

## ДЕКЛАРАЦИЯ ЗА ЕКСПЛОАТАЦИОННИ ПОКАЗАТЕЛИ

### DoP 0391

за инжекционна система fischer FIS V Plus (Свързващ анкер за употреба в бетон)

BG

1. Уникален идентификационен код на типа продукт: **DoP 0391**
2. Предвидена употреба/употреби: **Предварително монтирано укрепване в напукан или ненапукан бетон, виж Приложението, по-специално Приложения B1 - B14.**
3. Производител: **fischerwerke GmbH & Co. KG, Otto-Hahn-Straße 15, 79211 Denzlingen, Германия**
4. Упълномощен представител: **—**
5. Система/системи за оценяване и проверка на постоянството на експлоатационните показатели: **1**
6. Европейски документ за оценяване: **EAD 330499-02-0601**  
Европейска техническа оценка: **ETA-20/0603; 2026-01-29**  
Орган за техническа оценка: **DIBt- Deutsches Institut für Bautechnik**  
Нотифициран орган/органи: **2873 TU Darmstadt**
7. Декларираните експлоатационни показатели:  
**Механична устойчивост и здравина (BWR 1)**  
**Характерна носимоспособност на опън (за статично и квази статично действие):**
  - 1) Устойчивост на разрушаване на стомана: виж Приложението, по-специално Приложения C1-C4
  - 2) Устойчивост на комбинирано въздействие издърпване и разрушаване на бетонния конус: виж Приложението, по-специално Приложения C5-C11
  - 3) Товароустойчивост при при отказ от излизане на бетонния конус: виж Приложението, по-специално Приложение C5
  - 4) Разстояние до ръба, за да се предотврати сцепването при натоварване: виж Приложението, по-специално Приложение C5
  - 5) Здравина: виж Приложението, по-специално Приложения C5 - C11
  - 6) Максимален инсталационен въртящ момент: виж Приложението, по-специално Приложения B3, B4, B5, B7
  - 7) Минимални отстояния от ръба и междусови отстояния: виж Приложението, по-специално Приложения B3 - B9**Характерна носимоспособност на срез (за статично и квази статично действие):**
  - 8) Товароустойчивост при натоварване на срез, отказ на стоманата: виж Приложението, по-специално Приложения C1-C4
  - 9) Устойчивост на отказ при отклонение: виж Приложението, по-специално Приложение C5
  - 10) Устойчивост на разрушаване на бетонния ръб: виж Приложението, по-специално Приложение C5**Размествания при краткосрочно и дългосрочно натоварване:**
  - 11) Размествания при краткосрочно и дългосрочно натоварване: виж Приложението, по-специално Приложения C12, C13
  - 12) Устойчивост на бетон, подсилен със стоманени влакна: NPD**Характерно съпротивление и Измествания за сеизмични класове C1 и C2:**
  - 13) Товароустойчивост при натоварване на опън, Измествания, категория C1: виж Приложението, по-специално Приложения
  - 14) Товароустойчивост при натоварване на опън, Измествания, категория C2: виж Приложението, по-специално Приложения
  - 15) Товароустойчивост при натоварване на срез, Измествания, категория C1: виж Приложението, по-специално Приложения
  - 16) Товароустойчивост при натоварване на срез, Измествания, категория C2: виж Приложението, по-специално Приложения**Пожарна безопасност (BWR 2)**
  - 17) Реакция на огън: Клас (A1)**Пожароустойчивост:**
  - 18) Пожароустойчивост при съпротивление на опън, отказ на стоманата: NPD
  - 19) Устойчивост на залепване в условия на пожар: NPD
  - 20) Пожароустойчивост при съпротивление на срез, отказ на стоманата: NPD**Хигиена, здраве и околна среда (BWR 3)**
  - 21) Съдържание, емисия и / или освобождаване на опасни вещества: NPD
8. Подходяща техническа документация и/или специфична техническа документация: **—**

Експлоатационните показатели на продукта, посочени по-горе, са в съответствие с декларираните експлоатационни показатели. Настоящата декларация за експлоатационни показатели се издава в съответствие с Регламент (ЕС) № 305/2011, като отговорността за нея се носи изцяло от посочения по-горе производител.

Подписано за и от името на производителя от:



Alexander Zanosco, Управител Продажби и Управител Изследвания и Развитие



Dieter Pfaff, Ръководител на Международната федерация по производство и управление на качеството

Tumlingen, 2026-03-01

Тази Декларация за съответствие е изготвена на различни езици. В случай, че възникне спор, относно интерпретирането, трябва да се вземе предвид английската версия.

Приложението съдържа доброволна и допълнителна информация на английски език в обем и съдържание, надхвърлящи (независимо от езика) законовите изисквания.

Translation guidance Essential Characteristics and Performance Parameters for Annexes

Насоки за превод Основни характеристики и експлоатационни параметри на приложенията

|                                                                                           |                                                                                                                                                         |                                                                                                                                                               |
|-------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Mechanical resistance and stability (BWR 1)                                               |                                                                                                                                                         |                                                                                                                                                               |
| Механична устойчивост и здравина (BWR 1)                                                  |                                                                                                                                                         |                                                                                                                                                               |
| Characteristic resistance to tension load (static and quasi-static loading):              |                                                                                                                                                         |                                                                                                                                                               |
| Характерна носимоспособност на опън (за статично и квази статично действие):              |                                                                                                                                                         |                                                                                                                                                               |
| 1                                                                                         | Resistance to steel failure:<br>Устойчивост на разрушаване на стомана:                                                                                  | $N_{Rk,s}$ [kN]                                                                                                                                               |
| 2                                                                                         | Resistance to combined pull- out and concrete cone failure:<br>Устойчивост на комбинирано въздействие издърпване и разрушаване на бетонния конус:       | $\tau_{Rk}$ and/or $\tau_{Rk,100}$ [N/mm <sup>2</sup> ],<br>$\psi_c$ , $\psi_{sus}^0$ , $\psi_{sus,100}$ [-] (BF)                                             |
|                                                                                           | Resistance to pull-out failure:                                                                                                                         | $N_{Rk,p}$ and/or $N_{Rk,p,100}$ [kN], $\psi_c$ [-] (BEF)                                                                                                     |
| 3                                                                                         | Resistance to concrete cone failure:<br>Товароустойчивост при при отказ от излизане на бетонния конус:                                                  | $c_{cr,N}$ [mm], $k_{cr,N}$ , $k_{ucr,N}$ [-]                                                                                                                 |
| 4                                                                                         | Edge distance to prevent splitting under load:<br>Разстояние до ръба, за да се предотврати сцепването при натоварване:                                  | $c_{cr,sp}$ [mm]                                                                                                                                              |
| 5                                                                                         | Robustness:<br>Здравина:                                                                                                                                | $\gamma_{inst}$ [-]                                                                                                                                           |
| 6                                                                                         | Maximum installation torque:<br>Максимален инсталационен въртящ момент:                                                                                 | $\max T_{inst}$ [Nm] (BF)                                                                                                                                     |
|                                                                                           | Installation torque:                                                                                                                                    | $T_{inst}$ [Nm] (BEF)                                                                                                                                         |
| 7                                                                                         | Minimum edge distance,spacing and member thickness:<br>Минимални отстояния от ръба и междусови отстояния:                                               | $c_{min}$ , $s_{min}$ , $h_{min}$ [mm]                                                                                                                        |
| Characteristic resistance to shear load (static and quasi-static loading):                |                                                                                                                                                         |                                                                                                                                                               |
| Характерна носимоспособност на сряз (за статично и квази статично действие):              |                                                                                                                                                         |                                                                                                                                                               |
| 8                                                                                         | Resistance to steel failure:<br>Товароустойчивост при натоварване на сряз, отказ на стоманата:                                                          | $V_{Rk,s}^0$ [kN], $M_{Rk,s}^0$ [Nm], $k_7$ [-]                                                                                                               |
| 9                                                                                         | Resistance to pry-out failure:<br>Устойчивост на отказ при отклонение:                                                                                  | $k_8$ [-]                                                                                                                                                     |
| 10                                                                                        | Resistance to concrete edge failure:<br>Устойчивост на разрушаване на бетонния ръб:                                                                     | $d_{nom}$ , $l_f$ [mm]                                                                                                                                        |
| Displacements under short-term and long-term loading:                                     |                                                                                                                                                         |                                                                                                                                                               |
| Размествания при краткосрочно и дългосрочно натоварване:                                  |                                                                                                                                                         |                                                                                                                                                               |
| 11                                                                                        | Displacements factors under short-term and long-term loading:<br>Размествания при краткосрочно и дългосрочно натоварване:                               | $\delta_0$ , $\delta_\infty$ [mm/(N/mm <sup>2</sup> )] or [mm/kN]                                                                                             |
| 12                                                                                        | Resistance in steel fibre reinforced concrete:<br>Устойчивост на бетон, подсилен със стоманени влакна:                                                  | Description                                                                                                                                                   |
| Characteristic resistance and displacements for seismic performance categories C1 and C2: |                                                                                                                                                         |                                                                                                                                                               |
| Характерно съпротивление и Измествания за сеизмични класове C1 и C2:                      |                                                                                                                                                         |                                                                                                                                                               |
| 13                                                                                        | Resistance to tension for seismic performance category C1<br>Товароустойчивост при натоварване на опън, Измествания, категория C1:                      | $N_{Rk,s,C1}$ [kN] (all)<br>$\tau_{Rk,C1}$ [N/mm <sup>2</sup> ] (BF)<br>$N_{Rk,p,C1}$ [kN] (BEF)                                                              |
| 14                                                                                        | Resistance to tension and displacements for seismic performance category C2<br>Товароустойчивост при натоварване на опън, Измествания, категория C2:    | $N_{Rk,s,C2}$ [kN] (all)<br>$\tau_{Rk,C2}$ [N/mm <sup>2</sup> ] (BF)<br>$N_{Rk,p,C2}$ [kN] (BEF)<br>$\delta_{N,C2(50\%)}$ , $\delta_{N,C2(100\%)}$ [mm] (all) |
| 15                                                                                        | Resistance to shear for seismic performance category C1<br>Товароустойчивост при натоварване на сряз, Измествания, категория C1:                        | $V_{Rk,s,C1}$ [kN] (all)                                                                                                                                      |
| 16                                                                                        | Resistance to shear load and displacements for seismic performance category C2<br>Товароустойчивост при натоварване на сряз, Измествания, категория C2: | $V_{Rk,s,C2}$ [kN] (all)<br>$\delta_{V,C2(50\%)}$ , $\delta_{V,C2(100\%)}$ [mm] (all)                                                                         |
| Safety in case of fire (BWR 2)                                                            |                                                                                                                                                         |                                                                                                                                                               |
| Пожарна безопасност (BWR 2)                                                               |                                                                                                                                                         |                                                                                                                                                               |
| 17                                                                                        | Reaction to fire<br>Реакция на огън:                                                                                                                    | Class<br>Клас (A1)                                                                                                                                            |
| Resistance to fire                                                                        |                                                                                                                                                         |                                                                                                                                                               |
| Пожароустойчивост:                                                                        |                                                                                                                                                         |                                                                                                                                                               |
| 18                                                                                        | Fire resistance to steel failure (tension load):<br>Пожароустойчивост при съпротивление на опън, отказ на стоманата:                                    | $N_{Rk,s,fi}$ [kN]                                                                                                                                            |
| 19                                                                                        | Bond resistance under fire conditions:<br>Устойчивост на залепване в условия на пожар:                                                                  | $k_{fi,p}(\theta)$ [-],<br>$\tau_{Rk,fi}(\theta)$ [N/mm <sup>2</sup> ] (BF)                                                                                   |
| 20                                                                                        | Fire resistance to steel failure under shear loading:<br>Пожароустойчивост при съпротивление на сряз, отказ на стоманата:                               | $V_{Rk,s,fi}$ [kN], $M_{Rk,s,fi}^0$ [Nm]                                                                                                                      |
| Hygiene, health and the environment (BWR 3)                                               |                                                                                                                                                         |                                                                                                                                                               |
| Хигиена, здраве и околна среда (BWR 3)                                                    |                                                                                                                                                         |                                                                                                                                                               |
| 21                                                                                        | Content, emission and/or release of dangerous substances:<br>Съдържание, емисия и / или освобождаване на опасни вещества:                               | Description/Level                                                                                                                                             |

## Specific Part

### 1 Technical description of the product

The "fischer injection system FIS V Plus" is a bonded fastener consisting of a cartridge with injection mortar according to Annex A5 and a steel element according to Annex A1 to A4.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 and/or 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic                                                                 | Performance                   |
|------------------------------------------------------------------------------------------|-------------------------------|
| Characteristic resistance to tension load (static and quasi-static loading)              | See Annex C1 to C11, B3 to B9 |
| Characteristic resistance to shear load (static and quasi-static loading)                | See Annex C1 to C4            |
| Displacements under short-term and long-term loading                                     | See Annex C12 to C13          |
| Characteristic resistance and displacements for seismic performance categories C1 and C2 | See Annex C14 to C18          |

#### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance             |
|--------------------------|-------------------------|
| Reaction to fire         | Class A1                |
| Resistance to fire       | No performance assessed |

#### 3.3 Hygiene, health and the environment (BWR 3)

| Essential characteristic                                 | Performance             |
|----------------------------------------------------------|-------------------------|
| Content, emission and/or release of dangerous substances | No performance assessed |

**4      Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

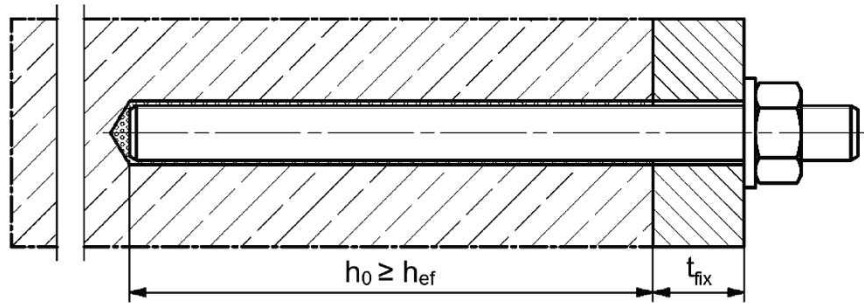
In accordance with EAD 330499-02-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

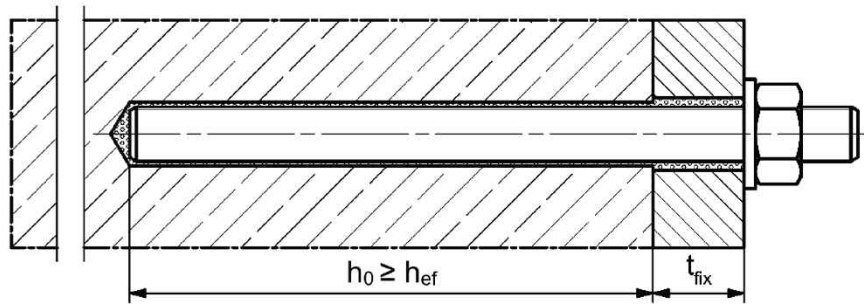
Installation conditions part 1

fischer Anchor rod FIS A / RG (Anchor rod) and  
commercial standard Threaded rod (Threaded rod)

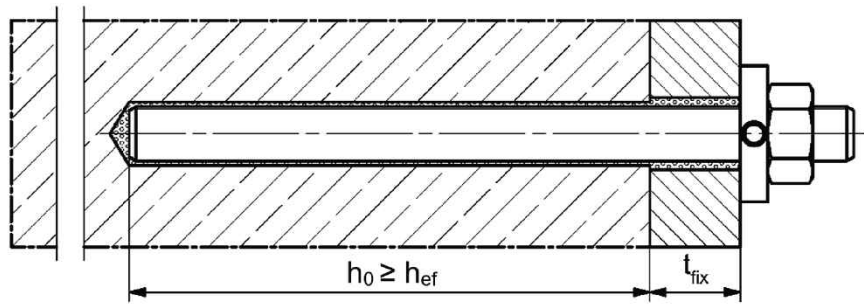
Pre-positioned installation



Push through installation (annular gap filled with mortar)



Pre-positioned or push through installation with subsequently injected fischer filling disc  
(annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth  
 $t_{fix}$  = thickness of fixture

$h_{ef}$  = effective embedment depth

fischer injection system FIS V Plus

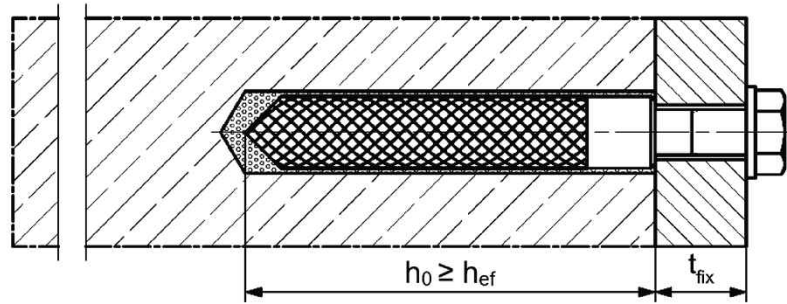
**Product description**  
Installation conditions part 1

**Annex A1**  
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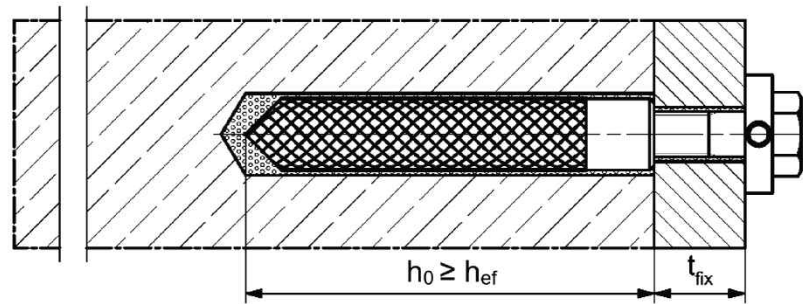
Installation conditions part 2

fischer internal threaded anchor RG M I (fischer RG M I)

Pre-positioned installation



Pre-positioned installation with subsequently injected fischer filling disc (annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth  
 $t_{fix}$  = thickness of fixture

$h_{ef}$  = effective embedment depth

fischer injection system FIS V Plus

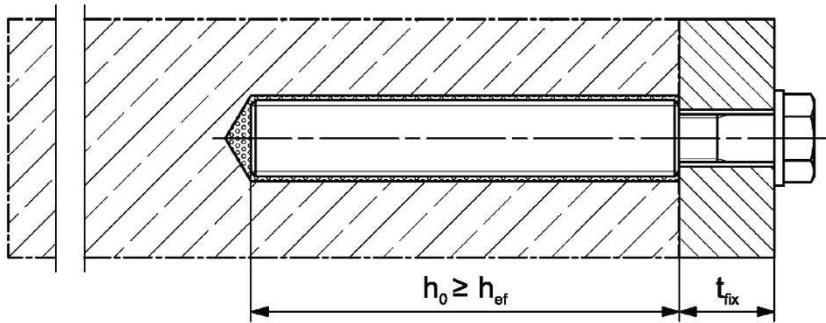
**Product description**  
Installation conditions part 2

**Annex A2**  
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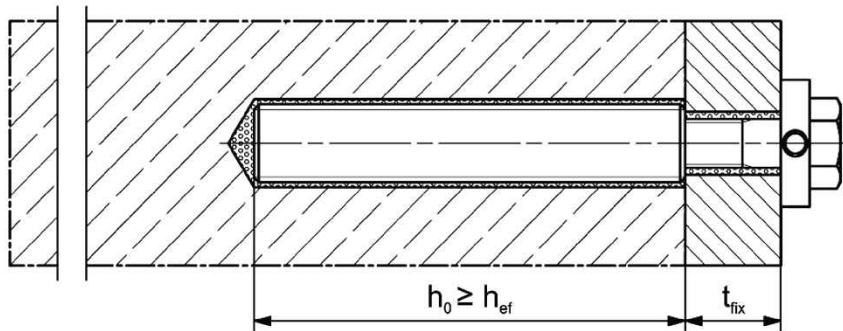
Installation conditions part 3

fischer internal threaded anchor FIS IG (fischer FIS IG)

Pre-positioned installation



Pre-positioned installation with subsequently injected fischer filling disc (annular gap filled with mortar)



Figures not to scale

$h_0$  = drill hole depth  
 $t_{fix}$  = thickness of fixture

$h_{ef}$  = effective embedment depth

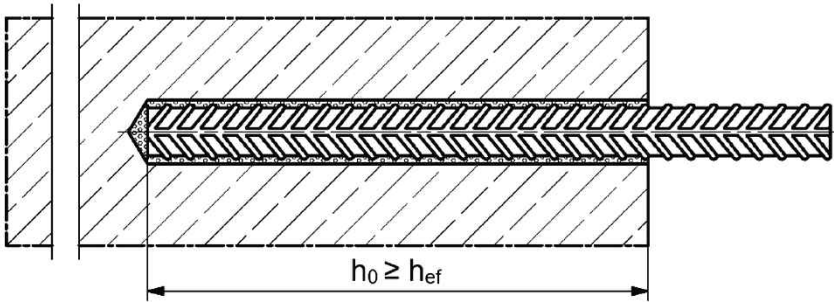
fischer injection system FIS V Plus

**Product description**  
Installation conditions part 3

**Annex A3**  
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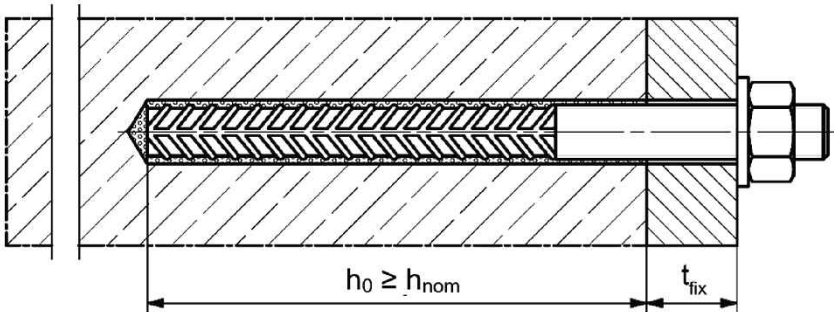
Installation conditions part 4

Reinforcing bar

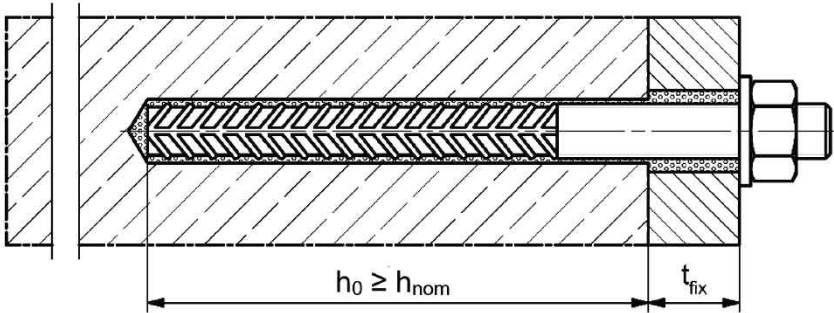


fischer rebar Anchor FRA (fischer FRA)

Pre-positioned installation



Push through installation (annular gap filled with mortar)



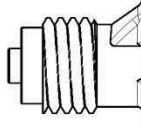
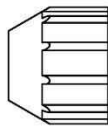
Figures not to scale

|                                  |                                                              |
|----------------------------------|--------------------------------------------------------------|
| $h_0$ = drill hole depth         | $h_{ef}$ = effective embedment depth                         |
| $t_{fix}$ = thickness of fixture | $h_{nom}$ = overall fastener embedment depth in the concrete |

|                                                       |                                    |
|-------------------------------------------------------|------------------------------------|
| fischer injection system FIS V Plus                   |                                    |
| Product description<br>Installation conditions part 4 | <b>Annex A4</b><br>Appendix 6 / 41 |

Overview system components part 1

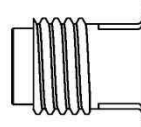
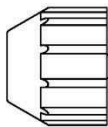
Injection cartridge (shuttle cartridge) with sealing cap; Sizes: 360 ml, 825 ml



**Imprint:** fischer FIS V Plus or FIS VW Plus High Speed or FIS VS Plus Low Speed, processing notes, shelf-life, piston travel scale (optional), curing times and processing times (depending on temperature), hazard code, size, volume/weight



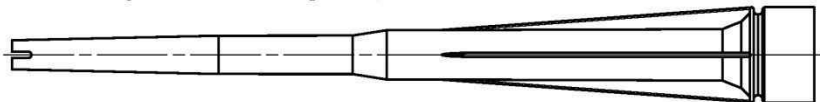
Injection cartridge (coaxial cartridge) with sealing cap; Sizes: 100 ml, 150 ml, 300 ml, 380 ml, 400 ml, 410 ml



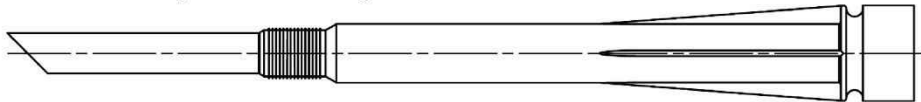
**Imprint:** fischer FIS V Plus or FIS VW Plus High Speed or FIS VS Plus Low Speed, processing notes, shelf-life, piston travel scale (optional), curing times and processing times (depending on temperature), hazard code, size, volume/weight



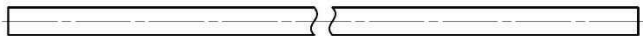
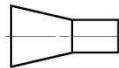
Static mixer FIS MR Plus for injection cartridges up to 825 ml



Static mixer FIS JMR for injection cartridges of 825 ml



Injection adapter and extension tube Ø 9 for static mixer FIS MR Plus;  
Injection adapter and extension tube Ø 9 or Ø 15 for static mixer FIS JMR



Cleaning brush BS



Blow-out pump AB G



Compressed-air cleaning tool ABP



Figures not to scale

fischer injection system FIS V Plus

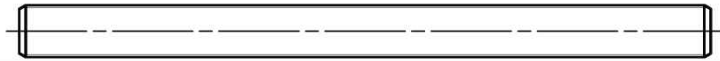
**Product description**  
Overview system components part 1;  
cartridges / static mixer / cleaning tools / injection adapter

**Annex A5**  
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Overview system components part 2

Anchor rod / Threaded rod

Size: M6, M8, M10, M12, M16, M20, M24, M27, M30



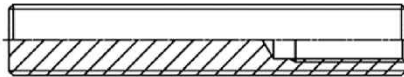
fischer RG M I

Size: M8, M10, M12, M16, M20

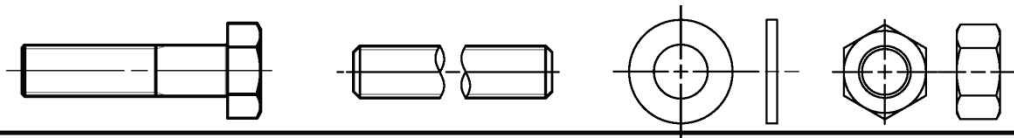


fischer FIS IG

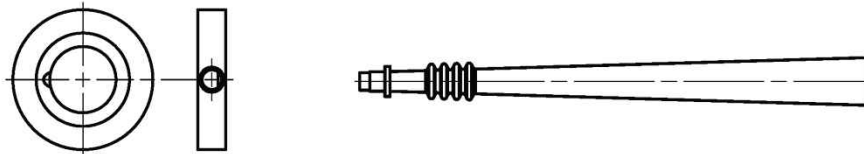
Size: M5, M6, M8, M10, M12, M16, M20



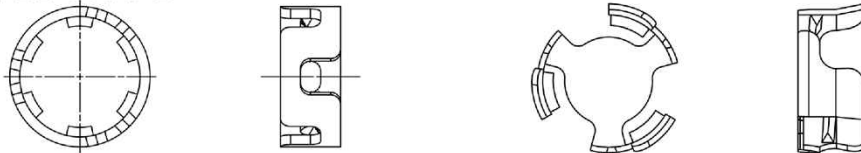
Screw / Anchor rod / Threaded rod / washer / hexagon nut



fischer filling disc with injection adapter



fischer centering clip DD-S / DD-E



Reinforcing bar

Nominal diameter:  $\phi 8$ ,  $\phi 10$ ,  $\phi 12$ ,  $\phi 14$ ,  $\phi 16$ ,  $\phi 20$ ,  $\phi 25$ ,  $\phi 28$



fischer FRA, FRA HCR

Size: M12, M16, M20, M24



Figures not to scale

fischer injection system FIS V Plus

Product description

Overview system components part 2; metal parts, fischer centering clip, injection adapter

Annex A6

Appendix 8 / 41

| Table A7.1: Materials |                                                                                    |                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                         |
|-----------------------|------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Part                  | Designation                                                                        | Material                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                         |
| 1                     | Injection cartridge                                                                | Mortar, hardener, filler                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                         |
|                       | Steel grade                                                                        | Steel<br>zinc plated (zp, hdg)                                                                                                                                                                                                                                            | Stainless steel R                                                                                                                                                                                                                                                                                                                      | High corrosion resistant steel HCR                                                                                                                                                                                                                      |
|                       |                                                                                    |                                                                                                                                                                                                                                                                           | acc. to EN 10088-1:2023<br>Corrosion resistance class<br>CRC III acc. to<br>EN 1993-1-4:2006+A1:2015                                                                                                                                                                                                                                   | acc. to EN 10088-1:2023<br>Corrosion resistance class<br>CRC V acc. to<br>EN 1993-1-4:2006+A1:2015                                                                                                                                                      |
| 2                     | Anchor rod / Threaded rod                                                          | Property class<br>4.8, 5.8 or 8.8;<br>EN ISO 898-1:2013<br>zp $\geq 5 \mu\text{m}$ , EN ISO 4042:2022<br>or hot dip galvanised $\geq 40 \mu\text{m}$<br>EN ISO 10684:2004+AC:2009<br>$f_{uk} \leq 1000 \text{ N/mm}^2$<br>$A_5 > 12 \%$ fracture elongation <sup>1)</sup> | Property class 50, 70 or 80;<br>EN ISO 3506-1:2020<br>1.4401; 1.4404; 1.4578;<br>1.4571; 1.4439; 1.4362;<br>1.4062; 1.4662; 1.4462;<br>EN 10088-1:2023<br>$f_{uk} \leq 1000 \text{ N/mm}^2$<br>$A_5 > 12 \%$ fracture elongation <sup>1)</sup>                                                                                         | Property class 50, 70 or 80;<br>EN ISO 3506-1:2020 or<br>property class HCR 70 with<br>$f_{yk} \geq 560 \text{ N/mm}^2$ ;<br>1.4565; 1.4529;<br>EN 10088-1:2023<br>$f_{uk} \leq 1000 \text{ N/mm}^2$<br>$A_5 > 12 \%$ fracture elongation <sup>1)</sup> |
| 3                     | Washer<br>ISO 7089:2000                                                            | zinc plated $\geq 5 \mu\text{m}$ ,<br>EN ISO 4042:2022<br>or hot dip galvanised $\geq 40 \mu\text{m}$<br>EN ISO 10684:2004+AC:2009                                                                                                                                        | 1.4401; 1.4404;<br>1.4578; 1.4571;<br>1.4439; 1.4362;<br>EN 10088-1:2023                                                                                                                                                                                                                                                               | 1.4565; 1.4529;<br>EN 10088-1:2023                                                                                                                                                                                                                      |
| 4                     | Hexagon nut                                                                        | Property class 5 or 8 acc.<br>EN ISO 898-2:2022<br>zinc plated $\geq 5 \mu\text{m}$ ,<br>EN ISO 4042:2022<br>or hot dip galvanised $\geq 40 \mu\text{m}$<br>EN ISO 10684:2004+AC:2009                                                                                     | Property class 50, 70 or 80<br>acc. EN ISO 3506-2:2020<br>1.4401; 1.4404; 1.4578;<br>1.4571; 1.4439; 1.4362;<br>EN 10088-1:2023                                                                                                                                                                                                        | Property class<br>50, 70 or 80 acc.<br>EN ISO 3506-2:2020<br>1.4565; 1.4529;<br>EN 10088-1:2023                                                                                                                                                         |
| 5                     | fischer RG M I / FIS IG                                                            | Property class 5.8<br>EN ISO 898-1:2013<br>zinc plated $\geq 5 \mu\text{m}$ ,<br>EN ISO 4042:2022                                                                                                                                                                         | Property class 70<br>EN ISO 3506-1:2020;<br>1.4401; 1.4404; 1.4578;<br>1.4571; 1.4439; 1.4362;<br>EN 10088-1:2023                                                                                                                                                                                                                      | Property class 70<br>EN ISO 3506-1:2020<br>1.4565; 1.4529;<br>EN 10088-1:2023                                                                                                                                                                           |
| 6                     | Commercial standard screw or Anchor rod / Threaded rod for fischer RG M I / FIS IG | Property class 5.8 or 8.8;<br>EN ISO 898-1:2013<br>zinc plated $\geq 5 \mu\text{m}$ ,<br>EN ISO 4042:2022<br>$A_5 > 8 \%$ fracture elongation                                                                                                                             | Property class 70<br>EN ISO 3506-1:2020<br>1.4401; 1.4404; 1.4578;<br>1.4571; 1.4439; 1.4362;<br>EN 10088-1:2023<br>$A_5 > 8 \%$ fracture elongation                                                                                                                                                                                   | Property class 70<br>EN ISO 3506-1:2020<br>1.4565; 1.4529;<br>EN 10088-1:2023<br>$A_5 > 8 \%$ fracture elongation                                                                                                                                       |
| 7                     | fischer filling disc similar to DIN 6319-G                                         | zinc plated $\geq 5 \mu\text{m}$ ,<br>EN ISO 4042:2022<br>or hot dip galvanised $\geq 40 \mu\text{m}$<br>EN ISO 10684:2004+AC:2009                                                                                                                                        | 1.4401; 1.4404; 1.4578;<br>1.4571; 1.4439; 1.4362;<br>EN 10088-1:2023                                                                                                                                                                                                                                                                  | 1.4565; 1.4529;<br>EN 10088-1:2023                                                                                                                                                                                                                      |
| 8                     | Rebar                                                                              | EN 1992-1-1:2004 and AC:2010, Annex C<br>Bars and de-coiled rods, class B or C with $f_{yk}$ and $k$ according to NDP or NCI according to EN 1992-1-1/NA; $f_{uk} = f_{tk} = k \cdot f_{yk} (A_5 > 8 \%)$ <sup>1)</sup>                                                   |                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                         |
| 9                     | fischer FRA                                                                        | Rebar part:<br>Bars and de-coiled rods class B or C with $f_{yk}$ and $k$ according to NDP or NCI of EN 1992-1-1:2004+AC:2010<br>$f_{uk} = f_{tk} = k \cdot f_{yk} (A_5 > 8 \%)$<br>Threaded part: Property class 80<br>EN ISO 3506-1:2020                                | 1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 acc. to EN 10088-1:2023 Corrosion resistance class CRC III acc. to EN 1993-1-4:2006+A1:2015<br>1.4565; 1.4529 acc. to EN 10088-1:2023 Corrosion resistance class CRC V acc. to EN 1993-1-4:2006+A1:2015<br>$f_{uk} \leq 1000 \text{ N/mm}^2$ ; fracture elongation $A_5 > 8 \%$ |                                                                                                                                                                                                                                                         |

<sup>1)</sup> Fracture elongation  $A_5 > 8 \%$ , for applications without requirements for seismic performance category C1 or C2

|                                     |                             |
|-------------------------------------|-----------------------------|
| fischer injection system FIS V Plus | Annex A7<br>Appendix 9 / 41 |
| Product description<br>Materials    |                             |

# Specifications of intended use part 1

**Table B1.1:** Overview use and performance categories

| FIS V Plus with ...                                                                              |                           |                                                                                                                                                                                                                                                                                   |                                                                                   |                                                                             |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |
|--------------------------------------------------------------------------------------------------|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------|------------------------------------------------------------------------------------|-----------------|-------------------------------------------------------------------------------------|-----------------|-------------------------------------------------------------------------------------|-----------------|-------------------------------------------|
|                                                                                                  |                           | Anchor rod<br>Threaded rod                                                                                                                                                                                                                                                        | fischer RG M I                                                                    |                                                                             | fischer FIS IG                                                                     |                 | Reinforcing bar                                                                     |                 | fischer FRA                                                                         |                 |                                           |
|                                                                                                  |                           |                                                                                                                                                                                                  |  |                                                                             |  |                 |  |                 |  |                 |                                           |
| Hammer drilling<br>with standard drill<br>bit                                                    |                           | <br>all sizes                                                                                                                                                                                    |                                                                                   |                                                                             |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |
| Hammer drilling<br>with hollow drill bit                                                         |                           | <br>Nominal drill bit diameter (d <sub>0</sub> )<br>12 mm to 35 mm<br>(fischer „FHD“, Heller „Duster<br>Expert“, Bosch „Speed Clean“,<br>Hilti „TE-CD, TE-YD“,<br>DreBo „D-Plus“, DreBo „D-Max“) |                                                                                   |                                                                             |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |
| Static and quasi<br>static load, in                                                              | uncracked<br>concrete     | all<br>sizes                                                                                                                                                                                                                                                                      | Tables:<br>C1.1<br>C5.1<br>C6.1<br>C7.1<br>C8.1<br>C12.1                          | all<br>sizes                                                                | Tables:<br>C2.1<br>C5.1<br>C9.1<br>C12.2                                           | all<br>sizes    | Tables:<br>C3.1<br>C5.1<br>C6.1<br>C9.1<br>C12.2                                    | all<br>sizes    | Tables:<br>C4.1<br>C5.1<br>C10.1<br>C13.1                                           | all<br>sizes    | Tables:<br>C4.2<br>C5.1<br>C11.1<br>C13.2 |
|                                                                                                  | cracked<br>concrete       | M8<br>to<br>M30                                                                                                                                                                                                                                                                   | - <sup>2)</sup>                                                                   | - <sup>2)</sup>                                                             | φ 10<br>to<br>φ 28                                                                 |                 | - <sup>2)</sup>                                                                     | - <sup>2)</sup> |                                                                                     |                 |                                           |
| Seismic<br>performance<br>category                                                               | C1 <sup>1)</sup>          | M10<br>to<br>M30                                                                                                                                                                                                                                                                  | Tables:<br>C14.1<br>C15.1<br>C16.1                                                | All sizes                                                                   | - <sup>2)</sup>                                                                    | - <sup>2)</sup> | - <sup>2)</sup>                                                                     | - <sup>2)</sup> | - <sup>2)</sup>                                                                     | - <sup>2)</sup> | - <sup>2)</sup>                           |
|                                                                                                  | C2 <sup>1)</sup>          | M12<br>M16<br>M20                                                                                                                                                                                                                                                                 | Tables:<br>C15.1<br>C17.1<br>C18.1                                                |                                                                             |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |
| Use<br>category                                                                                  | I1 dry or wet<br>concrete | all sizes                                                                                                                                                                                                                                                                         |                                                                                   |                                                                             |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |
|                                                                                                  | I2 water filled<br>hole   | M12 to M30                                                                                                                                                                                                                                                                        | all sizes                                                                         | all sizes                                                                   | - <sup>2)</sup>                                                                    | - <sup>2)</sup> | - <sup>2)</sup>                                                                     | - <sup>2)</sup> |                                                                                     |                 |                                           |
| Resistance to fire<br>in concrete<br>(only hammer drilling with<br>standard / hollow drill bits) |                           | - <sup>2)</sup>                                                                                                                                                                                                                                                                   | - <sup>2)</sup>                                                                   | - <sup>2)</sup>                                                             | - <sup>2)</sup>                                                                    | - <sup>2)</sup> | - <sup>2)</sup>                                                                     | - <sup>2)</sup> | - <sup>2)</sup>                                                                     | - <sup>2)</sup> | - <sup>2)</sup>                           |
| Installation direction                                                                           |                           | D3 (downward and horizontal and upwards (e.g. overhead) installation)                                                                                                                                                                                                             |                                                                                   |                                                                             |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |
| Installation temperature                                                                         |                           | T <sub>i,min</sub> = -10 °C to T <sub>i,max</sub> = +40 °C                                                                                                                                                                                                                        |                                                                                   |                                                                             |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |
| In-service<br>temperature                                                                        | Temperature<br>range I    | -40 °C to +80 °C                                                                                                                                                                                                                                                                  |                                                                                   | (max. short term temperature +80 °C;<br>max. long term temperature +50 °C)  |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |
|                                                                                                  | Temperature<br>range II   | -40 °C to +120 °C                                                                                                                                                                                                                                                                 |                                                                                   | (max. short term temperature +120 °C;<br>max. long term temperature +72 °C) |                                                                                    |                 |                                                                                     |                 |                                                                                     |                 |                                           |

<sup>1)</sup> Not for FIS VW Plus High Speed and FIS VS Plus Low Speed

<sup>2)</sup> No performance assessed

fischer injection system FIS V Plus

**Intended use**  
Specifications part 1

**Annex B1**

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Specifications of intended use part 2

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres of strength classes C12/15 to C50/60 according to EN 206:2013+A2:2021.

Use conditions (Environmental conditions):

- Fastener intended for use in structures subject to dry, internal conditions (all materials).
- For all other conditions according to EN 1993-1-4:2006+A1:2015 corresponding to corrosion resistance classes to **Annex A7 Table A7.1**.

Design:

- Fastenings are designed in accordance with:  
EN 1992-4:2018.
- The structural design is conducted under responsibility of a designer experienced in the field of anchorages and concrete works.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).

Installation:

- Fastener installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Fastening depth should be marked and adhered to installation.
- Overhead installation is allowed (necessary equipment see installation instruction).

|                                       |  |                                     |
|---------------------------------------|--|-------------------------------------|
| fischer injection system FIS V Plus   |  | <b>Annex B2</b><br>Appendix 11 / 41 |
| Intended use<br>Specifications part 2 |  |                                     |

**Table B3.1: Installation parameters for Anchor rods / Threaded rods**

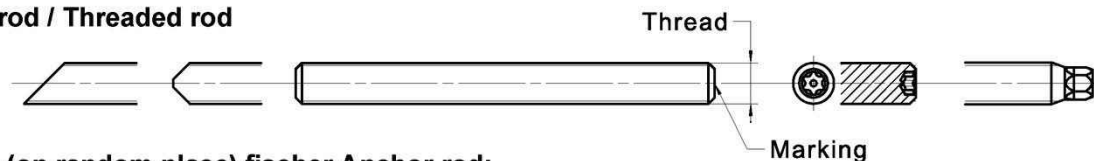
| Anchor rods / Threaded rods                           |                                    | Thread | M6                       | M8               | M10              | M12 | M16             | M20 | M24 | M27 | M30 |
|-------------------------------------------------------|------------------------------------|--------|--------------------------|------------------|------------------|-----|-----------------|-----|-----|-----|-----|
| Nominal drill hole diameter                           | $d_0$                              | [mm]   | 8                        | 10               | 12               | 14  | 18              | 24  | 28  | 30  | 35  |
| Drill hole depth                                      | $h_0^{3)}$                         |        | $h_0 \geq h_{ef}$        |                  |                  |     |                 |     |     |     |     |
| Effective embedment depth                             | $h_{ef, min}$                      |        | 40                       | 40 <sup>2)</sup> | 40 <sup>2)</sup> | 48  | 64              | 80  | 96  | 108 | 120 |
|                                                       | $h_{ef, max}$                      |        | 72                       | 160              | 200              | 240 | 320             | 400 | 480 | 540 | 600 |
| Simplified spacing and edge distance <sup>1)</sup>    | $s=c$                              |        | 40                       | 40               | 45               | 55  | 65              | 85  | 105 | 125 | 140 |
| Maximum diameter of the pre-positioned installation   | $d_f$                              |        | 7                        | 9                | 12               | 14  | 18              | 22  | 26  | 30  | 33  |
| Maximum diameter of the clearance hole of the fixture | push through installation<br>$d_f$ |        | 9                        | 12               | 14               | 16  | 20              | 26  | 30  | 33  | 40  |
| Minimum thickness of concrete member                  | $h_{min}$                          |        | $h_{ef} + 30 (\geq 100)$ |                  |                  |     | $h_{ef} + 2d_0$ |     |     |     |     |
| Maximum installation torque                           | $\max T_{inst}$                    | [Nm]   | 5                        | 10               | 20               | 40  | 60              | 120 | 150 | 200 | 300 |

1) Detailed calculation according to **Annex B8 and B9**.

2)  $h_{ef, min} \geq 60$  for concrete C12/15 and C16/20

3) When using centering clips DD-S / DD-E, observe the deviating specifications as specified in **Table B11.1**.

#### Anchor rod / Threaded rod



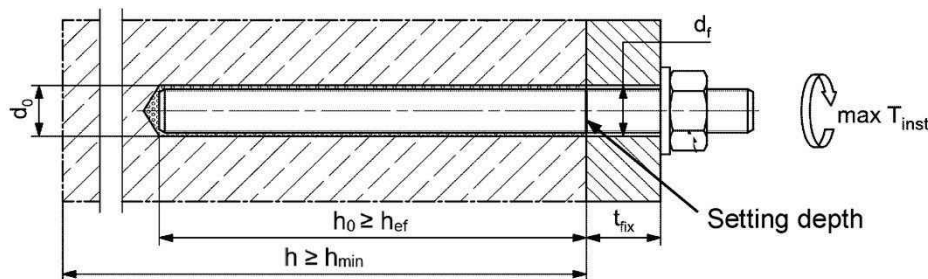
#### Marking (on random place) fischer Anchor rod:

|                                                        |        |                                                        |   |
|--------------------------------------------------------|--------|--------------------------------------------------------|---|
| Steel zinc plated PC <sup>1)</sup> 8.8                 | • or + | Steel hot-dip PC <sup>1)</sup> 8.8                     | • |
| High corrosion resistant steel HCR PC <sup>1)</sup> 50 | •      | High corrosion resistant steel HCR PC <sup>1)</sup> 70 | - |
| High corrosion resistant steel HCR PC <sup>1)</sup> 80 | (      | Stainless steel R property class 50                    | ~ |
| Stainless steel R property class 80                    | *      |                                                        |   |

Alternatively: Colour coding according to DIN 976-1: 2016

<sup>1)</sup> PC = property class

#### Installation conditions:



#### Threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled:

- Materials, dimensions and mechanical properties according to **Annex A7, Table A7.1**.
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored.
- Setting depth is marked.
- Steel load-bearing capacities for hot-dip galvanised parts are only valid if the threaded rod and nut are correctly paired. The strength class of the nut must be one strength class higher than that of the threaded rod ( $\geq M12$  in combination with tolerance class 6AX in accordance with EN ISO 10684:2004+AC:2009 two strength classes higher). The pairing of undersized threaded rods (additional designation U according to EN ISO 10684) with oversized nuts (additional designation Z or X according to EN ISO 10684) is not permitted under any circumstances.

Figures not to scale

fischer injection system FIS V Plus

#### Intended use

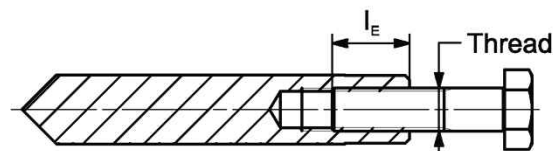
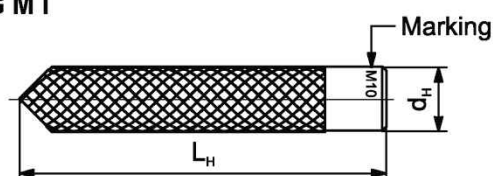
Installation parameters Anchor rods / Threaded rods

#### Annex B3

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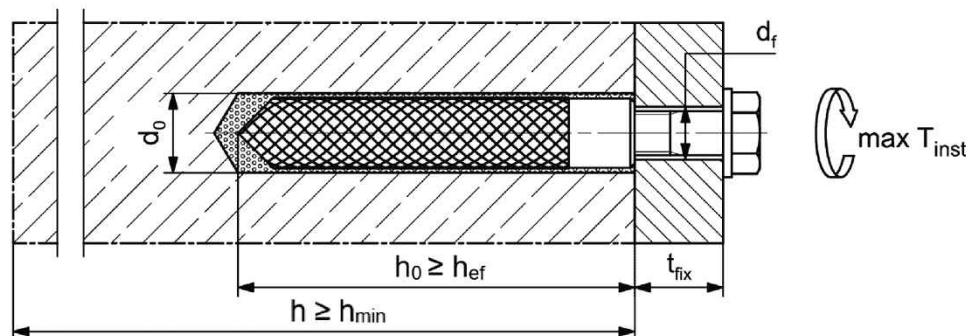
**Table B4.1: Installation parameters for fischer RG M I**

| fischer RG M I                                       |                             | Thread | M8                      | M10 | M12 | M16 | M20 |
|------------------------------------------------------|-----------------------------|--------|-------------------------|-----|-----|-----|-----|
| Diameter of Anchor                                   | $d_{nom} = d_H$             | [mm]   | 12                      | 16  | 18  | 22  | 28  |
| Nominal drill hole diameter                          | $d_0$                       |        | 14                      | 18  | 20  | 24  | 32  |
| Drill hole depth                                     | $h_0$                       |        | $h_0 \geq h_{ef} = L_H$ |     |     |     |     |
| Effective embedment depth<br>( $h_{ef} = L_H$ )      | $h_{ef}$                    |        | 90                      | 90  | 125 | 160 | 200 |
| Minimum spacing and<br>minimum edge distance         | $s_{min}$<br>=<br>$c_{min}$ |        | 55                      | 65  | 75  | 95  | 125 |
| Maximum diameter of<br>clearance hole in the fixture | $d_f$                       |        | 9                       | 12  | 14  | 18  | 22  |
| Minimum thickness<br>of concrete member              | $h_{min}$                   |        | 120                     | 125 | 165 | 205 | 260 |
| Maximum screw-in depth                               | $l_{E,max}$                 |        | 18                      | 23  | 26  | 35  | 45  |
| Minimum screw-in depth                               | $l_{E,min}$                 |        | 8                       | 10  | 12  | 16  | 20  |
| Maximum installation torque                          | $\max T_{inst}$             | [Nm]   | 10                      | 20  | 40  | 80  | 120 |

**fischer RG M I**

**Marking:** Anchor size e. g.: **M10**  
 Stainless steel → additional **R**; e.g.: **M10 R**  
 High corrosion resistant steel → additional **HCR**; e.g.: **M10 HCR**

Retaining bolt or Anchor rod / Threaded rods (including nut and washer) must comply with the appropriate material and strength class of **Annex A7, Table A7.1**.

**Installation conditions:**

Figures not to scale

fischer injection system FIS V Plus

**Intended use**  
 Installation parameters fischer RG M I

**Annex B4**

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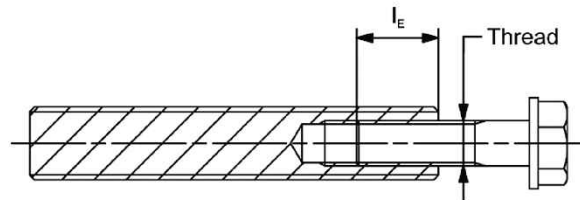
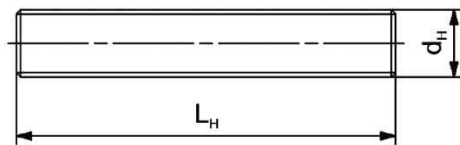
**Table B5.1: Installation parameters for fischer FIS IG**

| fischer FIS IG                            |                         | Thread | M5                       | M6               | M8  | M10             | M12 | M16 | M20 |
|-------------------------------------------|-------------------------|--------|--------------------------|------------------|-----|-----------------|-----|-----|-----|
| Diameter of anchor                        | $d_{nom} = d_H$         | [mm]   | 10                       | 10               | 12  | 16              | 20  | 24  | 30  |
| Nominal drill hole diameter               | $d_0$                   |        | 12                       | 12               | 14  | 18              | 24  | 28  | 35  |
| Drill hole depth                          | $h_0$ <sup>1)</sup>     |        | $h_0 \geq h_{ef} = L_H$  |                  |     |                 |     |     |     |
| Effective embedment depth                 | $h_{ef, min}$           |        | 40 <sup>2)</sup>         | 40 <sup>2)</sup> | 48  | 64              | 80  | 96  | 120 |
| ( $h_{ef} = L_H$ )                        | $h_{ef, max}$           |        | 200                      | 200              | 240 | 320             | 400 | 480 | 600 |
| Minimum spacing                           | $s_{min}$               |        | according to Annex B8    |                  |     |                 |     |     |     |
| Minimum edge distance                     | $c_{min}$               |        | according to Annex B8    |                  |     |                 |     |     |     |
| Diameter of clearance hole in the fixture | $d_f$                   |        | 6                        | 7                | 9   | 12              | 14  | 18  | 22  |
| Minimum thickness of concrete member      | $h_{min}$ <sup>1)</sup> |        | $h_{ef} + 30 (\geq 100)$ |                  |     | $h_{ef} + 2d_0$ |     |     |     |
| Maximum screw-in depth                    | $l_{E, max}$            | [Nm]   | 18                       | 18               | 20  | 25              | 30  | 40  | 50  |
| Minimum screw-in depth                    | $l_{E, min}$            |        | 8                        | 8                | 10  | 12              | 14  | 19  | 23  |
| Maximum installation torque               | $\max T_{inst}$         |        | 5                        | 5                | 10  | 20              | 40  | 80  | 120 |

1) When using centering clips DD-S / DD-E, observe the deviating specifications as specified in **Table B11.1**.

2)  $h_{ef, min} \geq 60$  for concrete C12/15 and C16/20.

#### fischer FIS IG

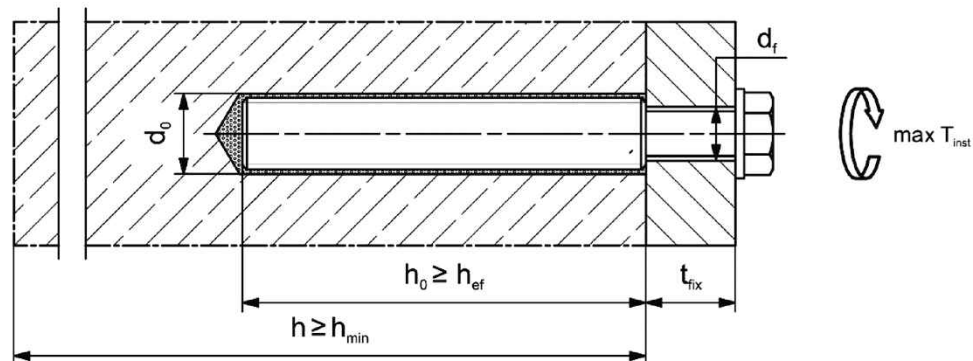


#### Marking (at any location) Anchor rod:

High corrosion resistant steel HCR property class 70

Bolts or threaded rods (including nut and washer) must comply with the relevant material and strength class as specified in **Annex A7, Table A7.1**.

#### Installation conditions:



Figures not to scale

fischer injection system FIS V Plus

**Intended use**  
Installation parameters fischer FIS IG

**Annex B5**

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**Table B6.1:** Installation parameters for reinforcing bars

| Nominal diameter of the bar                        |                     | $\phi$ | 8 <sup>2)</sup>                  |     | 10 <sup>2)</sup> |     | 12 <sup>2)</sup>                  |     | 14  | 16  | 20  | 25  | 28 |
|----------------------------------------------------|---------------------|--------|----------------------------------|-----|------------------|-----|-----------------------------------|-----|-----|-----|-----|-----|----|
| Nominal drill hole diameter                        | d <sub>0</sub>      | [mm]   | 10                               | 12  | 12               | 14  | 14                                | 16  | 18  | 20  | 25  | 30  | 35 |
| Drill hole depth                                   | h <sub>0</sub>      |        | h <sub>0</sub> ≥ h <sub>ef</sub> |     |                  |     |                                   |     |     |     |     |     |    |
| Effective embedment depth                          | h <sub>ef,min</sub> |        | 60                               | 60  |                  | 70  |                                   | 75  | 80  | 90  | 100 | 112 |    |
|                                                    | h <sub>ef,max</sub> |        | 160                              | 200 |                  | 240 |                                   | 280 | 320 | 400 | 500 | 560 |    |
| Simplified spacing and edge distance <sup>1)</sup> | s<br>=<br>c         |        | 40                               | 45  |                  | 55  |                                   | 60  | 65  | 85  | 110 | 130 |    |
| Minimum thickness of concrete member               | h <sub>min</sub>    |        | h <sub>ef</sub> + 30<br>(≥ 100)  |     |                  |     | h <sub>ef</sub> + 2d <sub>0</sub> |     |     |     |     |     |    |

1) Detailed calculation according to **Annex B8** and **B9**.

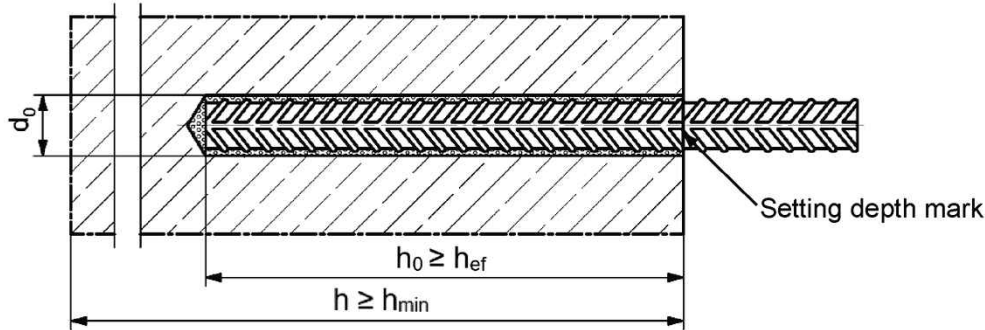
2) Both drill hole diameters can be used.

**Reinforcing bar**



- The minimum value of related rib area  $f_{R,min}$  must fulfil the requirements of EN 1992-1-1:2011.
- The rib height must be within the range:  $0,05 \cdot \phi \leq h_{rib} \leq 0,07 \cdot \phi$   
( $\phi$  = Nominal diameter of the bar,  $h_{rib}$  = rib height).

**Installation conditions:**



Figures not to scale

fischer injection system FIS V Plus

**Intended use**  
Installation parameters reinforcing bars

**Annex B6**

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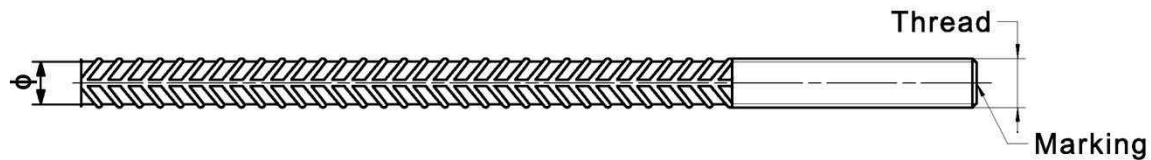
**Table B7.1: Installation parameters for fischer FRA**

| fischer FRA                                                      |                                          | Thread                         | M12 <sup>2)</sup>                                   |    | M16 | M20 | M24 |
|------------------------------------------------------------------|------------------------------------------|--------------------------------|-----------------------------------------------------|----|-----|-----|-----|
| Nominal diameter of the bar                                      | φ                                        | [mm]                           | 12                                                  |    | 16  | 20  | 25  |
| Nominal drill hole diameter                                      | d <sub>0</sub>                           |                                | 14                                                  | 16 | 20  | 25  | 30  |
| Drill hole depth                                                 | h <sub>0</sub>                           |                                | h <sub>ef</sub> + l <sub>e</sub> = h <sub>nom</sub> |    |     |     |     |
| Effective embedment depth                                        | h <sub>ef,min</sub>                      |                                | 70                                                  |    | 80  | 90  | 96  |
|                                                                  | h <sub>ef,max</sub>                      |                                | 140                                                 |    | 220 | 300 | 380 |
| Distance concrete surface to welded joint                        | l <sub>e</sub>                           |                                | 100                                                 |    |     |     |     |
| Simplified spacing and edge distance <sup>1)</sup>               | s<br>=<br>c                              |                                | 55                                                  |    | 65  | 85  | 105 |
| Maximum Diameter of pre-positioned clearance hole in the fixture | anchorage<br>d <sub>f</sub>              |                                | 14                                                  |    | 18  | 22  | 26  |
|                                                                  | push through anchorage<br>d <sub>f</sub> |                                | 18                                                  |    | 22  | 26  | 32  |
| Minimum thickness of concrete member                             | h <sub>min</sub>                         | h <sub>0</sub> + 30<br>(≥ 100) | h <sub>0</sub> + 2d <sub>0</sub>                    |    |     |     |     |
| Maximum installation torque                                      | max T <sub>inst</sub>                    | [Nm]                           | 40                                                  |    | 60  | 120 | 150 |

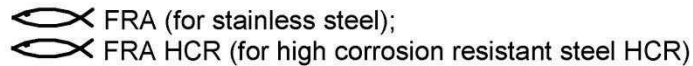
1) Detailed calculation according to **Annex B8** and **B9**.

2) Both drill hole diameters can be used.

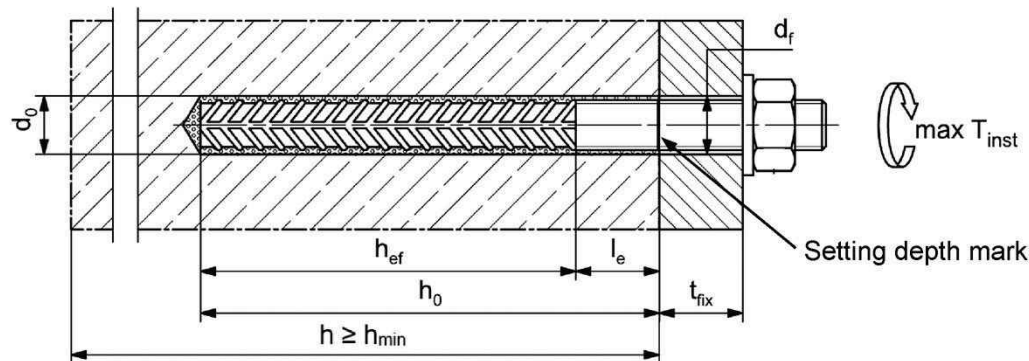
#### fischer FRA



Marking frontal e.g:



#### Installation conditions:



Figures not to scale

fischer injection system FIS V Plus

**Intended use**  
Installation parameters fischer FRA

**Annex B7**  
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**Table B8.1:** Minimum spacing and minimum edge distance for **Anchor rods / Threaded rods, reinforcing bars, fischer FIS IG and fischer FRA**

|                                                         |  |                  |                                                   |                       |      |      |      |      |      |      |      |      |      |      |
|---------------------------------------------------------|--|------------------|---------------------------------------------------|-----------------------|------|------|------|------|------|------|------|------|------|------|
| Anchor rods / Threaded rods                             |  |                  | M6                                                | M8                    | M10  | -    | -    | -    | M12  | -    | -    | M16  | -    |      |
| fischer FIS IG                                          |  |                  | -                                                 | -                     | -    | M5   | M6   | M8   | -    | M10  | -    | -    | M12  |      |
| Reinforcing bars /<br>fischer FRA<br>(nominal diameter) |  |                  | φ                                                 | -                     | 8    | 10   | -    | -    | -    | 12   | -    | 14   | 16   | -    |
| Minimum edge distance                                   |  |                  |                                                   |                       |      |      |      |      |      |      |      |      |      |      |
| Uncracked / cracked concrete                            |  | c <sub>min</sub> | [mm]                                              | 40                    | 40   | 45   | 40   | 45   | 45   | 45   | 50   | 45   | 50   | 55   |
| Minimum spacing                                         |  | s                |                                                   | according to Annex B9 |      |      |      |      |      |      |      |      |      |      |
| Minimum spacing                                         |  |                  |                                                   |                       |      |      |      |      |      |      |      |      |      |      |
| Uncracked / cracked concrete                            |  | s <sub>min</sub> | [mm]                                              | 40                    | 40   | 45   | 40   | 45   | 55   | 55   | 65   | 60   | 65   | 85   |
| Minimum edge distance                                   |  | c                |                                                   | according to Annex B9 |      |      |      |      |      |      |      |      |      |      |
| Required projecting area                                |  |                  |                                                   |                       |      |      |      |      |      |      |      |      |      |      |
| Uncracked concrete                                      |  | C12/15 and       | A <sub>sp,req</sub><br>[1000<br>mm <sup>2</sup> ] | -                     | 11,3 | 18,3 | 5,0  | 5,0  | 7,8  | 31,0 | 11,3 | -    | 33,8 | 18,4 |
| Cracked concrete                                        |  | C16/20           |                                                   | -                     | 9,2  | 14,1 | 3,6  | 3,6  | 6,4  | 23,2 | 9,2  | -    | 26,1 | 14,1 |
| Uncracked concrete                                      |  | ≥C20/25          |                                                   | 8,0                   | 8,0  | 13,0 | 3,5  | 3,5  | 5,5  | 22,0 | 8,0  | 23,0 | 24,0 | 13,0 |
| Cracked concrete                                        |  |                  |                                                   | 6,5                   | 6,5  | 10,0 | 2,5  | 2,5  | 4,5  | 16,5 | 6,5  | 17,5 | 18,5 | 10,0 |
|                                                         |  |                  |                                                   |                       |      |      |      |      |      |      |      |      |      |      |
| Anchor rods / Threaded rods                             |  |                  | M20                                               | -                     | M24  | -    | M27  | -    |      |      |      |      | M30  |      |
| fischer IG                                              |  |                  | -                                                 | M16                   | -    | -    | -    | -    | -    |      | M20  |      | -    |      |
| Reinforcing bars /<br>fischer FRA<br>(nominal diameter) |  |                  | φ                                                 | 20                    | -    | -    | 25   | -    | 28   |      |      |      | -    |      |
| Minimum edge distance                                   |  |                  |                                                   |                       |      |      |      |      |      |      |      |      |      |      |
| Uncracked / cracked concrete                            |  | c <sub>min</sub> | [mm]                                              | 55                    | 60   | 60   | 75   | 75   | 80   | 80   | 80   |      |      |      |
| Minimum spacing                                         |  | s                |                                                   | according to Annex B9 |      |      |      |      |      |      |      |      |      |      |
| Minimum spacing                                         |  |                  |                                                   |                       |      |      |      |      |      |      |      |      |      |      |
| Uncracked / cracked concrete                            |  | s <sub>min</sub> | [mm]                                              | 85                    | 105  | 105  | 120  | 120  | 140  | 140  | 140  |      |      |      |
| Minimum edge distance                                   |  | c                |                                                   | according to Annex B9 |      |      |      |      |      |      |      |      |      |      |
| Required projecting area                                |  |                  |                                                   |                       |      |      |      |      |      |      |      |      |      |      |
| Uncracked concrete                                      |  | C12/15 and       | A <sub>sp,req</sub><br>[1000<br>mm <sup>2</sup> ] | 54,2                  | 30,3 | 56,3 | -    | 66,9 | -    | 36,7 | 90,1 |      |      |      |
| Cracked concrete                                        |  | C16/20           |                                                   | 51,5                  | 23,3 | 42,9 | -    | 51,4 | -    | 28,2 | 69,0 |      |      |      |
| Uncracked concrete                                      |  | ≥C20/25          |                                                   | 38,5                  | 21,5 | 40,0 | 47,5 | 47,5 | 64,0 | 26,0 | 64,0 |      |      |      |
| Cracked concrete                                        |  |                  |                                                   | 29,5                  | 16,5 | 30,5 | 36,5 | 36,5 | 49,0 | 20,0 | 49,0 |      |      |      |

**Splitting failure** for minimum edge distance and spacing in dependence of the effective embedment depth  $h_{ef}$ .

For the calculation of minimum spacing and minimum edge distance of anchors in combination with different embedment depths and thicknesses of concrete members the following equation shall be fulfilled:

$$A_{sp,req} < A_{sp,t}$$

$A_{sp, req}$  = required projecting area

$A_{sp,t}$  = projecting area (according to **Annex B9**)

fischer injection system FIS V Plus

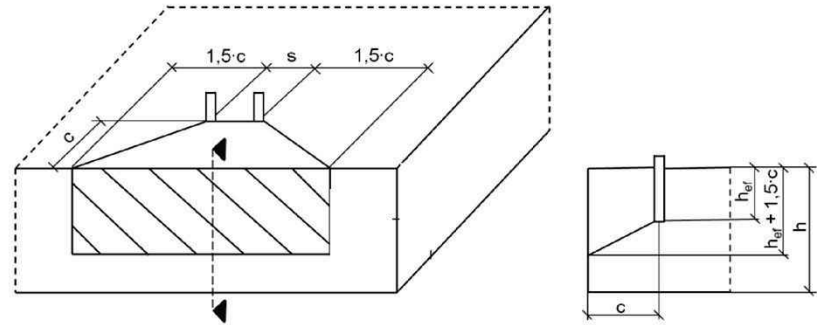
### Intended use

Minimum spacing and edge distance for Anchor rods / Threaded rods, fischer FIS IG, reinforcing bars and fischer FRA

## Annex B8

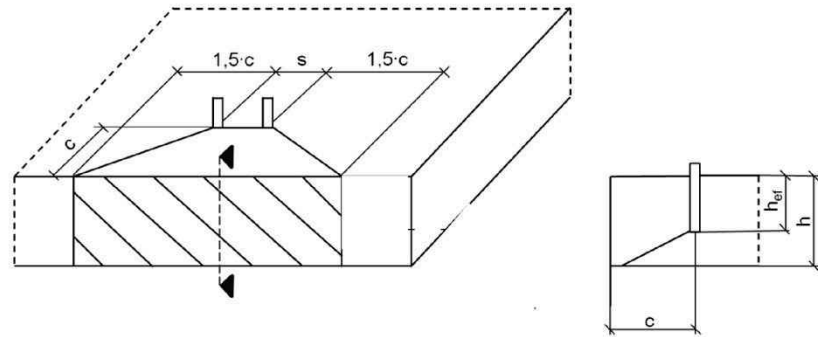
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**Table B9.1: Projecting area  $A_{sp,t}$  with concrete member thickness  $h > h_{ef} + 1,5 \cdot c$  and  $h \geq h_{min}$**



|                                           |                                                           |                    |                                            |
|-------------------------------------------|-----------------------------------------------------------|--------------------|--------------------------------------------|
| Single fastener                           | $A_{sp,t} = (3 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$     | [mm <sup>2</sup> ] | with $c \geq c_{min}$                      |
| Group of fastener with $s > 3 \cdot c$    | $A_{sp,t} = (6 \cdot c) \cdot (h_{ef} + 1,5 \cdot c)$     | [mm <sup>2</sup> ] |                                            |
| Group of fastener with $s \leq 3 \cdot c$ | $A_{sp,t} = (3 \cdot c + s) \cdot (h_{ef} + 1,5 \cdot c)$ | [mm <sup>2</sup> ] | with $c \geq c_{min}$ and $s \geq s_{min}$ |

**Table B9.2: Projecting area  $A_{sp,t}$  with concrete member thickness  $h \leq h_{ef} + 1,5 \cdot c$  and  $h \geq h_{min}$**



|                                           |                                                       |                    |                                            |
|-------------------------------------------|-------------------------------------------------------|--------------------|--------------------------------------------|
| Single fastener                           | $A_{sp,t} = 3 \cdot c \cdot \text{existing } h$       | [mm <sup>2</sup> ] | with $c \geq c_{min}$                      |
| Group of fastener with $s > 3 \cdot c$    | $A_{sp,t} = 6 \cdot c \cdot \text{existing } h$       | [mm <sup>2</sup> ] |                                            |
| Group of fastener with $s \leq 3 \cdot c$ | $A_{sp,t} = (3 \cdot c + s) \cdot \text{existing } h$ | [mm <sup>2</sup> ] | with $c \geq c_{min}$ and $s \geq s_{min}$ |

Edge distance and axial spacing shall be rounded up to at least 5 mm.

Figures not to scale

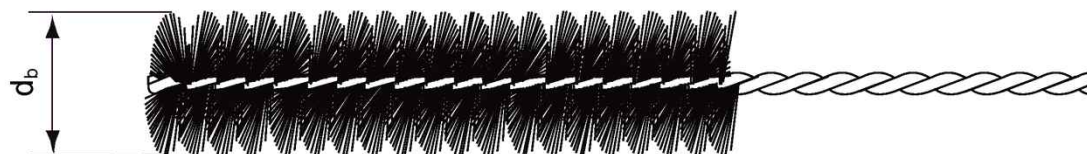
fischer injection system FIS V Plus

**Intended use**  
Minimum thickness of concrete member for Anchor rods / Threaded rods,  
fischer FIS IG, fischer FRA and reinforcing bars, minimum spacing and edge distance

**Table B10.1: Parameters of the cleaning brush BS (steel brush with steel bristles)**

The size of the cleaning brush refers to the drill hole diameter.

| Nominal drill hole diameter $d_0$ |      | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 24 | 25 | 28 | 30 | 32 | 35 |
|-----------------------------------|------|---|----|----|----|----|----|----|----|----|----|----|----|----|
| Steel brush diameter BS $d_b$     | [mm] | 9 | 11 | 14 | 16 | 20 |    | 25 | 26 | 27 | 30 | 40 |    |    |



**Table B10.2: Maximum processing time of the mortar and minimum curing time**  
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

| Temperature at anchoring base [°C] | Maximum processing time $t_{work}$ |            |                       | Minimum curing time <sup>1)</sup> $t_{cure}$ |            |                       |
|------------------------------------|------------------------------------|------------|-----------------------|----------------------------------------------|------------|-----------------------|
|                                    | FIS VW Plus High Speed             | FIS V Plus | FIS VS Plus Low Speed | FIS VW Plus High Speed                       | FIS V Plus | FIS VS Plus Low Speed |
| -10 to -5 <sup>2)</sup>            | 5 min                              | -          | -                     | 12 h                                         | -          | -                     |
| > -5 to 0 <sup>2)</sup>            | 5 min                              | 13 min     | -                     | 3 h                                          | 24 h       | -                     |
| > 0 to 5 <sup>2)</sup>             | 5 min                              | 13 min     | 20 min                | 3 h                                          | 3 h        | 6 h                   |
| > 5 to 10                          | 3 min                              | 9 min      | 20 min                | 50 min                                       | 90 min     | 3 h                   |
| > 10 to 20                         | 1 min                              | 5 min      | 10 min                | 30 min                                       | 60 min     | 2 h                   |
| > 20 to 30                         | -                                  | 4 min      | 6 min                 | -                                            | 45 min     | 60 min                |
| > 30 to 40                         | -                                  | 2 min      | 4 min                 | -                                            | 35 min     | 30 min                |

<sup>1)</sup> In wet concrete or water filled holes the curing times must be doubled.

<sup>2)</sup> Minimal cartridge temperature +5°C.

**Table B10.3: Conditions for use static mixer without an extension tube**

| Nominal drill hole diameter $d_0$ |             | 8   | 10 | 12 | 14   | 16   | 18   | 20   | 24   | 25   | 28 | 30 | 32 | 35 |
|-----------------------------------|-------------|-----|----|----|------|------|------|------|------|------|----|----|----|----|
| Drill hole depth $h_0$ by using   | FIS MR Plus | ≤90 |    |    | ≤120 | ≤140 | ≤150 | ≤160 | ≤190 | ≤210 |    |    |    |    |
|                                   | FIS JMR     | -   | -  | -  | ≤90  | ≤160 | ≤180 | ≤190 | ≤220 | ≤250 |    |    |    |    |

fischer injection system FIS V Plus

**Intended use**

Cleaning brush (steel brush)  
Processing time and curing time

**Annex B10**

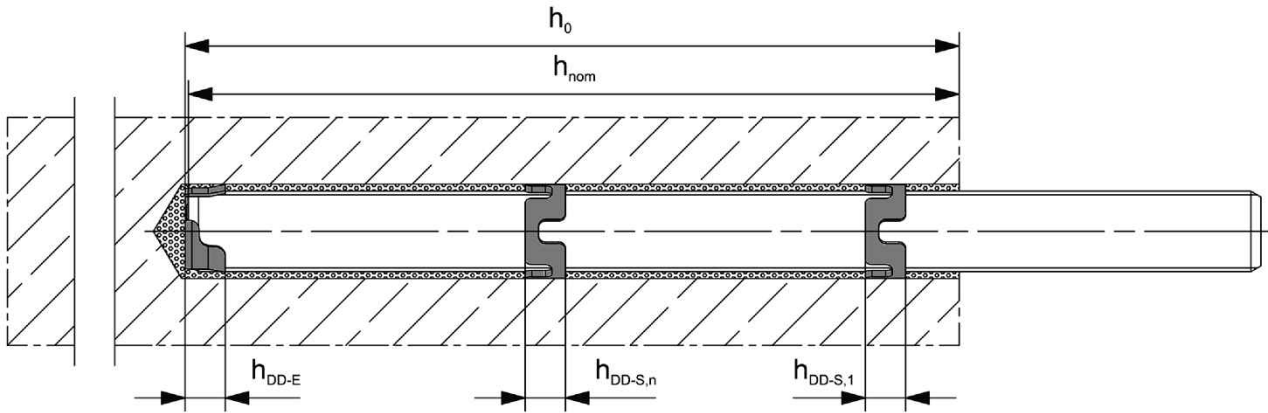
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**Table B11.1: Parameters of the fischer centering clip DD-S / DD-E**

| Anchor rods / Threaded rods          |            |      | M12                               | M16              | M20  | M24  | M27  | M30  |
|--------------------------------------|------------|------|-----------------------------------|------------------|------|------|------|------|
| fischer FIS IG                       |            |      | M8                                | M10              | M12  | M16  | -    | M20  |
| fischer centering clip DD-S / DD-E   |            |      | M12                               | M16              | M20  | M24  | M27  | M30  |
| fischer centering clip DD-S          | $h_{DD-S}$ | [mm] | 6,5                               | 8,0              | 9,0  | 10,0 | 10,0 | 10,0 |
| fischer centering clip DD-E          | $h_{DD-E}$ | [mm] | 12,0                              | 13,5             | 18,0 | 19,0 | 19,0 | 19,0 |
| Drill hole depth                     | $h_0$      | [mm] | $h_0 \geq h_{nom} + 3 \text{ mm}$ |                  |      |      |      |      |
| Minimum thickness of concrete member | $h_{min}$  | [mm] | $h_{nom} + 30$<br>( $\geq 100$ )  | $h_{nom} + 2d_0$ |      |      |      |      |

The uppermost DD-S clip should be positioned approx. 5 - 10 mm below the concrete surface.  
The effective embedment depth  $h_{ef}$  is calculated as follows when using the DD-S / DD-E clips.

$$h_{ef} = h_{nom} - h_{DD-E} - n \cdot h_{DD-S} \quad n = \text{number of DD-S clips used}$$



Figures not to scale

fischer injection system FIS V Plus

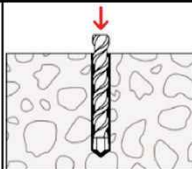
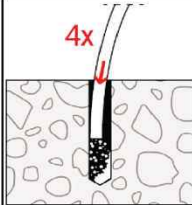
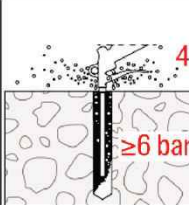
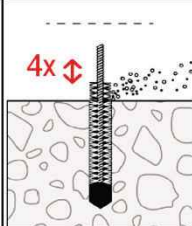
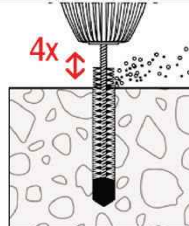
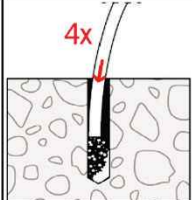
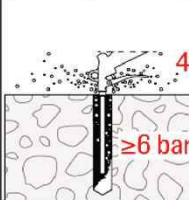
**Intended use**  
fischer centering clip DD-S / DD-E

**Annex B11**

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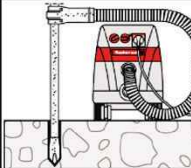
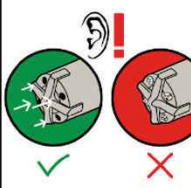
## Installation instructions part 1

### Drilling and cleaning the hole (hammer drilling with standard drill bit)

|   |                                                                                   |                                                                                                                                                                                               |                                                                                   |                                                                                                                                                                                       |
|---|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 |  | Drill the hole.<br>Nominal drill hole diameter $d_0$ and drill hole depth $h_0$<br>see <b>Tables B3.1, B4.1, B5.1, B6.1 or B7.1.</b>                                                          |                                                                                   |                                                                                                                                                                                       |
| 2 |  | Clean the drill hole:<br>For $h_{ef} \leq 12d$ and<br>$d_0 < 18$ mm<br>blow out the hole four times<br>by hand.                                                                               |  | For $h_{ef} > 12d$ and / or<br>$d_0 \geq 18$ mm blow out the hole four<br>times with oil-free compressed air<br>( $p \geq 6$ bar).<br>Use suitable compressed-air nozzle              |
| 3 |  | Brush the drill hole four<br>times. For $d_0 < 30$ mm<br>brush process can be<br>performed by hand. For<br>deep holes use an<br>extension. Use suitable<br>brushes (see <b>Table B10.1</b> ). |  | Brush the drill hole four times. For<br>drill hole diameter $\geq 30$ mm use a<br>power drill. For deep holes use an<br>extension. Use suitable brushes<br>(see <b>Table B10.1</b> ). |
| 4 |  | Clean the drill hole:<br>For $h_{ef} \leq 12d$ and<br>$d_0 < 18$ mm<br>blow out the hole four times<br>by hand.                                                                               |  | For $h_{ef} > 12d$ and / or<br>$d_0 \geq 18$ mm blow out the hole four<br>times with<br>oil-free compressed air ( $p \geq 6$ bar).<br>Use suitable compressed-air nozzle.             |

Go to step 5

### Drilling and cleaning the hole (hammer drilling with hollow drill bit)

|   |                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |
|---|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| 1 |  | Check a suitable hollow drill (see <b>Table B1.1</b> )<br>for correct operation of the dust extraction.                                                                                                                                                                                                                                                                                                                                   |  |
| 2 |  | Use a suitable dust extraction system, e.g.fischer FVC 35 M or a comparable dust<br>extraction system with equivalent performance data<br>Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust<br>nonstop during the drilling process and must be adjusted to maximum power. Nominal<br>drill hole diameter $d_0$ and drill hole depth $h_0$<br>see <b>Tables B3.1, B4.1, B5.1, B6.1, B7.1.</b> |  |

Go to step 5

fischer injection system FIS V Plus

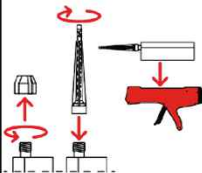
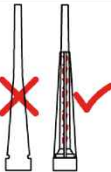
**Intended use**  
Installation instructions part 1

**Annex B12**

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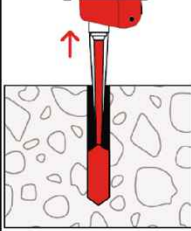
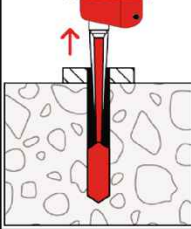
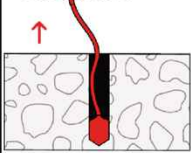
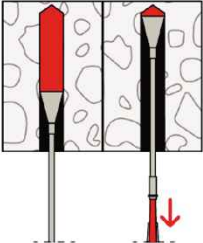
Installation instructions part 2

Preparing the cartridge

|   |                                                                                   |                                                                                                                                        |
|---|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------|
| 5 |  | Remove the sealing cap<br>Screw on the static mixer<br>Place the cartridge into the dispenser                                          |
| 6 |  | Ensuring that the spiral inside the mixer is clearly visible.                                                                          |
| 7 |  | Extrude approximately 10 cm of material out until the resin is evenly grey in colour.<br>Do not use mortar that is not uniformly grey. |

Go to step 8

Injection of the mortar

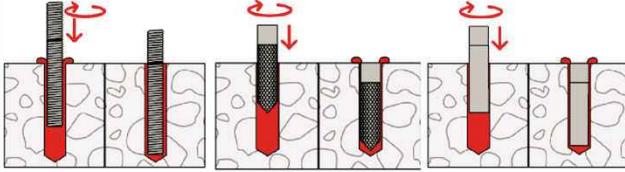
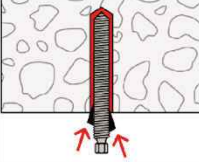
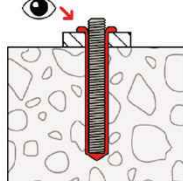
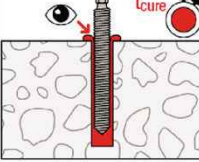
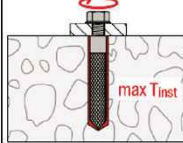
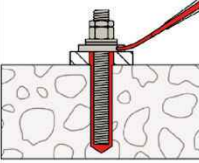
|    |                                                                                      |                                                                                                                                                                                |
|----|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8  |    | For $h_0 = h_{ef}$ fill approximately 2/3 of the drill hole with mortar. For $h_0 > h_{ef}$ more mortar is needed. Always begin from the bottom of the hole and avoid bubbles. |
| 9  |   | <b>Push-through installation:</b><br>the drill hole in the fixture must be also filled with mortar.                                                                            |
| 10 |   | The conditions for mortar injection without extension tube can be found in <b>Table B10.3.</b>                                                                                 |
|    |  | For overhead installation, deep holes ( $h_0 > 250$ mm) or drill hole diameter ( $d_0 \geq 30$ mm) use an injection-adaptor.                                                   |

Go to step 11

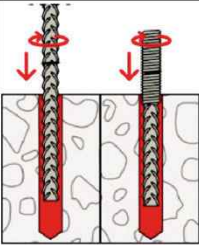
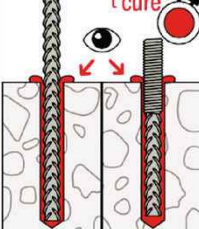
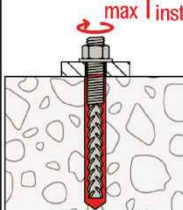
|                                                         |                                      |
|---------------------------------------------------------|--------------------------------------|
| fischer injection system FIS V Plus                     | <b>Annex B13</b><br>Appendix 22 / 41 |
| <b>Intended use</b><br>Installation instructions part 2 |                                      |

## Installation instructions part 3

### Installation of Anchor rods / Threaded rods, fischer RG M I and fischer FIS IG

|        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                       |
|--------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11     |                                                                                                                                                                                                                                                                                                                                                                                                                  | <p>Only use clean and oil-free metal parts. Push the Anchor rod / Threaded rods with the setting depth mark or fischer RG M I or fischer FIS IG down to the bottom of the hole, turning it slightly while doing so. No turning movement is permitted when using the DD-S / DD-E centering clips.</p> <p>After inserting the metal parts, excess mortar must be emerged around the anchor element.</p> |
| 12     |  <p>For overhead installations support the metal part with wedges (e.g. fischer centering wedges or fischer overhead clips).</p>                                                                                                                                                                                                                                                                                 |  <p>For push through installation fill the annular gap with mortar.</p>                                                                                                                                                                                                                                             |
| 13     |  <p>Wait for the specified curing time <math>t_{cure}</math> see <b>Table B10.2</b>. The application with the anchor rod is shown as an example.</p>                                                                                                                                                                                                                                                             |  <p>14</p> <p>Mounting the fixture<br/>max <math>T_{inst}</math> see <b>Tables B3.1, B4.1 and B5.1</b>.</p>                                                                                                                                                                                                         |
| Option |  <p>After the minimum curing time is reached, the gap between metal part and fixture (annular clearance) may be filled with mortar via the fischer filling disc. Compressive strength <math>\geq 50 \text{ N/mm}^2</math> (e.g. fischer injection mortars FIS HB, FIS SB, FIS V Plus, FIS EM Plus).</p> <p>ATTENTION: Using fischer filling disc reduces <math>t_{fix}</math> (usable length of the Anchor).</p> |                                                                                                                                                                                                                                                                                                                                                                                                       |

### Installation reinforcing bars and fischer FRA

|    |                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                 |
|----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 11 |  <p>Only use clean and oil-free reinforcing bars or fischer FRA. Push the reinforcement bar or the fischer FRA with the setting depth mark into the filled hole up to the setting depth mark.</p> <p>Recommendation:<br/>Rotation back and forth of the reinforcement bar or the fischer FRA makes pushing easy.</p> |                                                                                                                                                                                 |
|    |  <p>When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole. Wait for the specified curing time <math>t_{cure}</math> see <b>Table B10.2</b>.</p>                                                                                                                     |  <p>12</p> <p>Mounting the fixture<br/>max <math>T_{inst}</math> see <b>Table B7.1</b>.</p> |

fischer injection system FIS V Plus

**Intended use**  
Installation instructions part 3

**Annex B14**

Appendix 23 / 41

**Table C1.1:** Characteristic resistance to **steel failure** under **tension / shear loading** of **Anchor rods** and **Threaded rods**

| Anchor rod / Threaded rod                                                      |                                                          |                |      | M6   | M8                                     | M10        | M12        | M16   | M20   | M24   | M27   | M30    |        |
|--------------------------------------------------------------------------------|----------------------------------------------------------|----------------|------|------|----------------------------------------|------------|------------|-------|-------|-------|-------|--------|--------|
| Characteristic resistance to steel failure under tension loading <sup>1)</sup> |                                                          |                |      |      |                                        |            |            |       |       |       |       |        |        |
| Characteristic resistance $N_{Rk,s}$                                           | Steel zinc plated                                        | Property class | 4.8  | [kN] | 8,0                                    | 14,6(13,2) | 23,2(21,4) | 33,7  | 62,8  | 98,0  | 141,2 | 183,6  | 224,4  |
|                                                                                |                                                          |                | 5.8  |      | 10,1                                   | 18,3(16,6) | 29,0(26,8) | 42,1  | 78,5  | 122,5 | 176,5 | 229,5  | 280,5  |
|                                                                                |                                                          |                | 8.8  |      | 16,1                                   | 29,2(26,5) | 46,4(42,8) | 67,4  | 125,6 | 196,0 | 282,4 | 367,2  | 448,8  |
|                                                                                | Stainless steel R and high corrosion resistant steel HCR | 50             | 10,1 |      | 18,3                                   | 29,0       | 42,1       | 78,5  | 122,5 | 176,5 | 229,5 | 280,5  |        |
|                                                                                |                                                          | 70             | 14,1 |      | 25,6                                   | 40,6       | 59,0       | 109,9 | 171,5 | 247,1 | 321,3 | 392,7  |        |
|                                                                                |                                                          | 80             | 16,1 |      | 29,2                                   | 46,4       | 67,4       | 125,6 | 196,0 | 282,4 | 367,2 | 448,8  |        |
| Partial factors <sup>1)</sup>                                                  |                                                          |                |      |      |                                        |            |            |       |       |       |       |        |        |
| Partial factor $\gamma_{Ms,N}$                                                 | Steel zinc plated                                        | Property class | 4.8  | [-]  | 1,50                                   |            |            |       |       |       |       |        |        |
|                                                                                |                                                          |                | 5.8  |      | 1,50                                   |            |            |       |       |       |       |        |        |
|                                                                                |                                                          |                | 8.8  |      | 1,50                                   |            |            |       |       |       |       |        |        |
|                                                                                | Stainless steel R and high corrosion resistant steel HCR |                | 50   |      | 2,86                                   |            |            |       |       |       |       |        |        |
|                                                                                |                                                          |                | 70   |      | 1.87 / fischer HCR: 1.50 <sup>3)</sup> |            |            |       |       |       |       |        |        |
|                                                                                |                                                          |                | 80   |      | 1,60                                   |            |            |       |       |       |       |        |        |
| Characteristic resistance to steel failure under shear loading <sup>1)</sup>   |                                                          |                |      |      |                                        |            |            |       |       |       |       |        |        |
| without lever arm                                                              |                                                          |                |      |      |                                        |            |            |       |       |       |       |        |        |
| Characteristic resistance $V_{Rk,s}^0$                                         | Steel zinc plated                                        | Property class | 4.8  | [kN] | 4,8                                    | 8,7(7,9)   | 13,9(12,8) | 20,2  | 37,6  | 58,8  | 84,7  | 110,1  | 134,6  |
|                                                                                |                                                          |                | 5.8  |      | 6,0                                    | 10,9(9,9)  | 17,4(16,0) | 25,2  | 47,1  | 73,5  | 105,9 | 137,7  | 168,3  |
|                                                                                |                                                          |                | 8.8  |      | 8,0                                    | 14,6(13,2) | 23,2(21,4) | 33,7  | 62,8  | 98,0  | 141,2 | 183,6  | 224,4  |
|                                                                                | Stainless steel R and high corrosion resistant steel HCR |                | 50   |      | 5,0                                    | 9,1        | 14,5       | 21,0  | 39,2  | 61,2  | 88,2  | 114,7  | 140,2  |
|                                                                                |                                                          |                | 70   |      | 7,0                                    | 12,8       | 20,3       | 29,5  | 54,9  | 85,7  | 123,5 | 160,6  | 196,3  |
|                                                                                |                                                          |                | 80   |      | 8,0                                    | 14,6       | 23,2       | 33,7  | 62,8  | 98,0  | 141,2 | 183,6  | 224,4  |
| Ductility factor                                                               |                                                          | k <sub>7</sub> | [-]  | 1,0  |                                        |            |            |       |       |       |       |        |        |
| with lever arm                                                                 |                                                          |                |      |      |                                        |            |            |       |       |       |       |        |        |
| Characteristic resistance $M_{Rk,s}^0$                                         | Steel zinc plated                                        | Property class | 4.8  | [Nm] | 6,1                                    | 14,9(12,9) | 29,9(26,5) | 52,3  | 132,9 | 259,6 | 448,8 | 665,7  | 899,5  |
|                                                                                |                                                          |                | 5.8  |      | 7,6                                    | 18,7(16,1) | 37,3(33,2) | 65,4  | 166,2 | 324,6 | 561,0 | 832,2  | 1124,4 |
|                                                                                |                                                          |                | 8.8  |      | 12,2                                   | 29,9(25,9) | 59,8(53,1) | 104,6 | 265,9 | 519,3 | 897,6 | 1331,5 | 1799,0 |
|                                                                                | Stainless steel R and high corrosion resistant steel HCR |                | 50   |      | 7,6                                    | 18,7       | 37,3       | 65,4  | 166,2 | 324,6 | 561,0 | 832,2  | 1124,4 |
|                                                                                |                                                          |                | 70   |      | 10,7                                   | 26,2       | 52,3       | 91,5  | 232,6 | 454,4 | 785,4 | 1165,0 | 1574,1 |
|                                                                                |                                                          |                | 80   |      | 12,2                                   | 29,9       | 59,8       | 104,6 | 265,9 | 519,3 | 897,6 | 1331,5 | 1799,0 |
| Partial factors <sup>2)</sup>                                                  |                                                          |                |      |      |                                        |            |            |       |       |       |       |        |        |
| Partial factor $\gamma_{Ms,V}$                                                 | Steel zinc plated                                        | Property class | 4.8  | [-]  | 1,25                                   |            |            |       |       |       |       |        |        |
|                                                                                |                                                          |                | 5.8  |      | 1,25                                   |            |            |       |       |       |       |        |        |
|                                                                                |                                                          |                | 8.8  |      | 1,25                                   |            |            |       |       |       |       |        |        |
|                                                                                | Stainless steel R and high corrosion resistant steel HCR |                | 50   |      | 2,38                                   |            |            |       |       |       |       |        |        |
|                                                                                |                                                          |                | 70   |      | 1.56 / fischer HCR: 1.25 <sup>3)</sup> |            |            |       |       |       |       |        |        |
|                                                                                |                                                          |                | 80   |      | 1,33                                   |            |            |       |       |       |       |        |        |

<sup>1)</sup> Values in brackets are valid for undersized threaded rods with smaller stress area  $A_s$  for hot dip galvanised threaded rods according to EN ISO 10684:2004+AC:2009.

2) In absence of other national regulations,

<sup>3)</sup> Only admissible for high corrosion resistant steel HCR, acc. to **Table A7.1**.

|                                                                                                                                  |                                     |
|----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| fischer injection system FIS V Plus                                                                                              | <b>Annex C1</b><br>Appendix 24 / 41 |
| <b>Performances</b><br>Characteristic resistance to steel failure under tension / shear loading of Anchor rods and Threaded rods |                                     |

|                                                                                                                                            |
|--------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Table C2.1:</b>    <b>Characteristic resistance to steel failure</b> under tension / shear loading of<br/> <b>fischer RG M I</b></p> |
|--------------------------------------------------------------------------------------------------------------------------------------------|

| fischer RG M I                                                                                                                                              |                                                          |                                                  |                | M8   | M10                                    | M12  | M16   | M20   |       |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|--------------------------------------------------|----------------|------|----------------------------------------|------|-------|-------|-------|
| Characteristic resistance to steel failure under tension loading                                                                                            |                                                          |                                                  |                |      |                                        |      |       |       |       |
| Characteristic resistance with Screw or Threaded / Anchor rod<br>$N_{Rk,s}$                                                                                 | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [kN] | 18,3                                   | 29,0 | 42,1  | 78,3  | 122,4 |
|                                                                                                                                                             |                                                          |                                                  | 8.8            |      | 29,2                                   | 46,4 | 67,4  | 106,7 | 180,2 |
|                                                                                                                                                             | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 25,6                                   | 40,6 | 59,0  | 109,6 | 171,3 |
| Partial factors <sup>1)</sup>                                                                                                                               |                                                          |                                                  |                |      |                                        |      |       |       |       |
| Partial factor<br>$\gamma_{Ms,N}$                                                                                                                           | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [-]  | 1,50                                   |      |       |       |       |
|                                                                                                                                                             |                                                          |                                                  | 8.8            |      | 1,50                                   |      |       |       |       |
|                                                                                                                                                             | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 1,87 / fischer HCR: 1,50 <sup>2)</sup> |      |       |       |       |
| Characteristic resistance to steel failure under shear loading                                                                                              |                                                          |                                                  |                |      |                                        |      |       |       |       |
| Without lever arm                                                                                                                                           |                                                          |                                                  |                |      |                                        |      |       |       |       |
| Characteristic resistance with Screw or Threaded / Anchor rod<br>$V_{Rk,s}^0$                                                                               | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [kN] | 10,9                                   | 17,4 | 25,2  | 47,1  | 73,5  |
|                                                                                                                                                             |                                                          |                                                  | 8.8            |      | 14,6                                   | 23,2 | 33,7  | 62,8  | 98,0  |
|                                                                                                                                                             | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 12,8                                   | 20,3 | 29,5  | 54,9  | 85,7  |
| Ductility factor                                                                                                                                            |                                                          |                                                  | k <sub>7</sub> | [-]  | 1,0                                    |      |       |       |       |
| With lever arm                                                                                                                                              |                                                          |                                                  |                |      |                                        |      |       |       |       |
| Characteristic resistance with Screw or Threaded / Anchor rod<br>$M_{Rk,s}^0$                                                                               | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [Nm] | 18,7                                   | 37,3 | 65,4  | 166,2 | 324,6 |
|                                                                                                                                                             |                                                          |                                                  | 8.8            |      | 29,9                                   | 59,8 | 104,6 | 265,9 | 519,3 |
|                                                                                                                                                             | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 26,2                                   | 52,3 | 91,5  | 232,6 | 454,4 |
| Partial factors <sup>1)</sup>                                                                                                                               |                                                          |                                                  |                |      |                                        |      |       |       |       |
| Partial factor<br>$\gamma_{Ms,V}$                                                                                                                           | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [-]  | 1,25                                   |      |       |       |       |
|                                                                                                                                                             |                                                          |                                                  | 8.8            |      | 1,25                                   |      |       |       |       |
|                                                                                                                                                             | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 1,56 / fischer HCR: 1,25 <sup>2)</sup> |      |       |       |       |
| <sup>1)</sup> In absence of other national regulations<br><sup>2)</sup> Only admissible for high corrosion resistant steel HCR, acc. to <b>Table A7.1</b> . |                                                          |                                                  |                |      |                                        |      |       |       |       |

1) In absence of other national regulations

<sup>2)</sup> Only admissible for high corrosion resistant steel HCR, acc. to **Table A7.1**.

fischer injection system FIS V Plus

## Performances

Characteristic resistance to steel failure under shear loading of fischer RG M I

## Annex C2

Appendix 25 / 41

**Table C3.1: Characteristic resistance to steel failure under tension / shear loading of fischer FIS IG**

| fischer FIS IG                                                                |                                                          |                                                  |                |      | M5                                     | M6   | M8   | M10  | M12   | M16   | M20   |
|-------------------------------------------------------------------------------|----------------------------------------------------------|--------------------------------------------------|----------------|------|----------------------------------------|------|------|------|-------|-------|-------|
| Characteristic resistance to steel failure under tension loading              |                                                          |                                                  |                |      |                                        |      |      |      |       |       |       |
| Characteristic resistance with Screw or Threaded / Anchor rod<br>$N_{Rk,s}$   | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [kN] | 7,1                                    | 10,1 | 18,3 | 29,0 | 42,1  | 78,3  | 122,4 |
|                                                                               |                                                          |                                                  | 8.8            |      | 11,4                                   | 16,1 | 23,0 | 46,4 | 67,4  | 96,9  | 156,8 |
|                                                                               | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 9,9                                    | 14,1 | 25,6 | 40,6 | 59,0  | 109,6 | 171,3 |
| Partial factors <sup>1)</sup>                                                 |                                                          |                                                  |                |      |                                        |      |      |      |       |       |       |
| Partial factor $\gamma_{Ms,N}$                                                | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [-]  | 1,50                                   |      |      |      |       |       |       |
|                                                                               |                                                          |                                                  | 8.8            |      | 1,50                                   |      |      |      |       |       |       |
|                                                                               | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 1,87 / fischer HCR: 1,50 <sup>2)</sup> |      |      |      |       |       |       |
| Characteristic resistance to steel failure under shear loading                |                                                          |                                                  |                |      |                                        |      |      |      |       |       |       |
| Without lever arm                                                             |                                                          |                                                  |                |      |                                        |      |      |      |       |       |       |
| Characteristic resistance with Screw or Threaded / Anchor rod<br>$V_{Rk,s}^0$ | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [kN] | 4,3                                    | 6,0  | 10,9 | 17,4 | 25,2  | 47,1  | 73,5  |
|                                                                               |                                                          |                                                  | 8.8            |      | 5,7                                    | 8,0  | 14,6 | 23,2 | 33,7  | 62,8  | 98,0  |
|                                                                               | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 5,0                                    | 7,0  | 12,8 | 20,3 | 29,5  | 54,9  | 85,7  |
| Ductility factor                                                              |                                                          |                                                  | k <sub>7</sub> | [-]  | 1,0                                    |      |      |      |       |       |       |
| With lever arm                                                                |                                                          |                                                  |                |      |                                        |      |      |      |       |       |       |
| Characteristic resistance with Screw or Threaded / Anchor rod<br>$M_{Rk,s}^0$ | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [Nm] | 4,5                                    | 7,6  | 18,7 | 37,3 | 65,4  | 166,2 | 324,6 |
|                                                                               |                                                          |                                                  | 8.8            |      | 7,2                                    | 12,2 | 29,9 | 59,8 | 104,6 | 265,9 | 519,3 |
|                                                                               | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 6,3                                    | 10,7 | 26,2 | 52,3 | 91,5  | 232,6 | 454,4 |
| Partial factors <sup>1)</sup>                                                 |                                                          |                                                  |                |      |                                        |      |      |      |       |       |       |
| Partial factor $\gamma_{Ms,V}$                                                | Steel zinc plated                                        | Property class of Screw or Threaded / Anchor rod | 5.8            | [-]  | 1,25                                   |      |      |      |       |       |       |
|                                                                               |                                                          |                                                  | 8.8            |      | 1,25                                   |      |      |      |       |       |       |
|                                                                               | Stainless steel R and High corrosion resistant steel HCR |                                                  | 70             |      | 1,56 / fischer HCR: 1,25 <sup>2)</sup> |      |      |      |       |       |       |

<sup>1)</sup> In absence of other national regulations.

<sup>2)</sup> Only admissible for high corrosion resistant steel HCR, acc. to **Table A7.1**

|                                                                                                         |                                     |
|---------------------------------------------------------------------------------------------------------|-------------------------------------|
| fischer injection system FIS V Plus                                                                     | <b>Annex C3</b><br>Appendix 26 / 41 |
| <b>Performances</b><br>Characteristic resistance to steel failure under shear loading of fischer FIS IG |                                     |

| Table C4.1: Characteristic resistance to steel failure under tension / shear loading of reinforcing bars                                                                                                                                                                                                                                                                                                                                                                  |  |                 |      |                                         |     |       |     |       |                              |       |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------|------|-----------------------------------------|-----|-------|-----|-------|------------------------------|-------|--|
| Nominal diameter of the bar                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | $\phi$          | 8    | 10                                      | 12  | 14    | 16  | 20    | 25                           | 28    |  |
| Characteristic resistance to steel failure under tension loading                                                                                                                                                                                                                                                                                                                                                                                                          |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Characteristic resistance                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | $N_{Rk,s}$      | [kN] | $A_s \cdot f_{uk}^{1)}$                 |     |       |     |       |                              |       |  |
| Characteristic resistance to steel failure under shear loading                                                                                                                                                                                                                                                                                                                                                                                                            |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Without lever arm                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Characteristic resistance                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | $V^0_{Rk,s}$    | [kN] | $k_6^{2)}) \cdot A_s \cdot f_{uk}^{1)}$ |     |       |     |       |                              |       |  |
| Ductility factor                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | $k_7$           | [-]  | 1,0                                     |     |       |     |       |                              |       |  |
| With lever arm                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Characteristic resistance                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | $M^0_{Rk,s}$    | [Nm] | $1,2 \cdot W_{el} \cdot f_{uk}^{1)}$    |     |       |     |       |                              |       |  |
| <div>1) <math>f_{uk}</math> respectively shall be taken from the specifications of the reinforcing bar.</div> <div>2) In accordance with EN 1992-4:2018 section 7.2.2.3.1:<br/><math>k_6</math> = 0,6 for fasteners made of carbon steel with <math>f_{uk} \leq 500 \text{ N/mm}^2</math>,<br/>= 0,5 for fasteners made of carbon steel with <math>500 \text{ N/mm}^2 &lt; f_{uk} \leq 1000 \text{ N/mm}^2</math>,<br/>= 0,5 for fasteners made of stainless steel.</div> |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Table C4.2: Characteristic resistance to steel failure under tension / shear loading of fischer FRA                                                                                                                                                                                                                                                                                                                                                                       |  |                 |      |                                         |     |       |     |       |                              |       |  |
| fischer FRA                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                 | M12  |                                         | M16 |       | M20 |       | M24                          |       |  |
| Characteristic resistance to steel failure under tension loading                                                                                                                                                                                                                                                                                                                                                                                                          |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Characteristic resistance                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | $N_{Rk,s}$      | [kN] | 62,0                                    |     | 111,0 |     | 173,0 |                              | 236,5 |  |
| Partial factor <sup>1)</sup>                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Partial factor                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | $\gamma_{Ms,N}$ | [-]  | 1,4                                     |     |       |     |       |                              |       |  |
| Characteristic resistance to steel failure under shear loading                                                                                                                                                                                                                                                                                                                                                                                                            |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Without lever arm                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Characteristic resistance                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | $V^0_{Rk,s}$    | [kN] | 34,5                                    |     | 64,3  |     | 100,4 |                              | 144,7 |  |
| Ductility factor                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | $k_7$           | [-]  | 1,0                                     |     |       |     |       |                              |       |  |
| With lever arm                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Characteristic resistance                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | $M^0_{Rk,s}$    | [Nm] | 107,4                                   |     | 273,0 |     | 532,2 |                              | 920,4 |  |
| Partial factor <sup>1)</sup>                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                 |      |                                         |     |       |     |       |                              |       |  |
| Partial factor                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | $\gamma_{Ms,V}$ | [-]  | 1,5                                     |     |       |     |       |                              |       |  |
| <div>1) In absence of other national regulations.</div>                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                 |      |                                         |     |       |     |       |                              |       |  |
| fischer injection system FIS V Plus                                                                                                                                                                                                                                                                                                                                                                                                                                       |  |                 |      |                                         |     |       |     |       | Annex C4<br>Appendix 27 / 41 |       |  |
| Performances<br>Characteristic resistance to steel failure under tension / shear loading of reinforcing bars and fischer FRA                                                                                                                                                                                                                                                                                                                                              |  |                 |      |                                         |     |       |     |       |                              |       |  |

| Table C5.1: Characteristic resistance to concrete failure under tension / shear loading                           |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
|-------------------------------------------------------------------------------------------------------------------|--------------------------|-----------------|-----------------------------------|----------------------------------------------------------------------------------------------------------------------------|------|-----|-----|------------------------------|------|------------------------------|-----|-----|-----|
| Size                                                                                                              |                          |                 | All sizes                         |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Characteristic resistance to concrete failure under tension loading                                               |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Installation factor                                                                                               |                          | $\gamma_{inst}$ | [-]                               | See annex C6 to C11 and C 17 to C18                                                                                        |      |     |     |                              |      |                              |     |     |     |
| Factors for the compressive strength of concrete > C20/25                                                         |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Increasing factor $\psi_c$ for cracked or uncracked concrete<br>$\tau_{Rk}(X,Y) = \psi_c \cdot \tau_{Rk}(C20/25)$ | C25/30                   | [-]             |                                   | 1,05                                                                                                                       |      |     |     |                              |      |                              |     |     |     |
|                                                                                                                   | C30/37                   |                 |                                   | 1,10                                                                                                                       |      |     |     |                              |      |                              |     |     |     |
|                                                                                                                   | C35/45                   |                 |                                   | 1,15                                                                                                                       |      |     |     |                              |      |                              |     |     |     |
|                                                                                                                   | C40/50                   |                 |                                   | 1,19                                                                                                                       |      |     |     |                              |      |                              |     |     |     |
|                                                                                                                   | C45/55                   |                 |                                   | 1,22                                                                                                                       |      |     |     |                              |      |                              |     |     |     |
|                                                                                                                   | C50/60                   |                 |                                   | 1,26                                                                                                                       |      |     |     |                              |      |                              |     |     |     |
| Splitting failure                                                                                                 |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Edge distance                                                                                                     | $h / h_{ef} \geq 2,0$    | $C_{cr,sp}$     | [mm]                              | 1,0 $h_{ef}$                                                                                                               |      |     |     | C12/15: 1,22 $h_{ef}$        |      |                              |     |     |     |
|                                                                                                                   | $2,0 > h / h_{ef} > 1,3$ |                 |                                   | 4,6 $h_{ef} - 1,8 h$                                                                                                       |      |     |     | C12/15: 5,6 $h_{ef} - 2,2 h$ |      |                              |     |     |     |
|                                                                                                                   | $h / h_{ef} \leq 1,3$    |                 |                                   | 2,26 $h_{ef}$                                                                                                              |      |     |     | C12/15: 2,75 $h_{ef}$        |      |                              |     |     |     |
| Spacing                                                                                                           |                          | $S_{cr,sp}$     |                                   | 2 $C_{cr,sp}$                                                                                                              |      |     |     |                              |      |                              |     |     |     |
| Concrete failure                                                                                                  |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Uncracked concrete                                                                                                |                          | $k_{ucr,N}$     | [-]                               | 11,0                                                                                                                       |      |     |     |                              |      |                              |     |     |     |
| Cracked concrete                                                                                                  |                          | $k_{cr,N}$      |                                   | 7,7                                                                                                                        |      |     |     |                              |      |                              |     |     |     |
| Edge distance                                                                                                     |                          | $C_{cr,N}$      | [mm]                              | 1,5 $h_{ef}$                                                                                                               |      |     |     |                              |      |                              |     |     |     |
| Spacing                                                                                                           |                          | $S_{cr,N}$      |                                   | 2 $C_{cr,N}$                                                                                                               |      |     |     |                              |      |                              |     |     |     |
| Factors for sustained tension loading                                                                             |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Temperature range                                                                                                 |                          |                 | [-]                               | 50 °C / 80 °C                                                                                                              |      |     |     | 72 °C / 120 °C               |      |                              |     |     |     |
| Factor C12/15 and C16/20                                                                                          |                          |                 | $\Psi_{SUS}^0$                    | [-]                                                                                                                        | 0,68 |     |     |                              | 0,70 |                              |     |     |     |
| Factor from $\geq C20/25$                                                                                         |                          |                 | $\Psi_{SUS}^0 = \Psi_{SUS,100}^0$ | [-]                                                                                                                        | 0,76 |     |     |                              | 0,78 |                              |     |     |     |
| Characteristic resistance to concrete failure under shear loading                                                 |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Installation factor                                                                                               |                          | $\gamma_{inst}$ | [-]                               | 1,0                                                                                                                        |      |     |     |                              |      |                              |     |     |     |
| Concrete pry-out failure                                                                                          |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Factor for pry-out failure                                                                                        |                          | $k_8$           | [-]                               | 2,0                                                                                                                        |      |     |     |                              |      |                              |     |     |     |
| Concrete edge failure                                                                                             |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Effective length of fastener in shear loading                                                                     |                          | $l_f$           | [mm]                              | for $d_{nom} \leq 24$ mm: min ( $h_{ef}$ ; 12 $d_{nom}$ )<br>for $d_{nom} > 24$ mm: min ( $h_{ef}$ ; 8 $d_{nom}$ ; 300 mm) |      |     |     |                              |      |                              |     |     |     |
| Calculation diameters                                                                                             |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| Size                                                                                                              |                          |                 |                                   | M5                                                                                                                         | M6   | M8  | M10 | M12                          | M16  | M20                          | M24 | M27 | M30 |
| Anchor rods and Threaded rods                                                                                     |                          | $d_{nom}$       | [mm]                              | -1)                                                                                                                        | 6    | 8   | 10  | 12                           | 16   | 20                           | 24  | 27  | 30  |
| fischer RG M I                                                                                                    |                          | $d_{nom}$       |                                   | -1)                                                                                                                        | -1)  | 12  | 16  | 18                           | 22   | 28                           | -1) | -1) | -1) |
| fischer FIS IG                                                                                                    |                          |                 |                                   | 8                                                                                                                          | 10   | 12  | 16  | 20                           | 24   | 30                           | -1) | -1) | -1) |
| fischer FRA                                                                                                       |                          | $d_{nom}$       |                                   | -1)                                                                                                                        | -1)  | -1) | -1) | 12                           | 16   | 20                           | 25  | -1) | -1) |
| Size (nominal diameter of the bar)                                                                                |                          |                 | $\phi$                            | 8                                                                                                                          | 10   | 12  | 14  | 16                           | 20   | 25                           | 28  |     |     |
| Reinforcing bar                                                                                                   |                          |                 | $d_{nom}$                         | [mm]                                                                                                                       | 8    | 10  | 12  | 14                           | 16   | 20                           | 25  | 28  |     |
| 1) Size of Anchor type not part of the assessment                                                                 |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |
| fischer injection system FIS V Plus                                                                               |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      | Annex C5<br>Appendix 28 / 41 |     |     |     |
| Performances<br>Characteristic resistance to concrete failure under tension / shear loading                       |                          |                 |                                   |                                                                                                                            |      |     |     |                              |      |                              |     |     |     |

|                    |                                                                                                                                                                                                                      |
|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Table C6.1:</b> | <b>Characteristic resistance to combined pull-out and concrete failure for Anchor rods and Threaded rods and fischer FIS IG in hammer drilled holes; uncracked or cracked concrete C20/25; working life 50 years</b> |
|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

| Anchor rod / Threaded rod                                                         |                    |                 | M6              | M8                   | M10             | M12             | M16             | M20  | M24  | M27  | M30  |      |     |
|-----------------------------------------------------------------------------------|--------------------|-----------------|-----------------|----------------------|-----------------|-----------------|-----------------|------|------|------|------|------|-----|
| fischer FIS IG                                                                    |                    |                 | -               | -                    | M5<br>M6        | M8              | M10             | M12  | M16  | -    | M20  |      |     |
| Combined pullout and concrete cone failure                                        |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Calculation diameter                                                              |                    | d               | [mm]            | 6                    | 8               | 10              | 12              | 16   | 20   | 24   | 27   | 30   |     |
| Uncracked concrete                                                                |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Characteristic bond resistance in uncracked concrete C20/25                       |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   |                 | $\tau_{Rk,ucr}$ | [N/mm <sup>2</sup> ] | 9,0             | 16,0            | 16,0            | 15,0 | 14,0 | 12,0 | 11,0 | 10,0 | 9,0 |
|                                                                                   | II: 72 °C / 120 °C |                 |                 |                      | 6,5             | 15,0            | 14,0            | 13,0 | 12,0 | 11,0 | 9,0  | 8,0  | 8,0 |
| Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)   |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   |                 | $\tau_{Rk,ucr}$ | [N/mm <sup>2</sup> ] | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 9,5  | 8,5  | 8,0  | 7,5  | 7,0  | 7,0 |
|                                                                                   | II: 72 °C / 120 °C |                 |                 |                      | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 7,5  | 7,0  | 6,5  | 6,0  | 6,0  | 6,0 |
| Installation factors                                                              |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Dry or wet concrete                                                               |                    | $\gamma_{inst}$ | [-]             | 1,0                  |                 |                 |                 |      |      |      |      |      |     |
| Water filled hole                                                                 |                    |                 |                 | - <sup>1)</sup>      | - <sup>1)</sup> | - <sup>1)</sup> | 1,2             |      |      |      |      |      |     |
| Cracked concrete                                                                  |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Characteristic bond resistance in cracked concrete C20/25                         |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   |                 | $\tau_{Rk,cr}$  | [N/mm <sup>2</sup> ] | - <sup>1)</sup> | 5,5             | 6,0             | 6,5  | 6,0  | 5,5  | 5,0  | 5,0  | 4,5 |
|                                                                                   | II: 72 °C / 120 °C |                 |                 |                      | - <sup>1)</sup> | 4,5             | 5,0             | 6,0  | 5,5  | 5,0  | 4,5  | 4,0  | 4,0 |
| Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)   |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   |                 | $\tau_{Rk,cr}$  | [N/mm <sup>2</sup> ] | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 5,0  | 5,0  | 4,5  | 4,0  | 3,5  | 3,5 |
|                                                                                   | II: 72 °C / 120 °C |                 |                 |                      | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 4,0  | 4,0  | 4,0  | 3,5  | 3,0  | 3,0 |
| Installation factors                                                              |                    |                 |                 |                      |                 |                 |                 |      |      |      |      |      |     |
| Dry or wet concrete                                                               |                    | $\gamma_{inst}$ | [-]             | - <sup>1)</sup>      | 1,0             |                 |                 |      |      |      |      |      |     |
| Water filled hole                                                                 |                    |                 |                 | - <sup>1)</sup>      | - <sup>1)</sup> | - <sup>1)</sup> | 1,2             |      |      |      |      |      |     |

1) No performance assessed

fischer injection system FIS V Plus

## Performances

Characteristic resistance to combined pull-out and concrete failure for Anchor rod and Threaded rods; working life 50 years; concrete C20/25

## Annex C6

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**Table C7.1: Characteristic resistance to combined pull-out and concrete failure for Anchor rods, Threaded rods and fischer FIS IG in hammer drilled holes; uncracked or cracked concrete C20/25; working life 100 years**

| Anchor rod / Threaded rod                                                                                                                                     |                    |                 | M6                                       | M8              | M10             | M12             | M16  | M20  | M24                          | M27  | M30  |     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-----------------|------------------------------------------|-----------------|-----------------|-----------------|------|------|------------------------------|------|------|-----|
| fischer FIS IG                                                                                                                                                |                    |                 | -                                        | -               | M5<br>M6        | M8              | M10  | M12  | M16                          | -    | M20  |     |
| Combined pullout and concrete cone failure                                                                                                                    |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Calculation diameter                                                                                                                                          |                    | d               | [mm]                                     | 6               | 8               | 10              | 12   | 16   | 20                           | 24   | 27   | 30  |
| Uncracked concrete                                                                                                                                            |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Characteristic bond resistance in uncracked concrete C20/25                                                                                                   |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)                                                                             |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Temperature range                                                                                                                                             | I: 50 °C / 80 °C   |                 | $\tau_{Rk,100,ucr}$ [N/mm <sup>2</sup> ] | - <sup>1)</sup> | 16,0            | 16,0            | 15,0 | 14,0 | 12,0                         | 11,0 | 10,0 | 9,0 |
|                                                                                                                                                               | II: 72 °C / 120 °C |                 |                                          | - <sup>1)</sup> | 15,0            | 14,0            | 13,0 | 12,0 | 11,0                         | 9,0  | 8,0  | 8,0 |
| Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)                                                                               |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Temperature range                                                                                                                                             | I: 50 °C / 80 °C   |                 | $\tau_{Rk,100,ucr}$ [N/mm <sup>2</sup> ] | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 9,5  | 8,5  | 8,0                          | 7,5  | 7,0  | 7,0 |
|                                                                                                                                                               | II: 72 °C / 120 °C |                 |                                          | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 7,5  | 7,0  | 6,5                          | 6,0  | 6,0  | 6,0 |
| Installation factors                                                                                                                                          |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Dry or wet concrete                                                                                                                                           |                    | $\gamma_{inst}$ | [-]                                      | - <sup>1)</sup> | 1,0             |                 |      |      |                              |      |      |     |
| Water filled hole                                                                                                                                             |                    |                 |                                          | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 1,2  |      |                              |      |      |     |
| Cracked concrete                                                                                                                                              |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Characteristic bond resistance in cracked concrete C20/25                                                                                                     |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)                                                                             |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Temperature range                                                                                                                                             | I: 50 °C / 80 °C   |                 | $\tau_{Rk,100,cr}$ [N/mm <sup>2</sup> ]  | - <sup>1)</sup> | 5,0             | 5,5             | 5,5  | 5,5  | 5,5                          | 5,0  | 5,0  | 4,5 |
|                                                                                                                                                               | II: 72 °C / 120 °C |                 |                                          | - <sup>1)</sup> | 4,5             | 5,0             | 5,0  | 5,0  | 5,0                          | 4,0  | 4,0  | 4,0 |
| Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)                                                                               |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Temperature range                                                                                                                                             | I: 50 °C / 80 °C   |                 | $\tau_{Rk,100,cr}$ [N/mm <sup>2</sup> ]  | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 4,5  | 4,5  | 4,5                          | 4,0  | 3,5  | 3,5 |
|                                                                                                                                                               | II: 72 °C / 120 °C |                 |                                          | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 4,0  | 4,0  | 4,0                          | 3,5  | 3,0  | 3,0 |
| Installation factors                                                                                                                                          |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| Dry or wet concrete                                                                                                                                           |                    | $\gamma_{inst}$ | [-]                                      | - <sup>1)</sup> | 1,0             |                 |      |      |                              |      |      |     |
| Water filled hole                                                                                                                                             |                    |                 |                                          | - <sup>1)</sup> | - <sup>1)</sup> | - <sup>1)</sup> | 1,2  |      |                              |      |      |     |
| 1) No performance assessed                                                                                                                                    |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |
| fischer injection system FIS V Plus                                                                                                                           |                    |                 |                                          |                 |                 |                 |      |      | Annex C7<br>Appendix 30 / 41 |      |      |     |
| Performances<br>Characteristic resistance to combined pull-out and concrete failure for Anchor rod and Threaded rods; working life 100 years; concrete C20/25 |                    |                 |                                          |                 |                 |                 |      |      |                              |      |      |     |

**Table C8.1: Characteristic resistance to combined pull-out and concrete failure for Anchor rods, Threaded rods and fischer FIS IG in hammer drilled holes; uncracked or cracked concrete C12/15 and C16/20; working life 50 years**

| Anchor rod / Threaded rod | M6 | M8 | M10      | M12 | M16 | M20 | M24 | M27 | M30 |
|---------------------------|----|----|----------|-----|-----|-----|-----|-----|-----|
| fischer FIS IG            | -  | -  | M5<br>M6 | M8  | M10 | M12 | M16 | -   | M20 |

**Combined pullout and concrete cone failure**

|                      |   |      |   |   |    |    |    |    |    |    |    |
|----------------------|---|------|---|---|----|----|----|----|----|----|----|
| Calculation diameter | d | [mm] | 6 | 8 | 10 | 12 | 16 | 20 | 24 | 27 | 30 |
|----------------------|---|------|---|---|----|----|----|----|----|----|----|

### Uncracked concrete

**Characteristic bond resistance in uncracked concrete C12/15**

Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)

|                   |                    |                 |                      |     |      |     |      |      |      |     |     |     |
|-------------------|--------------------|-----------------|----------------------|-----|------|-----|------|------|------|-----|-----|-----|
| Temperature range | I: 50 °C / 80 °C   | $\tau_{RK,ucr}$ | [N/mm <sup>2</sup> ] | -1) | 12,5 | 12  | 11,5 | 10,5 | 10,0 | 9,0 | 8,5 | 8,0 |
|                   | II: 72 °C / 120 °C |                 |                      | -1) | 9,5  | 9,0 | 8,5  | 8,0  | 7,5  | 7,0 | 6,5 | 6,5 |

Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)

|                   |                    |                 |                      |     |     |     |     |     |     |     |     |     |
|-------------------|--------------------|-----------------|----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Temperature range | I: 50 °C / 80 °C   | $\tau_{RK,ucr}$ | [N/mm <sup>2</sup> ] | -1) | -1) | -1) | 9,0 | 7,5 | 7,0 | 4,0 | 3,5 | 3,5 |
|                   | II: 72 °C / 120 °C |                 |                      | -1) | -1) | -1) | 7,0 | 6,0 | 5,5 | 3,0 | 3,0 | 2,5 |

### Installation factors

|                     |                        |     |                 |     |
|---------------------|------------------------|-----|-----------------|-----|
| Dry or wet concrete | $\gamma_{\text{inst}}$ | [-] | - <sup>1)</sup> | 1,2 |
| Water filled hole   |                        |     | - <sup>1)</sup> | 1,4 |

## Cracked concrete

### Characteristic bond resistance in cracked concrete C12/15

Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete)

|                   |                    |                |                      |     |     |     |     |     |     |     |     |     |
|-------------------|--------------------|----------------|----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Temperature range | I: 50 °C / 80 °C   | $\tau_{RK,cr}$ | [N/mm <sup>2</sup> ] | -1) | 4,5 | 5,0 | 5,0 | 5,0 | 4,0 | 4,0 | 4,0 | 4,0 |
|                   | II: 72 °C / 120 °C |                |                      | -1) | 3,5 | 3,5 | 3,5 | 3,5 | 3,0 | 3,0 | 3,0 | 3,0 |

Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)

|                   |                    |                |                      |     |     |     |     |     |     |     |     |     |
|-------------------|--------------------|----------------|----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Temperature range | I: 50 °C / 80 °C   | $\tau_{Rk,cr}$ | [N/mm <sup>2</sup> ] | -1) | -1) | -1) | 4,0 | 3,5 | 3,0 | 2,0 | 2,0 | 2,0 |
|                   | II: 72 °C / 120 °C |                |                      | -1) | -1) | -1) | 3,0 | 2,5 | 2,5 | 1,5 | 1,5 | 1,5 |

### Installation factors

|                     |                        |     |                 |     |
|---------------------|------------------------|-----|-----------------|-----|
| Dry or wet concrete | $\gamma_{\text{inst}}$ | [-] | - <sup>1)</sup> | 1,2 |
| Water filled hole   |                        |     | - <sup>1)</sup> | 1,4 |

1) No performance assessed

|                                                                                                                                                                     |                                     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| fischer injection system FIS V Plus                                                                                                                                 | <b>Annex C8</b><br>Appendix 31 / 41 |
| <b>Performances</b><br>Characteristic resistance to combined pull-out and concrete failure for Anchor rod and Threaded rods; working life 50 years; concrete C12/15 |                                     |

|                                                                                                                                                                                               |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Table C9.1:</b>    <b>Characteristic resistance to combined pull-out and concrete failure for fischer RG M I in hammer drilled holes; uncracked concrete; working life 50 years</b></p> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|                                                                                   |                    |                                      |      |      |     |     |     |
|-----------------------------------------------------------------------------------|--------------------|--------------------------------------|------|------|-----|-----|-----|
| fischer RG M I                                                                    |                    |                                      | M8   | M10  | M12 | M16 | M20 |
| Combined pullout and concrete cone failure                                        |                    |                                      |      |      |     |     |     |
| Calculation diameter                                                              | d                  | [mm]                                 | 12   | 16   | 18  | 22  | 28  |
| Uncracked concrete                                                                |                    |                                      |      |      |     |     |     |
| Characteristic bond resistance in uncracked concrete C20/25                       |                    |                                      |      |      |     |     |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                    |                                      |      |      |     |     |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   | $\tau_{Rk,ucr}$ [N/mm <sup>2</sup> ] | 10,5 | 10,0 | 9,5 | 9,0 | 8,5 |
|                                                                                   | II: 72 °C / 120 °C |                                      | 9,0  | 8,0  | 8,0 | 7,5 | 7,0 |
| Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)   |                    |                                      |      |      |     |     |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   | $\tau_{Rk,ucr}$ [N/mm <sup>2</sup> ] | 10,0 | 9,0  | 9,0 | 8,5 | 8,0 |
|                                                                                   | II: 72 °C / 120 °C |                                      | 7,5  | 6,5  | 6,5 | 6,0 | 6,0 |
| Installation factors                                                              |                    |                                      |      |      |     |     |     |
| Dry or wet concrete                                                               | $\gamma_{inst}$    | [-]                                  | 1,0  |      |     |     |     |
| Water filled hole                                                                 |                    |                                      | 1,2  |      |     |     |     |

fischer injection system FIS V Plus

## Performances

Characteristic resistance to combined pull-out and concrete failure for fischer RG M I or fischer FIS IG; working life 50 years

## Annex C9

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**Table C10.1: Characteristic resistance to combined pull-out and concrete failure for reinforcing bars in hammer drilled holes; uncracked or cracked concrete; working life 50 years**

| Nominal diameter of the bar                                                       |                    | $\phi$          | 8                    | 10              | 12   | 14   | 16   | 20   | 25  | 28  |     |
|-----------------------------------------------------------------------------------|--------------------|-----------------|----------------------|-----------------|------|------|------|------|-----|-----|-----|
| Combined pullout and concrete cone failure                                        |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Calculation diameter                                                              |                    | d               | [mm]                 | 8               | 10   | 12   | 14   | 16   | 20  | 25  | 28  |
| Uncracked concrete                                                                |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Characteristic bond resistance in uncracked concrete C20/25                       |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   | $\tau_{Rk,ucr}$ | [N/mm <sup>2</sup> ] | 11,0            | 11,0 | 11,0 | 10,0 | 10,0 | 9,5 | 9,0 | 8,5 |
|                                                                                   | II: 72 °C / 120 °C |                 |                      | 9,5             | 9,5  | 9,0  | 8,5  | 8,5  | 8,0 | 7,5 | 7,0 |
| Installation factor                                                               |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Dry or wet concrete                                                               |                    | $\gamma_{inst}$ | [-]                  | 1,0             |      |      |      |      |     |     |     |
| Cracked concrete                                                                  |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Characteristic bond resistance in cracked concrete C20/25                         |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   | $\tau_{Rk,cr}$  | [N/mm <sup>2</sup> ] | - <sup>1)</sup> | 3,0  | 5,0  | 5,0  | 5,0  | 4,5 | 4,0 | 4,0 |
|                                                                                   | II: 72 °C / 120 °C |                 |                      | - <sup>1)</sup> | 3,0  | 4,5  | 4,5  | 4,5  | 4,0 | 3,5 | 3,5 |
| Installation factor                                                               |                    |                 |                      |                 |      |      |      |      |     |     |     |
| Dry or wet concrete                                                               |                    | $\gamma_{inst}$ | [-]                  | 1,0             |      |      |      |      |     |     |     |

<sup>1)</sup> No performance assessed

fischer injection system FIS V Plus

**Performances**  
Characteristic resistance to combined pull-out and concrete failure for reinforcing bars;  
working life 50 years

**Table C11.1: Characteristic resistance to combined pull-out and concrete failure for fischer FRA in hammer drilled holes; uncracked or cracked concrete; working life 50 years**

|                                                                                   |                    |                 |                      |      |      |     |     |
|-----------------------------------------------------------------------------------|--------------------|-----------------|----------------------|------|------|-----|-----|
| fischer FRA                                                                       |                    |                 | M12                  | M16  | M20  | M24 |     |
| Combined pullout and concrete cone failure                                        |                    |                 |                      |      |      |     |     |
| Calculation diameter                                                              |                    | d               | [mm]                 | 12   | 16   | 20  | 25  |
| Uncracked concrete                                                                |                    |                 |                      |      |      |     |     |
| Characteristic bond resistance in uncracked concrete C20/25                       |                    |                 |                      |      |      |     |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                    |                 |                      |      |      |     |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   | $\tau_{Rk,ucr}$ | [N/mm <sup>2</sup> ] | 11,0 | 10,0 | 9,5 | 9,5 |
|                                                                                   | II: 72 °C / 120 °C |                 |                      | 9,0  | 8,5  | 8,0 | 7,5 |
| Installation factors                                                              |                    |                 |                      |      |      |     |     |
| Dry or wet concrete                                                               |                    | $\gamma_{inst}$ | [-]                  | 1,0  |      |     |     |
| Cracked concrete                                                                  |                    |                 |                      |      |      |     |     |
| Characteristic bond resistance in cracked concrete C20/25                         |                    |                 |                      |      |      |     |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                    |                 |                      |      |      |     |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   | $\tau_{Rk,cr}$  | [N/mm <sup>2</sup> ] | 5,0  | 5,0  | 4,5 | 4,0 |
|                                                                                   | II: 72 °C / 120 °C |                 |                      | 4,5  | 4,5  | 4,0 | 3,5 |
| Installation factors                                                              |                    |                 |                      |      |      |     |     |
| Dry or wet concrete                                                               |                    | $\gamma_{inst}$ | [-]                  | 1,0  |      |     |     |

fischer injection system FIS V Plus

## Performances

Characteristic resistance to combined pull-out and concrete failure for fischer FRA;  
working life 50 years

## Annex C11

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| Table C12.1: Displacements for Anchor rods / Threaded rods or fischer FIS IG |                           |                 |      |      |                                                             |      |      |      |      |      |
|------------------------------------------------------------------------------|---------------------------|-----------------|------|------|-------------------------------------------------------------|------|------|------|------|------|
| Anchor rod / Threaded rods                                                   |                           | M6              | M8   | M10  | M12                                                         | M16  | M20  | M24  | M27  | M30  |
| fischer FIS IG                                                               |                           |                 |      |      |                                                             |      |      |      |      |      |
| Displacement-Factors for tension loading <sup>1)</sup>                       |                           |                 |      |      |                                                             |      |      |      |      |      |
| Uncracked concrete; Temperature range I, II                                  |                           |                 |      |      |                                                             |      |      |      |      |      |
| δ <sub>N0</sub> -Factor                                                      | [mm/(N/mm <sup>2</sup> )] | 0,09            | 0,09 | 0,09 | 0,10                                                        | 0,10 | 0,10 | 0,10 | 0,12 | 0,12 |
| δ <sub>N∞</sub> -Factor                                                      |                           | 0,10            | 0,10 | 0,10 | 0,12                                                        | 0,12 | 0,12 | 0,13 | 0,13 | 0,14 |
| Cracked concrete; Temperature range I, II                                    |                           |                 |      |      |                                                             |      |      |      |      |      |
| δ <sub>N0</sub> -Factor                                                      | [mm/(N/mm <sup>2</sup> )] | - <sup>3)</sup> | 0,12 | 0,12 | 0,12                                                        | 0,13 | 0,16 | 0,19 | 0,21 | 0,23 |
| δ <sub>N∞</sub> -Factor                                                      |                           | - <sup>3)</sup> | 0,25 | 0,27 | 0,30                                                        | 0,30 | 0,30 | 0,35 | 0,35 | 0,40 |
| Displacement-Factors for shear loading <sup>2)</sup>                         |                           |                 |      |      |                                                             |      |      |      |      |      |
| Uncracked or cracked concrete; Temperature range I, II                       |                           |                 |      |      |                                                             |      |      |      |      |      |
| δ <sub>V0</sub> -Factor                                                      | [mm/kN]                   | 0,11            | 0,11 | 0,11 | 0,10                                                        | 0,10 | 0,09 | 0,09 | 0,08 | 0,07 |
| δ <sub>V∞</sub> -Factor                                                      |                           | 0,12            | 0,12 | 0,12 | 0,11                                                        | 0,11 | 0,10 | 0,10 | 0,09 | 0,09 |
| 1) Calculation of effective displacement:                                    |                           |                 |      |      | 2) Calculation of effective displacement:                   |      |      |      |      |      |
| $\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau$                         |                           |                 |      |      | $\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V$           |      |      |      |      |      |
| $\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau$               |                           |                 |      |      | $\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V$ |      |      |      |      |      |
| $\tau$ = acting bond strength under tension loading                          |                           |                 |      |      | $V$ = acting shear loading                                  |      |      |      |      |      |
| <sup>3)</sup> No performance assessed                                        |                           |                 |      |      |                                                             |      |      |      |      |      |

| Table C12.2: Displacements for fischer RG M I                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                           |      |      |      |      |                                      |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|------|------|------|------|--------------------------------------|
| fischer RG M I                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                           | M8   | M10  | M12  | M16  | M20                                  |
| Displacement-Factors for tension loading <sup>1)</sup>                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                           |      |      |      |      |                                      |
| Uncracked concrete; Temperature range I, II                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                           |      |      |      |      |                                      |
| $\delta_{N0}$ -Factor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | [mm/(N/mm <sup>2</sup> )] | 0,10 | 0,11 | 0,12 | 0,13 | 0,14                                 |
| $\delta_{N\infty}$ -Factor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                           | 0,13 | 0,14 | 0,15 | 0,16 | 0,18                                 |
| Displacement-Factors for shear loading <sup>2)</sup>                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                           |      |      |      |      |                                      |
| Uncracked concrete; Temperature range I, II                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                           |      |      |      |      |                                      |
| $\delta_{V0}$ -Factor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | [mm/kN]                   | 0,12 | 0,12 | 0,12 | 0,12 | 0,12                                 |
| $\delta_{V\infty}$ -Factor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                           | 0,14 | 0,14 | 0,14 | 0,14 | 0,14                                 |
| <div> <div> 1) Calculation of effective displacement:<br/> <math>\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau</math><br/> <math>\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau</math><br/> <math>\tau</math> = acting bond strength under tension loading </div> <div> 2) Calculation of effective displacement:<br/> <math>\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V</math><br/> <math>\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V</math><br/> V: acting shear loading </div> </div> |                           |      |      |      |      |                                      |
| fischer injection system FIS V Plus                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                           |      |      |      |      | <b>Annex C12</b><br>Appendix 35 / 41 |
| <b>Performances</b><br>Displacements for Anchor rods / Threaded rods, fischer FIS IG and fischer RG M I                                                                                                                                                                                                                                                                                                                                                                                                                       |                           |      |      |      |      |                                      |

| Table C13.1: Displacements for reinforcing bars                                                                                                                                                                            |                           |                 |      |      |                                                                                                                                                                                          |      |      |      |      |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|-----------------|------|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|------|------|------|
| Nominal diameter of the bar $\phi$                                                                                                                                                                                         |                           | 8               | 10   | 12   | 14                                                                                                                                                                                       | 16   | 20   | 25   | 28   |
| Displacement-Factors for tension loading <sup>1)</sup>                                                                                                                                                                     |                           |                 |      |      |                                                                                                                                                                                          |      |      |      |      |
| Uncracked concrete; Temperature range I, II                                                                                                                                                                                |                           |                 |      |      |                                                                                                                                                                                          |      |      |      |      |
| $\delta_{N0}$ -Factor                                                                                                                                                                                                      | [mm/(N/mm <sup>2</sup> )] | 0,09            | 0,09 | 0,10 | 0,10                                                                                                                                                                                     | 0,10 | 0,10 | 0,10 | 0,11 |
| $\delta_{N\infty}$ -Factor                                                                                                                                                                                                 |                           | 0,10            | 0,10 | 0,12 | 0,12                                                                                                                                                                                     | 0,12 | 0,12 | 0,13 | 0,13 |
| Cracked concrete; Temperature range I, II                                                                                                                                                                                  |                           |                 |      |      |                                                                                                                                                                                          |      |      |      |      |
| $\delta_{N0}$ -Factor                                                                                                                                                                                                      | [mm/(N/mm <sup>2</sup> )] | – <sup>3)</sup> | 0,12 | 0,13 | 0,13                                                                                                                                                                                     | 0,13 | 0,13 | 0,13 | 0,14 |
| $\delta_{N\infty}$ -Factor                                                                                                                                                                                                 |                           | – <sup>3)</sup> | 0,27 | 0,30 | 0,30                                                                                                                                                                                     | 0,30 | 0,30 | 0,35 | 0,37 |
| Displacement-Factors for shear loading <sup>2)</sup>                                                                                                                                                                       |                           |                 |      |      |                                                                                                                                                                                          |      |      |      |      |
| Uncracked or cracked concrete; Temperature range I, II                                                                                                                                                                     |                           |                 |      |      |                                                                                                                                                                                          |      |      |      |      |
| $\delta_{V0}$ -Factor                                                                                                                                                                                                      | [mm/kN]                   | 0,11            | 0,11 | 0,10 | 0,10                                                                                                                                                                                     | 0,10 | 0,09 | 0,09 | 0,08 |
| $\delta_{V\infty}$ -Factor                                                                                                                                                                                                 |                           | 0,12            | 0,12 | 0,11 | 0,11                                                                                                                                                                                     | 0,11 | 0,10 | 0,10 | 0,09 |
| 1) Calculation of effective displacement:<br>$\delta_{N0} = \delta_{N0}\text{-Factor} \cdot \tau$<br>$\delta_{N\infty} = \delta_{N\infty}\text{-Factor} \cdot \tau$<br>$\tau$ = acting bond strength under tension loading |                           |                 |      |      | 2) Calculation of effective displacement:<br>$\delta_{V0} = \delta_{V0}\text{-Factor} \cdot V$<br>$\delta_{V\infty} = \delta_{V\infty}\text{-Factor} \cdot V$<br>V: acting shear loading |      |      |      |      |
| 3) No performance assessed                                                                                                                                                                                                 |                           |                 |      |      |                                                                                                                                                                                          |      |      |      |      |

**Table C13.2: Displacements for fischer FRA**

| fischer FRA                                            |                           | M12  | M16                                           | M20  | M24  |
|--------------------------------------------------------|---------------------------|------|-----------------------------------------------|------|------|
| Displacement-Factors for tension loading <sup>1)</sup> |                           |      |                                               |      |      |
| Uncracked concrete; Temperature range I, II            |                           |      |                                               |      |      |
| δ <sub>N0</sub> -Factor                                | [mm/(N/mm <sup>2</sup> )] | 0,10 | 0,10                                          | 0,10 | 0,10 |
| δ <sub>N∞</sub> -Factor                                |                           | 0,12 | 0,12                                          | 0,12 | 0,13 |
| Cracked concrete; Temperature range I, II              |                           |      |                                               |      |      |
| δ <sub>N0</sub> -Factor                                | [mm/(N/mm <sup>2</sup> )] | 0,12 | 0,13                                          | 0,13 | 0,13 |
| δ <sub>N∞</sub> -Factor                                |                           | 0,30 | 0,30                                          | 0,30 | 0,35 |
| Displacement-Factors for shear loading <sup>2)</sup>   |                           |      |                                               |      |      |
| Uncracked or cracked concrete; Temperature range I, II |                           |      |                                               |      |      |
| δ <sub>V0</sub> -Factor                                | [mm/kN]                   | 0,10 | 0,10                                          | 0,09 | 0,09 |
| δ <sub>V∞</sub> -Factor                                |                           | 0,11 | 0,11                                          | 0,10 | 0,10 |
| 1) Calculation of effective displacement:              |                           |      | 2) Calculation of effective displacement:     |      |      |
| δ <sub>N0</sub> = δ <sub>N0</sub> -Factor · τ          |                           |      | δ <sub>V0</sub> = δ <sub>V0</sub> -Factor · V |      |      |
| δ <sub>N∞</sub> = δ <sub>N∞</sub> -Factor · τ          |                           |      | δ <sub>V∞</sub> = δ <sub>V∞</sub> -Factor · V |      |      |
| τ = acting bond strength under tension loading         |                           |      | V: acting shear loading                       |      |      |

|                                                                           |                                      |
|---------------------------------------------------------------------------|--------------------------------------|
| fischer injection system FIS V Plus                                       | <b>Annex C13</b><br>Appendix 36 / 41 |
| <b>Performances</b><br>Displacements for reinforcing bars and fischer FRA |                                      |

**Table C14.1:** Characteristic resistance to **steel failure** under **tension / shear loading** of **Anchor rods** and **Threaded rods** under seismic action performance category **C1**

| Anchor rod / Threaded rod                                                                      |                                                          |                |     | M10  | M12        | M16  | M20   | M24   | M27   | M30   |       |
|------------------------------------------------------------------------------------------------|----------------------------------------------------------|----------------|-----|------|------------|------|-------|-------|-------|-------|-------|
| Characteristic resistance to steel failure under tension loading <sup>1)</sup>                 |                                                          |                |     |      |            |      |       |       |       |       |       |
| Anchor rods and Threaded rods, performance category C1 <sup>2)</sup>                           |                                                          |                |     |      |            |      |       |       |       |       |       |
| Characteristic resistance<br>$N_{Rk,s,C1}$                                                     | Steel zinc plated                                        | Property class | 4.8 | [kN] | 23,2(21,4) | 33,7 | 62,8  | 98,0  | 141,2 | 183,6 | 224,4 |
|                                                                                                |                                                          |                | 5.8 |      | 29,0(26,8) | 42,1 | 78,5  | 122,5 | 176,5 | 229,5 | 280,5 |
|                                                                                                |                                                          |                | 8.8 |      | 46,4(42,8) | 67,4 | 125,6 | 196,0 | 282,4 | 367,2 | 448,8 |
|                                                                                                | Stainless steel R and high corrosion resistant steel HCR |                | 50  |      | 29,0       | 42,1 | 78,5  | 122,5 | 176,5 | 229,5 | 280,5 |
|                                                                                                |                                                          |                | 70  |      | 40,6       | 59,0 | 109,9 | 171,5 | 247,1 | 321,3 | 392,7 |
|                                                                                                |                                                          |                | 80  |      | 46,4       | 67,4 | 125,6 | 196,0 | 282,4 | 367,2 | 448,8 |
| Characteristic resistance to steel failure under shear loading without lever arm <sup>1)</sup> |                                                          |                |     |      |            |      |       |       |       |       |       |
| Anchor rods, performance category C1 <sup>2)</sup>                                             |                                                          |                |     |      |            |      |       |       |       |       |       |
| Characteristic resistance<br>$V_{Rk,s,C1}$                                                     | Steel zinc plated                                        | Property class | 4.8 | [kN] | 13,9(12,8) | 20,2 | 37,6  | 58,8  | 84,7  | 110,1 | 134,6 |
|                                                                                                |                                                          |                | 5.8 |      | 17,4(16,0) | 25,2 | 47,1  | 73,5  | 105,9 | 137,7 | 168,3 |
|                                                                                                |                                                          |                | 8.8 |      | 23,2(21,4) | 33,7 | 62,8  | 98,0  | 141,2 | 183,6 | 224,4 |
|                                                                                                | Stainless steel R and high corrosion resistant steel HCR |                | 50  |      | 14,5       | 21,0 | 39,2  | 61,2  | 88,2  | 114,7 | 140,2 |
|                                                                                                |                                                          |                | 70  |      | 20,3       | 29,5 | 54,9  | 85,7  | 123,5 | 160,6 | 196,3 |
|                                                                                                |                                                          |                | 80  |      | 23,2       | 33,7 | 62,8  | 98,0  | 141,2 | 183,6 | 224,4 |
| Threaded rods, performance category C1 <sup>2)</sup>                                           |                                                          |                |     |      |            |      |       |       |       |       |       |
| Characteristic resistance<br>$V_{Rk,s,C1}$                                                     | Steel zinc plated                                        | Property class | 4.8 | [kN] | 9,7(9,0)   | 14,1 | 26,3  | 41,1  | 59,3  | 77,1  | 97,2  |
|                                                                                                |                                                          |                | 5.8 |      | 12,1(11,2) | 17,7 | 32,9  | 51,4  | 74,1  | 96,3  | 117,8 |
|                                                                                                |                                                          |                | 8.8 |      | 16,2(15,0) | 23,6 | 43,9  | 68,6  | 98,8  | 128,5 | 157,0 |
|                                                                                                | Stainless steel R and high corrosion resistant steel HCR |                | 50  |      | 10,1       | 14,7 | 27,4  | 42,8  | 61,7  | 80,3  | 98,1  |
|                                                                                                |                                                          |                | 70  |      | 14,2       | 20,6 | 38,4  | 60,0  | 86,4  | 112,4 | 137,4 |
|                                                                                                |                                                          |                | 80  |      | 16,2       | 23,6 | 43,9  | 68,6  | 98,8  | 128,5 | 157,0 |

<sup>1)</sup> Values in brackets are valid for undersized Threaded rods with smaller stress area  $A_s$  for hot dip galvanised Threaded rods according to EN ISO 10684:2004+AC:2009.

<sup>2)</sup> Partial factors for performance category C1 see **Table C16.1**; for Anchor rods the factor for steel ductility is 1.0

**Table C15.1: Characteristic resistance to steel failure under tension / shear loading for Anchor rods and Threaded rods under seismic action performance category C2**

| Anchor rod / Threaded rod                                            |                                                          |                |     | M10  | M12 | M16  | M20   | M24   | M27 | M30 |     |
|----------------------------------------------------------------------|----------------------------------------------------------|----------------|-----|------|-----|------|-------|-------|-----|-----|-----|
| Characteristic resistance to steel failure under tension loading     |                                                          |                |     |      |     |      |       |       |     |     |     |
| Anchor rods and Threaded rods, performance category C2 <sup>1)</sup> |                                                          |                |     |      |     |      |       |       |     |     |     |
| Characteristic resistance<br>$N_{Rk,S,C2}$                           | Steel zinc plated                                        | Property class | 4.8 | [kN] | -2) | 30,3 | 56,5  | 88,2  | -2) | -2) | -2) |
|                                                                      |                                                          |                | 5.8 |      | -2) | 37,9 | 70,6  | 110,2 | -2) | -2) | -2) |
|                                                                      |                                                          |                | 8.8 |      | -2) | 60,6 | 113,0 | 176,4 | -2) | -2) | -2) |
|                                                                      | Stainless steel R and high corrosion resistant steel HCR |                | 50  |      | -2) | 37,9 | 70,6  | 110,2 | -2) | -2) | -2) |
|                                                                      |                                                          |                | 70  |      | -2) | 53,1 | 98,9  | 154,3 | -2) | -2) | -2) |
|                                                                      |                                                          |                | 80  |      | -2) | 60,6 | 113,0 | 176,4 | -2) | -2) | -2) |

**Characteristic resistance to steel failure under shear loading without lever arm**

### Anchor rods, performance category C2 <sup>1)</sup>

|                                            |                                                          |                |     |      |     |      |      |      |      |     |     |     |
|--------------------------------------------|----------------------------------------------------------|----------------|-----|------|-----|------|------|------|------|-----|-----|-----|
| Characteristic resistance<br>$V_{Rk,s,C2}$ | Steel zinc plated                                        | Property class | 4.8 | [kN] | -2) | 13,3 | 28,2 | 45,2 | -2)  | -2) | -2) |     |
|                                            |                                                          |                |     |      | -2) | 16,6 | 35,3 | 56,5 | -2)  | -2) | -2) |     |
|                                            |                                                          |                |     |      | -2) | 22,2 | 47,1 | 75,4 | -2)  | -2) | -2) |     |
|                                            | Stainless steel R and high corrosion resistant steel HCR |                |     |      | 50  | -2)  | 13,9 | 29,4 | 47,1 | -2) | -2) | -2) |
|                                            |                                                          |                |     |      | 70  | -2)  | 19,4 | 41,2 | 66,0 | -2) | -2) | -2) |
|                                            |                                                          |                |     |      | 80  | -2)  | 22,2 | 47,1 | 75,4 | -2) | -2) | -2) |

### Threaded rods, performance category C2 <sup>1)</sup>

[illegible]

<sup>1)</sup> Partial factors for performance category C2 see **Table C16.1**; for Anchor rods the factor for steel ductility is 1,0.

2) No performance assessed.

fischer injection system FIS V Plus

## Performances

Characteristic resistance to steel failure under tension / shear loading for Anchor rods and Threaded rods under seismic action (performance category C2)

## Annex C15

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**Table C16.1: Partial factors for Anchor rods, Threaded rods under seismic action performance category C1 or C2**

| Anchor rod / Threaded rod                                                      |                                                          |     | M10 | M12                                    | M16 | M20 | M24 | M27 | M30 |
|--------------------------------------------------------------------------------|----------------------------------------------------------|-----|-----|----------------------------------------|-----|-----|-----|-----|-----|
| Characteristic resistance to steel failure under tension loading <sup>1)</sup> |                                                          |     |     |                                        |     |     |     |     |     |
| Partial factor $\gamma_{Ms,N}$                                                 | Steel zinc plated                                        | 4.8 | [-] | 1,50                                   |     |     |     |     |     |
|                                                                                |                                                          | 5.8 |     | 1,50                                   |     |     |     |     |     |
|                                                                                |                                                          | 8.8 |     | 1,50                                   |     |     |     |     |     |
|                                                                                | Stainless steel R and high corrosion resistant steel HCR | 50  |     | 2,86                                   |     |     |     |     |     |
|                                                                                |                                                          | 70  |     | 1,87 / fischer HCR: 1,50 <sup>2)</sup> |     |     |     |     |     |
|                                                                                |                                                          | 80  |     | 1,60                                   |     |     |     |     |     |
| Characteristic resistance to steel failure under shear loading <sup>1)</sup>   |                                                          |     |     |                                        |     |     |     |     |     |
| Partial factor $\gamma_{Ms,V}$                                                 | Steel zinc plated                                        | 4.8 | [-] | 1,25                                   |     |     |     |     |     |
|                                                                                |                                                          | 5.8 |     | 1,25                                   |     |     |     |     |     |
|                                                                                |                                                          | 8.8 |     | 1,25                                   |     |     |     |     |     |
|                                                                                | Stainless steel R and high corrosion resistant steel HCR | 50  |     | 2,38                                   |     |     |     |     |     |
|                                                                                |                                                          | 70  |     | 1,56 / fischer HCR: 1,25 <sup>2)</sup> |     |     |     |     |     |
|                                                                                |                                                          | 80  |     | 1,33                                   |     |     |     |     |     |

<sup>1)</sup> In absence of other national regulations.  
<sup>2)</sup> Only admissible for high corrosion resistant steel HCR, acc. to **Table A7.1**.

**Table C17.1:** Characteristic resistance to **combined pull-out and concrete failure** for **Anchor rods and Threaded rods** in hammer drilled holes under seismic action performance category **C1**, **concrete ≥ C20/25**; **working life 50 and 100 years**

| Anchor rod / Threaded rod                                                         |                    |                | M10                  | M12             | M16 | M20 | M24 | M27 | M30 |     |
|-----------------------------------------------------------------------------------|--------------------|----------------|----------------------|-----------------|-----|-----|-----|-----|-----|-----|
| Combined pullout and concrete cone failure                                        |                    |                |                      |                 |     |     |     |     |     |     |
| Characteristic bond resistance                                                    |                    |                |                      |                 |     |     |     |     |     |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                    |                |                      |                 |     |     |     |     |     |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   | $\tau_{Rk,C1}$ | [N/mm <sup>2</sup> ] | 4,5             | 5,5 | 5,5 | 5,5 | 4,5 | 4,0 | 4,0 |
|                                                                                   | II: 72 °C / 120 °C |                |                      | 4,0             | 4,5 | 4,5 | 4,5 | 4,0 | 3,5 | 3,5 |
| Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)   |                    |                |                      |                 |     |     |     |     |     |     |
| Temperature range                                                                 | I: 50 °C / 80 °C   | $\tau_{Rk,C1}$ | [N/mm <sup>2</sup> ] | - <sup>1)</sup> | 5,0 | 5,0 | 4,5 | 4,0 | 3,5 | 3,5 |
|                                                                                   | II: 72 °C / 120 °C |                |                      | - <sup>1)</sup> | 4,0 | 4,0 | 4,0 | 3,5 | 3,0 | 3,0 |
| Installation factors                                                              |                    |                |                      |                 |     |     |     |     |     |     |
| Dry or wet concrete                                                               | $\gamma_{inst}$    | [-]            | 1,0                  |                 |     |     |     |     |     |     |
| Water filled hole                                                                 |                    |                | - <sup>1)</sup>      | 1,2             |     |     |     |     |     |     |

<sup>1)</sup> No performance assessed.

**Table C18.1:** Characteristic resistance to combined pull-out and concrete failure for **Anchor rods / Threaded rods** in hammer drilled holes under seismic action performance category **C2**; concrete  $\geq$  **C20/25**; **working life 50 and 100 years**

| Anchor rod / Threaded rod                                                         |                           | M12                                 | M16  | M20  |     |
|-----------------------------------------------------------------------------------|---------------------------|-------------------------------------|------|------|-----|
| Combined pullout and concrete cone failure                                        |                           |                                     |      |      |     |
| Characteristic bond resistance                                                    |                           |                                     |      |      |     |
| Hammer-drilling with standard drill bit or hollow drill bit (dry or wet concrete) |                           |                                     |      |      |     |
| Temperature range                                                                 | I: 50 °C / 80 °C          | $\tau_{Rk,C2}$ [N/mm <sup>2</sup> ] | 1,5  | 1,3  | 2,1 |
|                                                                                   | II: 72 °C / 120 °C        |                                     | 1,3  | 1,2  | 1,9 |
| Hammer-drilling with standard drill bit or hollow drill bit (water filled hole)   |                           |                                     |      |      |     |
| Temperature range                                                                 | I: 50 °C / 80 °C          | $\tau_{Rk,C2}$ [N/mm <sup>2</sup> ] | 1,3  | 1,1  | 1,8 |
|                                                                                   | II: 72 °C / 120 °C        |                                     | 1,1  | 1,0  | 1,6 |
| Installation factors                                                              |                           |                                     |      |      |     |
| Dry or wet concrete                                                               | $\gamma_{inst}$           | [-]                                 | 1,0  |      |     |
| Water filled hole                                                                 |                           |                                     | 1,2  |      |     |
| Displacement-Factors for tension loading <sup>1)</sup>                            |                           |                                     |      |      |     |
| $\delta_{N,C2(50\%)-Factor}$                                                      | [mm/(N/mm <sup>2</sup> )] | 0,20                                | 0,13 | 0,21 |     |
| $\delta_{N,C2(100\%)-Factor}$                                                     |                           | 0,38                                | 0,18 | 0,24 |     |
| Displacement-Factors for shear loading <sup>2)</sup>                              |                           |                                     |      |      |     |
| $\delta_{V,C2(50\%)-Factor}$                                                      | [mm/kN]                   | 0,18                                | 0,10 | 0,07 |     |
| $\delta_{V,C2(100\%)-Factor}$                                                     |                           | 0,25                                | 0,14 | 0,11 |     |

1) Calculation of effective displacement:

$$\delta_{N,C2(50\%)} = \delta_{N,C2(50\%)\text{-Factor}} \cdot \tau$$

$$\delta_{N,C2(100\%)} = \delta_{N,C2(100\%)-Factor} \cdot \tau$$

$\tau$  = acting bond strength under tension loading

2) Calculation of effective displacement:

$$\delta_{V,C2(50\%)} = \delta_{V,C2(50\%)-Factor} \cdot V$$

$$\delta_{V,C2(100\%)} = \delta_{V,C2(100\%)\text{-Factor}} \cdot V$$

V: acting shear loading

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## Performances

Characteristic resistance under seismic action (performance category C2) for Anchor rods; working life 50 and 100 years

## Annex C18

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