



YDEEVNEDEKLARATION

DoP 0370

til fischer betonskrue ULTRACUT FBS II R (Metalanker til brug i beton)

DA

- | | |
|--|---|
| 1. <u>Varetypens unikke identifikationskode:</u> | DoP 0370 |
| 2. <u>Anvendelsesformål:</u> | Eftermonteret befæstelse i revnet eller ikke-revnet beton, se appendiks, specifikt Bilage B1 - B5. |
| 3. <u>Fabrikant:</u> | fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Tyskland |
| 4. <u>Bemyndiget repræsentant:</u> | – |
| 5. <u>System(er) til vurdering og kontrol af konstansen af ydeevnen:</u> | 1 |
| 6. <u>Europæisk vurderingsdokument:</u> | EAD 330232-01-0601 |
| Europæisk Teknisk Vurdering | ETA-17/0740; 2025-01-08 |
| Teknisk vurderingsorgan: | DIBt- Deutsches Institut für Bautechnik |
| Notificeret organ(er) | 2873 TU Darmstadt |

7. Deklareret ydeevne(r):

Mekanisk modstand og stabilitet (BWR 1)

Karakteristisk modstand for træklast (statisk og quasi-statisk belastning) Metode A:

Modstand overfor stålsvig: Bilag C1
Modstand overfor svigt ved udtrækning: Bilag C1
Modstand overfor svigt af beton-kegle: Bilag C1
Robusthed: Bilag C1
Min. kant og indbyrdes afstand: Bilag C4
Kantafstand til forhindring af flækning under belastning: Bilag C1

Karakteristisk modstand for tværlast (statisk og quasi-statisk belastning):

Modstand overfor stålsvig (tværlast): Bilag C1
Modstand overfor svigt ved udtrækning: Bilag C1

Karakteristisk modstand for forenklet design:

Metode B: NPD
Metode C: NPD

Forskydninger:

Forskydninger under statisk og quasi-statisk belastning: Bilag C4

Karakteristisk modstand og Forskydninger for seismiske ydelseskategorier C1 og C2:

Modstand overfor spændingslast, forskydninger, kategori C1: Bilag C2
Modstand overfor spændingslast, forskydninger, kategori C2: Bilag C2
Modstand overfor tværlast, forskydninger, kategori C1: Bilag C2
Modstand overfor tværlast, forskydninger, kategori C2: Bilag C2
Faktor ringhul: Bilag C2

Brandbeskyttelse (BWR 2)

Brandegenskaber: Klasse (A1)

Brandbeskyttelse:

Brandbeskyttelse overfor stålsvig (spændingslast): Bilag C3
Brandbeskyttelse overfor svigt ved udtrækning (spændingslast): Bilag C3
Brandbeskyttelse overfor stålsvig (tværlast): Bilag C3

Holdbarhed:

Holdbarhed: Bilag B1



8. Relevant teknisk dokumentation og/eller specifik teknisk dokumentation: -

Ydeevnen for den vare, der er anført ovenfor, er i overensstemmelse med den deklarerede ydeevne. Denne ydeevnedeklaration er udarbejdet i overensstemmelse med forordning (EU) nr. 305/2011 på eneansvar af den fabrikant, der er anført ovenfor.

Underskrevet for fabrikanten og på dennes vegne af:

Dr. Ronald Mihala, Chef for udvikling og produktionsledelse
Tumlingen, 2025-02-03

Dieter Pfaff, Leder af International Produktionsforbund og Kvalitetsstyring

Denne DoP er tilgængelig i forskellige sprogversioner. I tilfælde af fortolkningsmæssig uoverensstemmelse, henvises der til den engelske version, som altid er gældende.

Appendikset indeholder frivillige og udvidede informationer på engelsk. Disse overgår de lokale (sprogneutrale) retslige krav.

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Oversættelsesvejledning Væsentlige kendetegn og præstationsparametre til anneks

Mechanical resistance and stability (BWR 1)		
Mekanisk modstand og stabilitet (BWR 1)		
Characteristic resistance under static and quasi-static loading, Method A		
Karakteristisk modstand for træklast (statisk og quasi-statisk belastning) Metode A:		
1	Resistance to steel failure: Modstand overfor stålsvig:	$N_{Rk,s}$ [kN], E_s [N/mm ²]
2	Resistance to pull- out failure: Modstand overfor svigt ved udtrækning:	$N_{Rk,p}$ [kN], ψ_c
3	Resistance to concrete cone failure: Modstand overfor svigt af beton-kegle:	$k_{cr,N}$, $k_{ucr,N}$ [-], h_{ef} , $c_{cr,N}$ [mm]
4	Robustness: Robusthed:	γ_{inst} [-]
5	Minimum edge distance and spacing: Min. kant og indbyrdes afstand:	c_{min} , s_{min} , h_{min} [mm]
6	Edge distance to prevent splitting under load: Kantafstand til forhindring af flækning under belastning:	$N^0_{Rk,sp}$ [kN], $c_{cr,sp}$ [mm]
Characteristic resistance to shear load (static and quasi-static loading), Method A		
Karakteristisk modstand for tværlast (statisk og quasi-statisk belastning):		
7	Resistance to steel failure under shear load: Modstand overfor stålsvigt (tværlast):	$V^0_{Rk,s}$ [kN], $M^0_{Rk,s}$ [Nm], k_7 [-]
8	Resistance to pry-out failure: Modstand overfor svigt ved udtrækning:	k_8 [-]
Characteristic Resistance for simplified design		
Karakteristisk modstand for forenklet design:		
9	Method B: Metode B:	F^0_{Rk} [kN], c_{cr} , s_{cr} [mm]
10	Method C: Metode C:	F_{Rk} [kN]
Displacements		
Forskydninger:		
11	Displacements under static and quasi-static loading: Forskydninger under statisk og quasi-statisk belastning:	δ_{N0} , $\delta_{N\infty}$, δ_{V0} , $\delta_{V\infty}$ [mm]
12	Stiffness characteristics for tension loading for non-linear spring models:	$k_{1,ucr}$, $k_{2,ucr}$, $k_{3,ucr}$, $k_{4,ucr}$, $k_{1,cr}$, $k_{2,cr}$, $k_{3,cr}$, $k_{4,cr}$ [kN/mm]
Characteristic resistance and displacements for seismic performance categories C1 and C2		
Karakteristisk modstand og Forskydninger for seismiske ydelseskategorier C1 og C2:		
13	Resistance to tension load, displacements, category C1: Modstand overfor spændingslast, forskydninger, kategori C1:	$N_{Rk,s,C1}$ [kN], $N_{Rk,p,C1}$ [kN]
	Resistance to tension load, displacements, category C2: Modstand overfor spændingslast, forskydninger, kategori C2:	$N_{Rk,s,C2}$ [kN], $N_{Rk,p,C2}$ [kN], $\delta_{N,C2}$ [mm]
14	Resistance to shear load, displacements, category C1: Modstand overfor tværlast, forskydninger, kategori C1:	$V_{Rk,s,C1}$ [kN]
	Resistance to shear load, displacements, category C2: Modstand overfor tværlast, forskydninger, kategori C2:	$V_{Rk,s,C2}$ [kN], $\delta_{V,C2}$ [mm]
15	Factor for annular gap Faktor ringhul:	α_{gap} [-]
Safety in case of fire (BWR 2)		
Brandbeskyttelse (BWR 2)		
16	Reaction to fire: Brandegenskaber:	Class
Resistance to fire:		
Brandbeskyttelse:		
17	Fire resistance to steel failure (tension load): Brandbeskyttelse overfor stålsvigt (spændingslast):	$N_{Rk,s,fi}$ [kN]
18	Fire resistance to pull-out failure (tension load): Brandbeskyttelse overfor svigt ved udtrækning (spændingslast):	$N_{Rk,p,fi}$ [kN]
19	Fire resistance to steel failure (shear load): Brandbeskyttelse overfor stålsvigt (tværlast):	$V_{Rk,s,fi}$ [kN], $M^0_{Rk,s,fi}$ [Nm]
Aspects of durability		
Holdbarhed:		
20	Durability: Holdbarhed:	Class

II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of product and intended use

Technical description of the product

fischer concrete screw UltraCut FBS II R is a concrete screw made of stainless steel. The anchor is installed in a drilled hole and anchored by mechanical interlock.

An illustration of the product is given in Annex A.

The characteristic material values, dimensions and tolerances of the anchors not indicated in Annexes shall correspond to the respective values laid down in the technical documentation of this European Technical Assessment.

The anchors are intended to be used with embedment depth given in Annex B, Table B2.1. The intended use specifications of the product are detailed in the Annex B1.

2 Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the anchor of 50 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Characteristics of product

Mechanical resistance and stability (BWR 1):

The essential characteristics are detailed in the Annex C1, C2 and C4.

Safety in case of fire (BWR 2):

The essential characteristics are detailed in the Annex C3.

Durability:

See annex B1.

Other Basic Requirements are not relevant.

3.2 Methods of assessment

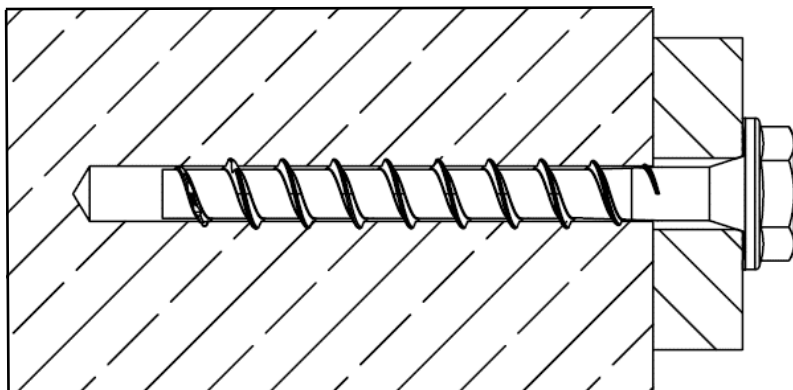
The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability and safety in use in the sense of the Basic Works Requirement 1 has been made in accordance with EAD 330232-01-0601; Mechanical fasteners for use in concrete.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base.

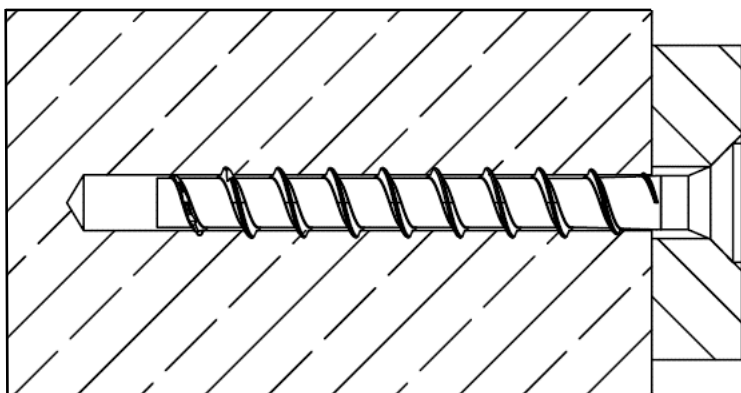
4.1 AVCP system

According to the decision 1996/582/EC of the European Commission, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No. 305/2011) is 1.

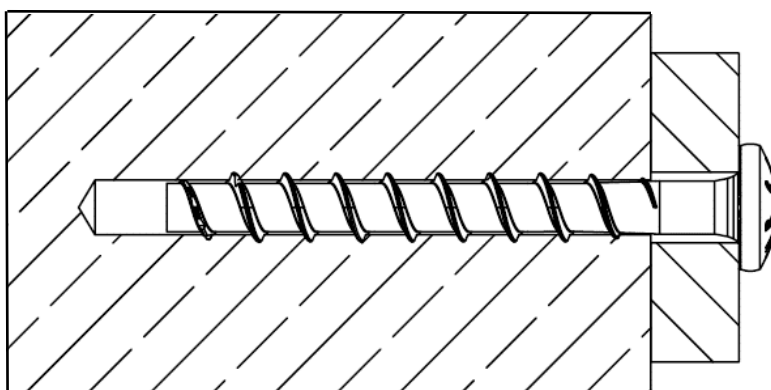
Product in the installed condition



FBS II US R/
FBS II US TX R



FBS II SK R



FBS II P R

(Figure not to scale)

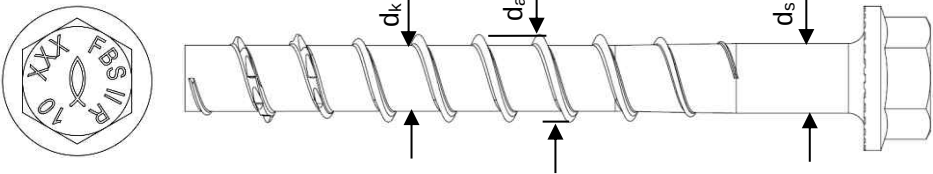
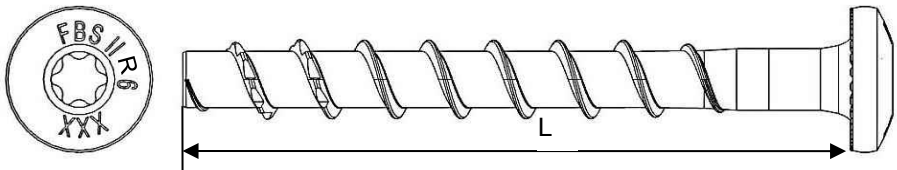
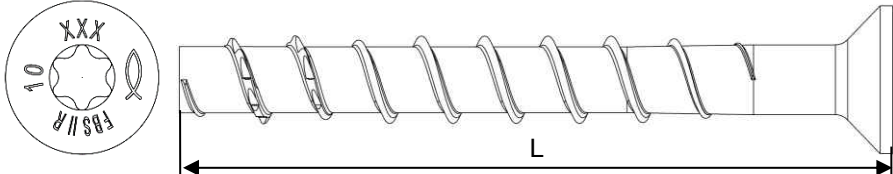
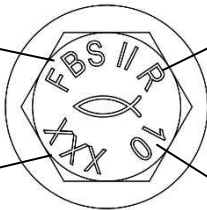
fischer concrete screw UltraCut FBS II R

Product description

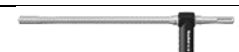
Product in the installed condition

Annex A 1

Appendix 4 / 14

Table A2.1: Geometry and material						
Type of screw / size			FBS II US R / FBS II SK R / FBS II P R			
			6	8	10	12
Thread outer diameter	d _a	[mm]	7,8	10,3	12,5	14,6
Core diameter	d _k		5,6	7,5	9,4	11,1
Shaft diameter	d _s		6,0	8,0	9,9	11,7
Material			Tip: hardened steel; Shaft and head: stainless steel EN 10088-1:2023			
Coating			Tip: red colour			
Hexagon head with formed washer (US/US TX)						
Pan head (P)						
Countersunk Head (SK)						
Head Marking (example) FBS II: Product short name R: Material type XXX: Screw length L e.g. 10: Screw size 						
(Figure not to scale)						
fischer concrete screw UltraCut FBS II R					Annex A 2 Appendix 5 / 14	
Product description Geometry and material						

Specification of intended use:

Size	FBS II R									
	6		8		10			12		
Nominal embedment depth [mm]	60		50	65	55	65	85	60	75	100
Hammer drilling 	✓									
Hollow drilling 	- 1)		✓							
Diamond drilling 										
Static and quasi-static loads	✓									
Cracked and uncracked concrete										
Fire exposure										
Seismic performance category C1	✓	- 1)	✓	- 1)	✓	- 1)	✓	- 1)	✓	
Seismic performance category C2	- 1)									

¹⁾ No performance assessed

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres (cracked or uncracked) according to EN 206:2013+A2:2021
- Strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021

Use conditions (Environmental conditions):

- Structures subjected to dry internal conditions (FBS II R)
- For all other conditions according to EN 1993-1-4:2006 + A1:2015, corresponding to corrosion resistance class
- CRC III: for FBS II R

Design:

- The structural design according to EN 1992-4:2018 are conducted under responsibility of a designer experienced in the field of anchorages and concrete works.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the screw relative to reinforcement or to supports, etc.).
- Design of fastenings according to EN 1992-4:2018 and EOTA Technical Report TR 055:2018

fischer concrete screw UltraCut FBS II R

Intended use

Specification of intended use

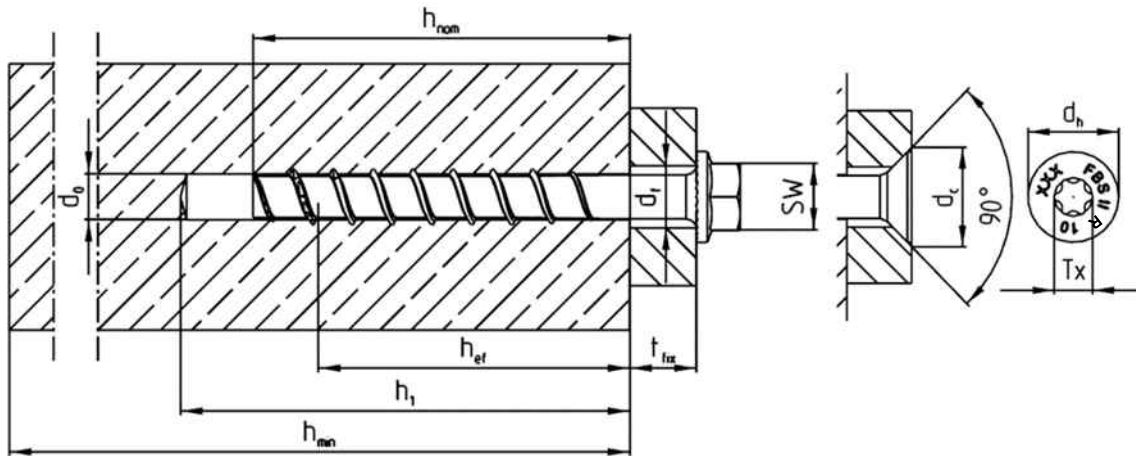
Annex B 1

Appendix 6 / 14

Table B2.1: Installation parameters

FBS II R			6	8		10			12		
Nominal embedment depth	h_{nom}	[mm]	60	50	65	55	65	85	60	75	100
Nominal drill hole diameter	d_0		6	8		10			12		
Cutting diameter of drill bits	$d_{cut} \leq$		6,40	8,45		10,45			12,50		
Cutting diameter for diamond drillers			- 1)	8,10		10,30			12,30		
Clearance hole diameter			d_f	8,0	10,6 – 12,0		12,8 – 14,0			14,8 – 16,0	
Wrench size (US)	SW		10 / 13	13		15			17		
TX-size (SK / P / US TX))	TX	[-]	30	40		50			-		
Countersunk head diameter	d_h	[mm]	13,3	18		21					
Countersunk diameter in fixture	d_c		15,2	20		23					
Drill hole depth	$h_1 \geq$		70	60	75	65	75	95	70	85	110
Drill hole depth (with adjustable setting)			- 1)	70	85	75	85	105	80	95	120
Thickness of fixture			$t_{fix} \leq$	L - h_{nom}							
Length of screw	$L_{min} =$		65	50	65	55	65	85	60	75	100
	$L_{max} =$		400	400	415	405	415	435	410	425	450
Torque impact screw driver	$T_{imp,max}$	[Nm]	240	450					650		
Torque impact screw driver (with adjustable setting process)	$T_{imp,max}$		- 1)	300					450		

1) No performance assessed



(Figure not to scale)

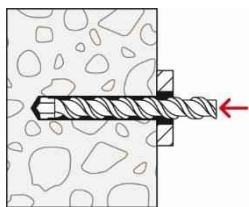
fischer concrete screw UltraCut FBS II R

Intended use
Installation parameters

Annex B 2

Appendix 7 / 14

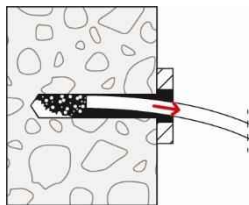
Installation instruction part 1 FBS II 8/10/12 R



Step 1: Drilling of the hole:

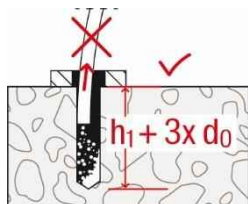
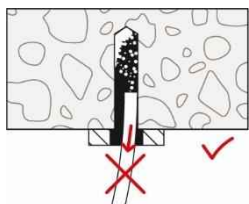
Drill the hole using hammer drill, hollow drill or diamond core drill

Drill hole diameter d_0 and drill hole depth h_1 according to table B2.1



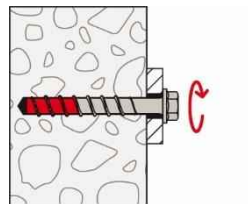
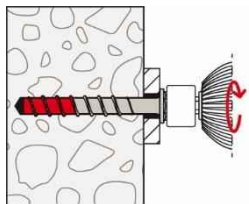
Step 2: Cleaning of the drill hole - horizontal:

Clean the drill hole. This step can be omitted in the preparation of the hole by using a hollow drill bit or diamond core drill. (recommendation: use the fischer FHD hollow drill bit)



Step 2: Cleaning of the drill hole - vertical:

Cleaning of the drill hole can be omitted, if drilling vertically upwards or if drilling vertically downwards and the hole depth has been increased. It is recommended to increase the drill hole depth by an additional $3 \times \text{drilling } \varnothing$ when drilling vertically downwards.

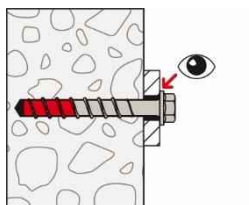


Step 3: Installation:

Turn in until the head is in contact with the fixture.

Installation with any torque impact screw driver up to the maximum mentioned torque moment ($T_{\text{imp,max}}$ according to table B2.1).

Alternatively, all other tools without an indicated torque moment are allowed (e.g. ratchet spanner). The indicated torque moments $T_{\text{imp,max}}$ for impact screw driver are not decisive for manual installation.



Step 4: Checking of the correct installation:

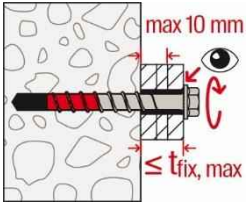
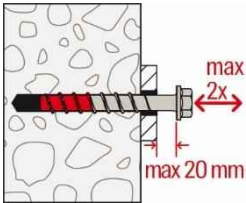
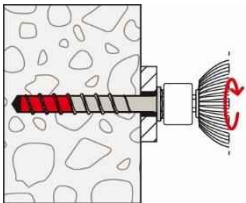
After installation a further turning of the screw must not be possible. The head of the screw must be in contact with the fixture and is not damaged

fischer concrete screw UltraCut FBS II R

Intended use
Installation Instructions

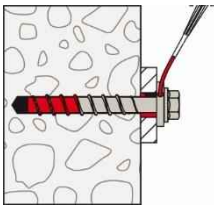
Annex B 3

Appendix 8 / 14



Adjustment

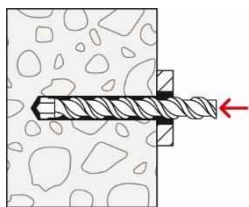
Optional:
It is permissible to adjust the screw twice.
Therefore, the screw may be untightened to a maximum of $L_{adj} = 20 \text{ mm}$ off the surface of the initial fixture. The total permissible thickness of shims added during the adjustment process is $t_{adj} = 10 \text{ mm}$.
The required nominal anchoring depth h_{nom} must be kept after the adjustment process. (see also annex B 3)



Filling of the annular gap

For seismic performance category C2 applications:
The gap between screw shaft and fixture must be filled with mortar; mortar compressive strength $\geq 50 \text{ N/mm}^2$ (e. g. FIS V Plus, FIS HB, FIS SB or FIS EM Plus). As an aid for filling the gap, the filling disc FFD is recommended.

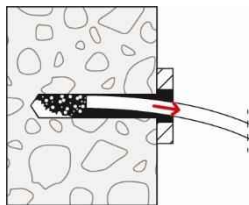
Installation instruction FBS II 6 R



Step 1: Drilling of the hole:

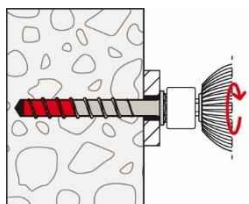
Drill the hole using hammer drill

Drill hole diameter d_0 and
drill hole depth h_1 according to table B2.1



Step 2: Cleaning of the drill hole:

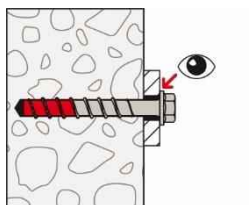
Clean the drill hole.



Step 3: Installation:

Turn in until the head is in contact with the fixture.

Installation with any torque impact screw driver up to the
maximum mentioned torque moment ($T_{imp,max}$ according to
table B2.1).



Step 4: Checking of the correct installation:

After installation a further turning of the screw must not be
possible. The head of the screw must be in contact with the
fixture and is not damaged

fischer concrete screw UltraCut FBS II R

Intended use
Installation Instructions

Annex B 5

Appendix 10 / 14

Table C1.1: Characteristic values for static and quasi-static action

FBS II R				6	8		10			12		
Nominal embedment depth		h_{nom}	[mm]	60	50	65	55	65	85	60	75	100
Steel failure for tension load and shear load												
Characteristic resistance		$N_{Rk,s}$	[kN]	19,3	27,8		43,8			67,7		
Partial factor		$\gamma_{Ms,N}$	-	1,5								
Characteristic resistance		$V_{Rk,s}^0$	[kN]	12,6	18,0	27,8	13,2	19,3	36,6	20,4	40,1	45,8
Partial factor		$\gamma_{Ms,V}$	[-]	1,25								
Factor for ductility		k_7		0,75								
Characteristic bending resistance		$M_{Rk,s}^0$	[Nm]	16,1	31,3		68,5			112,8		
Pullout failure												
Characteristic resistance in concrete C20/25	uncracked	$N_{Rk,p}$	[kN]	10,0	7,0	14,0	8,5	14,0	$\geq N_{Rk,c}^0$	10,0	12,0	$\geq N_{Rk,c}^0$
	cracked	$N_{Rk,p}$	[kN]	4,0	4,0	9,0	4,5	6,0	16,0	4,5	11,0	$\geq N_{Rk,c}^0$
Increasing factors concrete	C25/30	ψ_c	[-]	1,07	1,12							
	C30/37			1,22								
	C35/45			1,32								
	C40/50			1,41								
	C45/55			1,50								
	C50/60			1,58								
Installation factor		γ_{inst}	[-]	1,4	1,0							
Concrete cone failure and splitting failure; concrete pryout failure												
Effective embedment depth		h_{ef}	[mm]	37	40	52	43	51	68	47	60	81
Factor for uncracked concrete		$k_{ucr,N}$	[-]	11,0								
Factor for cracked concrete		$k_{cr,N}$		7,7								
Characteristic edge distance		$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$								
Characteristic spacing		$s_{cr,N}$		$3 \cdot h_{ef}$								
Characteristic resistance for splitting		$N_{Rk,sp}^0$	[kN]	$\min\{N_{Rk,c}^0, N_{Rk,p}\}$	12,0	18,4	13,0	17,9	$\geq N_{Rk,c}^0$	15,8	22,9	$\geq N_{Rk,c}^0$
Characteristic edge distance for splitting		$c_{cr,sp}$	[mm]	$1,78 \cdot h_{ef}$	$1,5 \cdot h_{ef}$							
Characteristic spacing for splitting		$s_{cr,sp}$		$3 \cdot h_{ef}$								
Factor for pryout failure		k_8	[-]	2,6	1,0			2,0	1,0	2,0		
Installation factor		γ_{inst}		1,4 ²⁾	1,0							
Concrete edge failure												
Effective length in concrete		l_f	[mm]	46	50	65	55	65	85	60	75	100
Nominal diameter of screw		d_{nom}		6	8		10			12		
Adjustment												
Maximum thickness of shims		t_{adj}	[mm]	- ³⁾	10							
Maximum number of adjustments		n_a	[-]	- ³⁾	2							

1) $N^0_{Rk,c}$ according to EN 1992-4:2018

²⁾ Only for concrete cone failure and splitting failure; concrete pryout failure according to EN 1992-4:2018, Table 4.1

3) No performance assessed

fischer concrete screw UltraCut FBS II R	Annex C 1 Appendix 11 / 14
Performances Characteristic values for static and quasi-static action	

Table C2.1: Characteristic values for Seismic Performance Category C1							
FBS II R			6	8	10	12	
Nominal embedment depth		h_{nom}	[mm]	60	65	85	100
Steel failure for tension load and shear load C1							
Characteristic resistance		$N_{Rk,s,C1}$	[kN]	19,3	27,8	43,8	67,7
		$V_{Rk,s,C1}$		7,5	18,1	29,3	36,6
Without filling of the annular gap		α_{gap}	[-]	0,5			
With filling of the annular gap ¹⁾				1,0			
Pullout failure							
Characteristic resistance in cracked concrete		$N_{Rk,p,C1}$	[kN]	3,5	9,0	16,0	$\geq N^0_{Rk,c}$ ²⁾
Concrete cone failure							
Effective embedment depth		h_{ef}	[mm]	37	52	68	81
Concrete cone failure	Edge distance	$c_{cr,N}$		$1,5 \cdot h_{ef}$			
	Spacing	$s_{cr,N}$		$3 \cdot h_{ef}$			
Installation factor		γ_{inst}	[-]	1,4	1,0		
Concrete pryout failure							
Factor for pryout failure		k_8	[-]	2,6	1,0	2,0	
Concrete edge failure							
Effective length in concrete		l_f	[mm]	46	65	85	100
Nominal diameter of screw		d_{nom}		6	8	10	12
¹⁾ Filling of the annular gap according to annex B 4							
²⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018							

Table C2.2: Characteristic values for Seismic Performance Category C2							
FBS II R			6	8	10	12	
Nominal embedment depth		h_{nom}	[mm]	- ²⁾	65	85	100
Steel failure for tension load and shear load C2							
Characteristic resistance		$N_{Rk,s,C2}$	[kN]	- ²⁾	27,8	43,8	67,7
		$V_{Rk,s,C2}$			9,7	8,8	19,7
With filling of the annular gap ¹⁾		α_{gap}	[-]	1,0			
Pullout failure							
Characteristic resistance in cracked concrete		$N_{Rk,p,C2}$	[kN]	- ²⁾	2,8	5,0	7,3
Concrete cone failure							
Effective embedment depth		h_{ef}	[mm]	- ²⁾	52	68	81
Concrete cone failure	Edge distance	$c_{cr,N}$		- ²⁾	$1,5 \cdot h_{ef}$		
	Spacing	$s_{cr,N}$			$3 \cdot h_{ef}$		
Installation factor		γ_{inst}	[-]	1,0			
Concrete pryout failure							
Factor for pryout failure		k_8	[-]	- ²⁾	1,0	2,0	
Concrete edge failure							
Effective length in concrete		$l_f = h_{nom}$	[mm]	- ²⁾	65	85	100
Nominal diameter of screw		d_{nom}			8	10	12
¹⁾ Filling of the annular gap according to annex B 4. Application without filling of the annular gap not allowed.							
²⁾ No performance assessed							

fischer concrete screw UltraCut FBS II R		Annex C 2
Performances		
Characteristic values for Seismic Performance Category C1 and C2		Appendix 12 / 14

Table C3.1: Characteristic values for resistance to fire

FBS II R				6	8		10			12			
Nominal embedment depth		h_{nom}	[mm]	60	50	65	55	65	85	60	75	100	
Steel failure for tension load and shear load ($F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}$)													
Characteristic resistance for the head shapes	US US TX ≥SW13	$F_{Rk,s,fi}$	R30	[kN]	2,1	2,3	6,4	3,5		11,0		4,6	15,2
			R60		1,7	1,8	4,7	2,7		8,1		3,7	11,2
			R90		1,2	1,3	2,9	2,0		5,2		2,7	7,3
			R120		1,0	1,0	2,0	1,6		3,8		2,2	5,3
	SK/P ¹⁾ US SW10 ¹⁾	$F_{Rk,s,fi}$	R30	[kN]	1,8	2,1		3,0			No performance assessed		
			R60		1,4	1,7		2,3					
			R90		1,1	1,2		1,6					
			R120		0,9	1,0		1,2					
	US US TX ≥SW13	$M^0_{Rk,s,fi}$	R30	[Nm]	1,7	2,6	7,2	7,6		15,4		16,8	25,3
			R60		1,4	2,0	5,2	6,0		11,4		13,3	18,7
			R90		1,0	1,5	3,3	4,4		7,3		9,8	12,1
			R120		0,8	1,2	2,3	3,6		5,3		8,0	8,8
	SK/P ¹⁾ US SW10 ¹⁾	$M^0_{Rk,s,fi}$	R30	[Nm]	1,5	2,4		4,2			No performance assessed		
			R60		1,2	1,9		3,2					
			R90		0,9	1,4		2,2					
			R120		0,7	1,1		1,7					

Pullout failure												
Characteristic resistance	$N_{Rk,p,fi}$	R30	[kN]	1,0	1,7	2,4	2,1	3,5	4,3	2,5	3,0	6,3
		R60										
		R90										
		R120										
Concrete cone failure												
Characteristic resistance	$N_{Rk,c,fi}$	R30	[kN]	1,4	1,6	3,4	2,1	3,2	6,6	2,6	4,8	10,2
		R60										
		R90										
		R120										
Edge distance												
R30 to R120		$C_{cr,fi}$	[mm]	$2 \cdot h_{ef}$								
In case of fire attack from more than one side, the minimum edge distance shall be ≥ 300 mm												
Spacing												
R30 to R120		$S_{cr,fi}$	[mm]	$2 \cdot C_{cr,fi}$								
Concrete pryout failure												
R30 to R120		k_8	[-]	2,6	1,0			2,0	1,0	2,0		
The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given value. ¹⁾ Only FBS II 6 R												

fischer concrete screw UltraCut FBS II R								Annex C 3				
Performances Characteristic values for resistance to fire												
Appendix 13 / 14												

Table C4.1: Displacements due to tension loads (static and quasi-static)

FBS II R			6	8		10			12		
Nominal embedment depth	h_{nom}	[mm]	60	50	65	55	65	85	60	75	100
Tension load in uncracked concrete	N	[kN]	5,0	3,5	7,1	4,2	7,0	11,9	5,0	6,0	17,1
Displacement in uncracked concrete	δ_{N0}	[mm]	0,1	0,5	0,7	0,4	0,6	0,8	1,0	0,9	1,25
	$\delta_{N\infty}$		0,4	0,7	0,7	0,8	0,8	0,8	1,25	1,25	1,25
Tension load in cracked concrete	N	[kN]	2,8	3,5	4,5	4,2	7,0	8,1	5,0	6,0	12,0
Displacement in cracked concrete	δ_{N0}	[mm]	0,1	0,6	0,4	0,4	0,6	0,7	0,9	0,9	1,4
	$\delta_{N\infty}$		0,5	1,5	1,1	1,0	1,8	1,8	1,4	1,7	1,9

Table C4.2: Displacements due to shear loads (static and quasi-static)

FBS II R			6	8		10			12		
Nominal embedment depth	h_{nom}	[mm]	60	50	65	55	65	85	60	75	100
Shear load in cracked and uncracked concrete	V	[kN]	7,8	11,0	15,9	10,4	11,9	20,9	12,7	24,9	26,2
Displacement (the gap between fastener and fixture is subtracted)	δ_{V0}	[mm]	2,2	4,1	2,7	1,2	1,2	3,5	1,1	2,5	2,9
	$\delta_{V\infty}$		3,4	6,2	4,1	1,8	1,8	5,3	1,7	3,8	4,4

Table C4.3: Displacements due to tension loads (Seismic Performance Category C2)

FBS II R			6	8	10	12
Nominal embedment depth	h_{nom}	[mm]	- ¹⁾	65	85	100
Displacement DLS	$\delta_{N,C2}$ (DLS)			0,9	0,9	1,1
Displacement ULS	$\delta_{N,C2}$ (ULS)			2,5	2,7	3,2

Table C4.4: Displacements due to shear loads (Seismic Performance Category C2)

FBS II R			6	8	10	12
Nominal embedment depth	h_{nom}	[mm]	- ¹⁾	65	85	100
Displacement DLS	$\delta_{V,C2}$ (DLS)			1,6	1,7	2,6
Displacement ULS	$\delta_{V,C2}$ (ULS)			5,0	3,8	6,6

¹⁾ No performance assessed

Table C4.5: Minimum thickness of concrete members, minimum spacing and edge distance

FBS II R			6	8		10			12		
Nominal embedment depth	h_{nom}	[mm]	60	50	65	55	65	85	60	75	100
Minimum thickness of concrete member	h_{min}		100	100	120	100	120	140	110	130	150
Minimum spacing	s_{min}		35			40			50		
Minimum edge distance	c_{min}		35			40			50		

fischer concrete screw UltraCut FBS II R

Performances

Displacements due to tension and shear loads;
Minimum thickness of concrete members, minimum spacing and edge distance

Annex C 4

Appendix 14 / 14