



ДЕКЛАРАЦИЯ ЗА ЕКСПЛОАТАЦИОННИ ПОКАЗАТЕЛИ

DoP 0334

за fischer Анкер болт FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR (Механичен анкер за употреба в бетон)

BG

1. Уникален идентификационен код на типа продукт: DoP 0334
2. Предвидена употреба/употреби: Предварително монтирано укрепване в напукан или ненапукан бетон, виж Приложението, по-специално Приложения B1 - B4.
3. Производител: fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Германия
4. Упълномощен представител: –
5. Система/системи за оценяване и проверка на постоянството на експлоатационните показатели: 1
6. Европейски документ за оценяване: EAD 330232-01-0601, Edition 05/2021
Европейска техническа оценка: ETA-19/0520; 2023-05-24
Орган за техническа оценка: DIBt- Deutsches Institut für Bautechnik
Нотифициран орган/органи: 2873 TU Darmstadt
7. Декларирани експлоатационни показатели:
Механична устойчивост и здравина (BWR 1)
Характерна носимоспособност на опън (за статично и квази статично действие) метод A:
Устойчивост на разрушаване на стомана: Приложения C1
Товароустойчивост при при отказ на изтегляне: Приложения C1
Товароустойчивост при при отказ от излизане на бетонния конус: Приложения C1
Здравина: Приложения C1
Минимални отстояния от ръба и междусови отстояния: Приложения C5, C6
Разстояние до ръба, за да се предотврати сцепването при натоварване: Приложения C1

Характерна носимоспособност на сряз (за статично и квази статично действие), метод A:
Товароустойчивост при натоварване на сряз, отказ на стоманата: Приложения C2
Устойчивост на отказ при отклонение: Приложения C2

Характерна устойчивост за опростен дизайн:
метод B: NPD
метод C: NPD

измествания:
Измествания при статично и квазистатично натоварване: Приложения C9

Характерно съпротивление и Измествания за сеизмични класове C1 и C2:
Товароустойчивост при натоварване на опън, Измествания, категория C1: Приложение C7
Товароустойчивост при натоварване на опън, Измествания, категория C2: Приложения C8, C9
Товароустойчивост при натоварване на сряз, Измествания, категория C1: Приложение C7
Товароустойчивост при натоварване на сряз, Измествания, категория C2: Приложения C8, C9
Фактор пръстеновидна фуга: Приложения C7, C8

Пожарна безопасност (BWR 2)
Реакция на огън: Клас (A1)
Пожароустойчивост:
Пожароустойчивост при съпротивление на опън, отказ на стоманата: Приложение C3
Пожароустойчивост при съпротивление на опън, отказ на изтегляне: Приложение C3
Пожароустойчивост при съпротивление на сряз, отказ на стоманата: Приложения C3, C4

трайност:
трайност: Приложения A4, B1
8. Подходяща техническа документация и/или специфична техническа документация: –



Експлоатационните показатели на продукта, посочени по-горе, са в съответствие с декларираните експлоатационни показатели. Настоящата декларация за експлоатационни показатели се издава в съответствие с Регламент (ЕС) № 305/2011, като отговорността за нея се носи изцяло от посочения по-горе производител.

Подписано за и от името на производителя от:

Dr.-Ing. Oliver Geibig, Управляващ директор Бизнес звена и инженеринг
Tumlingen, 2023-05-31

Jürgen Grün, Управляващ директор Химия и качество

Тази Декларация за съответствие е изготвена на различни езици. В случай, че възникне спор, относно интерпретирането, трябва да се вземе предвид английската версия.

Приложението съдържа доброволна и допълнителна информация на английски език в обем и съдържание, надхвърлящи (независимо от езика) законовите изисквания.

Specific Part

1 Technical description of the product

The fischer Bolt Anchor FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR is an anchor made of galvanized steel (FAZ II Plus), stainless steel (FAZ II Plus R) or high corrosion resistant steel (FAZ II Plus HCR) which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading), Method A	See Annex C1, C5 and C6
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C2
Displacements	See Annex C9
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C7 to C9

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C3 and C4

3.3 Aspects of Durability

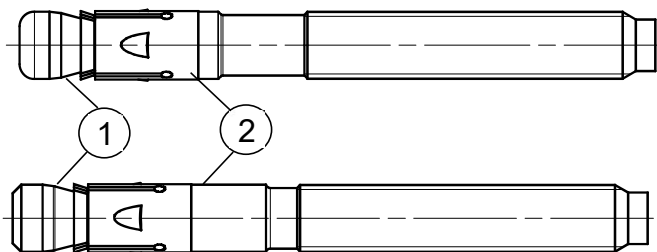
Essential characteristic	Performance
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

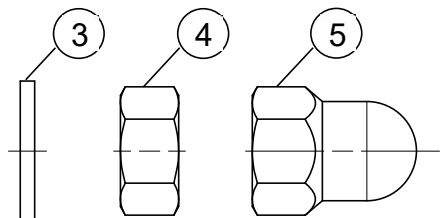
In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

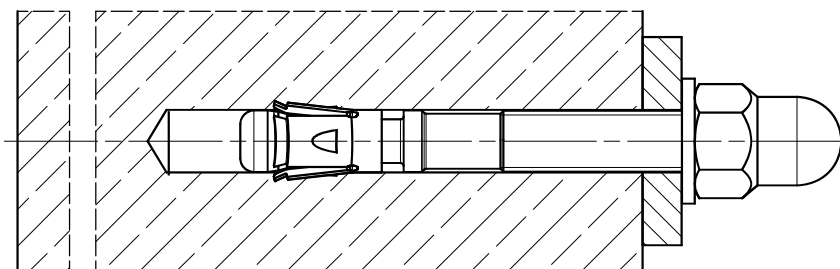
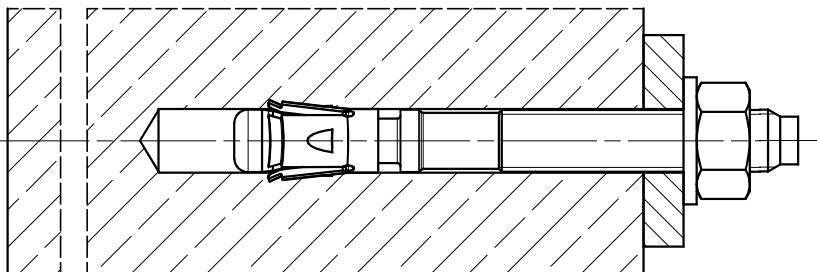
Cone bolt manufactured by cold - forming:



Cone bolt manufactured by turning:



- ① Expansion sleeve
- ② Cone bolt (cold – formed or turned)
- ③ Washer
- ④ Hexagon nut
- ⑤ fischer FAZ II Plus dome nut



(Figure not to scale)

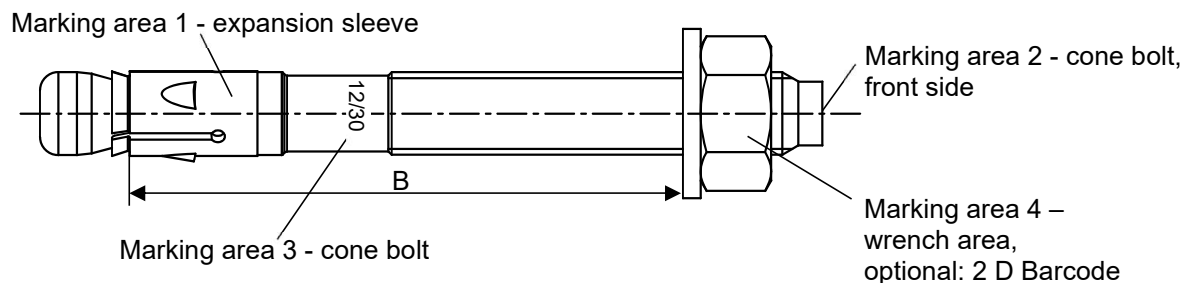
fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

Product description
Installed condition

Annex A1

Annex 3 / 19

Product marking and letter-code:



Product marking, example:



FAZ II + 12/30 R

Brand | type of fastener
placed at marking area 1 or 3

Thread size / max. thickness of the fixture (t_{fix})
identification R or HCR placed at marking area 1 or 3

FAZ II Plus: carbon steel, galvanised
FAZ II Plus R: stainless steel
FAZ II Plus HCR: high corrosion resistant steel

Table A2.1: Letter - code at marking area 2:

Marking	(a)	(b)	(c)	(d)	(A)	(B)	(C)	(D)	(E)	(F)	(G)	(H)	(I)	(K)
Max. t_{fix} [mm]	5	10	15	20	5	10	15	20	25	30	35	40	45	50
B ≥ [mm]	M6	-			45	50	55	60	65	70	75	80	85	90
	M8	40	45	-	50	55	60	65	70	75	80	85	90	95
	M10	45	50	55	60	65	70	75	80	85	90	95	100	105
	M12	55	60	65	70	75	80	85	90	95	100	105	110	115
	M16	70	75	80	85	90	95	100	105	110	115	120	125	130
	M20	-			105	110	115	120	125	130	135	140	145	150
	M24	-			130	135	140	145	150	155	160	165	170	175

Marking	(L)	(M)	(N)	(O)	(P)	(R)	(S)	(T)	(U)	(V)	(W)	(X)	(Y)	(Z)
Max. t_{fix} [mm]	60	70	80	90	100	120	140	160	180	200	250	300	350	400
B ≥ [mm]	M6	100	110	120	130	140	160	180	200	220	240	290	340	390
	M8	105	115	125	135	145	165	185	205	225	245	295	345	395
	M10	120	130	140	150	160	180	200	220	240	260	310	360	410
	M12	130	140	150	160	170	190	210	230	250	270	320	370	420
	M16	145	155	165	175	185	205	225	245	265	285	335	385	435
	M20	160	170	180	190	200	220	240	260	280	300	350	400	450
	M24	185	195	205	215	225	245	265	285	305	325	375	425	475

Calculation existing h_{ef} for installed fasteners:

$$\text{existing } h_{ef} = B_{(\text{according to table A2.1})} - \text{existing } t_{fix}$$

Thickness of the fixture t_{fix} including thickness of filling conical washer t and e.g. thickness of grout layer t_{grout} or other non-structural layers

(Figure not to scale)

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

Product description
Product marking and letter code

Annex A2

Annex 4 / 19

Product dimensions

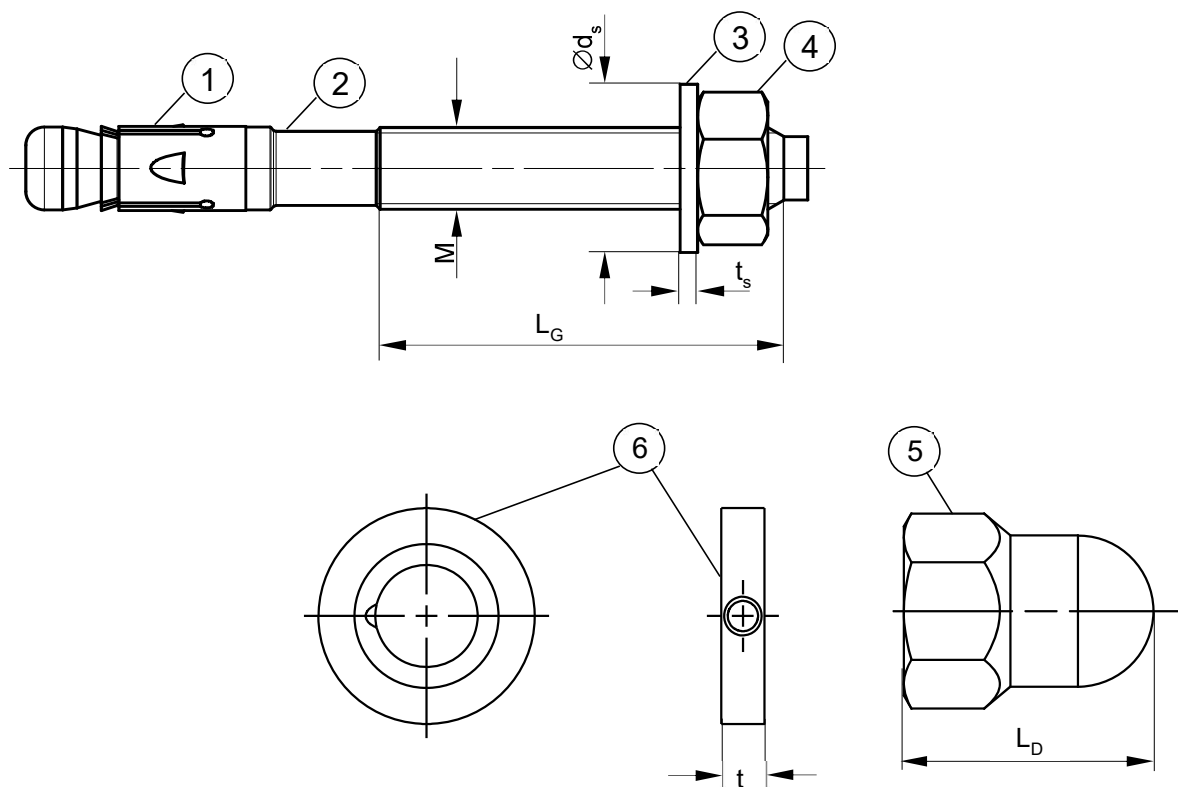


Table A3.1: Dimensions [mm]

Part	Designation			FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
				M6	M8	M10	M12	M16	M20	M24
1	Expansion sleeve	Sheet thickness		0,8	1,3	1,4	1,6	2,4		3,0
2	Cone bolt	Thread size M		6	8	10	12	16	20	24
		L _G		10	19	26	31	40	50	57
3	Washer	t _s	≥	1,4		1,8	2,3	2,7		3,7
		Ø d _s		11	15	19	23	29	36	43
4 & 5	Hexagon nut / fischer FAZ II Plus dome nut	Wrench size ¹⁾		10	13	17	19	24	30	36
5		L _D	≥	- ²⁾		22	27	33	- ²⁾	
6	fischer filling conical washer FFD	t	=	6				7	8	10

¹⁾ Alternatively according to ISO 4032:2013 allowed

²⁾ Not part of the assessment

(Figure not to scale)

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR

Product description
Dimensions

Annex A3

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Table A4.1: Materials FAZ II Plus

Part	Designation	Material		
		FAZ II Plus	FAZ II Plus R	FAZ II Plus HCR
	Steel grade	Steel	Stainless steel R	High corrosion resistant steel HCR
		Zinc plated $\geq 5 \mu\text{m}$, ISO 4042:2018	according to EN 10088:2014 Corrosion resistance class CRC III according to EN 1993-1-4:2006+A1:2015	according to EN 10088:2014 Corrosion resistance class CRC V according to EN 1993-1-4: 2006+A1:2015
1	Expansion sleeve	Cold strip, EN 10139:2016 or stainless steel EN 10088:2014	Stainless steel EN 10088:2014	
2	Cone bolt	Cold form steel or free cutting steel	Stainless steel EN 10088:2014	High corrosion resistant steel EN 10088:2014
3	Washer	Cold strip, EN 10139:2016		
4 / 5	Hexagon nut / fischer FAZ II Plus dome nut	Steel, property class min. 8, EN ISO 898-2:2012	Stainless steel EN 10088:2014; ISO 3506-2:2020; property class – min. 70	High corrosion resistant steel EN 10088:2014; ISO 3506-2:2020; property class – min. 70
6	fischer filling conical washer FFD	Cold form steel or free cutting steel	Stainless steel EN 10088:2014	High corrosion resistant steel EN 10088:2014

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

Product description
Materials

Annex A4

Annex 6 / 19

Specifications of intended use

Fastenings subject to:

Size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
		M6	M8	M10	M12	M16	M20	M24
Hammer drilling with standard drill bit		✓						
Hammer drilling with hollow drill bit with automatic cleaning		- ¹⁾	✓					
Diamond drilling		- ¹⁾	✓	(for non seismic applications only)				
Static and quasi-static loads		✓						
Cracked and uncracked concrete								
Fire exposure								
Seismic performance category	C1	- ¹⁾	✓					
	C2	- ¹⁾		✓				

¹⁾ No performance assessed

Base materials:

- Compacted reinforced and unreinforced normal weight concrete without fibres (cracked or uncracked) according to EN 206-1:2013+A2:2021
- Strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR)
- For all other conditions according to EN 1993-1-4:2006 + A1:2015 corresponding to corrosion resistance class
 - CRC III: for FAZ II Plus R
 - CRC V: for FAZ II Plus HCR

Design:

- Fastenings are to be designed under the responsibility of an engineer experienced in fastenings and concrete work
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the fastener is indicated on the design drawings (e.g. position of the fastener relative to reinforcement or to supports, etc.)
- Fastenings in stand-off installation or with a grout layer under seismic action are not covered
- In case of seismic applications the fastener shall be positioned outside of critical regions (e.g. plastic hinges) of the concrete structure
- Design of fastenings according to EN 1992-4:2018 and EOTA Technical Report TR 055:2018

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR

Intended Use
Specifications

Annex B1

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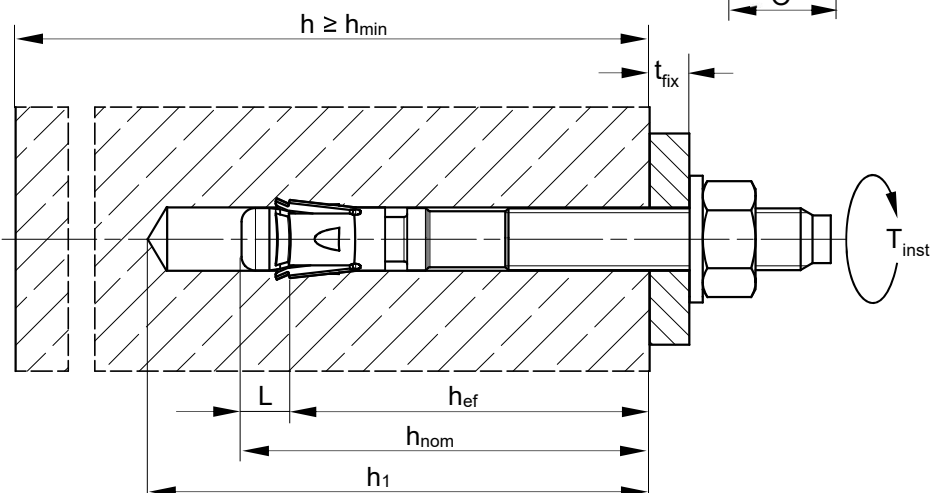
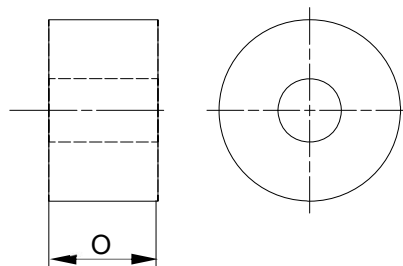
Table B2.1: Installation parameters

Size	FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
	M6	M8	M10	M12	M16	M20	M24
Nominal drill hole diameter $d_0 =$	6	8	10	12	16	20	24
Maximum bit diameter with hammer or hollow drilling $d_{cut,max}$ [mm]	6,40	8,45	10,45	12,5	16,5	20,55	24,55
Maximum bit diameter with diamond drilling	- ¹⁾	8,15		12,25	16,45	20,50	24,40
Effective embedment depth $h_{ef} \geq$	40-80	35-90	40-100	50-125	65-160	100-180	125
Length from h_{ef} to end of cone bolt L	6,5	9,5	11,5	13,5	17,5	20,0	23,5
Overall fastener embedment depth in the concrete $h_{nom} \geq$ [mm]	$h_{ef} + L$						
Depth of drill hole to deepest point $h_1^{2)} \geq$	$h_{nom} + 3$			$h_{nom} + 5$		$h_{nom} + 10$	
Diameter of clearance hole in the fixture $d_f \leq$ [mm]	7	9	12	14	18	22	26
Required setting torque $T_{inst} =$ [Nm]	8	20	45	60	110	200	270
Excess length after hammering-in the cone bolt (for fischer dome nut applications according to Annex B4) $O =$ [mm]	- ¹⁾		12	16	20	- ¹⁾	

¹⁾ Not part of the assessment

²⁾ For the application without drill hole cleaning: $h_{1,nc} = h_1 + 15 \text{ mm}$

Setting gauge FAZ II Plus SL-H
for fastener with fischer FAZ II Plus dome nut:



h_{ef} = Effective embedment depth
 h_{nom} = Overall fastener embedment depth in the concrete
 h_1 = Depth of drill hole to deepest point
 $h_{1,nc}$ = Depth of drill hole to deepest point without cleaning
 L = Length from h_{ef} to end of cone bolt

h = Thickness of the concrete member
 h_{min} = Minimum thickness of concrete member
 t_{fix} = Thickness of the fixture
 O = Length of setting gauge
 T_{inst} = Required setting torque

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

Intended Use
Installation parameters

Annex B2

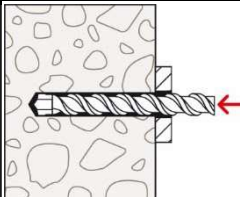
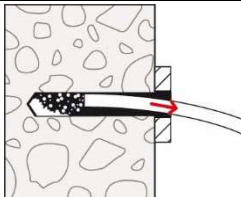
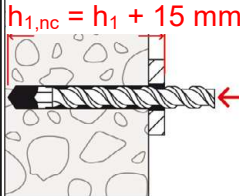
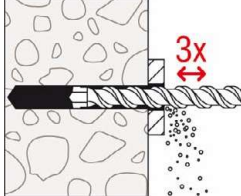
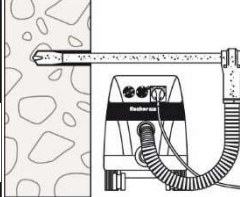
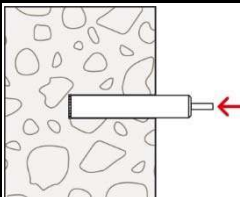
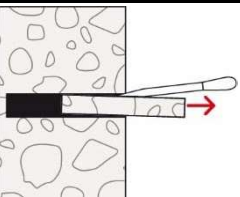
Annex 8 / 19

Installation instructions:

- Fastener installation carried out by appropriately qualified personnel according to the design drawings and under the supervision of the person responsible for technical matters on the site
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener
Exception: fischer FAZ II Plus dome nut
- Hammer, hollow or diamond drilling according to Annex B1 + B2
- Drill hole created perpendicular $\pm 5^\circ$ to concrete surface, positioning without damaging the reinforcement
- In case of aborted hole: new drilling at a minimum distance twice the depth of the aborted drill hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application

Installation instructions: Drilling and cleaning the hole

Types of drills and cleaning

Hammer drill (e.g. fischer Quattric II) with cleaning		1: Drill the hole		2: Clean the hole	Continue with step 5	
Hammer drill (e.g. fischer Quattric II) without cleaning		1: Drill the hole		2: When $h_{1,nc}$ is reached: Pull out drill 3 x	Cleaning not necessary; Continue with step 5	
Hollow drill (e.g. fischer FHD)		1: Drill the hole with automatic cleaning (e.g. fischer FVC)		Cleaning obsolete	Continue with step 5	
Diamond drill, for non seismic applications only		1: Drill the hole		2: Break the drill core and remove it	3: Flush the drill hole, until clear water emerges from the drill hole	4: Clean the hole

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

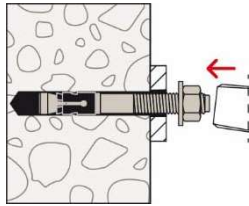
Intended Use
Installation instructions

Annex B3

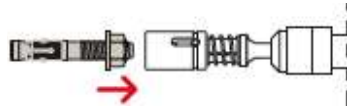
Annex 9 / 19

Installation instructions: Installation of the fastener

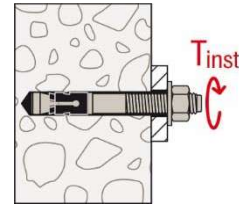
HEXAGON NUT:



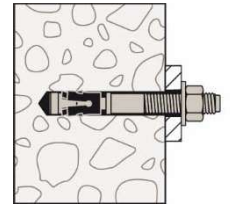
5.a: Set the fastener
e.g. with hammer



5.b: Set the fastener
e.g. fischer FA-ST II



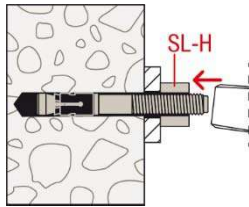
6: Apply T_{inst}



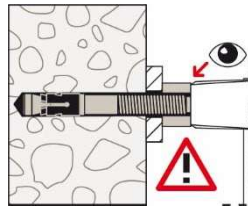
7: Installed fastener

fischer FAZ II Plus DOME NUT:

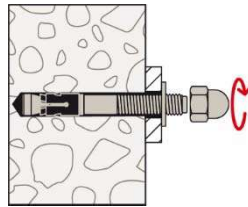
Option 1: Push through installation with setting gauge SL-H:



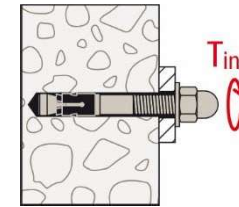
5.1: Set the fastener
through the setting
gauge and
fixture



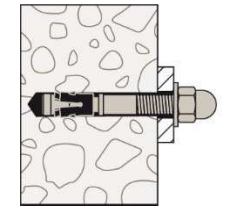
5.2: Check offset



5.3: Turn on the
fischer FAZ II
Plus dome nut

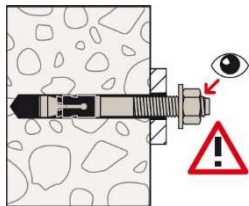


6: Apply T_{inst}

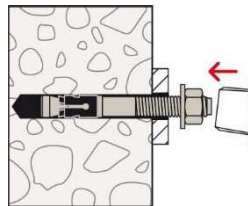


7: Installed fastener

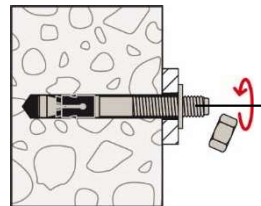
Option 2: Push through installation with hexagon nut:



5.1: Check setting
position: Visible
one turn of a
thread



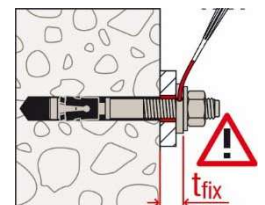
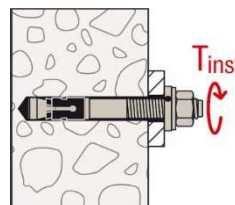
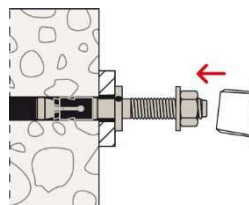
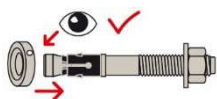
5.2: Set the fastener



5.3: Remove nut

fischer Filling conical washer FFD optional for seismic C2 application or minimising the annular gap:

Optional The gap between bolt and fixture may be filled with mortar (compressive strength $\geq 50 \text{ N/mm}^2$ e.g. fischer FIS SB) after last step (for eliminating the annular gap). The FFD is additional to the standard washer. The thickness of the FFD must be considered for definition of t_{fix} . Countersunk of the FFD in direction to the anchor plate. Installation with hexagon nut or dome nut is permitted.



fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

Intended Use
Installation instructions

Annex B4

Annex 10 / 19

Table C1.1: Characteristic values of **tension resistance under static and quasi-static action**

Size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR									
		M6	M8		M10	M12	M16	M20	M24		
Steel failure											
Characteristic resistance	FAZ II Plus	N _{Rk,s}	[kN]	11,3	19,9		32,7	49,3	78,7	108,4	180,0
	FAZ II Plus R			12,1	21,0		34,5	52,0	83,0	127,6	187,0
	FAZ II Plus HCR			11,3	17,6		29,1	43,8	69,9		
Partial factor for steel failure	FAZ II Plus	γ _{Ms} ¹⁾	[-]	1,4						1,4	1,5
	FAZ II Plus R									1,45	
	FAZ II Plus HCR			1,5	1,45			1,4		1,5	
Pullout failure											
Effective embedment depth for calculation	h _{ef}	[mm]		40-80	40 ³⁾ - < 45	45-90	40-100	50-125	65-160	100-180	125
Characteristic resistance in cracked concrete C20/25	N _{Rk,p} (C20/25)	[kN]		1,5	5,5	8	13	20	27,0	34,4	48,1
Characteristic resistance in uncracked concrete C20/25			10,5	14		20	22	38,6	49,2	68,8	
Increasing factor ψ _c for cracked or uncracked concrete	C25/30	[-]		1,12							
	C30/37		1,22								
	C35/45		1,32								
	C40/50		1,41								
	C45/55		1,50								
	C50/60		1,58								
Installation sensitivity factor	γ _{inst}	[-]		1,0							
Concrete cone and splitting failure											
Factor for uncracked concrete	k _{ucr,N}	[-]		11,0 ²⁾							
Factor for cracked concrete	k _{cr,N}		7,7 ²⁾								
Characteristic spacing	s _{cr,N}	[mm]		3 · h _{ef}							
Characteristic edge distance	c _{cr,N}		1,5 · h _{ef}								
Characteristic spacing for splitting failure	s _{cr,sp}	[mm]		2 · c _{cr,sp}							
Characteristic edge distance for splitting failure h	≥ 80	c _{cr,sp}	[mm]	40	2,4·h _{ef}		2·h _{ef}	- 5)			
	≥ 100				2·h _{ef}	2,4·h _{ef}	2·h _{ef}				
	≥ 120					2,1·h _{ef}					
	≥ 140				1,9·h _{ef}	1,5·h _{ef}	2·h _{ef}	2,4·h _{ef}	2,2·h _{ef}		
	≥ 160										
	≥ 200										
Characteristic resistance to splitting	N ⁰ _{Rk,sp}	[kN]		min {N ⁰ _{Rk,c} ; N _{Rk,p} } ⁴⁾							

¹⁾ In absence of other national regulations

²⁾ Based on concrete strength as cylinder strength

³⁾ For dry internal exposure and statically indeterminate redundant components, the minimum effective embedment depth can be reduced to 35 mm without reduction of $N_{Rk,p}$.

⁴⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

⁵⁾ No performance assessed

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR

Performances

Characteristic values of tension resistance under static and quasi-static action

Annex C1

Annex 11 / 19

Table C2.1: Characteristic values of **shear** resistance under static and quasi-static action

Size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
		M6	M8	M10	M12	M16	M20	M24
Steel failure without lever arm								
Characteristic resistance	FAZ II Plus without filling of the annular gap	7,5	16,3	26,2	37,0	68,4	82,9	128,3
	FAZ II Plus with filling		18,1	27,3	40,7	69,8	85,6	
	FAZ II Plus without filling R	8,8	17,6	26,5	42,1	71,1	107,9	158,1
	FAZ II Plus with filling R			27,6	44,3	73,6	117,9	
	FAZ II Plus without filling HCR		17,4	23,7	42,1	71,1	107,9	
	FAZ II Plus with filling HCR			27,9		73,6	117,9	
Partial factor for steel failure $\gamma_{Ms}^{1)}$		1,25						
Factor for ductility k_7		1,0						
Steel failure with lever arm and Concrete pryout failure								
Effective embedment depth for calculation h_{ef} [mm]		40-80	45-90	60-100	70-125	85-160	100-180	125
Characteristic bending resistance	FAZ II Plus	11	30	60	105	266	422	864
	FAZ II Plus R		29	59	100	256	519	898
	FAZ II Plus HCR							
Factor for pryout failure k_8 [-]		2,6	2,8	3,2				
Effective embedment depth for calculation h_{ef} [mm]		-2)	40 ³⁾ - < 45	40 - < 60	50 - < 70	65 - < 85	-2)	
Characteristic bending resistance	FAZ II Plus		27	56	105	251		
	FAZ II Plus R		29	59	100	256		
	FAZ II Plus HCR		24	50		223		
Factor for pryout failure k_8 [-]			2,5	2,6	3,1	3,2		
Partial factor for steel failure $\gamma_{Ms}^{1)}$		1,25						
Factor for ductility k_7		1,0						
Concrete edge failure								
Effective embedment depth for calculation l_f [mm]		h_{ef}						
Outside diameter of a fastener d_{nom} [mm]		6	8	10	12	16	20	24
¹⁾ In absence of other national regulations ²⁾ No performance assessed ³⁾ For dry internal exposure and statically indeterminate redundant components, the minimum effective embedment depth can be reduced to 35 mm without reduction of $N_{Rk,p}$.								
fischer Bolt Anchor FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						Annex C2		
Performances								
Characteristic values of shear resistance under static and quasi-static action						Annex 12 / 19		

Table C3.1: Characteristic values of tension resistance under fire exposure

Size			FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR												
			M6		M8		M10		M12		M16		M20	M24	
$h_{ef} \geq$ [mm]			40		35	45	40	60	50	70	65	85	100	125	
Characteristic resistance steel failure	FAZ II Plus	$N_{Rk,s,fi}$	R30	0,6 ¹⁾ / 0,9 ²⁾		1,4		2,8		5,0		9,4		14,7	21,1
			R60	0,4 ¹⁾ / 0,9 ²⁾		1,2		2,3		4,1		7,7		12,0	17,3
			R90	0,3 ¹⁾ / 0,9 ²⁾		0,9		1,9		3,2		6,0		9,4	13,5
			R120	0,2 ¹⁾ / 0,7 ²⁾		0,8		1,6		2,8		5,2		8,1	11,6
	FAZ II Plus R / HCR	$N_{Rk,s,fi}$	R30	0,6 ¹⁾ / 0,9 ²⁾		3,6		7,8		11,5		21,8		34,3	49,4
			R60	0,4 ¹⁾ / 0,9 ²⁾		2,3		4,8		7,1		13,2		20,7	29,3
			R90	0,3 ¹⁾ / 0,9 ²⁾		1,9		3,8		5,7		10,5		18,3	26,4
			R120	0,2 ¹⁾ / 0,7 ²⁾		1,6		3,3		4,9		8,6		17,3	25,0
$[kN]$															
Characteristic resistance Concrete cone failure	$N_{Rk,c,fi}$	R30	$7,7 \cdot h_{ef}^{1,5} \cdot (20)^{0,5} \cdot h_{ef} / 200 / 1000$												
		- R90													
		R120	$7,7 \cdot h_{ef}^{1,5} \cdot (20)^{0,5} \cdot h_{ef} / 200 / 1000 \cdot 0,8$												
Characteristic resistance pullout failure	$N_{Rk,p,fi}$	R30	0,4	0,9	2,0	2,2	3,3	3,0	5,0	4,5	6,8	8,6	12,0		
		R60		0,8											
		R90		0,5											
		R120	0,3			1,6	1,7	2,6	2,4	4,0	3,6	5,4	6,9	9,6	

Table C3.2: Characteristic values of shear resistance under fire exposure

FAZ II Plus			R30		R60		
			$V_{Rk,s,fi,30}$ [kN]	$M^0_{Rk,s,fi,30}$ [Nm]	$V_{Rk,s,fi,60}$ [kN]	$M^0_{Rk,s,fi,60}$ [Nm]	
M6	$h_{ef} \geq$	40	[mm]	0,6 ¹⁾ / 0,9 ²⁾	0,5 ¹⁾ / 0,2 ²⁾	0,4 ¹⁾ / 0,9 ²⁾	0,3 ¹⁾ / 0,1 ²⁾
M8		35		1,8	1,4	1,6	1,2
M10		40		3,6	3,6	2,9	3,0
M12		50		6,3	7,8	4,9	6,4
M16		65		11,7	19,9	9,1	16,3
M20		100		18,2	39,0	14,2	31,8
M24		125		26,3	67,3	20,5	55,0
FAZ II Plus			R90		R120		
			$V_{Rk,s,fi,90}$ [kN]	$M^0_{Rk,s,fi,90}$ [Nm]	$V_{Rk,s,fi,120}$ [kN]	$M^0_{Rk,s,fi,120}$ [Nm]	
M6	$h_{ef} \geq$	40	[mm]	0,3 ¹⁾ / 0,9 ²⁾	0,2 ¹⁾ / 0,1 ²⁾	0,2 ¹⁾ / 0,7 ²⁾	0,2 ¹⁾ / 0,1 ²⁾
M8		35		1,3	1,0	1,2	0,8
M10		40		2,2	2,4	1,9	2,1
M12		50		3,5	5,0	2,8	4,3
M16		65		6,6	12,6	5,3	11,0
M20		100		10,3	24,6	8,3	21,4
M24		125		14,8	42,6	11,9	37,0

Concrete pryout failure according to EN 1992-4:2018

1) FAZ II Plus

2) FAZ II Plus R / FAZ II Plus HCR

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR**Performances**

Characteristic values of resistance under fire exposure

Annex C3

Annex 13 / 19

Table C4.1: Characteristic values of shear resistance under fire exposure

FAZ II Plus R, FAZ II Plus HCR			R30		R60		
			V _{Rk,s,fi,30} [kN]	M ⁰ _{Rk,s,fi,30} [Nm]	V _{Rk,s,fi,60} [kN]	M ⁰ _{Rk,s,fi,60} [Nm]	
M6	h _{ef} ≥	40	[mm]	0,6 ¹⁾ / 0,9 ²⁾	0,5 ¹⁾ / 0,2 ²⁾	0,4 ¹⁾ / 0,9 ²⁾	0,3 ¹⁾ / 0,1 ²⁾
M8		35		3,6	3,7	2,3	2,4
M10		40		7,8	10,1	4,8	6,2
M12		50		11,5	17,9	7,1	11,1
M16		65		21,8	46,2	13,2	27,9
M20		100		34,3	90,9	20,7	54,9
M24		125		49,4	157,2	29,3	93,1
FAZ II Plus R, FAZ II Plus HCR			R90		R120		
			V _{Rk,s,fi,90} [kN]	M ⁰ _{Rk,s,fi,90} [Nm]	V _{Rk,s,fi,120} [kN]	M ⁰ _{Rk,s,fi,120} [Nm]	
M6	h _{ef} ≥	40	[mm]	0,3 ¹⁾ / 0,9 ²⁾	0,2 ¹⁾ / 0,1 ²⁾	0,2 ¹⁾ / 0,7 ²⁾	0,2 ¹⁾ / 0,1 ²⁾
M8		35		1,9	1,9	1,6	1,7
M10		40		3,8	4,9	3,3	4,3
M12		50		5,7	8,8	4,9	7,6
M16		65		10,5	22,1	8,6	18,3
M20		100		18,3	48,6	17,3	45,9
M24		125		26,4	84,0	25,0	79,4

¹⁾ FAZ II Plus

²⁾ FAZ II Plus R / FAZ II Plus HCR

Concrete pryout failure according to EN 1992-4:2018

Table C4.2: Minimum spacings and minimum edge distances of fasteners under fire exposure for tension and shear load

Size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
		M6	M8	M10	M12	M16	M20	M24
Spacing	s_{min}	Annex C5						
Edge distance	c_{min}	$c_{min} = 2 \cdot h_{ef}$, for fire exposure from more than one side $c_{min} \geq 300$ mm						

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

Performances

Characteristic values of resistance under fire exposure

Annex C4

Annex 14 / 19

Table C5.1: Minimum thickness of concrete members, minimum spacing and minimum edge distance

Size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
		M6	M8	M10	M12	M16	M20	M24
Minimum edge distance								
Uncracked concrete	c _{min}	40	40	45	55	65	95	135
Cracked concrete							85	100
Corresponding	s	[mm] according to Annex C6						
Minimum thickness of concrete member	h _{min}	80			100	140	160	200
Thickness of concrete member	h ≥	max. {h _{min} ; 1,5 · h _{ef} ; h ₁ ⁽¹⁾ + 25}				max. {h _{min} ; 1,5 · h _{ef} ; h ₁ ⁽¹⁾ + 30}		
Minimum spacing								
Uncracked concrete	s _{min}	35	40	40	50	65	95	100
Cracked concrete			35					
Corresponding	c	[mm] according to Annex C6						
Minimum thickness of concrete member	h _{min}	80			100	140	160	200
Thickness of concrete member	h ≥	max. {h _{min} ; 1,5 · h _{ef} ; h ₁ + 25}				max. {h _{min} ; 1,5 · h _{ef} ; h ₁ + 30}		
Minimum splitting area								
Uncracked concrete	A _{sp,req} [·1000 mm ²]	5,1	18	37	54	67	100	117,5
Cracked concrete		1,5	12	27	40	50	77	87,5

¹⁾ If borehole cleaning is omitted, h_1 is replaced by $h_{1,nc}$

Table C5.2: Minimum spacing and minimum edge distances - calculated values for **cracked concrete with one edge** (c_2 and $c_3 \geq 1,5 c_1$)

Type of anchor / size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR										
		M6	M8	M10	M12	M16	M20	M24				
Effective anchorage depth	$h_{ef} \geq$ [mm]	40	35	45	40	60	50	70	65	85	100	125
Minimum thickness of concrete member	$h^{(1)} \geq$ [mm]	80		85	80	120	100	140	140	180	160	200
Minimum spacing	s_{min} [mm]	35			40		50		65		95	100
	for $c \geq$ [mm]	40			100	65	120	80	100	75	130	115
Minimum edge distance	c_{min} [mm]	40			60	45	70	55	65		85	100
	for $s \geq$ [mm]	35			160	90	190	125	165	85	230	140

¹⁾ thickness of concrete member has to be increased by 15 mm, if borehole cleaning is omitted

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR

Performances

Minimum thickness of member, minimum spacing and edge distances

Annex C5

Annex 15 / 19

Determination of $A_{sp,ef}$ for each existing free edge

Splitting failure applied for minimum edge distance and spacing in depending on h_{ef}

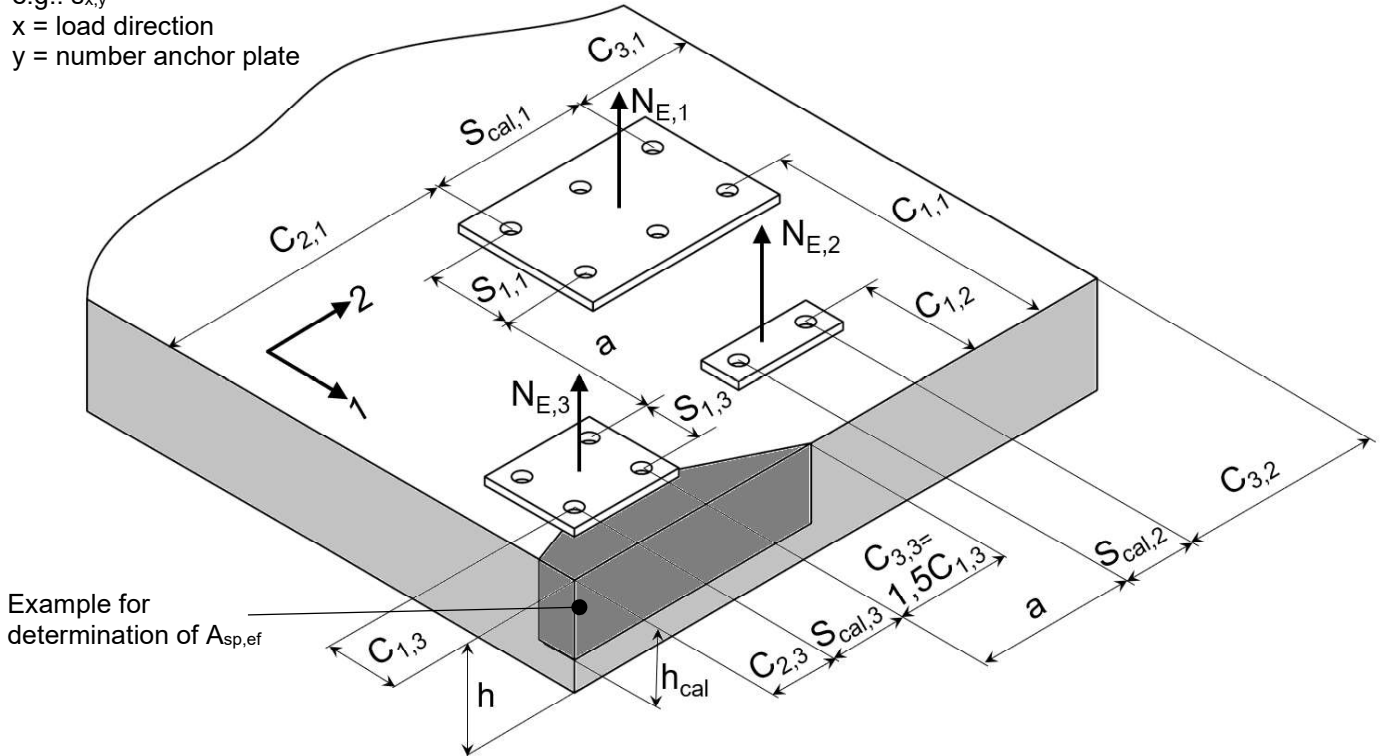
Definition Index:

cal = calculatory

e.g.: $s_{x,y}$

x = load direction

y = number anchor plate



Example for different anchor plates: For considering all free edges the direction 1 and 2 must be swapped.

General formulation for each free edge: $A_{sp,ef} = (C_2 + s_{cal} + C_3) \cdot h_{cal} \geq (\frac{n}{2}) \cdot A_{sp,req}$

with:

Edge distance C_1 : $C_{min} \leq C_1$

Edge distance C_2 : $C_{min} \leq C_2 \leq 1,5 \cdot C_1$

Edge distance C_3 : $C_{min} \leq C_3 \leq 1,5 \cdot C_1$

Calculation spacing, distance between outer anchors s_{cal} : $s_{min} \leq s_{cal} \leq 3,0 \cdot C_1$

Distance between group of anchors a: For $a \geq 3,0 \cdot C_1$ no influence between the anchor groups is taken into account.

Number of anchors n of an anchor plate as well close and parallel to the edge

Effective member thickness h_{cal} : $h_{min} \leq h$; $h_{cal} \leq h$; $h_{cal} \leq (h_{ef} + 1,5 \cdot C_1)$

C_1 , C_2 , C_3 , h and s_{cal} have to be set in way that the requirement is fulfilled

For the calculation of minimum spacing and minimum edge distance of fasteners in combination with different embedment depths and thicknesses of concrete members the following equation shall be fulfilled:

$$A_{sp,req} < A_{sp,ef}$$

$A_{sp,req}$ = required splitting area (according to Annex C 5)

$A_{sp,ef}$ = effective splitting area

(Figure not to scale)

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

Performances

Minimum thickness of member, minimum spacings and edge distances

Annex C6

Annex 16 / 19

Table C7.1: Characteristic values of tension and shear resistance under seismic action category C1

Size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR								
		M6	M8		M10	M12	M16	M20	M24	
Effective embedment depth h_{ef} [mm]		- 2)	40 - <45	45- 90	40-100	50-125	85-160	100-180	125	
With filling of the annular gap			1,0							
Without filling of the annular gap α_{gap} [-]			0,5							
Steel failure $N_{Rk,s,C1} = N_{Rk,s}$; $\gamma_{Ms,C1} = \gamma_{Ms}$ (see Annex C1)										
Pullout failure										
Characteristic resistance in cracked concrete C1 $N_{Rk,p,C1}$ [kN]		- 2)	5,1	7,4	11,6	20,0	27,0	34,4	48,1	
Installation sensitivity factor γ_{inst} [-]			1,0							
Concrete cone failure and splitting failure $N_{Rk,c,C1} = N_{Rk,c}$; $N_{Rk,sp,C1} = N_{Rk,sp}$ (see Annex C1)										
Steel failure without lever arm										
Characteristic resistance C1	FAZ II Plus									
	h_{ef} [mm]	- 2)	45-90	60-100	70-125	85-160	100-180	125	102,6	
	Without filling $V_{Rk,s,C1}$ [kN]		14,8	23,6	33,3	58,1	71,2			
	With filling $V_{Rk,s,C1}$ [kN]		16,5	24,6	39,9	59,3	85,6			
	h_{ef} [mm]		40-<45	40-<60	50-<70	- 2)				
	Without filling $V_{Rk,s,C1}$ [kN]		- 2)							32,9
	With filling $V_{Rk,s,C1}$ [kN]		15,6	19,7	39,9					
	FAZ II Plus R									
	h_{ef} [mm]	- 2)	45-90	60-100	70-125	85-160	100-180	125	126,5	
	Without filling $V_{Rk,s,C1}$ [kN]		16,0	23,9	37,9	60,4	86,3			
	With filling $V_{Rk,s,C1}$ [kN]			24,8	43,4	62,6	94,3			
	h_{ef} [mm]		40-<45	40-<60	50-<70	- 2)				
	Without filling $V_{Rk,s,C1}$ [kN]		- 2)							37,5
	With filling $V_{Rk,s,C1}$ [kN]		15,1	19,9	43,4					
	FAZ II Plus HCR									
	h_{ef} [mm]	- 2)	45-90	60-100	70-125	85-160	100-180	125	126,5	
	Without filling $V_{Rk,s,C1}$ [kN]		15,8	21,3	37,9	60,4	86,3			
	With filling $V_{Rk,s,C1}$ [kN]			25,1	41,3	62,6	94,3			
	h_{ef} [mm]		40-<45	40-<60	50-<70	- 2)				
	Without filling $V_{Rk,s,C1}$ [kN]		- 2)							37,5
	With filling $V_{Rk,s,C1}$ [kN]		15,0	20,1	41,3					
Partial factor for steel failure $\gamma_{Ms,C1}^{1)}$ [-]			1,25							
1) In absence of other national regulations 2) No performance assessed										
fischer Bolt Anchor FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR Performances Characteristic values of tension and shear resistance under seismic action category C1							Annex C7 Annex 17 / 19			

Table C8.1: Characteristic values of tension and shear resistance under seismic action category C2

Size			FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
			M6	M8	M10	M12	M16	M20	M24
With filling of the annular gap			α_{gap} [-]	-2)	1,0				
Without filling of the annular gap					0,5				
Steel failure $N_{Rk,s,C2} = N_{Rk,s}$; $\gamma_{Ms,C2} = \gamma_{Ms}$ (see Annex C1)									
Pullout failure									
Characteristic resistance in cracked concrete C2	h_{ef} [mm]		-2)	60-100	70-125	85-160	100-180	125	
	$N_{Rk,p,C2}$ [kN]			5,1	7,4	21,5	30,7	39,6	
	h_{ef} [mm]			40 - <60	50 - <70	65 - <85	-2)		
	$N_{Rk,p,C2}$ [kN]			2,7	4,4	16,4			
Installation sensitivity factor			γ_{inst} [-]	1,0					
Concrete cone failure and splitting failure $N_{Rk,c,C2} = N_{Rk,c}$; $N_{Rk,sp,C2} = N_{Rk,sp}$ (see Annex C1)									
Steel failure without lever arm									
FAZ II Plus									
Characteristic resistance C2	h_{ef} [mm]		-2)	60-100	70-125	85-160	100-180	125	
	Without filling	$V_{Rk,s,C2}$ [kN]		17,6	27,8	37,6	62,2	70,6	
				20,5	30,5	52,4	68,5	102,6	
	h_{ef} [mm]			40 - <60	50 - <70	65 - <85	-2)		
	Without filling	$V_{Rk,s,C2}$ [kN]		14,1	24,4	31,2			
				14,7	30,5	52,4			
	FAZ II Plus R								
		h_{ef} [mm]		-2)	60-100	70-125	85-160	100-180	125
		Without filling	$V_{Rk,s,C2}$ [kN]		17,8	31,6	39,1	70,5	87,0
					20,7	33,2	55,2	104,9	126,5
		h_{ef} [mm]			40 - <60	50 - <70	65 - <85	-2)	
		Without filling	$V_{Rk,s,C2}$ [kN]		14,3	27,8	32,4		
14,9					33,2	55,2			
FAZ II Plus HCR									
	h_{ef} [mm]		-2)	60-100	70-125	85-160	100-180	125	
	Without filling	$V_{Rk,s,C2}$ [kN]		15,9	31,6	39,1	70,5	87,0	
				20,9		55,2	104,9	126,5	
	h_{ef} [mm]			40 - <60	50 - <70	65 - <85	-2)		
	Without filling	$V_{Rk,s,C2}$ [kN]		12,8	27,8	32,4			
				15,1	31,6	55,2			
Partial factor for steel			$\gamma_{Ms,C2}^{1)}$ [-]	1,25					

1) In absence of other national regulations

2) No performance assessed

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR

Performances

Characteristic values of resistance under tension and shear loads under seismic action category C2

Annex C8

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Table C9.1: Displacements under static and quasi static **tension** loads

Size	FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
	M6	M8	M10	M12	M16	M20	M24
Displacement – factor for tensile load¹⁾							
δ_{N0} - factor	0,13	0,22	0,12	0,09	0,08	0,07	0,05
$\delta_{N\infty}$ - factor	1,00	0,78	0,40	0,19	0,09		0,07
[mm/kN]							
δ_{N0} - factor	0,16	0,07	0,05	0,06		0,05	0,04
$\delta_{N\infty}$ - factor	0,24	0,29	0,21	0,14	0,10	0,06	0,05

Table C9.2: Displacements under static and quasi static **shear** loads

Size	M6	M8	M10	M12	M16	M20	M24
Displacement – factor for shear load²⁾							
FAZ II Plus							
δ_{V0} - factor	0,6	0,35	0,37	0,27	0,10	0,09	0,07
$\delta_{V\infty}$ - factor	0,9	0,52	0,55	0,40	0,14	0,15	0,11
[mm/kN]							
FAZ II Plus R, FAZ II Plus HCR							
δ_{V0} - factor	0,6	0,23	0,19	0,18	0,10	0,11	0,07
$\delta_{V\infty}$ - factor	0,9	0,35	0,29	0,27	0,15	0,17	0,11

¹⁾ Calculation of effective displacement:

$$\delta_{N0} = \delta_{N0} - \text{factor} \cdot N$$

$$\delta_{N\infty} = \delta_{N\infty} - \text{factor} \cdot N$$

N = Action tension loading

²⁾ Calculation of effective displacement:

$$\delta_{V0} = \delta_{V0} - \text{factor} \cdot V$$

$$\delta_{V\infty} = \delta_{V\infty} - \text{factor} \cdot V$$

V = Action shear loading

Table C9.3: Displacements under **tension** loads for **category C2** for all embedment depths

Size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR					
		M6	M8	M10	M12	M16	M20
DLS	$\delta_{N,C2}$ (DLS)	- ¹⁾	2,7	4,4		5,6	4,8
ULS	$\delta_{N,C2}$ (ULS)		11,5	13,0	12,3	14,4	15,2

¹⁾ No performance assessed

Table C9.4: Displacements under **shear** loads for **category C2** for all embedment depths

Size		FAZ II Plus, FAZ II Plus R, FAZ II Plus HCR						
		M6	M8	M10	M12	M16	M20	M24
DLS without filling	$\delta_{V,C2}$ (DLS)	[mm]	-1)	5,0			4,8	4,2
ULS without filling	$\delta_{V,C2}$ (ULS)			7,8	6,3	8,8	6,3	7,4
DLS with filling	$\delta_{V,C2}$ (DLS)			1,2			2,0	4,2
ULS with filling	$\delta_{V,C2}$ (ULS)			4,2	5,8	3,1	4,4	7,4

¹⁾ No performance assessed

fischer Bolt Anchor FAZ II Plus, FAZ II Plus R,
FAZ II Plus HCR

Performances

Displacements under tension and shear loads

Annex C9

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