]	1050					
Characteristic stiffness parameters								
Modulus of elasticity	$E_s$	[N/mm <sup>2</sup> ]	210.000					
Assessed performances								
Bending angle	[°]	No breaking has been observed at a bending angle of $\alpha \leq 45^\circ/d^{0,7}+20^\circ$						
Safety factor insertion moment	[-]	Ratio of the characteristic torsional strength to the mean insertion moment: $f_{tor,k} / R_{tor,mean} \geq 1,5$ <i>Note: Reference density of the timber 480 kg/m<sup>3</sup></i>						

**Table C1.2:** Characteristic values of the load-carrying capacities of fischer PowerFast II – Wood Construction screws

Outer thread diameter	d	[mm]	8,0	10,0	12,0	
Characteristic strength parameters						
Tensile strength	f <sub>tens,k</sub>	[kN]	23,0	31,0	42,0	
Torsional strength	f <sub>tor,k</sub>	[Nm]	28,0	42,0	64,0	
Yield moment	M <sub>y,Rk</sub>	[Nmm]	22200	37400	59900	
Yield strength	f <sub>y,k</sub>	[N/mm <sup>2</sup> ]	975			
Characteristic stiffness parameters						
Modulus of elasticity	E <sub>s</sub>	[N/mm <sup>2</sup> ]	210.000			
Assessed performances						
Bending angle	[°]	No breaking has been observed at a bending angle of $\alpha \leq 45^{\circ}/d^{0,7}+20^{\circ}$				
Safety factor insertion moment	[-]	Ratio of the characteristic torsional strength to the mean insertion moment: $f_{tor,k} / R_{tor,mean} \geq 1,5$ <i>Note: Reference density of the timber 480 kg/m<sup>3</sup></i>				

*Note: The tear-off capacity of the screw head is greater than the tensile capacity of the screw*

**fischer PowerFast II**

Characteristic values of the screws

**Annex C1**

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## fischer PowerFast II screws for the structural use in timber constructions

### 1 Mechanical Resistance and Stability

The load-carrying capacities for the »fischer PowerFast II« screws are applicable to the wood-based materials mentioned in Annex B, even though the term »timber« has been used in the following. European Technical Assessments for structural members or wood-based panels must be considered if applicable.

The characteristic lateral load-carrying capacities and the characteristic axial withdrawal capacities of »fischer PowerFast II« screws should be used for designs in accordance with EN 1995-1-1 or an appropriate valid national code.

ETA's for structural members or wood-based panels must be considered where applicable.

For screws arranged under an angle between screw axis and grain-direction  $\varepsilon \leq 15^\circ$  (see Figure D2.1), the threaded penetration length (inclusive the tip of the screw) has to fulfill equation (1).

$$l_{ef} = \min \begin{cases} \frac{4 \cdot d}{\sin \varepsilon} \\ 20 \cdot d \end{cases} \quad (1)$$

For screws arranged under an angle between screw and grain-direction  $15^\circ < \varepsilon \leq 90^\circ$  the minimum threaded penetration length must be  $l_{ef} \geq 4 \cdot d$  (see also Figure D2.1). For the fixing of rafters or similar building parts, the point side penetration length must be at least 40 mm (i.e.  $l_{ef} \geq 40$  mm).

Reductions in the cross-sectional area caused by »fischer PowerFast II« screws shall be considered in accordance to the EN 1995-1-1, section 5.2.

**fischer PowerFast II**

Mechanical Resistance and Stability

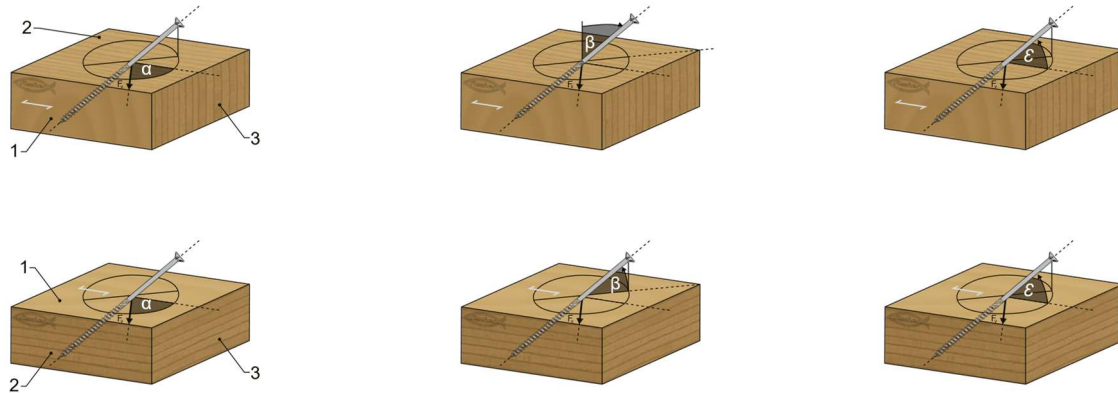
**Annex D1**

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.1 Lateral load-carrying capacity $F_{v,Rk}$

The characteristic lateral load-carrying capacity of »fischer PowerFast II« screws shall be calculated according to EN 1995-1-1. The contribution of the rope effect may be considered, if only lateral loads (no axial loads) are acting on the screws. For the calculation of the load-carrying capacity, the following parameters should be taken into account. Figure D2.1 shows the definition of the necessary angles which consider the angle between load and grain-direction  $\alpha$ , the angle between the surface of wide face of the structural element and the screw axis  $\beta$  and the angle between the screw axis and the grain-direction  $\varepsilon$ .



(1)	Wide face	$\alpha$	Angle between grain-direction and acting load [°]
(2)	Edge face	$\beta$	Angle between screw axis and the surface of the wide face [°]
(3)	End grain	$\varepsilon$	Angle between screw axis and grain-direction [°]
		$F_v$	Lateral force in the wide or edge face plane

Figure D2.1: Notations for angles in SWB, LVL, SB and WFB (figures not to scale)

#### 1.1.1 Embedment strength $f_{h,\varepsilon,k}$ for the use in Structural Timber (ST-c/d, FST-c/d and GST-c/d, BGLT) and Parallel Laminated Timber (GLT-c)

The embedment strength for »fischer PowerFast II« screws in non-predrilled holes arranged at an angle between screw axis and grain-direction,  $0^\circ \leq \varepsilon \leq 90^\circ$  for structural timber elements with  $\rho_k \leq 730 \text{ kg/m}^3$  can be calculated with the help of equation (2) and for predrilled applications with the help of equation (3)

$$f_{h,\varepsilon,k} = \frac{0,019 \cdot \rho_k^{1,24} \cdot d^{-0,3}}{2,5 \cdot \cos^2 \varepsilon + \sin^2 \varepsilon} \quad (2)$$

$$f_{h,\varepsilon,k} = \frac{0,082 \cdot \rho_k \cdot (1 - 0,01 \cdot d)}{2,5 \cdot \cos^2 \varepsilon + \sin^2 \varepsilon} \quad (3)$$

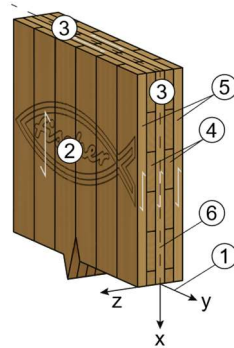
*Note: Screws parallel to the end-grain-direction stressed perpendicular to the screw axis ( $\varepsilon = 0^\circ$ ) are only allowed for short-time loads.*

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.1.2 Embedment strength $f_{h,k}$ for the use in Cross Laminated Timber (CLT-c)

If there are no other technical specification (ETA) for Cross Laminated Timber (CLT-c), the embedment strength for screws can be calculated as stated below. The following specifications are only applicable for screws with a diameter  $d$  of at least 6 mm, possible influences of gaps between the single lamellas have to be considered.



- (1) Element plane
- (2) Plane surface
- (3) Edge surface (Narrow side)
- (4) Inner layer (Inner lamellas)
- (5) Outer layer (Outer lamellas)
- (6) Middle layer (Middle lamella)

Figure D3.1: Notations CLT-elements (figure not to scale)

#### Screws in the plane surface

The embedment strength for screws in the plane surface of CLT-elements should be assumed as for Solid Timber according to equation (2), based on the characteristic density of the outer layer.

#### Screws in the edge (narrow) side

The embedment strength for screws in the narrow side of CLT-elements should be assumed according to equation (4).

$$f_{h,k} = 20 \cdot d^{-0,5} \quad (4)$$

### 1.1.3 Embedment strength $f_{h,\beta,\varepsilon,k}$ for the use in Laminated Veneer Lumber in softwood (LVL-c)

The embedment strength for »fischer PowerFast II« screws arranged at an angle between screw axis and grain-direction  $\varepsilon$  and an angle between screw axis of wide surface of the LVL  $\beta$  for  $d \leq 12$  mm can be calculated with equation (5) for non-predrilled holes

$$f_{h,\beta,\varepsilon,k} = \frac{0,082 \cdot \rho_k \cdot d^{-0,3}}{(\sin^2 \beta + k_2 \cdot \cos^2 \beta) \cdot (\sin^2 \varepsilon + 2,5 \cdot \cos^2 \varepsilon)} \quad (5)$$

and for predrilled holes

$$f_{h,\beta,\varepsilon,k} = \frac{0,082 \cdot \rho_k \cdot (1 - 0,01 \cdot d)}{(\sin^2 \beta + k_2 \cdot \cos^2 \beta) \cdot (\sin^2 \varepsilon + 2,5 \cdot \cos^2 \varepsilon)} \quad (6)$$

with

$$k_2 = \begin{cases} 1 & \text{for LVL-P} \\ \min \left\{ \frac{d}{(d-2)}, 3 \right\} & \text{for LVL-C} \end{cases} \quad (7)$$

fischer PowerFast II

Lateral load-carrying capacity

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.1.4 Embedment strength $f_{h,\alpha,\beta,k}$ for use in Laminated Veneer Lumber in hardwood LVL-d according to (ETA-14/0354)

The embedment strength for »fischer PowerFast II« screws arranged at an angle between load and grain-direction,  $0^\circ \leq \alpha \leq 90^\circ$  can be calculated with the help of equation (8). Screws with  $d > 8$  mm should be predrilled.

$$f_{h,\alpha,\beta,k} = \frac{f_{h,k}}{(k_{90} \cdot \sin^2 \alpha + \cos^2 \alpha) \cdot (\sin^2 \beta + k_1 \cdot \cos^2 \beta)} \quad (8)$$

with

$$k_{90} = 0,5 + 0,024 \cdot d$$

$$k_1 = \begin{cases} 1,2 & \text{for LVL-P in hardwood} \\ \min \left\{ \frac{d}{d-2} \right\} & \text{for LVL-C in hardwood} \\ 3 & \end{cases} \quad (9)$$

Where

$d$	Outer diameter of the screw [mm]
$f_{h,\alpha,\beta,k}$	Characteristic embedment strength for screws $d \leq 12$ mm in LVL-d [N/mm <sup>2</sup> ]
$f_{h,\beta,\varepsilon,k}$	Characteristic embedment strength for screws $d \leq 12$ mm in LVL-c [N/mm <sup>2</sup> ]
$f_{h,\varepsilon,k}$	Characteristic embedment strength for screws $d \leq 12$ mm in ST-c, FST, GLT, BGLT [N/mm <sup>2</sup> ]
$f_{h,k}$	Characteristic value of the embedment strength according to Table D5.1 [N/mm <sup>2</sup> ]
$k_{90}$	Factor to consider influences of the diameter [-]
$k_1, k_2, k_3$	Factors to consider influences of the diameter and material [-]
$\alpha$	Angle between grain-direction and acting load [°]
$\beta$	Angle between screw axis and surface [°]
$\varepsilon$	Angle between screw axis and grain-direction [°]
$\rho_k$	Characteristic gross density of the wood-based element [kg/m <sup>3</sup> ]

**fischer PowerFast II**

Lateral load-carrying capacity

**Annex D4**

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.1.5 Embedment strength $f_{h,k}$ for the use in Oriented Strand Boards (OSB), Plywood (PLY), Fibreboards (HB, MB, SB), Particleboards (RPB) in the plane surface

The embedment strength for »fischer PowerFast II« screws in non-predrilled holes if no other regulations are given, arranged at an angle  $\beta = 90^\circ$  to the plane surface can be calculated with the help of Table D5.1.

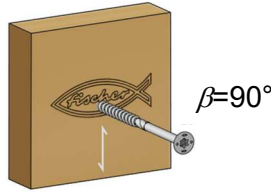


Figure D5.1: Screw arrangement in the plane surface of WBP (figure not to scale)

**Table D5.1:** Characteristic values of the embedment strength in the plane surface of OSB, HB, MB, SB, PLY and RPB

Outer thread diameter [mm]	$d$	3,5 mm – 6,0 mm
Material	Embedment parameters in the plane surface [N/mm <sup>2</sup> ]	
OSB $t > 5$ mm (EN 300)	$f_{h,k} =$	$48 \cdot d^{0,7} \cdot t^{0,1}$
EGGER OSB 4 TOP predrilled $t > 10$ mm, (EN 13986)	$f_{h,k} =$	$50 \cdot d^{0,6} \cdot t^{0,2}$
EGGER OSB 4 TOP without pre-drilling $t > 10$ mm, (EN 13986)	$f_{h,k} =$	$65 \cdot d^{0,7} \cdot t^{0,1}$
Plywood PLY $t > 4$ mm (EN 314-2)	$f_{h,k} =$	$65 \cdot d^{0,7} \cdot t^{0,1}$
Fibreboard hard (HB) $t > 3$ mm (EN 622-2)	$f_{h,k} =$	$30 \cdot d^{0,3} \cdot t^{0,6}$
Fibreboard medium (MB) $t > 3$ mm (EN 622-3)	$f_{h,k} =$	$28 \cdot d^{0,6} \cdot t^{0,6}$
Fibreboard soft (SB) $150 \leq \rho_k \leq 300$ kg/m <sup>3</sup> $18$ mm $\leq t \leq 60$ mm	$f_{h,k} =$	$4 \cdot 10^{-4} \cdot t \cdot \rho_k^{1,2}$
Fibreboard soft (SB) $\rho_k < 150$ kg/m <sup>3</sup>	$f_{h,k} =$	$15 \cdot 10^{-5} \cdot d^{0,75} \cdot \rho_k^2$
Particleboards (RPB) $t > 5$ mm (EN 312)	$f_{h,k} =$	$50 \cdot d^{0,6} \cdot t^{0,2}$
Gypsum plasterboard $t \geq 9$ mm (EN 520)	$f_{h,k} =$	$3,9 \cdot d^{0,6} \cdot t^{0,7}$
Gypsum board with fibrous reinforcement $t \geq 9$ mm (EN 15283-2)	$f_{h,k} =$	$7,8 \cdot d^{0,2} \cdot t^{0,7}$

fischer PowerFast II

Lateral load-carrying capacity

**Annex D5**

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.1.6 Embedment strength $f_{h,k}$ for the use in Oriented Strand Boards (OSB), Plywood (PLY), Fibreboards (HB, MB, SB), Particleboards (RPB) in the edge surface

The embedment strength for »fischer PowerFast II« screws, if no other regulations are given, arranged at an angle  $\beta = 0^\circ$  to the plane surface can be calculated with the help of Table D6.1.

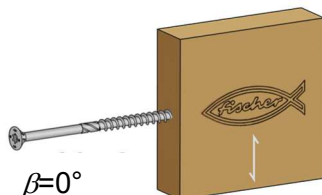


Figure D6.1: Screw arrangement in the narrow surface of WBP (figure not to scale)

**Table D6.1:** Characteristic values of the embedment strength in the edge surface of OSB

Outer thread diameter [mm]	$d$	$\leq 5,0 \text{ mm}$
Material	Embedment parameters in the edge surface [N/mm <sup>2</sup> ]	
EGGER OSB 4 TOP, predrilled $t > 10 \text{ mm}$ Load parallel to plane (EN 13986)	$f_{h,k} =$	$50 \cdot d^{-0,6} \cdot t^{0,2}$
EGGER OSB 4 TOP, without predrilling $t > 10 \text{ mm}$ Load prallel to plane (EN 13986)	$f_{h,k} =$	$65 \cdot d^{-0,7} \cdot t^{0,1}$
EGGER OSB 4 TOP, predrilled $t > 10 \text{ mm}$ Load normal to plane (EN 13986)	$f_{h,k} =$	$65 \cdot d^{-0,7} \cdot t^{0,1}$
EGGER OSB 4 TOP, without predrilling $t > 10 \text{ mm}$ Load normal to plane (EN 13986)	$f_{h,k} =$	$30 \cdot d^{-0,3} \cdot t^{0,6}$

fischer PowerFast II

Lateral load-carrying capacity

**Annex D6**

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.1.7 Embedment strength $f_{h,k}$ for the use in combination with predrilled steel plates

The characteristic embedment strength of »fischer PowerFast II« screws in steel plates can be taken like following into account.

$$f_{h,k} = k_{pl} \cdot 600 \text{ [N/mm}^2\text{]} \quad (10)$$

with

- $k_{pl}=1,0$  for inner steel plates
  - $k_{pl}=0,5$  for the ratio  $t / d \leq 0,5$  for outer steel plates
  - $k_{pl}=1,0$  for the ratio  $t / d > 1,0$  for outer steel plates
- Intermediate values should be linearly interpolated

*Note: The 600 N/mm<sup>2</sup> should be used for any steel and may be different for other materials. The metal plate should be verified in accordance to the corresponding Eurocode (e. g. EN 1993-1-1, EN 1993-1-8, EN 1999-1-1).*

### 1.1.8 Effective number of screws each row $n_{ef}$

Splitting along the grain of a row of PowerFast II screws, should be considered by the effective number of fasteners  $n_{ef}$ .

For laterally loaded screws with  $d < 12$  mm, the following rules for multiple fastener connections should be applied.

$$n_{ef} = n^{k_{ef}} \quad (11)$$

**Table D7.1:** Values for  $k_{ef}$  for SL, PL, CL and in the plane surface of LVL and GLVL

Distance	Materials	$k_{ef}$	
		non-predrilled	predrilled
$a_1 \geq 14 \cdot d$	SL, PL, CL and in the plane surface of LVL and GLVL	1,0	1,0
$a_1 \geq 10 \cdot d$		0,85	0,85
$a_1 \geq 7 \cdot d$		0,7	0,7
$a_1 \geq 4 \cdot d$		-	0,5
For intermediate spacings, linear interpolation of $k_{ef}$ may be applied			
-	in the narrow surface of LVL and GLVL	$k_{ef} = \min \begin{cases} 1 - 0,03 \cdot \left( 20 - \frac{a_1}{d} \right) \\ 1 \end{cases}$	
For intermediate spacings, linear interpolation of $k_{ef}$ may be applied			

For fischer PowerFast II screws with  $d \leq 8$  mm staggered at least by  $1 \cdot d$  without predrilling the spacing  $a_1$  may be doubled for the determination of  $n_{ef}$ .



Figure D7.1: Staggered arrangement of the screws parallel to the grain direction (figure not to scale)

The effective number of fasteners loaded perpendicular to grain should be taken as  $n_{ef} = n_{90}$ .

## fischer PowerFast II

Lateral load-carrying capacity – effective number of screws

## Annex D7

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## fischer PowerFast II screws for the structural use in timber constructions

For laterally loaded screws with  $d \geq 12$  mm, the following rules for multiple fastener connections should be applied.

$$n_{ef} = \min \begin{cases} n \\ n^{0,9} \cdot \sqrt[4]{\frac{a_1}{13 \cdot d}} \end{cases} \quad \text{in SL, PL and CL} \quad (12)$$

$$n_{ef} = \min \begin{cases} n \\ n^{0,9} \cdot \sqrt[4]{\frac{t \cdot a}{50 \cdot d^2}} \end{cases} \quad \text{in LVL and GLVL} \quad (13)$$

with

$$a = \begin{cases} a_3 & \text{when } n=1 \\ \min \begin{cases} a_1 \\ a_{3,t} \end{cases} & \text{when } n \geq 2 \end{cases} \quad (14)$$

$$t = \begin{cases} \min \begin{cases} t_1 \\ t_2 \end{cases} & \text{for single shear connection} \\ \min \begin{cases} 2 \cdot t_1 \\ 2 \cdot t_2 \\ t_{ms} \end{cases} & \text{for double shear connection} \end{cases} \quad (15)$$

Where

$n_0$	Number of fasteners parallel to grain
$a_1$	Spacing parallel to grain
$a_{3,t}$	Loaded end distance parallel to grain
$d$	Nominal Diameter of fischer PowerFast II screws
$t_1$ and $t_2$	thicknesses of the outer timber members
$t_{ms}$	thickness of the inner member of double shear connections or the smallest thickness of the inner member of multiple shear plane connections

**fischer PowerFast II**

Lateral load-carrying capacity – effective number of screws

**Annex D8**

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## 1.2 Axial resistance of the screw under tension $F_{ax,t,Rd}$

The design axial tensile resistance  $F_{ax,t,Rd}$  for a group of axially loaded screws is limited by the head pull-through parameter, the withdrawal capacity and the tensile capacity of the screw itself and should be considered as following.

$$F_{ax,t,Rd} = \min \left\{ \begin{array}{l} n_{ef} \cdot F_{ax,t,Rd,1} \\ n \cdot F_{ax,t,Rd,2} \end{array} \right. \quad (16)$$

with

$$F_{ax,t,Rd,1} = \frac{k_{mod}}{\gamma_M} \cdot \min \left\{ \begin{array}{l} \text{Headside: } \max \{ F_{head,Rk}; F_{ax,\alpha,Rk} \} \\ \text{Tipside: } F_{ax,\alpha,Rk} \end{array} \right. \quad (17)$$

and

$$F_{ax,t,Rd,2} = \frac{f_{tens,k}}{\gamma_{M,2}} \quad (18)$$

Where

$k_{mod}$	Modification factor see also EN 1995-1-1 [-]
$n$	Number of screws in a connection [-]
$n_{ef}$	Effective number of screws in a connection [-]
$\gamma_M$	Partial factor for the screw, see EN 1995-1-1; <i>Note: Recommended value <math>\gamma_M=1,30</math></i>
$F_{head,Rk}$	Characteristic head pull-through resistance in according to see Annex D16 [N]
$F_{ax,\alpha,Rk}$	Characteristic withdrawal resistance according Annex D11, D12, D13, D14 [N]
$F_{ax,t,Rd}$	Design withdrawal resistance [N]
$F_{ax,t,Rd,1}$	Design withdrawal resistance on the timber side [N]
$F_{ax,t,Rd,2}$	Design tension strength of the screw itself [N]
$f_{tens,k}$	Characteristic tensile strength of the »fischer PowerFast II« screws, see Table C1.1 and C1.2 [N], <i>Note: Values in Table C1.1 and C1.2 are given in [kN]</i>
$\gamma_{M,2}$	Partial factor for resistance of cross-sections of a metal fastener in tension to fracture, see EN 1993-1-8; <i>Note: Recommended value <math>\gamma_{M,2}=1,25</math></i>

### 1.2.1 Withdrawal capacity $F_{ax,\alpha,Rk}$ for use in Structural Timber (ST-c, FST and GST) and Parallel Laminated Timber (GLT-c)

In Structural Timber (ST-c) and Glued Laminated Timber of softwood (GLT-c), the characteristic withdrawal capacities of »fischer PowerFast II« screws, with an angle of  $0^\circ \leq \varepsilon \leq 90^\circ$  for self-tapping screws shall be calculated according to equation (19) or (20).

$$F_{ax,\alpha,Rk} = k_{ax} \cdot f_{ax,k} \cdot d \cdot l_{ef} \cdot \left( \frac{\rho_k}{350} \right)^{0,8} \quad (19)$$

$$F_{ax,\alpha,Rk} = k_{ax} \cdot f_{ax,k} \cdot d \cdot l_g \cdot \left( \frac{\rho_k}{350} \right)^{0,8} \quad (20)$$

with

$$k_{ax} = \min \left\{ \begin{array}{l} 0,3 + (0,7 \cdot \varepsilon) / 45^\circ \\ 1,00 \end{array} \right. \quad (21)$$

**fischer PowerFast II**

Axial resistance of the screw under tension

**Annex D9**

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## fischer PowerFast II screws for the structural use in timber constructions

For screws arranged under an angle between screw axis and grain-direction  $\varepsilon \leq 15^\circ$  (see Figure D2.1), the threaded penetration length (inclusive the tip of the screw) has to fulfil equation (22).

$$l_{ef} = \min \left\{ \frac{4 \cdot d}{\sin \varepsilon}, 20 \cdot d \right\} \quad (22)$$

For screws arranged under an angle between screw and grain-direction  $15^\circ < \varepsilon \leq 90^\circ$  the minimum threaded penetration length must be  $l_{ef} \geq 4 \cdot d$ . For the fixing of rafters or similar building parts, the point side penetration length must be at least 40 mm (i.e.  $l_{ef} \geq 40$  mm).

### 1.2.2 Withdrawal capacity $F_{ax,\alpha,Rk}$ for use in Structural Timber (ST-d, GLT-d) and Laminated Veneer Lumber (LVL-d) according to ETA-14/0354

The characteristic withdrawal capacity of »fischer PowerFast II« screws in Structural Timber (ST-d, GLT-d) and Laminated Veneer Lumber in hardwood (LVL-d) according to ETA-14/0354 with an angle of  $0^\circ \leq \varepsilon \leq 90^\circ$  shall be calculated according to equation (23) or (24).

$$F_{ax,\alpha,Rk} = k_{ax} \cdot f_{ax,k} \cdot d \cdot l_{ef} \cdot \left( \frac{\rho_k}{730} \right)^{0,8} \quad (23)$$

$$F_{ax,\alpha,Rk} = k_{ax} \cdot f_{ax,k} \cdot d \cdot l_g \cdot \left( \frac{\rho_k}{730} \right)^{0,8} \quad (24)$$

with

$$k_{ax} = \min \left\{ 0,3 + (0,7 \cdot \varepsilon) / 45^\circ, 1,00 \right\} \quad (25)$$

The penetration length in hardwood has to be at least  $l_{ef} \geq 4 \cdot d$ .

Where

$d$	Outer thread diameter of the screw [mm]
$f_{ax,k}$	Characteristic withdrawal strength parameter, see Table D11.1 and D11.2 [N/mm <sup>2</sup> ]
$k_{ax}$	Factor to consider the influence between the angle of the screw axis and the grain-direction [-]
$l_{ef}$	Penetration length of the threaded part of the screw, including the screw head and/or screw tip [mm]
$l_g$	$l_g = l_{gp} - l_t$ [mm] Penetration length of the threaded part of the screw with $d = \text{const.}$ Values for $l_t$ see Annex A; $l_t$ ...length of the screw tip [mm]
$n_{ef}$	Effective number of screws, see Annex D15 [-]
$F_{ax,\alpha,Rk}$	Characteristic withdrawal capacity of the screw with an angle $\alpha$ to the grain-direction [N]
$\varepsilon$	Angle between grain-direction and the screw axis [°], see Figure D2.1
$\rho_k$	Characteristic gross density of the timber/wood based member [kg/m <sup>3</sup> ]

## fischer PowerFast II

Axial resistance of the screw under tension

**Annex D10**

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## fischer PowerFast II screws for the structural use in timber constructions

**Table D11.1:** Characteristic values of »fischer PowerFast II – Chipboard screws« of the withdrawal strength parameter in Structural Timber in softwood and Laminated Veneer Lumber according to ETA-14/0354, referred to  $l_{ef}$

Outer thread diameter $d$ [mm] Values referred to the effective length $l_{ef}$ , see equations (19) and (23)			3,0	3,5	4,0	4,5	5,0	6,0
Product	Abbreviation	Parameter	Withdrawal capacity [N/mm <sup>2</sup> ]					
Structural Timber Parallel Laminated Timber	<i>ST-c, ST-d, FST, GST, GLT-c, BGLT, SWP-P, CLT</i>	$f_{ax,k}$	15,5	14,9	14,5	14,1	13,8	12,9
LVL according to ETA-14/0354 (see Figure D10.1)	LVL	$f_{ax,90 90,k}$	-	-	-	-	40,0	32,0
		$f_{ax,90 00,k}$	-	-	-	-	32,0	24,0
		$f_{ax,00 00,k}$	-	-	-	-	32,0	24,0
Giant Bamboo		$f_{ax,k}$	-	-	-	-	-	30,0

**Table D11.2:** Characteristic values of »fischer PowerFast II – Wood Construction screws« of the withdrawal strength parameter in Structural Timber in softwood and Laminated Veneer Lumber according to ETA-14/0354, referred to  $l_{ef}$

Outer thread diameter $d$ [mm] Values referred to the effective length $l_{ef}$ , see equations (19) and (23)			8,0	10,0	12,0	
Product	Abbreviation	Parameter	Withdrawal capacity [N/mm <sup>2</sup> ]			
Structural Timber Parallel Laminated Timber	<i>ST-c, ST-d, FST, GST, GLT-c, BGLT, SWP-P</i>	$f_{ax,k}$	12,0	11,5	10,3	
Cross Laminated Timber in the plane surface	<i>CLT</i>	$f_{ax,k}$	12,0	11,5	10,3	
LVL according to ETA-14/0354 (see Figure D10.1)	LVL	$f_{ax,90 90,k}$	30,0	28,0	-	
		$f_{ax,90 00,k}$	22,0	20,0	-	
		$f_{ax,00 00,k}$	22,0	20,0	-	

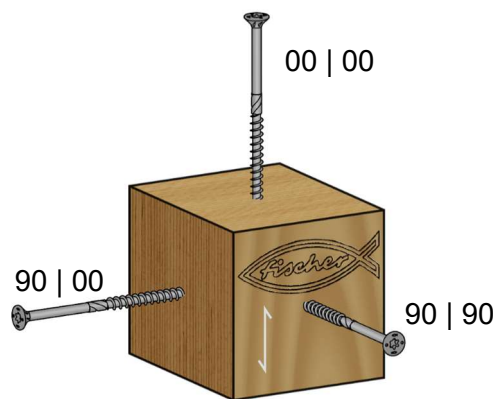


Figure D11.1: fischer PowerFast II in LVL-d (figure not to scale)

### fischer PowerFast II - Performance

Axial resistance of the screw under tension

**Annex D11**

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## fischer PowerFast II screws for the structural use in timber constructions

**Table D12.1:** Characteristic values of »fischer PowerFast II – Chipboard screws« and »fischer PowerFast II - Wood Construction screws« of the withdrawal strength parameter in Structural Timber in softwood and Laminated Veneer Lumber according to ETA-14/0354, referred to  $l_g$

Outer thread diameter $d$ [mm] Values referred to the threaded length with constant diameter $l_g$ , see equation (20) and (24)			6,0	8,0	10,0	12,0	
Product	Abbreviation	Parameter	Withdrawal capacity [N/mm <sup>2</sup> ]				
Structural Timber Parallel Laminated Timber	<i>ST-c, FST, GST, GLT-c, GLT-d, BGLT, SWP-P</i>	$f_{ax,k}$	20,0	15,0	13,5	-	
LVL according to ETA-14/0354	LVL	$f_{ax,90 90,k}$	48,0	-	-	-	
		$f_{ax,90 00,k}$	44,6	-	-	-	
		$f_{ax,00 00,k}$	31,6	-	-	-	

The characteristic axial withdrawal capacity of »fischer PowerFast II« screws with an angle of  $\alpha = 90^\circ$  in wood-based panels with a minimum thickness and/or a penetration depth of the threaded part of at least  $4 \cdot d$  can be calculated according to equation (26) for applications in the plane surface.

$$F_{ax,\alpha,Rk} = n_{ef} \cdot f_{ax,90|90,k} \cdot d \cdot l_{ef} \quad (26)$$

Where

$d$	Outer thread diameter of the screw [mm]
$f_{ax,90 90,k}$	Characteristic withdrawal parameter in the plane surface [N/mm <sup>2</sup> ]
$n_{ef}$	Effective number of screws, see Annex D15 [-]
$l_{ef}$	Penetration length of the threaded part of the screw, including the screw head and/or screw tip [mm]

**Table D12.2:** Characteristic values of »fischer PowerFast II – Chipboard screws« of the withdrawal strength parameter in the plane surface of derived wood panels, referred to  $l_{ef}$

Outer thread diameter $d$ [mm] Values referred to the effective length $l_{ef}$ , see equations (19) and (23)			3,0	3,5	4,0	4,5	5,0	6,0
Product	Abbreviation	Parameter	Withdrawal capacity [N/mm <sup>2</sup> ]					
Oriented strand board (EN 300)	<i>OSB</i>	$f_{ax,k}$	9,3	9,0	8,6	8,3	8,0	7,1
Particleboard (EN 312)	<i>RPB</i>	$f_{ax,k}$	11,9	11,1	10,3	9,5	8,7	7,1
Fibreboards (EN 622-2)	<i>HB</i>	$f_{ax,k}$	13,2	12,4	11,6	10,8	10,0	8,5
Laminated veneer lumber (EN 14374)	<i>LVL-C</i>	$f_{ax,k}$	16,0	15,4	14,7	14,0	13,3	12,0

### fischer PowerFast II - Performance

Axial resistance of the screw under tension

**Annex D12**

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## fischer PowerFast II screws for the structural use in timber constructions

The characteristic axial withdrawal capacity of »fischer PowerFast II« screws for predrilled applications in the edge surface with an angle  $\alpha = 90 \mid 00$  (see Figure D11.1) in wood-based panels with a thickness of at least  $5 \cdot d$  arranged in the center of the thickness of the panel with a penetration depth of the threaded part of the screws of at least  $6 \cdot d$  can be calculated according to equation (27).

$$F_{ax,\alpha,Rk} = n_{ef} \cdot f_{ax,90|00,k} \cdot d \cdot l_{ef} \quad (27)$$

Where

$d$	Outer thread diameter of the screw [mm]
$f_{ax,90 00,k}$	Characteristic withdrawal parameter in the edge surface [N/mm <sup>2</sup> ]
$n_{ef}$	Effective number of screws, see Annex D15 [-]
$l_{ef}$	Penetration length of the threaded part of the screw, including the screw head and/or screw tip [mm]

**Table D13.1:** Characteristic values of »fischer PowerFast II – Chipboard screws« of the withdrawal strength parameter in the edge surface of derived wood panels, referred to  $l_{ef}$

Outer thread diameter $d$ [mm] Values referred to the effective length $l_{ef}$ , see equations (19) and (24)			4,0	4,5	5,0	6,0
Product	Abbreviation	Parameter	Withdrawal capacity [N/mm <sup>2</sup> ]			
Oriented strand board (EN 300)	OSB	$f_{ax,k}$	6,0	5,8	5,6	5,1
Particleboard (EN 312)	RPB	$f_{ax,k}$	5,6	5,4	5,2	4,7
Fibreboards (EN 622-2)	HB	$f_{ax,k}$	7,0	6,5	6,0	5,1
Laminated veneer lumber (EN 14374)	LVL-C	$f_{ax,k}$	9,2	8,8	8,4	7,5

### fischer PowerFast II - Performance

Axial resistance of the screw under tension

**Annex D13**

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.2.3 Withdrawal capacity $F_{ax,Rk}$ for use in Cross Laminated Timber (CLT)

If there are no other technical specification (ETA or hEN) for Cross Laminated Timber (CLT), the withdrawal capacity for screws can be calculated as following.

#### **Screws in the plane surface**

The withdrawal capacity for screws with  $d \geq 6$  mm in the plane surface of CLT-c elements should be assumed as for Structural Timber according to equation (19) based on a characteristic density in accordance to equation (28), if there are no other specifications given. If necessary, gaps between the single lamellas have to be considered.

$$\rho_k = 1,1 \cdot \rho_{lay,k} \quad (28)$$

Where

$\rho_k$	Characteristic density for the calculation in equation (19) [kg/m <sup>3</sup> ]
$\rho_{lay,k}$	Lowest characteristic density of the lamellas in a layer of the CLT-c element [kg/m <sup>3</sup> ]

#### **Screws in the narrow side**

The withdrawal capacity for screws in the narrow side of CLT-elements should be assumed according to equation (29).

$$F_{ax,Rk} = 20 \cdot d^{0,8} \cdot l_{ef}^{0,9} \quad (29)$$

If possible, the screws in the narrow side should be driven perpendicular into the grain-direction of the lamella. To avoid unwanted effects by screwing in only parallel to the grain direction, and gaps between lamellas in the narrow side of CLT panels, the considered penetration length  $l_{ef}$  in equation (29) should be decreased by  $3 \cdot d$  (for calculation only).

If it is guaranteed that the angle between the grain-direction of the lamellas and the screw axis is  $\geq 30^\circ$ , the characteristic withdrawal capacity from equation (29) can be increased of about 25 %.

For screws penetrating more than one layer of Cross Laminated Timber, the different layers may be considered proportionally.

**fischer PowerFast II**

Axial resistance of the screw under tension

**Annex D14**

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**fischer PowerFast II screws for the structural use in timber constructions**

**1.2.4 Effective number of screws  $n_{ef}$**

For axially loaded screws in tension, where the external force is parallel to the screw axis, the following rules should be applied.

$$n_{ef} = \max \left\{ \begin{array}{ll} n^{0,9} & \text{in general without torque controlled insertion drivers} \\ 0,9 \cdot n & \text{for screws } 30^\circ \leq \varepsilon \leq 90^\circ \text{ and torque controlled insertion drivers} \\ 0,9 \cdot n & \text{for a group with more than 10 screws in a timber-to-timber connection} \\ & \text{(e.g. ST, PL, CL, LVL, PLY, OSB)} \\ n & \text{for a group up to 10 screws in a timber-to-timber connection} \\ & \text{(e.g. ST, PL, CL, LVL, PLY, OSB)} \end{array} \right.$$

(30)

Where

- $n$

Number of screws acting together in a joint [-]
- $\varepsilon$

Angle between screw axis and grain-direction [°]

fischer PowerFast II		Annex D15  Appendix 41 / 72
Effective number of screws for axial resistances of the screws under tension		

## fischer PowerFast II screws for the structural use in timber constructions

### 1.3 Head pull-through capacity $F_{head,Rk}$

#### 1.3.1 Head pull-through capacity $f_{head,k}$ for use in Solid Timber (ST-c, FST, GST, BGLT)

#### Glued Laminated Timber (GLT-c), Cross Laminated Timber (CLT) and Wood-based panels (WFB, WPB)

The characteristic head pull-through capacity of »fischer PowerFast II« screws in Solid Timber can be calculate as following.

$$F_{head,Rk} = n_{ef} \cdot f_{head,k} \cdot d_h^2 \cdot \left( \frac{\rho_k}{350} \right)^{0,8} \quad (31)$$

Where

$d_h$  Diameter of the screw head [mm]

$n_{ef}$  Effective number of screws according to Annex D7 and D14

$\rho_k$  Characteristic density of the timber element [kg/m<sup>3</sup>]

$f_{head,k}$  Characteristic head pull-through parameter for »fischer PowerFast II« given below [N/mm<sup>2</sup>]

For timber elements with a thickness of at least 20 mm, the characteristic value of the head pull-through parameter  $f_{head,k}$  can be taken into account as following.

**Table D16.1:** Characteristic values of the head pull-through parameter for ST-c/d, GST, FST, GLT-c/d, BGLT

Outer thread diameter $d$			3,0	3,5	4,0	4,5	5,0	6,0	8,0	10,0	12,0
Head type	Material (Annex B)	Parameter	Head pull-through parameter [N/mm <sup>2</sup> ]								
Countersunk, Raised countersunk and Pan head (Annex A1, A2, A3, A7)	ST-c, ST-d, FST, GST, GLT-c, GLT-d, BGLT, SWP-P	$f_{head,k}$	19,0	16,3	15,0	14,2	13,4	13,0	12,5	12,0	11,6
Washer head and Screw with clamping effect (Annex A4, A5, A8)			-	-	-	-	20,0	15,5	14,3	12,6	11,2
Step countersunk (Annex A6, A9)			-	-	-	-	19,5	15,0	13,5	11,5	-
Hexagon head (Annex A10, A11)			-	-	-	-	-	-	10,0	10,0	10,0

For steel-to-timber connections the head pull-through capacity may be disregarded.

*Notes: An accurate fit is important to avoid any kind of notch stresses see also Annex B4*

*The tear-off capacity of the screw head is greater than the tensile capacity of the screw*

For the wood-based panels with a thickness of more than 20 mm the characteristic value of the head pull-through parameter can be calculated with

$$f_{head,k} = 10 \text{ N/mm}^2 \quad (32)$$

For wood-based panels with a thickness between 12 mm and 20 mm the characteristic value of the head pull-through parameter can be calculated with

$$f_{head,k} = 8 \text{ N/mm}^2 \quad (33)$$

<b>fischer PowerFast II</b>	<b>Annex D16</b> Appendix 42 / 72
Head pull-through capacity	

## fischer PowerFast II screws for the structural use in timber constructions

For wood-based panels with a thickness of less than 12 mm the characteristic head pull-through capacity can be calculated with  $f_{head,k} = 8 \text{ N/mm}^2$  with a limit of 400 N complying with a minimum thickness of the wood based panels of  $1,2 \cdot d$ . In addition, the minimum thickness of Table D17.1 applies.

**Table D17.1:** Minimum thickness of Wood-Based Panels  
be fixed on the side of the screw head

Wood-based panel	Min. thickness [mm]
Plywood	6
Oriented strand board	8
Solid wood panels	12
Particleboards	8
Cement bonded particle boards	8
Fibreboards (hard boards and medium boards)	6
Gypsum fibre and Plasterboards	12

The characteristic head pull-through capacity in softwood of the FAFS-Clip of adjustable frame screw can be calculated for tension and/or compression (push-through capacity) loads of the screws with the characteristic values given in Table D17.2.

**Table D17.2:** Characteristic values of the head pull-through capacities of Screws with Clamping effect and FAFS-Clip (see Annex A4 and A12)

Outer thread diameter $d$ [mm]			3,5	4,0	4,5	5,0
Head type	Product Abbreviation	Parameter	Headside pull-through capacity [N]			
Screw with clamping effect	<i>ST-c, FST-c, GST-c, GLT-c, BGLT-c, SWP-P</i>	$F_{\text{headside,Rk}}$	1220	1485	1750	-
FAFS-Clip		$F_{\text{FAFS,t,Rk}}$ (tension)	-	-	-	2200
		$F_{\text{FAFS,c,Rk}}$ (compression)	-	-	-	1290

**fischer PowerFast II**

Head pull-through capacity

**Annex D17**

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.4 Compression capacity in Solid Timber (ST, FST, GST) and Glued Laminated Timber (GLT-c, BGLT) and Laminated Veneer Lumber (LVL-c)

The design compressive capacity  $F_{ax,Rd}$  of »fischer PowerFast II« screws with the thread completely embedded in timber and a free screw length protruding from the timber member, including the screw head, and additional head supporting thick metal plates according to Annex L, shall be calculated as following.

$$F_{ax,\alpha,Rd} = \min \begin{cases} F_{ax,\alpha,Rd} \\ F_{b,Rd} \end{cases} \quad (34)$$

Where

$F_{ax,\alpha,Rd}$  Withdrawal capacity see Annex D9 to D15 [N]  
 $F_{b,Rd}$  Buckling strength [N]

$$F_{b,Rd} = 1,10 \cdot \kappa_c \cdot N_{pl,Rd} \quad (35)$$

With

$$\kappa_c = 1 \quad \text{for } \bar{\lambda} \leq 0,2$$

$$\kappa_c = \frac{1}{k + \sqrt{k^2 - \bar{\lambda}^2}} \quad \text{for } \bar{\lambda} > 0,2 \quad (36)$$

and

$$k = 0,5 \cdot \left[ 1 + 0,49 \cdot (\bar{\lambda} - 0,2) + \bar{\lambda}^2 \right] \quad (37)$$

The relative slenderness ratio shall be calculated with

$$\bar{\lambda} = \sqrt{\frac{N_{pl,k}}{N_{b,k}}} \quad (38)$$

With the characteristic value for the axial capacity in case of plastic analysis

$$N_{pl,k} = \frac{d_s^2 \cdot \pi}{4} \cdot f_{y,k} \quad (39)$$

With

$d_s$  Outer shank diameter of the screw [mm]  
 $f_{y,k}$  Yield strength, see Annex C1, Table C1.1 [N/mm<sup>2</sup>]  
 $N_{pl,k}$  Characteristic value of the plastic axial capacity [N]

**fischer PowerFast II**

Compression capacity of the screws

**Annex D18**

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## fischer PowerFast II screws for the structural use in timber constructions

With the characteristic value for buckling strength

$$N_{b,k} = \frac{\pi^2 \cdot E_s I_s}{l_{ef}^2} \quad (40)$$

With the

Modulus of elasticity

$$E_s = 210.000 \text{ N/mm}^2 \quad (41)$$

and the second moment of area

$$I_s = \frac{\pi \cdot d_s^4}{64} \quad (42)$$

Where

$d_s$  Outer shank diameter  $d_s$  [mm]

$l_{ef}$  Buckling length [mm]  
with  $l_{ef} = 0,7 \cdot l$

$l$  Free screw length protruding of the timber member including the screw head [mm]

*Note: The compressive capacity must be modified for  $F_{ax,\alpha,Rd}$  with the factors  $k_{mod}$  and  $\gamma_M$  for timber connections according to EN 1995-1-1, while  $N_{pl,Rd}$  the partial-factor  $\gamma_{M,1}$  for steel buckling according to EN 1993-1-1 and/or national standards respectively have to be considered.*

*For  $\gamma_M$ ,  $\gamma_{M,1}$  the values  $\gamma_M = 1,3$  and  $\gamma_{M,1} = 1,1$  are recommended.*

Screws loaded in compression with additional head supporting thick metal plates where distortion and displacement of the screw head perpendicular to the buckling loads are not possible, should be considered in accordance to Table L1.1 (see Annex L1).

**fischer PowerFast II**

Buckling capacities of screws with free span length

**Annex D19**

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**fischer PowerFast II screws for the structural use in timber constructions**

**1.5 Combined laterally and axially loaded screws**

For connections subjected to a combination of axial and lateral loads, the following equation has to be considered.

$$\left(\frac{F_{ax,Ed}}{F_{ax,Rd}}\right)^2 + \left(\frac{F_{v,Ed}}{F_{v,Rd}}\right)^2 \leq 1$$

(43)

Where

- $F_{ax,Ed}$

$F_{v,Ed}$

$F_{ax,Rd}$

$F_{v,Rd}$

Axial design action [N]

Lateral design action [N]

Design load-carrying capacity of axially loaded screws [N]

Design load-carrying capacity of laterally loaded screws [N]

fischer PowerFast II	Annex D20  Appendix 46 / 72
Combined loads	



# fischer PowerFast II screws for the structural use in timber constructions

## 1.6 Slip modulus in the Serviceability Limit State

### 1.6.1 Laterally loaded screws

For laterally loaded »fischer PowerFast II« screws, the slip modulus, predrilled or non-predrilled, for the serviceability limit state (SLS) should be calculated according to EN 1995-1-1 independent of the load grain-direction angle  $\alpha$  with equation (44).

$$K_{v,ser} = k_{st} \cdot k_{sp} \cdot C_{v,ser} \tag{44}$$

With

$$k_{st} = \begin{cases} 1 & \text{for timber-timber connections} \\ 2 & \text{for steel-timber connections} \end{cases}$$

$k_{sp}$  Number of shear planes  
 $C_{v,ser}$  Slip modulus in the Serviceability limit state (SLS) each shear plane, Table D21.1 [N/mm]

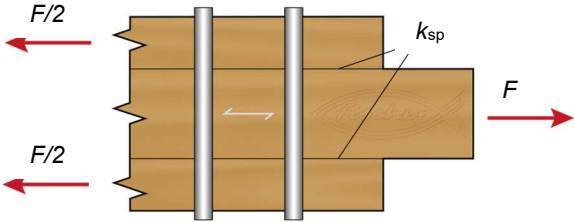


Figure D17.1: Definition of the shear plane  $k_{sp}$  (figure not to scale)

### 1.6.2 Axially loaded screws

For axially loaded screws the slip modulus for the serviceability limit state (SLS) can be calculated according to equation (45).

$$K_{ax,ser} = C_{ax,ser} \tag{45}$$

With

$d$  Outer thread diameter [mm]  
 $l_{ef}$  Penetration length of the threaded part , including the tip in [mm]  
 $C_{ax,ser}$  Slip modulus in the serviceability limit state (SLS), Table D21.1 [N/mm]

fischer PowerFast II		Annex D21  Appendix 47 / 72
Slip modulus in SLS		

## fischer PowerFast II screws for the structural use in timber constructions

### 1.7 Slip modulus in the ultimate limit state

To consider the slip modulus  $K_u$  in the ultimate limit state (ULS)  $K_{ser}$  has to be reduced for both directions (laterally and axially) according to EN 1995-1-1 with

$$K_u = 2/3 \cdot K_{ser} \quad (46)$$

#### 1.7.1 Laterally loaded screws

For laterally loaded »fischer PowerFast II« screws, the slip modulus, predrilled or non-predrilled, for the ultimate limit state (ULS) should be calculated according to EN 1995-1-1 independent of the load grain-direction angle  $\alpha$  with equation (46).

**Table D22.1:** Mean values of the lateral slip-modules in Serviceability Limit State (SLS) in the plane surface of timber elements and wood based panels

Outer thread diameter $d$ [mm]	3,0 – 12,0 mm
Material	Lateral Slip-Modulus $C_{v,ser}$ [N/mm]
Solid Timber Glued-Laminated Timber Softwood and Hardwood (EN 338, EN 15497, EN 14080)	$\frac{\rho_m^{1,5} \cdot d}{23}$
OSB $t > 5$ mm (EN 300)	$6,8 \cdot \rho_m \cdot d^{0,4}$
Plywood $t > 4$ mm (EN 314-2)	740
Fibreboards $t > 3$ mm (EN 622-2, EN 622-3)	$9 \cdot \rho_m \cdot d^{0,9}$
Particleboards $t > 5$ mm (EN 312)	$3 \cdot \rho_m \cdot d^{0,4}$
Gypsum plasterboards $t \geq 9$ mm (EN 520)	$6700 \cdot d^{0,87}$
Gypsum boards with fibrous reinforcement $t \geq 9$ mm (EN 15283-2)	$1,4 \cdot \rho_m \cdot d^{0,7}$
LVL Soft- and Hardwood (EN 14374)	$\frac{\rho_m^{1,5} \cdot d}{20}$

fischer PowerFast II

Slip modulus in ULS

**Annex D22**

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## fischer PowerFast II screws for the structural use in timber constructions

### 1.7.2 Axially loaded screws

For axially loaded »fischer PowerFast II« screws, the slip modulus, predrilled or non-predrilled, for the ultimate limit state (ULS) should be calculated according to EN 1995-1-1 independent of the load grain-direction angle  $\alpha$  with equation (46).

**Table D23.1:** Mean values of the axial slip-modules in Serviceability Limit State (SLS) in the plane surface of timber elements and wood based panels

Outer thread diameter $d$ [mm]	3,0 – 12,0 mm
Material	Axial Slip-Modulus $C_{ax,ser}$ [N/mm]
Softwood $\rho_k \geq 350 \text{ kg/m}^3$	$32 \cdot d \cdot l_{ef}$
Hardwood $\rho_k \geq 510 \text{ kg/m}^3$	$38 \cdot d \cdot l_{ef}$
OSB $t > 5 \text{ mm}$ (EN 300)	$10 \cdot d \cdot l_{ef}$
Fibreboards $t > 3 \text{ mm}$ (EN 622-2, EN 622-3)	$15 \cdot d \cdot l_{ef}$
Particleboards $t > 5 \text{ mm}$ (EN 312)	$10 \cdot d \cdot l_{ef}$
LVL (EN 14374) Soft- and Hardwood $\rho_k \geq 480 \text{ kg/m}^3$ $\alpha=90 90$ , see D9.1	$28 \cdot d \cdot l_{ef}$

fischer PowerFast II

Slip modulus in ULS

**Annex D23**

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# Applications of PowerFast II screws for the structural use in timber constructions

## Fixations of on-roof insulation systems for sufficiently compression resistant insulations

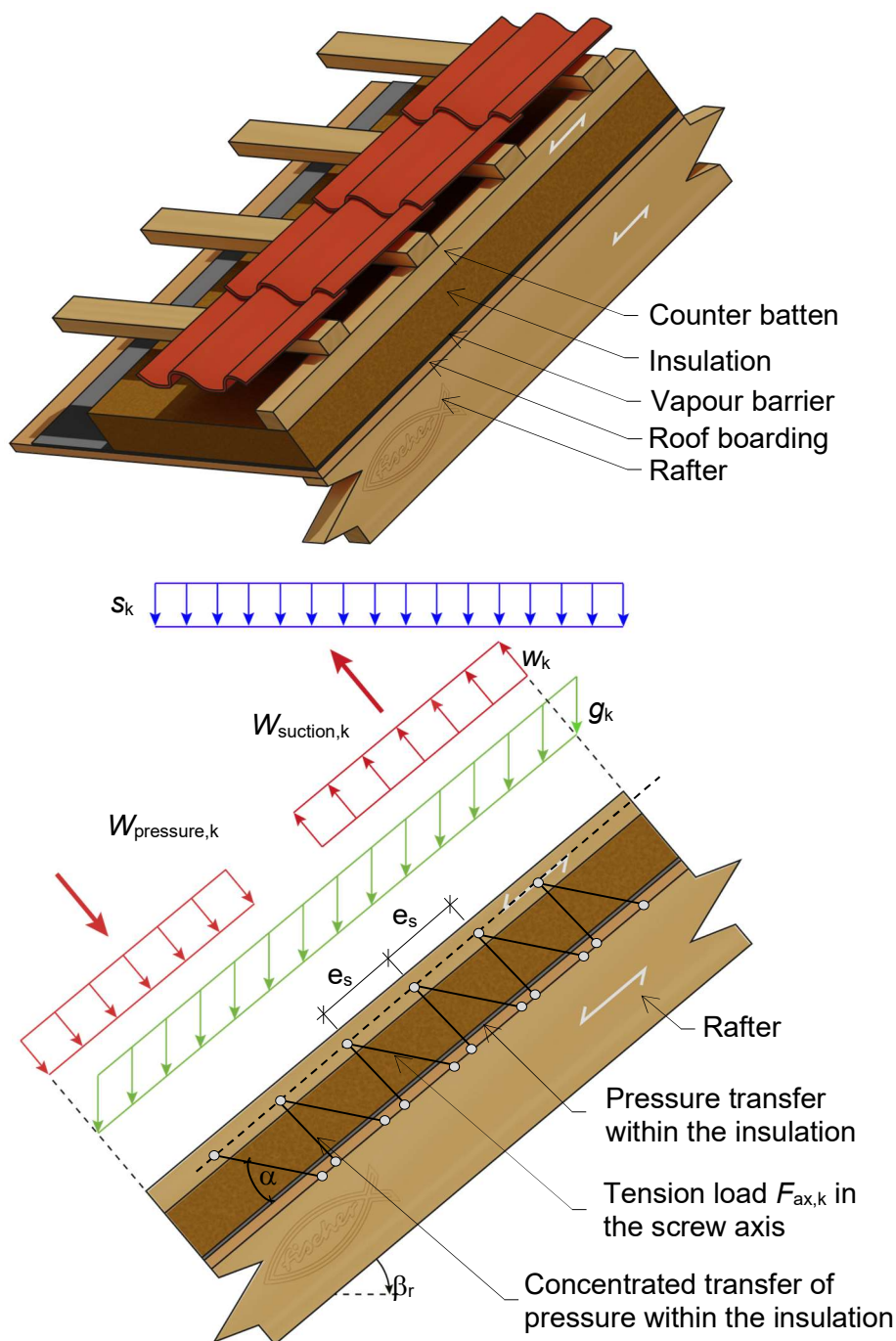


Figure E1.1: Counter batten on rafters with insulation (figures not to scale)

Where

$\beta_r$	Roof inclination	$\alpha$	Angle between the screw axis and the grain-direction of the rafter
$e_s$	Spacing of screws	$l_{ef}$	Point side penetration length of the threaded part in the rafter

fischer PowerFast II

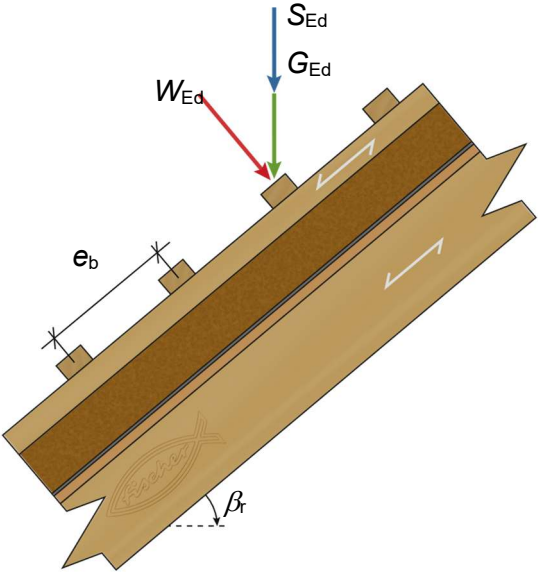
Fixations of on-roof insulations

**Annex E1**  
**(informative)**

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**fischer PowerFast II screws for the structural use in timber constructions**

**Point loads  $F_{Ed}$  perpendicular to the battens for sufficiently compression resistant insulations**



$$\begin{aligned} G_{Ed} &= \gamma_G \cdot g_k \cdot e_b \cdot e_r \\ S_{Ed} &= \gamma_Q \cdot s_k' \cdot e_b \cdot e_r \cdot \cos \beta_r \\ W_{Ed} &= \gamma_Q \cdot w_{pressure,k} \cdot e_b \cdot e_r \\ F_{Ed} &= W_{Ed} + (G_{Ed} + S_{Ed}) \cdot \cos \beta_r \end{aligned} \tag{47}$$

Figure E2.1: Counter batten on rafters with insulation – Calculation model action loads (figure not to scale)

Where

$F_{Ed}$	Point load perpendicular to the battens [N]
$G_{Ed}$	Point load by dead weight [N]
$S_{Ed}$	Point load by snow load [N]
$W_{Ed}$	Point load by wind pressure [N]
$e_b$	Distance of the battens [mm]
$e_r$	Distance of the rafters [mm]
$g_k$	Characteristic dead load per m <sup>2</sup> roof area [N/m <sup>2</sup> ]
$s_k'$	Characteristic snow load per m <sup>2</sup> roof area [N/m <sup>2</sup> ]
$w_{pressure,k}$	Characteristic wind pressure per m <sup>2</sup> roof area [N/m <sup>2</sup> ]
$\beta_r$	Roof inclination [°]
$\gamma_G$	Partial factor for permanent action acc. to EN 1990
$\gamma_Q$	Partial factor for variable action acc. to EN 1990

*Note: For the calculation design values must be used*

fischer PowerFast II		Annex E2 (informative) Appendix 51 / 72
Fixations of on-roof insulations		

## Design of PowerFast II screws for the structural use in timber constructions

### Point loads $F_{Ed}$ perpendicular to the battens by the screws

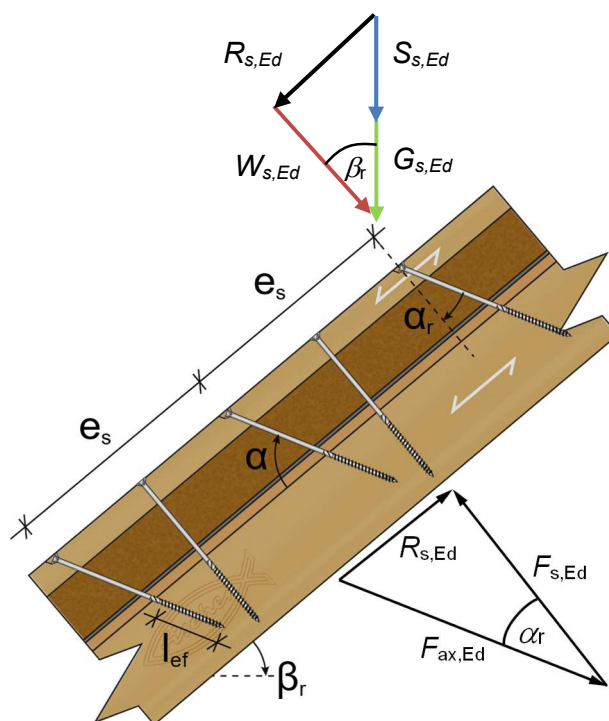


Figure E3.1: Counter batten on rafters with insulation – Design loads (figure not to scale)

$$\begin{aligned}
 G_{s,Ed} &= \gamma_G \cdot g_k \cdot e_s \cdot e_r \\
 S_{s,Ed} &= \gamma_Q \cdot s_k' \cdot e_s \cdot e_r \cdot \cos \beta_r \\
 R_{s,Ed} &= (G_{s,Ed} + S_{s,Ed}) \cdot \sin \beta_r \\
 F_{s,Ed} &= R_{s,Ed} / \tan \alpha_r
 \end{aligned}
 \tag{48}$$

Where

$F_{ax,Ed}$	Axial load of the screws [N]
$F_{s,Ed}$	Point loads perpendicular to the battens by screws [N]
$G_{s,Ed}$	Point load by dead weight [N]
$R_{s,Ed}$	Shear load due to dead weight and snow load [N]
$S_{s,Ed}$	Point load by snow load [N]
$W_{s,Ed}$	Point load by wind pressure [N]
$e_s$	Distance of the screws [mm]
$e_r$	Distance of the rafters [mm]
$g_k$	Characteristic dead load on the roof [N/m <sup>2</sup> ]
$s_k'$	Characteristic snow load on the roof [N/m <sup>2</sup> ]
$\alpha_r$	Inclination of the screw axis (see Figure L3.1) [°]
$\beta_r$	Roof inclination [°]
$\gamma_G$	Partial factor for permanent action acc. to EN 1990 [-]
$\gamma_Q$	Partial factor for variable action acc. to EN 1990 [-]

Note: For the calculation design values must be used

fischer PowerFast II	Annex E3 (informative) Appendix 52 / 72
Fixations of on-roof insulation	

## Design of PowerFast II screws for the structural use in timber constructions

The bending stresses of the battens are calculated with

$$M_{Ed} = \frac{(F_{Ed} + F_{s,Ed}) \cdot l_{char}}{4} \quad (49)$$

Where

$F_{Ed}$  Point loads perpendicular to the battens [N]

$F_{s,Ed}$  Point loads perpendicular to the battens in the area of the screw heads [N]

$M_{Ed}$  Design bending moment of the batten [Nmm]

$l_{char}$  Characteristic length of the batten [mm]

with  $l_{char} = \sqrt[4]{\frac{4 \cdot EI}{w_{ef} \cdot K}}$ , where

$EI$  Bending stiffness of the batten [Nmm<sup>2</sup>]

$w_{ef}$  Effective width of the thermal insulation [mm]

with  $w_{ef} = w + t_{ti} / 2$ , where

$w$  Minimum width of the batten or rafter [mm]

$t_{ti}$  Thickness of the thermal insulation [mm]

$K$  Bedding modulus [N/mm<sup>3</sup>]

The coefficient  $K$  may be calculated from the modulus of elasticity  $E_{ti}$  and the thickness  $t_{ti}$  of the thermal insulation if the effective width  $w_{ef}$  of the thermal insulation under compression is known. Due to the load extension in the insulation the effective width  $w_{ef}$  is greater than the width of the batten or rafter, respectively. For further calculations, the effective width  $w_{ef}$  of the thermal insulation may be determined with  $K = \frac{E_{ti}}{t_{ti}}$ , where

$E_{ti}$  Modulus of elasticity of the thermal insulation [N/mm<sup>2</sup>]

$t_{ti}$  Thickness of the thermal insulation [mm]

The following conditions shall be satisfied:

$$\frac{\sigma_{m,Ed}}{f_{m,d}} \leq 1 \quad (50)$$

Where

$\sigma_{m,Ed}$  Design value of the bending stress of the batten [N/mm<sup>2</sup>]

$f_{m,d}$  Design value of the bending strength [N/mm<sup>2</sup>]

$$\frac{\tau_{Ed}}{f_{v,d}} = \frac{3 \cdot V_{Ed}}{2 \cdot A_{ef} \cdot f_{v,d}} \leq 1 \quad (51)$$

Where

$f_{v,d}$  Design value of the shear strength of the batten [N/mm<sup>2</sup>]

$A_{ef}$  Net cross section of the batten [mm<sup>2</sup>]

$V_{Ed}$  Design shear load onto the batten [N]

with  $V_{Ed} = \frac{F_{Ed} + F_{s,Ed}}{2}$

$\tau_{Ed}$  Design value of the shear stress of the batten [N/mm<sup>2</sup>]

**fischer PowerFast II**

Fixations of on-roof insulation

**Annex E4  
(informative)**

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## Design of PowerFast II screws for the structural use in timber constructions

If the compressive stresses are transferred over the thermal insulation and not the screws, the following equation has to be considered.

$$\sigma_{c,Ed} = \frac{1,5 \cdot F_{Ed} + F_{s,Ed}}{2 \cdot l_{char} \cdot w_{ef}} \quad (52)$$

Where

$\sigma_{c,Ed}$  Design value of the compression stresses of the thermal insulation  
 $F_{Ed}$  Point loads perpendicular to the battens [N]  
 $F_{s,Ed}$  Point loads perpendicular to the battens in the area of the screw heads [N]  
 $l_{char}$  Characteristic length of the batten [mm]

with  $l_{char} = \sqrt[4]{\frac{4 \cdot EI}{w_{ef} \cdot K}}$ , where

$EI$  Bending stiffness of the batten [Nmm<sup>2</sup>]  
 $w_{ef}$  Effective width of the thermal insulation [mm]

with  $w_{ef} = w + t_{ti} / 2$ ,

Where

$w$  Minimum width of the batten or rafter [mm]  
 $t_{ti}$  Thickness of the thermal insulation [mm]

$K$  Bedding modulus [N/mm<sup>3</sup>]  
 The coefficient  $K$  may be calculated from the modulus of elasticity  $E_{ti}$  and the thickness  $t_{ti}$  of the thermal insulation if the effective width  $w_{ef}$  of the thermal insulation under compression is known. Due to the load extension in the insulation the effective width  $w_{ef}$  is greater than the width of the batten or rafter, respectively. For further calculations, the effective width  $w_{ef}$  of the

thermal insulation may be determined with  $K = \frac{E_{ti}}{t_{ti}}$ , where

$E_{ti}$  Modulus of elasticity of the thermal insulation [N/mm<sup>2</sup>]  
 $t_{ti}$  Thickness of the thermal insulation [mm]

*Note: The design value of the compressive stress shall not be greater than 110 % of the compressive stress at 10 % deformation calculated according to EN 826.*

**fischer PowerFast II**

Fixations of on-roof insulation

**Annex E5  
(informative)**

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## Design of PowerFast II screws for the structural use in timber constructions

The screws are loaded predominantly axially. The axial tension force in the screw may be calculated from the shear loads of the roof

$$F_{ax,Ed} = \frac{R_{s,Ed}}{\cos \alpha_r} \leq F_{ax,\alpha,Rd} \quad (53)$$

Where

$F_{ax,Ed}$	Design value of the axial tension forces onto the screw [N]
$F_{ax,\alpha,Rd}$	Design value of the withdrawal capacity of the screw [N]
$R_{s,Ed}$	Shear loads onto the screw [N]
$\alpha_r$	Angle inclined screw (see Figure L3.1) [°]

In order to limit the deformation of the screw head for heat insulation thicknesses over 200 mm or with compressive strength below 0,12 N/mm<sup>2</sup>, respectively, the axial withdrawal capacity of the screws shall be reduced by the factors  $k_1$  and  $k_2$ .

The design axial capacity of fischer PowerFast II screws for rafter or façade installation should be calculated with equation (54). The load-carrying capacity of axially loaded screws is the minimum design value of the axial withdrawal capacity of the threaded part of the screw, the head pull-through capacity of the screw and the tensile capacity of the screw.

$$F_{ax,\alpha,Rd} = \min \left\{ k_{ax} \cdot f_{ax,d} \cdot d \cdot l_{ef,r} \cdot k_1 \cdot k_2 \cdot \left( \frac{\rho_{k,r}}{350} \right)^{0,8} ; \max \left\{ \frac{f_{head,d} \cdot d_h^2}{k_{ax} \cdot f_{ax,d} \cdot d \cdot l_{ef,b}} \right\} \cdot \left( \frac{\rho_{k,b}}{350} \right)^{0,8} ; f_{tens,d} \right\} \quad (54)$$

Where

$F_{ax,\alpha,Rd}$	Design value of the withdrawal capacity of the screw [N]
$d$	Diameter of the screw [mm]
$d_h$	Head diameter of the screw [mm]
$f_{ax,d}$	Design value of the withdrawal parameter of the threaded part of the screw [N/mm <sup>2</sup> ]
$f_{head,d}$	Design value of the head pull-through capacity of the screw [N/mm <sup>2</sup> ]
$f_{tens,d}$	Design value of the tensile capacity of the screw [N]
$k_{ax}$	Coefficient according to equation (21)
$k_1$	$\min \{1; 200 / t_{ti}\}$ [-]
$k_2$	$\min \{1; \sigma_{10\%,Ed} / 0,12\}$ [-], where
	$\sigma_{10\%,Ed}$ Compressive stress of the heat insulation at 10 % deformation [N/mm <sup>2</sup> ]
	$t_{ti}$ Thickness of the thermal insulation [mm]
$l_{ef,r}$	Point side penetration length of the threaded part in the rafter with $l_{ef} \geq 40$ mm
$l_{ef,b}$	Penetration length of the threaded part in the batten
$\alpha$	Angle between grain and screw axis ( $\alpha \geq 30^\circ$ ) [°]
$\rho_k$	Characteristic density of the timber element [kg/m <sup>3</sup> ]

Note: If the factors  $k_1$  and  $k_2$  are considered in the equation for  $F_{ax,Rd}$ , the deflection of the battens is not be taken into account. Alternatively to the battens, panels with a minimum thickness of 20 mm from plywood according to EN 636, national provisions or with an ETA that apply at the installation site, particle board according to EN 312, national provisions or with an ETA that apply at the installation site, oriented strand board according to EN 300, national provisions or with an ETA that apply at the installation site and solid wood panels according to EN 13353, national provisions or with an ETA that apply at the installation site or Cross- laminated Timber according to an ETA may be used.

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Fixations of on-roof insulation		

## Design of PowerFast II screws for the structural use in timber constructions

### Thermal insulation material on rafters with parallel screws perpendicular to the roof plane

Alternative to the battens, panels with a minimum thickness of 20 mm from plywood according to EN 636, particleboard according to EN 312, oriented strand board OSB/3 and OSB/4 according to EN 300 or European Technical Assessment and solid wood panels according to EN 13353 may be used.

The insulation must have a minimum compressive strength of  $\sigma_{10\%}=0,05 \text{ N/mm}^2$  at 10 % deformation according to EN 826.

The battens or wood-based panels, respectively, must have sufficient strength and stiffness. The maximum design value of the compressive stress between the battens or boards, respectively, and the insulation shall not exceed  $1,1 \sigma_{10\%}$ .

Characteristic load-carrying capacity of a screw loaded in shear may be calculated with

$$F_{v,Rk} = \min \left\{ \begin{array}{l} f_{h,b,k} \cdot d \cdot t_b \\ f_{h,r,k} \cdot d \cdot t_r \\ \frac{f_{h,b,k} \cdot d \cdot \beta}{1 + \beta} \cdot \left( \sqrt{4t_{ti}^2 + (2 + \frac{1}{\beta})t_b^2 + (2 + \beta)t_r^2 + 4t_{ti}(t_b + t_r) + 2t_b t_r - 2t_{ti} - t_b - t_r} \right) + \frac{F_{ax,Rk}}{4} \\ 1,05 \cdot \frac{f_{h,b,k} \cdot d \cdot \beta}{\frac{1}{2} + \beta} \cdot \left( \sqrt{t_{ti}^2 + t_{ti}t_b + \frac{t_b^2}{2} \left( 1 + \frac{1}{\beta} \right) + \frac{M_{y,k}}{f_{h,b,k} \cdot d} \left( 1 + \frac{2}{\beta} \right) - t_{ti} - \frac{t_b}{2}} \right) + \frac{F_{ax,Rk}}{4} \\ 1,05 \cdot \frac{f_{h,b,k} \cdot d \cdot \beta}{\frac{1}{2} + \beta} \cdot \left( \sqrt{t_{ti}^2 + t_{ti}t_r + \frac{t_r^2}{2} (1 + \beta) + \frac{M_{y,k}}{f_{h,b,k} \cdot d} \left( 2 + \frac{1}{\beta} \right) - t_{ti} - \frac{t_r}{2}} \right) + \frac{F_{ax,Rk}}{4} \\ 1,15 \cdot \frac{f_{h,b,k} \cdot d}{1 + \beta} \cdot \left( \sqrt{\beta^2 t_{ti}^2 + 4 \cdot \beta (\beta + 1) \cdot \frac{M_{y,k}}{f_{h,b,k} \cdot d} - \beta \cdot t_{ti}} \right) + \frac{F_{ax,Rk}}{4} \end{array} \right. \quad (55)$$

Where

$F_{v,Rk}$	Characteristic load-carrying capacity of a screw loaded in shear [N]
$M_{y,k}$	Characteristic yield moment of the screw [Nmm]
$F_{ax,Rk}$	The minimum characteristic load-carrying capacity of the axially loaded screws acc. to Annex D [N]
$f_{h,b,k}$	Characteristic embedment strength of the batten [N/mm <sup>2</sup> ]
$f_{h,r,k}$	Characteristic embedment strength of the rafter [N/mm <sup>2</sup> ]
$d$	Outer thread diameter [mm]
$t_b$	Batten thickness [mm]
$t_r$	The lower value of rafter thickness or screw penetration length [mm]
$t_{ti}$	Thickness of the thermal insulation [mm]
$\beta$	Coefficient of the embedment strength of the rafter to the batten [ - ]
with $\beta = \frac{f_{h,r,k}}{f_{h,b,k}}$	

**fischer PowerFast II**

Fixations of on-roof insulation

**Annex E7**  
**(informative)**  
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## Applications of PowerFast II screws for the structural use in timber constructions

### FAFS-Clip of adjustable frame screw: Installations of ceilings or technical shells

The FAFS-Clip has to be used in combination with fischer PowerFast II – Chipboard screws with  $d=5$  mm and countersunk head geometry (see Annex A1). It should be considered that the screw-in direction referred to the load direction (see Figure F1.1) is  $0 \pm 5^\circ$ . Horizontal loads which also effects bending moments of the screws should be avoided or otherwise transferred with additional slanted screws.

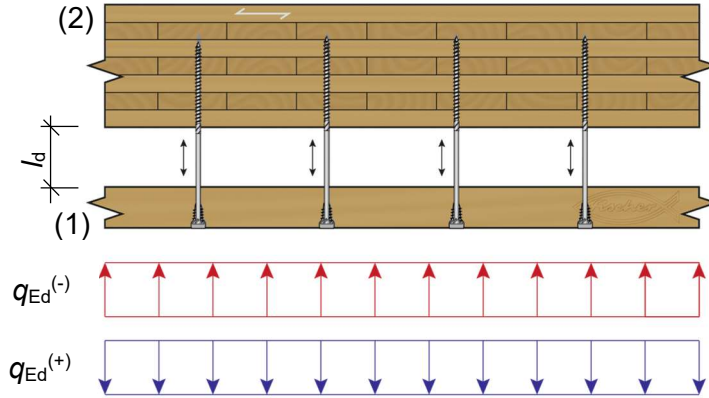


Figure F1.1: Installation of a ceiling or technical shell with the FAFS-Clip (figure not to scale)

The load-carrying capacity for acting loads  $q_{Ed}^{(+)}$  can be calculated like following:

$$q_{Ed}^{(+)} \cdot e \leq \min \begin{cases} F_{ax,Rd} \\ F_{FAFS,t,Rd} \end{cases} \quad (56)$$

With

$F_{ax,Rd}$  According to Table D10.1 for screws in Annex A1 with  $d = 5,0$  mm

$F_{FAFS,t,Rd}$  According to Table D16.2 for FAFS-Clip in Annex A12

The load carrying capacity for acting loads  $q_{Ed}^{(-)}$  should be calculated like shown below

$$q_{Ed}^{(-)} \cdot e \leq \min \begin{cases} F_{ax,Rd} \\ F_{ki,Rd} \\ F_{FAFS,c,Rd} \end{cases} \quad (57)$$

With

$F_{ax,Rd}$  According to Table D10.1 for screws in Annex A1 with  $d = 5,0$  mm

$F_{FAFS,c,Rd}$  According to Table D16.2 for FAFS-Clip in Annex A12

and

$$F_{ki,Rd} = \kappa_c \cdot N_{pl,d} \quad (58)$$

where

$$\begin{aligned} \kappa_c &= 1 & \text{for } \bar{\lambda} \leq 0,2 \\ \kappa_c &= \frac{1}{k + \sqrt{k^2 - \bar{\lambda}^2}} & \text{for } \bar{\lambda} > 0,2 \end{aligned} \quad (59)$$

## Applications of PowerFast II screws for the structural use in timber constructions

### FAFS-Clip of adjustable frame screw: Installations of ceilings or technical shells

with

$$k = 0,5 \cdot \left[ 1 + 0,49 \cdot (\bar{\lambda} - 0,2) + \bar{\lambda}^2 \right] \quad (60)$$

The relative slenderness ratio shall be calculated with

$$\bar{\lambda} = \frac{4 \cdot L_{cr}}{\pi \cdot (0,7 \cdot d)} \cdot \sqrt{\frac{f_{y,k}}{E_s}} \quad (61)$$

With the characteristic value for the axial capacity in case of plastic analysis referred to the diameter

$$N_{pl,k} = \frac{(0,7 \cdot d)^2 \cdot \pi}{4} \cdot f_{y,k} \quad (62)$$

For screws with a diameter of 5 mm, according to Annex A1

$$N_{pl,k} = 8710 \text{ N} \quad (63)$$

And the buckling length  $L_{cr}$  on the side of the screw tip with a minimum penetration depth of  $8 \cdot d$

$$L_{cr} = 0,7 \cdot l_d \quad (64)$$

Where

$d$	Nominal diameter of the screw [mm]
$e$	Effective distance (supporting points) between parallel arranged screws [m]
$E_s$	Modulus of elasticity of the screw [N/mm <sup>2</sup> ], see Annex C
$F_{ax,Rd}$	Design withdrawal capacity of the screw in the structural timber element (2) [N], see Annex D10.1
$F_{FAFS,t,Rd}$	Design head pull-through capacity of the FAFS-Clip in timber part (1) for tension forces [N], see Annex D16
$F_{FAFS,c,Rd}$	Design head push-through capacity of the FAFS-Clip in timber part (1) for compression forces [N], see Annex D16
$L_{cr}$	Buckling length of the screw [mm]
$l_d$	Distance between (1) and (2) [mm]
$N_{pl,k}$	Characteristic axial capacity in case of plastic analysis [N]
$q_{Ed}^{(+)}$	Design load effecting tension loads on the installation element (1) [N/m]
$q_{Ed}^{(-)}$	Design load effecting compression loads on the installation element (1) [N/m]

*Note: The compressive capacity must be modified for  $f_{ax,d}$  with the factors  $k_{mod}$  and  $\gamma_M$  for timber according to EN 1995-1-1, while  $N_{pl,d}$  the partial-factor  $\gamma_{M,1}$  for steel buckling according to EN 1993-1-1 and/or national standards must be considered.*

**fischer PowerFast II**

FAFS-Clip Applications

**Annex F2  
(informative)**

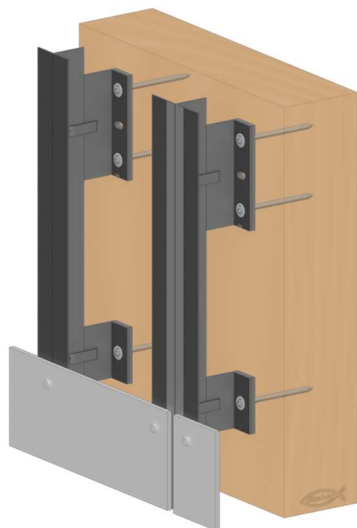
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## Applications of PowerFast II screws for the structural use in timber constructions

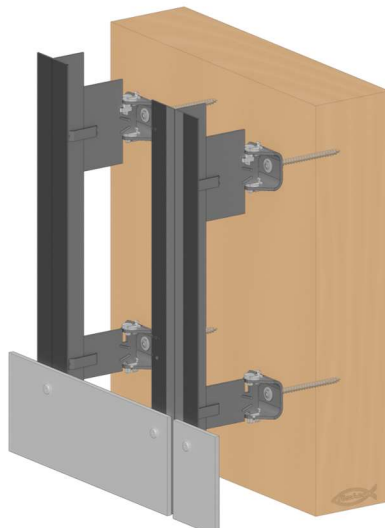
### Examples of different Façade Systems

Type of »fischer PowerFast II« screws have to be selected based on the loads, base materials and geometric boundaries.

#### Example: PowerFast II used as substrate fixings



e.g. fischer BWM facade system  
AKT 100

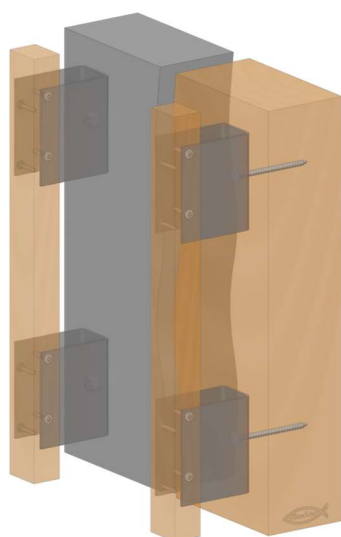


e.g. fischer BWM facade system  
AKT 100 Zela

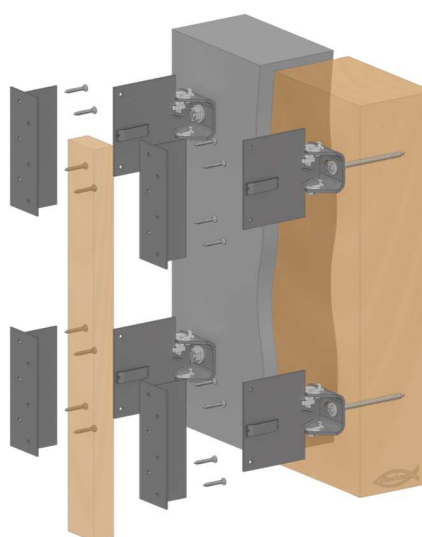


e.g. fischer BWM facade system  
AKT 103

#### Example: PowerFast II used as subframe fixings



e.g. fischer BWM facade system  
Wood holder type H1



e.g. fischer BWM facade system  
Wood holder type T2

*Figure G1.1: Installation BWM Façade Systems (figures not to scale)*

**fischer PowerFast II**

Façade Systems

**Annex G1  
(informative)**

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# Applications of PowerFast II screws for the structural use in timber constructions

## Examples of Installation Systems for different mounting channels

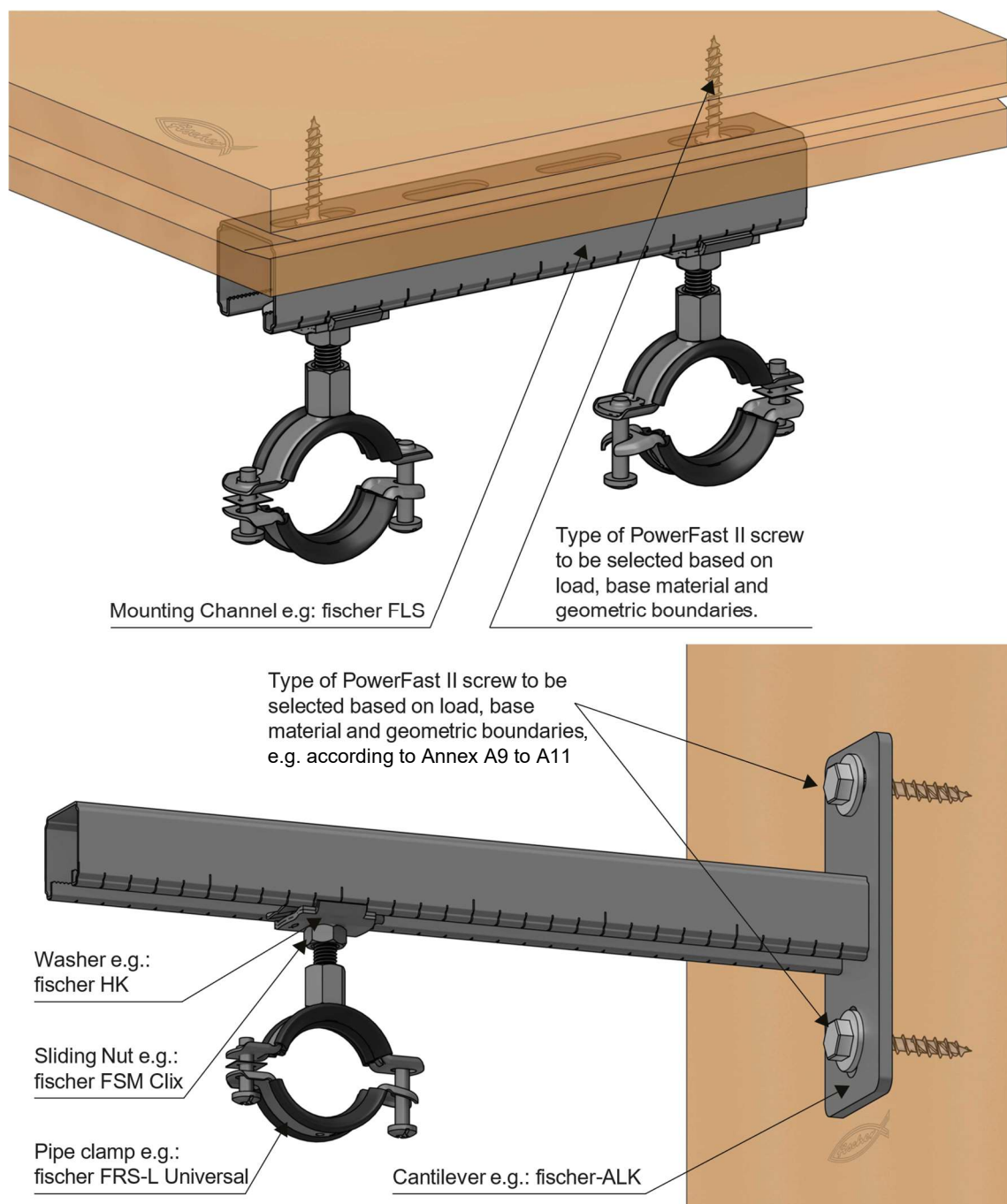


Figure G2.1: Applications of fischer PowerFast II screws with fischer FLS, ALK, HK FSM Clix and FRS-L (figures not to scale)

**fischer PowerFast II**

Use with Mounting Channels

**Annex G2**  
**(informative)**  
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## Applications of PowerFast II screws for the structural use in timber constructions

### Examples of Installation Systems for different mounting channels

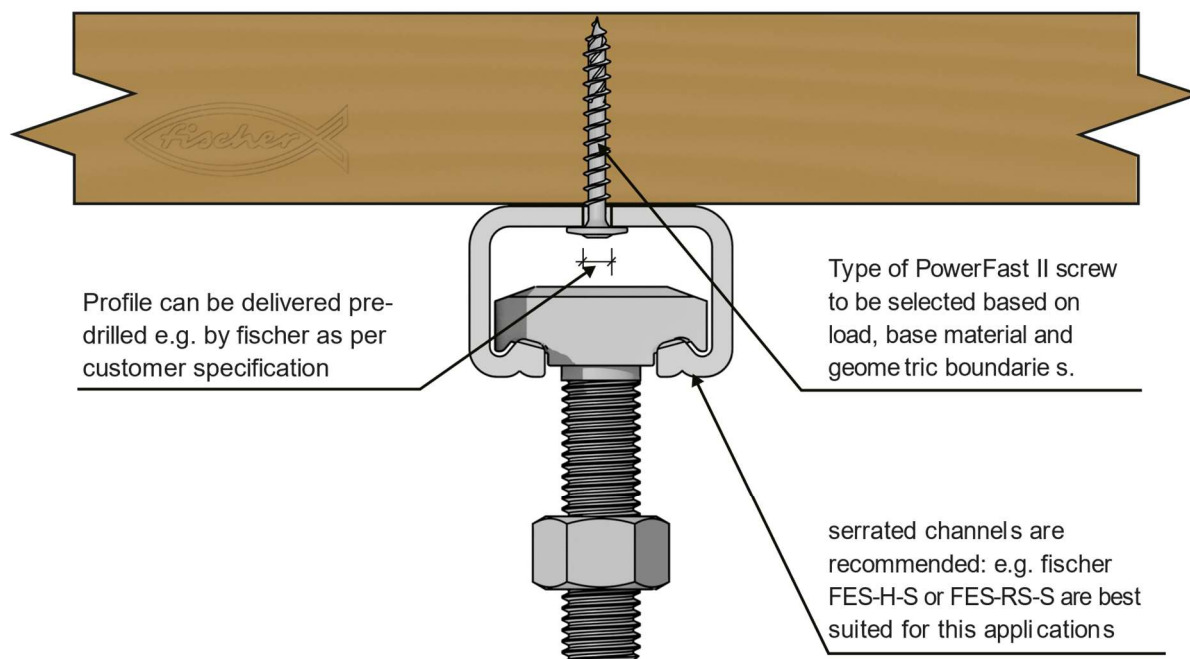


Figure G3.1: Applications of fischer PowerFast II screws with fischer FES-H or FES-RS-S (figure not to scale)

**fischer PowerFast II**

Use with Mounting Channels

**Annex G3  
(informative)**  
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## Design of PowerFast II screws for the structural use in timber constructions

### Inclined screws with an angle of 45° for the use in single shear plane timber-to-steel connections

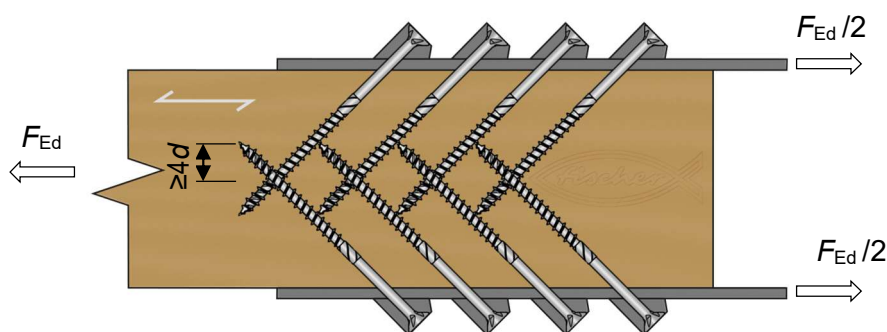


Figure H1.1: Shear connection with inclined screws steel-to-timber connection (figure not to scale)

$$F_{v,Rk} = F_{ax,\alpha,Rk} \cdot (\mu \cdot \sin \alpha + \cos \alpha) + \sqrt{2 \cdot (1 + \zeta)} \cdot \sqrt{M_{y,Rk} \cdot f_{h,\alpha,k} \cdot (0,7 \cdot d) \cdot \sin^2 \alpha \cdot (1 - \mu \cdot \cot \alpha)} \quad (65)$$

With

Where

$F_{v,Rk}$	Characteristic load-carrying capacity of a screw each shear plane [N]
$F_{ax,\alpha,Rk}$	Characteristic withdrawal capacity of the screw [N], see Annex D
$\alpha$	Angle between screw axis and grain-direction [°], $\alpha = 45^\circ$
$\zeta$	Factor to consider partial restraint of the screw head in the steel plate [ $0 \leq \zeta \leq 1$ ] $\zeta=0$ For thin steel plates $t < 1,5 \cdot d$ $\zeta=1$ For thick steel plates $t \geq 1,5 \cdot d$ and tolerances of the diameter less than $0,1 \cdot d$ In between a linear interpolation is allowed
$M_{y,Rk}$	Yield moment of the screw see Annex C [Nmm],
$f_{h,\alpha,k}$	Characteristic embedment strength of the screw with an angle $\alpha' = 45^\circ$ [°]
$\mu$	Coefficient of friction, if permanent compression forces between the steel/aluminium and timber elements can be ensured For steel and aluminium $\mu = 0,25$

*Note: For the use of inclined screws from opposite sides, the screws must overlap in the area of the screw tips to avoid a damage due to tension stress perpendicular to the grain-direction (Recommended value  $\geq 4 \cdot d$ )*

fischer PowerFast II

Inclined screws for timber-to-steel connections

**Annex H1  
(informative)**

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## Design of PowerFast II screws for the structural use in timber constructions

### Inclined screws for the use in single shear plane timber-to-timber connections

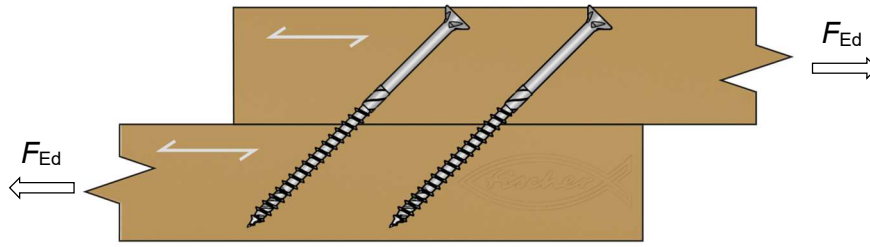


Figure H2.1: Shear connection with inclined screws timber-to-timber connection (figure not to scale)

The load-carrying capacity

$$F_{v,Rk} = \frac{1}{\sqrt{\left(\frac{\cos \alpha}{F_{v,Rk}}\right)^2 + \left(\frac{\sin \alpha}{F_{ax,Rk}}\right)^2}} \quad (66)$$

The slip modulus, see also Annex D20 to D22

$$K_{ser} = K_{v,ser} \cdot \cos \alpha \cdot (\cos \alpha - \mu \cdot \sin \alpha) + K_{ax,ser} \cdot \sin \alpha \cdot (\sin \alpha + \mu \cdot \cos \alpha) \quad (67)$$

For cross coupled screws the friction should not be considered, which leads to

$$K_{ser} = K_{v,ser} \cdot \cos^2 \alpha + K_{ax,ser} \cdot \sin^2 \alpha \quad (68)$$

Considering the deformations in both parts leads to the total slip modulus

$$K_{v,tot,ser} = \frac{1}{\frac{1}{K_{ax,ser,1}} + \frac{1}{K_{ax,ser,2}}} \quad (69)$$

Where

$d$	Outer thread diameter of the screw [mm]
$F_{v,Rk}$	Characteristic load-carrying capacity of a screw each shear plane [N]
$F_{ax,Rk}$	Withdrawal capacity of the screw [N], see Annex D
$K_{ax,ser}$	Slip modulus parallel to the screw axis in the serviceability limit state [N/mm]
$K_{v,ser}$	Slip modulus perpendicular to the screw axis in the serviceability limit state [N/mm]
$\alpha$	Angle between screw axis and grain-direction [°]
$\mu$	Coefficient of friction, if permanent compression forces between the timber elements can be ensured $\mu = 0,25$

**fischer PowerFast II**

Inclined screws for timber-to-timber connections

**Annex H2  
(informative)**

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# Fire Design of PowerFast II screws for the structural use in timber constructions according to EN 1995-1-2

## - Connections with side members of timber elements – simplified rules for laterally loaded screws

### a) Unprotected connections

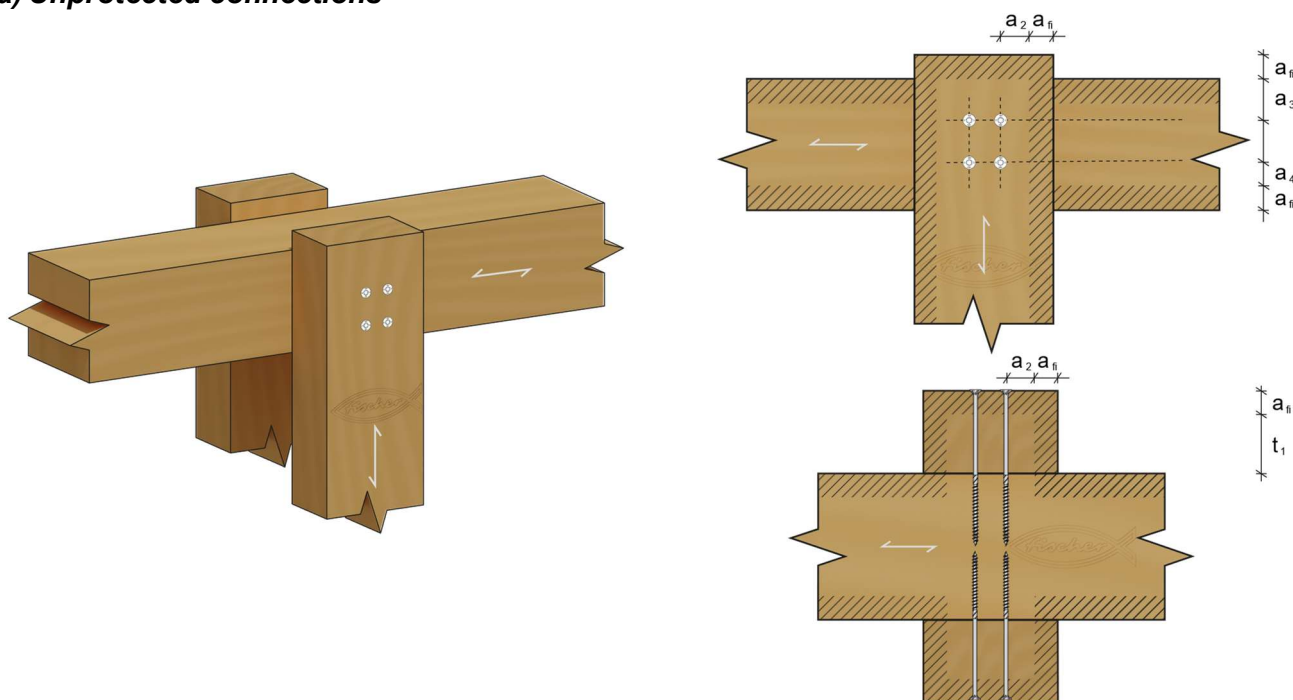


Figure J1.1: Fire design for unprotected screws – laterally loaded (figures not to scale)

The fire resistance of unprotected timber-to-timber joints with screws with  $d \geq 3,5$  mm where spacing, edge and end distances and side member dimensions comply with minimum requirements given in EN 1995-1-1 have a fire resistance of

$$t_{d,fi} = 15 \text{ min} \quad (70)$$

For connections with non-protruding heads, the fire resistance periods  $t_{d,fi}$  can be extended by increasing the following dimensions with  $a_{fi}$  to a maximum of 30 minutes.

- The thickness of the side members
- The width of the side members
- The end- and edge distances of the screws

With

$$a_{fi} = 1,5 \cdot \beta_n \cdot (t_{req} - t_{d,fi}) \quad (71)$$

## Fire Design of PowerFast II screws for the structural use in timber constructions according to EN 1995-1-2

The values for the design notional charring rate  $\beta_n$  under standard fire exposure are given below.

**Table J2.1:** Notional charring rate

Material	$\beta_n$ [mm/min]
<i>Softwood and beech</i>	
Glued Laminated Timber with a characteristic density of $\geq 290 \text{ kg/m}^3$	0,70
Solid Timber with a characteristic density of $\geq 290 \text{ kg/m}^3$	0,80
<i>Hardwood</i>	
Solid or Glued Laminated hardwood with a characteristic density of $\geq 290 \text{ kg/m}^3$	0,70
Solid or Glued Laminated hardwood with a characteristic density of $\geq 450 \text{ kg/m}^3$	0,55
<i>LVL</i>	
LVL with a characteristic density of $\geq 480 \text{ kg/m}^3$	0,70

### b) Protected connections

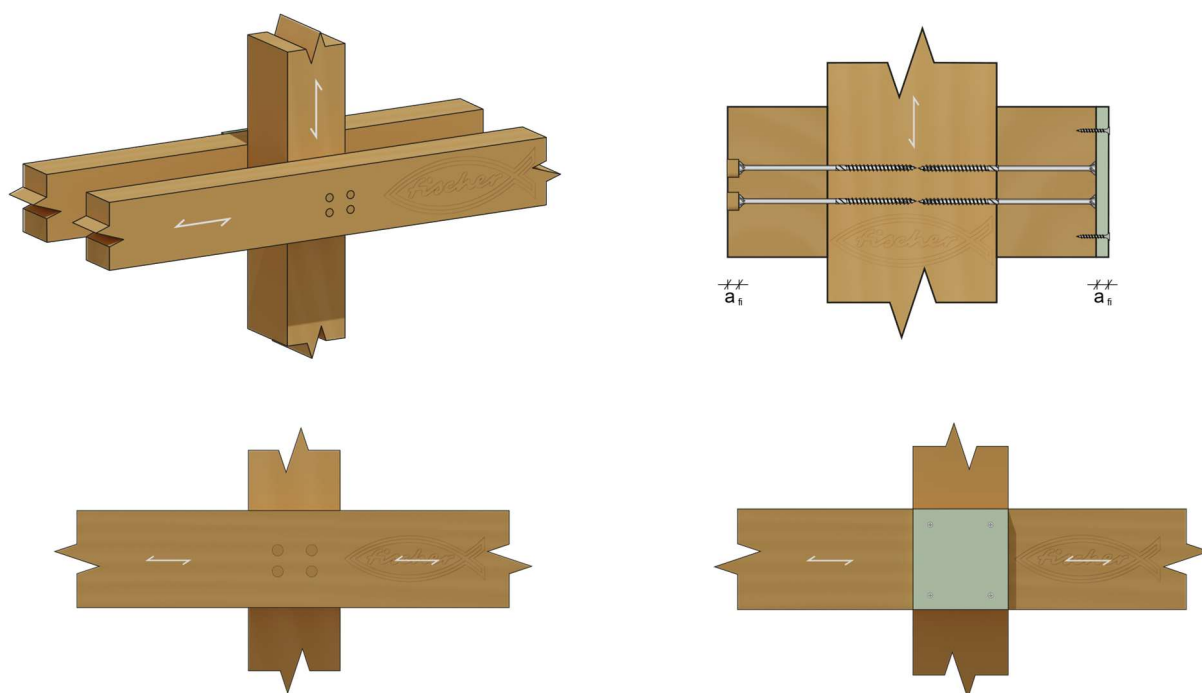


Figure J2.1: Fire design for protected screws – laterally loaded (figures not to scale)

If the construction is protected by the addition of wood panelling, wood-based panels or gypsum plasterboards type A or H or other fire protection panels with an ETA including fire resistance, the time until start of charring should satisfy

$$t_{ch} \geq t_{req} - 0,5 \cdot t_{d,fi} \quad (72)$$

**fischer PowerFast II**

Fire design for protected screws – laterally loaded

**Annex J2**  
**(informative)**  
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## Fire Design of PowerFast II screws for the structural use in timber constructions according to EN 1995-1-2

If the connection is protected by the addition of gypsum plasterboard type *F*, the time until start of charring should satisfy equation (73).

$$t_{ch} \geq t_{req} - 1,2 \cdot t_{d,fi} \quad (73)$$

For connections where the screws are protected by glued-in timber plugs, the length of the plugs should be determined according to

$$a_{fi} = 1,5 \cdot \beta_n \cdot (t_{req} - t_{d,fi}) \quad (74)$$

The fixings of the additional protection should prevent its premature failure. Additional protection provided by wood-based panels or gypsum plasterboards should remain in place until charring of the member starts ( $t = t_{ch}$ ). Additional protection provided by gypsum plasterboards type *F* should remain in place during the required fire resistance period ( $t = t_{req}$ ).

The following rules apply for the fixing of additional protections by screws:

- The distance between the screws should be not more than 100 mm along the board edges and not more than 300 mm for fastenings within the area of the boards
- The edge distance of fasteners should be equal or greater than  $a_{fi}$ , calculated using expression

$$a_{fi} = 1,5 \cdot \beta_n \cdot (t_{req} - t_{d,fi}) \quad (75)$$

The penetration depth of the screws for fixing the additional protection made of wood, wood-based panels or gypsum plasterboards type *A* or *H* should be at least  $6 \cdot d$ .

For gypsum plasterboards type *F*, the penetration length into unburnt wood (that is beyond the char-line) should be at least 10 mm (see also EN 1995-1-2).

Where

$a_{fi}$	Extra thickness of member to improve the fire resistance [mm]
$t_{req}$	Required time of fire resistance [min]
$t_{d,fi}$	Time of the fire resistance of the unprotected connection [min]
$\beta_n$	Notional charring rate [mm/min]

<b>fischer PowerFast II</b>	<b>Annex J3 (informative)</b> Appendix 66 / 72
Fire design for unprotected screws – laterally loaded	

# Fire Design of PowerFast II screws for the structural use in timber constructions according to EN 1995-1-2

## - Simplified rules for axially loaded screws

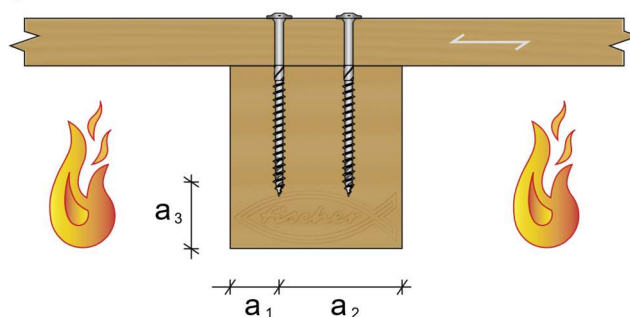


Figure J4.1: Fire design for axially loaded screws (figure not to scale)

For axially loaded screws which are protected from direct fire exposure, the design resistance of the screws should be calculated with

$$F_{ax,d,t,fi} = \eta \cdot \frac{1,05 \cdot F_{ax,Rk}}{\gamma_{M,fi}} \quad (76)$$

For connections where the distances  $a_2$  and  $a_3$  of the screws satisfy the equations (77), the conversion factor  $\eta$  for the reduction of the axial resistance of the screw in the fire situation should be calculated with equation (78).

$$\begin{aligned} a_2 &\geq a_1 + 40 \\ a_3 &\geq a_1 + 20 \end{aligned} \quad (77)$$

$$\eta = \begin{cases} 0 & \text{for } a_1 \leq 0,6 \cdot t_{d,fi} \\ \frac{0,44 \cdot a_1 - 0,264 \cdot t_{d,fi}}{0,2 \cdot t_{d,fi} + 5} & \text{for } 0,6 \cdot t_{d,fi} \leq a_1 \leq 0,8 \cdot t_{d,fi} + 5 \\ \frac{0,56 \cdot a_1 - 0,36 \cdot t_{d,fi} + 7,32}{0,2 \cdot t_{d,fi} + 23} & \text{for } 0,8 \cdot t_{d,fi} + 5 \leq a_1 \leq t_{d,fi} + 28 \\ 1,0 & \text{for } a_1 \geq t_{d,fi} + 28 \end{cases} \quad (78)$$

Where

$a_1, a_2, a_3$	Distances and spacing of the screws [mm]
$t_{d,fi}$	Time of the fire resistance of the unprotected connection [min]
$F_{ax,Rk}$	Characteristic withdrawal strength [N]
$F_{ax,d,t,fi}$	Design value of the withdrawal strength in the fire situation [N]
$\gamma_{M,fi}$	Partial factor for timber in the case of fire, see national regulations (in absence of other national regulations, a partial factor for the resistance $\gamma_{M,fi}=1,0$ under fire impact is recommended) [-]
$\eta$	Conversion factor for the reduction of the load-bearing capacity in the case of fire [-]

**fischer PowerFast II**

Fire design for protected screws – axially loaded

**Annex J4  
(informative)**

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# Applications of PowerFast II screws for the structural use in timber constructions

## Screw gluing methods

Screw gluing methods are only allowed for the usage in serviceability class 1 and 2 according to EN 1995-1-1

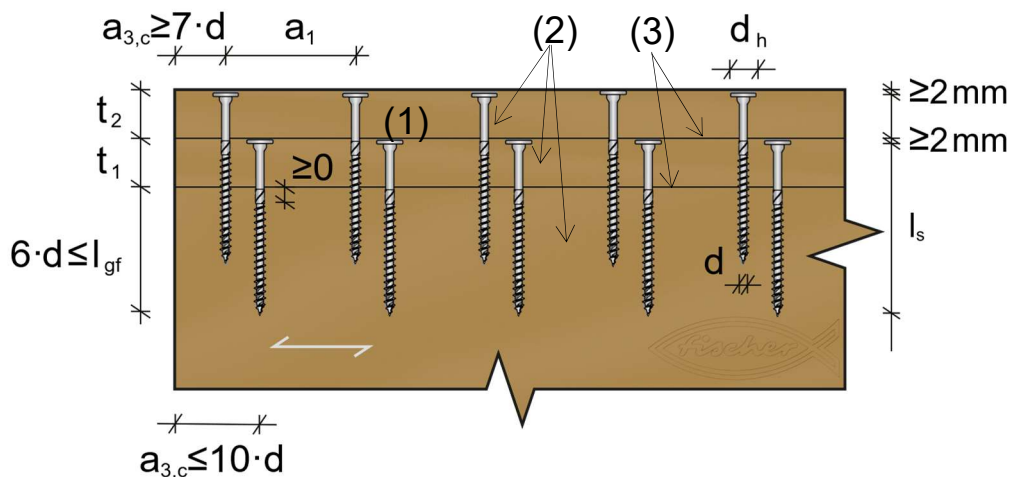


Figure K1.1: Arrangement of screws for screw-gluing (figure not to scale)

*Note: The figure above is a vertical section and the distances between each screw row for assembling must be  $\geq a_2$ . For additional layers above, screws must have a distance of at least  $3 \cdot d$  in grain direction to screw rows below. For additional information about the configuration see also figures in Annex K2.*

### Legend

(1)	fischer PowerFast II partial threaded screw	$d$	Nominal diameter of the screw
(2)	Bonded part	$l_s$	Screw length
(3)	Glue joint	$l_{gf}$	Threaded length ( $l_{gp}$ for partial-threaded screws)
$t_1, t_2$	Thickness of the gluing parts	$d_h$	Head diameter
$a_1$	Spacing of the screws parallel to the grain in a row	$a_{3,c}$	Distance of the screw to the unloaded end grain

The shown applications for screw-bonding applies only for structures in serviceability class 1 and 2 according to EN 1995-1-1. The use of an adhesive with joint filling properties is necessary. If the joint thickness of a maximum of 0,3 mm can be ensured, adhesives according to EN 15425 and adhesives type I may also be used according to EN 301. The adhesive manufacturer's instructions must be fulfilled. Only »fischer PowerFast II« screws with washer or step countersunk heads (see Annex A5, A6, A8, A9) with a nominal diameter  $d \geq 5$  mm should be used.

In the use of partial-threaded screws, no part of the thread should be in the bonded part. When using fully threaded screws, the glued part must be pre-drilled with a borehole of at least  $d + 1,0$  mm. The upper side of the screw head or the washer, must be countersunk at least 2 mm from the surface of the glued part. The figure above shows the different options for installing the partial threaded screws of the assembling structural elements.

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Screw-Gluing

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## Applications of PowerFast II screws for the structural use in timber constructions

The minimum spacing for connections with axially loaded screws must be observed. The maximum distance in the adhesive surface to the ends of the components must be  $a_{3,c} \leq 10 \cdot d$ , and to the edges  $a_{4,c} \leq 5 \cdot d$ . With a single-row screw connection, the rib width  $b_{rib}$  may not be larger than  $d_h + 2 \cdot t_1$ , otherwise a multi-row screw connection must be carried out.

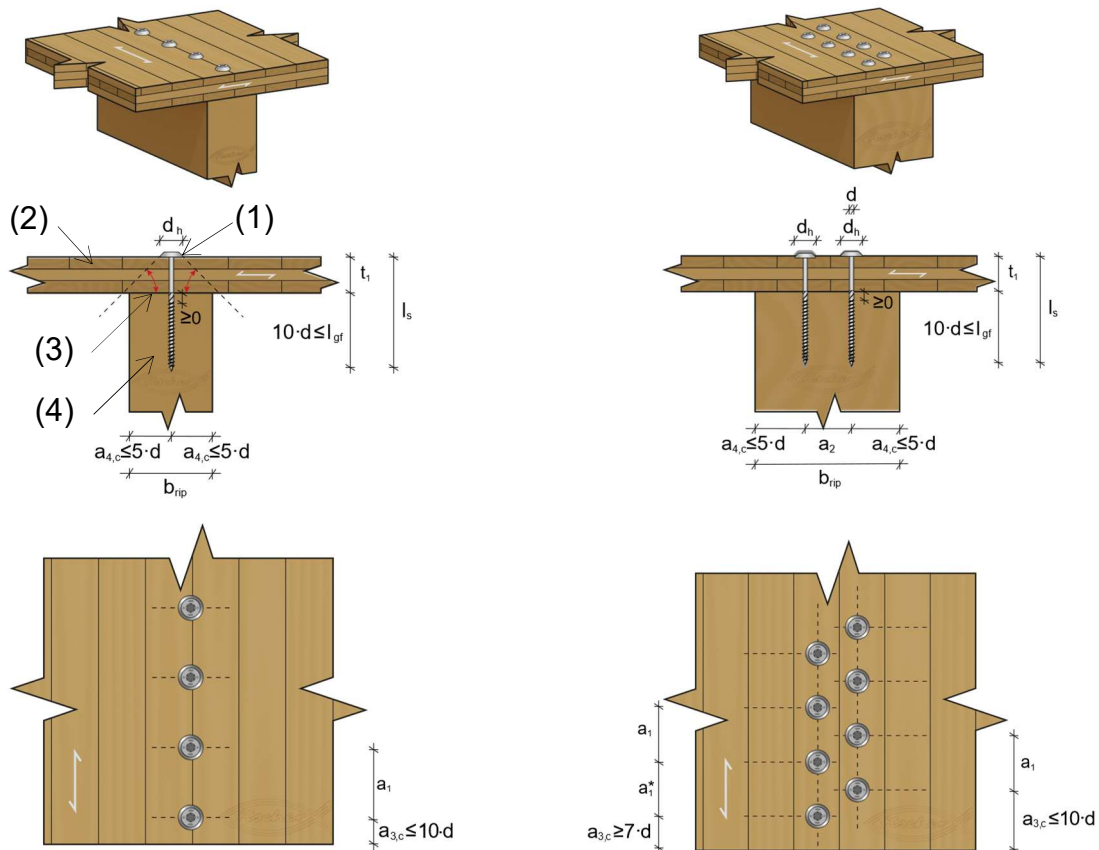


Figure K2.1: Arrangement of screws for screw-gluing of ribbed panels (figure not to scale)

### Legend

(1) Partial threaded screw with washer	$a_{3,c}$ Distance to the unloaded end grain
(2) Panel	$a_{4,c}$ Distance to the unloaded edge
(3) Glue joint	$d$ Nominal diameter of the screw
(4) Rib (timber beam)	$l_s$ Screw length
$a_1$ Spacing of the screws parallel to the grain in a row	$t_1$ Thickness of the bonded panel
$a_1^*$ Reduced spacing of the screw parallel to the grain in a row to ensure a distance of $a_1/2$ between adjoining screw rows	$b_{rip}$ Width of the beam web
$a_2$ Spacing of the screws perpendicular to the grain direction	$d_h$ Head diameter
	$l_{gf}$ Threaded length ( $l_{gp}$ for partial-threaded screws)

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Screw-Gluing

**Annex K2**  
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## Applications of PowerFast II screws for the structural use in timber constructions

The surfaces of the bonded parts must be suitable for bonding and are in accordance to the requirements of the adhesive manufacturer. In general, the finishes needed to be sanded or smoothed planed and without coatings, dirt, dust and impurities.

The tolerance of the joint thickness of the assembling parts must fulfil the tolerances for

- Beam- and plate-shaped screw-gluing: max. 1 mm per 1 m
- Ribbed panels: max. 2 mm per 2 m

If several layers are glued together, each layer must be screwed-on separately. The screws must be arranged staggered (see also figure Annex K1.1, and figure Annex K2.1 right below), to apply enough pressure in all joints. In the intermediate layers, the screw heads should not protrude the surface of the intermediate layer.

Deformations and movements that lead to damages of the adhesive-joints have to be avoided.

The screw parameters and distances depend on the thickness of the assembling parts, given in the table below.

**Table K3.1:** Properties of the bonded parts, screw parameters and compressive stress

Material bonded part	Thickness bonded part	Recommended nominal diameter	Min. nominal head diameter	Maximum screw spacings		Length of the threaded screw part in the structural part	Calculated compressive stress $p_{cal,min}$
	[mm]			[mm]	Parallel to the grain direction of the outer layer		
Beam- and panel shaped screw-gluing							
LVL of softwood, three-layered solid timber panel, OSB	$12 \leq t < 19$	$\geq 5$ e.g. Annex A5, A6, A8, A9	9,8	100	65	$6 \cdot d$	0,10
LVL beech				100	100	$8 \cdot d$	
Lamellas and one-layered solid timber panels	$19 \leq t < 27$	$\geq 6$ e.g. Annex A5, A6, A8, A9	10,8	140	65	$6 \cdot d$	
LVL in spruce three-layered solid timber panel, OSB			Washer, e.g. Annex A13	140	90	$6 \cdot d$	
LVL beech			10,8	140	140	$8 \cdot d$	
SWB, PLY-c, OSB, LVL	$27 \leq t < 42$	$\geq 8$ e.g. Annex A8, A9	19,2	175	100	$6 \cdot d$	0,15
PLY-beech				175	175	$15 \cdot d$	
3-layered SWB panel, LVL	$42 \leq t \leq 60$	$\geq 8$ e.g. Annex A8, A9	19,2	225	100	$6 \cdot d$	
PLY-beech				250	250	$15 \cdot d$	
Ripped Panels							
CLT with GLT	$60 \leq t_{CL} < 100$	$\geq 8$ e.g. Annex A7 with Washer A13 + (EN ISO 7094)	30	225	160	$10 \cdot d$	0,18
	$100 \leq t_{CL} \leq 200$		45	250	200	$15 \cdot d$	0,25

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Screw-Gluing

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## Applications of PowerFast II screws for the structural use in timber constructions

As an alternative to the specifications in the Table K3.1, the maximum screw spacing can also be determined with the empirical equation (79).

$$a_{i,max} = 3,35 \cdot \sqrt[4]{E_{mean,i} \cdot I_{i,b=1}} \quad (79)$$

with  $i = 1$  or  $2$

In addition, it must be proven, that the calculated minimum compressive stress per screw is observed.

$$\frac{F_{ax,Rd}}{a_1 \cdot a_2} \geq p_{cal,min} \quad (80)$$

Where

$a_{i,max}$	Maximum spacing of the screws in $i$ -direction [mm]
$I_{i,b=1}$	Moment of inertia in $i$ -direction for a width of 1 mm of the bonded part [mm <sup>4</sup> ]
$E_{mean,i}$	Modulus of elasticity in $i$ -direction of the bonded part [N/mm <sup>2</sup> ]
$a_{i,max}$	Maximum spacing of the screws [mm]
$F_{ax,Rd}$	Design withdrawal strength of the screw [N]
$p_{cal,min}$	Minimum calculated compressive stress according to Annex K3

For the characteristic head pull-through parameter  $f_{head,k}$  the following models can be used:

- Screws with glued parts made of solid timber and wood-based materials in softwood with

$$f_{head,k} = 14 \cdot d_h^{-0,14} \cdot \left( \frac{\rho_k}{\rho_a} \right)^{0,8} \quad (81)$$

- Screws with glued parts made of LVL in beech with

$$f_{head,k} = 25 \text{ N/mm}^2 \quad (82)$$

For the decrease in the pressure until the adhesive hardens, one should consider in the calculation model with  $k_{mod} = 1,0$  and  $\gamma_M = 1,3$ . Table in K3.1 is based on these model assumptions. After the required bond strength has been reached, the screws can be unscrewed.

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## Applications of PowerFast II screws for the structural use in timber constructions

### Supporting plates to restrain screw heads

Metric screws with hexagon head, countersunk head or cylindric head or threaded rods with nut and washer – each according to the structural requirements – at least 2 x M8 ( $\geq 4.6$  respectively A2-50) for the connection of the two plates made of aluminium (mechanical properties at least like e.g. EN AW 6082, EN AW 5083, EN AW 6060 or EN AC-44100); made of carbon steel or made of stainless steel (each at least S235).

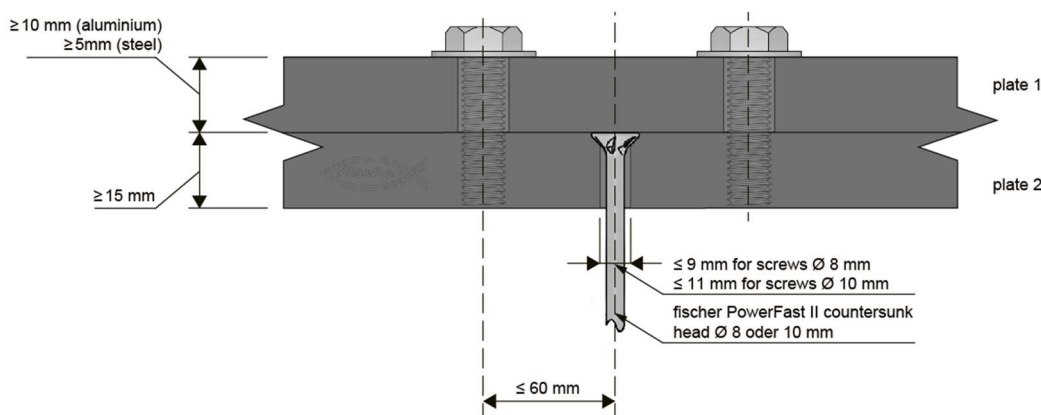


Figure L1.1: Screw head supporting plate for fischer PowerFast II screws (figure not to scale)

For screws loaded in compression which are not completely embedded in timber, values from Table L1.1 can be used for the critical buckling load in combination with screw head supporting plates shown in Figure L1.1.

**Table L1.1:** Design buckling capacities  $F_{b,Rd}$  in [kN] for screws with a free screw length protruding from the timber member including the screw head and the screw fixed between two metal plates where distortion and displacement of the screw head perpendicular to the buckling loads of the screw head are not possible, referred to a minimum gross density of the timber member of 350 kg/m<sup>3</sup> and a partial factor of  $\gamma_{M,1}=1,1$

Free screw length protruding from the timber member including the screw head [mm]	Nominal diameter [mm]	
	8,0	10,0
$\leq 120^{1)}$	11,12	18,52
140	8,91	15,26
160	7,23	12,62
180	5,96	10,53
200	4,98	8,87
220	4,21	7,56
240	3,61	6,51
260	3,12	5,65
280	2,73	4,96
300	2,40	4,38

<sup>1)</sup> For free screw lengths  $\leq 120$  mm, buckling is not decisive

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Screw Head Supporting Plates

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