

## DÉCLARATION DES PERFORMANCES

### DoP 0271

pour vis à béton Upat UCS (fixation mécanique pour utilisation dans le béton)

FR

1. Code d'identification unique du type de produit: DoP 0271
2. Usage(s) prévu(s): Fixation dans du béton fissuré ou non fissuré, voir annexes, en particulier les annexes B1 - B4.
3. Fabricant: Upat Vertriebs GmbH, Bebelstraße 11, 79108 Freiburg im Breisgau, Allemagne
4. Mandataire: -
5. Système(s) d'évaluation et de vérification de la constance des performances: 1
6. Document d'évaluation européen: EAD 330232-00-0601  
Evaluation Technique Européenne: ETA-18/0762; 2018-12-12  
Organisme d'évaluation technique: DIBt- Deutsches Institut für Bautechnik  
Organisme(s) notifié(s): 2873 TU Darmstadt

#### 7. Performance(s) déclarée(s):

##### Résistance mécanique et stabilité (BWR 1)

###### Résistance caractéristique à la charge de traction (charge statique et quasi-statique):

Résistance à la rupture de l'acier (charge de traction) : Annexe C1

$E_s = 210\,000\text{ MPa}$

Résistance à l'extraction glissement: Annexe C1

Résistance à la rupture du cône béton: Annexe C1

Robustesse: Annexe C1

Distance au bord et entraxe mini.: Annexe B3

Distance au bord pour éviter la rupture par fendage sous charge: Annexe C1

$N_{Rk,sp}^{0} = \text{NPD}$

###### Résistance caractéristique à la charge de cisaillement (charge statique et quasi-statique):

Résistance à la rupture de l'acier: Annexe C1

Résistance à la rupture par effet de levier: Annexe C1

Résistance à la rupture du béton en bord de dalle: Annexe C1

Déplacements sous charge statique et quasi-statique: Annexe C5

Durabilité: Annexes A2, B1

###### Résistance caractéristique et déplacements pour les catégories de performance sismique C1 et C2:

Résistance à la rupture de l'acier: Annexes C2, C3

Résistance à l'extraction glissement : Annexes C2, C3

Allongement à la rupture: Annexe A2

Facteur espace annulaire : Annexes C2, C3

Déplacements: Annexe C5

##### Sécurité en cas d'incendie (BWR 2)

Réaction au feu: Classe (A1)

###### Résistance au feu:

Résistance en cas d'incendie, rupture de l'acier (charge de traction): Annexe C4

Résistance en cas d'incendie, extraction glissement (charge de traction) : Annexe C4

Résistance en cas d'incendie, rupture de l'acier (charge de cisaillement) : Annexe C4

#### 8. Documentation technique appropriée et/ou documentation technique spécifique:

-

Les performances du produit identifié ci-dessus sont conformes aux performances déclarées. Conformément au règlement (UE) no 305/2011, la présente déclaration des performances est établie sous la seule responsabilité du fabricant mentionné ci-dessus.

Signé pour le fabricant et en son nom par:



Dr.-Ing. Oliver Geibig, Directeur Général Business Units & Ingénierie  
Tumlingen, 2021-01-19

Jürgen Grün, Directeur Général Chimie & Qualité

Cette DoP a été préparée en plusieurs langues. En cas de différend relatif à l'interprétation, la version anglaise prévaut.

L'annexe comprend des informations volontaires et complémentaires en langue anglaise dépassant les exigences légales (spécifiées de manière neutre).

## Specific Part

### 1 Technical description of the product

The Upat concrete screw UCS is an anchor of sizes 8, 10, 12 and 14 mm made of hardened carbon steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 1
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1
Displacements (static and quasi-static loading)	See Annex C 5
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C 2, C 3 and C 5

#### 3.2 Safety in case of fire (BWR 2)

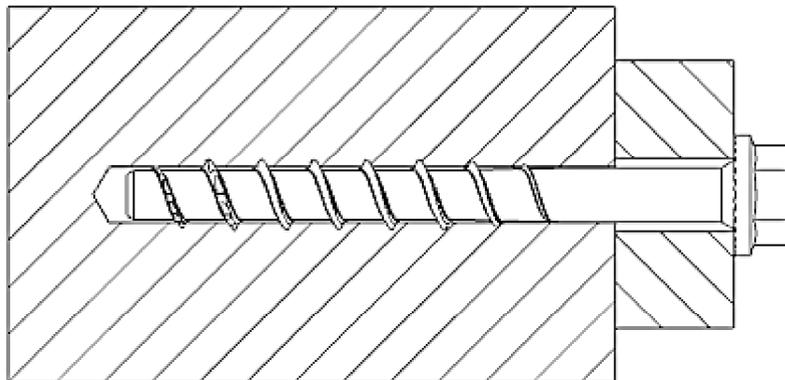
Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 4

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

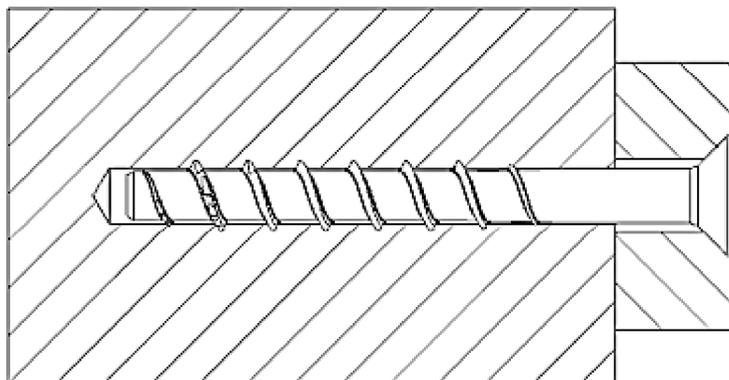
In accordance with European Assessment Document EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

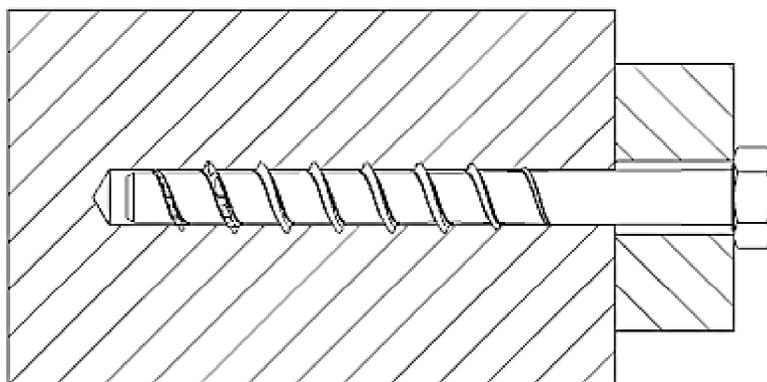
**Product in the installed condition**



UCS US



UCS SK



UCS S

Upat concrete screw UCS

**Product description**  
Product in the installed condition

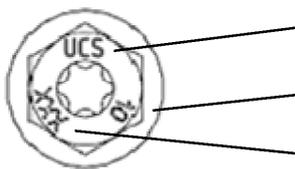
**Annex A 1**

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**Table A1: Material and screw types**

Type of screw / size			UCS US / SK / S			
			8	10	12	14
Thread outer diameter	$d_a$	[mm]	10,3	12,5	14,5	16,6
Core diameter	$d_k$	[mm]	7,4	9,4	11,3	13,3
Shaft diameter	$d_s$	[mm]	8,0	9,9	11,7	13,7
Material			Hardened carbon steel; $A_{5\%} \geq 8\%$			
Coating			galvanized			
Hexagon head with formed washer (US)						
Hexagon head with formed washer (US TX)						
Countersunk Head (SK)						
Hexagon Head (S)						
Hexagon Head (S TX)						

**Head Marking**



UCS : Product description

10: screw size

XXX: screw length

Upat concrete screw UCS

**Product description**  
Material and screw types

**Annex A 2**

Appendix 3 / 12

## Specifications of intended use

**Table B1.1:** Anchorages subject to

Size	8		10			12			14		
Nominal embedment depth [mm]	50	65	55	65	85	60	75	100	65	85	115
Static and quasi-static loads in cracked and uncracked concrete	✓										
Fire exposure											
Seismic performance category C1		✓			✓			✓			✓
Seismic performance category C2											

### Base materials:

- Reinforced and unreinforced normal weight concrete according to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206:2013
- Non-cracked or cracked concrete: All sizes and all embedment depths

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions.

### Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the screw is indicated on the design drawings (e.g. position of the screw relative to reinforcement or to supports, etc.).
- Design of fastenings according to EN 1992-4:2018 and EOTA Technical Report TR 055

### Installation:

- Hammer drilling or diamond drilling or hollow drilling according to Annex B4: All sizes and all embedment depths.
- Screw installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: New hole must be drilled at a minimum distance of twice the depth of the aborted hole or closer, if the hole is filled with a high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- Adjustability according to Annex B3 for: All sizes and all embedment depths.
- Cleaning of drill hole is not necessary when using a hollow drill or:
  - If drilling vertically upwards
  - If drilling vertical downwards and the drill hole depth has been increased. It is recommended to increase the drill depth with additional  $3 d_0$ .
- After correct installation further turning of the screw head should not be possible
- The head of the screw must be fully engaged on the fixture and show no signs of damage.
- For Seismic Performance Category C2 applications: The gap between screw shaft and fixture must be filled with mortar; compressive strength  $\geq 50 \text{ N/mm}^2$  (for example UPM 44 or UPM 55).

Upat concrete screw UCS

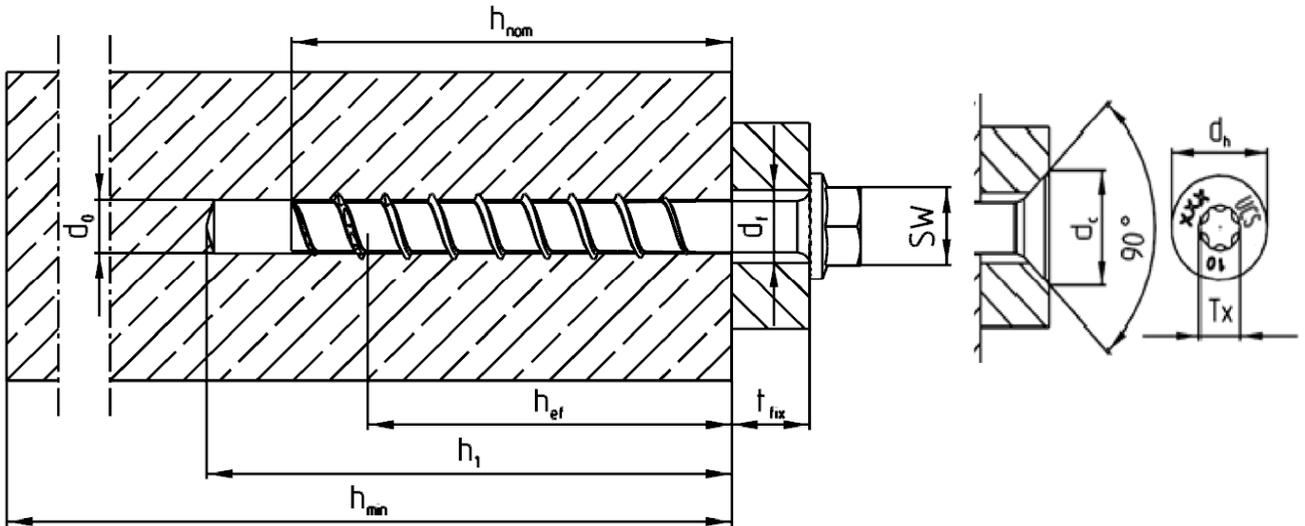
**Intended Use**  
Specifications

**Annex B 1**

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**Table B2.1: Installation parameters**

screw size			UCS										
			8		10			12			14		
Nominal embedment depth	$h_{nom}$	[mm]	50	65	55	65	85	60	75	100	65	85	115
Nominal drill hole diameter	$d_0$	[mm]	8		10			12			14		
Cutting diameter of drill bits	$d_{cut} \leq$	[mm]	8,45		10,45			12,50			14,50		
Cutting diameter of diamond drillers	$d_{cut} \leq$	[mm]	8,10		10,30			12,30			14,30		
Clearance hole diameter	$d_f$	[mm]	10,6 – 12,0		12,8 – 14,0			14,8 – 16,0			16,9 – 18,0		
Wrench size (US,S)	SW	[mm]	13		15			17			21		
Tx size	Tx	-	40		50			-			-		
Countersunk head diameter	$d_h$	[mm]	18		21			-			-		
Countersunk diameter in fixture	$d_c$	[mm]	20		23			-			-		
Drill hole depth	$h_1 \geq$	[mm]	60	75	65	75	95	70	85	110	80	100	130
Drill hole depth (with adjustable setting process)	$h_1 \geq$	[mm]	70	85	75	85	105	80	95	120	90	110	140
Thickness of fixture	$t_{fix} \leq$	[mm]	L - $h_{nom}$										
Length of screw	$L_{min} =$	[mm]	50	65	55	65	85	60	75	100	65	85	115
	$L_{max} =$	[mm]	400	415	405	415	435	410	425	450	415	435	465
Torque impact screw driver	$T_{imp,max}$	[Nm]	600				650						



Upat concrete screw UCS

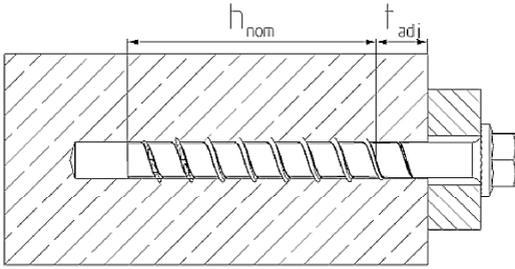
**Intended Use**  
Installation parameters UCS 8 - 14

**Annex B 2**

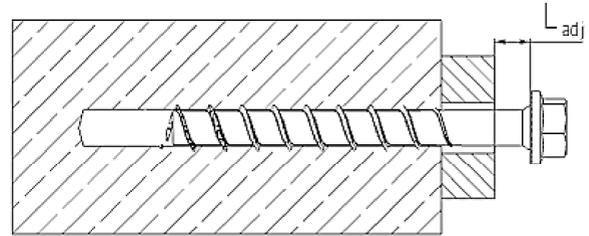
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# Adjustment

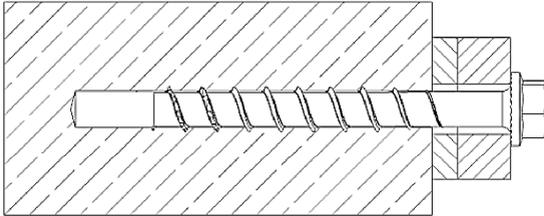
1)



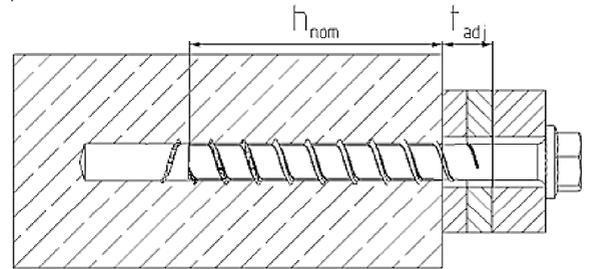
2)



3)



4)



It is permissible to untighten the screw up to two times for adjustment purposes.

Therefor the screw may be untighten to a maximum

of  $L_{adj} = 20$  mm off the surface of the initial fixture.

The total permissible thickness of shims added during the adjustment process is  $t_{adj} = 10$  mm.

**Table B3: Minimum thickness of concrete members, minimum spacing and edge distance**

Screw size			UCS										
			8		10			12			14		
Nominal embedment depth	$h_{nom}$	[mm]	50	65	55	65	85	60	75	100	65	85	115
Minimum thickness of concrete member	$h_{min}$	[mm]	100	120	100	120	140	110	130	150	120	140	180
Minimum spacing	$s_{min}$	[mm]	35		40			50			60		
Minimum edge distance	$c_{min}$	[mm]	35		40			50			60		

Upat concrete screw UCS

**Intended Use**

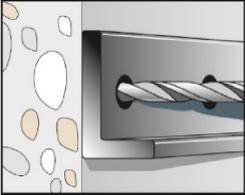
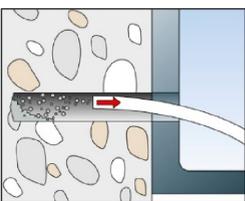
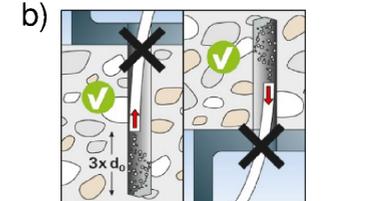
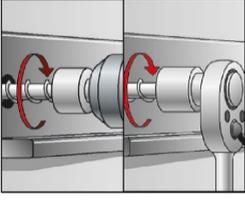
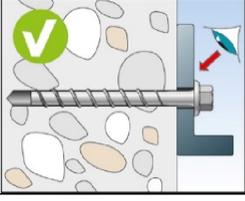
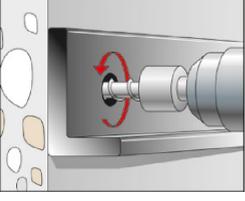
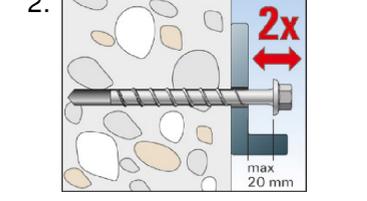
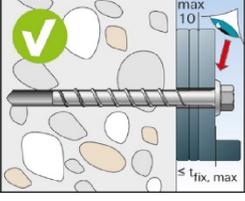
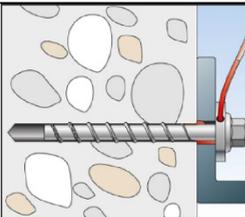
Adjustment

Minimum thickness of concrete members, minimum spacing and edge distance

**Annex B 3**

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# Installation instruction

		<p>Drill the hole using hammer drill, hollow drill or diamond core drill.</p> <p>Drill hole diameter <math>d_0</math> and drill hole depth <math>h_1</math> according to table B2.1</p>
<p>a)</p> 	<p>b)</p> 	<p>Option a): Clean the drill hole</p> <p>Option b): Cleaning of drill hole is not necessary when using a hollow drill or a diamond drill or:</p> <ul style="list-style-type: none"> <li>- If drilling vertically upwards or</li> <li>- If drilling vertically downwards and the drill hole depth has been increased. It is recommended to increase the drill hole depth additional 3 times <math>d_0</math>.</li> </ul>
		<p>Installation with any torque impact screw driver up to the maximum mentioned torque moment (<math>T_{imp,max}</math> according to table B2.1). Alternatively, all other tools without an indicated torque moment are allowed (e.g. ratchet spanner). The indicated torque moments for impact screw driver are therefore not decisive.</p>
		<p>After installation a further turning of the screw must not be possible. The head of the screw must be in contact with the fixture and is not damaged</p>
<p>1.</p> 	<p>2.</p> 	<p>Optional: It is permissible to adjust the screw twice. Therefore the screw may be untightened to a maximum of <math>L_{adj} = 20</math> mm off the surface of the initial fixture. The total permissible thickness of shims added during the adjustment process is <math>t_{adj} = 10</math> mm.</p>
<p>3.</p> 		
		<p>For seismic performance category C2 applications: The gap between screw shaft and fixture must be filled with mortar; mortar compressive strength <math>\geq 50</math> N/mm<sup>2</sup> (e. g. UPM 44 or UPM 55). As an aid for filling the gap, the filling disc FFD is recommended.</p>

Upat concrete screw UCS

**Intended Use**  
Installation instructions

**Annex B 4**

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**Table C1: Performance for static and quasi-static action**

Screw size			UCS											
			8		10			12			14			
Nominal embedment depth	$h_{nom}$	[mm]	50	65	55	65	85	60	75	100	65	85	115	
<b>Steel failure for tension load and shear load</b>														
Characteristic resistance	$N_{Rk,s}$	[kN]	35		55			76			103			
Partial factor	$\gamma_{Ms}$	[-]	1,4											
Characteristic resistance	$V_{Rk,s}$	[kN]	13,1	19,0	29,4		34,9	31,9		42,7	46,5		61,7	
Partial factor	$\gamma_{Ms}$	[-]	1,5											
Factor for ductility	$k_7$	[-]	1,0											
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	51		95			165			269			
<b>Pullout failure</b>														
Charact. resistance in concrete C20/25	cracked	$N_{Rk,p}$	[kN]	6	12	9	12	- <sup>1)</sup>						
	uncracked	$N_{Rk,p}$	[kN]	- <sup>1)</sup>										
Increasing factor concrete	C25/30	$\psi_c$	[-]	1,12										
	C30/37			1,22										
	C35/45			1,32										
	C40/50			1,41										
	C45/55			1,48										
	C50/60			1,58										
Installation factor	$\gamma_{inst}$	[-]	1,0											
<b>Concrete cone failure and splitting failure; Concrete pryout failure</b>														
Effective embedment depth	$h_{ef}$	[mm]	40	52	43	51	68	47	60	81	50	67	93	
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7											
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0											
Characteristic edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$											
Characteristic spacing	$s_{cr,N}$	[mm]	3 $h_{ef}$											
Charact. edge distance for splitting	$c_{cr,sp}$	[mm]	1,5 $h_{ef}$											
Charact. spacing for splitting	$s_{cr,sp}$	[mm]	3 $h_{ef}$											
Factor for pryout failure	$k_8$	[-]	1,0	2,0	1,0	2,0								
Installation factor	$\gamma_{inst}$	[-]	1,0											
<b>Concrete edge failure</b>														
Effective length in concrete	$l_f$	[mm]	50	65	55	65	85	60	75	100	65	85	115	
Nominal diameter of screw	$d_{nom}$	[mm]	8		10			12			14			
<b>Adjustment</b>														
max. thickness of adjustment layers	$t_{adj}$	[mm]	10											
Max. number of adjustments	$n_a$	[-]	2											

<sup>1)</sup> Pullout failure not decisive.

Upat concrete screw UCS

**Performances**  
Performance for static and quasi-static action

**Annex C 1**

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**Table C2: Characteristic values for Seismic Performance Category C1**

Screw size			UCS			
			8	10	12	14
Nominal embedment depth	$h_{nom}$	[mm]	65	85	100	115
<b>Steel failure for tension load and shear load C1</b>						
Characteristic resistance	$N_{Rk,s,eq}$	[kN]	35	55	76	103
	$V_{Rk,s,eq}$	[kN]	11,4	22,3	26,9	38,3
Without filling of the annular gap	$\alpha_{gap}$	[-]	0,5			
With filling of the annular gap <sup>1)</sup>	$\alpha_{gap}$	[-]	1,0			
<b>Pullout failure</b>						
Characteristic resistance in cracked concrete	$N_{Rk,p,eq}$	[kN]	12	_2)		
<b>Concrete cone failure</b>						
Effective embedment depth	$h_{ef}$	[mm]	52	68	81	93
Concrete cone failure	Edge distance	$c_{cr,N}$	1,5 $h_{ef}$			
	Spacing	$s_{cr,N}$	3 $h_{ef}$			
Installation factor	$\gamma_{inst}$	[-]	1,0			
<b>Concrete pryout failure</b>						
Factor for pryout failure	$k_8$	[-]	2,0			
<b>Concrete edge failure</b>						
Effective length in concrete	$l_f$	[mm]	65	85	100	115
Nominal diameter of screw	$d_{nom}$	[mm]	8	10	12	14

<sup>1)</sup> Filling of the annular gap according to Annex B4

<sup>2)</sup> Pullout failure not decisive.

Upat concrete screw UCS

**Performances**

Characteristic values for Seismic Performance Category C1

**Annex C 2**

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**Table C3: Characteristic values for Seismic Performance Category C2**

Gap between screw shaft and fixture must be filled with mortar

Screw size			UCS			
			8	10	12	14
Nominal embedment depth	$h_{nom}$	[mm]	65	85	100	115
<b>Steel failure for tension load and shear load C2</b>						
Characteristic resistance	$N_{Rk,s,eq}$	[kN]	35,0	55	76,0	103
	$V_{Rk,s,eq}$	[kN]	13,3	20,4	29,9	35,2
With filling of the annular gap <sup>1)</sup>	$\alpha_{gap}$	[-]	1,0			
<b>Pullout failure</b>						
Characteristic resistance in cracked concrete	$N_{Rk,p,eq}$	[kN]	2,1	6,0	8,9	17,1
<b>Concrete cone failure</b>						
Effective embedment depth	$h_{ef}$	[mm]	52	68	81	93
Concrete cone failure	Edge distance	$c_{cr,N}$	1,5 $h_{ef}$			
	Spacing	$s_{cr,N}$	3 $h_{ef}$			
Installation factor	$\gamma_{inst}$	[-]	1,0			
<b>Concrete pryout failure</b>						
Factor for pryout failure	$k_8$	[-]	2,0			
<b>Concrete edge failure</b>						
Effective length in concrete	$l_f$	[mm]	65	85	100	115
Nominal diameter of screw	$d_{nom}$	[mm]	8	10	12	14

<sup>1)</sup> Filling of the annular gap according to annex B4. Application without filling of the annular gap not allowed

Upat concrete screw UCS

**Performances**

Characteristic values for Seismic Performance Category C2

**Annex C 3**

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**Table C4:** Characteristic values for resistance to fire<sup>1)</sup>

Screw size			UCS											
Minimum embedment depth			8		10			12			14			
	$h_{nom}$	[mm]	50	65	55	65	85	60	75	100	65	85	115	
<b>Steel failure for tension load and shear load (<math>F_{Rk,s,fi} = N_{Rk,s,fi} = V_{Rk,s,fi}</math>)</b>														
Characteristic resistance for head shape	US, S	R30	$F_{Rk,s,fi}$	[kN]	2,33		3,45			4,62			6,46	
		R60	$F_{Rk,s,fi}$	[kN]	1,82		2,73			3,66			5,11	
		R90	$F_{Rk,s,fi}$	[kN]	1,30		2,00			2,69			3,75	
		R120	$F_{Rk,s,fi}$	[kN]	1,04		1,64			2,20			3,08	
	SK, US TX, S TX	R30	$F_{Rk,s,fi}$	[kN]	2,12		2,96			-			-	
		R60	$F_{Rk,s,fi}$	[kN]	1,67		2,26			-			-	
		R90	$F_{Rk,s,fi}$	[kN]	1,21		1,56			-			-	
		R120	$F_{Rk,s,fi}$	[kN]	0,99		1,21			-			-	
	All head shapes	R30	$M^0_{Rk,s,fi}$	[Nm]	2,62		4,92			7,83			12,89	
		R60	$M^0_{Rk,s,fi}$	[Nm]	2,05		3,89			6,20			10,19	
		R90	$M^0_{Rk,s,fi}$	[Nm]	1,46		2,85			4,56			7,48	
		R120	$M^0_{Rk,s,fi}$	[Nm]	1,17		2,34			3,73			6,14	
<b>Pullout failure</b>														
Characteristic resistance	R30	$N_{Rk,p,fi}$	[kN]											
	R60	$N_{Rk,p,fi}$	[kN]	1,5	3,0	2,3	3,0	5,0	2,9	4,2	6,6	3,2	4,9	8,1
	R90	$N_{Rk,p,fi}$	[kN]											
	R120	$N_{Rk,p,fi}$	[kN]	1,2	2,4	1,8	2,4	4,0	2,3	3,3	5,2	2,5	3,9	6,5
<b>Edge distance</b>														
R30 to R120	$C_{cr,fi}$	[mm]	$2 h_{ef}$											
In case of fire attack from more than one side, the minimum edge distance shall be $\geq 300$ mm														
<b>Spacing</b>														
R30 to R120	$S_{cr,fi}$	[mm]	$2 C_{cr,fi}$											
<b>Concrete pryout failure</b>														
R30 to R120	$k_g$	[-]	1,0	2,0	1,0	2,0								

<sup>1)</sup> The embedment depth has to be increased for wet concrete by at least 30 mm compared to the given value.

Upat concrete screw UCS

**Performances:**  
 Characteristic values for resistance to fire

**Annex C 4**

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**Table C5: Displacements due to tension loads (static)**

Screw size			UCS										
			8		10			12			14		
Nominal embedment depth	$h_{nom}$	[mm]	50	65	55	65	85	60	75	100	65	85	115
Tension load in cracked concrete	N	[kN]	2,9	5,7	4,3	5,7	9,6	5,5	8,0	12,5	6,1	9,4	15,3
Displacement	$\delta_{N0}$	[mm]	0,5	0,9	0,7	0,7	0,8	0,7	0,9	0,8	0,8	1,0	0,8
	$\delta_{N\infty}$	[mm]	1,3	1,0	0,7	0,7	0,8	1,3	0,9	0,8	1,1	1,0	1,1
Tension load in non - cracked concrete	N	[kN]	7,9	12,0	6,8	8,8	13,5	7,7	11,0	17,4	8,5	13,2	21,6
Displacement	$\delta_{N0}$	[mm]	0,9	1,4	0,9	0,9	1,4	0,9	1,1	1,4	1,0	1,3	1,1
	$\delta_{N\infty}$	[mm]	1,4	1,4	1,4	1,4	1,4	1,4	1,4	1,4	1,1	1,3	1,1

**Table C6: Displacements due to shear loads (static)**

Screw size			UCS										
			8		10			12			14		
Nominal embedment depth	$h_{nom}$	[mm]	50	65	55	65	85	60	75	100	65	85	115
Shear load in cracked and non-cracked concrete	V	[kN]	6,2	9,0	14,0	14,0	16,6	15,9	15,9	21,2	23,0	23,0	30,5
Displacement	$\delta_{V0}$	[mm]	1,4	1,4	3,2	3,2	3,2	2,5	2,5	3,4	2,8	2,8	5,4
	$\delta_{V\infty}$	[mm]	2,0	2,1	4,9	4,9	4,9	3,8	3,8	5,1	4,2	4,2	8,1

**Table C7: Displacements due to tension loads (Seismic Performance Category C2)**

Screw size			UCS										
			8		10			12			14		
Nominal embedment depth	$h_{nom}$	[mm]	65		85			100			115		
Displacement DLS	$\delta_{N,eq(DLS)}$	[mm]	0,5		0,8			0,9			1,3		
Displacement ULS	$\delta_{N,eq(ULS)}$	[mm]	1,7		2,8			2,7			5,0		

**Table C8: Displacements due to shear loads (Seismic Performance Category C2)**

Screw size			UCS										
			8		10			12			14		
Nominal embedment depth	$h_{nom}$	[mm]	65		85			100			115		
Displacement DLS	$\delta_{V,eq(DLS)}$	[mm]	1,6		2,7			3,1			4,1		
Displacement ULS	$\delta_{V,eq(ULS)}$	[mm]	3,9		7,1			5,3			8,7		

Upat concrete screw UCS

**Performances:**  
Displacements under tension and shear loads

**Annex C 5**

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