

DECLARATION OF PERFORMANCE

DoP 0314

for fischer Bolt anchor FAZ II Plus dynamic (Post-installed fastening in cracked or uncracked concrete)

EN

1. Unique identification code of the product-type: DoP 0314
2. Intended use/es: Post-installed fasteners for use in concrete under fatigue cyclic loading, see appendix, especially annexes B1- B4.
3. Manufacturer: fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Germany
4. Authorised representative: -
5. System/s of AVCP: 1
6. European Assessment Document: EAD 330250-00-0601, Edition 06/2021
European Technical Assessment: ETA-20/0897; 2022-12-20
Technical Assessment Body: DIBt- Deutsches Institut für Bautechnik
Notified body/ies: 2873 TU Darmstadt
7. Declared performance/s:
EAD 330250-00-0601; Table 2.1
Mechanical resistance and stability (BWR 1)
Characteristic resistance to tension load (static and quasi-static loading) Method A:
Resistance to steel failure: Annex C1
Resistance to pull- out failure: Annex C1
Resistance to concrete cone failure: Annex C1
Robustness: Annex C1
Minimum edge distance and spacing: Annexes C5, C6
Edge distance to prevent splitting under load: Annex C1
Characteristic resistance to shear load (static and quasi-static loading), Method A:
Resistance to steel failure (shear load): Annex C2
Resistance to pry-out failure: Annex C2
Displacements:
Displacements under static and quasi-static loading: Annex C9
Characteristic resistance and displacements for seismic performance categories C1 and C2:
Resistance to tension load, category C1: Annex C7
Resistance to tension load, displacements, category C2: Annexes C8, C9
Resistance to shear load, category C1: Annex C7
Resistance to shear load, displacements, category C2: Annexes C8, C9
Factor for annular gap: Annexes C7, C8
Safety in case of fire (BWR 2)
Reaction to fire: Class (A1)
Resistance to fire:
Fire resistance to steel failure (tension load): Annex C3
Fire resistance to pull-out failure (tension load): Annex C3
Fire resistance to steel failure (shear load): Annexes C3, C4
Aspects of durability:
Durability: Annexes A3, B1

EAD 330250-00-0601; Table 2.5
Assessment Method C: Linearized function
Mechanical resistance and stability (BWR 1)
Characteristic steel fatigue resistance under tension loading: Annexes C10, C11

Characteristic concrete cone, pull-out, splitting and blow out fatigue resistance under tension loading: Annexes C10, C11

Characteristic pull-out or combined pull-out /concrete cone fatigue resistance under tension loading: Annexes C10, C11

Characteristic steel fatigue resistance under shear loading: Annexes C10, C11

Characteristic concrete edge fatigue resistance under shear loading: Annexes C10, C11

Characteristic concrete pry-out fatigue resistance under shear loading: Annexes C10, C11

Characteristic steel fatigue resistance under tension and shear: Annexes C10, C11

Load transfer factor for tension and shear loading: Annexes C10, C11



8. Appropriate Technical Documentation and/or
Specific Technical Documentation:

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Dr. Oliver Geibig, Managing Director Business Units & Engineering
Tumlingen, 2023-02-01

Jürgen Grün, Managing Director Chemistry & Quality

This DoP has been prepared in different languages. In case there is a dispute on the interpretation the English version shall always prevail.

The Appendix includes voluntary and complementary information in English language exceeding the (language-neutrally specified) legal requirements.

Specific Part

1 Technical description of the product

The fischer Bolt Anchor FAZ II Plus dynamic is an anchor made of galvanised steel (FAZ II Plus dynamic) or stainless steel (FAZ II Plus dynamic R) which is placed into a drilled hole and anchored by torque-controlled expansion.

The fastener consists of an fischer Bolt Anchor FAZ II Plus with cone bolt, expansion clip, washer and hexagon nut and a Dynamic set with filling conical washer, spherical washer and lock nut.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic (static, quasi-static loading and seismic) | Performance |
|--|---------------------------|
| Characteristic resistance to tension load (static and quasi-static loading) | See Annexes C 1, C 5, C 6 |
| Characteristic resistance to shear load (static and quasi-static loading) | See Annex C 2 |
| Displacements (static and quasi-static loading) | See Annex C 9 |
| Characteristic resistance and displacements for seismic performance categories C1 and C2 | See Annexes C 7 to C 9 |

| Essential characteristic (fatigue loading, Linearized function - Assessment method C) | Performance |
|---|---------------------------|
| Characteristic fatigue resistance under cyclic tension loading | See Annexes C 10 and C 11 |
| Characteristic steel fatigue resistance $\Delta N_{Rk,s,0,n}$ ($n = 1$ to $n = \infty$) | |
| Characteristic concrete cone, pull-out, splitting and blow out fatigue resistance $\Delta N_{Rk,c,0,n}$ $\Delta N_{Rk,sp,0,n}$ $\Delta N_{Rk,cb,0,n}$ ($n = 1$ to $n = \infty$) | |
| Characteristic pull- out fatigue resistance $\Delta N_{Rk,p,0,n}$ ($n = 1$ to $n = \infty$) | |

| Essential characteristic (fatigue loading, Linearized function - Assessment method C) | Performance |
|---|---------------------------|
| Characteristic fatigue resistance under cyclic shear loading | |
| Characteristic steel fatigue resistance $\Delta V_{Rk,s,0,n}$ ($n = 1$ to $n = \infty$) | See Annexes C 10 and C 11 |
| Characteristic concrete edge fatigue resistance $V_{Rk,c,0,n}$ ($n = 1$ to $n = \infty$) | |
| Characteristic concrete pry out fatigue resistance $\Delta V_{Rk,cp,0,n}$ ($n = 1$ to $n = \infty$) | |
| Characteristic fatigue resistance under cyclic combined tension and shear loading | |
| Characteristic steel fatigue resistance a_s ($n = 1$ to $n = \infty$) | See Annexes C 10 and C 11 |
| Load transfer factor for cyclic tension and shear loading | |
| Load transfer factor ψ_{FN}, ψ_{FV} | See Annexes C 10 and C 11 |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|---------------------------------|-----------------------|
| Reaction to fire | Class A1 |
| Resistance to fire | See Annex C 3 and C 4 |

3.3 Aspects of durability

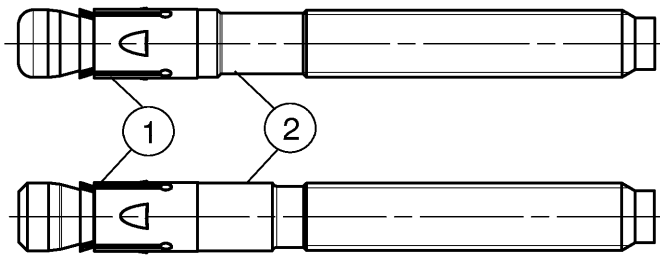
| Essential characteristic | Performance |
|---------------------------------|--------------------|
| Durability | See Annex B 1 |

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

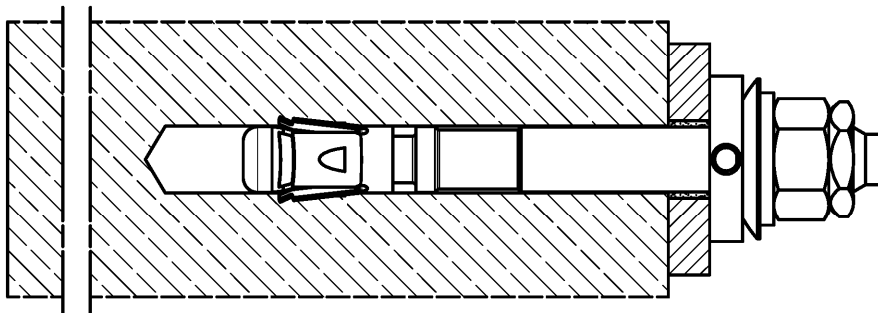
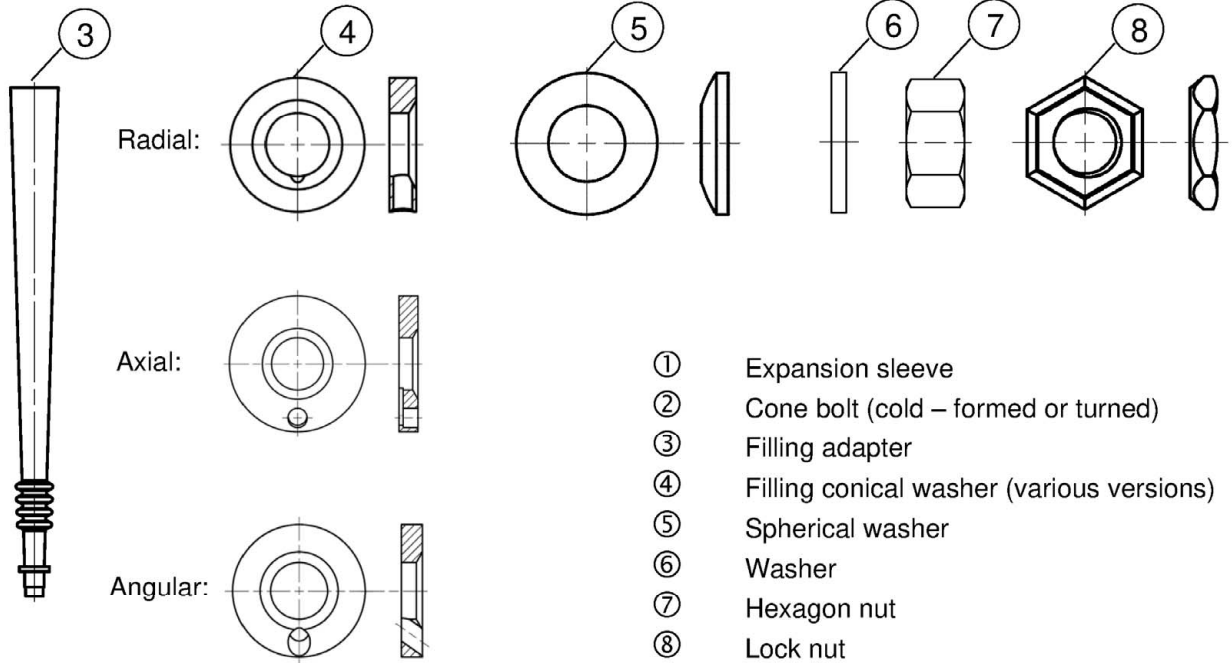
In accordance with European Assessment Document No. 330250-00-0601, the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

Cone bolt manufactured by cold - forming:



Cone bolt manufactured by turning:



(Fig. not to scale)

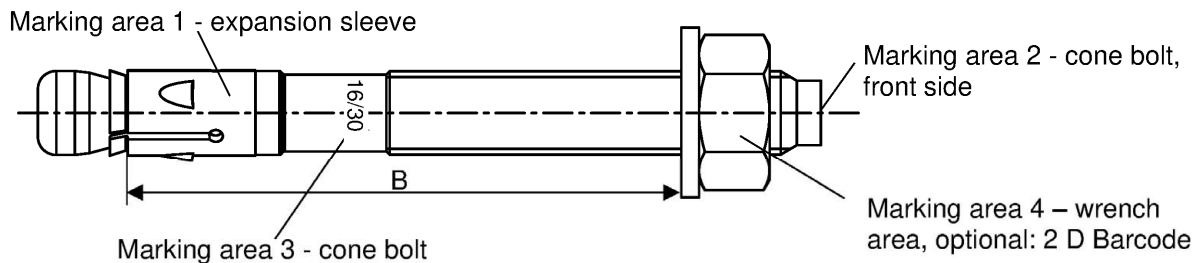
fischer Bolt Anchor FAZ II Plus dynamic

Product description
Installed condition

Annex A 1

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Product marking and letter-code:



Product marking, example:



Brand | type of fastener
placed at marking area 1 or 3

Thread size / max. thickness of the fixture (t_{fix})
identification R placed at marking area 1 or 3

FAZ II Plus dynamic: carbon steel, galvanised

FAZ II Plus dynamic R: stainless steel

Table A2.1: Letter - code at marking area 2:

| Marking | (a) | (b) | (c) | (d) | (A) | (B) | (C) | (D) | (E) | (F) | (G) | (H) | (I) | (K) | |
|-------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Max. $t_{fix,ges}$ [mm] | 5 | 10 | 15 | 20 | 5 | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 45 | 50 | |
| B ≥ [mm] | M16 | 70 | 75 | 80 | 85 | 90 | 95 | 100 | 105 | 110 | 115 | 120 | 125 | 130 | 135 |
| | M20 | | | | | 105 | 110 | 115 | 120 | 125 | 130 | 135 | 140 | 145 | 150 |
| | M24 | | | | | 130 | 135 | 140 | 145 | 150 | 155 | 160 | 165 | 170 | 175 |
| | | | | | | | | | | | | | | | |
| Marking | (L) | (M) | (N) | (O) | (P) | (R) | (S) | (T) | (U) | (V) | (W) | (X) | (Y) | (Z) | |
| Max. $t_{fix,ges}$ [mm] | 60 | 70 | 80 | 90 | 100 | 120 | 140 | 160 | 180 | 200 | 250 | 300 | 350 | 400 | |
| B ≥ [mm] | M16 | 145 | 155 | 165 | 175 | 185 | 205 | 225 | 245 | 265 | 285 | 335 | 385 | 435 | 485 |
| | M20 | 160 | 170 | 180 | 190 | 200 | 220 | 240 | 260 | 280 | 300 | 350 | 400 | 450 | 500 |
| | M24 | 185 | 195 | 205 | 215 | 225 | 245 | 265 | 285 | 305 | 325 | 375 | 425 | 475 | 525 |

Calculation existing h_{ef} for installed fasteners:

existing $h_{ef} = B$ (according to table A2.1) – existing $t_{fix,ges}$

$t_{fix,ges}$ see Annex B2

(Fig. not to scale)

fischer Bolt Anchor FAZ II Plus dynamic

Product description
Product marking and letter code

Annex A 2

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Table A3.1: Materials FAZ II Plus dynamic

| Part | Designation | Material | |
|------|------------------------|---|---|
| | | FAZ II Plus dynamic | FAZ II Plus dynamic R |
| | Steel grade | Steel | Stainless steel R |
| | | Zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018 | Acc. to EN 10088:2014 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015 |
| 1 | Expansion sleeve | Cold strip, EN 10139:2016 or stainless steel EN 10088:2014 | Stainless steel EN 10088:2014 |
| 2 | Cone bolt | Cold form steel or free cutting steel | |
| 3 | Filling adapter | Plastic | |
| 4 | Filling conical washer | Cold form steel or free cutting steel | Stainless steel EN 10088:2014 |
| 5 | Spherical washer | | |
| 6 | Washer | Cold strip, EN 10139:2016 | Stainless steel EN 10088:2014; ISO 3506-2:2018; property class – min. 70 |
| 7 | Hexagon nut | Steel, property class min. 8, EN ISO 898-2:2012 | |
| 8 | Lock nut | Cold strip, EN 10139:2016 | Stainless steel EN 10088:2014 |
| | Injection cartridge | Mortar, hardener, filler (compressive strength $\geq 50 \text{ N/mm}^2$) | |



fischer Bolt Anchor FAZ II Plus dynamic

Product description
Materials**Annex A 3**

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Specifications of intended use

Fastenings subject to:

| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | |
|---|--|-----|-----|
| | M16 | M20 | M24 |
| Hammer drilling with standard drill bit  | | | |
| Hammer drilling with hollow drill bit with automatic cleaning  | | ✓ | |
| Static and quasi-static loading in cracked and uncracked concrete | | ✓ | |
| Seismic actions category C1 and C2 – not in combination with fatigue loading | | ✓ | |
| Fire exposure – not in combination with fatigue loading | | ✓ | |
| Fatigue load in cracked and uncracked concrete – not in combination with seismic- or fire exposure | | ✓ | |

Base materials:

- Compacted reinforced and unreinforced normal weight concrete without fibres (cracked and uncracked) according to EN 206:2013+A2:2021
- Strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (FAZ II Plus dynamic, FAZ II Plus dynamic R)
- For all other conditions according to EN 1993-1-4:2006 + A1:2015 corresponding to corrosion resistance class CRC III: for FAZ II Plus dynamic R

Design:

- Fastenings are to be designed under the responsibility of an engineer experienced in fastenings and concrete work
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.)
- Design of fastenings according to EN 1992-4:2018 and EOTA Technical Report TR 061: 2020-08 "Design method for fasteners in concrete under fatigue cyclic loading"
- Fastenings in stand-off installation according to EN 1992-4:2018, 6.2.2.3 are not covered by this European Technical Assessment
- Fatigue design cannot be done in combination with seismic- or fire exposure

fischer Bolt Anchor FAZ II Plus dynamic

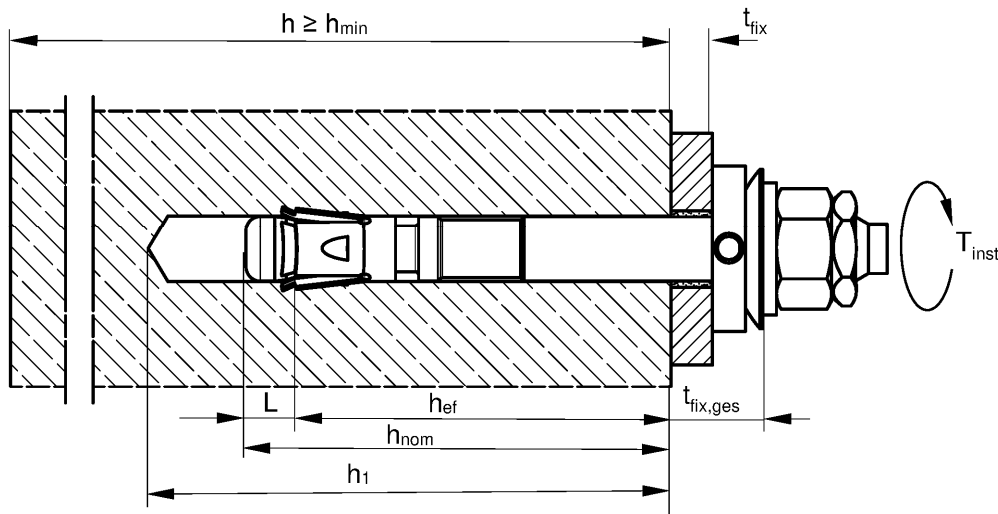
Intended use
Specifications

Annex B 1

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Table B2.1: Installation parameters

| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | |
|--|--|----------------|----------------|
| | M16 | M20 | M24 |
| Nominal drill hole diameter $d_0 =$ | 16 | 20 | 24 |
| Maximum bit diameter with hammer or hollow drilling $d_{cut,max}$ [mm] | 16,50 | 20,55 | 24,55 |
| Effective embedment depth $h_{ef} \geq$ | 65 - 160 | 100 - 180 | 125 |
| Length from h_{ef} to end of cone bolt L | 17,5 | 20,0 | 23,5 |
| Overall fastener embedment depth in the concrete $h_{nom} \geq$ | $h_{ef} + L$ | | |
| Depth of drill hole to deepest point $h_1 \geq$ | $h_{nom} + 5$ | $h_{nom} + 10$ | |
| Diameter of clearance hole in the fixture $d_r \leq$ [mm] | 18 | 22 | 26 |
| Required setting torque $T_{inst} =$ [Nm] | 110 | 200 | 270 |
| Minimum thickness of the fixture $t_{fix,min} \geq$ | 15 | 20 | 24 |
| Thickness of the fixture $t_{fix,ges} =$ | $t_{fix} + 11$ | $t_{fix} + 13$ | $t_{fix} + 17$ |



- h_{ef} = Effective embedment depth
- t_{fix} = Thickness of the fixture
- $t_{fix,ges}$ = Thickness of the fixture and the filling set
- h_1 = Depth of drill hole to deepest point
- h = Thickness of the concrete member
- h_{min} = Minimum thickness of concrete member
- h_{nom} = Overall fastener embedment depth in the concrete
- T_{inst} = Required setting torque
- L = Length from h_{ef} to end of cone bolt

(Fig. not to scale)

fischer Bolt Anchor FAZ II Plus dynamic

Intended use
Installation parameters

Annex B 2


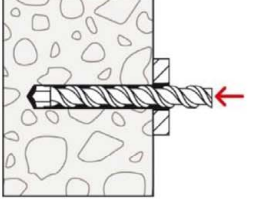
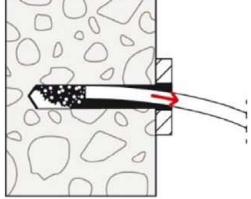

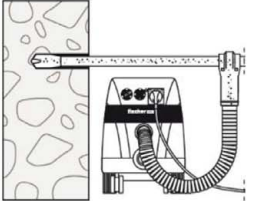

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Installation instructions:

- Fastener installation carried out by appropriately qualified personnel according to the design drawings and under the supervision of the person responsible for technical matters on the site
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener
- Hammer- or hollow drilling according to Annex B 2
- Drill hole created perpendicular $\pm 5^\circ$ to concrete surface, positioning without damaging the reinforcement
- In case of aborted hole: new drilling at a minimum distance twice the depth of the aborted drill hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application

Installation instructions: Drilling and cleaning the hole

Types of drills and cleaning

| | | | | |
|--|---|---|--|-----------------------------|
| <p>Hammer drill (e.g. fischer Quattric II)</p> |  |  <p>1: Drill the hole</p> |  <p>2: Clean the hole</p> | <p>Continue with step 5</p> |
| <p>Hollow drill (e.g. fischer FHD)</p> |  |  <p>1: Drill the hole with automatic cleaning (e.g. fischer FVC)</p> |  <p>Cleaning obsolete</p> | <p>Continue with step 5</p> |

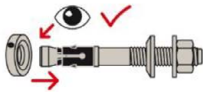
fischer Bolt Anchor FAZ II Plus dynamic

Intended use
Installation instructions

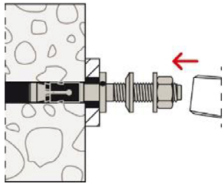
Annex B 3

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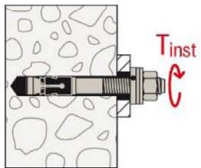
Installation instructions: Installation of the fastener



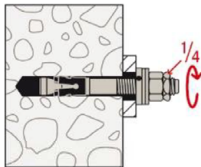
5: Check the position of the conical washer



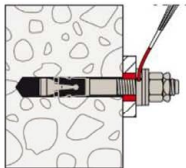
6: Set the fastener. E.g. with fischer FA-ST II setting tool:



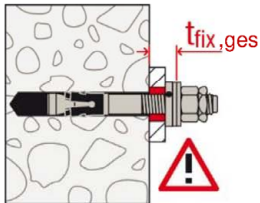
7: Apply T_{inst}



8: Tighten lock nut manually, then use wrench to give another quarter turn



9: The gap between anchor and fixture (annular gap) must be filled with mortar (compressive strength $\geq 50 \text{ N/mm}^2$ e.g. fischer FIS HB, FIS V Plus, FIS EM Plus or FIS SB) via the fillable conical washer.



10: Correctly installed fastener

fischer Bolt Anchor FAZ II Plus dynamic

Intended use
Installation instructions

Annex B 4

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Table C1.1: Characteristic values of **tension** resistance under static and quasi-static action

| Size | | FAZ II Plus dynamic, FAZ II Plus dynamic R | | | |
|--|--------------------------|---|--------------------------------------|---------------------|--------------------|
| | | M16 | M20 | M24 | |
| Steel failure | | | | | |
| Characteristic resistance | FAZ II Plus dynamic | $N_{Rk,s}$ [kN] | 78,7 | 108,4 | 180,0 |
| | FAZ II Plus dynamic R | | 83,0 | 127,6 | 187,0 |
| Partial factor for steel failure | FAZ II Plus dynamic | $\gamma_{Ms}^{1)}$ [-] | 1,40 | 1,40 | 1,50 |
| | FAZ II Plus dynamic R | | 1,40 | 1,45 | |
| Pullout failure | | | | | |
| Effective embedment depth for calculation | h_{ef} [mm] | | 65 - 160 | 100 - 180 | 125 |
| Characteristic resistance in cracked concrete C20/25 | $N_{Rk,p}$ (C20/25) [kN] | | 27,0 | 34,4 | 48,1 |
| Characteristic resistance in uncracked concrete C20/25 | | | 38,6 | 49,2 | 68,8 |
| Increasing factor ψ_c for cracked or uncracked concrete | [-] | $N_{Rk,p} = \psi_c \cdot N_{Rk,p}$ (C20/25) | C25/30 | 1,12 | |
| | | C30/37 | 1,22 | | |
| | | C35/45 | 1,32 | | |
| | | C40/50 | 1,41 | | |
| | | C45/55 | 1,50 | | |
| | | C50/60 | 1,58 | | |
| Installation sensitivity factor | γ_{inst} [-] | | | 1,0 | |
| Concrete cone and splitting failure | | | | | |
| Factor for uncracked concrete | $k_{ucr,N}$ [-] | | | 11,0 ²⁾ | |
| Factor for cracked concrete | $k_{cr,N}$ [-] | | | 7,7 ²⁾ | |
| Characteristic spacing | $s_{cr,N}$ [mm] | | | $3 \cdot h_{ef}$ | |
| Characteristic edge distance | $c_{cr,N}$ [mm] | | | $1,5 \cdot h_{ef}$ | |
| Characteristic spacing for splitting failure | $s_{cr,sp}$ [mm] | | | $2 \cdot c_{cr,sp}$ | |
| Characteristic edge distance for splitting failure | $c_{cr,sp}$ [mm] | | $2 \cdot h_{ef}$ | $2,4 \cdot h_{ef}$ | $2,2 \cdot h_{ef}$ |
| Characteristic resistance to splitting | $N^0_{Rk,sp}$ [kN] | | $\min \{N^0_{Rk,c}; N_{Rk,p}\}^{3)}$ | | |

1) In absence of other national regulations

2) Based on concrete strength as cylinder strength

3) $N^0_{Rk,c}$ according to EN 1992-4:2018

4) No performance assessed

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Characteristic values of tension resistance under static and quasi-static action

Annex C 1

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Table C2.1: Characteristic values of shear resistance under static and quasi-static action

| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | | | |
|---|--|---------------------|-----------|-----------|-------|
| | M16 | M20 | M24 | | |
| Steel failure without lever arm | | | | | |
| Characteristic resistance | FAZ II Plus dynamic with filling | $V^{0}_{Rk,s}$ [kN] | 69,8 | 85,6 | 128,3 |
| | FAZ II Plus dynamic with filling R | | 73,6 | 117,9 | 158,1 |
| Partial factor for steel failure | $\gamma_{Ms}^{1)}$ | [-] | 1,25 | | |
| Factor for ductility | k_7 | [-] | 1,0 | | |
| Steel failure with lever arm and Concrete pryout failure | | | | | |
| Effective embedment depth for calculation | h_{ef} [mm] | | 85 - 160 | 100 - 180 | 125 |
| Characteristic bending resistance | FAZ II Plus dynamic | $M^{0}_{Rk,s}$ [Nm] | 266 | 422 | 864 |
| | FAZ II Plus dynamic R | | 256 | 519 | 898 |
| Factor for pryout failure | k_8 | [-] | 3,2 | | |
| Effective embedment depth for calculation | h_{ef} [mm] | | 65 - < 85 | -2) | |
| Characteristic bending resistance | FAZ II Plus dynamic | $M^{0}_{Rk,s}$ [Nm] | 251 | | |
| | FAZ II Plus dynamic R | | 256 | | |
| Factor for pryout failure | k_8 | [-] | 3,2 | | |
| Partial factor for steel failure | $\gamma_{Ms}^{1)}$ | [-] | 1,25 | | |
| Factor for ductility | k_7 | [-] | 1,0 | | |
| Concrete edge failure | | | | | |
| Effective embedment depth for calculation | l_f [mm] | | h_{ef} | | |
| Outside diameter of a fastener | d_{nom} | | 16 | 20 | 24 |

1) In absence of other national regulations

2) No performance assessed

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Characteristic values of shear resistance under static and quasi-static action

Annex C 2

Appendix 11 / 20

Table C3.1: Characteristic values of **tension** resistance under **fire exposure** – not in combination with fatigue loading

| Size | | | FAZ II Plus dynamic, FAZ II Plus dynamic R | | | |
|---|-----------------------|--------------------|---|----------|-----------|------|
| | | | M16 | | M20 | M24 |
| | | $h_{ef} \geq$ [mm] | 65 - < 85 | 85 - 160 | 100 - 180 | 125 |
| Characteristic resistance steel failure | FAZ II Plus dynamic | $N_{Rk,s,fi}$ | R30 | 9,4 | 14,7 | 21,1 |
| | | | R60 | 7,7 | 12,0 | 17,3 |
| | | | R90 | 6,0 | 9,4 | 13,5 |
| | | | R120 | 5,2 | 8,1 | 11,6 |
| | FAZ II Plus dynamic R | $N_{Rk,s,fi}$ | R30 | 21,8 | 34,3 | 49,4 |
| | | | R60 | 13,2 | 20,7 | 29,3 |
| | | | R90 | 10,5 | 18,3 | 26,4 |
| | | | R120 [kN] | 8,6 | 17,3 | 25,0 |
| Characteristic resistance Concrete cone failure | $N_{Rk,c,fi}$ | R30 - R90 | $7,7 \cdot h_{ef}^{1,5} \cdot (20)^{0,5} \cdot h_{ef} / 200 / 1000$ | | | |
| | | R120 | $7,7 \cdot h_{ef}^{1,5} \cdot (20)^{0,5} \cdot h_{ef} / 200 / 1000 \cdot 0,8$ | | | |
| | | | | | | |
| Characteristic resistance pullout failure | $N_{Rk,p,fi}$ | R30 | 4,5 | 6,8 | 8,6 | 12,0 |
| | | R60 | | | | |
| | | R90 | 3,6 | 5,4 | 6,9 | 9,6 |
| | | R120 | | | | |

Table C3.2: Characteristic values of **shear** resistance under **fire exposure** – not in combination with fatigue loading

| FAZ II Plus dynamic | | | R30 | | R60 | |
|---------------------|---------------|------|--------------------------|----------------------------|---------------------------|-----------------------------|
| | | | $V_{Rk,s,fi,30}$ [kN] | $M^0_{Rk,s,fi,30}$ [Nm] | $V_{Rk,s,fi,60}$ [kN] | $M^0_{Rk,s,fi,60}$ [Nm] |
| M16 | $h_{ef} \geq$ | 65 | 11,7 | 19,9 | 9,1 | 16,3 |
| M20 | | 100 | 18,2 | 39,0 | 14,2 | 31,8 |
| M24 | | 125 | 26,3 | 67,3 | 20,5 | 55,0 |
| | | [mm] | | | | |
| FAZ II Plus dynamic | | | R90 | | R120 | |
| | | | $V_{Rk,s,fi,90}$ [kN] | $M^0_{Rk,s,fi,90}$ [Nm] | $V_{Rk,s,fi,120}$ [kN] | $M^0_{Rk,s,fi,120}$ [Nm] |
| M16 | $h_{ef} \geq$ | 65 | 6,6 | 12,6 | 5,3 | 11,0 |
| M20 | | 100 | 10,3 | 24,6 | 8,3 | 21,4 |
| M24 | | 125 | 14,8 | 42,6 | 11,9 | 37,0 |
| | | [mm] | | | | |

Concrete pryout failure according to EN 1992-4:2018

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Characteristic values of resistance under fire exposure

Annex C 3

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Table C4.1: Characteristic values of **shear** resistance under **fire exposure** – not in combination with fatigue loading

| FAZ II Plus dynamic R | | R30 | | R60 | |
|-----------------------|---|-----------------------|-------------------------|-----------------------|-------------------------|
| | | $V_{Rk,s,fi,30}$ [kN] | $M^0_{Rk,s,fi,30}$ [Nm] | $V_{Rk,s,fi,60}$ [kN] | $M^0_{Rk,s,fi,60}$ [Nm] |
| M16 | $h_{ef} \geq \frac{65}{100} \text{ [mm]}$ | 21,8 | 46,2 | 13,2 | 27,9 |
| M20 | | 34,3 | 90,9 | 20,7 | 54,9 |
| M24 | | 49,4 | 157,2 | 29,3 | 93,1 |

| FAZ II Plus dynamic R | | R90 | | R120 | |
|-----------------------|---|-----------------------|-------------------------|------------------------|--------------------------|
| | | $V_{Rk,s,fi,90}$ [kN] | $M^0_{Rk,s,fi,90}$ [Nm] | $V_{Rk,s,fi,120}$ [kN] | $M^0_{Rk,s,fi,120}$ [Nm] |
| M16 | $h_{ef} \geq \frac{65}{100} \text{ [mm]}$ | 10,5 | 22,1 | 8,6 | 18,3 |
| M20 | | 18,3 | 48,6 | 17,3 | 45,9 |
| M24 | | 26,4 | 84,0 | 25,0 | 79,4 |

Concrete pryout failure according to EN 1992-4:2018

Table C4.2: Minimum spacings and minimum edge distances of fasteners under **fire exposure** for **tension** and **shear** load

| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | |
|------------------------------|---|-----|-----|
| | M16 | M20 | M24 |
| Spacing s_{min} | Annex C5 | | |
| Edge distance c_{min} [mm] | $c_{min} = 2 \cdot h_{ef}$, for fire exposure from more than one side $c_{min} \geq 300$ mm | | |

fischer Bolt Anchor FAZ II Plus dynamic

Performances
Characteristic values of resistance under fire exposure

Annex C 4

Appendix 13 / 20

Table C5.1: Minimum thickness of concrete members, minimum spacing and minimum edge distance

| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | | |
|--|---|-----|-----|-------|
| | M16 | M20 | M24 | |
| Minimum edge distance | | | | |
| Uncracked concrete | 65 | 95 | 135 | |
| Cracked concrete c_{min} | | 85 | 100 | |
| Corresponding spacing s [mm] | according to Annex C 6 | | | |
| Minimum thickness of concrete member h_{min} | 140 | 160 | 200 | |
| Thickness of concrete member $h \geq$ | max. $\{h_{min}; 1,5 \cdot h_{ef}\}$ | | | |
| Minimum spacing | | | | |
| Uncracked concrete | 65 | 95 | 100 | |
| Cracked concrete s_{min} | | | | |
| Corresponding edge distance c [mm] | according to Annex C 6 | | | |
| Minimum thickness of concrete member h_{min} | 140 | 160 | 200 | |
| Thickness of concrete member $h \geq$ | max. $\{h_{min}; 1,5 \cdot h_{ef}\}$ | | | |
| Minimum splitting area | | | | |
| Uncracked concrete | $A_{sp,req}$ [$\cdot 1000$ mm ²] | 67 | 100 | 117,5 |
| Cracked concrete | | 50 | 77 | 87,5 |

Table C5.2: Calculated values for minimum spacing and minimum edge distances for cracked concrete with one edge (c_2 and $c_3 \geq 1,5 c_1$)

| Type of anchor / size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | | |
|--|--|-----|-----|-----|
| | M16 | M20 | M24 | |
| Effective anchorage depth $h_{ef} \geq$ [mm] | 65 | 85 | 100 | 125 |
| Minimum thickness of concrete member $h \geq$ [mm] | 140 | 180 | 160 | 200 |
| Minimum spacing s_{min} [mm] | 65 | | 95 | 100 |
| for $c \geq$ [mm] | 100 | 75 | 130 | 115 |
| Minimum edge distance c_{min} [mm] | 65 | | 85 | 100 |
| for $s \geq$ [mm] | 165 | 85 | 230 | 140 |

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Minimum thickness of member, minimum spacings and edge distances

Annex C 5

Appendix 14 / 20

Determination of $A_{sp,ef}$ for each existing free edge

Splitting failure applied for minimum edge distance and spacing in depending on h_{ef}

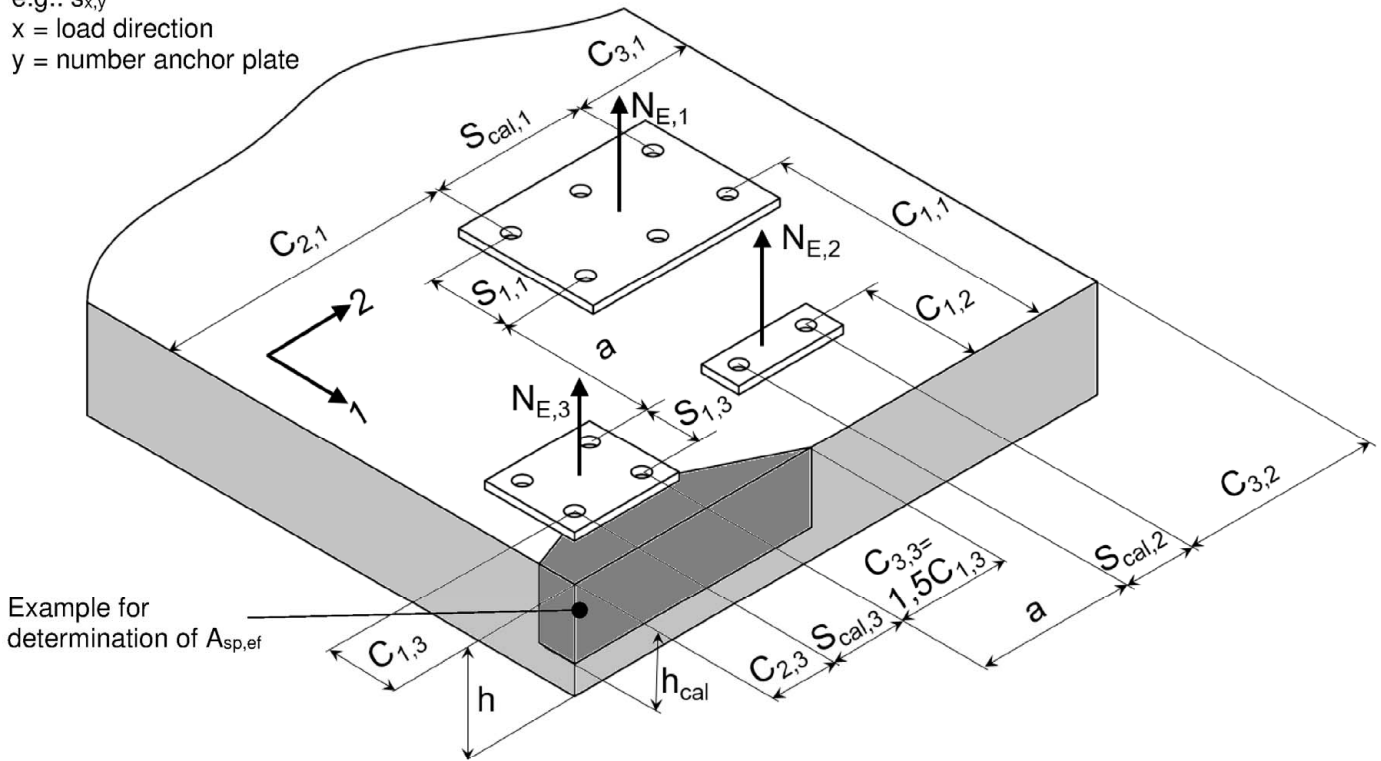
Definition Index:

cal = calculatory

e.g.: $s_{x,y}$

x = load direction

y = number anchor plate



Example for determination of $A_{sp,ef}$

Example for different anchor plates: For considering all free edges the direction 1 and 2 must be swaped.

General formulation for each free edge: $A_{sp,ef} = (C_2 + S_{cal} + C_3) \cdot h_{cal} \geq (n/2) \cdot A_{sp,req}$

with:

Edge distance C_1 : $C_{min} \leq C_1$

Edge distance C_2 : $C_{min} \leq C_2 \leq 1,5 \cdot C_1$

Edge distance C_3 : $C_{min} \leq C_3 \leq 1,5 \cdot C_1$

Calculation spacing, distance between outer anchors s_{cal} : $s_{min} \leq s_{cal} \leq 3,0 \cdot C_1$

Distance between group of anchors a : For $a \geq 3,0 \cdot C_1$ no influence between the anchor groups is taken into account.

Number of anchors n of an anchor plate as well close and parallel to the edge

Effective member thickness h_{cal} : $h_{min} \leq h$; $h_{cal} \leq h$; $h_{cal} \leq (h_{ef} + 1,5 \cdot C_1)$

C_1 , C_2 , C_3 , h and s_{cal} have to be set in way that the requirement is fulfilled

For the calculation of minimum spacing and minimum edge distance of fasteners in combination with different embedment depths and thicknesses of concrete members the following equation shall be fulfilled:

$$A_{sp,req} < A_{sp,ef}$$

$A_{sp,req}$ = required splitting area (according to Annex C 5)

$A_{sp,ef}$ = effective splitting area

(Fig. not to scale)

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Minimum thickness of member, minimum spacings and edge distances

Annex C 6

Appendix 15 / 20

Table C7.1: Characteristic values of tension and shear resistance under seismic action category C1 – not in combination with fatigue loading

| Size | | FAZ II Plus dynamic, FAZ II Plus dynamic R | | | |
|--|---------------------------|--|-----------------------|------|-------|
| | | M16 | M20 | M24 | |
| Effective embedment depth | h_{ef} [mm] | 85 - 160 | 100 - 180 | 125 | |
| With filling of the annular gap | α_{gap} [-] | 1,0 | | | |
| Steel failure $N_{Rk,s,C1} = N_{Rk,s}$; $\gamma_{Ms,C1} = \gamma_{Ms}$ (see Annex C1) | | | | | |
| Pullout failure | | | | | |
| Characteristic resistance in cracked concrete C1 | $N_{Rk,p,C1}$ [kN] | 27,0 | 34,4 | 48,1 | |
| Installation sensitivity factor | γ_{inst} [-] | 1,0 | | | |
| Concrete cone failure and splitting failure $N_{Rk,c,C1} = N^0_{Rk,c}$; $N_{Rk,sp,C1} = N^0_{Rk,sp}$ (see Annex C1) | | | | | |
| Steel failure without lever arm | | | | | |
| | | FAZ II Plus dynamic | | | |
| Characteristic resistance C1 | h_{ef} [mm] | 85 - 160 | 100 - 180 | 125 | |
| | With filling | $V_{Rk,s,C1}$ [kN] | 59,3 | 85,6 | 102,6 |
| | | | FAZ II Plus dynamic R | | |
| | h_{ef} [mm] | 85 - 160 | 100 - 180 | 125 | |
| | With filling | $V_{Rk,s,C1}$ [kN] | 62,6 | 94,3 | 126,5 |
| Partial factor for steel failure | $\gamma_{Ms,C1}^{1)}$ [-] | 1,25 | | | |

¹⁾ In absence of other national regulations

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Characteristic values of tension and shear resistance under seismic action category C1

Annex C 7

Appendix 16 / 20

Table C8.1: Characteristic values of tension and shear resistance under seismic action category C2 – not in combination with fatigue loading

| Size | | FAZ II Plus dynamic, FAZ II Plus dynamic R | | | |
|--|---------------------------------|--|-----------|-------|--|
| | | M16 | M20 | M24 | |
| With filling of the annular gap | α_{gap} [-] | 1,0 | | | |
| Steel failure $N_{Rk,s,C2} = N_{Rk,s}$; $\gamma_{Ms,C2} = \gamma_{Ms}$ (see Annex C1) | | | | | |
| Pullout failure | | | | | |
| Characteristic resistance in cracked concrete C2 | h_{ef} [mm] | 85 - 160 | 100 - 180 | 125 | |
| | $N_{Rk,p,C2}$ [kN] | 21,5 | 30,7 | 39,6 | |
| | h_{ef} [mm] | 65 - <85 | _2) | | |
| | $N_{Rk,p,C2}$ [kN] | 16,4 | | | |
| Installation sensitivity factor | γ_{inst} [-] | 1,0 | | | |
| Concrete cone failure and splitting failure $N_{Rk,c,C2} = N_{Rk,c}^0$; $N_{Rk,sp,C2} = N_{Rk,sp}^0$ (see Annex C1) | | | | | |
| Steel failure without lever arm | | | | | |
| FAZ II Plus dynamic | | | | | |
| Characteristic resistance C2 | h_{ef} [mm] | 85 - 160 | 100 - 180 | 125 | |
| | With filling $V_{Rk,s,C2}$ [kN] | 52,4 | 68,5 | 102,6 | |
| | h_{ef} [mm] | 65 - <85 | _2) | | |
| | With filling $V_{Rk,s,C2}$ [kN] | 52,4 | | | |
| | FAZ II Plus dynamic R | | | | |
| | h_{ef} [mm] | 85 - 160 | 100 - 180 | 125 | |
| | With filling $V_{Rk,s,C2}$ [kN] | 55,2 | 104,9 | 126,5 | |
| | h_{ef} [mm] | 65 - <85 | _2) | | |
| With filling $V_{Rk,s,C2}$ [kN] | 55,2 | | | | |
| Partial factor for steel | $\gamma_{Ms,C2}^{1)}$ [-] | 1,25 | | | |

1) In absence of other national regulations

2) No performance assessed

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Characteristic values of tension and shear resistance under seismic action C2

Annex C 8

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| Table C9.1: Displacements under static and quasi static tension loads | | | |
|--|--|------|------|
| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | |
| | M16 | M20 | M24 |
| Displacement – factor for tensile load¹⁾ | | | |
| δ_{N0} - factor in cracked concrete | 0,08 | 0,07 | 0,05 |
| $\delta_{N\infty}$ - factor [mm/kN] | 0,09 | | 0,07 |
| δ_{N0} - factor in uncracked concrete | 0,06 | 0,05 | 0,04 |
| $\delta_{N\infty}$ - factor | 0,10 | 0,06 | 0,05 |

| Table C9.2: Displacements under static and quasi static shear loads | | | |
|--|--|------|------|
| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | |
| | M16 | M20 | M24 |
| Displacement – factor for shear load²⁾ | | | |
| FAZ II Plus dynamic | | | |
| δ_{V0} - factor | 0,10 | 0,09 | 0,07 |
| $\delta_{V\infty}$ - factor in cracked or uncracked concrete [mm/kN] | 0,14 | 0,15 | 0,11 |
| FAZ II Plus dynamic R | | | |
| δ_{V0} - factor | 0,10 | 0,11 | 0,07 |
| $\delta_{V\infty}$ - factor | 0,15 | 0,17 | 0,11 |

1) Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0} - \text{factor} \cdot N$$

$$\delta_{N\infty} = \delta_{N\infty} - \text{factor} \cdot N$$

N = Action tension loading

2) Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0} - \text{factor} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty} - \text{factor} \cdot V$$

V = Action shear loading

| Table C9.3: Displacements under tension loads for category C2 for all embedment depths | | | |
|---|--|------|------|
| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | |
| | M16 | M20 | M24 |
| DLS $\delta_{N,C2}$ (DLS) [mm] | 4,4 | 5,6 | 4,8 |
| ULS $\delta_{N,C2}$ (ULS) | 12,3 | 14,4 | 15,2 |

1) No performance assessed

| Table C9.4: Displacements under shear loads for category C2 for all embedment depths | | | |
|---|--|-----|-----|
| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | |
| | M16 | M20 | M24 |
| DLS with filling $\delta_{V,C2}$ (DLS) [mm] | 1,2 | 2,0 | 4,2 |
| ULS with filling $\delta_{V,C2}$ (ULS) | 3,1 | 4,4 | 7,4 |

1) No performance assessed

| | |
|--|--------------------------------------|
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| Performances Displacements under tension and shear loads | |

Table C10.1: Essential characteristic values under tension and shear fatigue loads Design method I according to TR 061 – not in combination with seismic- or fire exposure

| Required evidence | | | | |
|---|----------------------------------|--|--|---------------------------------|
| | Number of load cycles (n) | | | |
| | $n \leq 10^4$ | $10^4 < n \leq 5 \cdot 10^6$ | $5 \cdot 10^6 < n \leq 10^8$ | $n > 10^8$ |
| Tension load capacity¹⁾ | | | | |
| $\Delta N_{Rk,s,0,n}$ FAZ II Plus dynamic [kN] | $N_{Rk,s}^{fat} \cdot 0,227$ | $N_{Rk,s}^{fat} \cdot 10^{(-0,299-0,085 \cdot \log(n))}$ | $N_{Rk,s}^{fat} \cdot 10^{(-0,544-0,048 \cdot \log(n))}$ | $N_{Rk,s}^{fat} \cdot 0,11$ |
| $\Delta N_{Rk,s,0,n}$ FAZ II Plus dynamic R | $N_{Rk,s}^{fat} \cdot 0,335$ | $N_{Rk,s}^{fat} \cdot 10^{(0,427-0,226 \cdot \log(n))}$ | $N_{Rk,s}^{fat} \cdot 10^{(-0,405-0,101 \cdot \log(n))}$ | $N_{Rk,s}^{fat} \cdot 0,05$ |
| $N_{Rk,s}^{fat} = N_{Rk,s}$ according to Annex C1 | | | | |
| Characteristic fatigue resistance for concrete cone and concrete splitting and pull-out | | | | |
| $\Delta N_{Rk,c,sp/p,0,n}$ FAZ II Plus dynamic; FAZ II Plus dynamic R [kN] | $N_{Rk,c,sp/p}^{fat} \cdot 0,68$ | $N_{Rk,c,sp/p}^{fat} \cdot 10^{(0,055-0,055 \cdot \log(n))}$ $\geq N_{Rk,c,sp/p}^{fat} \cdot 0,5$ | $N_{Rk,c,sp/p}^{fat} \cdot 0,5$ | $N_{Rk,c,sp/p}^{fat} \cdot 0,5$ |
| $N_{Rk,s}^{fat} = N_{Rk,s}$ according to Annex C1 | | | | |
| Shear load capacity | | | | |
| $\Delta V_{Rk,s,0,n}$ FAZ II Plus dynamic [kN] | $V_{Rk,s}^{fat} \cdot 0,26$ | $V_{Rk,s}^{fat} \cdot 10^{(-0,15-0,108 \cdot \log(n))}$ | $V_{Rk,s}^{fat} \cdot 10^{(-0,48-0,059 \cdot \log(n))}$ | $V_{Rk,s}^{fat} \cdot 0,10$ |
| $V_{Rk,s}^{fat} = 62,8 \text{ kN for M16; } V_{Rk,s}^{fat} = 82,9 \text{ kN for M20; } V_{Rk,s}^{fat} = 128,3 \text{ kN for M24}$ | | | | |
| $\Delta V_{Rk,s,0,n}$ FAZ II Plus dynamic R | $V_{Rk,s}^{fat} \cdot 0,26$ | $V_{Rk,s}^{fat} \cdot 10^{(-0,242-0,084 \cdot \log(n))}$ | $V_{Rk,s}^{fat} \cdot 10^{(-0,536-0,040 \cdot \log(n))}$ | $V_{Rk,s}^{fat} \cdot 0,13$ |
| $V_{Rk,s}^{fat} = 62,8 \text{ kN for M16; } V_{Rk,s}^{fat} = 98,0 \text{ kN for M20; } V_{Rk,s}^{fat} = 141,2 \text{ kN for M24}$ | | | | |
| Characteristic fatigue resistance for concrete edge and pryout failure | | | | |
| $\Delta V_{Rk,c,cp,0,n}$ FAZ II Plus dynamic; FAZ II Plus dynamic R [kN] | $V_{Rk,c,cp}^{fat} \cdot 0,58$ | $V_{Rk,c,cp}^{fat} \cdot 10^{(0,08-0,08 \cdot \log(n))}$ $\geq V_{Rk,c,cp}^{fat} \cdot 0,5$ | $V_{Rk,c,cp}^{fat} \cdot 0,5$ | $V_{Rk,c,cp}^{fat} \cdot 0,5$ |
| $V_{Rk,c,cp}^{fat} = V_{Rk,c,cp}$ according to EN 1992-4 with k_8 according to Annex C2 | | | | |
| Exponents and load-transfer factor | | | | |
| Exponent for combined load | | | | |
| $\alpha_s = \alpha_{sn}$ [-] | 0,7 | | | |
| Load-transfer factor | | | | |
| $\psi_{FN} = \psi_{Fv}$ [-] | 0,5 | | | |
| Exponent for combined load, verification regarding failure modes other than steel failure | | | | |
| α_c [-] | 1,5 | | | |

¹⁾ The annular gap filling can be omitted if there is a pure tension load

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Essential characteristic values under tension and shear fatigue loads
Design method I according to TR 061

Annex C 10

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Table C11.1: Essential characteristic values under tension and shear fatigue loads Design method II according to TR 061 – not in combination with seismic- or fire exposure

| Size | FAZ II Plus dynamic, FAZ II Plus dynamic R | | | |
|--|---|-----------------------|-----------|------|
| | M 16 | M20 | M24 | |
| Tension load | | | | |
| Effective embedment depth | h_{ef} [mm] | 65 - 160 | 100 - 180 | 125 |
| Steel failure | | | | |
| Characteristic steel fatigue resistance | $\frac{\text{FAZ II Plus dynamic}}{\text{FAZ II Plus dynamic R}} \Delta N_{Rk,s,0,\infty}$ [kN] | 8,7 | 11,9 | 19,8 |
| | | 4,2 | 6,4 | 9,4 |
| Concrete failure | | | | |
| Characteristic concrete fatigue resistance | $\frac{\Delta N_{Rk,c,0,\infty}}{\Delta N_{Rk,p,0,\infty}}$ [kN] | $0,5 \cdot N_{Rk,c}$ | | |
| | | $0,5 \cdot N_{Rk,p}$ | | |
| | | $0,5 \cdot N_{Rk,sp}$ | | |
| Shear load | | | | |
| Shear load capacity, steel failure without lever arm | | | | |
| Characteristic steel fatigue resistance | $\frac{\text{FAZ II Plus dynamic}}{\text{FAZ II Plus dynamic R}} \Delta V_{Rk,s,0,\infty}$ [kN] | 6,3 | 8,3 | 12,8 |
| | | 8,2 | 12,7 | 18,4 |
| Concrete pryout failure | | | | |
| Characteristic concrete fatigue resistance | $\Delta V_{Rk,cp,0,\infty}$ [kN] | $0,5 \cdot V_{Rk,cp}$ | | |
| Concrete edge failure | | | | |
| Characteristic concrete fatigue resistance | $\Delta V_{Rk,c,0,\infty}$ [kN] | $0,5 \cdot V_{Rk,c}$ | | |
| Value of h_{ef} (=l _f) under shear load | h_{ef} [mm] | 65 - 160 | 100 - 180 | 125 |
| Effective outside diameter of the anchor | d_{nom} | 16 | 20 | 24 |
| Exponents and load-transfer factor | | | | |
| Exponent for combined load | | | | |
| $\alpha_s = \alpha_{sn}$ [-] | 0,7 | | | |
| Load-transfer factor | | | | |
| $\psi_{FN} = \psi_{Fv}$ [-] | 0,5 | | | |
| Exponent for combined load, verification regarding failure modes other than steel failure | | | | |
| α_c [-] | 1,5 | | | |

fischer Bolt Anchor FAZ II Plus dynamic

Performances

Essential characteristic values under tension and shear fatigue loads
Design method II according to TR 061

Annex C 11

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